Г								
	本		FABRICATION MATERIALS				N ST	流水號:37
	国	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	W PG	
		140	PIPE	(1140)			8 \(\begin{aligned} \\ 60504 \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
I .	完	1	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M	4	S1P1/P-4"-10S	0.5M	2"x1.1/2"NS 102 18	
	$-\parallel$	2 3	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M	3 1	S1P1/P-3"-10S S1P1/P-1"-40S	4.1M 0.3M	CONN. TO FLAT FACE DOWN S1P1/VA-1"-4144 E-605/N3 EL.+3596 FLA 044 P47	
			FITTINGS				E 77120 F11 G14 B17	
	後	4	REDUCER ECC BW A403-WP304 WELD SCH10S ASME B16.9	4 x 3	S1P1/RE-4"X3"	1	N 49452 EL.+3382	
	- 11	5	REDUCER ECC BW A403-WP304 SMLS SCH10S/SCH40S ASME B16.9	4 x 2	S1P1/RE-4"X2"	1	F10 G13 B16 171 29 4"x1"NS	
	請	6 7	SOCKOLET 3000# SW A182-F304 MSS SP-97 90 ELBOW LR BW A403-WP304 WELD SCH10S	4 x 1 3	S1P1/SOL-4"X1" S1P1/EB-3"X90	2 4	29 (60505) 19 EL.+3672	
-	速	8	ASME B16.9 SWAGE ECC BLE/PSE A403-WP304 SMLS SCH40S MSS-SP-95	2 x 1.1/2	S1P1/SE-2"BX1.1/2"P	1	F11	
I .	- 11		FLANGES					
	歸	9	FLANGE WN 150# RF A182-F304 SCH10S BORE	3	S1P1/FRWN-3"	1	<12>3	
-	還	10	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	1.1/2	S1P1/FRSW-1.1/2"	1	7 255	
	/4X	11	ASME B16.5 FLANGE SW 150# RF A182-F304 SCH40S BORE	1	S1P1/FRSW-1"	2	4"x2"NS 22 1 6	
			ASME B16.5				27MM OFFSET FLAT FACE DOWN	
			ERECTION MATERIALS				TEATTACE BOWN	
		PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY	EL.+3415	
		NO —	GASKETS	(INS)			S21 114	
		12	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	3	S1P1/GR-3"	1	FS29N-4"-814H 24 700 77	
			WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5				EL.+340	2
		13	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5	1.1/2	S1P1/GR-1.1/2"	1	4"x3"NS	
		14	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	1	S1P1/GR-1"	1	13MM OFFSET	
			RING ASME B16.20/B16.5				EL.+2600	
		15	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	5/8	S1P1/BS4-5/8"X95L	4	EL.+2000 S26 PO1-	
		15 16	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	1/2	S1P1/BS4-5/6 X95L S1P1/BS4-1/2"X75L	4		300
		17	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	1/2	S1P1/BS4-1/2"X65L	4	[522]	
			HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2				FS13-5-0304\ \[\frac{1}{1} \]	
		40	VALVES / IN-LINE ITEMS		04040/0 48 4444		F9 G12 B15 \ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	
		18	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	1	S1P1/VA-1"-4144	1	CONT. FROM (4) (10>2)	
			INSTRUMENTS				$ \begin{array}{c c} \hline \end{array} $	
		19 20	TEMPERATURE GAUGE 150# RF TG 60505 PRESSURE GAUGE 150# RF PG 60504	1 1		1 1	3"NS C-3-75 C-3-75 S24 F N A	
			SUPPORTS					
		21 22	FIELD SUPPORT (FS29N-4"-814H) GROUT (GR2-1)	4 3	SUP/FS29N-4" SUP/GR2-3"	1	S22	
		23 24	FIELD SUPPORT (FS13-5-0304) PIPE GUIDE (G5-1)	3	SUP/FS13-5-3" SUP/G5-1-3"	1 1	<i>γ γ γ γ γ γ γ γ γ γ</i>	
	簽	25 26	CRADLE SHOE (C-3-75) PLATFORM OPENING (PO1-300)	3 3	SUP/C-3"-75 SUP/PO1-3"	1 1	HOLD!	
分配∠	\triangle							
			CUT PIPE LENGTH FOR REFERENCE ONLY				EL.+845/	
		PIECE NO	LENGTH (INS) NO	LENGTH (II	NS)		FOR CONSTRUCTION	
		<8> <10>	1145 3 <9> 824 3 <11> 176 1 <13>	1172 3 929 3 100 1	3		FOR CONSTRUCTION	
		<12> <14>	430 4	100	1		JUL. 04, 2025	
							管線編號	
								8-3"-S1P1-C75
								化學科技股份有限公司 ine Advanced Chemicals Ltd.
							W 77.50 G 77.5	
								ENGINEERING CO., LTD.
		<u> </u>	2025.07.03 FOR CONSTRUCTION		黃炳富	陳逢明	試驗基準: Air 9.35 KG/M² G X 60 分 熱追縱等級: 審 核 陳安誠 2025.04.21 ※ 編尾一期	管線工程 2
		À	2025.04.21 FOR APPROVAL		黃炳富	陳逢明	一、紫胶冷叶 一、一、一、一、一、一、一、一、一、一、一、一、一、一、一、一、一、一、二	立體配管圖 2
		序次	日期 修改	說 明	修改	認可	官路塗装:	5208-S1P1- 2