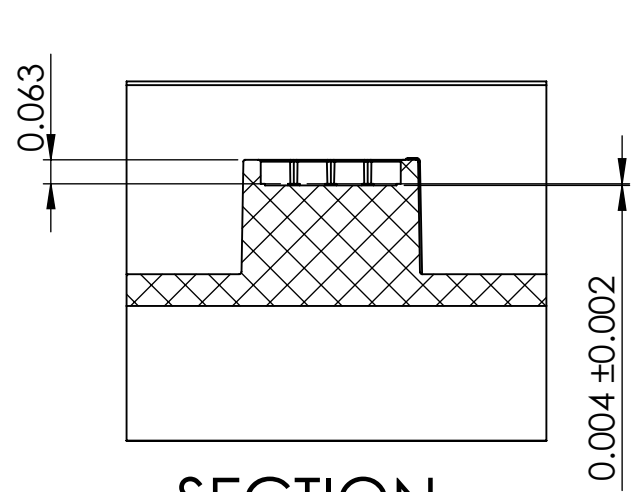
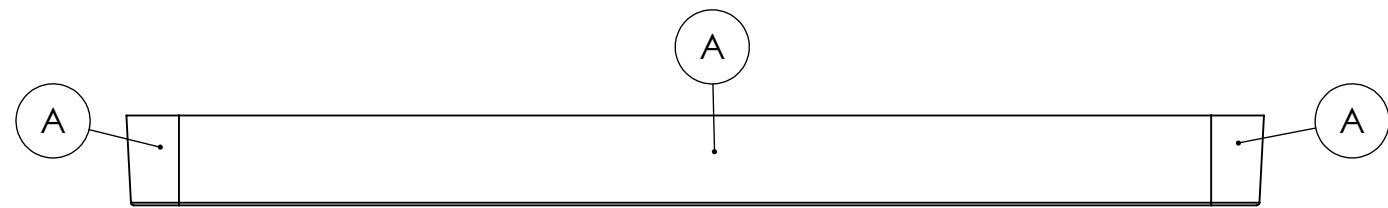
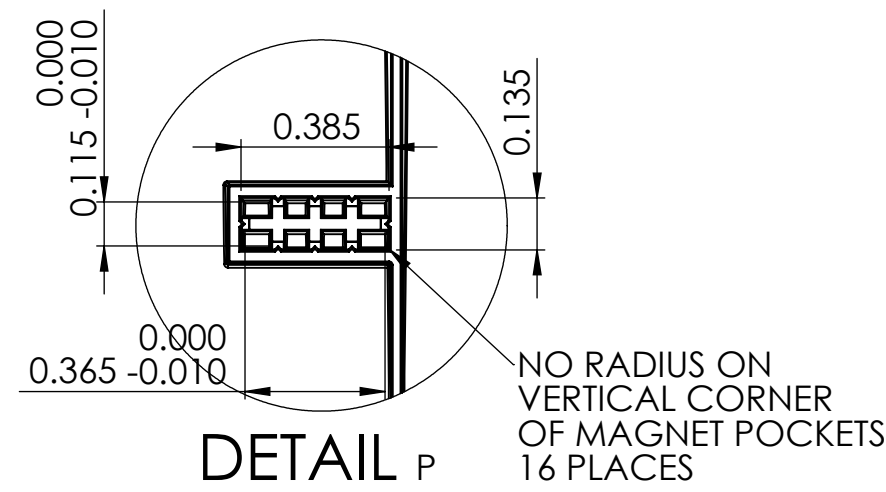


