



工控系統資安

Industry Control System (ICS)

Cybersecurity

W5：工控系統網路模擬實驗與封包 分析

Course name: ICS Cybersecurity

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Course Outline

5.工控系統網路模擬實驗與封包分析

- 常見工業控制網路與協定
- 工業控制網路協定-Modbus介紹
- (Lab) Modbus資料存儲區
- (Lab) 工控網路封包擷取實驗與工控命令分析
 解讀
- (Lab) 工控系統網路封包分析

作業 1-A

作業 1-B



常見工業控制網路與協定



Common ICS 網路協定

- Universal ICS Protocols
 - Modbus TCP: TCP/502
 - OPC UA: TCP/4840
 - OPC UA XML: TCP/80, TCP/443
- Process Automation Specific Protocols
 - EtherCAT: UDP/34980
 - Ethernet/IP: TCP/44818, UDP/2222,44818
 - FL-net: UDP/55000 to 55003
 - Fieldbus HSE: TCP/1080-1091, UDP/1089-1091
 - HART-IP: TCP/5094, UDP/5094
 - PROFINET: TCP/34962-34964, UDP/34962-34964
- Building Automation Specific Protocols
 - BACnet/IP: UDP/47808
 - LonTalk: UDP/1628, UDP/1629
 - Fox (Tridium/Niagara): TCP/1911
- Energy Sector Specific Protocols
 - DNP3: TCP/20000, UDP/20000
 - DLMS/COSEM: TCP/4059, UDP/4059
 - ICCP: TCP/2404
 - IEEE C37.118: TCP/4712, UDP/4713
 - MMS: TCP/102

Source : SANS.org



Wireshark and ICS Protocols

- 支援大多數通用之ICS協定
 - 自1.8版即支援Modbus

Siemens S7	OPC UA	EtherCAT	BACnet
MMS(IEC61850)	HART-IP	SERCOS III	KNXnet/IP
GOOSE(IEC61850)	CoAP	RTPS	Lontalk
SV(IEC61850)	Omron FINS	TTEthernet	CANopen
Modbus	openSAFETY	CDT	SAE J1939
OPC DA	Profinet	EtherNet/IP	USITT DMX512-A
FF HSE	DNP3	CIP	BSSAP/BSAP
IEC 104	Sinec H1	CIP Safety	Gryphon
Ethernet POWERLINK	EGD(Ethernet Global Data)	DeviceNet	ZigBee



OPC UA

OPC UA.pcapng

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
7	0.048937	192.168.1.16	192.168.1.13	TCP	190	48010 → 52310 [PSH, ACK] Seq=29
8	0.049536	192.168.1.13	192.168.1.16	TCP	151	52310 → 48010 [PSH, ACK] Seq=194
9	0.074951	192.168.1.16	192.168.1.13	TCP	262	48010 → 52310 [PSH, ACK] Seq=165
10	0.075607	192.168.1.13	192.168.1.16	TCP	111	52310 → 48010 [PSH, ACK] Seq=291
11	0.075611	192.168.1.13	192.168.1.16	TCP	60	52310 → 48010 [FIN, ACK] Seq=348
12	0.075701	192.168.1.16	192.168.1.13	TCP	54	48010 → 52310 [ACK] Seq=348

> Frame 9: 262 bytes on wire (2096 bits), 262 bytes captured (2096 bits) on interface \Device\NPF_{92615BDE-0650-4B

> Ethernet II, Src: Giga-Byt_a2:32:32 (6c:f0:49:a2:32:32), Dst: WistronI_13:99:25 (f0:de:f1:13:99:25)

> Internet Protocol Version 4, Src: 192.168.1.16, Dst: 192.168.1.13

> Transmission Control Protocol, Src Port: 48010, Dst Port: 52310, Seq: 165, Ack: 291, Len: 208

> Data (208 bytes)

Hex	Dec	ASCII
0000	f0 de f1 13 99 25 6c f0%1. I.22..E.
0010	00 f8 1d 62 40 00 80 06b@.....
0020	01 0d bb 8a cc 56 49 41VIA .A,.YP.
0030	00 ff 84 58 00 00 4d 53	...X..MS GF.....
0040	8d 01 01 00 00 00 34 004.....
0050	a9 01 59 17 3b 95 f2 1c	..Y;;.....
0060	00 00 00 00 00 00 00 00(.

下午 10:48
2021/10/2 週六



DNP 3

- 參考：<http://amrstandard.tca.org.tw/upload/202010300608364.pdf>

The screenshot shows the Wireshark interface with the following details:

- File Menu:** File, Edit, View, Go, Capture, Analyze, Statistics, Telephony, Wireless, Tools, Help.
- Toolbar:** Includes icons for file operations (New, Open, Save, Print, Export), search, and various analysis tools.
- Display Filter:** "Apply a display filter ... <Ctrl-/>"
- Table Headers:** No., Time, Source, Destination, Protocol, Length, Info.
- Selected Frame:** Frame 4, showing a DNP3 Read request from 127.0.0.1 (Port 42942) to 127.0.0.1 (Port 20000). The Info column shows "72 Read, Class 1".
- Frame Details:**
 - Frame 4: 72 bytes on wire (576 bits), 72 bytes captured (576 bits)
 - Ethernet II, Src: Woonsang_04:05:06 (01:02:03:04:05:06), Dst: 06:05:04:03:02:01 (06:05:04:03:02:01)
 - Internet Protocol Version 4, Src: 127.0.0.1, Dst: 127.0.0.1
 - Transmission Control Protocol, Src Port: 42942, Dst Port: 20000, Seq: 1, Ack: 1, Len: 18
 - Source Port: 42942
 - Destination Port: 20000
 - [Stream index: 0]
 - [TCP Segment Len: 18]
- Hex and ASCII Panshots:** Shows the raw hex and ASCII representation of the selected frame, including characters E, y, N, P, d, z, <, v.
- Taskbar:** Shows various open applications including Microsoft Edge, File Explorer, Paint, and others.
- System Tray:** Displays the date and time (下午 11:16 2021/10/2 週六).



