



GENERAL NOTES

- SEE ARENA PLM FOR PART NUMBER REFERENCE DESIGNATORS AND CURRENT REVISIONS.
- [◆] CALLOUTS ARE APPLIED TO TOLERANCES THAT MAY REQUIRE SPECIAL QUALITY CONTROL PROCESSES. QUALITY CONTROL INSTRUCTIONS ARE OUTSIDE THE SCOPE OF THIS DRAWING AND ARE DEFINED BY EXTERNAL DOCUMENTATION TO BE AGREED TO WITH THE MANUFACTURER.
- ALL DIMENSIONS AND TOLERANCES MUST BE HELD REGARDLESS OF THE USE OF QUALITY CONTROL SYMBOLS [◆].
- (X.XX) DIMENSIONS ARE USED AS REFERENCE ONLY AND ARE NOT SUBJECT TO TOLERANCES.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE APPLICABLE AT 20 DEGREES CELCIUS (68 DEGREES FAHRENHEIT) IN ACCORDANCE WITH ANSI/ASME B89.6.2
- ALL HOMOGENOUS MATERIALS AND PROCESSES IN THIS DRAWING SHALL BE COMPLIANT TO THE EU ROHS DIRECTIVE 2011/65/EC
- REFER TO DETAILED WORK INSTRUCTIONS FOR ASSEMBLY SPECIFICATIONS SUCH AS SCREW TORQUE AND GLUE VOLUME.

ASSEMBLY INSTRUCTIONS:

- SNAP SENSOR RING LIGHT PIPE IN PLACE INTO SENSOR RING FRONT
- PLACE THE SENSOR RING FRONT AND BACK TOGETHER FOR PACKAGING, DO NOT SNAP.
- PULP PACKAGING NOT SHOW. REFER TO DETAILED WORK INSTRUCTIONS FOR PACKAGING ASSEMBLY INSTRUCTIONS.

DRAWING NO. 201-00043

REV	DESCRIPTION	ECO	DATE	BY
A	INITIAL RELEASE (FROM 800-00002 DRAWING)	000084	3/1/16	AK
B	DRAWING AND PART NUMBER UPDATE	DCO-000043	3/25/16	AK

MATERIAL:

FINISH DESCRIPTION

DO NOT SCALE DRAWING. WORK TO DIMENSION

IF PLATING IS SPECIFIED, ALL DIMENSIONS TO BE MET AFTER PLATING UNLESS OTHERWISE SPECIFIED.
1. PERMISSIBLE TOLERANCES
2. ALL RIGHT ANGLES=90°
3. DIMENSIONS GIVEN IN INCHES

DIMENSIONS=±0.015
ANGLES=±0.5°
CHAMFER ANGLES=±5°
CONCENTRICITY=0.010 T.I.R.

NOTICE: CHANGES TO MATERIAL, DESIGN, CONFIGURATION OR PROCESS MAY NOT BE MADE WITHOUT NOTIFICATION TO ECOVENT. ALL MATERIALS AND PROCESSES MUST BE COMPLIANT WITH ENVIRONMENTAL LAWS AND REGULATIONS AS REFERENCED IN XXXXX

DESIGN	CTQ	CLASSIFICATION OF CHARACTERISTICS
★	★★	(CRITICAL)
◆	◆◆	(MAJOR)

REVIEW: DATE:

TITLE: WALL SENSOR RING A3

PART NO. 800-00002 SHEET 1 OF 1

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