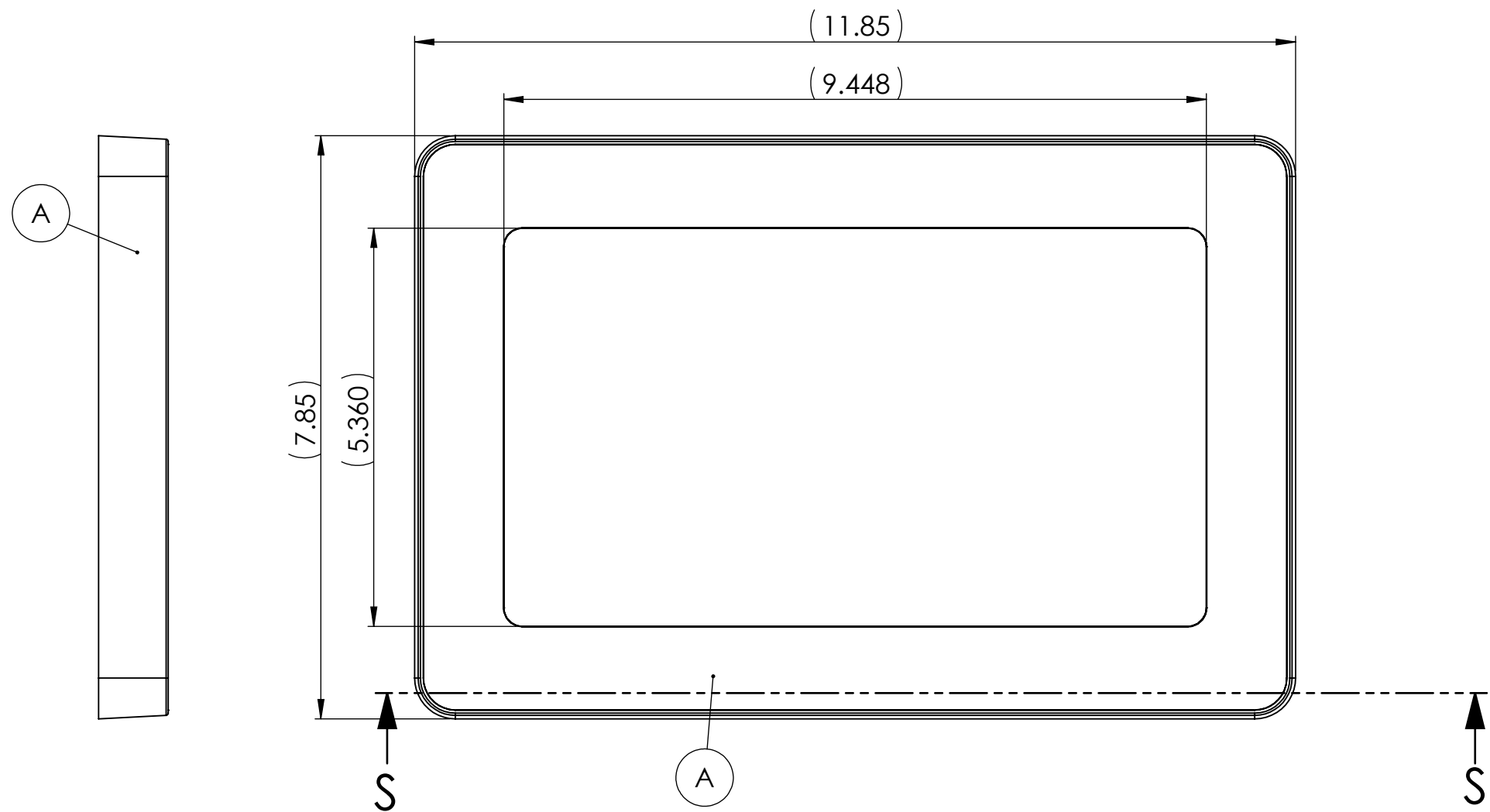
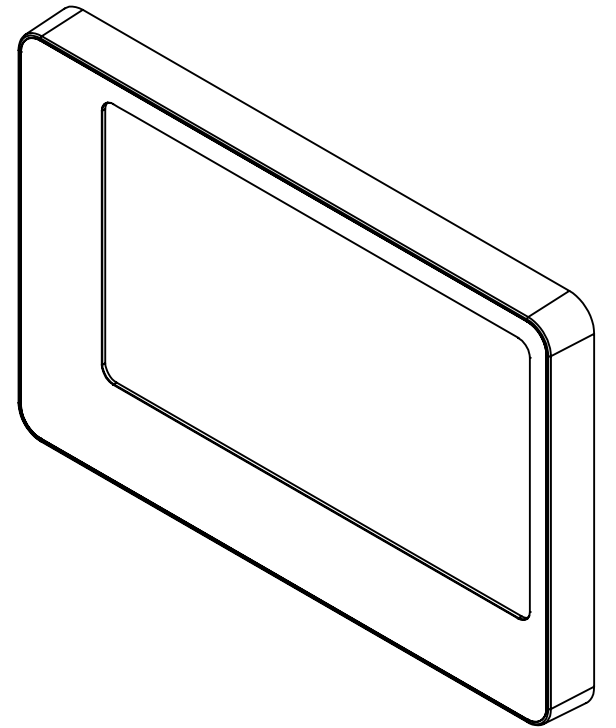
ENG. APPROVED SOURCE	SOURCE PART NO.



