# 1. General Specifications

No.	Item	Specification	Remark
1	LCD size	7.0 inch(Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	800 × 3(RGB) × 480	
4	Display mode	Normally White, Transmissive	
5	Dot pitch	0.0642(W) × 0.1790(H) mm	
6	Active area	154.08(W) × 85.92(H) mm	
7	Module size	164.9(W) ×100.0(H) ×5.7(D) mm	Note 1
8	Surface treatment	Anti-Glare	
9	Color arrangement	RGB-stripe	
10	Interface	Digital	
11	Backlight power consumption	TBD	
12	Panel power consumption	TBD	
13	Weight	TBD	

Note 1: Refer to Mechanical Drawing.

# 2. Pin Assignment

## **TFT LCD Panel Driving Section**

FPC Connector is used for the module electronics interface. The recommended model is

FH12A-50S-0.5SH manufactured by Hirose.

Pin No.	Symbol	I/O	Function	Remark
1	V <sub>LED+</sub>	Р	Power for LED backlight (Anode)	
2	V <sub>LED+</sub>	Р	Power for LED backlight (Anode)	
3	V <sub>LED-</sub>	Р	Power for LED backlight (Cathode)	
4	V <sub>LED</sub> -	Р	Power for LED backlight (Cathode)	
5	GND	Р	Power ground	
6	V <sub>COM</sub>	I	Common voltage	
7	$DV_DD$	Р	Power for Digital Circuit	
8	MODE	I	DE/SYNC mode select	Note 1
9	DE	I	Data Input Enable	
10	VS	I	Vertical Sync Input	
11	HS	I	Horizontal Sync Input	
12	В7	I	Blue data(MSB)	
13	В6	I	Blue data	
14	B5	I	Blue data	
15	B4	I	Blue data	
16	В3	I	Blue data	
17	B2	I	Blue data	
18	B1	I	Blue data	Note 2
19	В0	I	Blue data(LSB)	Note 2
20	G7	I	Green data(MSB)	
21	G6	I	Green data	
22	G5	I	Green data	
23	G4	I	Green data	
24	G3	I	Green data	
25	G2	I	Green data	

26	G1	I	Green data	Note 2
27	G0	I	Green data(LSB)	Note 2
28	R7	I	Red data(MSB)	
29	R6	l	Red data	
30	R5	I	Red data	
31	R4	I	Red data	
32	R3	I	Red data	
33	R2	I	Red data	
34	R1	I	Red data	Note 2
35	R0	I	Red data(LSB)	Note 2
36	GND	Р	Power Ground	
37	DCLK	I	Sample clock	Note 3
38	GND	Р	Power Ground	
39	L/R	I	Left / right selection	Note 4,5
40	U/D	I	Up/down selection	Note 4,5
41	$V_{GH}$	Р	Gate ON Voltage	
42	$V_{GL}$	Р	Gate OFF Voltage	
43	$AV_DD$	Р	Power for Analog Circuit	
44	RESET	I	Global reset pin.	Note 6
45	NC	-	No connection	
46	V <sub>COM</sub>	I	Common Voltage	
47	DITHB	I	Dithering function	Note 7
48	GND	Р	Power Ground	
49	NC	-	No connection	
50	NC	_	No connection	

I: input, O: output, P: Power

Note 1: DE/SYNC mode select. Normally pull high.
When select DE mode, MODE="1", VS and HS must pull high.
When select SYNC mode, MODE= "0", DE must be grounded.

Note 2: When input 18 bits RGB data, the two low bits of R,G and B data must be grounded.

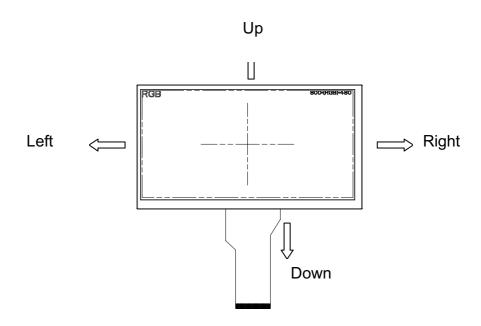
Note 3: Data shall be latched at the falling edge of DCLK.

