		FABRICATION MATERIALS				N >7 E 89529	流水號:96
昌	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	E 89529 N 23459 EL.+1900	
		PIPE				STR-F0608 F7 G12 B13	
	1 2	PIPE A312-TP304 EFW SCH10S BE CNS 6331 PIPE A312-TP304 EFW SCH40S PE CNS 6331	2.1/2 1.1/2	S1P1F/P-2.1/2"-10S S1P1F/P-1.1/2"-40S	1.4M 0.2M	200	
		FITTINGS				HOLD!	
後	3	REDUCING TEE BW A403-WP304 SMLS SCH10S/SCH40S ASME B16.9	2.1/2 x 1.1/2		1		
	5	90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9 45 ELBOW LR BW A403-WP304 WELD SCH10S	2.1/2	S1P1F/EB-2.1/2"X90 S1P1F/EB-2.1/2"X45	3 1	5 45°	
請	6	ASME B16.9 90 ELBOW 3000# SW A182-F304 ASME B16.11	1.1/2	S1P1F/ES-1.1/2"X90	1	2.1/2"N\$ EL.+1414	
速		FLANGES					
記	7	FLANGE WN 150# RF A182-F304 SCH10S BORE ASME B16.5	2.1/2	S1P1F/FRWN-2.1/2"	3		
		ERECTION MATERIALS					
還	PT	COMPONENT DESCRIPTION	N.S.	ITEM CODE	QTY		
	NO		(INS)				
	8	FITTINGS FLEXIBLE HOSE 150# RF L= 500mm PER DATA	2.1/2	S1P1F/FLX-2.1/2"	1		
	9	SHEET (FLEX-F0608) RISER Y TYPE STRAINER 150# RF (STR-F0608)	2.1/2 1.1/2	S1P1F/YSTV-2.1/2 S1P1F/NIP-1.1/2"X100LXTOE	1		
	11	NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S CNS 6331 CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11		S1P1F/RIP-1.1/2 X100LX10E	1	36 8 FLEX-FO608	
		GASKETS				50MM OFFSET UP F7 G12 B13	
	12	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER	2.1/2	S1P1F/GR-2.1/2"	4		
		RING ASME B16.20/B16.5 BOLTS				EL.+587 3 2.1/2"x1.1/2"NS	
	13	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD	5/8	S1P1F/BS4-5/8"X90L	12	F7 G12 B13 -500 33 - 500	
		HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 VALVES / IN-LINE ITEMS				34 39 S17 GR2-4 EL.+837 EL.+837	
	14	GATE 800# SW A182-F304 BB OS &Y RS TRIM 304SS STELLITED SOLID WEDGE API-602	1.1/2	S1P1F/VA-1.1/2"-1844	1	GR2-4 EL.+837	
		SUPPORTS				CONT. F	FROM
	15 16	PIPE GUIDE (G2-2.1/2) FIELD SUPPORT (FS13-5-0303)	2.1/2 2.1/2	SUP/G2-2.1/2" SUP/FS13-5-2.1/2"	1 1		
	17	GROUT (GR2-4)	2.1/2	SUP/GR2-2.1/2"	1		
	-	CUT PIPE LENGTH FOR REFERENCE ONLY				14 S1P1F/VA-1.1/2"-1844 \(\frac{\text{\tint{\text{\text{\text{\text{\text{\text{\text{\text{\tint{\text{\text{\text{\text{\text{\text{\text{\text{\text{\tint{\text{\text{\tint{\text{\tint{\text{\tint{\text{\text{\tint{\text{\text{\tint{\tint{\text{\tint{\text{\tint{\text{\text{\text{\tint{\tint{\tint{\tint{\tint{\text{\tint{\text{\text{\tint{\text{\tint{\text{\tint{\ti}\text{\tini\tin{\tinit{\tinit{\tinit{\titil\tin{\tiin\tinit{\tiin\tinit{\tiin{\tiin\tin{\tiin{\tinitht{\tiin{\tiin\tinit{\tiin{\tiin{\tiin\tinit{\tiin{\tiin{\tiin{\tiin	
	PIECI NO	LENGTH (INS) NO	LENGTH (N.S. REMARKS (INS)		V DRAIN	
	<19> <21> <23>	100 1.1/2 <22>	549 2 100 1	2.1/2 1.1/2		44) FS13-5-0303	
	-	2.112				95	
	-					C22>2 6 1.1/2"NS	
分配 △	-					EL.+338	
	2					FOR CONSTR	UCTION
						JUL. 15, 20	J 2 5
	-						
	-					管線編號	/O!! C4D4E
						FO-90508-2.1/ ① 管件序號 <1> 直管編號 [1] 管段編號 資料庫 工廠焊接 套焊 螺紋銜接 配合現場接合點 管支撑 蒸汽追蹤管	
	1						:學科技股份有限公司 • Advanced Chemicals Ltd.
	\triangle					操作壓力: 10 KG/Kg 操作溫度: 25 C 管線等級: S1P1F 製 圖 陳郁惟 2025.04.21 _會 富台工	程股份有限公司
						設計壓力: 12.3 Kg/Vg G 設計溫度: 60 C 保溫(冷)等級: 設 計 陳至鉉 2025.04.21	ENGINEERING CO., LTD.
	<u> </u>	2025.07.15 FOR CONSTRUCTION		陳至鉉	陳逢明	 	管線工程 3
	序次	2025.04.21 FOR APPROVAL	 : 說 明	陳至鉉 修	陳逢明 	管路塗装: 管	7體配管圖 3
	11.1		o76 973	TE LX		「	51111- 3