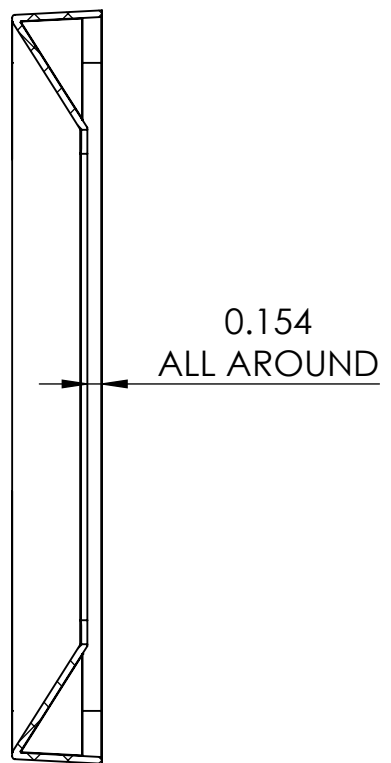
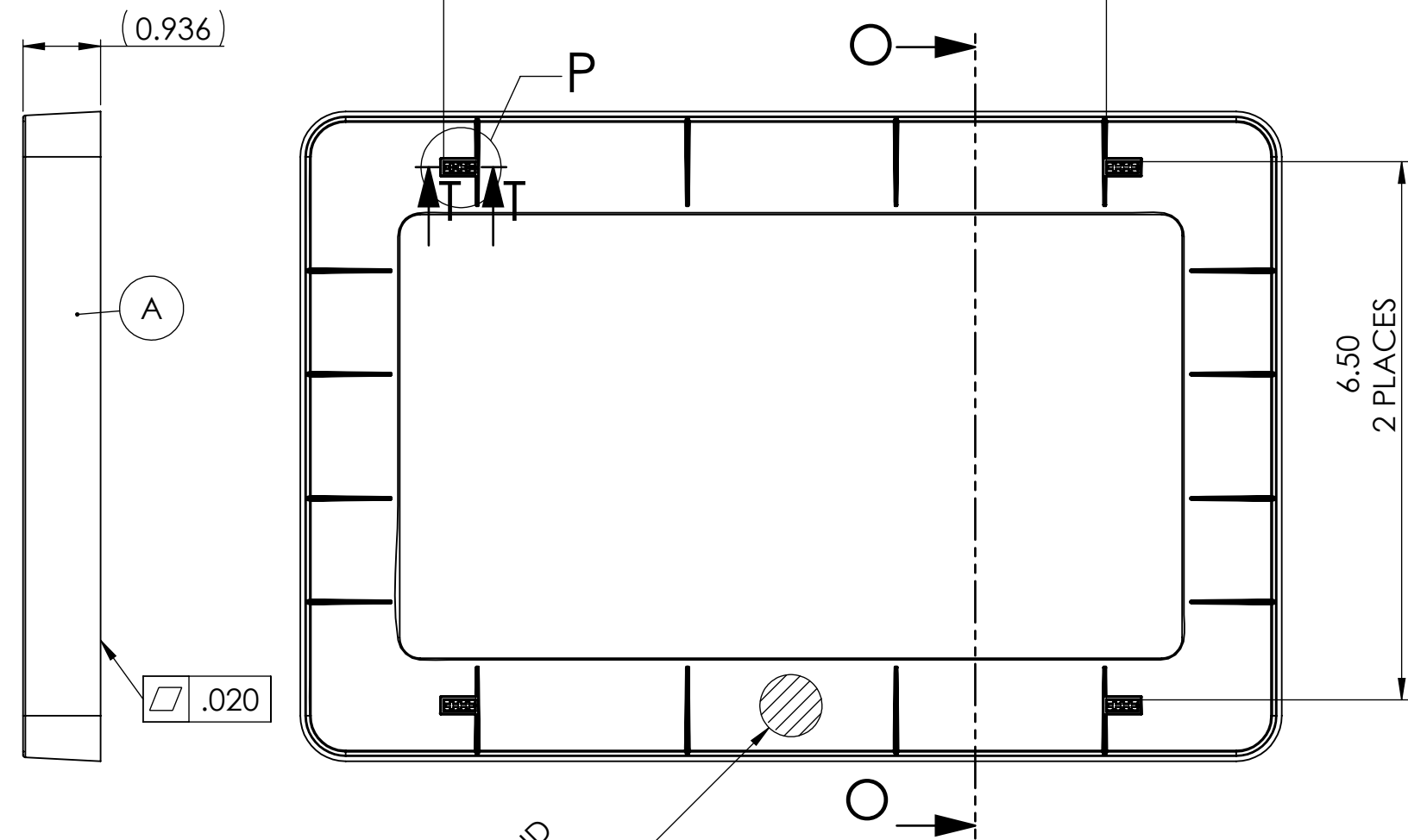
SECTION T-T
SCALE 2 : 1
4 PLACES



