

First drill the holes with a 0.8 mm drill.

### No Pad's.

Then remove on both sides the ground layer around the holes with a **3 mm** drill or use a **2 mm** drill like the “GianTTech TURBO Max For Metal”.

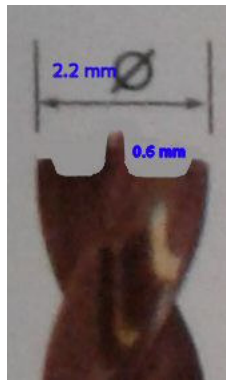


Fix the components with a small drop Acrylate glue or flatten the wires:



### With Pad's.

Modify a drill so it looks like this”



I did this freehand with a Dremel tool and a Dremel Cut off Wheel No.409 (0.6 mm) and used a 3 mm GianTTech drill ( the 2 mm ones where out of stock).

This is the result, now you can solder the parts on both side to the Pad's.

