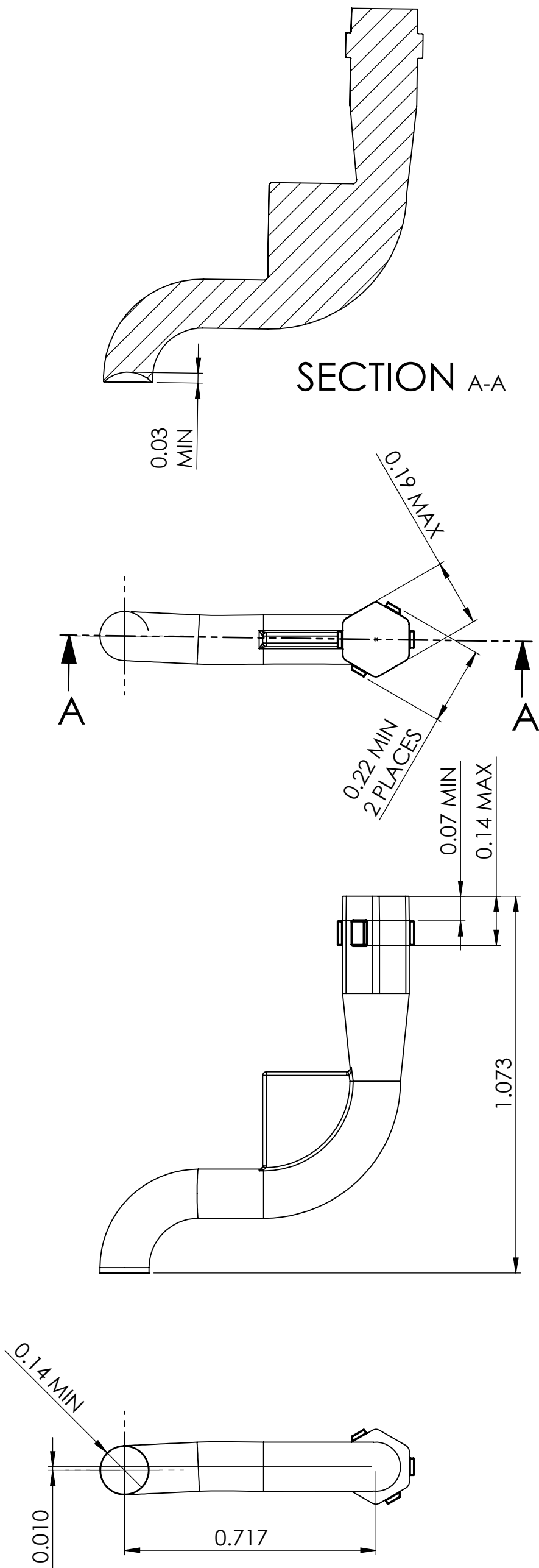
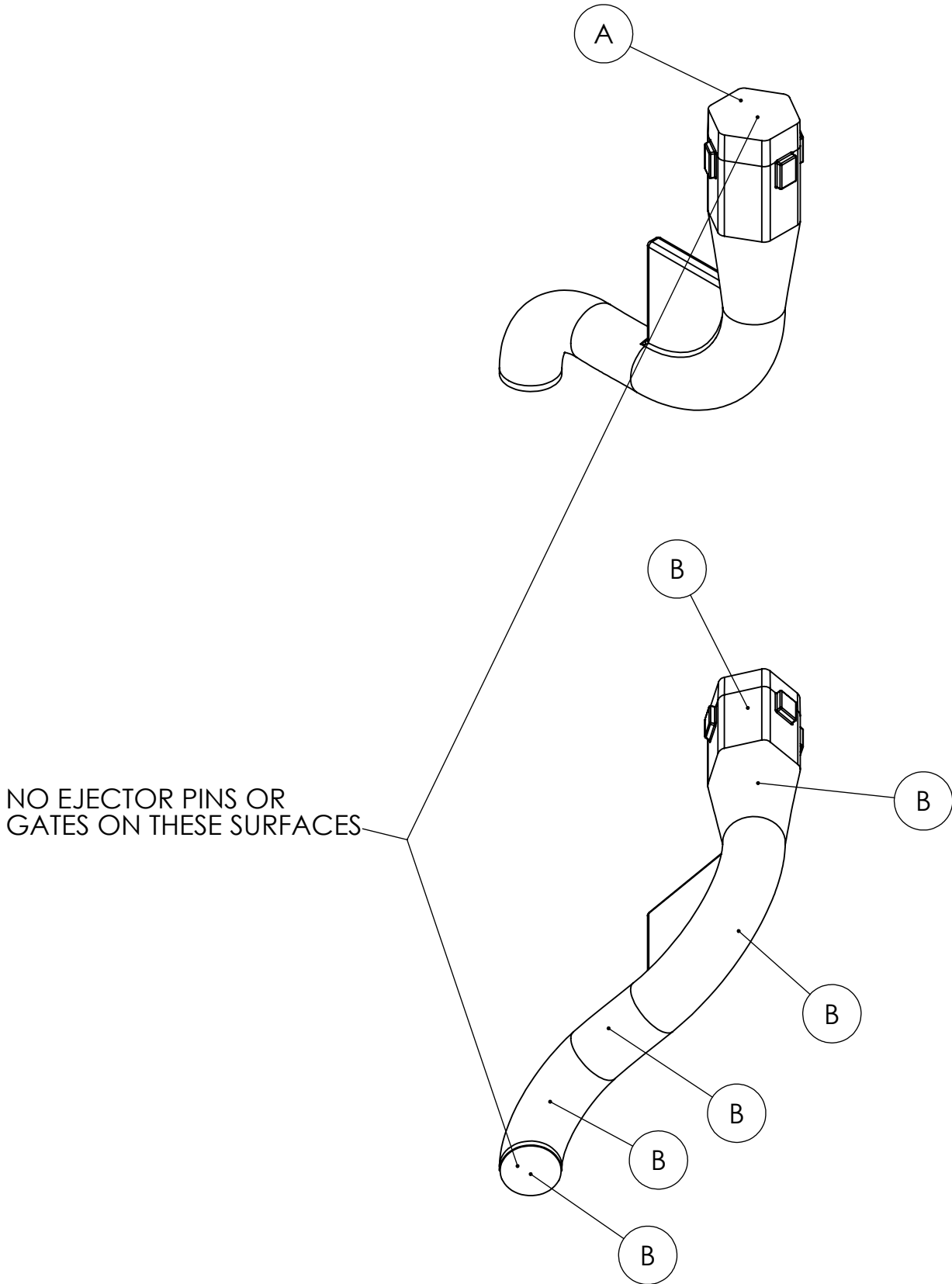


ENG. APPROVED SOURCE	SOURCE PART NO.



ALL SURFACES HAVE "B"
TEXTURE EXCEPT FOR FRONT
SURFACE MARKED "A"

LETTER	FINISH	DESCRIPTION
A	SPI D-1	DULL FINISH
B	SPI A-3	HIGH POLISH FINISH



- NOTES
- UNLESS OTHERWISE NOTED, ASSUME TOLERANCE IS: $\pm 0.015"$
 - 3D FILE DIMENSIONS SUPERSEDE DIMENSIONS IN THIS DOCUMENT.
 - TOLERANCE FOR NOTED DIMENSIONS ARE AS FOLLOWS:
 $X.XX = \pm 0.010"$
 $X.XXX = \pm 0.005"$
 - FREE OF ALL BURRS AND ROUGH EDGES
 - REFER TO SOLID MODEL FOR DRAFT ANGLE ON SURFACES UNLESS OTHERWISE NOTED.
 - REFER TO SOLID MODEL FOR CORNER AND FILLET RADII UNLESS OTHERWISE NOTED.
 - UNLESS OTHERWISE NOTED, ALL SURFACES TO BE MINIMUM OF SPI C3 FINISH. ALL TOOL AND CUTTER MARKS TO BE REMOVED.
 - GATE, PARTING LINE, EJECTOR PIN LOCATIONS, AND OTHER FEATURES FOR TOOLING CONSIDERATIONS SHALL BE APPROVED BY ECOVENT BEFORE TOOL CONSTRUCTION
 - PARTING LINE FLASH, GATES, RUNNER, AND RISER STUBS 0.005" MAXIMUM
 - EJECTOR PIN MARKS SHALL BE FLUSH TO .003 UNDERFLUSH WITH SURFACE
 - VISIBLE SINK MARKS TO BE .0005 DEEP MAX ON ALL COSMETIC SURFACES.
 - [♦] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
 - NO REGRIND ACCEPTABLE
 - INTERIOR OF PART TO SHOW PART NUMBER, TOOL AND CAVITY NUMBER, TOOL REVISION (ON EJECTOR PIN), AND MATERIAL SYMBOL
 - UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELSIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2
 - ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU RoHS DIRECTIVE 2011/65/EC

REV	DESCRIPTION	ECO	DATE	BY	DO NOT SCALE DRAWING. WORK TO DIMENSION IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED. 1. PERMISSIBLE TOLERANCES 2. ALL RIGHT ANGLES=90° 3. DIMENSIONS GIVEN IN INCHES DIMENSIONS=±0.015 ANGLES=±0.5° CHAMFER ANGLES=±5° CONCENTRICITY=0.010 T.I.R.
B	INITIAL TOOL RELEASE				
					NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX
MATERIAL: CLEAR POLYCARBONATE, MUST BE ECOVENT APPROVED					DESIGN ★
FINISH SEE TABLE					CTQ ★★
					CLASSIFICATION OF CHARACTERISTICS (CRITICAL) ★★★ (MAJOR) ♦♦♦
					REVIEW: DATE:
TITLE: CONTROL HUB LIGHT PIPE					A2
PART NO. 602-00131					SHEET 1 OF 1
SCALE:3:1					ecovent