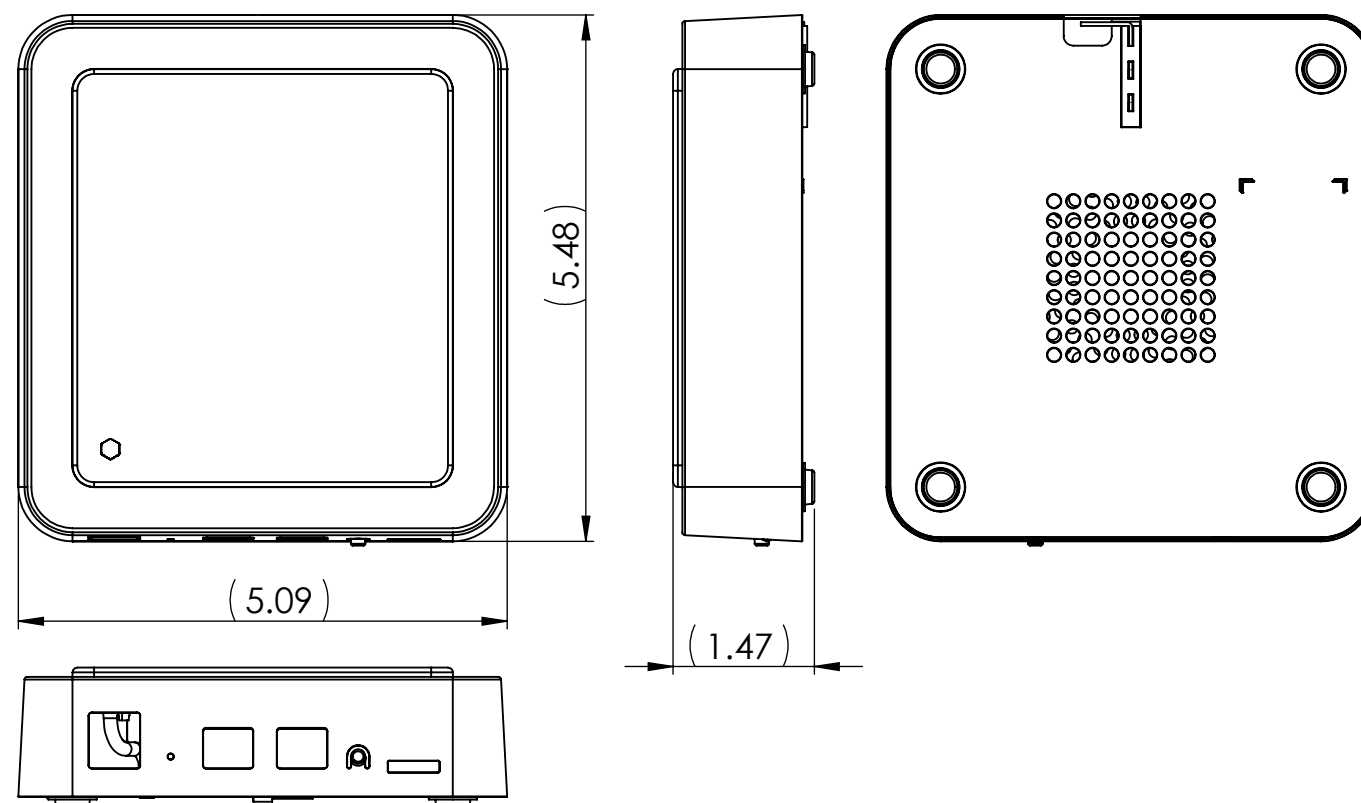


GENERAL NOTES

- SEE ARENA PLM FOR PART NUMBER REFERENCE DESIGNATORS AND CURRENT REVISIONS.
- [◆] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
- ALL DIMENSIONS AND TOLERANCES MUST BE HELD REGARDLESS OF THE USE OF QUALITY CONTROL SYMBOLS [◆].
- (X.XX) DIMENSIONS ARE USED AS REFERENCE ONLY AND ARE NOT SUBJECT TO TOLERANCES.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELSIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2.
- ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU RoHS DIRECTIVE 2011/65/EC.
- REFER TO DETAILED WORK INSTRUCTIONS FOR ASSEMBLY SPECIFICATIONS SUCH AS SCREW TORQUE AND GLUE VOLUME.

ASSEMBLY INSTRUCTIONS:

- INSTALL THE CONTROL HUB TOP PLATE ONTO THE CONTROL HUB MAIN HOUSING BY HEAT STAKE, ENSURING THE TOP PLATE IS FULLY SEATED PRIOR TO PERFORMING HEAT STAKE OPERATION.
- REMOVE ADHESIVE FROM CONTROL HUB FOIL. INSTALL THE FOIL ONTO THE INSIDE FACE OF THE MAIN HOUSING AS SHOWN IN SECTION A-A.
- INSTALL THE CONTROL HUB LIGHT PIPE INTO THE CONTROL HUB MAIN HOUSING AS SHOWN, MAKING SURE IT CLIPS IN PLACE AND IS ALIGNED CORRECTLY.
- INSTALL RESET PUSH BUTTON TOOL BY SLIDING INTO DESIGNATED SLOT. ENSURE THE TOOL SNAPS IN PLACE.
- INSTALL QTY 4 RUBBER FEET BY PEELING OFF PAPER AND STICKING IN PLACE INSIDE CIRCULAR CUTOUT.
- PULP PACKAGING NOT SHOWN. REFER TO DETAILED WORK INSTRUCTIONS FOR PULP PACKAGING ASSEMBLY INSTRUCTIONS.



DRAWING NO. 201-00044

REV	DESCRIPTION	ECO	DATE	BY
A	INITIAL RELEASE (FROM 800-00004 DRAWING)	000084	3/1/16	AK
B	DRAWING AND PART NUMBER UPDATE	DCO-000043	3/25/16	AK

MATERIAL:

FINISH DESCRIPTION

DO NOT SCALE DRAWING. WORK TO DIMENSION

IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED.
1. PERMISSIBLE TOLERANCES
2. ALL RIGHT ANGLES=90°
3. DIMENSIONS GIVEN IN INCHES

NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX

DESIGN CTQ CLASSIFICATION OF CHARACTERISTICS
★ ★★ (CRITICAL)
◆ ◆◆ (MAJOR)

REVIEW: DATE:

TITLE: CONTROL HUB

A3

PART NO. 800-00004

SHEET 1 OF 1



SCALE: 1:2 THIS DOCUMENT IS THE PROPERTY OF ECOVENT. NEITHER THIS DOCUMENT NOR ANY INFORMATION CONTAINED HEREIN MAY BE USED, REPRODUCED OR DISCLOSED TO THIRD PARTIES WITHOUT ECOVENT WRITTEN CONSENT.