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### **1.1 Diffusion Theory:**

There are two major approaches for tackling diffusion problems:









## 1.4 Diffusion Equation

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial x^2}$$











Ex 4 A P<sup>+</sup>N junction is made by diffusing boron into an n-type substrate with background concentration  $C_B = 10^{16} \text{ cm}^{-3}$ . A constant source concentration is maintained during the diffusion. Calculate the time required to form the junction at a depth of 1  $\mu\text{m}$  if the diffusion temperature is 1050°

Ex. 5 A boron predeposition lasting 30 min is performed at 950°C on a wafer having a background concentration  $C_B = 5 \times 10^{15} \text{cm}^{-3}$ . Calculate the junction depth  $x_j$ . How many impurity atoms/cm<sup>2</sup> have been deposited? The wafer is then subjected to a drive-in lasting 2 hr at 1150°C. Calculate the junction depth. What is the new surface concentration?

Ex. 6 A p-type wafer of background concentration  $10^{16}\text{cm}^{-3}$  is diffused with phosphorous at a temperature of  $1,000^{\circ}$

Ex. 7 Determine the diffusivity of phosphorus at 1200°C if the diffusivity at 1050°C

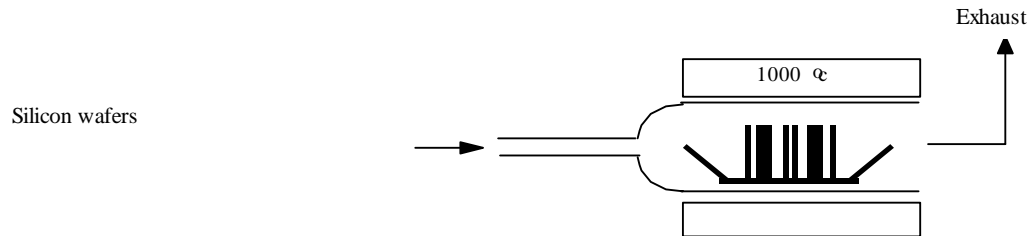
**1.10 Lateral Diffusion:** The one-dimensional diffusion equation satisfactorily describes the diffusion process except at the edge of the mask window. Here the impurities will diffuse downward and sideways (laterally). The sketch



	n-type				p-type		
	P	As	Sb	B	Al	Ga	In
SS	$1.3 \times 10^{21}$						



To carry out a diffusion the discs are placed parallel with the silicon wafers about 2 mm apart and at right angles to the carrier gas flow. Using this set-up good yield and reproducibility are obtained. Each wafer has its own diffusion source so gas-flow patterns are less critical leading to better uniformity across the wafer and good reproducibility. The need for connection of liquid or gaseous sources is obviated.



1000°C C