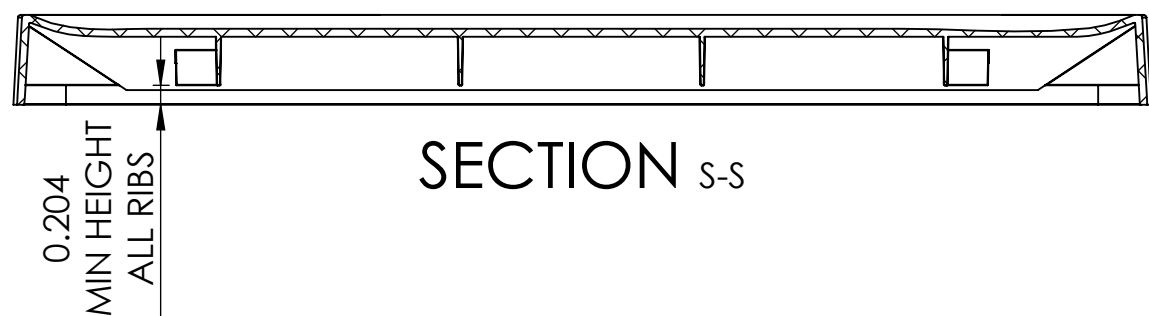
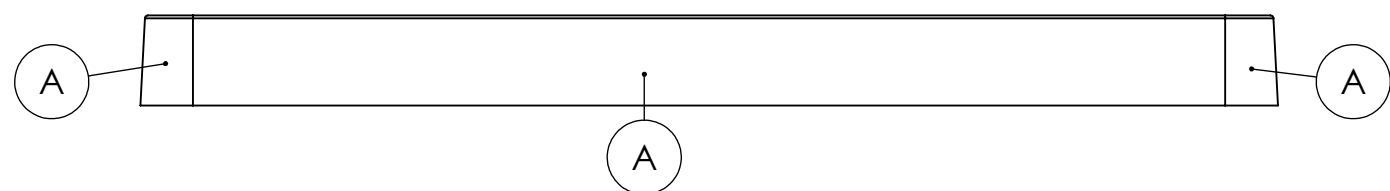
DETAIL P
SCALE 2 : 1
4 PLACES



