

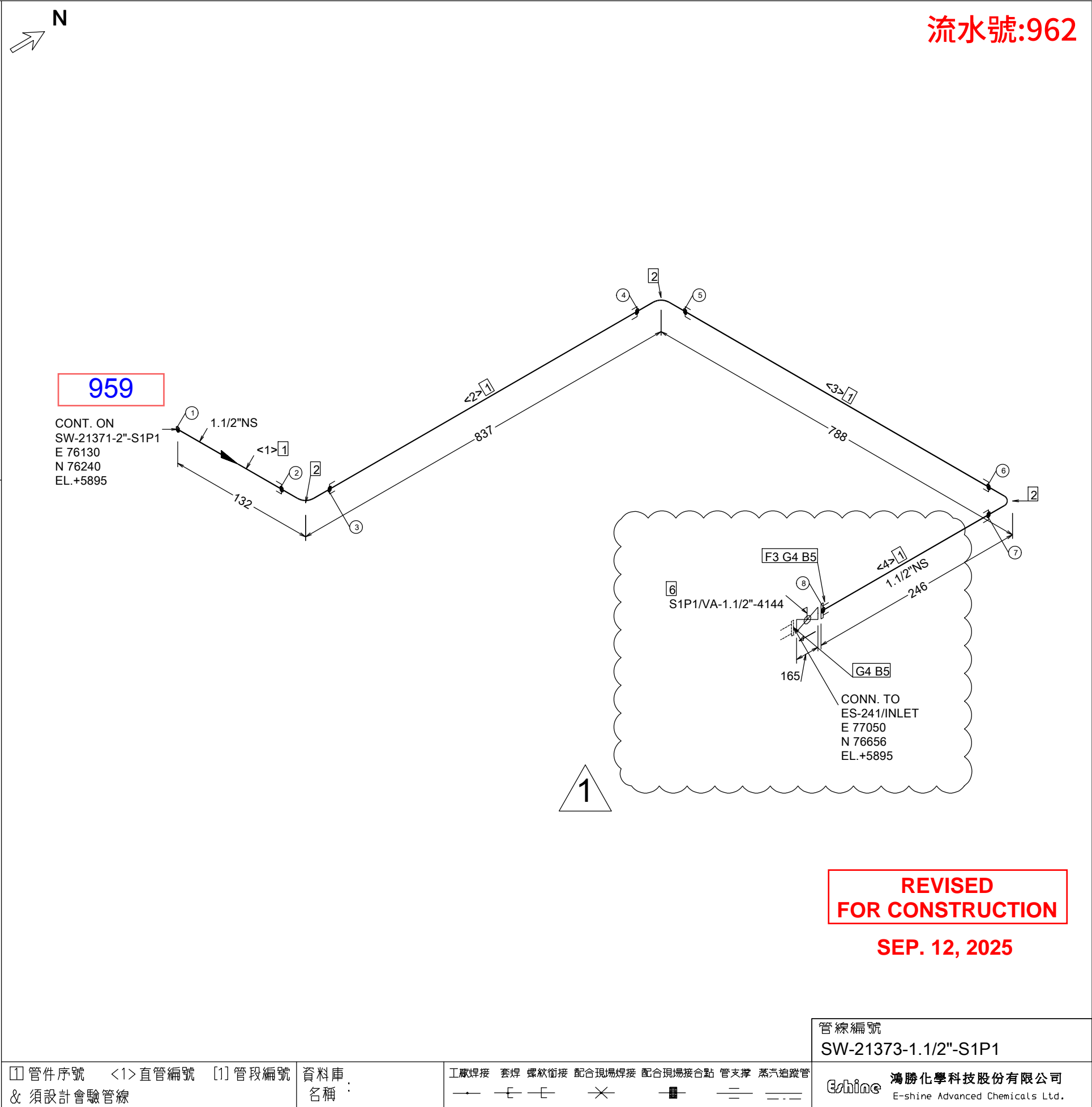
本圖完工後請速歸還

流水號:962

[illegible]

FABRICATION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
<u>PIPE</u>				
1	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1.1/2	S1P1/P-1.1/2"-40S	1.9M
<u>FITTINGS</u>				
2	90 ELBOW 3000# SW A182-F304 ASME B16.11	1.1/2	S1P1/ES-1.1/2"X90	3
<u>FLANGES</u>				
3	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1.1/2	S1P1/FRSW-1.1/2"	1
ERECTION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
<u>GASKETS</u>				
4	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	1.1/2	S1P1/GR-1.1/2"	2
<u>BOLTS</u>				
5	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	S1P1/BS4-1/2"X75L	8
<u>VALVES / IN-LINE ITEMS</u>				
6	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	1.1/2	S1P1/VA-1.1/2"-4144	1

CUT PIPE LENGTH FOR REFERENCE ONLY							
PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS	PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS
<1>	100	1.1/2		<2>	773	1.1/2	
<3>	724	1.1/2		<4>	208	1.1/2	



操作壓力: 4 $\frac{KG}{CM^2} G$	操作溫度: 30 $^{\circ}C$	管線等級: S1P1	製 圖	謝鳳菁	2025.04.21	會 策			<div>富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.</div> <div><div>審尾一期</div><div>管線工程</div><div>建廠工程</div><div>立體配管圖</div></div> <div><div>1</div><div>1</div></div>
設計壓力: 9 $\frac{KG}{CM^2} G$	設計溫度: 70 $^{\circ}C$	保溫(冷)等級:	設 計	鄧基宏	2025.04.21				
試驗基準: Air	9.9 $\frac{KG}{CM^2} G \times 60$ 分	熱迫縱等級:	審 核	陳安誠	2025.04.21				
管路塗裝:	<div>管 材 塗 裝</div> <div>碳鋼及不銹鋼保溫(冷): 不銹鋼</div>	焊接基準:	認 可	陳達明	2025.04.21				
焊道塗裝:		NDE 抽驗: 10 %	依據圖號: C2418-4-502	圖號:	檔號: SW-21373-S1P1- 1				