	———						
7-			FABRICATION MATERIALS				N 流水號:1186
		PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY	河水號:1186
	- 11	NO	PIPE	(INS)			G10 B12
5		1	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M	3	S1P4/P-3"-40S	2.3M	F7 G10 B12 203 14 S1P4/VA-3"-4144-E
-	$\top \parallel$	2	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M FITTINGS	2.1/2	S1P4/P-2.1/2"-40S	0.9M	1 200 2 2 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2
-	<u> </u>	3	TEE BW A403-WP304 SMLS SCH40S ASME B16.9	3 x 3	S1P4/TB-3"	1	CONN. TO
1	叁	4	REDUCER ECC BW A403-WP304 SMLS SCH40S ASME B16.9	3 x 2.1/2	S1P4/RE-3"X2.1/2"	1	S17 P-2"-111 G10 B12 WT-1830/N2 E 146700
Ì <u>≐</u>	請Ⅱ	5	90 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9 45 ELBOW LR BW A403-WP304 SMLS SCH40S	3	S1P4/EB-3"X90 S1P4/EB-3"X45	1	9 N 67915
	- 11	0	ASME B16.9	3	31F4/ED-3 X43	ı	SP-18602B EL.+1006 50MM OFFSET DOWN
7	東川	_	FLANGES	•	OAD AFDIANA OF	•	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
自		0	FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5 FLANGE WN 150# RF A182-F304 SCH40S BORE	3 2.1/2	S1P4/FRWN-3" S1P4/FRWN-2.1/2"	3	② GR1-2
	- 11	0	ASME B16.5	2.1/2	31F4/FRWW-2.1/2	ı	5 EL.+956 3 FS1-2-07
2	翌		ERECTION MATERIALS				DUMMY WELD
		PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY	4 2>1
		NO	COM CHENT BECOME TION	(INS)	TEW GODE		
			FITTINGS				214 (5)
		9	FLEXIBLE HOSE 150# RF L= 800mm PER DATA SHEET (SP-18602B)	3	S1P4/FLX-3"	1	
			GASKETS				45° \$86 3
		10	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	3	S1P4/GR-3"	6	S20 S17 S17
		11	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	2.1/2	S1P4/GR-2.1/2"	1	FS1-2-05 P-2"-111 519 CONT. ON WW-18062-3"-S1P4
			RING ASME B16.20/B16.5				F7 610 B12 288 N 65500 1187
			BOLTS OTHER DOLLAR AND DE DOLLAR THE LIEU AN	510	0.40.4/0.04.5/00/0.5/	•) 16 203 3 3 3 4 3 4 4 4 4
		12	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	5/8 5/8	S1P4/BS4-5/8"X95L S1P4/BS4-5/8"X90L	24	SP-18061A 370 S19
			HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	0,0	0.1. 11,D0.1 010 7100E		S21 GR1-2 GR1-2
			VALVES / IN-LINE ITEMS BALL 150# RF A351-CF8/304SS+PTFE FULL PORT	2	S1P4/VA-3"-4144-E	4	P-2"-115
		14	FIRE SAFE WRENCH OPER. ASME B16.34 (VOC<100 vppm)	3	31F4/VA-3 -4144-E	ı	S1P4/VA-3"-1144-E F7 G10 B12
		15	GATE 150# RF A351-CF8 BB OS &Y RS TRIM 304SS STELLITED FLEXIBLE WEDGE API-600 (VOC<100	3	S1P4/VA-3"-1144-E	1	159
		16	vppm) BUCKET TYPE STRAINER 150# RF PER DATA SHEET (SP-18061A)	3	S1P4/BST-3"	1	S23 4
			SUPPORTS				CONN. TO 8MM OFFSET
		17	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M (P-2"-111)	3	S1P4/P-2"-3"	2	F 147500 FS3-2-05
		18 19	FIELD SUPPORT (FS1-2-07) GROUT (GR1-2)	3 3	SUP/FS1-2-3" SUP/GR1-2-3"	1 2	N 63300 DUMMY WELD EL.+750
		20 21		3 2.1/2	SUP/FS1-2-3" S1P4/P-2"-2.1/2"	1 1	F8 G11 B13
^ ^		22 23	(P-2"-115) FIELD SUPPORT (FS3-2-05) GROUT (GR1-2)	2.1/2 2.1/2	SUP/FS3-2-2.1/2" SUP/GR1-2-2.1/2"	1 1	
							REVISED
77 <u>UL / \</u>			CUT PIPE LENGTH FOR REFERENCE ONLY				FOR CONSTRUCTION
	+	PIECE NO	LENGTH (INS) NO	CUT N LENGTH (N.S. REMARKS		SEP. 12, 2025
	+	<1> <3> <5>	1215 3 <2> 449 3 <4> 801 2.1/2		3 3		SE1: 12, 2023
		\ J>	001 2.1/2				
							管線編號
							WW-18061-3"-S1P4
							① 管件序號 〈1〉直管編號 [1] 管段編號 資料庫 工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撑 蒸汽追蹤管 海膀化學科技股份有限公司
	++						《 A A A A A A A A A A A A A A A A A A A
		\triangle			AL	p+ \& −□	操作壓力: 0
			2025.09.12 REVISED FOR CONSTRU	JCTION	陳至鉉	陳逢明	KITE 17. 00 /CM O KITALX. 10 C VKAL(X) VIIX. KITAL 1000000000000000000000000000000000000
		_	2025.07.03 FOR CONSTRUCTION 2025.04.21 FOR APPROVAL		陳至鉉 陳至鉉	陳逢明 陳逢明	試驗基準: Air
		A 予次			陳主國 修改	認可	管 大
		, //\	<u> </u>	n/0 4/2	12 14	nn1	至教 1手 小野調 : INDL 3日間X・ 10 /0 PY NSK IED JNU 0 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1