Г								
	本		FABRICATION MATERIALS				N N	流水號:54
		PT NO	COMPONENT DESCRIPTION PIPE	N.S. (INS)	ITEM CODE	QTY		
	完工	1 2 3 4	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1	S1P1/P-4"-10S S1P1/P-2"-40S S1P1/P-1"-40S S1P1/P-3/4"-40S	0.3M 0.3M 0.3M 0.1M	TG FORM	
	後請速	5 6 7 8	FITTINGS REDUCER ECC BW A403-WP304 SMLS SCH10S/SCH40S ASME B16.9 SOCKOLET 3000# SW A182-F304 MSS SP-97 REDUCING TEE BW A403-WP304 SMLS SCH40S ASME B16.9 SOCKOLET 3000# SW A182-F304 MSS SP-97	4 x 2 4 x 1 2 x 1 2 x 3/4	S1P1/RE-4"X2" S1P1/SOL-4"X1" S1P1/TB-2"X1" S1P1/SOL-2"X3/4"	2 1 1	60103 / 22 EL.+4015	
	記記置	9 10 11	FLANGES FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5 ERECTION MATERIALS	2 1 3/4	S1P1/FRWN-2" S1P1/FRSW-1" S1P1/FRSW-3/4"	1 2 2	CONT. ON 2 PG 60103 EL.+4017 127 19 S1P1/VA-1"-4144 27MM OFFSET EL.+4111	
		PT NO	COMPONENT DESCRIPTION FITTINGS	N.S. (INS)	ITEM CODE	QTY	FLAT FACE DOWN S23	
		12 13	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11 GASKETS	3/4	S1P1/NIP-3/4"X100LXTOE S1P1/CT-3/4"	1	64 EL.+4001 EL.+3880 F11 G16 B18	4144
		14	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME 516.20/B16.5	2	\$1P1/GR-2" \$1P1/GR-1"	1	102 F11 G16 B18 F11 G16 B18 P	
		15 16	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	3/4	S1P1/GR-3/4"	2	27MM OFFSET 7 3 274 FLAT FACE DOWN 2"x1"NS	
			RING ASME B16.20/B16.5 BOLTS				22) 8 2"x3/4"NS	
		17 18	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	5/8 1/2	S1P1/BS4-5/8"X85L S1P1/BS4-1/2"X65L	4 12	2 160	
		- 19 . 20	VALVES / IN-LINE ITEMS BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34		S1P1/VA-1"-4144 S1P1/VA-3/4"-4144	1	2"x3/4"NS	CONN. TO E-601/N4
		21 22	INSTRUMENTS PRESSURE GAUGE 150# RF PG 60103 TEMPERATURE GAUGE 150# RF TG 60103	1 1		1 1	F9 G14	E 74545 N 49716
	簽	23	SUPPORTS FIELD SUPPORT (FS29N-4"-1158H)	4	SUP/FS29N-4"	1		
分配∠			CUT PIPE LENGTH FOR REFERENCE ONLY					
		PIECE NO <1> <3> <5>	E CUT N.S. REMARKS PIECE LENGTH (INS) NO 100 3/4 <2> 100 1 <4> 300 4	CUT N.S LENGTH (INS 251 2 176 1	S)		JUL. 04	TRUCTION 4, 2025
							管線編號 CHHW-1522	5-2"-S1P1-C60
							① 管件序號 <1>直管編號 [1] 管段編號 資料庫. 工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撑 蒸汽追蹤管 (3/15/16/16/16/16/16/16/16/16/16/16/16/16/16/	化學科技股份有限公司 ine Advanced Chemicals Ltd.
		\triangle						T程股份有限公司 ENGINEERING CO., LTD.
		$\hat{\Diamond}$	2025.07.03 FOR CONSTRUCTION		 黄炳富	 陳逢明	日 試験 注: Air	管線工程 1
		Â	2025.04.21 FOR APPROVAL		黄炳富	陳逢明	B 等以涂用。 等 管材 塗 装 相位 目往。 图 可 唐洛明 2025 04 24 ^思	立體配管圖 2
		序次	日期 修改	說 明	修改	認可		
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