BACnet

BACnet_IP_Cap.pcapng

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
136	53.034511	ICPDAS_16:00:09	Broadcast	ARP	60	Who has 192.168.255.30? Tell 192
137	53.240892	192.168.255.50	192.168.255.1	BACnet...	61	Confirmed-REQ readProperty[2
138	53.241877	192.168.255.1	192.168.255.50	BACnet...	64	Complex-ACK readProperty[2
139	53.779203	192.168.255.50	192.168.255.1	BACnet...	61	Confirmed-REQ readProperty[3
140	53.780197	192.168.255.1	192.168.255.50	BACnet...	67	Complex-ACK readProperty[3
141	53.972168	192.168.255.50	192.168.255.1	BACnet...	61	Confirmed-REQ readProperty[4

> Frame 137: 61 bytes on wire (488 bits), 61 bytes captured (488 bits) on interface \Device\NPF_{289CF289-6AF2-40E0
> Ethernet II, Src: Giga-Byt_7c:b0:91 (90:2b:34:7c:b0:91), Dst: ICPDAS_16:00:09 (00:0d:e0:16:00:09)
> Internet Protocol Version 4, Src: 192.168.255.50, Dst: 192.168.255.1
> User Datagram Protocol, Src Port: 47808, Dst Port: 47808
> BACnet Virtual Link Control
> Building Automation and Control Network NPDU
> Building Automation and Control Network APDU

0000	00 0d e0 16 00 09 90 2b	34 7c b0 91 08 00 45 00+ 4 ...E..
0010	00 2f 77 9e 00 00 80 11	43 9a c0 a8 ff 32 c0 a8	/w..... C....2..
0020	ff 01 ba c0 ba c0 00 1b	35 2c 81 0a 00 13 01 04 5,.....
0030	00 05 02 0c 0c 02 00 0d	f9 19 4c 29 00L.)

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2021/10/2 週六



PROFINET

profinet-pn_jo_pn_dcp.pcap

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Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
16394	26.337597	ICPDAS_17:03:a2	SiemensN_0a:dc:08	PNIO_PS	60	RTC1(legacy), ID:0xc000, Len: 40
16395	26.338118	SiemensN_0a:dc:08	ICPDAS_17:03:a2	PNIO_PS	60	RTC1(legacy), ID:0xc000, Len: 40
16396	26.339353	ICPDAS_17:03:a2	SiemensN_0a:dc:08	PNIO_PS	60	RTC1(legacy), ID:0xc000, Len: 40
16397	26.340297	SiemensN_0a:dc:08	ICPDAS_17:03:a2	PNIO_PS	60	RTC1(legacy), ID:0xc000, Len: 40
16398	26.341869	ICPDAS_17:03:a2	SiemensN_0a:dc:08	PNIO_PS	60	RTC1(legacy), ID:0xc000, Len: 40
16399	26.341870	SiemensN_0a:dc:08	ICPDAS_17:03:a2	PNIO_PS	60	RTC1(legacy), ID:0xc000, Len: 40

> Frame 16397: 60 bytes on wire (480 bits), 60 bytes captured (480 bits)
> Ethernet II, Src: SiemensN_0a:dc:08 (00:1c:06:0a:dc:08), Dst: ICPDAS_17:03:a2 (00:0d:e0:17:03:a2)
PROFINET cyclic Real-Time, RTC1(legacy), ID:0xc000, Len: 40, Cycle:14784 (Valid,Primary,Ok,Run)
FrameID: 0xc000 (0xC000-0xF7FF: Real-Time(class=1 unicast): Cyclic)
CycleCounter: 14784
> DataStatus: 0x35 (Frame: Valid and Primary, Provider: Ok and Run)
TransferStatus: 0x00 (OK)
> PROFINET IO Cyclic Service Data Unit: 40 bytes
GAP and RTPCPadding: 27 byte

0000	00 0d e0 17 03 a2 00 1c 06 0a dc 08 88 92 c0 00
0010	80 80 80 80 07 d0 0b b8 0f a0 13 88 80 00 00 00
0020	00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
0030	00 00 00 00 00 00 00 00 39 c0 35 00 9.5.

沒有新通知

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UDP

udp-nm_anon.pcap

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
1	0.000000	192.168.0.16	224.0.0.1	UDP	64	12435 → 12435 Len=8

> Frame 1: 64 bytes on wire (512 bits), 64 bytes captured (512 bits)
> Ethernet II, Src: d0:00:00:00:00:01 (d0:00:00:00:00:01), Dst: IPv4mcast_01 (01:00:5e:00:00:01)
> 802.1Q Virtual LAN, PRI: 0, DEI: 0, ID: 5
> 802.1Q Virtual LAN, PRI: 0, DEI: 0, ID: 1
> Internet Protocol Version 4, Src: 192.168.0.16, Dst: 224.0.0.1
> User Datagram Protocol, Src Port: 12435, Dst Port: 12435
Data (8 bytes)

0000	01 00 5e 00 00 01 d0 00 00 00 00 01 91 00 00 05	..^.....
0010	81 00 00 01 08 00 45 00 00 24 d4 2b 00 00 01 11 E . \$. + . . .
0020	00 00 c0 a8 00 10 e0 00 00 01 30 93 30 93 00 10 0 0 . . .
0030	00 00 40 10 02 00 00 01 12 02 00 00 00 00 00 00	. . @

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EtherCAT

ethercat.cap

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
28	0.023753	MS-NLB-PhysServer-2...	Broadcast	ECAT	114	7 Cmds, SumLen 14, 'APWR'...
29	0.023900	Oracle_23:98:cf	Broadcast	ECAT	114	7 Cmds, SumLen 14, 'APWR'...
30	0.023913	MS-NLB-PhysServer-2...	Broadcast	ECAT	114	7 Cmds, SumLen 14, 'APWR'...
31	0.024048	Oracle_23:98:cf	Broadcast	ECAT	114	7 Cmds, SumLen 14, 'APWR'...
32	0.024062	MS-NLB-PhysServer-2...	Broadcast	ECAT	114	7 Cmds, SumLen 14, 'APWR'...
33	0.024076	Oracle_23:98:cf	Broadcast	ECAT	210	11 Cmds, SumLen 62, 'BRD'

> Frame 32: 114 bytes on wire (912 bits), 114 bytes captured (912 bits)
> Ethernet II, Src: MS-NLB-PhysServer-20_4f:23:98:cf (02:14:4f:23:98:cf), Dst: Broadcast (ff:ff:ff:ff:ff:ff)
> EtherCAT frame header
▼ EtherCAT datagram(s): 7 Cmds, SumLen 14, 'APWR'...
 > EtherCAT datagram: Cmd: 'APWR' (2), Len: 2, Adp 0x1, Ado 0x10, Cnt 1
 > EtherCAT datagram: Cmd: 'BRD' (7), Len: 2, Adp 0x5, Ado 0x130, Cnt 5
 > EtherCAT datagram: Cmd: 'APRD' (1), Len: 2, Adp 0x5, Ado 0x130, Cnt 1

0000	ff ff ff ff ff ff 02 14 4f 23 98 cf 88 a4 62 10 0# .. b ..
0010	02 65 01 00 10 00 02 80 04 00 04 10 01 00 07 66	.e f ..
0020	05 00 30 01 02 80 04 00 11 00 05 00 01 67 05 00	.. 0 g ..
0030	30 01 02 80 04 00 11 00 01 00 01 68 04 00 30 01	0 h .. 0 ..
0040	02 80 04 00 11 00 01 00 01 69 03 00 30 01 02 80 i .. 0 ..
0050	04 00 11 00 01 00 01 6a 02 00 30 01 02 80 04 00 j .. 0 ..
0060	01 00 01 00 01 6b 01 00 30 01 02 00 04 00 01 00 k .. 0 ..

