*		FABRICATION MATERIALS					N 57	
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE		QTY	W	Wile D. Sind of the control of the c
<u>-</u> - -	_	PIPE	<u></u>				12 S1PI	VA-1"-4133-VT-E
元	1	PIPE A312-TP316L SMLS SCH40S PE ASME B36.19M	3/4	S1PL/P-3/4"-40S	3	9.4M		16 F6 G8 B11
$T \parallel$		FITTINGS						
<u>-</u>	2	SWAGE ECC PBE A403-WP316L SMLS SCH40S	1.1/2 x 3/4	S1PL/SE-1.1/2"F	PX3/4"P	1	3/4"N	$\frac{ S15 }{ S }$
叁	3	MSS-SP-95 SWAGE ECC PBE A403-WP316L SMLS SCH40S MSS-SP-95	1 x 3/4	S1PL/SE-1"PX3	/4"P	1		12/ 1-10
請Ⅱ	4	FULL COUPLING 3000# SW A182-F316L ASME B16.11	3/4	S1PL/CFS-3/4"		1	124 H 34.5° EL.+794	S15 C-401
	5	90 ELBOW 3000# SW A182-F316L ASME B16.11	3/4	S1PL/ES-3/4"X9	00	4	124_H	
東	6	FLANGES FLANGE CW 450# DE A402 F246L CCU40C DODE	4	CADL/EDCW/A"		4	[57.00.040] <6>1	16 T-2120/N20 E 77668
	7	FLANGE SW 150# RF A182-F316L SCH40S BORE ASME B16.5 FLANGE SW 150# RF A182-F316L SCH40S BORE	3/4	S1PL/FRSW-1" S1PL/FRSW-3/4	<u>ı</u> "	1	EL.+7820 F7 G9 B10 EL.+7814	N 71127
	•	ASME B16.5	0/4	On En Now of	•	-	[22]	EL.+7950
		ERECTION MATERIALS					C-401 EL.+7709	76 112 3 1"x3/4"NS
	DT	COMPONENT DESCRIPTION	NC	ITEM CODE		OTV	RO F7.00	3MM OFFSET
1	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE		QTY	21201 F7 G9	:5> 1 /
		GASKETS					14 13	
	8	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	1	S1PL/GR-1"-ZW		2	S1PL/VA-3/4"-2833-	VT-E' \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\
	9	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	3/4	S1PL/GR-3/4"-Z	W#7500	2		7
		BOLTS						EL.+4225 SS33-3/4"-200L
	10	STUD BOLT A193 GR.B8M W/TWO HEX. HEAD HEAVY NUT A194 GR.8M ASME B1.1 B18.2.2	1/2	S1PL/BS6-1/2"X	(75L	4	<u>[</u>	19 S21 SPRA 3/4
	11	STUD BOLT A193 GR.B8M W/ TWO HEX. HEAD HEAVY NUT A194 GR.8M ASME B1.1 B18.2.2	1/2	S1PL/BS6-1/2"X	(65L	8		O1-150 1 SRPA-3/4
		VALVES / IN-LINE ITEMS						
	12	BALL 150# RF A351-CF3M/316LSS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	1	S1PL/VA-1"-413	3-VT-E	1		S16 SRP-3/4 2 1.1/2"x3/4"NS
	13	(FOR VACCUM-60 TORR) (VOC<100 vppm) GLOBE 800# SW A182-F316L BB OS &Y RS TRIM	3/4	S1PL/VA-3/4"-28	833-VT-E	1		5 8 11MM OFFSET
		316LSS STELLITED LOOSE DISC API-602 (FOR VACCUM60 TORR) (VOC<100 vppm)						114 FLAT FACE DOWN
		INSTRUMENTS						CONT ON
	14	RESTRICTION ORIFICE PLATE 150# RF RO 21201	3/4			1		SRP-3/4 E 80955
		SUPPORTS						32\
	15 16	FLANGE GROUNDING CONDUCTOR (C-401) SUPPORT REINFORCING PAD (SRP-3/4)	1 3/4	MISC/C-401 SUP/SRP-3/4" SUP/S1-3/4"		2 2		S1 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
	17 18 19	PIPE SHOE (S1) AUXILIARY SUPPORT (AS3-05) PLATFORM OPENING (PO1-150)	3/4 3/4 3/4	SUP/S1-3/4" SUP/AS3-3/4" SUP/PO1-3/4"		1		β (10 3/4"NS
	20 21	STRUCTURE SUPPORT (SS33-3/4"-200L) SUPPORT REINFORCING PAD (SRPA-3/4)	3/4 3/4	SUP/SS33-3/4" SUP/SRPA-3/4"		1 1		
	22	FLANGE GROUNDING CONDUCTOR (C-401)	3/4	MISC/C-401		1		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
		CUIT DIDE LENGTH FOR DEFERENCE ONLY						AS3-US
75/5	PIECE	CUT PIPE LENGTH FOR REFERENCE ONLY CUT N.S. REMARKS PIECE	CUT	N.S. REMARI	KS			5
 	NO <1>	LENGTH (INS) NO 1138 3/4 <2>	LENGTH 462	(INS) 3/4				EL.+3014 4
	<3> <5>	3450 3/4 <4> 100 3/4 <6>		3/4 3/4				FOR CONSTRUCTION
								JUL. 04, 2025
								管線編號
							11 盆从宁塘 /1、左盆5G 11 盆5G 15 16 16 16 16 16 16 16 16 16 16 16 16 16	P-21209-3/4"-S1PL-HC1
+							□ 管件序號 <1>直管編號 [1] 管段編號② 須設計會驗管線	資料庫 工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撑 蒸汽追蹤管 海勝化學科技股份有限公司 名稱 — — — — — — — — — — — — — — — — — —
	\wedge							
+ + 2	$\frac{2}{\sqrt{1}}$						操作壓刀: 3.5	管線等級: S1PL 製 圖 謝鳳菁 2025.04.21 會
+ 2	<u>^</u>	2025.07.03 FOR CONSTRUCTION			鄧基宏	陳逢明	武驗基準: Air 6.93 KG _{CM} ² G X 60 分	執
	^	2025.04.21 FOR APPROVAL			歌 基宏		空吹冷壯. 晉 管材塗袋	照起撇子椒.
_	/A\ 予次	2025.04.21 FOR APPROVAL 日期 修改			修改	- PR 建 · SP · · · · · · · · · · · · · · · · ·	信節学校:	NDE 抽驗: 10 % 依據圖號: C2418-4-501 圖號: 檔號: P-21209-S1PL- 1
1 1/1	1.1/		⊔/⊌ 47		1/ 1/	uici 기	塗袋	NDL 3田歌: ・マ / 0 い パルコルル・C2418-4-502 LEI ルル・ 7田ルル・ F-21209-31FL- 1