



- ASSEMBLY INSTRUCTIONS:
1. PLACE THE BOARD ONTO THE CONTROL HUB BOTTOM PLATE, ENSURING THAT THE BOSSES ON THE CONTROL HUB BOTTOM PLATE ALIGN TO THE HOLES IN THE BOARD, INSERT QTY 4 M2.5X5 SCREWS AND TIGHTEN TO TORQUE SPECIFICATION IN WORK INSTRUCTIONS
 2. SNAP THE CONTROL HUB MAIN HOUSING OVER THE BOARD AND CONTROL HUB BOTTOM PLATE, ENSURING THAT ALL 4 SNAPS ENGAGE AND THE PORTS ARE ALIGNED AS SHOWN.
 3. APPLY ID LABEL WHERE SHOWN

- GENERAL NOTES
1. SEE ARENA PLM FOR PART NUMBER REFERENCE DESIGNATORS AND CURRENT REVISIONS.
 2. [◆] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
 3. ALL DIMENSIONS AND TOLERANCES MUST BE HELD REGARDLESS OF THE USE OF QUALITY CONTROL SYMBOLS [◆]
 4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELCIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2
 5. ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU RoHS DIRECTIVE 2011/65/EC

DRAWING NO. 201-00004					<div>DO NOT SCALE DRAWING. WORK TO DIMENSION</div> <div>IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED.<div>1. PERMISSIBLE TOLERANCES</div><div>2. ALL RIGHT ANGLES=90°</div><div>3. DIMENSIONS GIVEN IN INCHES</div></div> <div>NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX</div> <div>DESIGNCTQCLASSIFICATION OF CHARACTERISTICS</div> <div>★★★★(CRITICAL)</div> <div>◆◆◆◆(MAJOR)</div> <div>REVIEW:DATE:</div> <div>TITLE:CONTROL HUBA3</div> <div>PART NO.901-00004SHEET 1 OF 1</div> <div>SCALE: 1:2<div>THIS DOCUMENT IS THE PROPERTY OF ECOVENT. NEITHER THIS DOCUMENT NOR ANY INFORMATION CONTAINED HEREIN MAY BE USED, REPRODUCED OR DISCLOSED TO THIRD PARTIES WITHOUT ECOVENT WRITTEN CONSENT.</div></div>		
REV	DESCRIPTION	ECO	DATE	BY			
A	INITIAL RELEASE (FROM 901-00004 DRAWING)	000084	3/1/16	AK			
B	ADD SCREWS FOR PCB	000085	3/10/16	TF			
C	UPDATE DRAWING AND PART NUMBER	DCO-000043	3/25/16	AK			
MATERIAL:							
FINISH					DESCRIPTION		