沒有新通知

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2021/10/2 週六

Windows Taskbar icons: Start, Search, File Explorer, Google Chrome, Internet Explorer, Microsoft Edge, LINE, PPT, Excel, Paint, Modbus SIM, WinTech, Word, Powerpoint, File, Network, Sound, Language, Date/Time.



S7COMM

s7comm_reading_plc_status.pcap

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
10	8.772331	192.168.1.10	192.168.1.40	S7COMM	79	ROSCTR:[Job] Function:[Setup]
11	8.776092	192.168.1.40	192.168.1.10	S7COMM	81	ROSCTR:[Ack_Data] Function:[Setup]
12	8.776179	192.168.1.10	192.168.1.40	COTP	61	DT TPDU (0) [COTP fragment, 0 by]
13	8.776239	192.168.1.10	192.168.1.40	S7COMM	87	ROSCTR:[Userdata] Function:[Read]

> Frame 11: 81 bytes on wire (648 bits), 81 bytes captured (648 bits)
> Ethernet II, Src: Siemens_23:eb:3b (00:1b:1b:23:eb:3b), Dst: ASUSTekC_84:5e:41 (90:e6:ba:84:5e:41)
> Internet Protocol Version 4, Src: 192.168.1.40, Dst: 192.168.1.10
> Transmission Control Protocol, Src Port: 102, Dst Port: 4305, Seq: 23, Ack: 48, Len: 27
> TPKT, Version: 3, Length: 27
> ISO 8073/X.224 COTP Connection-Oriented Transport Protocol
S7 Communication
Header: (Ack_Data)
Parameter: (Setup communication)

0000	90 e6 ba 84 5e 41 00 1b 1b 23 eb 3b 08 00 45 00^A... #.; E.
0010	00 43 15 7d 00 00 1e 06 03 b6 c0 a8 01 28 c0 a8	.C.}.....(...
0020	01 0a 00 66 10 d1 00 02 fd b0 4f ac 55 65 50 18f..... 0.UeP.
0030	10 00 e4 02 00 00 03 00 00 1b 02 f0 80 32 03 00 2...
0040	00 02 00 00 08 00 00 00 00 f0 00 00 01 00 01 00
0050	f0	

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2021/10/3 週日

Windows Taskbar icons: Search, File Explorer, Google Chrome, Internet Explorer, File Manager, LINE, Paint, SIM, WinRAR, Calculator, Task View, Edge, Volume, Network, Battery, Language, System, Date/Time.



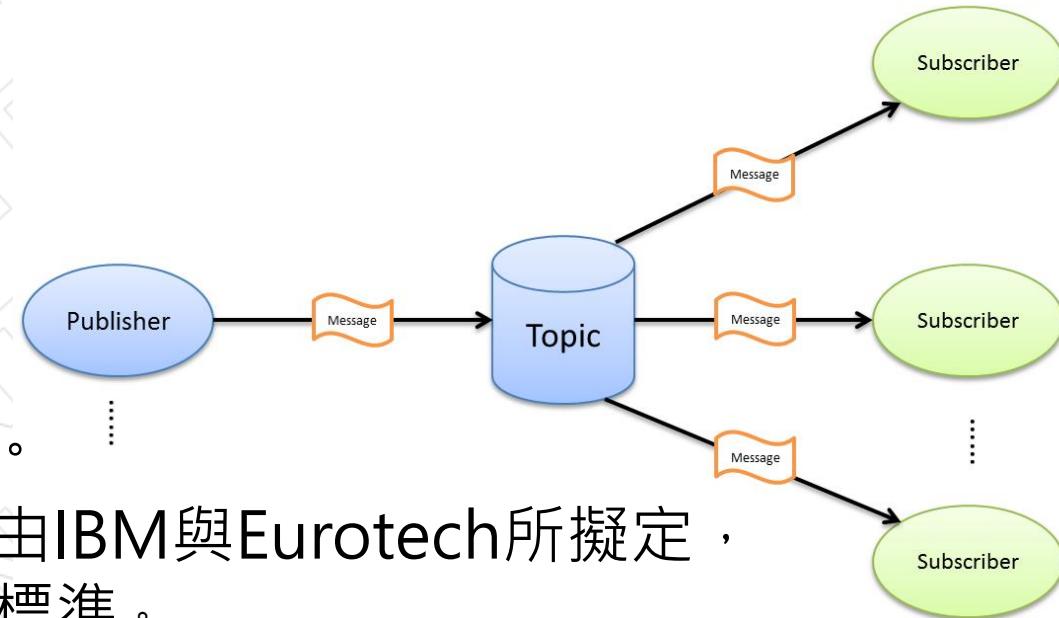
智慧應用通訊協定

- Machine-to-Machine (M2M) 協定目前常見的包括有 CoAP、XMPP、RESTful HTTP及MQTT。
 - CoAP (Constrained Application Protocol)受限應用協定，是採用 UDP方式傳送用在受限制的資源上的一個類似HTML觀念的應用層協定。其協定最小資料為4 byte header
也就是說當你下一個類似
`coap://example.com:5683/~sensors./temp1.xml`這樣的CoAP URI你就可以得到該感測器的資訊。
 - XMPP (Extensible Messaging and Presence Protocol)大家應該就比較熟悉了，這是一個採用TCP連接並且可以透過XML進行雙向溝通的協定。經常用在即時通訊之類的軟體上。
 - RESTful 符合REST(Representational State Transfer)原則的系統統稱為RESTful，REST同樣架構在HTTP over TCP上的一個協定，比較適合在雲端運算之類的環境。
- Android 常見的推播方式有GCM(Google Cloud Messaging)、XMPP、HTTP輪循方式(Web Service)以及MQTT協定。



智慧家庭通用協定-MQTT

- MQTT是一個 machine-to-machine (M2M) 的發佈(Publish)/訂閱(Subscribe)訊息的傳輸協定，簡單來說當發佈者將訊息送至Topic平台，而Topic會將這個訊息送到所註冊的訂閱者。一般來說發佈者可以是一個Sensors也可以是一個推播訊息的入口。訂閱者可以是個伺服器上的應用服務也可以是個手機。其關係如下圖所示：
- 早在1999年由IBM的Andy Stanford-Clark及Arcom (現為Eurotech)的Arlen Nipper這位所一起創造MQTT這個協定。
MQTT協定的原始規格是由IBM與Eurotech所擬定，並捐贈給OASIS作為開放標準。
- MQTT Specification: <http://public.dhe.ibm.com/software/dw/webservice/s/ws-mqtt/mqtt-v3r1.html>





