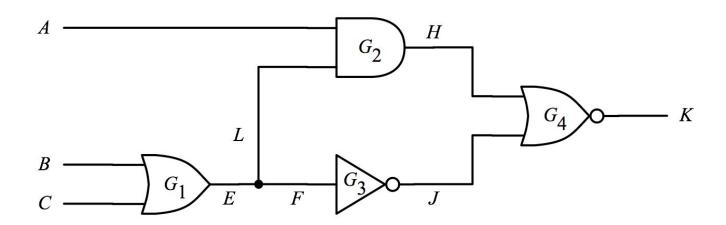
### **Outline**

- Course objective & roadmap
- Notation & references
- Dedication

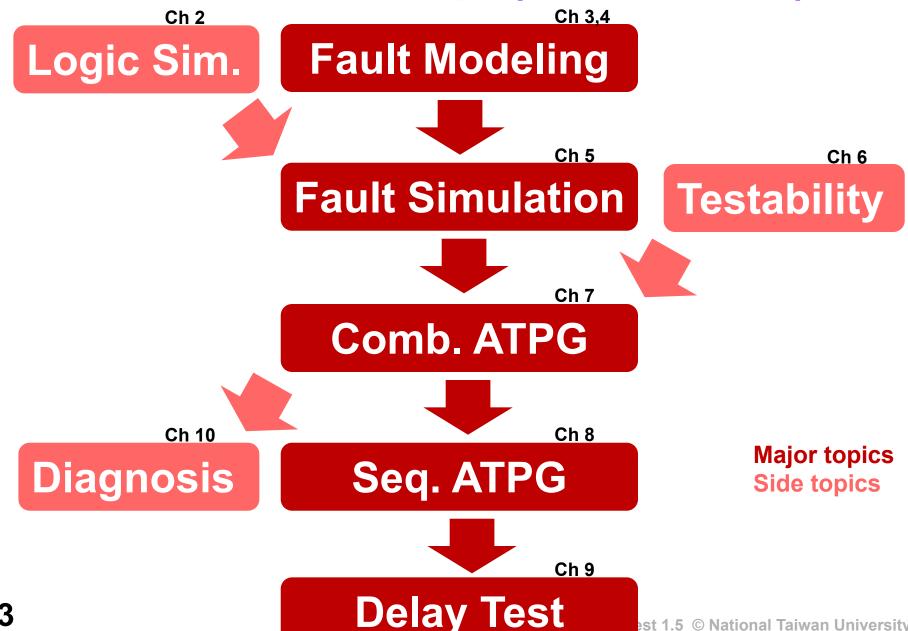


## **Course Objectives**

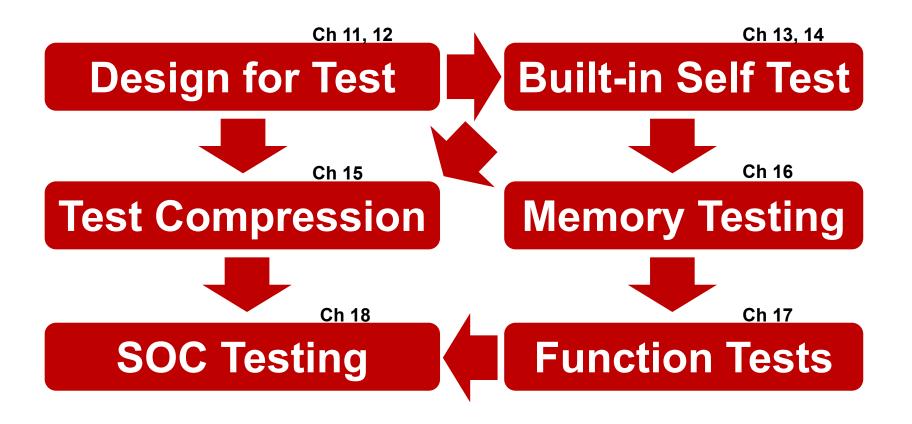
- You will learn
  - What is VLSI testing
  - Why is testing important
  - How do we achieve good testing
  - What are important issues in testing and their solutions
- This course focus on VLSI digital circuits



# Course Roadmap (EDA Topics)



# Course Roadmap (Design Topics)



# **Test in Semiconductor Pyramid**

### **EDA**

Logic Sim. ch2 Fault Sim. ch5 ATPG ch7,8,9

#### Design

DFT ch11, 15 Boundary Scan ch12 BIST ch13, 14

#### **Manufacture**

Production Test ch1
Diagnosis ch10
Memory Test ch16

#### **Lecture Notes**

- Important keywords highlighted in red Italic
- Important concepts highlighted in blue color
- Paper references [McCluskey 84]
- Book references (WWW) (BA)
- FFT (Food for Thoughts)
  - Encourage thinking and discussion
  - No fixed answer!

