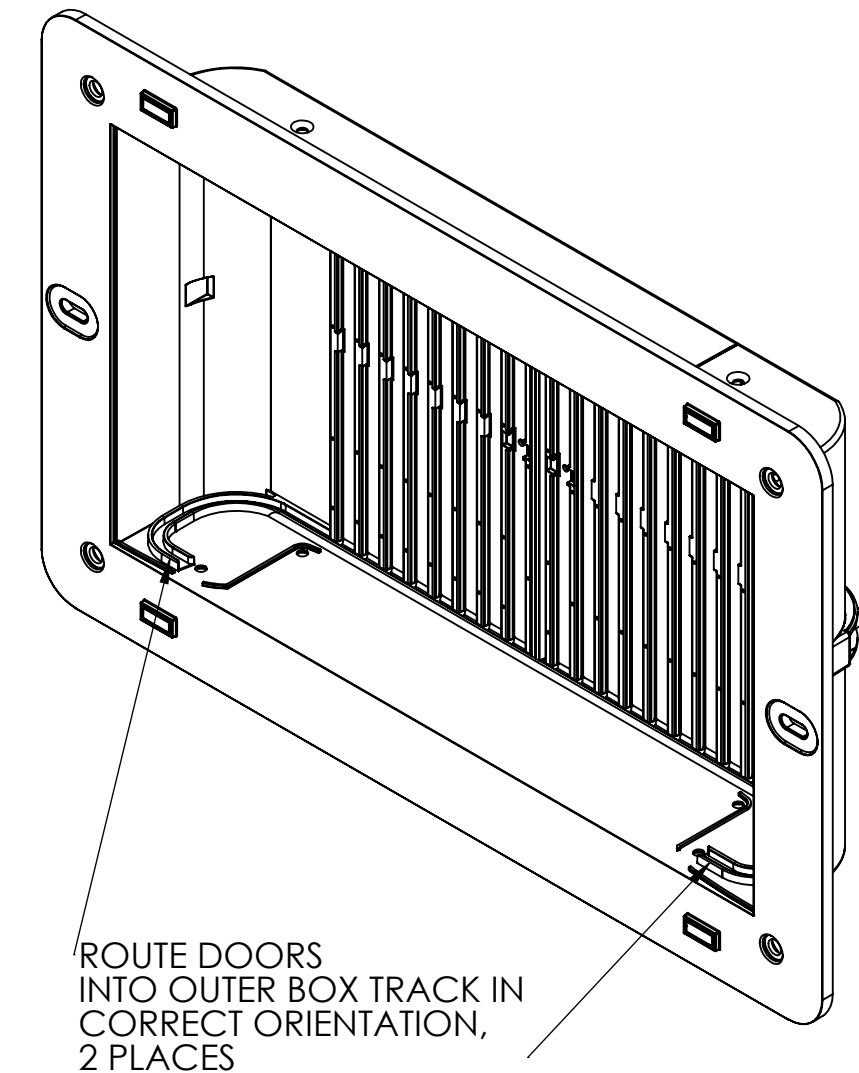
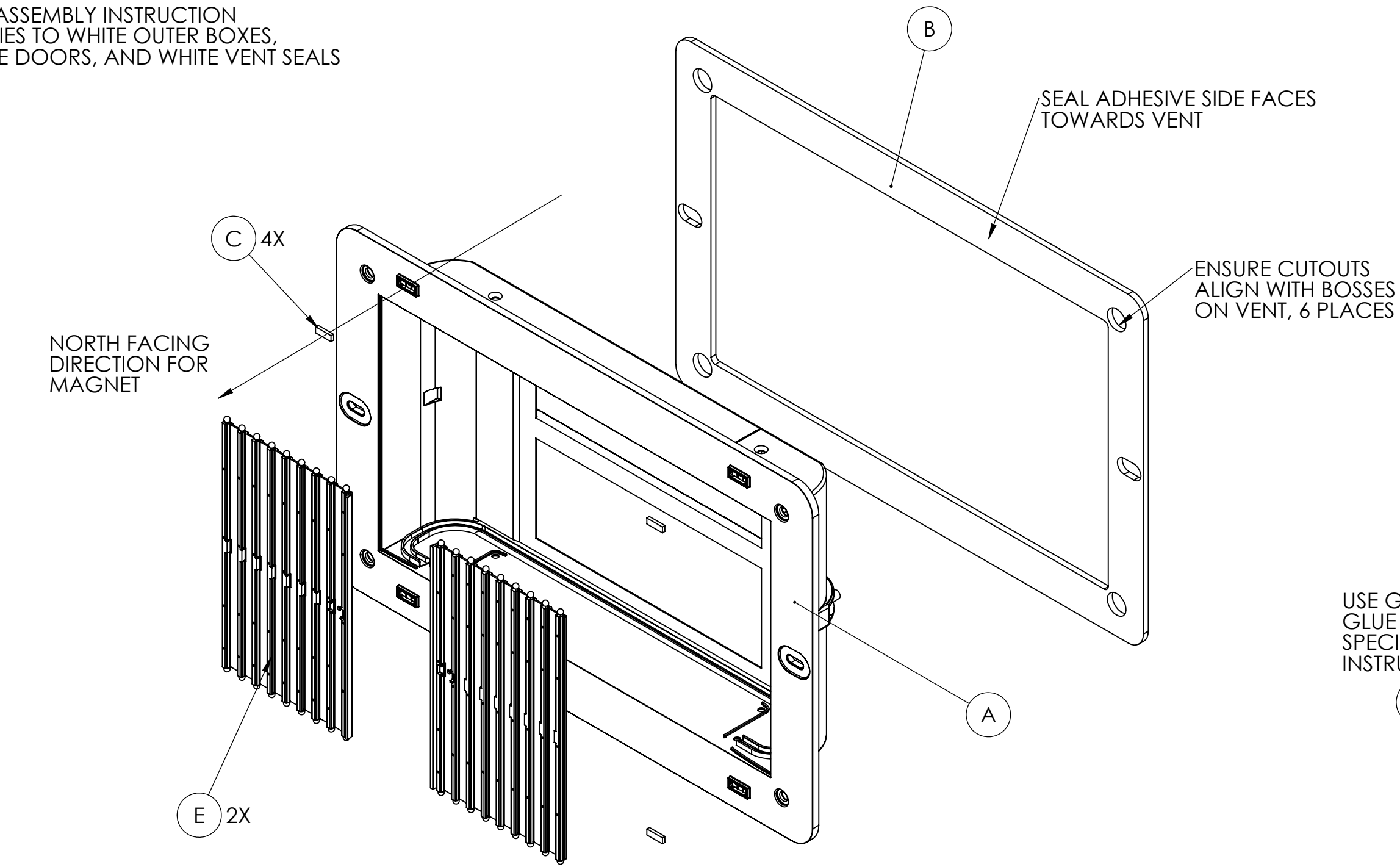
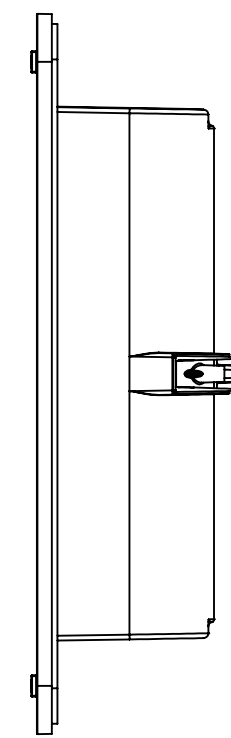