工業控制網路協定-Modbus介紹

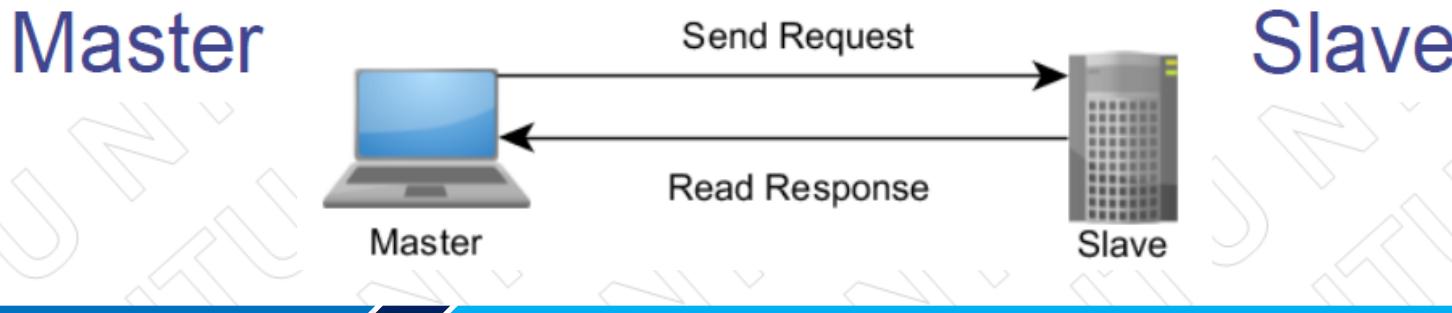
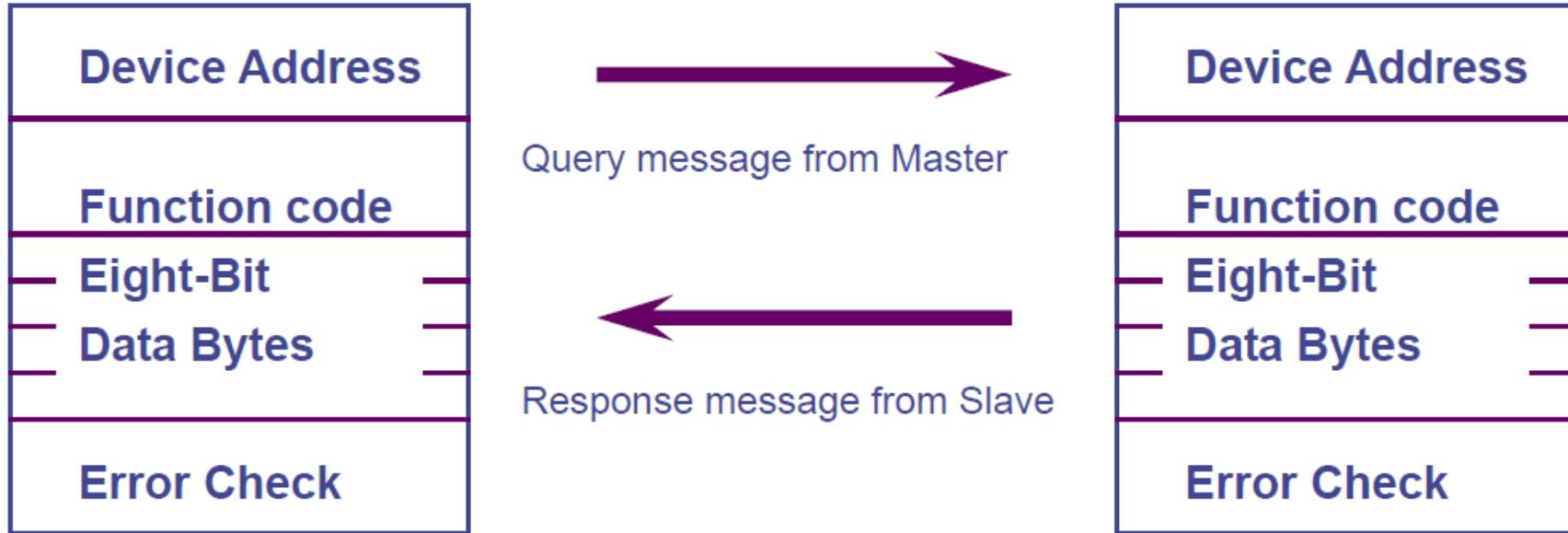


MODBUS概述

- 一種串行通信協議，Modicon公司於1979年發表，最初用於可編程邏輯控制器（PLC）通信
- 廣泛應用之協定，被數百業者開發用於眾多工業
- 是一種需求-回應協定
- 採用主從架構--主(Master)對從(Slave)之通訊
 - Master 需主動推播給現場設備
 - 現場設備不能發動通訊請求
 - Slave設備必須有唯一的位址(範圍1:247)
 - 主要裝置會是人機介面 (HMI) 或監控與資料擷取 (SCADA) 系統
 - 附屬裝置則是感測器、程式化邏輯控制器 (PLC) 或程式化自動控制器 (PAC)
 - 協定本身並未擴及安全性設計



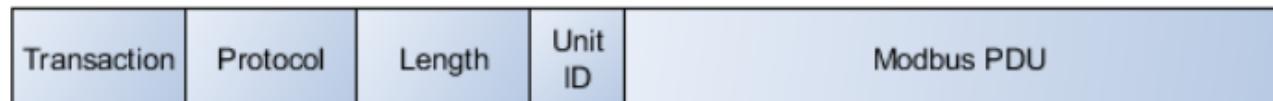
MODBUS運作原理





Modbus 協定

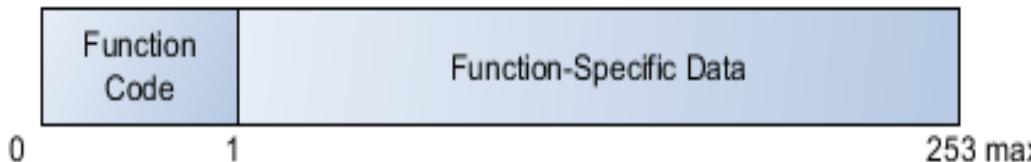
- 協定資料單元 PDU (Protocol Data Unit)
 - 每個 PDU 則包含了函式代碼和相關資料
- 應用資料單元 ADU (Application Data Unit)
 - 每個 ADU 都有一個協定資料單元 (PDU)
 - TCP/IP ADU





PDU(1/2)

- 早期Modbus以序列為基礎的單一應用層協定，只有協定資料單元(PDU)，無法分成好幾層
- PDU (Protocol Data Unit)：
 - 函式代碼 + 252 個位元的函式專屬資料
 - 附屬裝置(如PLC)會檢驗函式產生器、資料位址和資料範圍等輸入內容，接著會執行所需的動作
 - **每個附屬裝置都要檢驗**函式代碼、輸入數量、起始位址、整體範圍，還有實際執行讀取、由附屬裝置定義的函式





PDU (2/2)