#### Quiz

Q: What does FFT stands for?

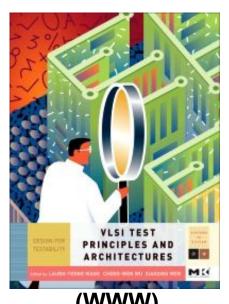
A:

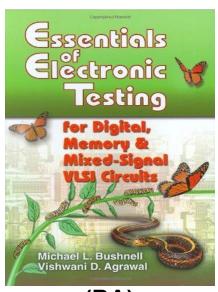


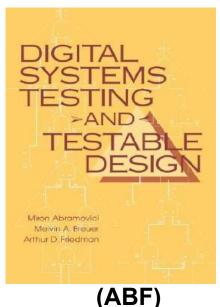
### Summary is Highlighted at Bottom

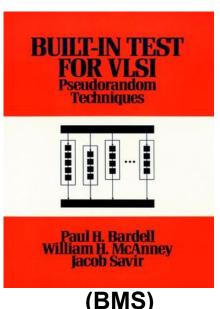
#### Reference Books

- (WWW) L.T. Wang, C.W. Wu, and X. Wen, "VLSI Test Principles and Architectures", Morgan Kaufmann, 2006.
- (BA) M.L. Bushnell and V.D. Agrawal, "Essentials of electronic testing," Kluwer Academic Publishers, 2000.
- (ABF) M. Abramovici, M. A. Breuer and A.D. Friedman, "Digital systems testing and testable design," IEEE Press,1994
- (BMS) P.H. Bardell, W.H. McAnney, J. Savior, "Built-in Test for VLSI: Pseudorandom Techniques," Wiely Interscience, 1987,









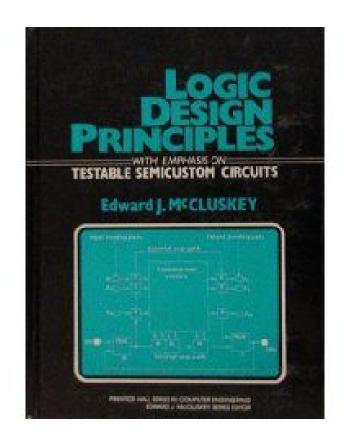
(BA)

# **Recommended Reading**

Topics	Our Chapters	www	ВА
Introduction	1	1.1, 1.2	1.4, 2.1, 3.2, 3.3
Logic Simulation	2	3.2, 3.3	5.1 ~ 5.4
Fault Models	3	1.3	4
Fault Collapsing	4	-	4.5
Fault Simulation	5	3.4	5.5, 5.6
Testability Measure	6	2.2	6.1
Comb. ATPG	7	4.1 ~ 4.4	7.5
Seq. ATPG	8	4.5	8.2, 8.3
Delay Test	9	4.10	12
Diagnosis	10	7.2	-
Design for Test (DFT)	11, 12	2.3 ~ 2.5, 10.2	14, 16
BIST	13, 14	5.3 ~ 5.5	15
Test Compression	15	6	-
Memory Testing	16	8.2	9.5 ~ 9.7
SOC Testing	18	10.3	-

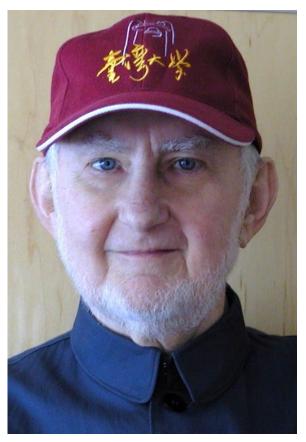
#### Classic Textbook

- The classic textbook of logic design (and testing)
- Logic Design Principles with emphasis on testable semicustom circuits, Prentice Hall 1986



# Edward J. McCluskey (1929-2016)

- 1959-1967: Professor of Princeton University
- 1967~2008: Professor of Stanford University
- Trained 75 PhD
- Important contributions
  - 1. Quine-McCluskey Algorithm (video 15.2)
  - 2. Hazards (video 2.6)
  - 3. Pseudo Exhaustive Testing (video 17.3)
  - 4. Sequential circuits modes
- First President of IEEE Computer Society
- Founder of Stanford CS program
- IEEE Life Fellow
- IEEE Emanuel R. Piore Award
- IEEE John von Neuman Medal
- Member of National Academy of Engineering



Prof. McCluskey wearing NTU hat

### **Dedication**

