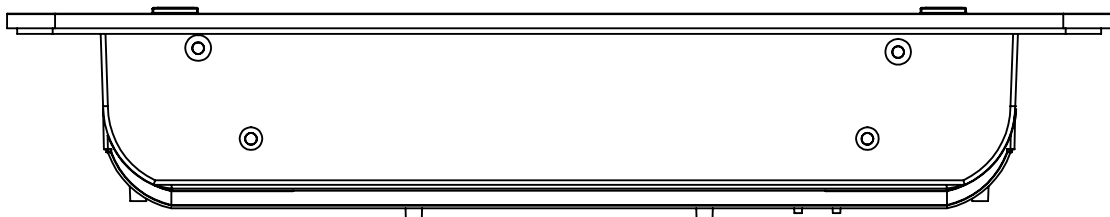
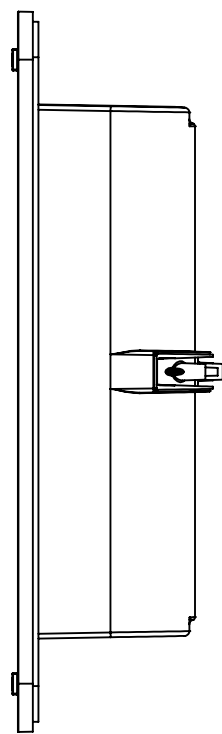
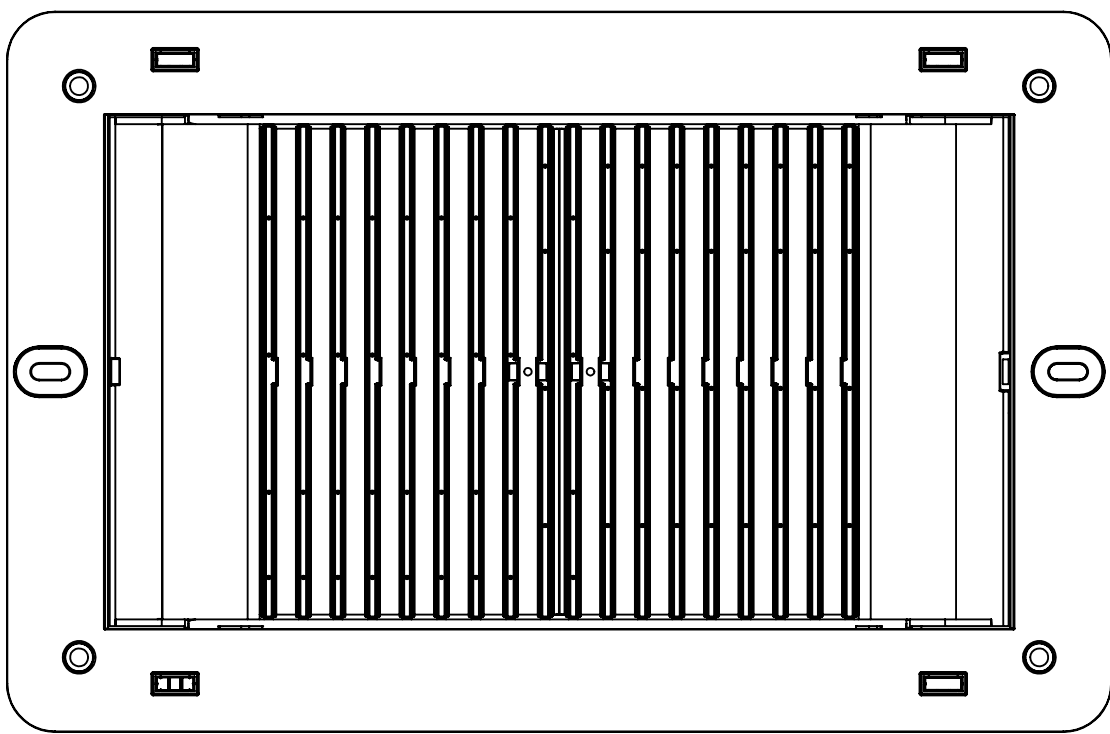