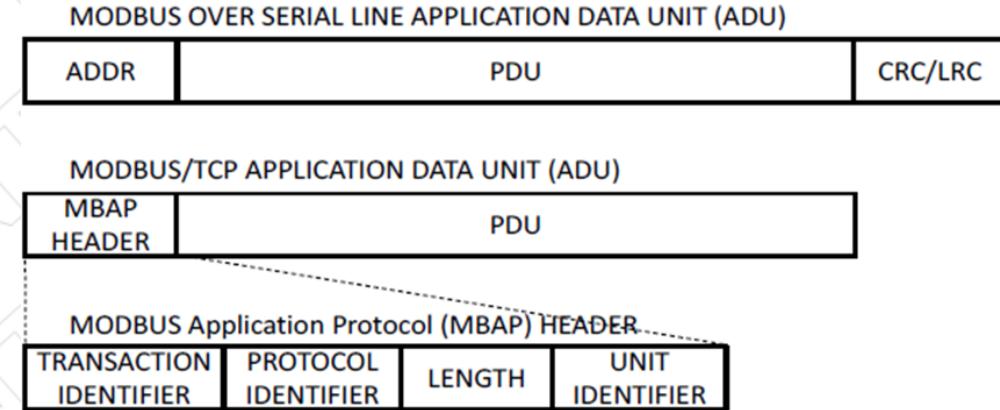
- PDU為Modbus 應用協定規格的核心，用於定義協定所使用的資料類型、如何使用存取資料。
- Example：讀取40001~40002的值

Function Code	Function-Specific Data				
Read Holding Registers	Data Address		Number		
03	00	00	00	00	02



ADU(1/3)

- 常見的ADU類型
 - Modbus-TCP
 - Modbus RTU
 - Modbus ASCII
- 常用的通訊模組
 - TCP/IP(Modbus-TCP)
 - RS485(Modbus RTU, Modbus ASCII)





ADU(2/3)

Modbus Application Protocol (MBAP) Header			
Transaction Identifier	Protocol identifier	Length	Unit Identifier
00 01	00 00	00 06	01
2 Bytes	2 Bytes	2 Bytes	1 Byte
用以辨識傳送與接收封包對應	MODBUS固定為0	後續資料長度	遠端Slave設備辨識碼(Slave ID 1~247)



ADU(3/3)

- 除了 Modbus 協定的 PDU 核心所定義的功能之外，根據不同類型包含其指定內容。
- Example : Modbus-TCP

讀取Device ID為1的設備上40001~40002的值

Modbus Application Protocol (MBAP) Header						Modbus PDU					
Transaction ID		Protocol		Length		UnitID	FC	Data Address		Number	
00	01	00	00	00	06	01	03	00	00	00	02



Function Code(1/3)

- 等級 0 代碼
 - 等級 0 代碼通常被視為實用 Modbus 裝置的極限最小值，能夠讓主要裝置讀寫資料模式。
- 03 Read Holding Registers(讀取多個保存暫存器)
- 16 Write Multiple Registers(寫入多個保存暫存器)



Function Code(2/3)

- 等級 1 代碼
 - 等級 1 函式代碼包含了存取資料模式所有類型所需的其他代碼。原始定義的列表包含了函式代碼 7 (讀取例外)。然而，目前的規格把此代碼定義為僅限序列的代碼。
- 01 Read Coils(讀取 Coil)
- 02 Read Discrete Inputs(讀取離散輸入)
- 04 Read Input Registers(讀取輸入暫存器)
- 05 Write Single Coil(寫入單一 Coil)
- 06 Write Single Register(寫入單一暫存器)
- 07 Read Exception Status-Serial Line only(讀取例外狀態)



Function Code(3/3)

- 等級 2 代碼
 - 等級 2 函式代碼是更專門的代碼，實作機率也較低。舉例來說，讀/寫多個暫存器可能有助於減少需求-回應週期的整體數量，但是仍然可以透過等級 0 代碼來實作此行為。
- 15 Write Multiple Coils(寫入多個 Coil)
- 20 Read File Record(讀取檔案紀錄)
- 21 Write File Record(寫入檔案紀錄)
- 22 Mask Write Register(遮罩寫入暫存器)
- 23 Read/Write Multiple Registers(讀/寫多個暫存器)
- 24 Read FIFO Queue(讀取 FIFO)



