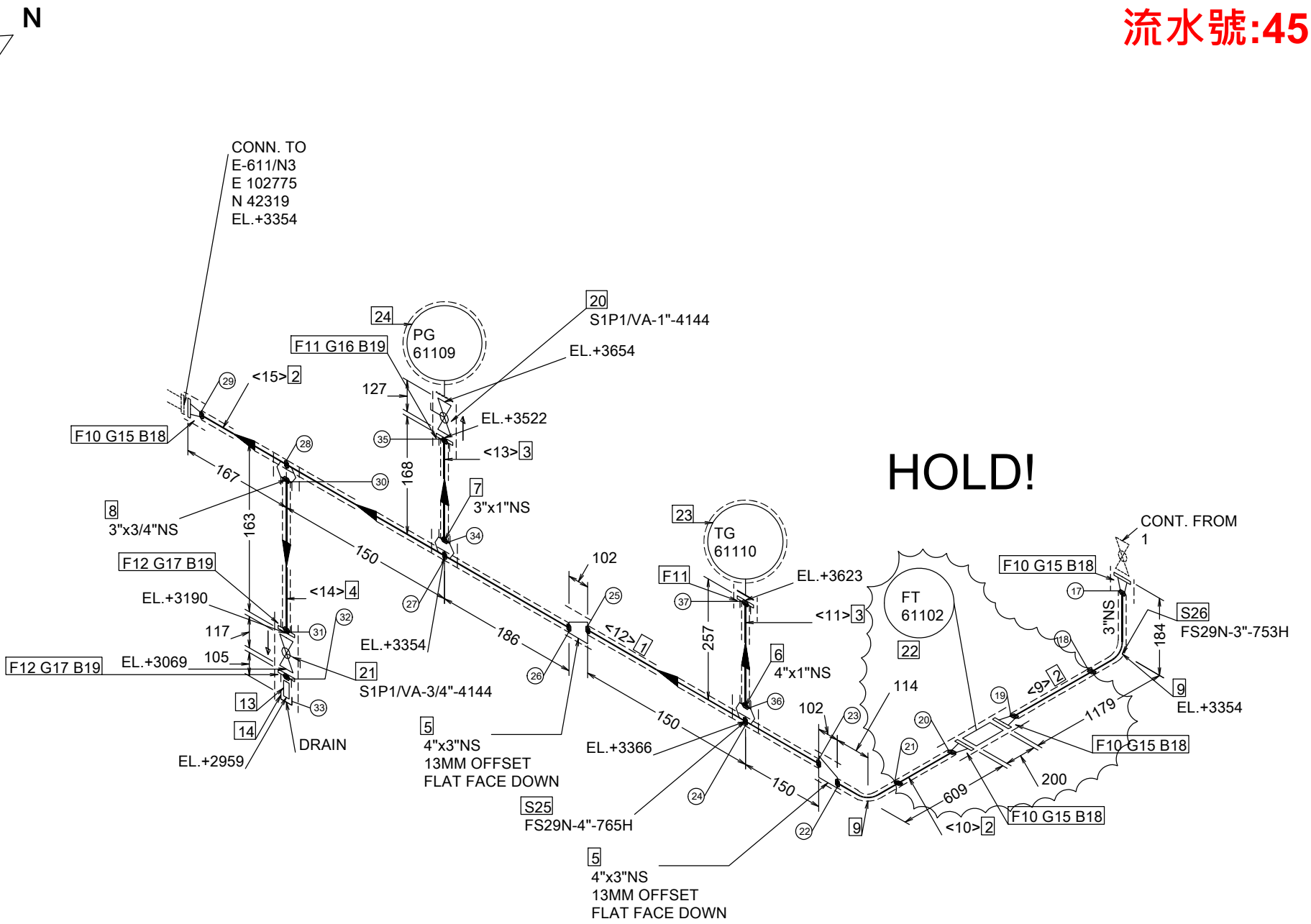


本圖完工後請速歸還

**流水號:45**


FABRICATION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
<b>PIPE</b>				
1	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M	4	S1P1/P-4"-10S	0.3M
2	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M	3	S1P1/P-3"-10S	1.9M
3	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1	S1P1/P-1"-40S	0.3M
4	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	3/4	S1P1/P-3/4"-40S	0.1M
<b>FITTINGS</b>				
5	REDUCER ECC BW A403-WP304 WELD SCH10S ASME B16.9	4 x 3	S1P1/RE-4"X3"	2
6	SOCKOLET 3000# SW A182-F304 MSS SP-97	4 x 1	S1P1/SOL-4"X1"	1
7	SOCKOLET 3000# SW A182-F304 MSS SP-97	3 x 1	S1P1/SOL-3"X1"	1
8	SOCKOLET 3000# SW A182-F304 MSS SP-97	3 x 3/4	S1P1/SOL-3"X3/4"	1
9	90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9	3	S1P1/EB-3"X90	2
<b>FLANGES</b>				
10	FLANGE WN 150# RF A182-F304 SCH10S BORE ASME B16.5	3	S1P1/FRWN-3"	4
11	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1	S1P1/FRSW-1"	2
12	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	3/4	S1P1/FRSW-3/4"	2
<b>ERECTION MATERIALS</b>				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
<b>FITTINGS</b>				
13	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M	3/4	S1P1/NIP-3/4"X100LXTOE	1
14	CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11	3/4	S1P1/CT-3/4"	1
<b>GASKETS</b>				
15	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	3	S1P1/GR-3"	4
16	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	1	S1P1/GR-1"	1
17	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	3/4	S1P1/GR-3/4"	2
