	本		FABRICATION	I MATERIALS					N 流水號:841
	- 11	PT	COMPONENT D	DESCRIPTION	N.S.	ITEM CODE	E	QTY	流水號:841
	呂	NO			(INS)		_	<del></del>	3
	늦Ⅱ		PIPE						3"x2"NS 15MM OFFSET
	تا /	1 2		04 EFW SCH40S BE ASME B36.19M 04 EFW SCH40S PE ASME B36.19M		S1P4/P-3"-4 S1P4/P-1"-4		1.4M 0.4M	FLAT FACE DOWN G12
	$T \parallel$		FITTINGS						
		3	REDUCER ECC	BW A403-WP304 SMLS SCH40S	3 x 2	S1P4/RE-3	9"X2"	2	X
	後	4	ASME B16.9 SOCKOLET 300	00# SW A182-F304 MSS SP-97	3 x 1	S1P4/SOL-		2	830
	┷╪║	5	ASME B16.9	BW A403-WP304 SMLS SCH40S	3	S1P4/EB-3'		1	S1P4/VA-3"-4144\\\\ 203\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
	詞	6		0# SW A182-F304 ASME B16.11	1	S1P4/ES-1'	"X90	1	840 CONT. FROM  SEX DESCRIPTION SEX DESCRIPTIO
-	東		FLANGES						
		7	<b>ASME B16.5</b>	50# RF A182-F304 SCH40S BORE	3	S1P4/FRW		3	F7 G12 B15 23 20
	歸∥	8	<b>ASME B16.5</b>	50# RF A182-F304 SCH40S BORE	2	S1P4/FRW		2	F8 G13 B16
<b>I</b>	- 11	9	ASME B16.5	0# RF A182-F304 SCH40S BORE	1	S1P4/FRSV	VV-1"	3	(MATL) (49) (49)
] :	還		ERECTION MA	ATERIAI S					S1P4 / S1P4 / S1P4
			LINECTION WIP	ATEMALS					
		PT NO	COMPONENT D	DESCRIPTION	N.S. (INS)	ITEM CODE	E	QTY	3"v1"NS\ / == · · · = /
		_	FITTINGS		<u></u>				3 754 19
		10		MM) TOE(NPT) A312-TP304 SMLS	1	S1P4/NIP-1	1"X100LXTOE	1	3"x2"NS 66 51P4/VA-1"-4144
		11	SCH80S ASME		1	S1P4/CT-1'		1	15MM OFFSET  ELAT FACE DOWN  DRAIN
			GASKETS						<31>2 F7 G12 B15 F7 G12 B15
		12		RF 3.0 MM THICK VIRGIN PTFE	3	S1P4/GR-3	3"-ZW#7500	4	223 F7 G12 B15
		13		RF 3.0 MM THICK VIRGIN PTFE	2	S1P4/GR-2	2"-ZW#7500	2	(30> <u>1</u>
		14		RF 3.0 MM THICK VIRGIN PTFE	1	S1P4/GR-1	1"-ZW#7500	3	EL.+7296 47
			ZW#7500 ASME	E B16.21/B16.5					\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
			BOLTS STUD BOLT A44	02 CD D0 W/ TWO LIEV LIEAD	E/0	S1P4/BS4-	E/O!!VOEI	42	69 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
		15 16	HEAVY NUT A1	93 GR.B8 W/ TWO HEX. HEAD 94 GR.8 ASME B1.1 B18.2.2 93 GR.B8 W/ TWO HEX. HEAD	5/8 5/8	S1P4/BS4-		12	EL.+7189 6 11 18 51P4/VA-3"-4144 DUMMY WELD
		17	HEAVY NUT A1	94 GR.8 ASME B1.1 B18.2.2 93 GR.B8 W/ TWO HEX. HEAD	1/2	S1P4/BS4-		12	840 CONT. FROM (57) <29>2 265 27877
		"		94 GR.8 ASME B1.1 B18.2.2	1/2	011 4/504-	1/2 XOOL	12	840 CONT. FROM 4 29>2 29>2 P-2"-192 5
			VALVES / IN-LINE	E ITEMS					3"x1"NS EL.+7595
		18		A351-CF8/304SS+PTFE FULL PORT ENCH OPER. ASME B16.34	3	S1P4/VA-3	3"-4144	2	F9 G14 B17 735 555
		19	BALL 150# RF A FIRE SAFE WRI	A351-CF8/304SS+PTFE FULL PORT ENCH OPER. ASME B16.34	1	S1P4/VA-1'	"-4144	1	GR1-2
			INSTRUMENTS						
		20	CONTROL VAL	VE 150# RF LV 12001B	2			1	
			SUPPORTS						
		21	PIPE A312-TP3( (P-2"-192)	04 EFW SCH40S BE ASME B36.19M	3	S1P4/P-2"-	3"	1	
		22 23	FIELD SUPPOR GROUT (GR1-2)		3	SUP/FS1-2 SUP/GR1-2		1 1	
	簽	23	GROOT (GRT-2)	)		30F/GIVI-2	2-5		
			CUT PIPE LEN	NGTH FOR REFERENCE ONLY					REVISED
		PIECE		I.S. REMARKS PIECE	CUT	N.S. REI	MARKS		FOR CONSTRUCTION
		NO <27>		NS) NO <28>	LENGTH 177	(INS) 1			
		<29> <31>	108 100	1 <30> 1 <32>		3			SEP. 26, 2025
									管線編號
									PW1-13108-3"-S1P4
	$\perp$								□□ 管件序號 <1>直管編號 [1] 管段編號   資料庫   工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撑 蒸汽追蹤管   鴻勝化學科技股份有限公司   ②√1018(a)   ②√1018(a)   ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○
	$\perp$					Т	1		《 A C A C A C A C A C A C A C A C A C A
		$\triangle$							操作壓力: 5.3 KC
		<del></del>	2025.09.26	REVISED FOR CONSTR	RUCTION		陳至鉉	陳逢明	設計壓力: 8.6 KC/M² G  設計溫度: 70 C   保溫(冷)等級:   設計   陳至鉉   2025.04.21   U   FU − TAI ENGINEERING CO., LTD.
		<u>Ô</u>	2025.07.03	FOR CONSTRUCTION			陳至鉉	陳逢明	試驗基準: Air
		À	2025.04.21	FOR APPROVAL			陳至鉉	陳逢明	【一章 图塗装: 「「「「」」」」」「「」」「「」」「」「」」「」「」「」」「」「」」「」「
		序次	日期	修改	說 明		修改	認可	操題
						I	1		