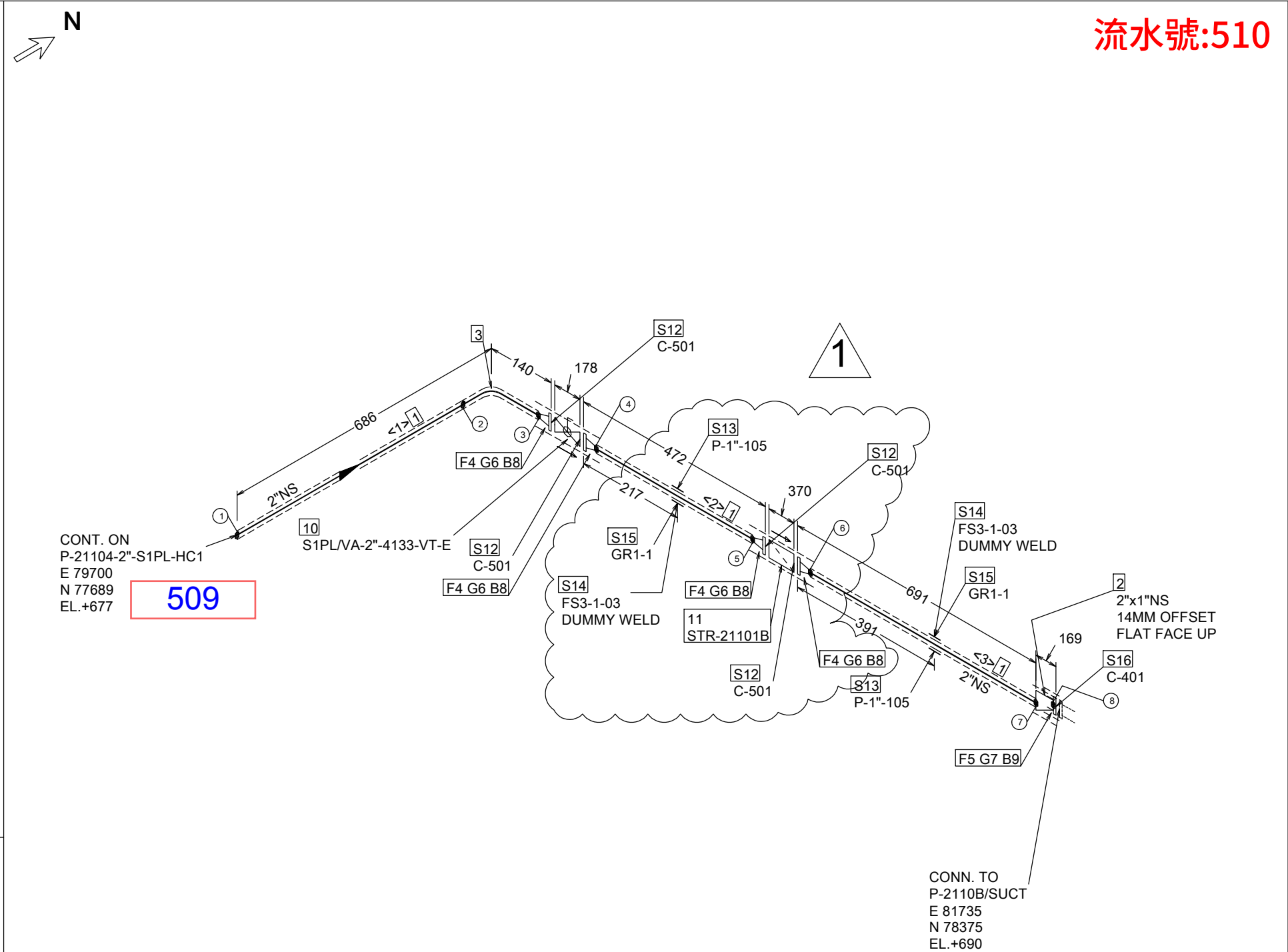


本圖完工後請速歸還

流水號:510

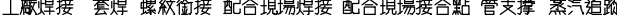






FABRICATION MATERIALS				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
<u>PIPE</u>				
1	PIPE A312-TP316L SMLS SCH40S BE ASME B36.19M	2	S1PL/P-2"-40S	1.6M
<u>FITTINGS</u>				
2	SWAGE ECC BLE/PSE A403-WP316L SMLS SCH40S MSS-SP-95	2 x 1	S1PL/SE-2"BX1"P	1
3	90 ELBOW LR BW A403-WP316L SMLS SCH40S ASME B16.9	2	S1PL/EB-2"X90	1
<u>FLANGES</u>				
4	FLANGE WN 150# RF A182-F316L SCH40S BORE ASME B16.5	2	S1PL/FRWN-2"	4
5	FLANGE SW 150# RF A182-F316L SCH40S BORE ASME B16.5	1	S1PL/FRSW-1"	1
<u>ERECTION MATERIALS</u>				
PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY
<u>GASKETS</u>				
6	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	2	S1PL/GR-2"-ZW#7500	4
7	GASKET 150# RF 3.0 MM THICK VIRGIN PTFE ZW#7500 ASME B16.21/B16.5	1	S1PL/GR-1"-ZW#7500	1
<u>BOLTS</u>				
8	STUD BOLT A193 GR.B8M W/ TWO HEX. HEAD HEAVY NUT A194 GR.8M ASME B1.1 B18.2.2	5/8	S1PL/BS6-5/8"X85L	16
9	STUD BOLT A193 GR.B8M W/ TWO HEX. HEAD HEAVY NUT A194 GR.8M ASME B1.1 B18.2.2	1/2	S1PL/BS6-1/2"X65L	4
<u>VALVES / IN-LINE ITEMS</u>				
10	BALL 150# RF A351-CF3M/316LSS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 (FOR VACCUUM--60 TORR) (VOC<100 vppm)	2	S1PL/VA-2"-4133-VT-E	1