Note 4: Selection of scanning mode

Setting of scar	n control input	Scanning direction
U/D	L/R	Scarring direction
GND	$DV_{DD}$	Up to down, left to right
$DV_{DD}$	GND	Down to up, right to left
GND	GND	Up to down, right to left
DV <sub>DD</sub> DV <sub>DD</sub>		Down to up, left to right

Note 5: Definition of scanning direction.

Refer to the figure as below:



Note 6: Global reset pin. Active low to enter reset state. Suggest to connect with an RC reset circuit for stability. Normally pull high.

Note 7: Dithering function enable control, normally pull high. When DITHB="1", Disable internal dithering function, When DITHB="0", Enable internal dithering function,

## 3. Operation Specifications

## 3.1. Absolute Maximum Ratings

(Note 1)

Item	Symbol	Val	ues	Unit	Remark
item	Symbol	Min.	Max.	Onit	
	$DV_{DD}$	-0.3	5.0	V	
	$AV_DD$	6.5	13.5	V	
Power voltage	$V_{GH}$	-0.3	40.0	V	
	$V_{GL}$	-20.0	0.3	V	
	$V_{GH}$ - $V_{GL}$	-	40.0	V	
Operation Temperature	T <sub>OP</sub>	-20	70	$^{\circ}\!\mathbb{C}$	
Storage Temperature	T <sub>ST</sub>	-30	80	$^{\circ}\!\mathbb{C}$	
LED Reverse Voltage	VR	-	1.2	V	Each LED Note 2
LED Forward Current	lf	-	25	mA	Each LED

Note 1: The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

Note 2: VR Conditions: Zener Diode 20mA

### 3.1.1. Typical Operation Conditions

( Note 1)

H	0		Values		11 14	Damada
Item	Symbol	Min.	Тур.	Max.	Unit	Remark
	DV <sub>DD</sub>	3.0	3.3	3.6	V	Note 2
Dowerveltege	AV <sub>DD</sub>	(10.2)	(10.4)	(10.6)	V	
Power voltage	$V_{GH}$	(15.3)	(16.0)	(16.7)	V	
	$V_{GL}$	(-7.7)	(-7.0)	(-6.3)	V	
Input signal voltage	$V_{COM}$	-	TBD	-	V	
Input logic high voltage	V <sub>IH</sub>	0.7 DV <sub>DD</sub>	-	DV <sub>DD</sub>	V	Note 2
Input logic low voltage	V <sub>IL</sub>	0	-	0.3 DV <sub>DD</sub>	V	Note 3

Note 1: Be sure to apply  $DV_{DD}$  and  $V_{GL}$  to the LCD first, and then apply  $V_{GH}.$ 

Note 2: DV<sub>DD</sub> setting should match the signals output voltage (refer to Note 3) of customer's system board.

Note 3: DCLK,HS,VS,RESET,U/D, L/R,DE,R0~R7,G0~G7,B0~B7,MODE,DITHB.

### 3.1.2. Current Consumption

	Symbol		Values		Unit	Remark	
Item	Symbol	Min.	Тур.	Max.	Offic		
	I <sub>GH</sub>	-	TBD	-	mA	V <sub>GH</sub> =17.0V	
Comment for Driver	I <sub>GL</sub>	-	TBD	-	mA	V <sub>GL</sub> = -5.0V	
Current for Driver	$IDV_DD$	-	TBD	-	mA	DV <sub>DD</sub> =3.3V	
	IAV <sub>DD</sub>	-	TBD	-	mA	AV <sub>DD</sub> =10.4V	