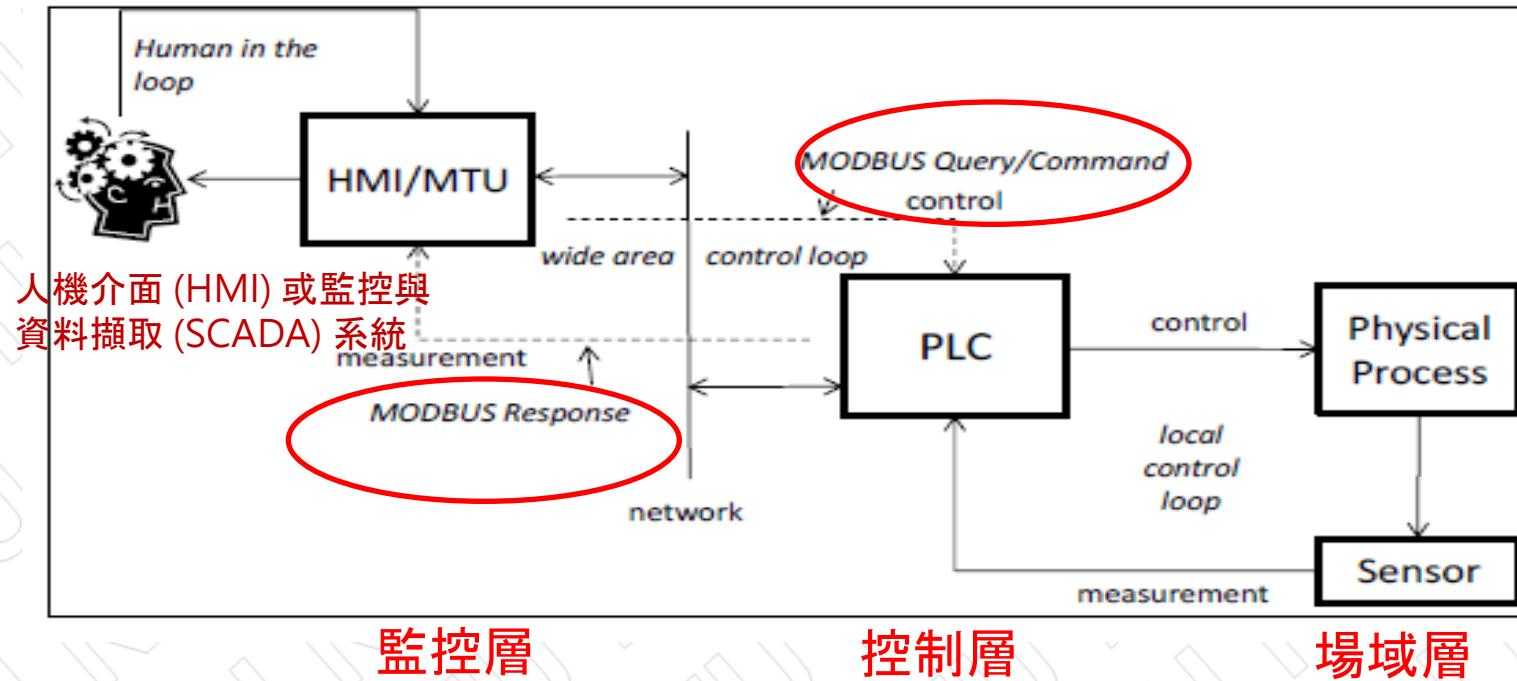
Modbus協定摘要

Modbus Function Code	說 明
01	Read Coil Status (output relay)
02	Read Input Status (input relay)
03	Read Holding Registers (output register)
04	Read Input Registers
05	Force Single Coil
06	Preset Single Register
15	Force Multiple Coils
16	Preset Multiple Registers
65 to 72	開放給使用者定義
100 to 110	開放給使用者定義



Typical SCADA 應用範例

- Modbus 是一種需求-回應協定，採用主從架構實作而成，主從架構的通訊作業會成雙成對的出現，必須有個裝置啟動需求並等候回應



master terminal unit (MTU)

Gao, W., Morris, T., "On Cyber Attacks and Signature Based Intrusion Detection for MODBUS Based Industrial Control Systems.", *The Journal for Digital Forensics, Security and Law (JDFSL)*, Volume 9, No. 1. 2014.



Modbus協定範例

01 01 03 e8 00 19

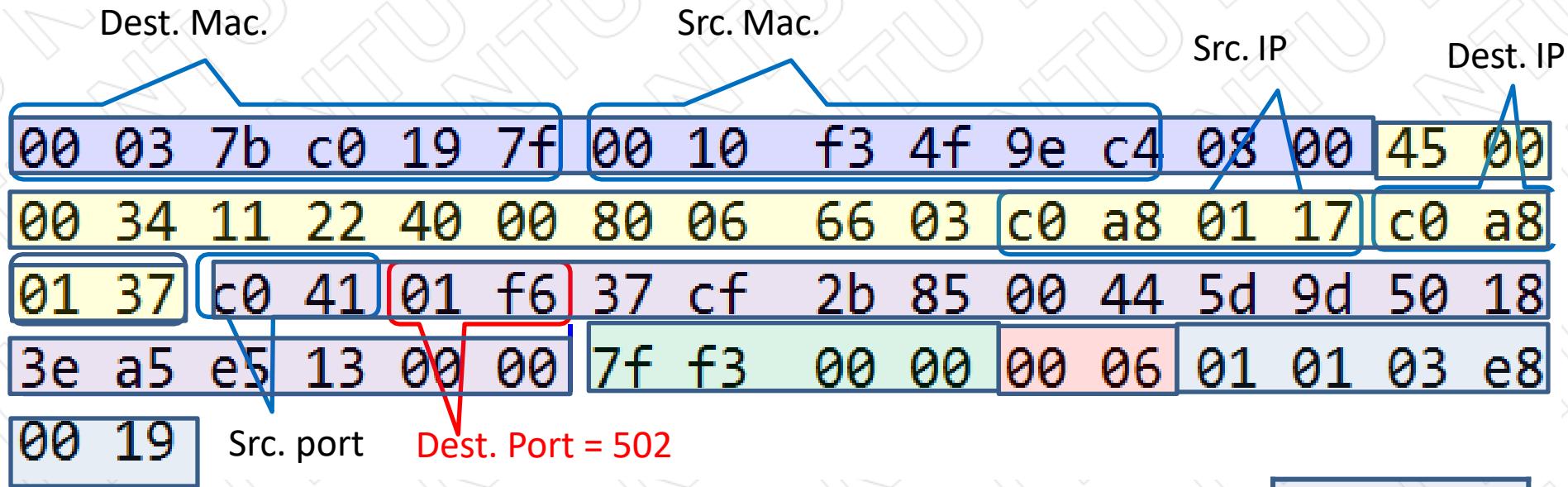
Query Message	Content byte
Device Address	01
Function Code	01
Start Address (Hi byte)	03
Start Address (Lo byte)	E8
No. of points (Hi byte)	00
No. of points (Lo byte)	19

1000
25

發出request指令，向Device Address 01詢問讀取Relay Address 1001 – 1025 的Digit Input 資料，Start Address 為1001，讀取點數25



網路封包格式(1/2)



OSI Layer 包裝處理

Application

準備跟PLC請求之Modbus協定內容

Presentation

對Modbus協定內容進行hex encodes

Session

增加 Transaction ID

Transport

增加 TCP header

Network

增加 IP header

Data Link

增加 Ethernet header

Physical

實體逐bytes送出





網路封包格式(2/2)

Dest. Mac.

Src. Mac.

Src. IP

Dest. IP

00 03 7b c0 19 7f

00 10 f3 4f 9e c4

08 00 45 00

00 34 11 22 40 00

80 06 66 03

c0 a8 01 17

01 37 c0 41 01 f6

37 cf 2b 85 00 44

5d 9d 50 18

3e a5 e5 13 00 00

7f f3 00 00 00 06

01 01 03 e8

00 19

00 00 00 00 00 00

01 01 03 e8

Modbus

Src. port

Dest. Port = 502

Modbus/TCP



Modbus Function Code-1 Example

Query

Query Message	通信內容 十六進位
Device Address	11
Function Code	01
Start Address (Hi byte)	00
Start Address (Lo byte)	13
No. of points (Hi byte)	00
No. of points (Lo byte)	0D

向Device Address 17 讀取Relay Address 20 – 32 的DI 資料，通信規約內Start Address 為19(\$13) ，讀取點數13 (\$0D) 。

Response

Response Message	通信內容 十六進位
Device Address	11
Function Code	01
Byte count	02
Data (Relay 27 - 20)	D3
Data (Relay 32 - 28)	17

回傳 2 bytes 資料，以一個Byte (8 bits) 為一組，每一個Bit 表示一點 Relay On/Off 狀態

- Data 1(Relay 27 – 20)的狀態(\$D3)為 ON-ON-OFF-ON-OFF-OFF-ON-ON (11010011) 。
- Data(Relay 32 – 28)的狀態(\$17)為 OFF-ON-OFF-ON-ON-ON 。(前面3 bit 不算，00010111)



Modbus Function Code-3 Example

Query

Query Message	通信內容 十六進位
Device Address	29
Function Code	03
Start Address (Hi byte)	02
Start Address (Lo byte)	FC
No. of registers (Hi byte)	00
No. of registers (Lo byte)	06