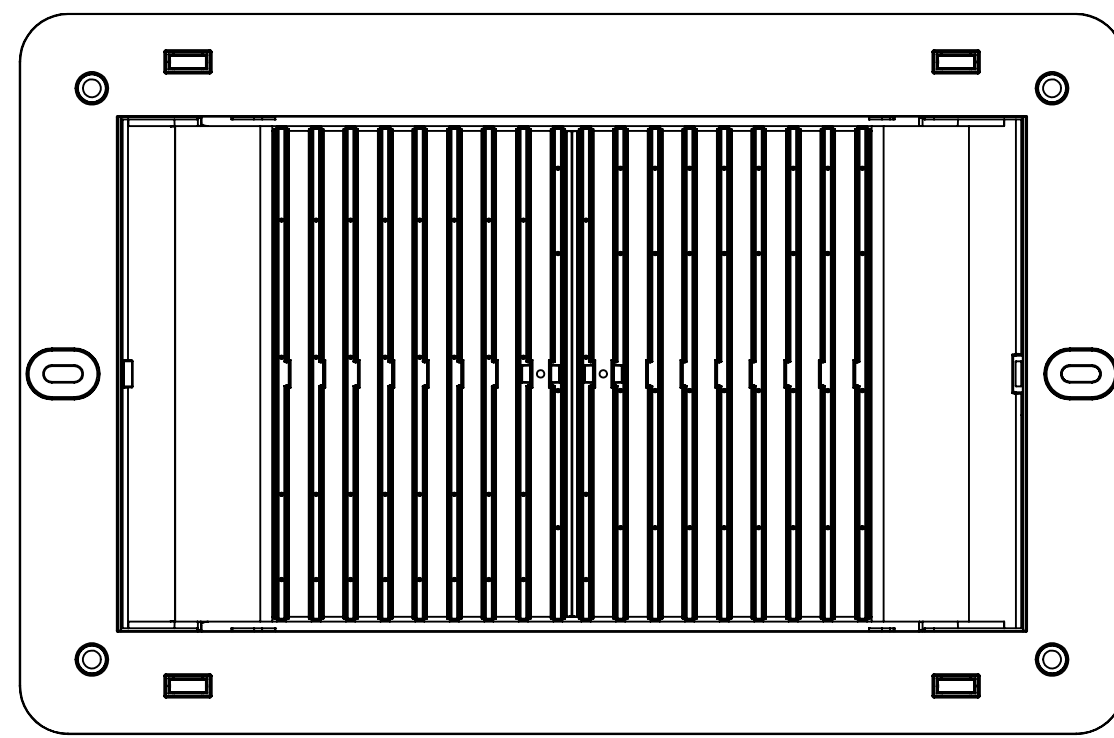
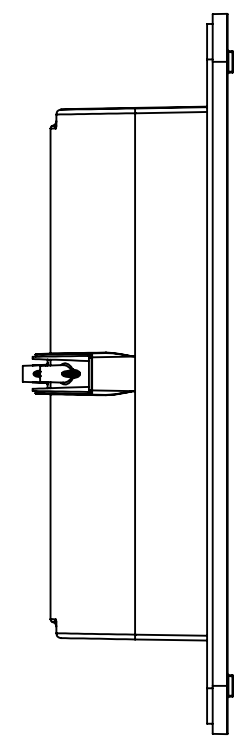


