		FABRICATION MATERIALS				N										ンケーレロ	5. 225
	PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY	N										流水號	た:235
	NO	PIPE	(INS)	TEM CODE	<u> </u>												
元	1	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S BE ASME B36.19M	4	S1P1/P-4"-10S S1P1/P-2"-40S	0.4M 0.8M												
	3 4	PIPE A312-TP304 ET W 3CH403 BE A3ME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1 3/4	S1P1/P-1"-40S S1P1/P-3/4"-40S	0.2M 0.1M												
1,4	5	PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	1/2	S1P1/P-1/2"-40S	0.1M				/	TG							
後	6	FITTINGS REDUCER ECC BW A403-WP304 SMLS	4 x 2	S1P1/RE-4"X2"	2				25	21115					16		
	7	SCH10S/SCH40S ASME B16.9 SOCKOLET 3000# SW A182-F304 MSS SP-97	4 x 1	S1P1/S0L-4"X1"	1				F1	1 /1	_EL.+20139 —₃₃	9			/ 105 [F13 G18 B21	
	8 9	SOCKOLET 3000# SW A182-F304 MSS SP-97 SOCKOLET 3000# SW A182-F304 MSS SP-97	2 x 3/4 2 x 1/2	S1P1/SOL-2"X3/4" S1P1/SOL-2"X1/2"	1				[F1	2 1				VENT _\			
速	10	90 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9	2	S1P1/EB-2"X90	4								Γ	15 31	E	L.+20235	
		FLANGES								00			L	30	117 E	L.+20126	
	11	FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	2	S1P1/FRWN-2" S1P1/FRSW-1"	2					v 10	ſī	-13 G18 B2	EL.+2	20004	2	S1P1/	/A-3/4"-4144
湿	12 13	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	3/4	\$1P1/FR\$W-1 \$1P1/FR\$W-3/4"	2						<u>u</u>	13 G 10 B2		<12>4		3 10	
	14	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	1/2	S1P1/FRSW-1/2"	1								8	į		24)	
		ASME B16.5								22			2"x3	3/4"NS \			
		ERECTION MATERIALS										102	2	28 1	151		
	PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY							20\			<13>2		
	NO _	FITTINGS	(INS)									50		100	EL.+1985		ONN. TO
	15	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS	3/4	S1P1/NIP-3/4"X100LXTOE	1				7 4"x1"NS		_	2/1/	1 (21	0	(22)	<u></u> 5⊪ / ∈	-2112/S1 79390
	16	SCH80S ASME B36.19M CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11	3/4	S1P1/CT-3/4"	1		EL.+20119 26 21114	,)¦	32	\ !li			1 (2)	y			I 74600 L.+19380
		GASKETS					22.720110	108	_17 ⁵		150	S2	7			27)	
	17	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	2	S1P1/GR-2"	2		24	EL.+20006	02		EL.+1	D_1	2"-109			7	2"NS
	18	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	3/4	S1P1/GR-3/4"	2		S1P1/VA-1/2"-4144	F14 G19 B22		(19)	S28				F11 G17 B2	0 40	× 10
	19	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	1/2	S1P1/GR-1/2"	1		<8>5	1 10 072	18)		FS16-2- DUMMY					25	>
		WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5					9 2"x1/2"NS\		17) 6					\	10	10300	
		BOLTS					34		4"x2	"NS M OFFSET					6	19380)
	20	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	5/8	S1P1/BS4-5/8"X85L	8	F11 G1	\ .10 \ W			T FACE DO	WN				4"x2"NS 27MM OFF	CET	
	21	STUD BOLT A193 GR.B8 W/TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/TWO HEX. HEAD	1/2	S1P1/BS4-1/2"X65L S1P1/BS4-1/2"X60L	8	CONT. FROM_ 1	19	16)							FLAT FAC		
		HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2	1/2	011 11204 112 1002	-	234											
	23	VALVES / IN-LINE ITEMS BALL 150# RF A351-CF8/304SS+PTFE FULL PORT	2/4	S1P1/VA-3/4"-4144	1	204	2"NS / 140 15										
	24	FIRE SAFE WRENCH OPER. ASME B16.34 BALL 150# RF A351-CF8/304SS+PTFE FULL PORT		S1P1/VA-1/2"-4144	1		٦										
		FIRE SAFE WRENCH OPER. ASME B16.34															
☆ 會 簽	25	INSTRUMENTS TEMPERATURE GAUGE 150# RF TG 21115	1		1											DE\//055	
分配 △△	26	PRESSURE GAUGE 150# RF PG 21114	1/2		1											REVISED CONSTRUC	TION
	27	SUPPORTS PIPE A312-TP304 EFW SCH40S BE ASME B36.19M	4	S1P1/P-2"-4"	1										FUR C	ONSTRUC	TION
	28	(P-2"-109) FIELD SUPPORT (FS16-2-07)	4	SUP/FS16-2-4"	1										SE	P. 12, 202	5
		CUT PIPE LENGTH FOR REFERENCE ONLY															
	PIECE NO <8>	E CUT N.S. REMARKS PIECE LENGTH (INS) NO 100 1/2 <9>	CUT N. LENGTH (IN 270 2	NS)											管線編號	4 011 04 04 04	
	<10> <12>	176 1 <11> 100 3/4 <13>	325 4 175 2	1		17 答件 支號 / 2	1、方阵矩毙 [1] 阵机炬毙	×N E	T. 本型 工廠 上版 工廠 上版 工廠 上版	螺紋銜接 配		配合田県体合	聖 答士世	茎生护网络		1-2"-S1P1-C4	
	<14>	323 2				□ 管件序號 <1& 須設計會驗管線	1>直管編號 [1] 管段編號	質科庫. 名稱	工廠焊接 套焊				_	- <u> </u>	∣ පින්නිරෙක 🧖	膀化學科技股份 -shine Advanced Che	
	\triangle						0	管線等級: S1P1	製 圖	謝鳳菁 2	2025.04.21	會			富台		
	1	2025.09.12 REVISED FOR CONSTRU	JCTION	鄧基宏	陳逢明			保溫(冷)等級: C40			2025.04.21				FU-	TAI ENGINEERING	CO., LTD.
	<u> </u>	2025.07.03 FOR CONSTRUCTION		鄧基宏	陳逢明	試驗基準: Air		熱追縱等級:	審核	陳安誠 2		簽 ——			編尾一期 建廠工程	管線工程	$ \begin{pmatrix} 2 \\ 2 \end{pmatrix}$
	<u>(A)</u> 予次	2025.04.21 FOR APPROVAL	新 np	鄧基宏	陳逢明	管路塗裝: 焊道.		焊接基準:	認可 佐娘国驗·C	陳逢明 2 C2418-4-550	2025.04.21	 圖號:				立體配管圖	2
	1. \(\times \)	日期 修改	說 明	修改	認可	焊道. 塗裝・	挥 不銹鋼 `` ' :	NDE 抽驗: 10 %		C2418-4-505					作品加。ICW-2	21101-S1P1- 2	