<b>BOLTS</b>				
18	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	5/8	S1P1/BS4-5/8"X95L	16
19	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	S1P1/BS4-1/2"X65L	12
<b>VALVES / IN-LINE ITEMS</b>				
20	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	1	S1P1/VA-1"-4144	1
21	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	3/4	S1P1/VA-3/4"-4144	1
<b>INSTRUMENTS</b>				
22	MAGNETIC FLOWMETER 150# RF FT 61102	3		1
23	TEMPERATURE GAUGE 150# RF TG 61110	1		1
24	PRESSURE GAUGE 150# RF PG 61109	1		1
<b>SUPPORTS</b>				
25	FIELD SUPPORT (FS29N-4"-765H)	4	SUP/FS29N-4"	1
26	FIELD SUPPORT (FS29N-3"-753H)	3	SUP/FS29N-3"	1



# FOR CONSTRUCTION

**JUL. 04, 2025**

[illegible]

											管線編號 CHHW-15214-3"-S1P1-C75							
☐ 管件序號    <1> 直管編號    [1] 管段編號 & 須設計會驗管線			資料庫 名稱：		工廠焊接   套焊   螺紋銜接   配合現場焊接   配合現場接合點   管支撐   蒸汽追蹤管 — — — — — — — — — —				Eshine 鴻勝化學科技股份有限公司 E-shine Advanced Chemicals Ltd.									
操作壓力: 3.5 $\frac{KG}{CM^2} G$		操作溫度: -20    °C		管線等級:        S1P1		製   圖		陳怡如		2025.04.21		會 策			 富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.			
設計壓力: 8.5 $\frac{KG}{CM^2} G$		設計溫度: 65/-29    °C		保溫(冷)等級: C75		設   計		黃炳富		2025.04.21								
試驗基準: Air		9.35 $\frac{KG}{CM^2} G \times 60$ 分		熱追蹤等級:		審   核		陳安誠		2025.04.21								
管路塗裝:		管 材 塗 裝		焊接基準:		認   可		陳逢明		2025.04.21								
焊道: 塗裝:		碳鋼及不銹: 鋼保溫(冷): 不銹鋼:		NDE 抽驗:    10 %		依據圖號:    C2418-4-566 C2418-4-512		圖號:		檔號: CHHW-15214-S1P1- 2								
崙尾一期 建廠工程															管線工程		2	
立體配管圖															立體配管圖		2	