

**BOILER TUBE FAILURE REPORT (C-2 FORM)**  
(C-2 FORM SHOULD BE SENT WITHIN 12 HOURS OF SYNCHRONISATION)

1) STATION:	NTPL	2) UNIT No.	II	3) LAST UNIT OUTAGE	Apr-21	4) LAST UNIT O/H	Nov-21
5) UNIT SHUTDOWN FROM	31	08	22	16	18	9) OUTAGE HOURS	36
6) WATER FILLING CLEARANCE	01	09	22	22	35	(ONLY DUE TO BTF)	18
7) CLEARANCE FOR LIGHTUP	02	09	22	00	15	10) GENERATION LOSS	
(AFTER REPAIR OF BTF)	dd	mm	yy	hh	mm	(ONLY DUE TO BTF)	MUS
8) UNIT SYNCHRONISED AT	02	09	22	04	36		
11) BTF INSPECTED BY	dd	mm	yy	hh	mm		
BTF COMMITTEE HEAD				MTP		FQA	
CHEMISTRY				OPERATION		O&C	

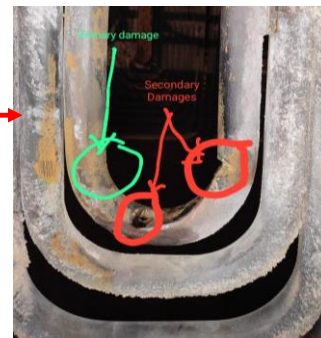
**BOILER TUBE FAILURE LOCATION**

12) FAILED TUBE LOCATION MARKED ON UNIT MATERIAL DIAGRAM AND BOILER GENERAL ARRANGEMENT DRAWING  
(CLEARLY IDENTIFYING TUBE NO., COIL NO., TUBE DIMENSION, TUBE MATERIAL AND X,Y,Z COORDINATES)

Tube Dimension D44.5x7.1mm; T22, Divisional Panellette Superheater Coil 3, Circuit 9, Elevation - 56 Mtr Level

**DESCRIPTION OF BOILER FAILED TUBES**

13) PHOTOGRAPHS OF LOCATION OF FAILURE BEFORE START OF REPAIR WORK



14) PHOTOGRAPHS OF PRIMARY FAILED TUBE



15) PHOTOGRAPHS OF REPAIRED LOCATION AFTER RESTORATION WORK



16) DETAILS OF REPAIR WORK (SPECIFY JOINT DETAILS, COIL NO./ TUBE NO. & RESTORATION WORK)

Divisional Panellette Superheater

Replacement of Bend Piece in Divisional Panellette Superheater Coil 3  
No of Spools Replaced - 1; No. of Joints welded - 2

17) DETAILS OF INSPECTION OF ADJACENT AND IDENTICAL LOCATIONS

Physical inspection of adjacent coils for signs of erosion/steam impingement. No abnormalities observed.

18) HISTORY OF WORK IN FAILED TUBE/COIL/LOCATION IN PAST FIVE YEARS

YEAR	HISTORY OF WORK (DETAILS OF WORK DONE IN THE AREA/COIL)			
	LOCATION	Tube/Coil No.	No. OF TUBES REPLACED	NATURE OF FAILURE & WORK
	NIL			

19) REMARKS

20) STATION OBSERVATION W.R.T. CAUSE OF TUBE FAILURE

Suspected Bend stress of Tube. Tube to be sent for metal analysis.

COPY TO:

- 1) DISPLAY IN UCB
- 2) GM/O&M
- 3) HOD (OS-BOILER)

(SIGNATURE OF BTF HEAD)

NAME:  
DESIGNATION:  
DATE: