本		FABRICATION MATERIALS				
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	<b>流水流:388</b>
		PIPE				
元	1	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M		S1P4/P-3"-40S	0.2M	
	3	PIPE A312-TP304 EFW SCH40S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M		S1P4/P-2"-40S S1P4/P-1"-40S	2.1M 0.1M	
		FITTINGS				
後	4	REDUCER ECC BW A403-WP304 SMLS SCH40S	3 x 2	S1P4/RE-3"X2"	1	F10 G15 B18
1 1	5	ASME B16.9 REDUCING TEE BW A403-WP304 SMLS SCH40S	3 x 2	S1P4/TB-3"X2"	1	
請	6	ASME B16.9 SOCKOLET 3000# SW A182-F304 MSS SP-97	3 x 1	S1P4/SOL-3"X1"	1	
	7	90 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9	3	S1P4/EB-3"X90	1	8 1457 CONT. FROM 387
速	8	90 ELBOW LR BW A403-WP304 SMLS SCH40S ASME B16.9	2	S1P4/EB-2"X90	1	EL.+16305 CONT. FROM 387
1 1		FLANGES				
歸			2	S1P4/FRWN-3"	2	S1P4/VA-3"-4144 70°
	9	FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5	3		3	VALVE STEM W 20 N 4 F10 G15 B18
還	10	FLANGE WN 150# RF A182-F304 SCH40S BORE ASME B16.5	2	S1P4/FRWN-2"	4	
	11	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1	S1P4/FRSW-1"	2	3"x2"NS 15MM OFFSET FLAT FACE DOWN 3"x2"NS 2"NS 2"NS 2"NS 2"NS 178
						2 NS (3) B18 B18
		ERECTION MATERIALS				EL.+15604 338 CONT. FROM
	PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY	5 39 203 F9 G14 B17 100 130 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	NO		(INS)		<del></del>	3"x2"NS \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
		FITTINGS				200 21 S1P4/VA-2"-4144 (20° VALVE STEM W 20 N
	12	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M	1	S1P4/NIP-1"X100LXTOE	1	I I I I I I I I I I I I I I I I I I I
	13	CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11	1	S1P4/CT-1"	1	F11 G16 B19 8 20° \ 302 \ \ 30
		GASKETS				51 145420 \$\frac{\partial 20}{5}  \frac{\frac{20}{20}}{36}  \frac{\frac{20}{36}}{36}  \frac{\frac{20}{36}}{36
	14	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	3	S1P4/GR-3"	4	EL.+15304 F10 G15 B18
		WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5				203 3"x1"NS (F10 G15 B16)
	15	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	2	S1P4/GR-2"	4	
	16	RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	1	S1P4/GR-1"	2	CONN. TO (39)
		WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5				TK-617/N39 \F9 G14 B17\
		BOLTS				E 1212/3 N 25049
	17	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	5/8	S1P4/BS4-5/8"X95L	16	FI +15208 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	18	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	5/8	S1P4/BS4-5/8"X85L	20	F11 G16 B19 22 51P4/VA-1"-4144
	19	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	1/2	S1P4/BS4-1/2"X65L	8	20
	+ "	HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2			-	S1P4/VA-3"-4144
		VALVES / IN-LINE ITEMS				CSO
	20	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	3	S1P4/VA-3"-4144	2	
	21	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	2	S1P4/VA-2"-4144	1	
	22	BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	1	S1P4/VA-1"-4144	1	
會簽	1	INSTRUMENTS				
分配 △△	23	BLANKETING VALVE 150# RF PCV 61702	2		1	
// 日口 / /	2					
		CUT PIPE LENGTH FOR REFERENCE ONLY				
	PIE0 NO	LENGTH (INS) NO	LENGTH	N.S. REMARKS (INS)		REVISED
	<8> <10:	200 3 <11>	100 548	1 2		FOR CONSTRUCTION
	<12:	1317 2				
						SEP. 26, 2025 「管線編號
						NI-17128-2"-S1P4
						□ 管件序號 <1>直管編號 [1] 管段編號   資料庫   工廠焊接 套焊 螺紋銜接 配合現場模接 配合現場接合點 管支撑 蒸汽追蹤管   場勝化學科技股份有限公司   全面   全面   全面   全面   全面   全面   全面   全
						Q. A.
	2	2025.09.26 REVISED FOR CONSTRI	RUCTION	黄炳富	陳逢明	
	1	2025.09.12 REVISED FOR CONSTR	RUCTION	黄炳富	陳逢明	明   設計壓力: 3.5   KG <sub>CM</sub> ² G  設計溫度: 70           C   保溫(冷)等級:           設 計   黃炳富   2025.04.21
	<u></u>	2025.07.03 FOR CONSTRUCTION		黃炳富	陳逢明	/ VIII   March   March
	A	2025.04.21 FOR APPROVAL		黄炳富	陳逢明	- ロー
	序次		說 明	修改	認可	
	1.4 //\	77		12 201	1 20 1	·   至又   3手   小奶週