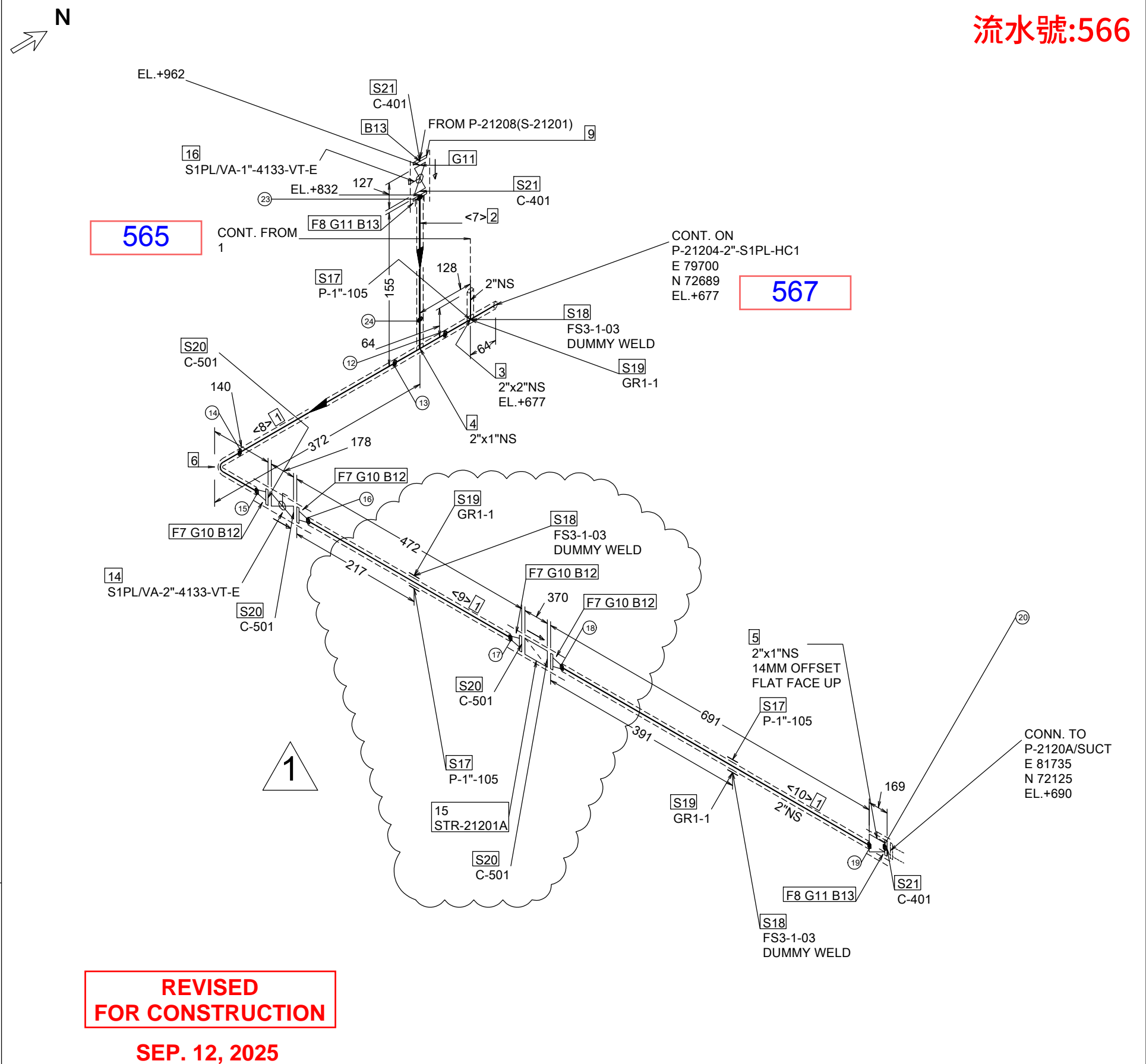


本圖完工後請速歸還

流水號:566

FABRICATION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
PIPE				
1	PIPE A312-TP316L SMLS SCH40S BE ASME B36.19M	2	S1PL/P-2"-40S	1.3M
2	PIPE A312-TP316L SMLS SCH40S PE ASME B36.19M	1	S1PL/P-1"-40S	0.1M
FITTINGS				
3	TEE BW A403-WP316L SMLS SCH40S ASME B16.9	2 x 2	S1PL/TB-2"	1
4	REDUCING TEE BW A403-WP316L SMLS SCH40S ASME B16.9	2 x 1	S1PL/TB-2"x1"	1
5	SWAGE ECC BLE/PSE A403-WP316L SMLS SCH40S MSS-SP-95	2 x 1	S1PL/SE-2"BX1"P	1
6	90 ELBOW LR BW A403-WP316L SMLS SCH40S ASME B16.9	2	S1PL/EB-2"X90	1
FLANGES				
7	FLANGE WN 150# RF A182-F316L SCH40S BORE ASME B16.5	2	S1PL/FRWN-2"	4
8	FLANGE SW 150# RF A182-F316L SCH40S BORE ASME B16.5	1	S1PL/FRSW-1"	2
ERECTION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
FLANGES				
9	FLANGE BLIND 150# RF A182-F316L ASME B16.5	1	S1PL/FBR-1"	1
GASKETS				
10	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	2	S1PL/GR-2"-ZW#7500	4
11	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	1	S1PL/GR-1"-ZW#7500	3
BOLTS				
12	STUD BOLT A193 GR.B8M W/ TWO HEX. HEAD HEAVY NUT A194 GR.8M ASME B1.1 B18.2.2	5/8	S1PL/BS6-5/8"X85L	16
13	STUD BOLT A193 GR.B8M W/ TWO HEX. HEAD HEAVY NUT A194 GR.8M ASME B1.1 B18.2.2	1/2	S1PL/BS6-1/2"X65L	12
VALVES / IN-LINE ITEMS				
14	BALL 150# RF A351-CF3M/316LSS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 (FOR VACCUM--60 TORR) (VOC<100 vppm)	2	S1PL/VA-2"-4133-VT-E	1