### 3.1.3. Backlight Driving Conditions

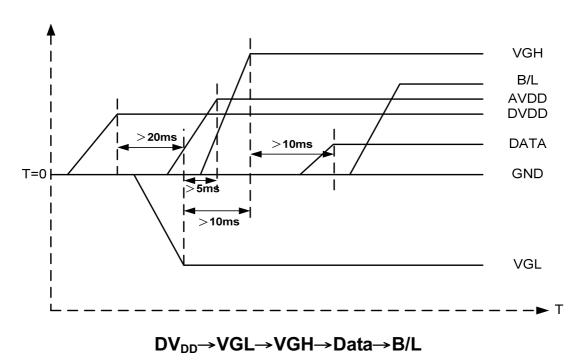
Item	Symbol		Values	Unit	Remark	
item	Symbol	Min.	Тур.	Max.	Offic	Remark
Voltage for LED backlight	V <sub>L</sub>	(9.3)	(9.9)	(10.5)	V	Note 1
Current for LED backlight	ΙL	(170)	(180)	(200)	mA	
LED life time	-	20,000	-	-	Hr	Note 2

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25  $^{\circ}\mathbb{C}$  and  $I_{L}$  =180mA.

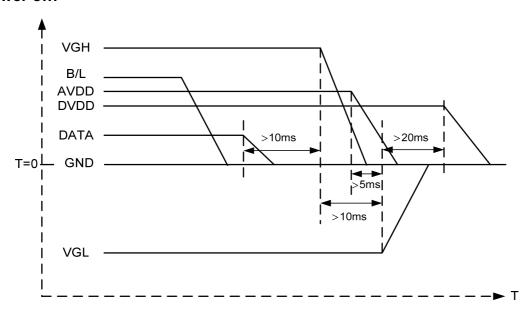
Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25 $^{\circ}$ C and I<sub>L</sub> =180mA. The LED lifetime could be decreased if operating I<sub>L</sub> is lager than 180mA.

### 3.2. Power Sequence

#### a. Power on:



#### b. Power off:



 $B/L \rightarrow Data \rightarrow VGH \rightarrow VGL \rightarrow DV_{DD}$ 

Note: Data include R0~R7, B0~B7, GO~G7, U/D, L/R, DCLK, HS,VS,DE.

# 3.3. Timing Characteristics

### 3.3.1. AC Electrical Characteristics

ltem	Cymahal		Values		Unit	Remark
item	Symbol	Min.	Тур.	Max.	Unit	Nemark
HS setup time	Thst	8	-	-	ns	
HS hold time	Thhd	8	-	-	ns	
VS setup time	Tvst	8	-	-	ns	
VS hold time	Tvhd	8	-	-	ns	
Data setup time	Tdsu	8	-	-	ns	
Data hole time	Tdhd	8	-	-	ns	
DE setup time	Tesu	8	-	-	ns	
DE hole time	Tehd	8	-	-	ns	
DV <sub>DD</sub> Power On Slew rate	Tpor	-	-	20	ms	From 0 to 90% DV <sub>DD</sub>
RESET pulse width	T <sub>Rst</sub>	1	-	-	ms	
DCLK cycle time	Tcoh	20	-	-	ns	
DCLK pulse duty	Tcwh	40	50	60	%	

### 3.3.2. Data Input Format

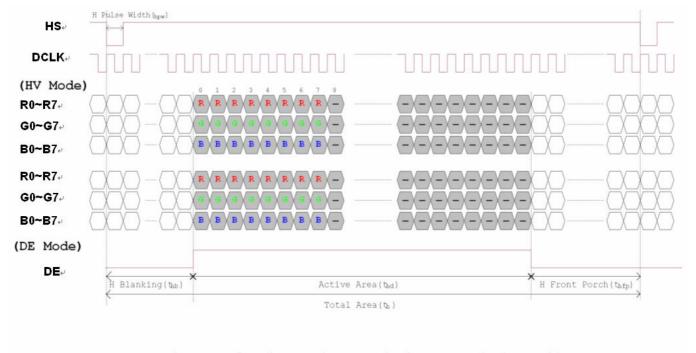


Figure 3. 1 Horizontal input timing diagram.

