

BOILER TUBE FAILURE REPORT (C-2 FORM)
(C-2 FORM SHOULD BE SENT WITHIN 24 HOURS OF SYNCHRONISATION)

1) STATION: NTPL	2) UNIT No. II	3) LAST UNIT OUTAGE	Dec-22	4) LAST UNIT O/H	Nov-21
5) UNIT SHUTDOWN FROM	18 01 23	18 13		9) OUTAGE HOURS	49 41
6) WATER FILLING CLEARANCE	20 01 23	14 30		(ONLY DUE TO BTF)	hh mm
7) CLEARANCE FOR LIGHTUP	20 01 23	16 30		10) GENERATION LOSS	
(AFTER REPAIR OF BTF)	dd mm yy	hh mm		(ONLY DUE TO BTF)	MUS
8) UNIT SYNCHRONISED AT	20 01 23	19 54			
11) BTF INSPECTED BY	dd mm yy	hh mm			
BTF COMMITTEE HEAD		MTP		FQA	
CHEMISTRY		OPERATION		O&C	

BOILER TUBE FAILURE LOCATION

12) FAILED TUBE LOCATION MARKED ON UNIT MATERIAL DIAGRAM AND BOILER GENERAL ARRANGEMENT DRAWING
(CLEARLY IDENTIFYING TUBE NO., COIL NO., TUBE DIMENSION, TUBE MATERIAL AND X,Y,Z COORDINATES)
Tube Dimension D51x6mm; SA210 Gr.C, Corner 4 Burner Panel 40 ML Tube No. 5 from RHS WW

DESCRIPTION OF BOILER FAILED TUBES

13) PHOTOGRAPHS OF LOCATION OF FAILURE BEFORE START OF REPAIR WORK

Secondary Failure



14) PHOTOGRAPHS OF PRIMARY FAILED TUBE



15) PHOTOGRAPHS OF REPAIRED LOCATION AFTER RESTORATION WORK



16) DETAILS OF REPAIR WORK (SPECIFY JOINT DETAILS, COIL NO./ TUBE NO. & RESTORATION WORK)
Waterwall Tubes

Replacement of Spool Pieces and attending to the Pinholes
No of Spools Replaced - 2 at 52 ML; No. of pinholes attended - 3 at 40 ML

17) DETAILS OF INSPECTION OF ADJACENT AND IDENTICAL LOCATIONS

Physical inspection of adjacent coils for signs of erosion/water impingement. No abnormalities observed.
Thickness survey of adjacent tubes. All values were within the norms
DPT of adjacent fin welding undertaken. No abnormalities observed

18) HISTORY OF WORK IN FAILED TUBE/COIL/LOCATION IN PAST FIVE YEARS

YEAR	HISTORY OF WORK (DETAILS OF WORK DONE IN THE AREA/COIL)			
	LOCATION	Tube/Coil No.	No. OF TUBES REPLACED	NATURE OF FAILURE & WORK
	NIL			

19) REMARKS

20) STATION OBSERVATION W.R.T. CAUSE OF TUBE FAILURE

Attachment weld failure in 40 ML of Tube 5 of burner panel of Corner 4 resulting in Fish mouth opening at 52 ML of Corner 4 Transition tubes of the same tube due to starvation.

COPY TO:
1) DISPLAY IN UCB
2) GM/O&M
3) HOD (OS-BOILER)

(SIGNATURE OF BTF HEAD)
NAME:
DESIGNATION:
DATE:



- | | |
|---|--|
| 1. DRUM DESIGN PRESSURE | 209.0 K _a /sq.cm ² (a) |
| 2. DRUM DESIGN TEMPERATURE | 368°C |
| 3. DESIGN CODE AS PER | ISR |
| 4. MANUFACTURING & INSPECTION AS PER | ISR |
| 5. HYDRAULIC TEST PRESSURE AT SITE | |
| a.) FOR BOILER (INCLUDING ECONOMISER & SUPERHEATER) | 313.5 K _g /sq.cm ² (g) |
| b.) FOR REHEATER | 78.6 K _g /sq.cm ² (g) |
| 6. FOR EXPANSION MOVEMENT DIAGRAM REFER DRG. No. | 0-00-030-45264 |



368°C
15R

198

TER) 313.5 Kg/sq.cm²(

78.6 Kg/sq.cm²(g)

0-80-000-7520-4

CUSTOMER	NLC TAMILNADU POWER LIMITED		04-00-927-04265
CONSULTANT		भारत तंत्रज्ञान MECON LIMITED	02
PARADE NO. 7/1 - JAIN NAGAR (GG & LT) NLC RAIPUR POWER JUMP 25000 AMP POWER LINE AT TILLODHAR			
	BHEL BOMBAY HEAVY ELECTRICALS LIMITED.	ORDER PART NO. BHEL/RAIPUR-04-00-927-04265	02
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