	本		FABRICATION MATERIALS				N		51				流水號:50
		PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	₹ .		EL.+4137	,32			771273 7 3701 2 2
	完工	1 2 3 4	PIPE PIPE A312-TP304 EFW SCH40S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	2 1.1/2 1 3/4	S1P1/P-2"-40S S1P1/P-1.1/2"-40S S1P1/P-1"-40S S1P1/P-3/4"-40S	0.3M 0.2M 0.3M 0.2M			26 PG 61710	VENT	EL.+4027 F14 G19 B2	22	
-	後請速歸	5 6 7 8 9 10 11	FITTINGS SWAGE ECC BLE/PSE A403-WP304 SMLS SCH40S MSS-SP-95 REDUCING TEE BW A403-WP304 SMLS SCH40S ASME B16.9 SOCKOLET 3000# SW A182-F304 MSS SP-97 REDUCING TEE 3000# SW A182-F304 ASME B16.11 90 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9 90 ELBOW 3000# SW A182-F304 ASME B16.11 90 ELBOW 3000# SW A182-F304 ASME B16.11	2 x 1.1/2 2 x 1 2 x 3/4 1.1/2 x 3/4 2 1.1/2	S1P1/SE-2"BX1.1/2"P S1P1/TB-2"X1" S1P1/SOL-2"X3/4" S1P1/TS-1.1/2"X3/4" S1P1/EB-2"X90 S1P1/ES-1.1/2"X90 S1P1/ES-1.1/2"X90	1 1 1 1 1 1	F13 G18	23	930 127 105/ 03 04 05 	F14 G1 3) EL.+390 117	6 CONN. TO E-617/N4 E 103349 N 49855 EL +3769	24 S1P1/VA-3/4"-4144-E	HOLD!
	還	12 13 14	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1.1/2 1 3/4	S1P1/FRSW-1.1/2" S1P1/FRSW-1" S1P1/FRSW-3/4"	1 2 3			155 137	<1>[30]	F13 G18 B22	115 MM 25	712 (3/4"NS (3
		PT	ERECTION MATERIALS COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY		8 1.1/2	2"x3/4"NS	1.1	/2"NS	117 24	G19 B20 51/VA-3/4"-4144-E
		15 16	FITTINGS NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11	(INS) 3/4	S1P1/NIP-3/4"X100LXTOE S1P1/CT-3/4"	1		32 10 10 165		(2) EL.+4045	/ \EL.+4032	CS F14 G19 E EL.+3924	0
		17 18	GASKETS GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	1.1/2	S1P1/GR-1.1/2" S1P1/GR-1"	1 2		5 2"x1.1/2"NS 6MM OFFSET	6		<7>3/ 1"NS	149	
		19	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	3/4	S1P1/GR-3/4"	4	I	FLAT FACE DOWN	√6 2"x1"NS EL.+3775	· ///.		7 / 2"x3/4"NS	
		20 21 22	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2 1/2 1/2	S1P1/BS4-1/2"X80L S1P1/BS4-1/2"X75L S1P1/BS4-1/2"X65L	4 4 20						39)	
		23 24	VALVES / IN-LINE ITEMS BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34 (VOC<100 vppm) BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34		S1P1/VA-1"-4144-E S1P1/VA-3/4"-4144-E	1						<8>1	2"NS
分配/	簽	25 26	(VOC<100 vppm) INSTRUMENTS RELIEF VALVE 150# RF RV 61712 PRESSURE GAUGE 150# RF PG 61710	1 x 3/4 1		1 1						CONT. ON 2	FOR CONSTRUCTION
		PIECE NO <1> <3> <5> <7>	CUT PIPE LENGTH FOR REFERENCE ONLY E CUT N.S. REMARKS PIECE LENGTH (INS) NO 100 1.1/2 <2> 94 1.1/2 <4> 100 3/4 <6> 100 1 <8>		NS) /4								JUL. 04, 2025 管線編號 CHHW-15217-3"-S1P1-C75
							□ 管件序號 <1>直	[管編號 [1] 管段編號	資料庫. 名稱:	工廠焊接 套线	享 螺紋銜接 配合現場焊接 ® 	記合現場接合點 管支撑 蒸汽追路 一 園 - 一一	海勝化學科技股份有限公司
							設計壓力: 8.5 KG _{CM} ² G		管線等級: S1P1 保溫(冷)等級: C75	製圖	陳怡如 2025.04.21 黃炳富 2025.04.21	曾	富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.
		<u>Ô</u>	2025.07.03 FOR CONSTRUCTION 2025.04.21 FOR APPROVAL		黄炳富 黄炳富	陳逢明 陳逢明	試驗基準: Air 管路塗裝:	9.35 KC _{CM} ² G X 60 分 管 管 材 塗 装	熱追縱等級: 焊接基準:	審核認可	陳安誠2025.04.21陳逢明2025.04.21	簽	一 編尾一期 管線工程 建廠工程 立體配管圖 2
		序次	日期 修改	說 明	修改	認可	焊道. 塗裝・			依據圖號:		 圖號:	檔號: CHHW-15217-S1P1- 1