

## BOILER TUBE FAILURE REPORT ( C-2 FORM )

**C2 FORM NO**  (C-2 FORM SHOULD BE SEND WITHIN 12HOURS OF SYNCHRONISATION)

1)	STATION: <span style="border: 1px solid black; padding: 2px 10px;">T007</span>	2)	UNIT NO. <span style="border: 1px solid black; padding: 2px 10px;">U01</span>	3)	LAST UNIT OUTAGE <span style="border: 1px solid black; padding: 2px 10px;">10-06-2023</span>
5)	UNIT SHUTDOWN FROM <span style="border: 1px solid black; padding: 2px 10px;">17-11-2023</span> <span style="border: 1px solid black; padding: 2px 10px;">07:25:00</span>	4)	LAST Unit O/H <span style="border: 1px solid black; padding: 2px 10px;"></span>		
6)	WATER FILLING CLEARANCE <span style="border: 1px solid black; padding: 2px 10px;">18-11-2023</span> <span style="border: 1px solid black; padding: 2px 10px;">16:00:00</span>	10)	OUTAGE HOURS <span style="border: 1px solid black; padding: 2px 10px;">0</span> in Million Units (ONLY DUE TO BTF)		
7)	CLEARANCE FOR LIGHT-UP (AFTER REPAIR OF BTF) <span style="border: 1px solid black; padding: 2px 10px;">18-11-2023</span> <span style="border: 1px solid black; padding: 2px 10px;">18:25:00</span>	11)	GENERATION CAPACITY <span style="border: 1px solid black; padding: 2px 10px;">000</span>		
8)	UNIT SYNCHRONIZED AT <span style="border: 1px solid black; padding: 2px 10px;">18-11-2023</span> <span style="border: 1px solid black; padding: 2px 10px;">22:36:00</span>	12)	GENERATION LOSS <span style="border: 1px solid black; padding: 2px 10px;">0</span> hrs:min:sec (ONLY DUE TO BTF)		
9)	ORDER NUMBER <span style="border: 1px solid black; padding: 2px 10px;">100057676</span>				
13)	CAUSE DETAILS <span style="border: 1px solid black; padding: 2px 10px;"></span>		14) OBSERVATION <span style="border: 1px solid black; padding: 2px 10px;"></span>		
15)	BTF INSPECTED BY	BTF COMMITTEE HEAD	<span style="border: 1px solid black; padding: 2px 10px;">NO</span>	MTP(Mtce planning)	<span style="border: 1px solid black; padding: 2px 10px;">YES</span>
		CHEMISTRY	<span style="border: 1px solid black; padding: 2px 10px;">NO</span>	OPERATION	<span style="border: 1px solid black; padding: 2px 10px;">YES</span>
				FQA	<span style="border: 1px solid black; padding: 2px 10px;">NO</span>
				O&E	<span style="border: 1px solid black; padding: 2px 10px;">NTP</span>

### BOILER TUBE FAILURE LOCATION


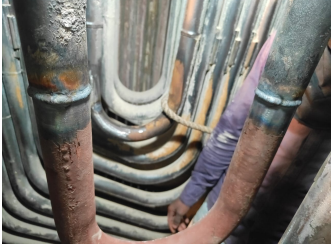


16)	<span style="border: 1px solid black; padding: 2px 10px;">REHEATER FRONT COIL 71 CIRCUIT 14</span>				
	EQUIPMENT NUMBER <span style="border: 1px solid black; padding: 2px 10px;">T007U01BLR05099</span>	EQUIPMENT DESCRIPTION	<span style="border: 1px solid black; padding: 2px 10px;">REHEATER FRONT COIL 71</span>		
	LOCATION DETAILS <span style="border: 1px solid black; padding: 2px 10px;">T007-U01-BLR-SWS-RHS</span>	LOCATION DESCRIPTION	<span style="border: 1px solid black; padding: 2px 10px;">000</span>		
	MATERIAL <span style="border: 1px solid black; padding: 2px 10px;">SA213T22</span>	TUBE NUMBER <span style="border: 1px solid black; padding: 2px 10px;">0014</span>	EQUIPMENT HEIGHT (MTS)	<span style="border: 1px solid black; padding: 2px 10px;">060</span>	

### DESCRIPTION OF BOILER FAILED TUBE

(CLEARLY IDENTIFYING TUBE NO, COIL NO,TUBE DIMENSION,TUBE MATERIAL AND X,Y,Z COORDINATES)

17)	
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### PHOTOGRAPHS

18)	FAILURE BEFORE START OF REPAIR WORK	REPAIRED LOCATION AFTER RESTORATION	PRIMARY FAILED TUBE	REPAIRED LOCATION AFTER RESTORAT
				

### DETAILS OF REPAIR WORK ( SPECIFY JOINT DETAILS, COIL NO/ TUBE NO AND RESTORATION WORK)

19)	<span style="border: 1px solid black; padding: 2px 10px;">Replacement of Bend of Circuit 14 of Reheater Front Coil 71</span>
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### DETAILS OF INSPECTION OF ADJACENT AND IDENTICAL LOCATIONS

20)	<span style="border: 1px solid black; padding: 2px 10px;">Dye Penetrant test of adjacent bends undertaken. No observable defects</span>
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### STATION OBSERVATION W.R.T CAUSE OF TUBE FAILURE:

21)	<span style="border: 1px solid black; padding: 2px 10px;">Bend stress observed. Sending of damaged coil to CPRI for analysis is being undertaken</span>
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### HISTORY OF WORK IN FAILED TUBE/COIL/LOCATION IN PAST FIVE YEARS

Date	C2 Form Number	Tube No	Height	Material	Cause
		0014	060	SA213T22	

Submitted by <span style="border: 1px solid black; padding: 2px 10px;">PRADEEP SRIKANTH A</span>	Submitted on <span style="border: 1px solid black; padding: 2px 10px;">28-11-2023</span>	Designation <span style="border: 1px solid black; padding: 2px 10px;"></span>
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DRAWING NO: 0-00-027-4526



- |   |                                 |
|---|---------------------------------|
| 1. DRUM DESIGN PRESSURE                             | 209.0 Kg/sq.cm <sup>2</sup> (g) |
| 2. DRUM DESIGN TEMPERATURE                          | 368°C                           |
| 3. DESIGN CODE AS PER                               | IBR                             |
| 4. MANUFACTURING & INSPECTION AS PER                | IBR                             |
| 5. HYDRAULIC TEST PRESSURE AT SITE:                 |                                 |
| a.) FOR BOILER (INCLUDING ECONOMISER & SUPERHEATER) | 313.5 Kg/sq.cm <sup>2</sup> (g) |
| b.) FOR REHEATER                                    | 78.6 Kg/sq.cm <sup>2</sup> (g)  |
| 6. FOR EXPANSION MOVEMENT DIAGRAM REFER DRG. No.    | 0-00-030-45264                  |

POLYMER PUMP (P14, OPERATED)					OPENINGS OPERATED				
REV	DATE	ALT	CHK	APPROV	REV	DATE	ALT	CHK	APPROV
02	21.06.11		HANCOCK	WILLIAMS	01	10.06.10		HANCOCK	HANCOCK

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<p>CUSTOMER</p>		<p>NIC ITALYAN POWER LIMITED</p>	
<p>CONSULTANT</p>		<p>भारत भारती</p>	
<p>PROJECT NO. 14 - VAN PLANT FACILITY (S &amp; T)</p>		<p>MECON LIMITED</p>	
<p>NIC ITALYAN POWER LIMITED EXCOM AIR POWER PLANT AT TILICHORG</p>		<p>भारत भारती</p>	
<p>BHARTI HEAVY ELECTRICALS LIMITED NEEDS PLANT CODE: MECON/0004-0004</p>		<p>GENERAL AGREEMENT OF PRESSURE PLANTS</p>	
<p>DATE: 01/09/2019</p>		<p>0-00-027-45285</p>	
<p>0-00-027-45285</p>		<p>02/01/2019</p>	