<u></u>		FABRICATION MATERIALS				N				流水號: 63
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	N				かに 小 が が でる
		PIPE	()							
	1 2	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M FITTINGS	10 1/2	S1P1/P-10"-10S S1P1/P-1/2"-40S	0.9M 0.1M					
後	3 4	SOCKOLET 3000# SW A182-F304 MSS SP-97 90 ELBOW SR BW A403-WP304 WELD SCH10S ASME B16.9	10 x 1/2 10	S1P1/SOL-10"X1/2" S1P1/EB-10"X90SR	1 1			15	16 PG	
請		FLANGES						S1P1/VA-1/2"	14001A EL.+2517	
速	5	FLANGE WN 150# RF A182-F304 SCH10S BORE ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	10	S1P1/FRWN-10" S1P1/FRSW-1/2"	5 1		_		FL 12405	
		ASME B16.5 ERECTION MATERIALS					90SR \	20 B44	9 F6 G9 B12	
	PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY		IF5 (58 B11 F5 G8 B11	\frac{7}{\sqrt{2}}	
還	NO NO	FITTINGS	(INS)	HEW CODE	<u>QTT</u>		356	3		
	7	FLEXIBLE HOSE 150# RF L= 500mm PER DATA SHEET (FLEX-14001)	10	S1P1/FLX-10"	1		622	23/1	258	
	8	GASKETS GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	10	S1P1/GR-10"	6					
	9	WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	1/2	S1P1/GR-1/2"	1		- 678	3 ₄₄	3 /10"x1/2"NS	
		WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5					-3>1 10"NS	S1P1/VA-10"-3144	8	
	10	BOLTS STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	7/8	S1P1/BS4-7/8"X200L	12					
	11	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	7/8	S1P1/BS4-7/8"X120L	48				2	
	12	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	S1P1/BS4-1/2"X60L	4					
		VALVES / IN-LINE ITEMS								
	13	CHECK 150# RF A351-CF8 SWING BC TRIM 304SS STELLITED API-600	10	S1P1/VA-10"-3144	1		6		39>	
	14	BUTTERFLY 150# RF WAFER A351-CF8/304SS DISC RTFE/316SS SEAT 304SS SHAFT GEAR	10	S1P1/VA-10"-6A44A	1		F C0		***	10°NS
	15	OPER. API-609 CAT.B BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 (VOC<100 vppm)	1/2	S1P1/VA-1/2"-4144-E	1	EL.+139	04	14 469 S1P1/VA-10"-6A44A		(1) F5 G8 B11
	-	INSTRUMENTS					F5 G8 B	10		G8 B11
	16	PRESSURE GAUGE 150# RF PG 14001A	1/2		1	CONT. CW-14	005-20"-S1P1			7 CONN. TO
		CUT PIPE LENGTH FOR REFERENCE ONLY				E 1246 N 7471	608 12 87			FLEX-14001 P-140A/DISH E 126845
	PIECI NO	E CUT N.S. REMARKS PIECE LENGTH (INS) NO	CUT N. LENGTH (IN	.S. REMARKS NS)		EL.+12	201			N 74712 EL.+2147
	<1> <3>	100 1/2 <2> 322 10	537 1	0						EE. 72 141
會簽	-									
分配△△	4									
									F	OR CONSTRUCTION
										JUL. 04, 2025
										管線編號
										CW-14001-10"-S1P1
	-					① 管件序號 <1 & 須設計會驗管線	>直管編號 [1] 管段編號 R	資料庫. 名稱:	工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撑 蒸汽追蹤 → — — — — — — — — — — — — — — — — — — —	
	\triangle					操作壓力: 5.5 KG	ĆM² G 操作溫度: 32	管線等級: S1P1	製 圖 陳郁惟 2025.04.21	富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.
					pd- \4=			保溫(冷)等級:	設計 陳至鉉 2025.04.21	
	<u> </u>	2025.07.03 FOR CONSTRUCTION		陳至鉉	陳逢明	試驗基準: Air	告 管 材 塗 装	熱追縱等級:	審 核 陳安誠 2025.04.21	
	序次	2025.04.21 FOR APPROVAL		陳至鉉 修改	陳逢明 認 可	管路塗装: 焊道. 塗裝:	世 大 横編及不第: 横線保温(今) 「推翻」:	焊接基準: NDF 抽驗: 10 %	認 可 陳逢明 2025.04.21 依據圖號: C2418-4-530	建版工程 <u> </u>
	111.1/		ц/ ; ЧД	15 LX		塗裝・	/手 不銹鋼` ´;	NDE 抽驗: 10 %	P	1出 Wu. Ovv-14001-0 (F I- 1