		FABRICATION MATERIALS					N												流水	號:14
	PT NO	COMPONENT DESCRIPTION		N.S. (INS)	ITEM CODE	QTY	N												<i>/////////////////////////////////////</i>	· J//U = 1 - 1
	100	PIPE		(1143)																
	1 2	PIPE A312-TP304 EFW SCH10S BE A PIPE A312-TP304 EFW SCH10S BE A		6 2.1/2	S1P1/P-6"-10S S1P1/P-2.1/2"-10S	0.3M 0.4M														
	3	PIPE A312-TP304 EFW SCH40S PE A		1	S1P1/P-1"-40S	0.1M			5											
	4	FITTINGS REDUCER ECC BW A403-WP304 WE	ELD SCH10S	6 x 2.1/2	S1P1/RE-6"X2.1/2"	1			15002-8"-S1P1-C	90										
	5	ASME B16.9 SOCKOLET 3000# SW A182-F304 MS		6 x 1	S1P1/SOL-6"X1"	1		E 5023 N 6520	0											
		FLANGES						EL.+79												
速	6	FLANGE WN 150# RF A182-F304 SCH ASME B16.5 FLANGE WN 150# RF A182-F304 SCH		6 2.1/2	S1P1/FRWN-6" S1P1/FRWN-2.1/2"	2		F6 G1	1 B14 03 39		R-15001									
	8	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH		1	S1P1/FRSW-1"	3				46 ₄ F6 G11										
歸還		ASME B16.5 ERECTION MATERIALS					17	7 1P1/VA-6"-414								EL.+839	8			
AZ	PT	COMPONENT DESCRIPTION		N.S.	ITEM CODE	QTY		ORIENTATIO	[011 114]	2	"Na		19		10		F8 G13 E	316		
	NO _			(INS)				D	N DIRECTION/		100		S1P1/VA-1	"-4144\ EL	.+8290	10	04			
	9	FITTINGS NIPPLE (L=100MM) TOE(NPT) A312-T	TP304 SMLS	1	S1P1/NIP-1"X100LXTOE	2				1"NS		2	14.		.+8158	8				
	10	SCH80S ASME B36.19M CAP 3000# SCRD (FNPT) A182-F304	ASME B16.11	1	S1P1/CT-1"	2			EL.+7603	G13 B16	_				 က ۸	\ \ \ \ \ \	127 8 G13 B1	6		
		GASKETS							F8 G13 B16	1 S	9 1P1/VA-1"-4	144			۲,		<u> </u>	<u>o</u>		
	11	GASKET 150# RF 4.5 MM THICK 304S WOUND W/GRAPHITE FILLER W/SS3 RING ASME B16.20/B16.5		6	S1P1/GR-6"	3		[9]	10/	11) D	RAIN					708				
	12	GASKET 150# RF 4.5 MM THICK 304S WOUND W/GRAPHITE FILLER W/SS3		2.1/2	S1P1/GR-2.1/2"	1			[10]							2	3)	4		
	13	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304S WOUND W/GRAPHITE FILLER W/SS3 RING ASME B16.20/B16.5		1	S1P1/GR-1"	4								5 6"x1"NS S20		10	% 	6"x2.1/2" 48MM O FLAT FA	FFSET	
		BOLTS												P-4"-122	2 //			1 5		
	14	STUD BOLT A193 GR.B8 W/ TWO HE HEAVY NUT A194 GR.8 ASME B1.1 B	318.2.2	3/4	S1P1/BS4-3/4"X105L	24								S21 FS16-4-08	3	<2>1		45	/ <	
	15	STUD BOLT A193 GR.B8 W/ TWO HE; HEAVY NUT A194 GR.8 ASME B1.1 B STUD BOLT A193 GR.B8 W/ TWO HE;	318.2.2	5/8	S1P1/BS4-5/8"X90L S1P1/BS4-1/2"X65L	4 16								DUMMY \			4	732		NN. TO
		HEAVY NUT A194 GR.8 ASME B1.1 B		.,_	0.11.11.20.11.12.71.00.2												140,		E 5:	50A/SUCT 2100
	17	VALVES / IN-LINE ITEMS BALL 150# RF A351-CF8/304SS+PTFE	E FULL PORT	6	S1P1/VA-6"-4144A	1													/ ` EL.·	5200 +7998
	18	FIRE SAFE GEAR OPER. ASME B16.3 T-TYPE STRAINER 150# RF PER DAT	34	6	S1P1/TST-6"	1												F7 G12	<u>B15</u> /	
	19	(STR-15001) BALL 150# RF A351-CF8/304SS+PTFE FIRE SAFE WRENCH OPER. ASME B		1	S1P1/VA-1"-4144	2														
	1	SUPPORTS																		
	20	PIPE A312-TP304 EFW SCH10S BE A (P-4"-122)	ASME B36.19M	6	S1P1/P-4"-6"	1														
	21	FIELD SUPPORT (FS16-4-08)		6	SUP/FS16-4-6"	1														
☆ 會 簽		CUT PIPE LENGTH FOR REFERENCE	CE ONLY																	
分配△△	PIEC NO <1> <3>	LENGTH (INS) 100 1	PIECE NO <2>	CUT N.S LENGTH (IN 225 6	S)												FOR	CONS	STRUCT	ION
																		JUL. 0	4, 2025	
	-																			
	1																г			
																		管線編號 CHHW-1	5005-6"-S1	P1-C90
									1號 [1] 管段編					配合現場焊接(配合現場接合!				鴻勝化學科技	 股份有限公司
							& 須設計會縣 操作壓力: 0.5		 F溫度: -20		S1P1	製圖	<u> </u>	2025.04.21		_ _			E-shine Advanced	
						<u> </u>	設計壓力: 3.5	/ 0111		℃ 保溫(冷)等約		設計			- 曾				台工程股份 I-TAI ENGINEEF	
		2025.07.03 FOR CONSTR	RUCTION		陳至鉉	陳逢明	試驗基準: Air	3.85	KG∕CM² G X 60			審核	陳安誠	2025.04.21	答			崙尾一期 _	管線工	
	À	2025.04.21 FOR APPROV			陳至鉉	陳逢明	管路塗裝:	管	管材塗装 碳銅及不銹	焊接基準:		認可		2025.04.21				建廠工程	立體配管	
	序次	日期 修	改	說 明	修改	認可	焊道. 塗裝:		碳鋼及不銹 : 鋼保溫(冷) 不銹鋼 :	NDE 抽驗:	10 %	依據圖號:	C2418-4-52	5	圖號:			檔號: CHI	HW-15005-S1P1	1- 1