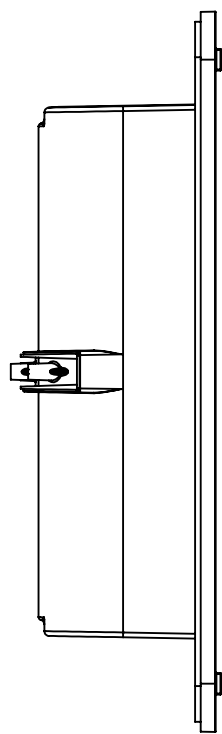
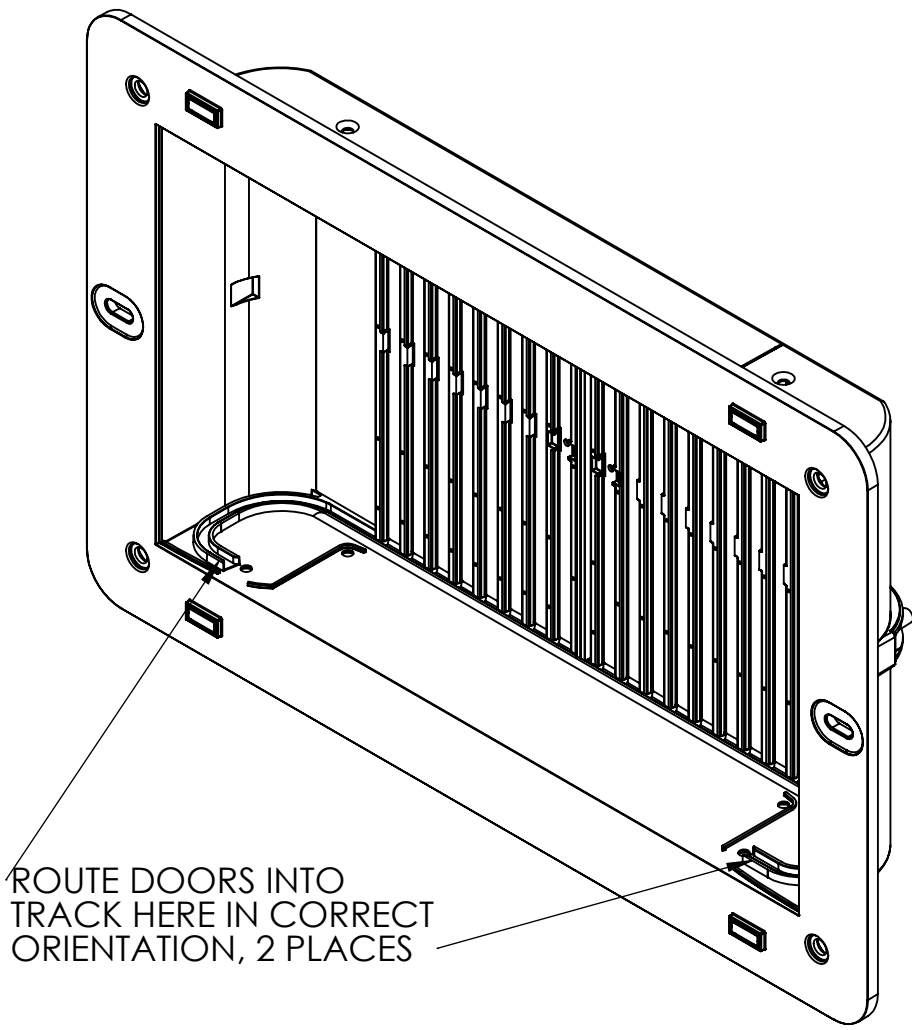
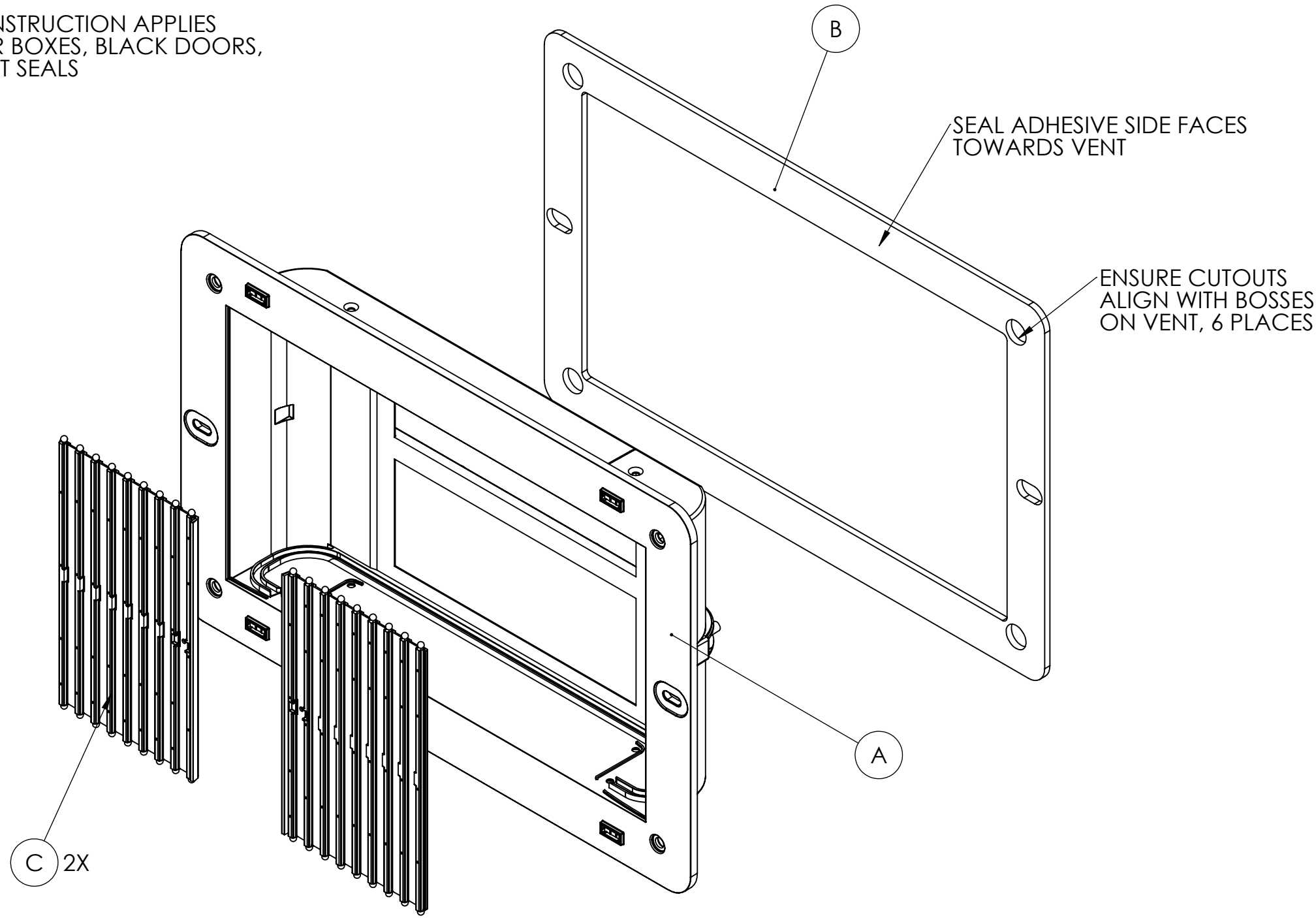


