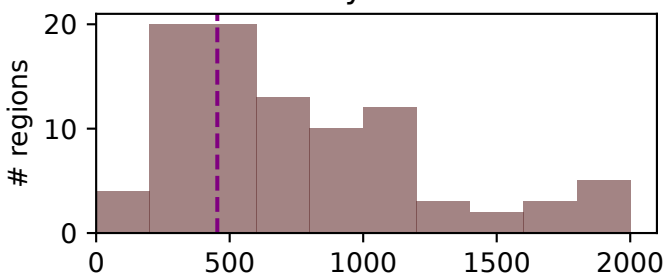
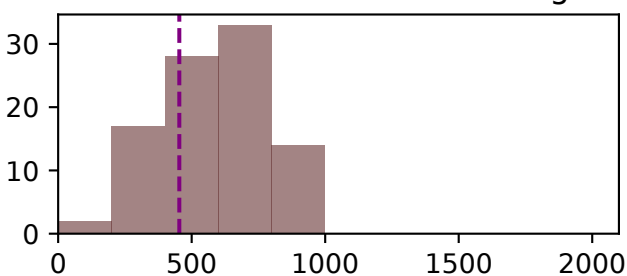


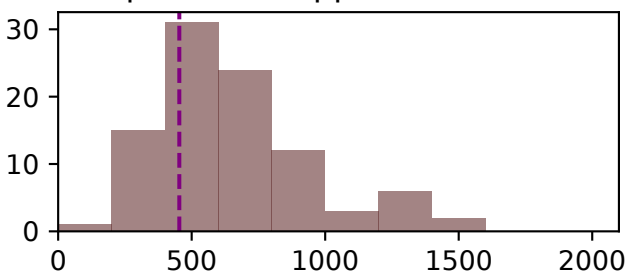
constant dry mass fraction



linear decrease with wet weight



sqrt model (upper estimation)



fermentation products (mmol/day)

