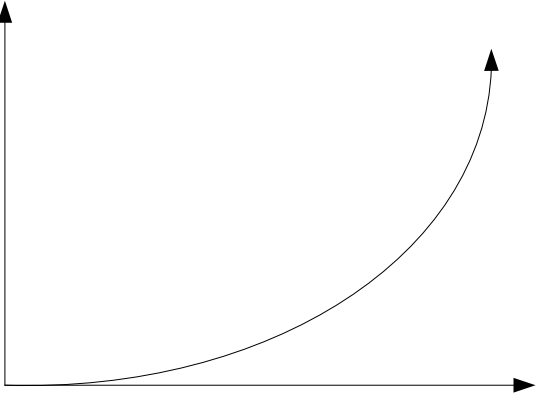


Cost to  
implement  
changes



Project lifetime