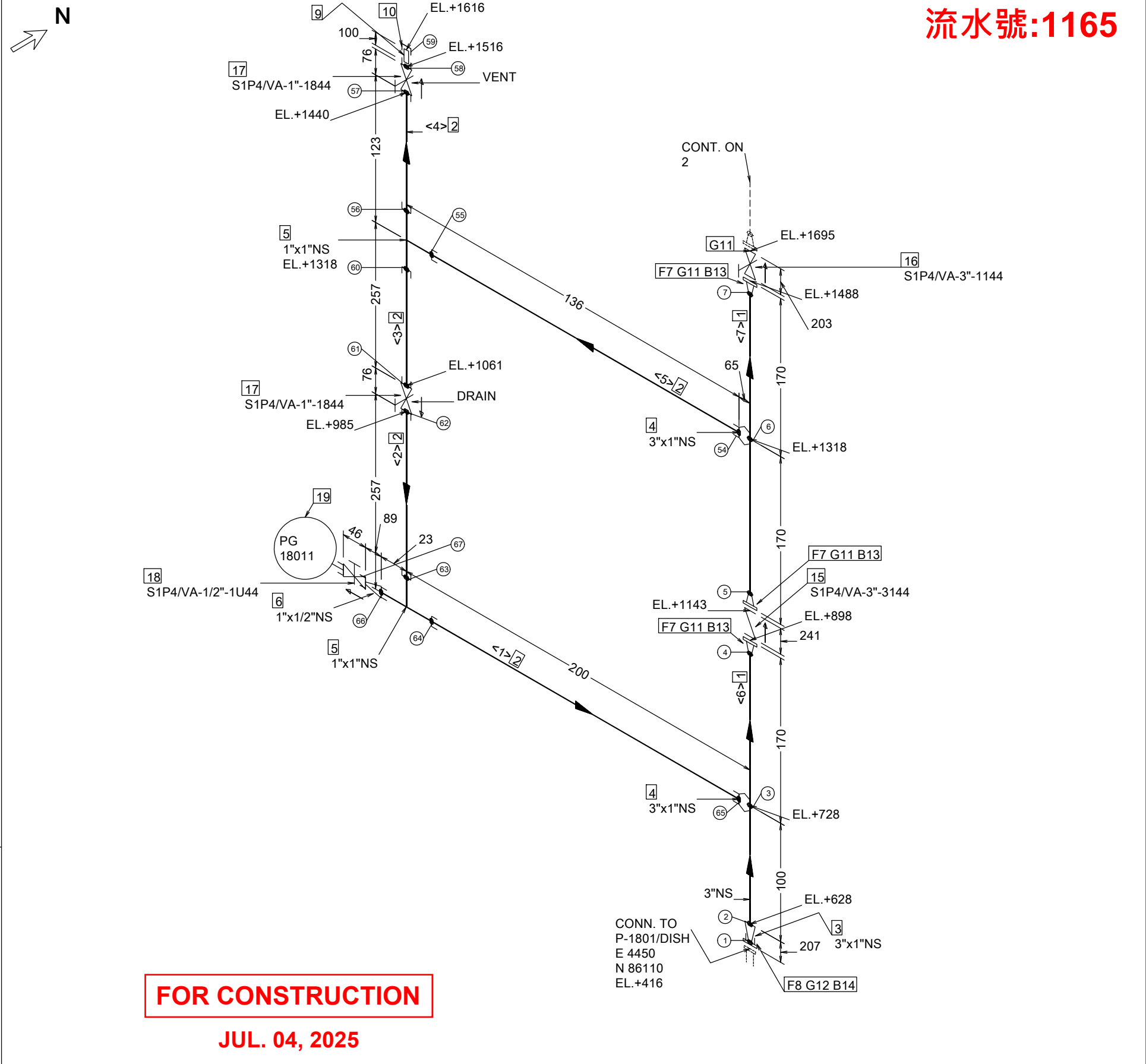


本圖完工後請速歸還

流水號:1165

FABRICATION MATERIALS					
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	
PIPE					
1	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M	3	S1P4/P-3"-40S	0.4M	
2	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1	S1P4/P-1"-40S	0.8M	
FITTINGS					
3	SWAGE CONC BLE/PSE A403-WP304 SMLS SCH40S MSS-SP-95	3 x 1	S1P4/SC-3"BX1"P	1	
4	SOCKOLET 3000# SW A182-F304 MSS SP-97	3 x 1	S1P4/SOL-3"X1"	2	
5	TEE 3000# SW A182-F304 ASME B16.11	1 x 1	S1P4/TS-1"	2	
6	SWAGE CONC PBE A403-WP304 SMLS SCH40S MSS-SP-95	1 x 1/2	S1P4/SC-1"PX1/2"P	1	
FLANGES					
7	FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5	3	S1P4/FRWN-3"	3	
8	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1	S1P4/FRSW-1"	1	
ERECTION MATERIALS					
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	
FITTINGS					
9	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M	1	S1P4/NIP-1"X100LXTOE	1	
10	CAP 3000# SCRDR (FNPT) A182-F304 ASME B16.11	1	S1P4/CT-1"	1	
GASKETS					
11	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	3	S1P4/GR-3"	4	
12	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	1	S1P4/GR-1"	1	
BOLTS					
13	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	5/8	S1P4/BS4-5/8"X95L	12	
14	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	S1P4/BS4-1/2"X65L	4	
VALVES / IN-LINE ITEMS					