THIS ASSEMBLY INSTRUCTION APPLIES TO BLACK OUTER BOXES, BLACK DOORS, AND BLACK VENT SEALS



THIS ASSEMBLY PROCEDURE APPLIES TO THE FOLLOWING ASSEMBLIES:

SIZE	PART NUMBER
10X4	801-00055
10X6	801-00054
12X4	801-00057
12X6	801-00056

GENERAL NOTES

- SEE ARENA PLM FOR PART NUMBER REFERENCE DESIGNATORS AND CURRENT REVISIONS.
- (◆) CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
- ALL DIMENSIONS AND TOLERANCES MUST BE HELD REGARDLESS OF THE USE OF QUALITY CONTROL SYMBOLS (◆).
- (X.XX) DIMENSIONS ARE USED AS REFERENCE ONLY AND ARE NOT SUBJECT TO TOLERANCES.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELSIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2.
- ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU RoHS DIRECTIVE 2011/65/EC.
- REFER TO DETAILED WORK INSTRUCTIONS FOR ASSEMBLY SPECIFICATIONS SUCH AS SCREW TORQUE AND GLUE VOLUME.

ASSEMBLY INSTRUCTIONS:

- REMOVE ADHESIVE BACK FROM SEAL AND INSTALL ON VENT OUTER BOX WHERE SHOWN.
- ROUTE FLEX DOORS INTO OUTER BOX TRACK IN CORRECT ORIENTATION WHERE SHOWN

DRAWING NO. 201-00084					DO NOT SCALE DRAWING. WORK TO DIMENSION IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED. 1. PERMISSIBLE TOLERANCES 2. ALL RIGHT ANGLES=90° 3. DIMENSIONS GIVEN IN INCHES DIMENSIONS=±0.015 ANGLES=±0.5° CHAMFER ANGLES=±5° CONCENTRICITY=0.010 T.I.R.		
REV	DESCRIPTION	ECO	DATE	BY			
A	INITIAL RELEASE (FROM DRAWING 801-00054)	000084	3/1/16	CR	<div>NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX</div> <div>DESIGN: ★ CTQ: ★ CLASSIFICATION OF CHARACTERISTICS: (CRITICAL)</div> <div>REVIEW: ★ DATE: (MAJOR)</div>		
B	DRAWING AND PART NUMBER UPDATE	DCO-000043	3/25/16	AK			
MATERIAL:					TITLE: MAIN BODY FLOOR A2		
FINISH:					PART NO. SEE TABLE SHEET 1 OF 1		
DESCRIPTION					ecovent		
SCALE: 1:2					THIS DOCUMENT IS THE PROPERTY OF ECOVENT. NEITHER THIS DOCUMENT NOR ANY INFORMATION CONTAINED HEREIN MAY BE USED, REPRODUCED OR DISCLOSED TO THIRD PARTIES WITHOUT ECOVENT WRITTEN CONSENT.		