Query: 向由Device Address 41 讀取 Register Address 40765 – 40770 的 A0 資料，通信規約內Start Address 為 764(\$02FC)，讀取點數6。

Response: 回覆6個整數值共12bytes，值分別為99、12336、-1417、789、767、1。

Response

Response Message	通信內容 十六進位
Device Address	29
Function Code	03
Byte count	0C
Data-1 (Hi byte)	00
Data-1 (Lo byte)	63
Data-2 (Hi byte)	30
Data-2 (Lo byte)	30
Data-3 (Hi byte)	FA
Data-3 (Lo byte)	77
Data-4 (Hi byte)	03
Data-4 (Lo byte)	15
Data-5 (Hi byte)	02
Data-5 (Lo byte)	FF
Data-6 (Hi byte)	00
Data-6 (Lo byte)	01



Modbus Function Code-5 Example

Query

Query Message	通信內容 十六進位
Device Address	0A
Function Code	05
Start Address (Hi byte)	00
Start Address (Lo byte)	0B
Force Data (Hi byte)	FF
Force Data (Lo byte)	00

寫入單點DO 資料

Response

Response Message	通信內容 十六進位
Device Address	0A
Function Code	05
Start Address (Hi byte)	00
Start Address (Lo byte)	0B
Force Data (Hi byte)	FF
Force Data (Lo byte)	00

向Device Address 10 寫入Relay Address 10012 的D0 資料，通信規約內Start Address 為11(\$0B)。如果設定為ON 於Force Data 設定十六進位 0xFF00，如果設定為OFF 於Force Data 設定十六進位0x0000。

以Query Message 作為Response Message 傳回



Modbus Function Code-6 Example

Query

Query Message	通信內容 十六進位
Device Address	0D
Function Code	06
Start Address (Hi byte)	00
Start Address (Lo byte)	6F
Preset Data (Hi byte)	03
Preset Data (Lo byte)	E7

向Device Address 13 寫入Register Address 40112 的A0 資料，通信規約內Start Address 為111(\$006F)。設定16 bits 整數值為999 即是十六進位0x03E7。

寫入單點AO 資料

Response

Response Message	通信內容 十六進位
Device Address	0D
Function Code	06
Start Address (Hi byte)	00
Start Address (Lo byte)	6F
Preset Data (Hi byte)	03
Preset Data (Lo byte)	E7

