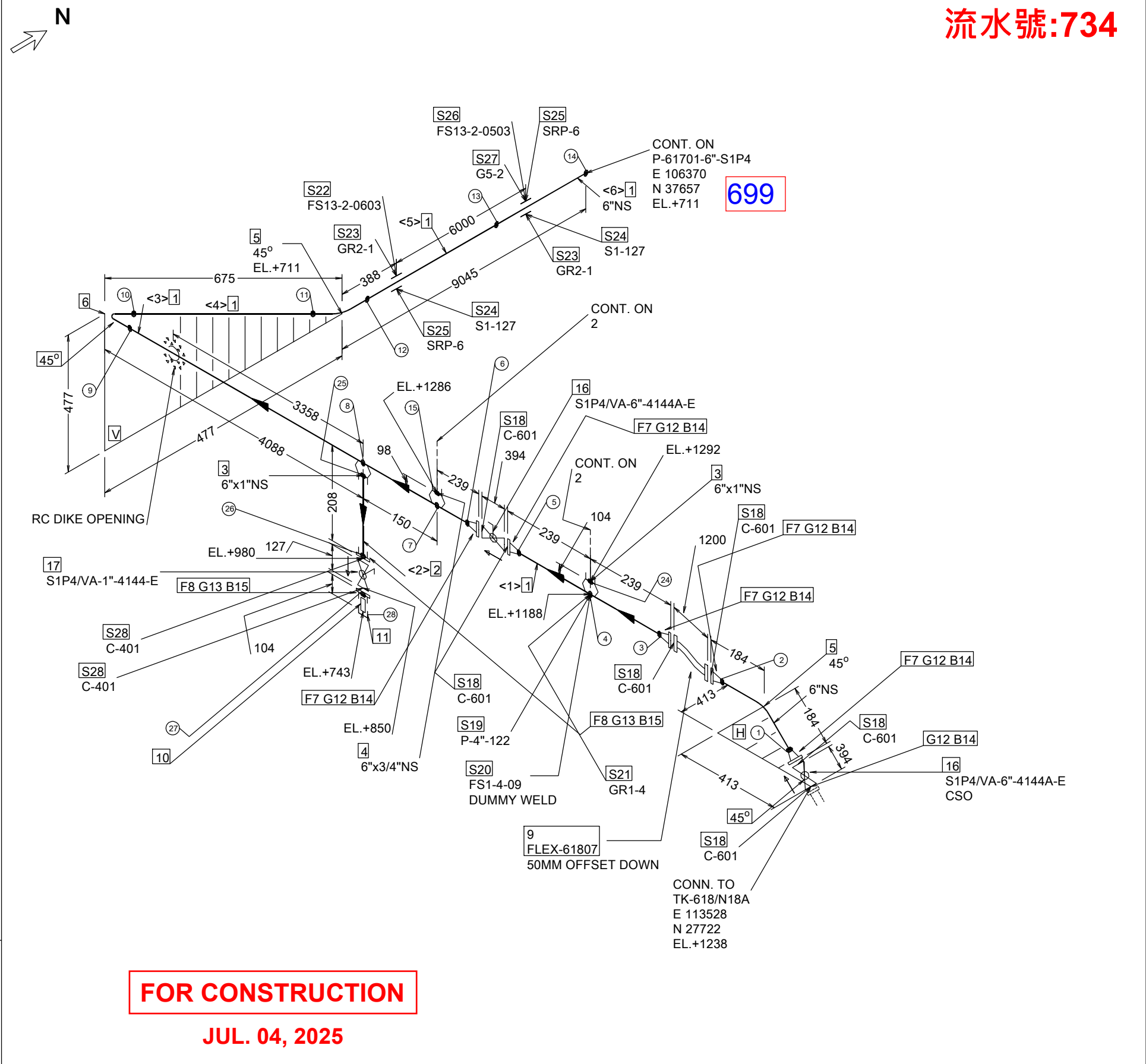


本圖完工後請速歸還

流水號:734

FABRICATION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
PIPE				
1	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M	6	S1P4/P-6"-40S	13.8M
2	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1	S1P4/P-1"-40S	0.1M
FITTINGS				
3	SOCKOLET 3000# SW A182-F304 MSS SP-97	6 x 1	S1P4/SOL-6"X1"	2
4	SOCKOLET 3000# SW A182-F304 MSS SP-97	6 x 3/4	S1P4/SOL-6"X3/4"	1
5	45 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9	6	S1P4/EB-6"X45	2
6	90 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9	6	S1P4/EB-6"X90	1
FLANGES				
7	FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5	6	S1P4/FRWN-6"	5
8	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1	S1P4/FRSW-1"	2
ERECTION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
FITTINGS				
9	FLEXIBLE HOSE 150# RF L= 1200mm PER DATA SHEET (FLEX-61807)	6	S1P4/FLX-6"	1
10	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M	1	S1P4/NIP-1"X100LXTOE	1
11	CAP 3000# SCRDR (FNPT) A182-F304 ASME B16.11	1	S1P4/CT-1"	1
GASKETS				
12	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	6	S1P4/GR-6"-ZW#7500	6
13	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	1	S1P4/GR-1"-ZW#7500	2
BOLTS				
14	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	3/4	S1P4/BS4-3/4"X105L	48
15	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	S1P4/BS4-1/2"X65L	8
VALVES / IN-LINE ITEMS				
16	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE GEAR OPER. ASME B16.34 (VOC<100 vppm)	6	S1P4/VA-6"-4144A-E	2
