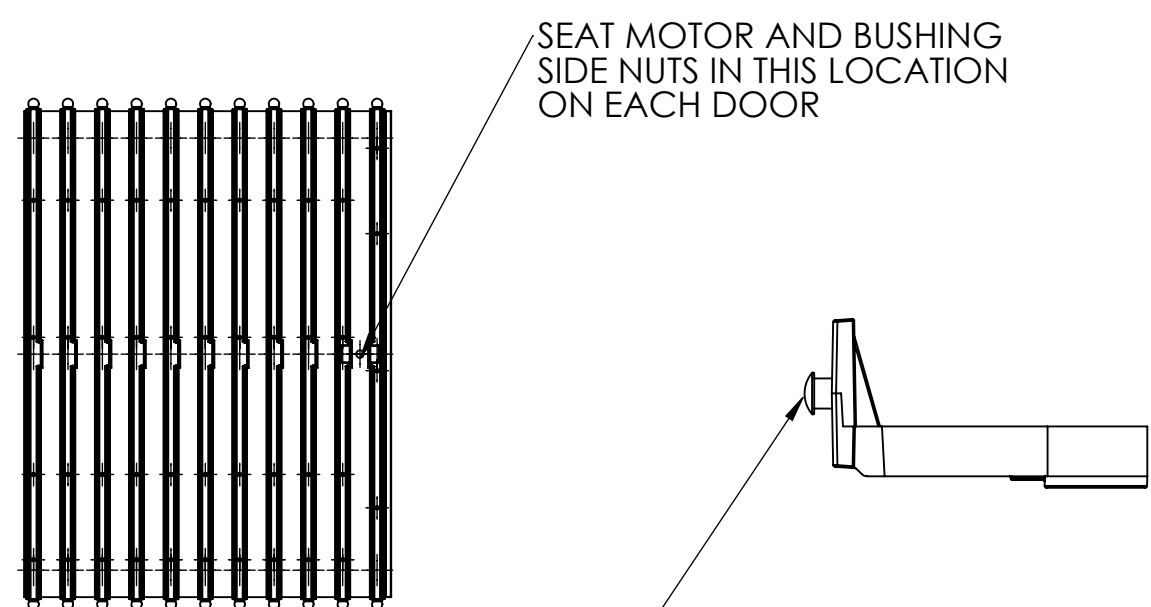
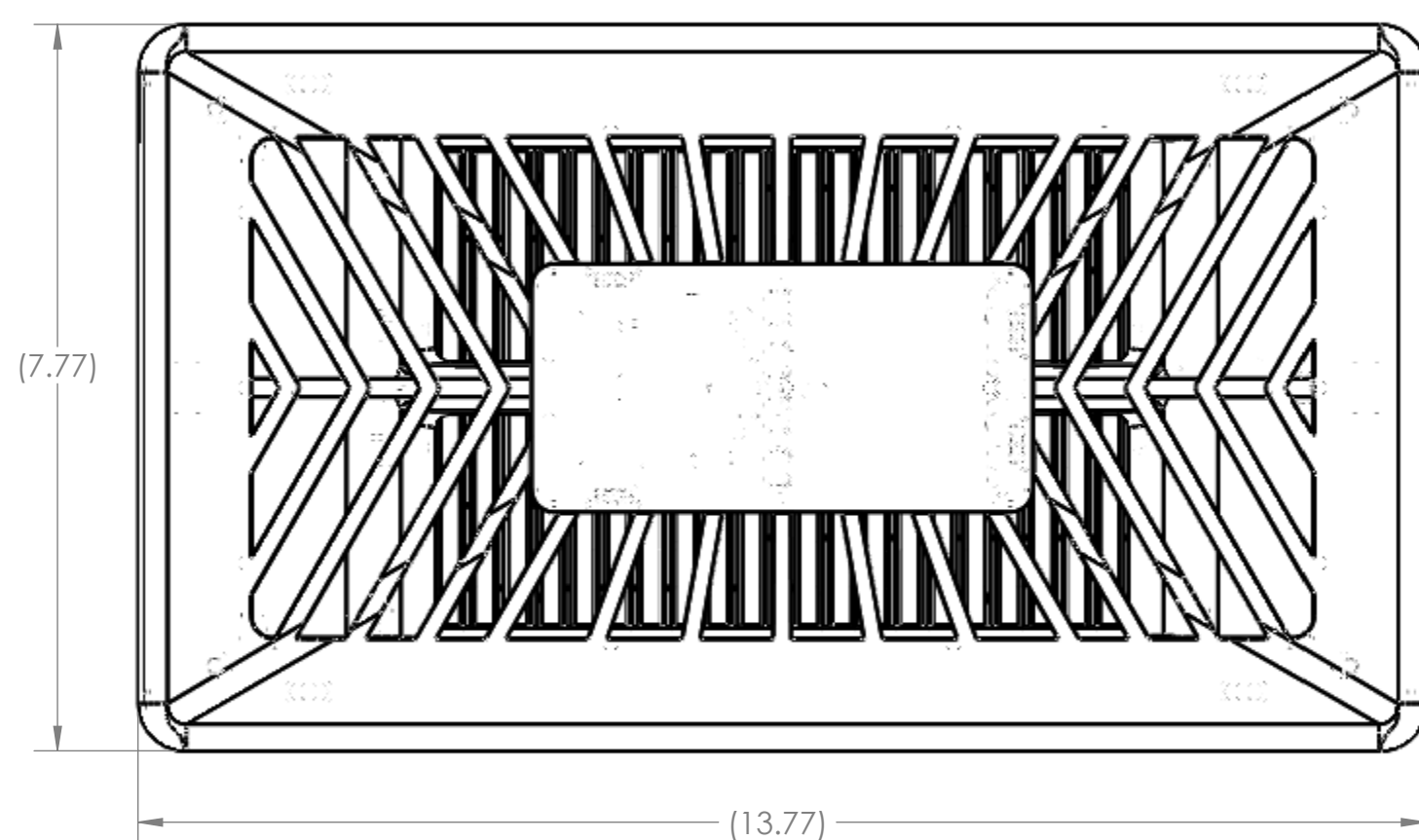
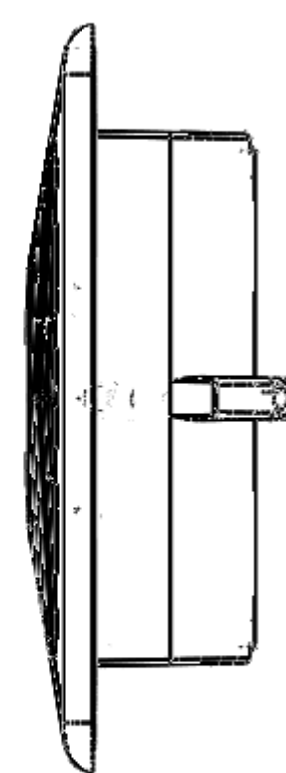


SCREW TO ATTACH DRIVETRAIN INSERT TO MAIN BODY  
8 PLACES

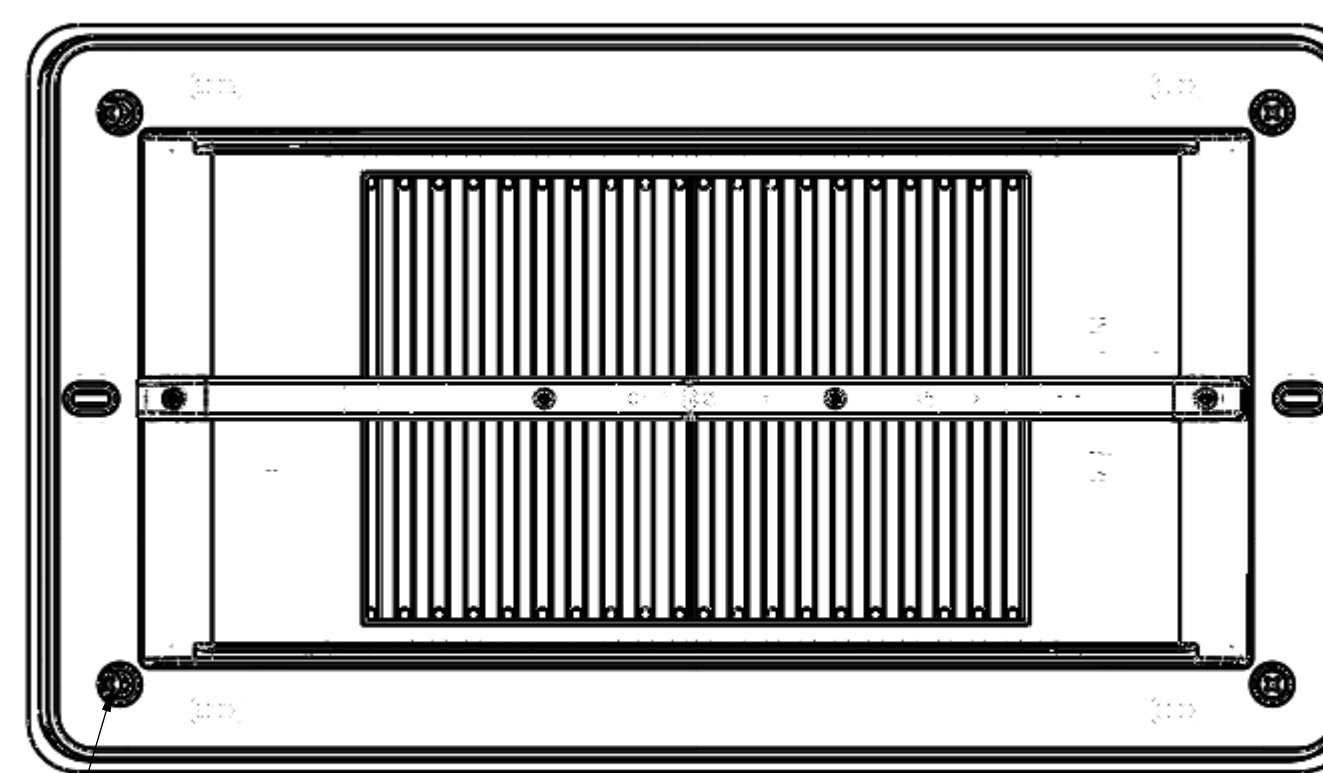
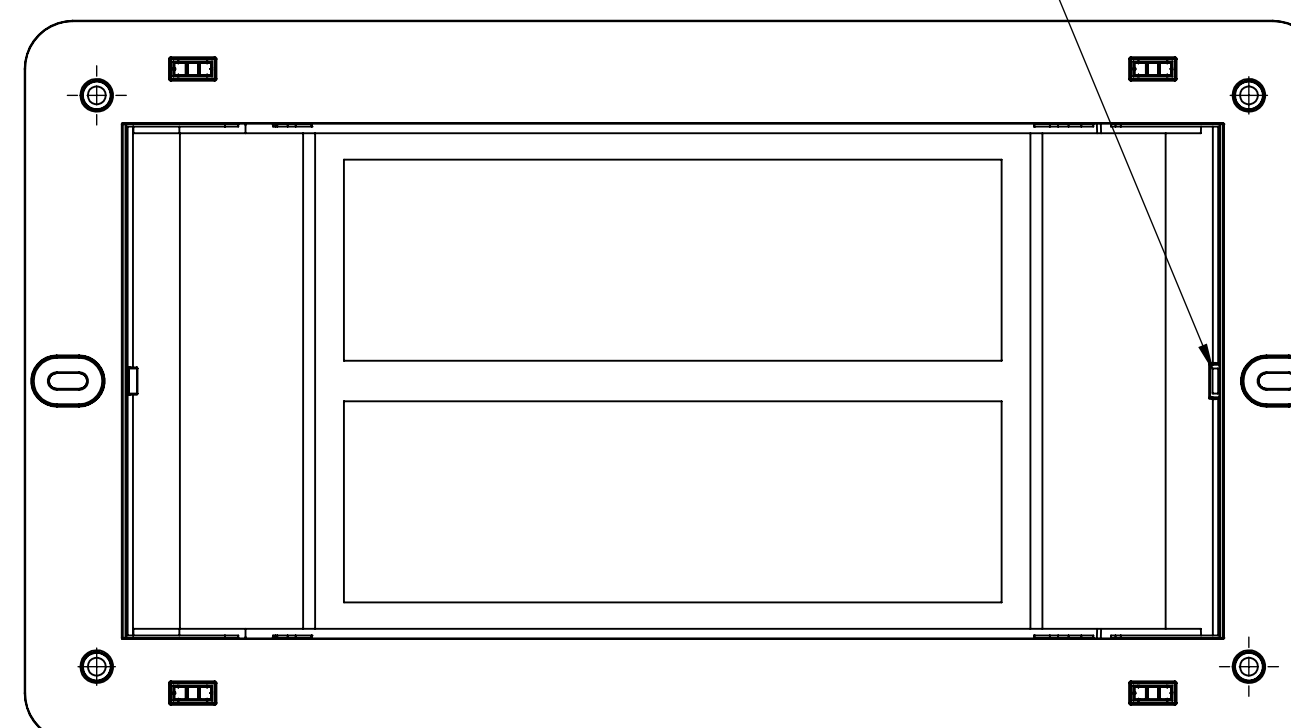


ENSURE MUSHROOM FEATURE IS FULLY ENGAGED INTO EACH DOOR



FACEPLATE MOUNTING SCREW, 4 PLACES

ROUTE PRESSURE SENSOR CABLE THROUGH THIS HOLE IN OUTER BOX



#### GENERAL NOTES

1. SEE ARENA PLM FOR PART NUMBER REFERENCE DESIGNATORS AND CURRENT REVISIONS.
2. [♦] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
3. ALL DIMENSIONS AND TOLERANCES MUST BE HELD REGARDLESS OF THE USE OF QUALITY CONTROL SYMBOLS [♦].
4. (X.XX) DIMENSIONS ARE USED AS REFERENCE ONLY AND ARE NOT SUBJECT TO TOLERANCES.
5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELSIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2.
6. ALL HOMOGENEOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU ROHS DIRECTIVE 2011/65/EC.
7. REFER TO DETAILED WORK INSTRUCTIONS FOR ASSEMBLY SPECIFICATIONS SUCH AS SCREW TORQUE AND GLUE VOLUME.

#### ASSEMBLY INSTRUCTIONS:

1. INSERT THE DRIVETRAIN INSERT INTO THE MAIN BODY. MAKE SURE TO ROUTE THE PRESSURE SENSOR CABLE THROUGH THE HOLE IN THE OUTER BOX AS SHOWN.
2. ONCE THE DRIVETRAIN IS INSERTED, SNAP THE MOTOR SIDE AND BUSHING SIDE NUTS INTO THE FLEX FLOORS. USE A TOOL TO FULLY ENGAGE THE NUT MUSHROOM FEATURE INTO THE DOOR.
3. SECURE THE DRIVETRAIN INSERT TO THE MAIN BODY USING #2-28X1/4" SCREWS IN 8 PLACES. TORQUE SCREWS TO SPEC GIVEN IN THE DETAILED WORK INSTRUCTIONS.
4. ROUTE THE MOTOR AND PRESSURE SENSOR WIRES THROUGH THE HOLE IN THE FLOOR FACEPLATE.
5. MOUNT THE FLOOR FACEPLATE TO THE MAIN BODY USING #6-19X1/4" SCREWS IN 4 PLACES. TORQUE SCREWS TO SPEC GIVEN IN THE DETAILED WORK INSTRUCTIONS.
6. USE TAPE TO SECURE THE VENT BOARD COVER IN PLACE INSIDE THE FLOOR FACEPLATE. DO NOT ENGAGE SNAP FIT FEATURES.
7. USE TAPE TO SECURE THE PRESSURE SENSOR COVER ONTO THE BACK OF THE MAIN BODY AS SHOWN.
8. BATTERY PACK SHIPPED ALONGSIDE VENT IN PULP PACKAGING. DO NOT INSTALL.
9. MAGNETICALLY ATTACH THE FLOOR FACEPLATE COVER ONTO THE FLOOR FACEPLATE.
10. PULP PACKAGING NOT SHOWN. SEE DETAILED WORK INSTRUCTIONS FOR PACKAGING ASSEMBLY INSTRUCTIONS.

DRAWING NO. 201-00027				
REV	DESCRIPTION	ECO	DATE	BY
A	INITIAL RELEASE (FROM P00-00000 DRAWING)	000085	3/12/16	AK
B	SCREWS (603-00019) REMOVED FROM PSC	000085	3/15/16	AK
MATERIAL:				
FINISH:				
DESCRIPTION				
PART NO. 900-00009				
TITLE: VENT 12X6 FLOOR A1				
SHEET 1 OF 1				
SCALE: 1:2				

**DO NOT SCALE DRAWING. WORK TO DIMENSION**

IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED.

1. PERMISSIBLE TOLERANCES

2. ALL RIGHT ANGLES=90°

3. DIMENSIONS GIVEN IN INCHES

CONCENTRICITY=0.010 T.I.R.

CHAMFER ANGLES=45°

CLASSIFICATION OF CHANGES

DESIGN	CTD	CLASSIFICATION OF CHANGES
★	★	INTERNAL
◆	◆	EXTERNAL

REVIEW: DATE:

NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTICE TO ECO/DOE. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX.

THE DOCUMENT IS THE PROPERTY OF ECO/DOE. WHEN THE DOCUMENT IS RETURNED TO ECO/DOE, IT MAY BE USED, REPRODUCED OR DISCLOSED TO THIRD PARTIES WITHOUT FURTHER WRITTEN CONSENT.