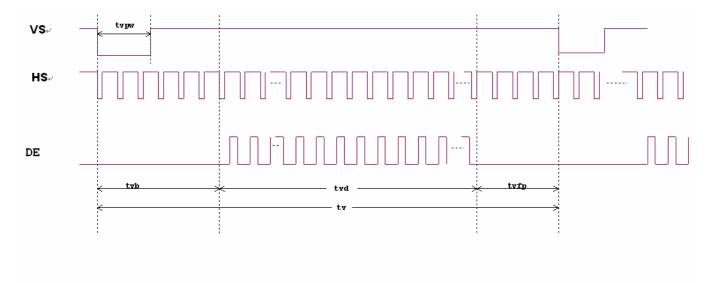


Figure 3. 2 Vertical input timing diagram.

### 3.3.3. Timing

Item	Symbol		Values	Unit	Remark	
item	Symbol	Min.	Min. Typ. Max.		Offic	Remark
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk	26.4	33.3	46.8	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	

Item	Symbol		Values	Unit	Domark	
item	Symbol	Min.	Тур.	Max.	Unit	Remark
Vertical Display Area	tvd	-	480	-	TH	
VS period time	tv	510	525	650	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Blanking	tvb	23	23	23	TH	
VS Front Porch	tvfp	7	22	147	TH	

# 4. Optical Specifications

Item	Symbol	Condition	Values		Unit	Remark		
item	Symbol	Condition	Min.	Тур.	Max.	Onit	Kemark	
	$\theta_{L}$	Ф=180°(9 o'clock)	60	70	-			
Viewing angle	$\theta_{R}$	Φ=0°(3 o'clock)	60	70	-	dograd	Note 1	
(CR≥ 10)	$\theta_{T}$	Φ=90°(12 o'clock)	40	50	-	degree	Note i	
	$\theta_{B}$	Φ=270°(6 o'clock)	60	70	-			
Dognana tima	T <sub>ON</sub>		-	10	20	msec	Note 3	
Response time	T <sub>OFF</sub>		-	15	30	msec	Note 3	
Contrast ratio	CR		400	500	-	-	Note 4	
	W <sub>X</sub>	Normal θ=Φ=0°	0.26	0.31	0.36	-	Note 2	
Color chromaticity	W <sub>Y</sub>		0.28	0.33	0.38	-	Note 5 Note 6	
Luminance	L		200	250	-	cd/m²	Note 6	
Luminance uniformity	Yu		70	75	-	%	Note 7	

### **Test Conditions:**

- 1.  $DV_{DD}$ =3.3V,  $I_L$ =180mA (Backlight current), the ambient temperature is 25°C.
- 2. The test systems refer to Note 2.

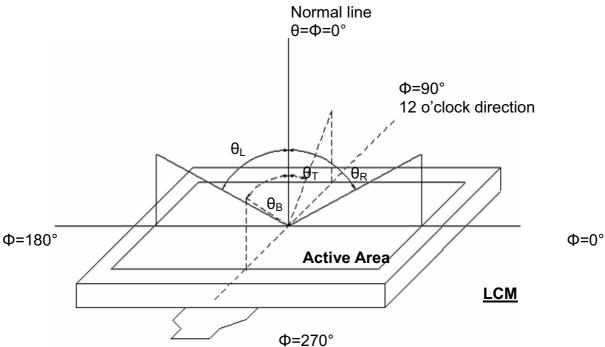


Fig. 4-1 Definition of gieveing lection

Note 2: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° /Height: 500mm.)