17	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 (VOC<100 vppm)	1	S1P4/VA-1"-4144-E	1
SUPPORTS				
18	FLANGE GROUNDING CONDUCTOR (C-601)	6	MISC/C-601	6
19	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M (P-4"-122)	6	S1P4/P-4"-6"	1
20	FIELD SUPPORT (FS1-4-09)	6	SUP/FS1-4-6"	1
21	GROUT (GR1-4)	6	SUP/GR1-4-6"	1
22	FIELD SUPPORT (FS13-2-0603)	6	SUP/FS13-2-6"	1
23	GROUT (GR2-1)	6	SUP/GR2-6"	2
24	PIPE SHOE (S1-127)	6	SUP/S1-6"	2
25	SUPPORT REINFORCING PAD (SRP-6)	6	SUP/SRP-6"	2
26	FIELD SUPPORT (FS13-2-0503)	6	SUP/FS13-2-6"	1
27	PIPE GUIDE (G5-2)	6	SUP/G5-2-6"	1
28	FLANGE GROUNDING CONDUCTOR (C-401)	1	MISC/C-401	2

CUT PIPE LENGTH FOR REFERENCE ONLY							
PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS	PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS
<1>	300	6		<2>	100	1	
<3>	4159	6		<4>	351	6	
<5>	6000	6		<6>	2950	6	



						管線編號 P-61808-6"-S1P4	
						Eshine 鴻勝化學科技股份有限公司 E-shine Advanced Chemicals Ltd.	
						富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.	
						管線工程 立體配管圖	
						1	
						2	
						檔號: P-61808-S1P4- 1	

① 管件序號 <1> 直管編號 [1] 管段編號 & 須設計會驗管線		資料庫名稱:		工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撐 蒸汽追蹤管 — — — — —	
操作壓力: 0.9 $\frac{KG}{CM^2}G$	操作溫度: 38 °C	管線等級: S1P4	製圖 陳怡如	2025.04.21	會 策
設計壓力: 3.5 $\frac{KG}{CM^2}G$	設計溫度: 80 °C	保溫(冷)等級:	設計 黃炳富	2025.04.21	
試驗基準: Air	3.85 $\frac{KG}{CM^2}G \times 60$ 分	熱追蹤等級:	審核 陳安誠	2025.04.21	
管路塗裝:	管支撐 碳鋼及不銹鋼 不銹鋼	焊接基準:	認可 陳逢明	2025.04.21	
焊道塗裝:		NDE 抽驗: 10 %	依據圖號: C2418-4-513		圖號: