| | | FABRICATION MATE | ERIALS | | | | N | | | | 流水號: 62 9 |
|---------------------------------|--------------|---|---|---------------|--|--------------|--|---|---|-------------------------------------|--|
| 昌 | PT NO | COMPONENT DESCR | RIPTION | N.S. (INS) | ITEM CODE | QTY | <i>₹</i> | | | | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, |
| 프Ⅱ | | PIPE | | | | | | | | | |
| 兀 | 1 2 | | N SCH40S BE ASME B36.19M N SCH40S PE ASME B36.19M | 4 | S1P4/P-4"-40S S1P4/P-1"-40S | 0.6M 1.6M | | | | | |
| ┰║ | | FITTINGS | V 301403 FE A3NIE B30. 19NI | 1 | 3174/7-1-403 | 1.OW | | | | | |
| _ | 3 | | V A182-F304 MSS SP-97 | 4 x 1 | S1P4/SOL-4"X1" | 2 | | | | CONN. TO TK-618/N13B\ | |
| <u> </u> | 4 | ASME B16.9 | 03-WP304 SMLS SCH40S | 4 | S1P4/EB-4"X90 | 1 | | | | E 121196 | |
| <u> </u> | 5 | ASME B16.9 | 03-WP304 SMLS SCH40S | 4 | S1P4/EB-4"X45 | 1 | | | | N 20337 EL.+1058 | |
| - 11 | 6 | | A182-F304 ASME B16.11 | 1 | S1P4/ES-1"X90 | 2 | | | | | |
| : | 7 | FLANGES FLANGE WN 150# RE | A182-F304 SCH40S BORE | 4 | S1P4/FRWN-4" | 4 | CONT. | ROM | | | |
| - - - - - - | 8 | ASME B16.5 | A182-F304 SCH40S BORE | 1 | S1P4/FRSW-1" | 3 | (24) | \ <u>S22</u> | | \ | F7 G12 B14 |
| 7 | | ASME B16.5 | | | | | | C-401 | Q | | S21 C-501 |
| | | ERECTION MATERIA | ALS | | | | 121 | F8 G13 B15 | FLEX-61802 | 229 | |
| | PT | COMPONENT DESCR | PIRTION | N S | ITEM CODE | QTY | 6 EL.+2255 | \<11> <u>2</u> | 50MM OFFSET UF | 19. | 265 |
| | NO NO | JOWN ONEN I DESCR | TION . | N.S. (INS) | TILW OODL | QIY | EL.+2255 | CONT. FROM | | | G12 B14 |
| | | FITTINGS | | | | | | 1 | S21 | 4"NS | |
| | 9 | SHEET (FLEX-61802) | | 4 | S1P4/FLX-4" | 1 | | F7 B14 | C-501 | 18 | 265 <u>S21</u> C-501 |
| | 10 | SCH80S ASME B36.19 | | 1 | S1P4/NIP-1"X100LXTOE | 1 | | | 4"NS F7 G12 B14 | | |
| | 11 | CAP 3000# SCRD (FN GASKETS | IPT) A182-F304 ASME B16.11 | 1 | S1P4/CT-1" | 1 | | 3 | <14>1 | 140 | 45° S1P4/VA-4"-4144-E CSO |
| | 12 | | MM THICK VIRGIN PTFE | 4 | S1P4/GR-4"-ZW#7500 | 4 | | 4"x1"NS | EL.+1308 | L ₈₀ 04/ 4 | 5° |
| | 13 | ZW#7500 ASME B16.2 GASKET 150# RF 3.0 | 21/B16.5 MM THICK VIRGIN PTFE | 1 | S1P4/GR-1"-ZW#7500 | 3 | | 297[2] | 4"x1"NS | $\frac{\sqrt{S21}}{\sqrt{C-501}}$ E | L.+1058 |
| | | ZW#7500 ASME B16.2 | 21/B16.5 | | | | | | | -30) | |
| | | BOLTS STUD BOLT A403 CB | DO W/ TWO LIEV LIES | E/0 | CADA/DOA E/OINOCI | 40 | 27 | 515 | 1 4 F/G | 12 B14 | |
