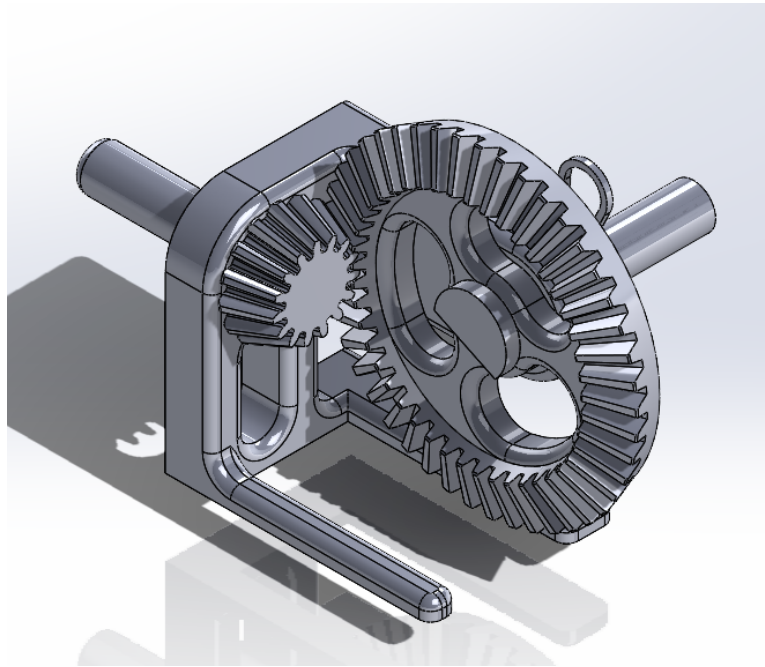
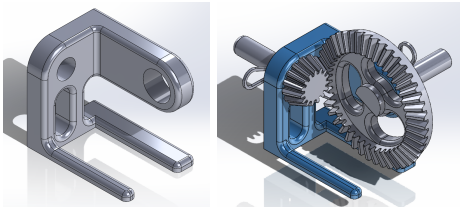


## 90° 3:1 Gearbox Assembly Instructions

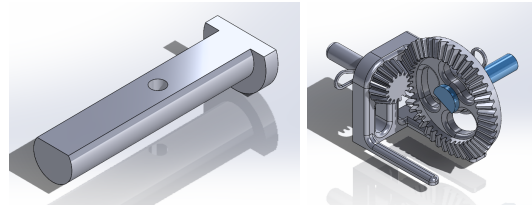


### Parts

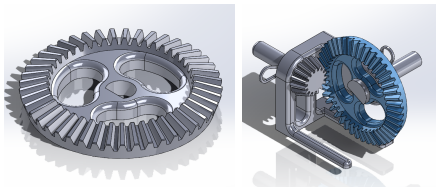
Frame):



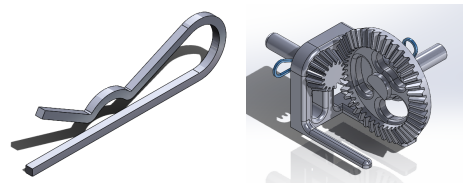
Output Shaft:



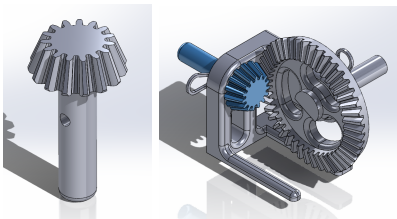
Bevel Gear:



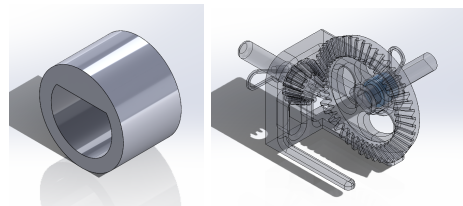
Cotter Pin:



Pinion Gear:



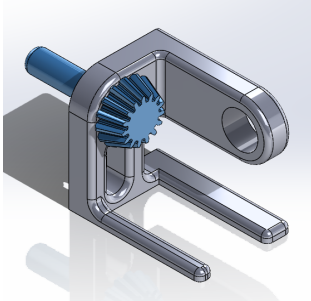
Output Bushing:



## Assembly

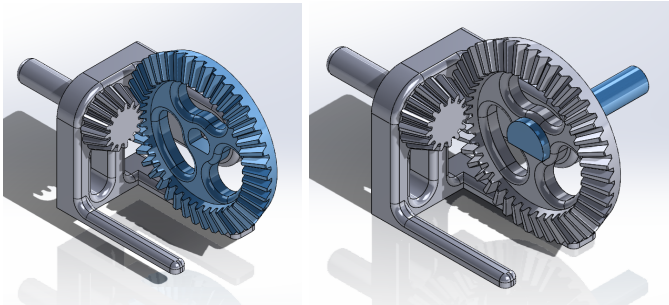
### Step 1:

Slide the pinion gear into position.



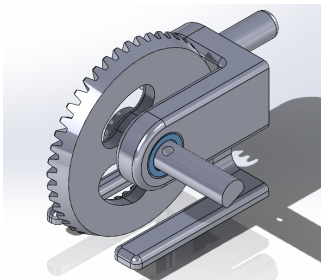
### Step 2:

Position the bevel gear and slide the output shaft through the gear and frame.



### Step 3:

Slide the bushing onto the output shaft so it sits in the frame.



### Step 4:

Use a cotter pin to secure the output shaft.