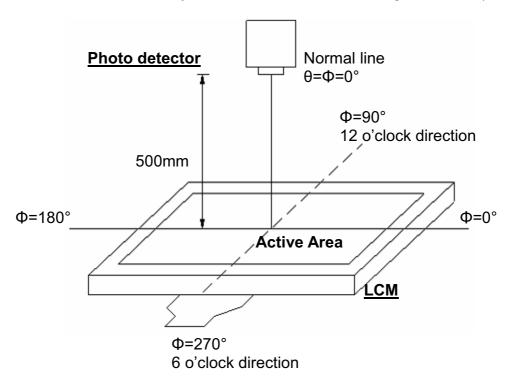


Fig. 4-2 Optical measurement system setup

#### Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time  $(T_{ON})$  is the time between photo detector output intensity changed from 90% to 10%. And fall time  $(T_{OFF})$  is the time between photo detector output intensity changed from 10% to 90%.

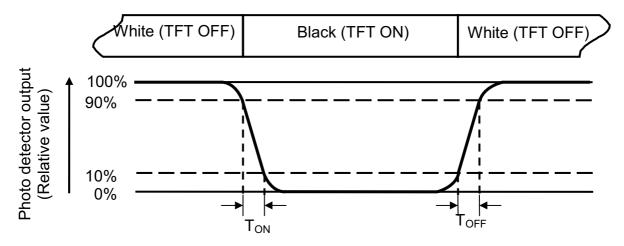


Fig. 4-3 Definition of response time

#### Note 4: Definition of contrast ratio

Contrast ratio (CR) =  $\frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$ 

# Note 5: Definition of color chromaticity (CIE1931) Color coordinates measured at center point of LCD.

Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is  $I_L$ =180mA.

#### Note 7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4 ). Every measuring point is placed at the center of each measuring area.

asuring point is placed at the center of e

Luminance Uniformity (Yu) = 
$$\frac{B_{min}}{B_{max}}$$

L-----Active area length W----- Active area width

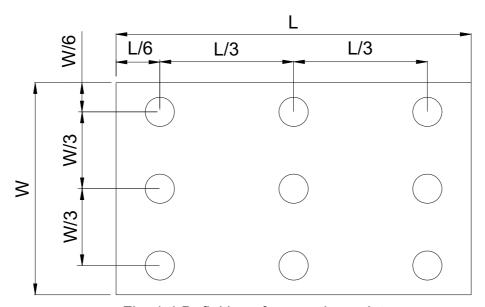


Fig. 4-4 Definition of measuring points

 $\boldsymbol{B}_{\text{max}}$ : The measured maximum luminance of all measurement position.

**B**<sub>min</sub>: The measured minimum luminance of all measurement position.

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## 5. Reliability Test Items

(Note3)

Item	Test Conditions		Remark
High Temperature Storage	Ta = 80°C	240hrs	Note 1 , Note 4
Low Temperature Storage	Ta = -30°C	240hrs	Note 1 , Note 4
High Temperature Operation	Ts = 70°C	240hrs	Note 2 , Note 4
Low Temperature Operation	Ta = -20°C	240hrs	Note 1 , Note 4
Operate at High Temperature and Humidity	+60℃, 90%RH	240hrs	Note 4
Thermal Shock	-30°C/30 min ~ +80°C/30 min for a total 100 cycles, Start with cold temperature and end with high temperature.		Note 4
Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X. Y. Z. (6 hours for total)		
Mechanical Shock	100G 6ms,±X, ±Y, ±Z 3 times for each direction		
Package Vibration Test	Random Vibration: 0.015G*G/Hz from 5-200HZ, -6dB/Octave from 200-500HZ 2 hours for each direction of X. Y. Z. (6 hours for total)		
Package Drop Test	Height:60 cm 1 corner, 3 edges, 6 surfaces		
Electro Static Discharge	± 2KV, Human Body Mode, 100pF/1500Ω		

- Note 1: Ta is the ambient temperature of samples.
- Note 2: Ts is the temperature of panel's surface.
- Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.
- Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

# 7. Mechanical Drawing