| | 14 15 | HEAVY NUT A194 GR | .B8 W/ TWO HEX. HEAD 1.8 ASME B1.1 B18.2.2 .B8 W/ TWO HEX. HEAD | 5/8 1/2 | S1P4/BS4-5/8"X95L S1P4/BS4-1/2"X65L | 40 12 | | 2 2 | | <u>13 B15</u> +827 | |
| | 15 | | .8 ASME B1.1 B18.2.2 | 1/2 | 011 4/B04-1/2 X03E | 12 | 6/ | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ | 346 <13>2 El | | |
| | | VALVES / IN-LINE ITEM | | | | | | 14 | EL.+697 | S22 C-401 | |
| | 16 | BALL 150# RF A351-C FIRE SAFE WRENCH (VOC<100 vppm) | CF8/304SS+PTFE FULL PORT OPER. ASME B16.34 | 4 | S1P4/VA-4"-4144-E | 1 | | S20 GR2-1 | (5) S22 C-401 | | |
| | 17 | | CF8/304SS+PTFE FULL PORT | 1 | S1P4/VA-1"-4144-E | 1 | | 0.12 | | 3 2 | |
| | | (VOC<100 vppm) | | | | | | | S18 P-2"-206 | 17 S4D40/A 4" 4144 F | |
| 1 | | SUPPORTS DIDE A242 TR204 FEV | M COLLAGO DE AGNE ESS. | 4 | CADA/D OF AF | | | Vs | F8 G13 B15 | S1P4/VA-1"-4144-E | |
| \dashv | 18 19 | (P-2"-206) BASE ANCHOR (BA1- | | 4 | S1P4/P-2"-4" SUP/BA1-2-4" | 1 | | В | 8A1-2-08 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | V. 10 | |
| \dashv | 20 21 | GROUT (GR2-1) FLANGE GROUNDING | G CONDUCTOR (C-501) | 4 | SUP/GR2-4" MISC/C-501 | 1 4 | | _ | \EL.+590 | | |
| | 22 | | G CONDUCTOR (C-401) | 1 | MISC/C-401 | 3 | | | | | |
| | | CUT PIPE I ENGTH | FOR REFERENCE ONLY | | | | | | | | |
| 簽 | PIECE | CUT N.S. | REMARKS PIECE | CUT N | I.S. REMARKS | | | | | | |
| \triangle | NO <9> | LENGTH (INS) 475 1 | NO <10> | LENGTH (I | NS) 1 | | | | | | |
| - | <11> <13> | 100 1 100 1 | <12> <14> | | 4 | | | | | FC | R CONSTRUCTION |
| \exists | | | | | | | | | | | JUL. 04, 2025 |
| - | | | | | | | | | | | JUL. 04, 2020 |
| \dashv | | | | | | | | | | | 管線編號 |
| \dashv | | | | | | | | | | | 官稼編號 P-60112-4"-S1P4 |
| \neg | | | | | | | │ │ | [1] 管段編號 資料庫 | 工廠焊接 套焊 螺紋銜接 配合現場焊接 配合班 | 思揚接合點 管支撑 蒸汽追蹤管 | 油降儿鹿利长肌丛方阳八三 |
| | | | | | | | & 須設計會驗管線 | 名稱 · . | → - | | Gobine E-shine Advanced Chemicals Ltd |
| 1 | \triangle | | | | | | 操作壓力: 4.9 KG _{CM} ² G 操作 | | S1P4 製 圖 陳怡如 2025.04.21 會 | | 富台工程股份有限公司 |
| 4 | \triangle | | | | | | 設計壓力: 8.3 KG _{CM²} G 設計 | | | | FU-TAI ENGINEERING CO., LTD |
| 4 | - | | OR CONSTRUCTION | | 黄炳富 | 陳逢明 | 1 6-1- | C _M ² G X 60 分 熱追縱等級: 管 材 塗 裝 焊 坪 耳 淮· | 審 核 陳安誠 2025.04.21 簽 | | 編尾一期 |
| . 1 | A | 2025.04.21 FO | R APPROVAL | | 黃炳富 | 陳逢明 | 管路塗裝: 管上 | 管 称 塗 巻 現A 不 等 : ・ | 認 可 陳逢明 2025.04.21 ^^ | | 建廠工程立體配管圖 |
| + | 序次 | 日期 | 修改 | 說 明 | 修改 | 認可 | | R温 ^{(冷):} NDE 抽驗: | 10 % 依據圖號: C2418-4-513 圖 | 號: | 檔號: P-60112-S1P4- 2 |