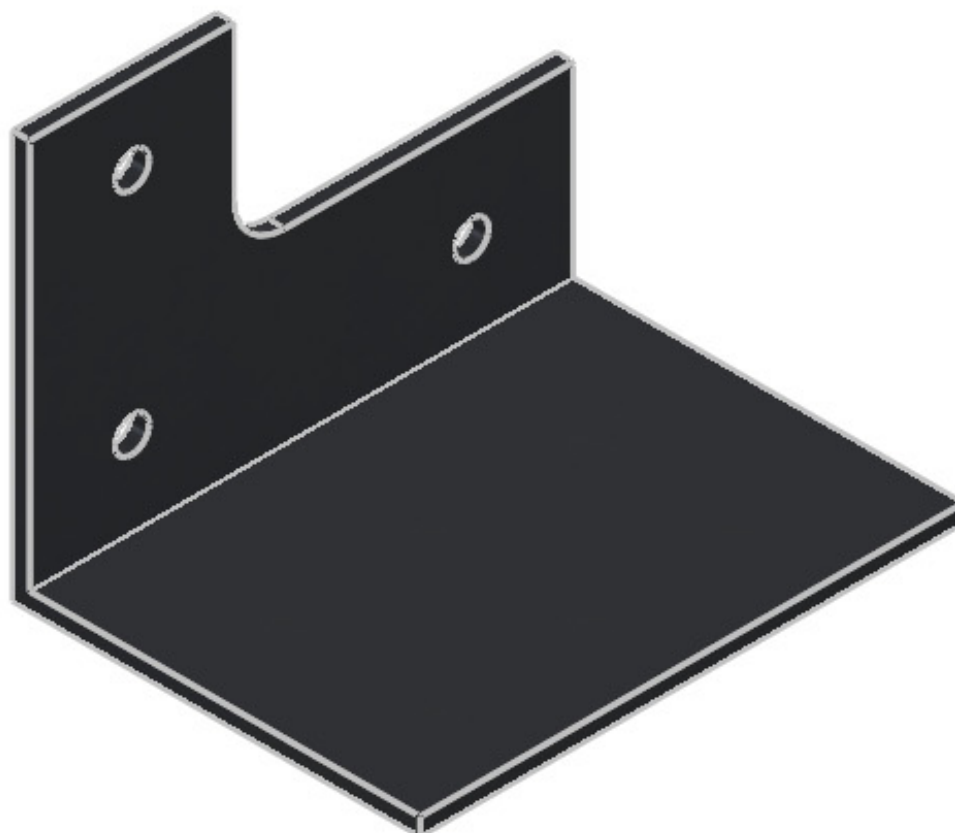
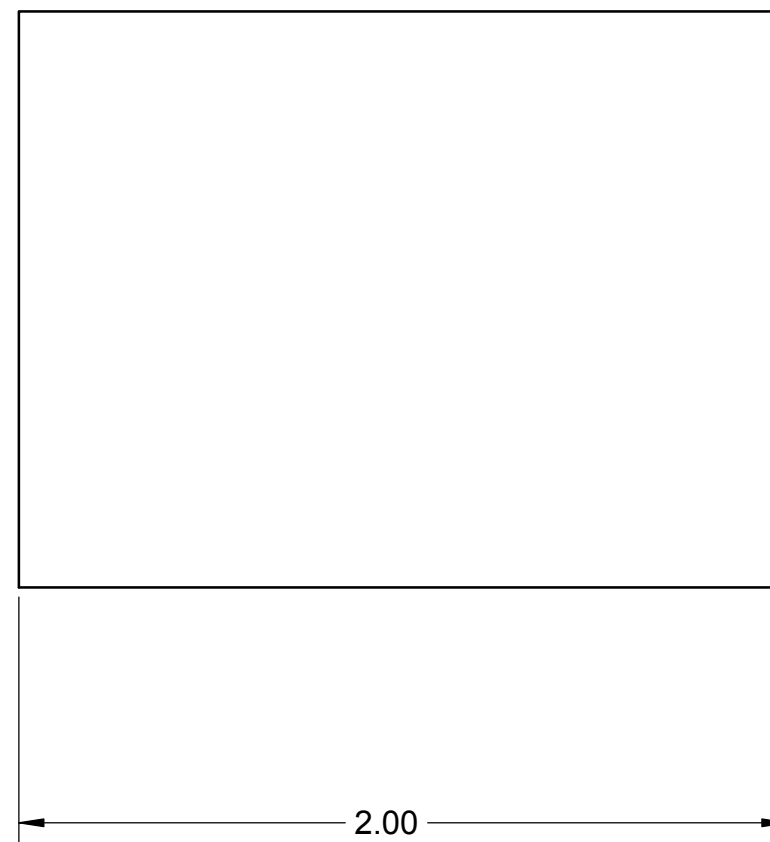
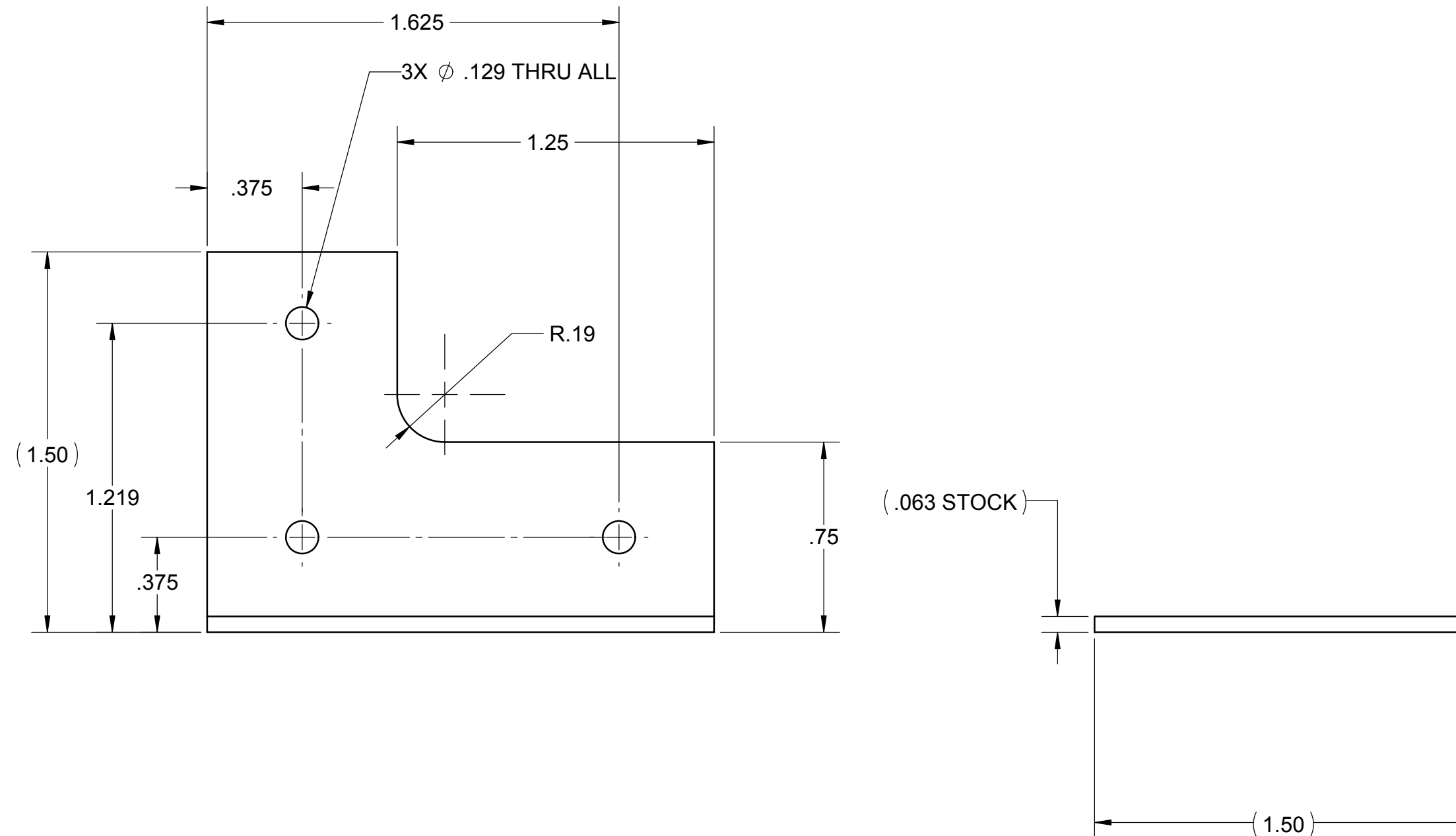
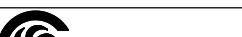



REVISIONS				
ZONE	REV	DESCRIPTION	DATE	REV BY
	A	RELEASED	GBS 08/29/2019	BHC 08/29/2019

NOTES:

1. APPLICABLE STANDARDS / SPECIFICATIONS:
ASME Y14.5, DIMENSIONS AND TOLERANCES.
ASME Y14.38, ABBREVIATIONS.
ASME B1.1 & B1.13M: THREAD DEFINITIONS.
2. UNLESS OTHERWISE SPECIFIED, ALL FILLETS, WHETHER
DRAWN OR NOT, ARE TO BE .005" MAXIMUM (FOR TOOL RADIUS).
REMOVE SHARP OR HANGING BURRS.
ALL DIAMETERS SHOWN CONCENTRIC SHALL BE WITHIN .010" TIR.



MATERIAL			7075-T6 (SN)		APPROVALS			 HANOVER NEW HAMPSHIRE 03755		THIRD ANGLE PROJECTION	
WEIGHT					NAME		DATE		TITLE: <div style="text-align: center;"> <h1>UAS</h1> <h2>FRAME GUSSET 1</h2> </div>		
0.031grams					DRAWN		8/29/2019				
SPECIFICATION			SIZE / TYPE		CONDITION		CHECKED				
							ENG APPR.				
							MFG APPR.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCHES. TOLERANCES ARE:					Q.A.				SIZE CAGE CODE DWG. NO. REV <div style="display: flex; justify-content: space-between;"> C 1006614-002-0115 A </div>		
<div style="display: flex; justify-content: space-between;"> <div> <u>DECIMAL</u> X ± .040 XX ± .012 XXX ± .004 XXXX ± .0008 </div> <div> <u>FINISH</u> 63  </div> <div> <u>ANGLE</u> X ± 10° X.X ± 3° X.XX ± 1° </div> </div>					ISSUED						
					COMMENTS				SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1		