11	BUCKET TYPE STRAINER 150# RF PER DATA SHEET (STR-21101B)	2	S1PL/BST-2"	1
<u>SUPPORTS</u>				
12	FLANGE GROUNDING CONDUCTOR (C-501)	2	MISC/C-501	4
13	PIPE A312-TP316L SMLS SCH40S PE ASME B36.19M (P-1"-105)	2	S1PL/P-1"-2"	2
14	FIELD SUPPORT (FS3-1-03)	2	SUP/FS3-1-2"	2
15	GROUT (GR1-1)	2	SUP/GR1-1-2"	2
16	FLANGE GROUNDING CONDUCTOR (C-401)	1	MISC/C-401	1

CUT PIPE LENGTH FOR REFERENCE ONLY							
PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS	PIECE NO	CUT LENGTH	N.S. (INS)	REMARKS
<1>	610	2		<2>	344	2	
<3>	627	2					



**REVISED
FOR CONSTRUCTION**

SEP. 12, 2025

										管線編號 P-21105-2"-S1PL-HC1					
					☐ 管件序號 <1>直管編號 [1] 管段編號 & 須設計會驗管線		資料庫 名稱：	工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撐 蒸汽追蹤管 		 鴻勝化學科技股份有限公司 E-shine Advanced Chemicals Ltd.					
					操作壓力: 0.6 $\frac{KG}{CM^2}$ G 操作溫度: 88.5 °C		管線等級: S1PL	製 圖	謝鳳菁	2025.04.21	會 簽			 富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.	
	2025.09.12	REVISED FOR CONSTRUCTION		鄧基宏	陳逢明	設計壓力: 6 $\frac{KG}{CM^2}$ G 設計溫度: 120 °C		保溫(冷)等級: HC1	設 計	鄧基宏		2025.04.21			
	2025.07.03	FOR CONSTRUCTION		鄧基宏	陳逢明	試驗基準: Air 6.6 $\frac{KG}{CM^2}$ G X 60 分		熱追縱等級:	審 核	陳安誠		2025.04.21			
	2025.04.21	FOR APPROVAL		鄧基宏	陳逢明	管路透裝:		焊接基準:		認 可		陳逢明	2025.04.21		
序次	日 期	修 改 說 明	修 改	認 可	管 支 撐 碳鋼及不銹鋼保溫(冷): 焊道: 塗裝: 不銹鋼		NDE 抽驗: 10 %		依據圖號: C2418-4-501		圖號:		檔號: P-21105-S1PL- 1		