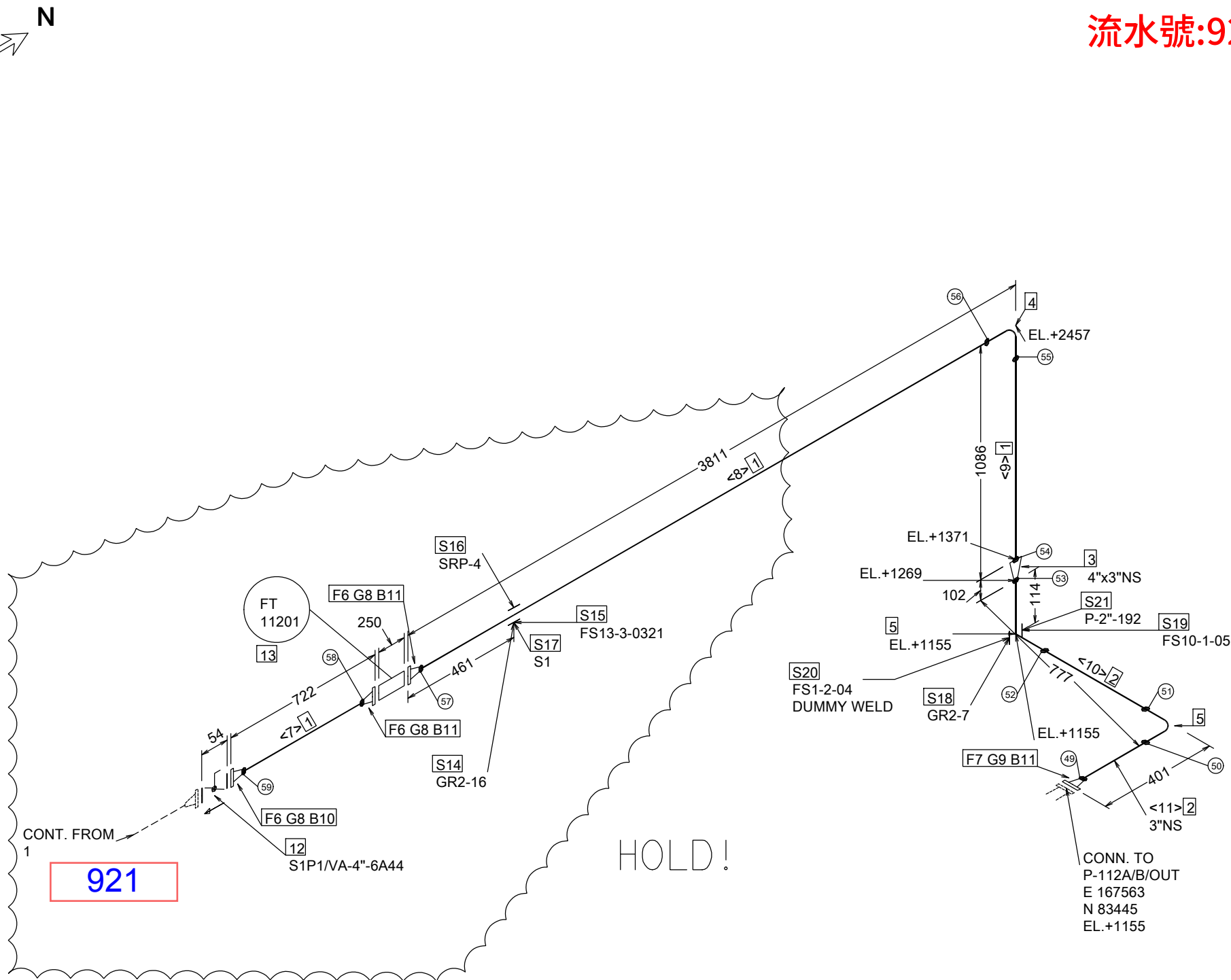


本圖完工後請速歸還

流水號:922

FABRICATION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
PIPE				
1	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M	4	S1P1/P-4"-10S	5.1M
2	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M	3	S1P1/P-3"-10S	0.8M
FITTINGS				
3	REDUCER CONC BW A403-WP304 WELD SCH10S ASME B16.9	4 x 3	S1P1/RC-4"X3"	1
4	90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9	4	S1P1/EB-4"X90	1
5	90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9	3	S1P1/EB-3"X90	2
FLANGES				
6	FLANGE WN 150# RF A182-F304 SCH10S BORE ASME B16.5	4	S1P1/FRWN-4"	3
7	FLANGE WN 150# RF A182-F304 SCH10S BORE ASME B16.5	3	S1P1/FRWN-3"	1
ERECTION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
GASKETS				
8	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	4	S1P1/GR-4"	3
9	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	3	S1P1/GR-3"	1
BOLTS				
10	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	5/8	S1P1/BS4-5/8"X155L	8
11	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	5/8	S1P1/BS4-5/8"X95L	20
VALVES / IN-LINE ITEMS				
12	BUTTERFLY 150# RF WAFER A351-CF8/304SS DISC RTFE/316SS SEAT 304SS SHAFT WRENCH OPER. API-609 CAT.B	4	S1P1/VA-4"-6A44	1
INSTRUMENTS				
13	VORTEX FLOWMETER 150# RF FT 11201	4		1
SUPPORTS				
14	GROUT (GR2-16)	4	SUP/GR2-4"	1
15	FIELD SUPPORT (FS13-3-0321)	4	SUP/FS13-3-4"	1
16	SUPPORT REINFORCING PAD (SRP-4)	4	SUP/SRP-4"	1
17	PIPE SHOE (S1)	4	SUP/S1-4"	1
18	GROUT (GR2-7)	3	SUP/GR2-3"	1
19	FIELD SUPPORT (FS10-1-05)	3	SUP/FS10-1-3"	1
20	FIELD SUPPORT (FS1-2-04)	3	SUP/FS1-2-3"	1
21	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M	3	S1P1/P-2"-3"	1

CUT PIPE LENGTH FOR REFERENCE ONLY							
PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS	PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS
<7>	570	4		<8>	3583	4	
<9>	934	4		<10>	114	3	
<11>	435	3		<12>	217	3	



**REVISED  
FOR CONSTRUCTION**

**SEP. 12, 2025**

管線編號	SW-11204-4"-S1P1
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Eshine 鴻勝化學科技股份有限公司  
E-shine Advanced Chemicals Ltd.

 富台工程股份有限公司  
FU-TAI ENGINEERING CO., LTD.

崙尾一期 建廠工程	管線工程	2
	立體配管圖	6

檔號: SW-11204-S1P1- 2

□ 管件序號 <1> 直管編號 [1] 管段編號 & 須設計會驗管線		資料庫 名稱：	工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撐 蒸汽追蹤管 — — — — — — — — — —					
操作壓力: 6.2 $\frac{KG}{CM^2}$ G 操作溫度: 30 °C		管線等級: S1P1	製 圖	胡庭瑋	2025.04.21	會 簽		
設計壓力: 9 $\frac{KG}{CM^2}$ G 設計溫度: 70 °C		保溫(冷)等級:	設 計	林信助	2025.04.21			
試驗基準: Air 9.9 $\frac{KG}{CM^2}$ G X 60 分		熱追縱等級:	審 核	陳安誠	2025.04.21			
管塗裝:		焊接基準:	認 可	陳逢明	2025.04.21			
焊道: 塗裝:	管支撐 管 材 塗 裝 碳鋼及不銹: 鋼保溫(冷): 不銹鋼:	NDE 抽驗: 10 %	依據圖號: C2418-4-564 C2418-4-552			圖號:		