		FABRICATION MATERIALS				N		
	PT NO	COMPONENT DESCRIPTION PIPE	N.S. (INS)	ITEM CODE	QTY			771273 4 3//000 1
完	1 2	PIPE A312-TP304 EFW SCH10S BE ASME B36.19M PIPE A312-TP304 EFW SCH40S PE ASME B36.19M		S1P1/P-4"-10S S1P1/P-1"-40S	6.2M 0.1M			
	3 4	FITTINGS SOCKOLET 3000# SW A182-F304 MSS SP-97 90 ELBOW LR BW A403-WP304 WELD SCH10S ASME B16.9		S1P1/SOL-4"X1" S1P1/EB-4"X90	1 4			E1 . 1007
	5	FLANGES FLANGE WN 150# RF A182-F304 SCH10S BORE ASME B16.5		S1P1/FRWN-4"	1	58	HOLD! S15 AS2-1-09	EL.+4907
速 歸	ь	FLANGE SW 150# RF A182-F304 SCH40S BORE ASME B16.5	1	S1P1/FRSW-1"	2	CONT. ON	HOLD! S15 AS2-1-09	505 597 67 11
	PT NO	COMPONENT DESCRIPTION	N.S. (INS)	ITEM CODE	QTY	4"NS 20 EL.+3709		314 C-4-75 88
		FITTINGS NIPPLE (L=100MM) TOE(NPT) A312-TP304 SMLS SCH80S ASME B36.19M	1	S1P1/NIP-1"X100LXTOE	1	4 5102/7	CONT. FROM	F5 G9 B11
	8	CAP 3000# SCRD (FNPT) A182-F304 ASME B16.11 GASKETS	1	S1P1/CT-1"	1	19) 56	S16 PO2-304
	9	GASKET 150# RF 4.5 MM THICK 304SS SPIRAL WOUND W/GRAPHITE FILLER W/SS304 OUTER RING ASME B16.20/B16.5 GASKET 150# RF 4.5 MM THICK 304SS SPIRAL	1	S1P1/GR-4" S1P1/GR-1"	2	33)	3 4"x1"NS	EL.+4225
		WOUND WIGRAPHITE FILLER WISS304 OUTER RING ASME B16.20/B16.5 BOLTS				F6 G10 B12 ₩ ₩	S17 AS1-1-0504	Z
	11 12	STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2 STUD BOLT A193 GR.B8 W/ TWO HEX. HEAD HEAVY NUT A194 GR.8 ASME B1.1 B18.2.2		S1P1/BS4-5/8"X95L S1P1/BS4-1/2"X65L	8	127EL.+3376	2950	14
	13	VALVES / IN-LINE ITEMS BALL 150# RF A351-CF8/304SS+PTFE FULL PORT FIRE SAFE WRENCH OPER. ASME B16.34	1	S1P1/VA-1"-4144	1	(39)	F6 G10 B12 S14	13
	14	SUPPORTS CRADLE SHOE (C-4-75)	4	SUP/C-4"-75	2	7 \do \DRAIN EL.+3136	C-4-75	87 1 4 EL.+3557
	15 16 17	AUXILIARY SUPPORT (AS2-1-0505) PLATFORM OPENING (PO2-304) AUXILIARY SUPPORT (AS1-1-0504)	4 4 4	SUP/AS2-1-4" SUP/PO2-4" SUP/AS1-1-4"	1 1 1		F6 G10 B12 S14 C-4-75	2056 EL.+3557
	DIFOF	CUT PIPE LENGTH FOR REFERENCE ONLY	OUT. NO	DEMARKO			17/4	
	PIECE NO <6> <8> <10>	CUT N.S. REMARKS PIECE LENGTH (INS) NO 363 4 <7> 1752 4 <9> 2948 4	CUT N.S LENGTH (INS 1046 4 100 1	S)				
A 0 000	×102	2940 4						
<u>△</u> 會 簽 分 配 △ △								REVISED FOR CONSTRUCTION
								SEP. 12, 2025
								•
								三 管線編號 CHHW-21201-4"-S1P1-C75
						① 管件序號 <1>直管編號 [1] 管段編號 資料庫	工廠焊接 套焊 螺紋銜接 配合現場焊接 配合現場接合點 管支撑 蒸汽追蹤管	(Albhana 鴻勝化學科技股份有限公司
	\triangle					※ 須設計會驗管線 名稱 ** 操作壓力: 3.5 KG _{CM²} G 操作溫度: -20 *C 管線等級:	S1P1 製 圖 謝鳳菁 2025.04.21 _會	富台工程股份有限公司
		2025.09.12 REVISED FOR CONSTRU	UCTION	一	陳逢明	₹計壓力: 8.5 KG _{CM²} G 設計溫度: 65/-29 °C 保溫(冷)等級		FU-TAI ENGINEERING CO., LTD.
		2025.07.03 FOR CONSTRUCTION 2025.04.21 FOR APPROVAL			陳逢明 陳逢明	試験基準: Air 9.35 KC M² G X 60 分 熱追縱等級: 質路塗装: 管 対 塗 装 焊接基準:		編尾一期 管線工程 2 建廠工程 立體配管圖 3
\longrightarrow	序次		説 明		認可	管	00 1 1/KZE-73 ====================================	檔號: CHHW-21201-S1P1- 2