15	BUCKET TYPE STRAINER 150# RF PER DATA SHEET (STR-21201A)	2	S1PL/BST-2"	1
16	BALL 150# RF A351-CF3M/316LSS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 (FOR VACCUM--60 TORR) (VOC<100 vppm)	1	S1PL/VA-1"-4133-VT-E	1
SUPPORTS				
17	PIPE A312-TP316L SMLS SCH40S PE ASME B36.19M (P-1"-105)	2	S1PL/P-1"-2"	3
18	FIELD SUPPORT (FS3-1-03)	2	SUP/FS3-1-2"	3
19	GROUT (GR1-1)	2	SUP/GR1-1-2"	3
20	FLANGE GROUNDING CONDUCTOR (C-501)	2	MISC/C-501	4
21	FLANGE GROUNDING CONDUCTOR (C-401)	1	MISC/C-401	3

CUT PIPE LENGTH FOR REFERENCE ONLY							
PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS	PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS
<7>	100	1		<8>	232	2	
<9>	344	2		<10>	627	2	



						管線編號 P-21203-2"-S1PL-HC1	
						Eshine 鴻勝化學科技股份有限公司 E-shine Advanced Chemicals Ltd.	
						富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.	
						管線工程 立體配管圖	
						管線編號 P-21203-S1PL- 2	

管件序號 <1>直管編號 [1]管段編號 & 須設計會驗管線		資料庫名稱：	工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撐 蒸汽追蹤管
操作壓力: 0.6 $\frac{KG}{CM^2}G$	操作溫度: 88.6 $^{\circ}C$	管線等級: S1PL	製圖 謝鳳菁 2025.04.21
設計壓力: 6 $\frac{KG}{CM^2}G$	設計溫度: 120 $^{\circ}C$	保溫(冷)等級: HC1	設計 鄧基宏 2025.04.21
試驗基準: Air 6.6 $\frac{KG}{CM^2}G \times 60$ 分	熱追蹤等級:	審核 陳安誠 2025.04.21	會
管路塗裝:	管支撐 鋼材塗裝	焊接基準:	簽
焊道: 塗裝:	碳鋼及不銹鋼保溫(冷): 不銹鋼	NDE 抽驗: 10 %	圖號:
		依據圖號: C2418-4-502 C2418-4-501	圖號: