本		FABRICATION MATERIALS				N				流水號 :32
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	₩ .				//[L/J \ J///L - O L
	-	PIPE	(1110)							
元 	1 2	PIPE A312-TP304 EFW SCH10S BE ASME B36.19 PIPE A312-TP304 EFW SCH40S PE ASME B36.19		S1P1/P-6"-10S S1P1/P-1"-40S	7.8M 0.2M	143				
	3	FITTINGS REDUCING TEE BW A403-WP304 WELD SCH10S	6 x 3	S1P1/TB-6"X3"	1	CONT. ON 3 6"x3"NS				
後	4	ASME B16.9 WELDOLET BW A182-F304 SMLS SCH40S MSS	6 x 2	S1P1/WOL-6"X2"	1					
言	5	SP-97 SOCKOLET 3000# SW A182-F304 MSS SP-97	6 x 1	S1P1/SOL-6"X1"	1	124	δο			
	6	90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9 FLANGES	6	S1P1/EB-6"X90	2	124/ CONT. ON CHHW-15217-3"-S1P1-C75 ®				
	7	FLANGE WN 150# RF A182-F304 SCH10S BORE	6	S1P1/FRWN-6"	1	E 105900 N 49100				
記売	8	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1	S1P1/FRSW-1"	2	EL.+8360 51	EL.+8484			
還		ERECTION MATERIALS					6)			
	PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY		3 			
	NO _	FITTINGS	(INS)		_					
	9	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS	1	S1P1/NIP-1"X100LXTOE	1		(4) <2>1			
	10	SCH80S ASME B36.19M CAP 3000# SCRD (FNPT) A182-F304 ASME B16.1	1 1	S1P1/CT-1"	1		6			
		FLANGES						24		
	11	FLANGE BLIND 150# RF A182-F304 ASME B16.5	6	S1P1/FBR-6"	1		X .	2500		
	12	GASKETS GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	6	S1P1/GR-6"	2		S20 / 4150 C-6-90	6"x1"		
	13	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	1	S1P1/GR-1"	2			230	S18 / S1	CONT. ON / CHHW-15204-6"-S1P1-C90
		BOLTS						<1>2		E 112000 N 49100
	14	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	3/4	S1P1/BS4-3/4"X105L	16			127	1000	N 49100 EL.+6656
	15	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	S1P1/BS4-1/2"X65L	8			EL.+6304	1000	4
		VALVES / IN-LINE ITEMS						/ / / \	EL.+6173	6"x2"NS
	16	GATE 150# RF A351-CF8 BB OS &Y RS TRIM 304: STELLITED FLEXIBLE WEDGE API-600	SS 6	S1P1/VA-6"-1144	1		17 S1P1/VA-1"-4144	F8 G13 B15	\	6"NS F7 G12 B14
	17	BALL 150# RF A351-CF8/304SS+PTFE FULL POR FIRE SAFE WRENCH OPER. ASME B16.34	T 1	S1P1/VA-1"-4144	1		EL	+6064/	2	11
	+	SUPPORTS							S19 SRP-6	800
	18 19	PIPE SHOE (S1) SUPPORT REINFORCING PAD (SRP-6)	6	SUP/S1-6" SUP/SRP-6"	1					267
	20	CRADLE SHOE (C-6-90)	6	SUP/C-6"-90	1				16 S1P1/VA-6	
		CUT PIPE LENGTH FOR REFERENCE ONLY								<u></u>
△ 會 簽	PIEC	E CUT N.S. REMARKS PIEC	CE CUT	N.S. REMARKS						
分配 △	NO <1> <3>	122 1 <2>	5632	(INS) 6 6						
	-	1402	0.0							
						FOR CONSTRUCT	ON			
						JUL. 04, 2025				
						,				管線編號 CHHW-15205-6"-S1P1-C90
	1							焊接 套焊 螺紋銜接 配合現場焊接 配合	计显示 计多数	油暖儿腹彩长肌小女阳八豆
						& 須設計會驗管線	名稱	F F \/	<u> </u>	是一点的。 Beshine Advanced Chemicals Ltd.
	\triangle					操作壓力: 3 KC _M ² G 操作溫度: -18 ℃	管線等級: S1P1 製			富台工程股份有限公司 FU-TAI ENGINEERING CO., LTD.
						設計壓力: 8.5 KG _{M²} G 設計溫度: 65/-29 ℃	保溫(冷)等級: C90	計 林信助 2025.04.21		FU-TAI ENGINEERING CO., LTD.
	<u> </u>	2025.07.03 FOR CONSTRUCTION	I	林信助	陳逢明	試驗基準: Air			<u> </u>	編尾一期
	Â	2025.04.21 FOR APPROVAL	± 0 25	林信助	陳逢明	日 単 空 夜 . 早 碳細及不矮 .	焊接基準: 認		79	建廠工程 立體配管圖 4
	序次	日期 修改	說 明	修改	認可	「	NDE 抽驗: 10 % 依據	家圖號. C2418-4-568 C2418-4-552	圖號:	檔號: CHHW-15205-S1P1- 1