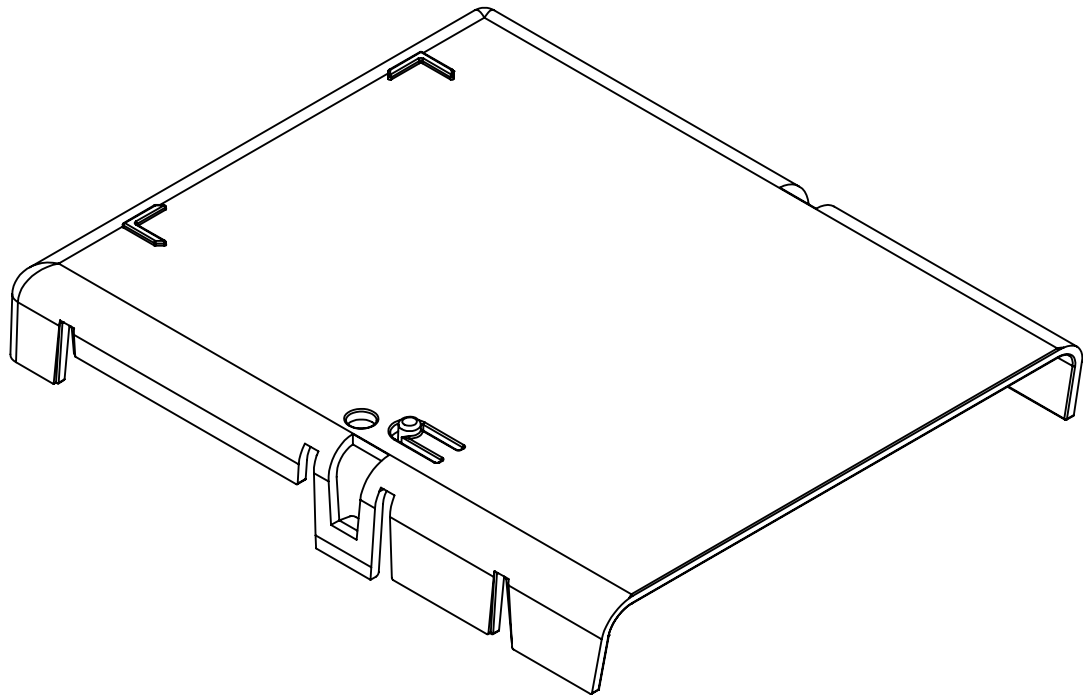
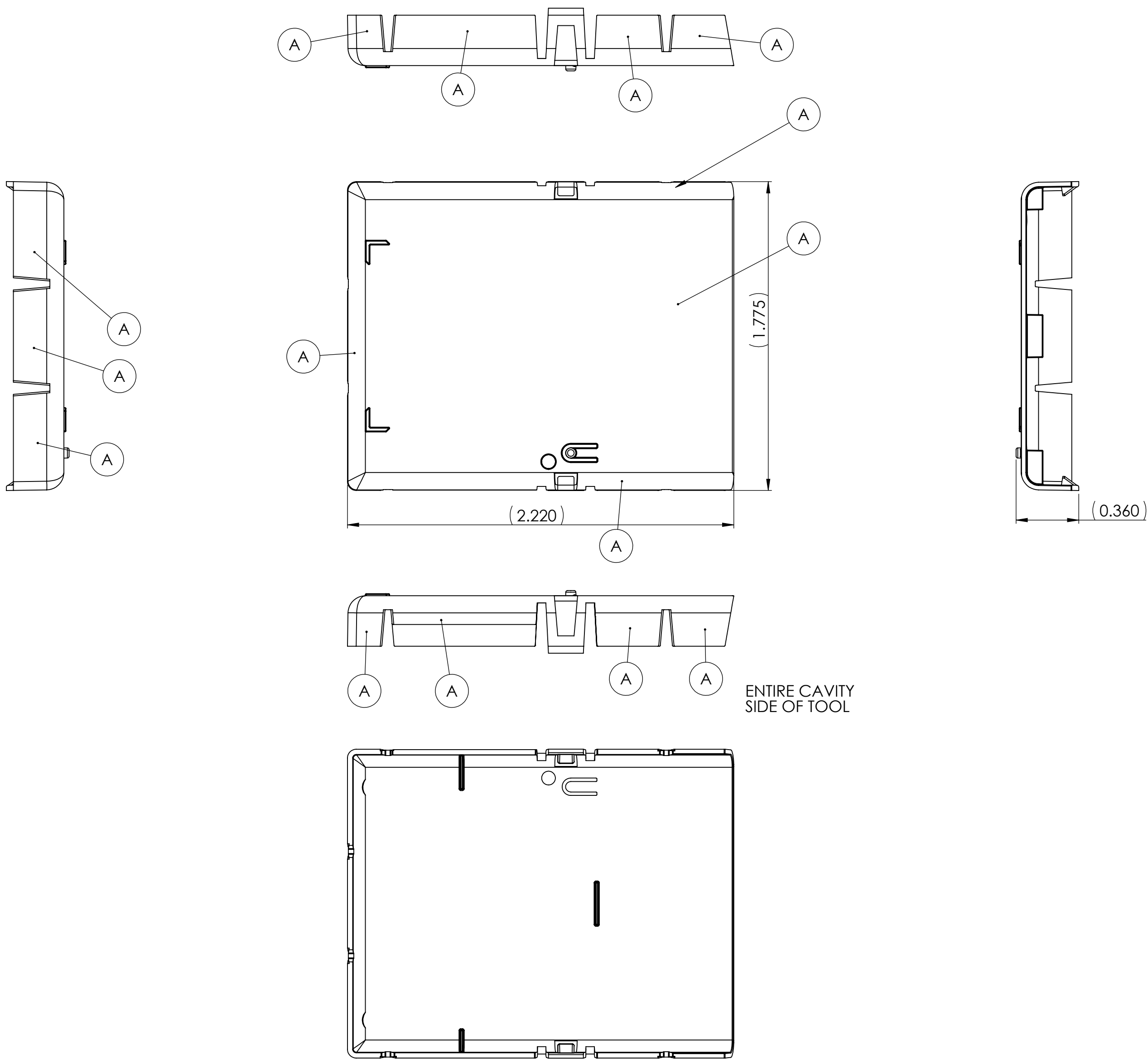


ENG. APPROVED SOURCE	SOURCE PART NO.



NOTES

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 $X.XX = \pm 0.010"$
 $X.XXX = \pm 0.005"$
- TOLERANCE FOR ALL ANGLES: ± 0.5 DEGREES
- TOLERANCE FOR ALL RADII: ± 0.005 OR 10%, WHICHEVER IS SMALLER.
- SURFACE IS CLEAN AND FREE OF BURRS AND ROUGH EDGES.
- REFER TO SOLID MODEL FOR DRAFT ANGLE ON SURFACES UNLESS OTHERWISE NOTED.
- REFER TO SOLID MODEL FOR CORNER AND FILLET RADII UNLESS OTHERWISE NOTED.
- UNLESS OTHERWISE NOTED, ALL SURFACES TO BE MINIMUM OF SPI C3 FINISH. ALL TOOL AND CUTTER MARKS TO BE REMOVED.
- GATE, PARTING LINE, EJECTOR PIN LOCATIONS, AND OTHER FEATURES FOR TOOLING CONSIDERATIONS SHALL BE APPROVED BY ECOVENT BEFORE TOOL CONSTRUCTION.
- PARTING LINE FLASH, GATES, RUNNER, AND RISER STUBS 0.005" MAXIMUM.
- EJECTOR PIN MARKS SHALL BE FLUSH TO .003 UNDERFLUSH WITH SURFACE.
- VISIBLE SINK MARKS TO BE .0005" DEEP MAX ON ALL COSMETIC SURFACES.
- [♦] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
- NO REGRIND ACCEPTABLE.