ENTIRE CAVITY SIDE
OF TOOL



SECTION O-O



SECTION S-S

NOTE: FACES MARKED 'A' ARE
VISIBLE TO CUSTOMER.
CONSIDERATIONS REGARDING
GATE AND EJECTOR PIN
LOCATION SHOULD BE MADE

NOTES

- IF DIMENSION IS NOT SPECIFIED, ASSUME TOLERANCE: $\pm 0.015"$
- 3D FILE DIMENSIONS SUPERSEDE DIMENSIONS IN THIS DOCUMENT.
- TOLERANCE FOR NOTED DIMENSIONS ARE AS FOLLOWS:
 $X.XX = \pm 0.010"$
 $X.XXX = \pm 0.005"$
- TOLERANCE FOR ALL ANGLES: ± 0.5 DEGREES
- TOLERANCE FOR ALL RADII: ± 0.005 OR 10%, WHICHEVER IS SMALLER.
- SURFACE IS CLEAN AND FREE OF BURRS AND ROUGH EDGES.
- REFER TO SOLID MODEL FOR DRAFT ANGLE ON SURFACES UNLESS OTHERWISE NOTED.
- REFER TO SOLID MODEL FOR CORNER AND FILLET RADII UNLESS OTHERWISE NOTED.
- UNLESS OTHERWISE NOTED, ALL SURFACES TO BE MINIMUM OF SPI C3 FINISH. ALL TOOL AND CUTTER MARKS TO BE REMOVED.
- GATE, PARTING LINE, EJECTOR PIN LOCATIONS, AND OTHER FEATURES FOR TOOLING CONSIDERATIONS SHALL BE APPROVED BY ECOVENT BEFORE TOOL CONSTRUCTION.
- PARTING LINE FLASH, GATES, RUNNER, AND RISER STUBS 0.005" MAXIMUM.
- EJECTOR PIN MARKS SHALL BE FLUSH TO .003 UNDERFLUSH WITH SURFACE.
- VISIBLE SINK MARKS TO BE .0005" DEEP MAX ON ALL COSMETIC SURFACES.
- [♦] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
- NO REGRIND ACCEPTABLE.
- INTERIOR OF PART TO SHOW PART NUMBER, TOOL AND CAVITY NUMBER, TOOL REVISION (ON EJECTOR PIN), AND MATERIAL SYMBOL.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELSIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2.
- ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU RoHS DIRECTIVE 2011/65/EC.

REV	DESCRIPTION	ECO	DATE	BY	DO NOT SCALE DRAWING. WORK TO DIMENSION IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED: 1. PERMISSIBLE TOLERANCES 2. ALL RIGHT ANGLES=90° 3. DIMENSIONS GIVEN IN INCHES NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX TITLE: FRAME 10X6 WALL/CEILING PART NO. 602-00084 SHEET 1 OF 1	DESIGN CTQ CLASSIFICATION OF CHARACTERISTICS ★ ★ ★ ◆ ◆ ◆ (CRITICAL) (MAJOR)	REVIEW: DATE:
C	INITIAL TOOLING RELEASE						
D	REDUCE MAGNET POCKET SIZE						
E	CRUSH RIBS IN MAGNET POCKETS	000078	02/24/16	TF			
MATERIAL: L80518UV LTL COLOR COMPOUNDERS FRPA100X WHITE (WHITE ABS/PC)-UV RESISTANT OR ECOVENT APPROVED EQUIVALENT					CHAMFER ANGLES=±0.15° CONCENTRICITY=±0.010 T.I.R.		
FINISH		DESCRIPTION			ecovent		
SEE TABLE					SCALE: 1:2 THIS DOCUMENT IS THE PROPERTY OF ECOVENT. NEITHER THIS DOCUMENT NOR ANY INFORMATION CONTAINED HEREIN MAY BE REPRODUCED OR DISCLOSED TO ANY OTHER PARTY WITHOUT THE WRITTEN PERMISSION OF ECOVENT.		