15	CHECK 150# RF A351-CF8 SWING BC TRIM 304SS STELLITED API-600	3	S1P4/VA-3"-3144	1	
16	GATE 150# RF A351-CF8 BB OS &Y RS TRIM 304SS STELLITED FLEXIBLE WEDGE API-600	3	S1P4/VA-3"-1144	1	
17	GATE 800# SW A182-F304 BB OS &Y RS TRIM 304SS STELLITED SOLID WEDGE API-602	1	S1P4/VA-1"-1844	2	
18	GATE 800# SW/SCRDR(NPT) A182-F304 BB OS &Y RS TRIM 304SS STELLITED SOLID WEDGE API-602	1/2	S1P4/VA-1/2"-1U44	1	
INSTRUMENTS					
19	PRESSURE GAUGE NPT PG 18011	1/2		1	

CUT PIPE LENGTH FOR REFERENCE ONLY							
PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS	PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS
<1>	113	1		<2>	234	1	
<3>	235	1		<4>	100	1	
<5>	113	1		<6>	200	3	
<7>	200	3					



					管線編號 WW-18014-3"-S1P4				
					Eshine 鴻勝化學科技股份有限公司 E-shine Advanced Chemicals Ltd.				
					富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.				
					管線工程 立體配管圖				
					1 4				
					檔號: WW-18014-S1P4- 1				

① 管件序號 <1> 直管編號 [1] 管段編號 & 須設計會驗管線		資料庫 名稱:	工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撐 蒸汽追縱管 — — — — —				
操作壓力: 2 $\frac{KG}{CM^2}$ G	操作溫度: 25 °C	管線等級: S1P4	製圖	胡庭璋 2025.04.21			
設計壓力: 4 $\frac{KG}{CM^2}$ G	設計溫度: 70 °C	保溫(冷)等級:	設計	林信助 2025.04.21			
試驗基準: Air 4.4 $\frac{KG}{CM^2}$ G X 60 分	熱追縱等級:	審核	陳安誠 2025.04.21	會 策			
管路塗裝:	管支撐	焊接基準:	認可				
焊道: 塗裝:	管材料塗裝 碳鋼及不銹: 鋼保溫(冷): 不銹鋼:	NDE 抽驗: 10 %	依據圖號: C2418-4-529 C2418-4-552				
序次	日期	修改說明	修改	認可	圖號:		