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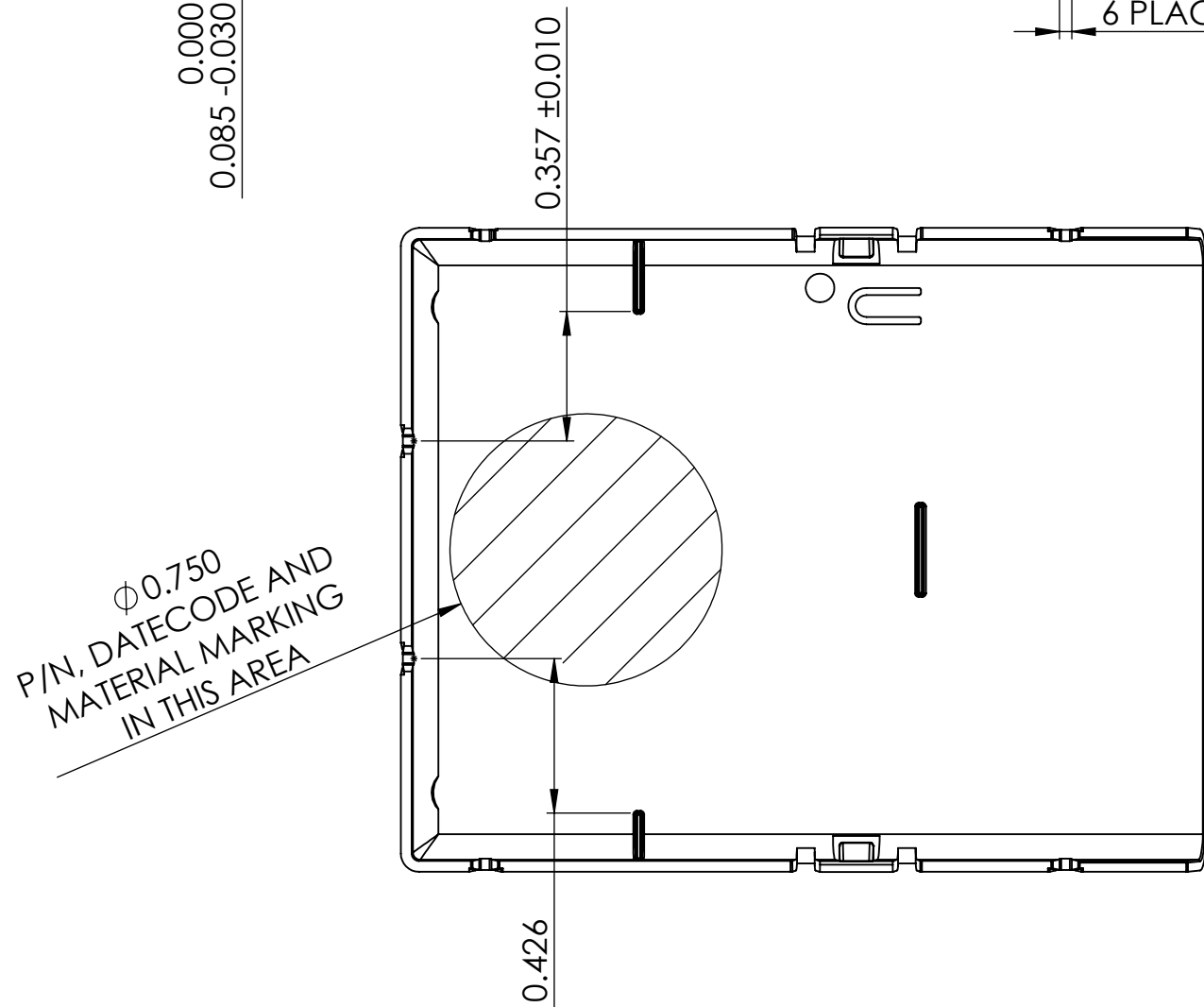
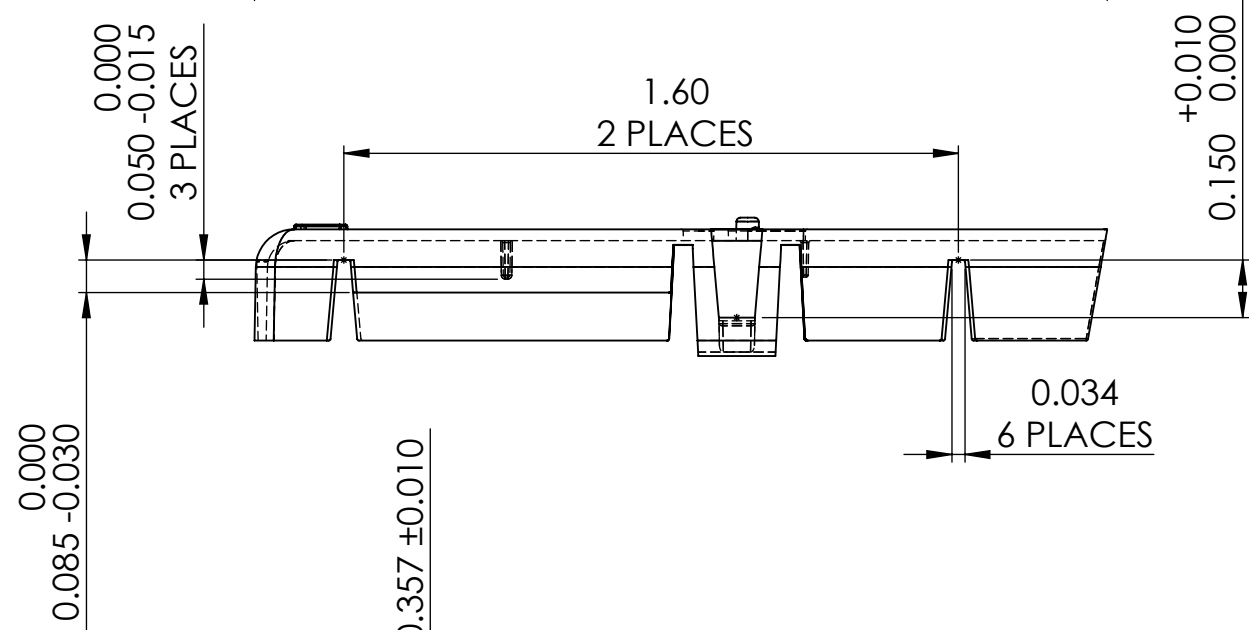
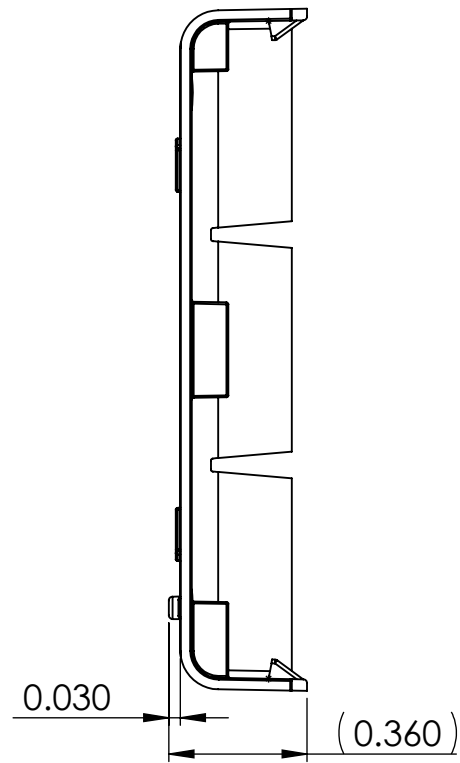
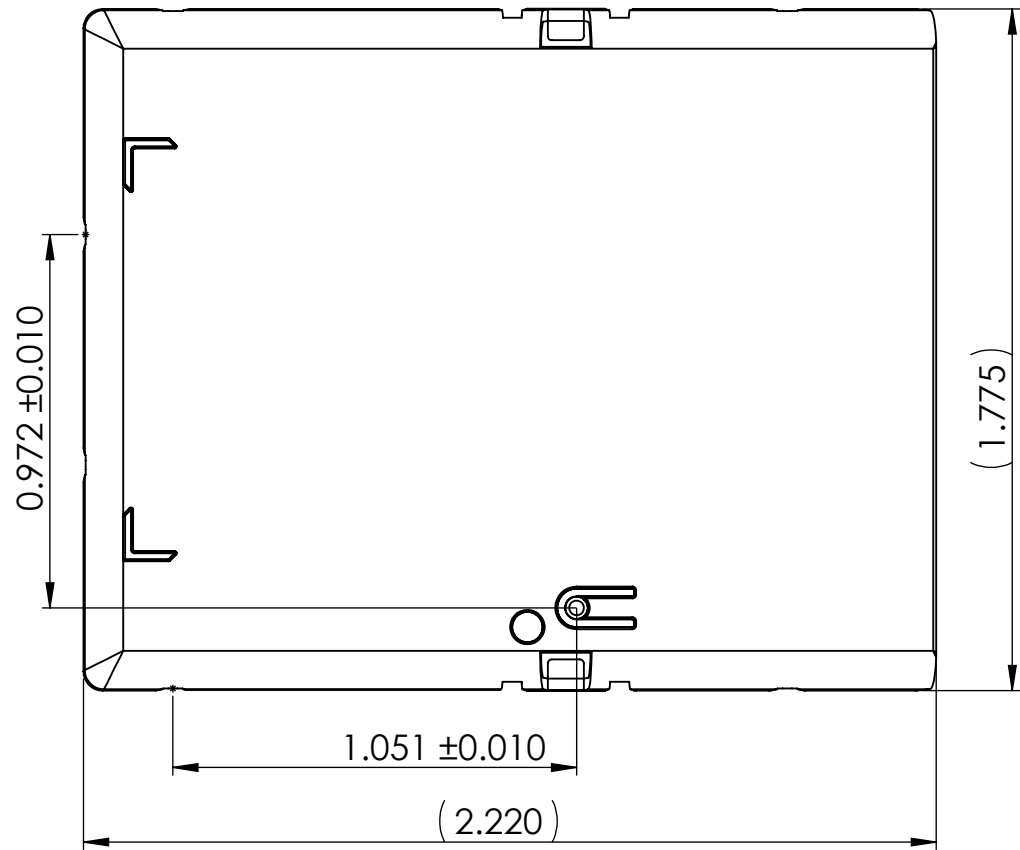
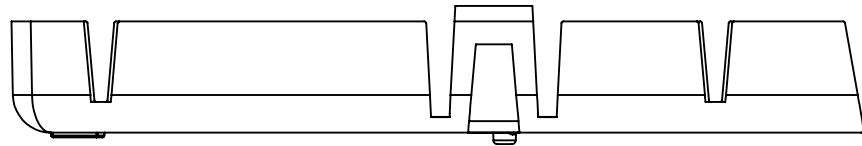
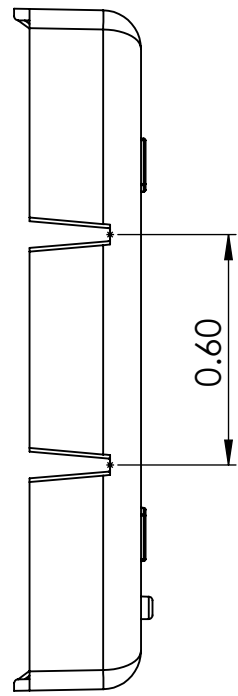
COLOR	MATERIAL	PART NUMBER
WHITE	L80518UV LTL COLOR COMPOUNDERS FRPA100X WHITE (WHITE ABS/PC)-UV RESISTANT OR ECOVENT APPROVED EQUIVALENT	602-00078
BROWN	L2849UV LTL COLOR COMPOUNDERS FRPA100X WHITE (WHITE ABS/PC)-UV RESISTANT OR ECOVENT APPROVED EQUIVALENT	602-00078-BRO

NOTE: FACES MARKED 'A' ARE
VISIBLE TO CUSTOMER,
CONSIDERATIONS REGARDING
GATE AND EJECTOR PIN
LOCATION SHOULD BE MADE

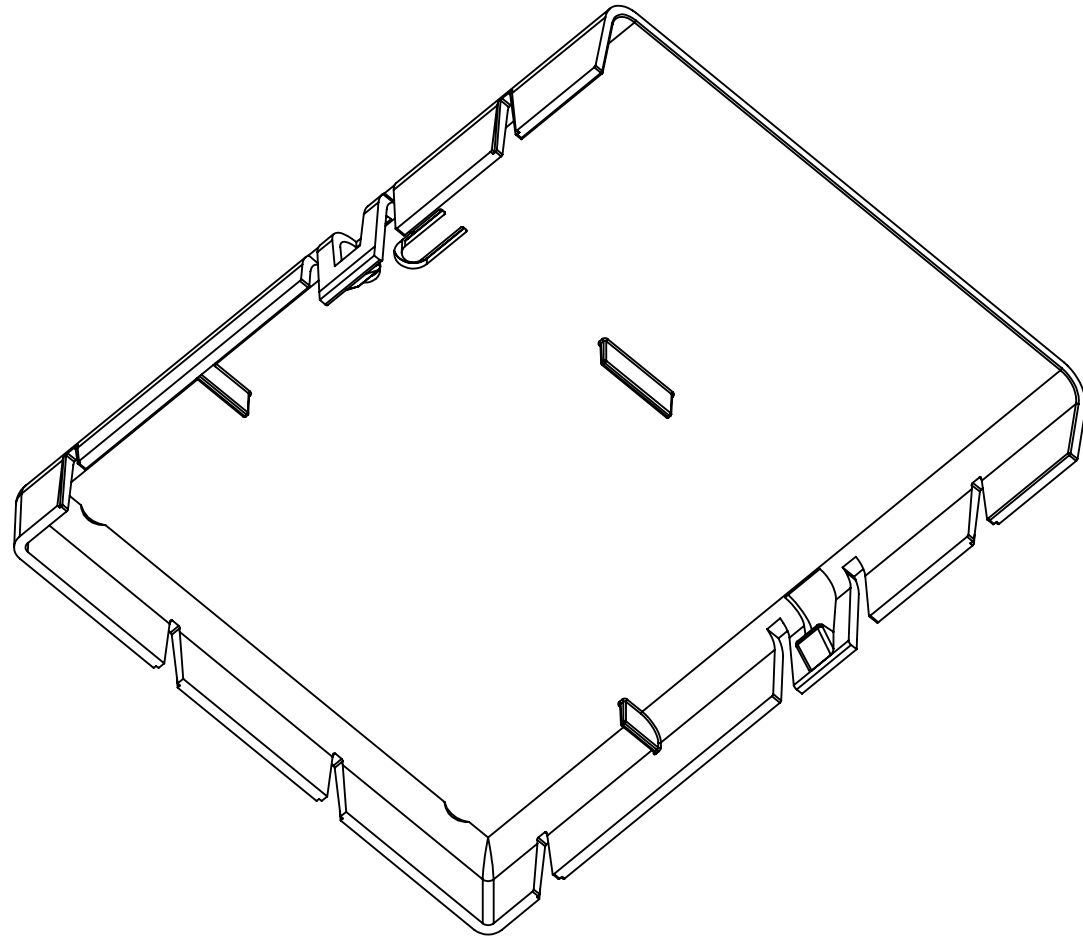
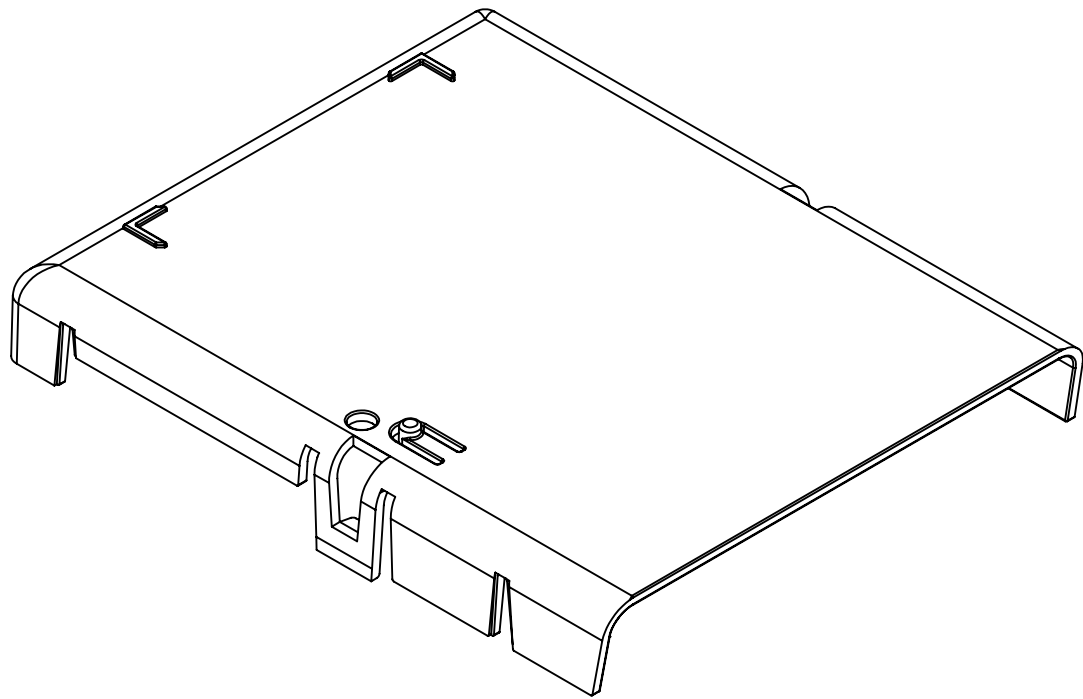
LETTER	FINISH	DESCRIPTION
A	SPI D-1	DULL FINISH
B	SPI A-3	HIGH POLISH FINISH

REV	DESCRIPTION	ECO	DATE	BY	<div>DO NOT SCALE DRAWING. WORK TO DIMENSION IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED. DIMENSIONS= ± 0.015 1. PERMISSIBLE TOLERANCES ANGLES= $\pm 0.5^\circ$ 2. ALL RIGHT ANGLES= 90° CHAMFER ANGLES= $\pm 5^\circ$ 3. DIMENSIONS GIVEN IN INCHES CONCENTRICITY= 0.010 T.I.R.</div>
B	INITIAL TOOLING RELEASE				
C	CHANGES AFTER T1 SHOTS, TIGHTEN FIT				
D	MOLDABILITY CHANGE				
E	TIGHTER FIT AROUND BOARD				
F	SMALLER RESET BOARD BUTTON	ECO-000057	12/15/15	TF	
G	CHANGES FOR 16.02	000078	02/24/16	TF	
MATERIAL: SEE TABLE					NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX
FINISH: SEE TABLE					DESIGN CTQ CLASSIFICATION OF CHARACTERISTICS ★ ★★ (CRITICAL) ♦ ♦ (MAJOR)
					REVIEW: DATE: TITLE: VENT PCB COVER A2 PART NO. 602-00078 SHEET 1 OF 2 ecovent
SCALE: 2:1					THIS DOCUMENT IS THE PROPERTY OF ECOVENT. NEITHER THIS DOCUMENT NOR ANY INFORMATION CONTAINED HEREIN MAY BE USED, REPRODUCED OR DISCLOSED TO THIRD PARTIES WITHOUT ECOVENT WRITTEN CONSENT.

ENG. APPROVED SOURCE	SOURCE PART NO.



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C	CHANGES AFTER T1 SHOTS, TIGHTEN FIT						
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G	CHANGES FOR 16.02	000078	02/24/16	TF			
MATERIAL: SEE TABLE					TITLE: VENT PCB COVER		
FINISH: SEE TABLE					PART NO. 602-00078		
					SCALE: 2:1		

DESIGN	CTQ	CLASSIFICATION OF CHARACTERISTICS
★	★★	(CRITICAL)
◆	◆◆	(MAJOR)

REVIEW: DATE:

SHEET 2 OF 2

ecovent