THIS ASSEMBLY INSTRUCTION  
APPLIES TO WHITE OUTER BOXES,  
WHITE DOORS, AND WHITE VENT SEALS



USE GLUE TYPE AND  
GLUE VOLUME  
SPECIFIED IN WORK  
INSTRUCTIONS



NOT TO SCALE

THIS ASSEMBLY PROCEDURE APPLIES  
TO THE FOLLOWING ASSEMBLIES:

SIZE	PART NUMBER
10X4	801-00021
10X6	801-00031
12X4	801-00044
12X6	801-00026

## GENERAL NOTES

1. SEE ARENA PLM FOR PART NUMBER REFERENCE DESIGNATORS AND CURRENT REVISIONS.
2. [ ♦ ] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
3. ALL DIMENSIONS AND TOLERANCES MUST BE HELD REGARDLESS OF THE USE OF QUALITY CONTROL SYMBOLS [ ♦ ]
4. ( X.XX ) DIMENSIONS ARE USED AS REFERENCE ONLY AND ARE NOT SUBJECT TO TOLERANCES.
5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELSIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2
6. ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU RoHS DIRECTIVE 2011/65/EC
7. REFER TO DETAILED WORK INSTRUCTIONS FOR ASSEMBLY SPECIFICATIONS SUCH AS SCREW TORQUE AND GLUE VOLUME.

ASSEMBLY INSTRUCTIONS:

1. REMOVE ADHESIVE BACK FROM SEAL AND INSTALL ON VENT OUTER BOX WHERE SHOWN.
2. GLUE MAGNETS INTO CUTOOTS WHERE SHOWN. REFER TO DETAILED WORK INSTRUCTIONS FOR GLUE PROCESS.
3. INSERT FLEX DOORS INTO OUTER BOX TRACK IN CORRECT ORIENTATION, AS SHOWN.

DRAWING NO. 201-00051

REV	DESCRIPTION	ECO	DATE	BY
A	INITIAL RELEASE (FROM DRAWING 801-00031)	000084	3/11/16	CR
	DRAWING AND PART NUMBER UPDATE	DCO-000043	3/25/16	AK
MATERIAL:				
FINISH	DESCRIPTION			

DO NOT SCALE DRAWING. WORK TO DIMENSION

IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED.

1. PERMISSIBLE TOLERANCES \_\_\_\_\_

2. ALL RIGHT ANGLES=90°

3. DIMENSIONS GIVEN IN INCHES \_\_\_\_\_

CHAMFER ANGLES=±5°

CONCENTRICITY=0.010 T.I.R.

NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX

DESIGN	CTQ	CLASSIFICATION OF CHARACTERISTICS
★ ★	★ ★	(CRITICAL)
◆ ◆	◆ ◆	(MAJOR)

REVIEW:

DATE:

TITLE: MAIN BODY WALL/CEILING

A2

PART NO.

SEE TABLE

SHEET 1 OF 1

SCALE: 1:2

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