本		FABRICATION MATERIALS					N						
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM COD	E -	QTY	₹ N			CONT CHHW E 7802 N 491	W-15205-6"-S1P1-C90 020		//IC/J\\ 3///:33
完	1 2	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M PIPE A312-TP304 EFW SCH10S BE ASME B36.19M	4 3	S1P1/P-4"- S1P1/P-3"-	-10S	0.2M 5.9M				EL.+7			
1/4/	3 4	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M FITTINGS	1 3/4	S1P1/P-1"- S1P1/P-3/4		0.2M 0.1M				(2)			
後	5 6	REDUCER ECC BW A403-WP304 WELD SCH10S ASME B16.9 SOCKOLET 3000# SW A182-F304 MSS SP-97	4 x 3 4 x 3/4	S1P1/RE-4		1		S24	22)			
請	7	90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9 45 ELBOW LR BW A403-WP304 WELD SCH10S	3	S1P1/EB-3	"X90	5	_	FS17-1-0308	300 21/2/			45°	
速	9	ASME B16.9 90 ELBOW 3000# SW A182-F304 ASME B16.11	1	S1P1/ES-1		1	L	7] EL.+6495		8	45° \	-678	
歸	10	FLANGES FLANGE WN 150# RF A182-F304 SCH10S BORE	3	S1P1/FRW	/N_3"	2		500	\ <u>S25</u> C-3-75	_	14	<9>2 EL.+49	45
	11	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	1	S1P1/FRS		1		18)		111			2
還	12	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	3/4	S1P1/FRS		1			177	69		H	
		ASME B16.5 ERECTION MATERIALS						522 		√ RV	15 480	480	
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM COD	E_	QTY	7169 60503						
	13	GASKETS GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	3	S1P1/GR-3	3"	2		1)	S23 AS4 1 0506	1"x3	3/4"NS <5> <u>3</u>	27	
	14	WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	1	S1P1/GR-	ın	1		7/19	AS1-1-0506	F11 G14 B18	8	123	
	15	WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 GASKET 150H FF 4.5 MM THICK 304SS SPIRAL	3/4	S1P1/GR-3	3/4"	2					# 1	33 8	
		WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 BOLTS						Н	OLD!	G15 B17	105 MM		<6>3 1"NS
	16	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	5/8	S1P1/BS4-	.5/8"X95I	8				\sim	- Ga - T	117 \ 115 MM	1 100
	17	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	1/2	S1P1/BS4-		4					<4>4	EL.+3978	
	18	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	1/2	S1P1/BS4-		8		[2	0 S1P1/VA-3/4"-4144 CONT	T FDOM	6	F12 G15 B18	
		HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 VALVES / IN-LINE ITEMS						Ó	CSO 1	. FROM	4"x3/4"NS \		
	19	GLOBE 150# RF A351-CF8 BB OS &Y RS TRIM	3	S1P1/VA-3	"-2144	1				-	(2	\ II. / I	19 S1P1/VA-3"-2144
	20	304SS STELLITED LOOSE DISC API-600 BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	3/4	S1P1/VA-3		1				4"NS	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	EL.+4219	EL.+3973
		INSTRUMENTS									7	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	²⁴¹ F10 G13 B16
	21	RELIEF VALVE 150# RF RV 60503	1 x 3/4			1						100	
	22	SUPPORTS CRADLE SHOE (C-3-60)	2	SUP/C-3"-(20	1						98	
A 777	23 24 25	AUXILIARY SUPPORT (AS1-1-0506) FIELD SUPPORT (FS17-1-0308) CRADLE SHOE (C-3-75)	3 3 3	SUP/AS1-7 SUP/FS17- SUP/C-3"-1	I-3" -1-3"	1 1					5	9	
				301 70-0 -	· -	•	_				4"x3"NS 13MM OFFSET	I .	+3789
		CUT PIPE LENGTH FOR REFERENCE ONLY	0117		AAA DIKO						FLAT FACE DO	OVVIN	
	PIECE NO <4>	CUT N.S. REMARKS PIECE LENGTH (INS) NO 100 3/4 <5>	CUT LENGTH 100	N.S. RE (INS) 1	MARKS		FOF	R CONSTRUC	TION				
	<6> <8>	100 1 <7> 538 3 <9>	887 513	4 3			131						
	<10> <12>	1604 3 <11> 1372 3 <13>	1322 550	3				JUL. 04, 2025					
													管線編號 CHHW-15209-3"-S1P1-C75
							□ 管件序號 <1> £② 須設計會驗管線	[管編號 [1] 管段編號	資料庫 名稱	工廠焊接 套焊	焊 螺紋銜接 配合現場焊接	配合現場接合點 管支撑 蒸汽追蹤管	
	\triangle						操作壓力: 2.8 KG/CM ² (管線等級: S1P1	製圖	陳怡如 2025.04.21	当	富台工程股份有限公司
	$\left \begin{array}{c} \wedge \\ \wedge \end{array} \right $				+	p+ \+ -=			保溫(冷)等級: C75	設計	黄炳富 2025.04.21	-	
	<u>Ô</u>	2025.07.03 FOR CONSTRUCTION			黄炳富	陳逢明		9.35 KC CM ² G X 60 分 管 管 材 塗 装	熱追縱等級:	審核	陳安誠 2025.04.21		崙尾一期
	À FZ -77	2025.04.21 FOR APPROVAL	= A □□		黄炳富	陳逢明 認 可	管路塗裝: 焊道. 塗裝:	古	焊接基準: NDE 抽驗: 10 %	認 可 依據圖號: {	陳逢明 2025.04.21 C2418-4-509	 	建廠工程 立體配管圖 2 檔號: CHHW-15209-S1P1-2
1 1	序次	日期 修改	說明	7	修改	認可	涂桩・	1 12 1 7 22 25 1 1 1 1	NI II / 10 /				_ /mm 7//, しロロVV-15/U9-51P1- /