以Query Message 作為Response Message 傳回



Modbus Communication



Request

By the client to initiate a transaction

Indication

Request message received on the Server side

Response

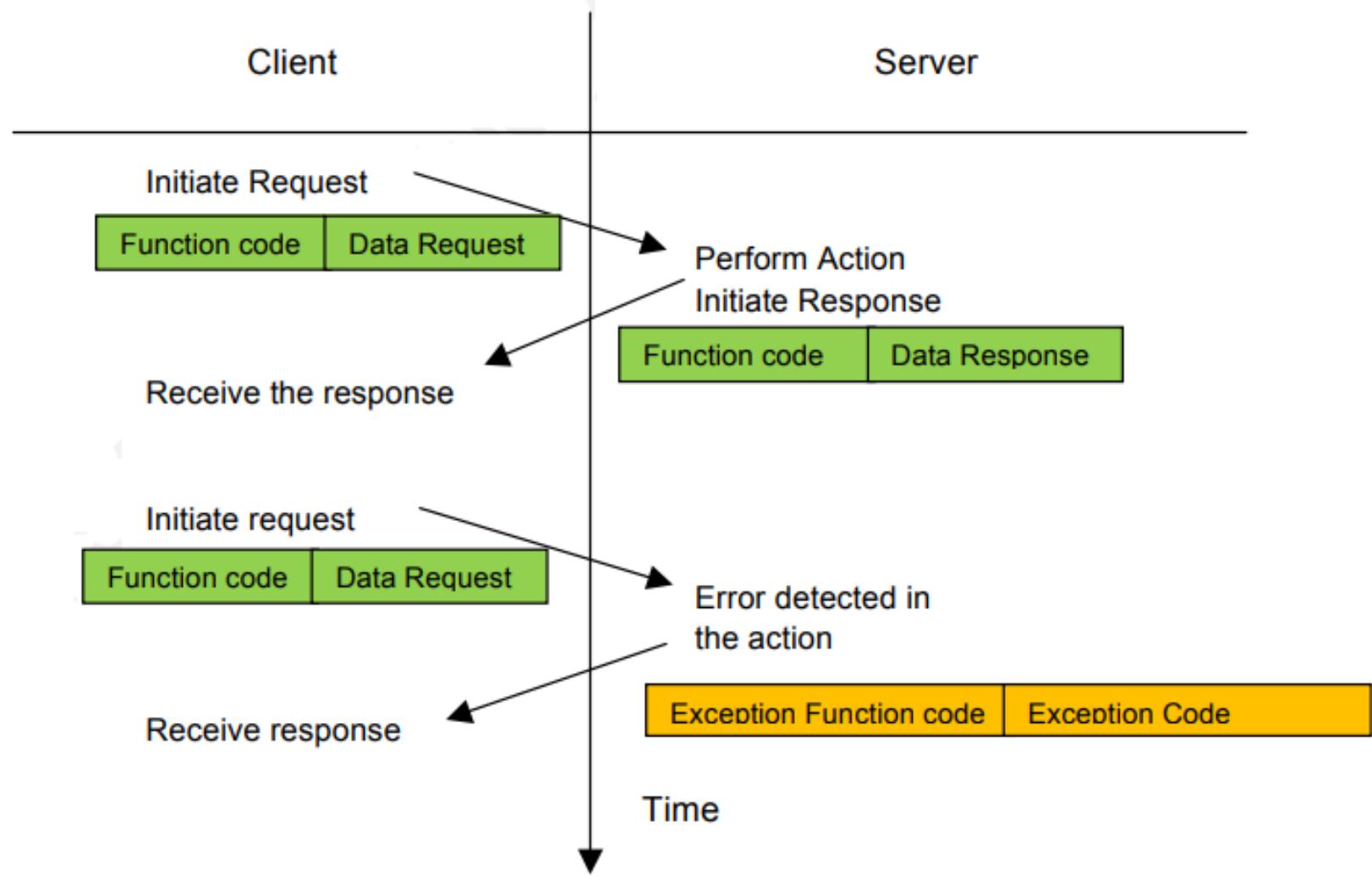
Response message sent by the Server

Confirmation

Response message received on the client side

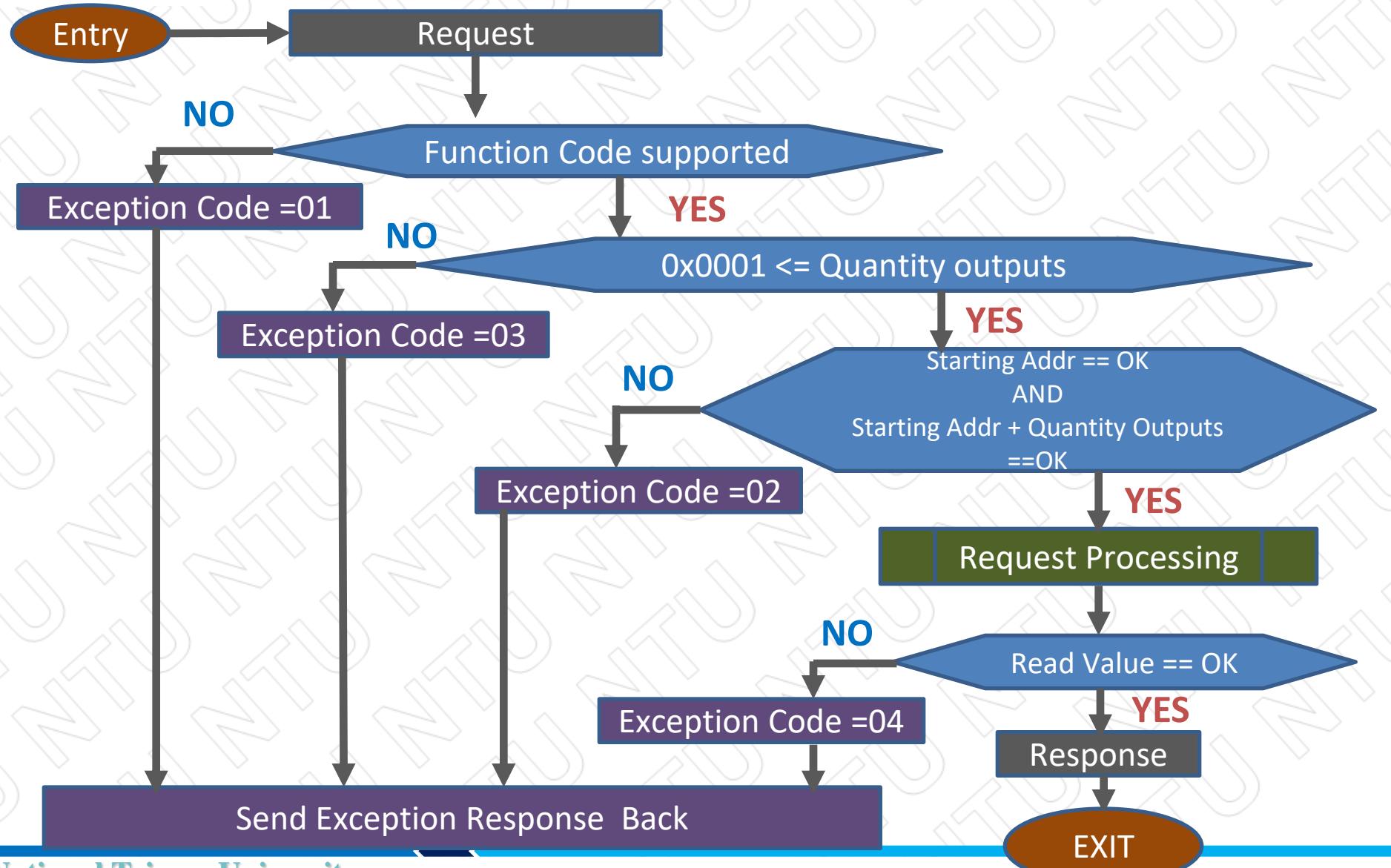


Modbus Transactions





Modbus Function Code Flow





Modbus Exception Code

功能碼	名稱	說明
01	Illegal function	不支援的功能
02	Illegal data address	不合法的地址
03	Illegal data value	不合法的資料值
04	Slave Device failure	Slave 設備失效
05	Acknowledge	確認(命運執行中,但需要更久時間)
06	Slave device busy	Slave 設備忙碌



Modbus FC-2 (Read Discrete Inputs)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	02
Data Address(Hi)	00
Data Address(Low)	C4(196,offset #10197)
Number(Hi)	00
Number(Low)	16(hex 22→197~218)

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	02
Number	03
Data	AC(1010-1100)
Data	DB(1101-1011)
Data	35(0011-0101)

向Device Address 17 讀取Address 197~218的DI 資料，
Start Address 為10197(0xC4) ，讀取點數22(0x16) 。



Modbus FC-3 (Read Holding Registers)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	03
Data Address(Hi)	00
Data Address(Low)	6B(hex107, +offset = #40108)
Number(Hi)	00
Number(Low)	03(40108~40110)

Query: 向Device Address 17(0x11)
讀取Register Address 40108 –
40110 的資料，通信規約內Start
Address 為107(\$006B)，讀取點數3。Response: 回覆3個值共6 bytes

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	03
Number	06
Data(Hi)	AE
Data(Low)	41
Data(Hi)	56
Data(Low)	52
Data(Hi)	43
Data(Low)	40



Modbus Fc-4 (Read Input Registers)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	04
Data Address(Hi)	00
Data Address(Low)	6B(107)
Number(Hi)	00
Number(Low)	03

Query:

向Device Address 17(0x11) 讀取 Register Address 30108 – 30110 的資料，通信規約內Start Address 為107(0x6B)，讀取點數3。

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	04
Number	06
Data(Hi)	AE
Data(Low)	41
Data(Hi)	56
Data(Low)	52
Data(Hi)	43
Data(Low)	40

Response: 回覆3個值共6 bytes



Modbus Fc-5 (Write Single Coil)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	05
Data Address(Hi)	00
Data Address(Low)	AC(hex172 →#173)
Status(Hi)	FF ON : 0xFF00
Status(Low)	00 OFF : 0x0000

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	05
Data Address(Hi)	00
Data Address(Low)	AC
Status(Hi)	FF
Status(Low)	00

以Query
Message 作為
Response
Message 傳回

向Device Address 17(0x11) 寫入Address 00173 的資料
Start Address 為172(0xAC)。
設定資料值0xFF00 (ON)



臺灣大學 Modbus Fc-6 (Write Single Register)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	06
Data Address(Hi)	00
Data Address(Low)	01 (+offset 40001 = #40002)
Value(Hi)	00
Value(Low)	03

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	06
Data Address(Hi)	00
Data Address(Low)	01
Value(Hi)	00
Value(Low)	03

以Query Message 作為 Response Message 傳回

向Device Address 17(0x11)寫入Address 40002 的資料
Start Address 為01(0x01)。
設定資料值0x0003



Modbus Fc-15 (Write multiple Coils)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	0F
Data Address(Hi)	00
Data Address(Low)	13 (hex19 , #20)
Number(Hi)	00
Number(Low)	0A
Number of Data	02
Value	CD(1100-1101)
Value	01(0000-0001)

不夠的位數
補0

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	0F
Data Address(Hi)	00
Data Address(Low)	13
Number(Hi)	00
Number(Low)	0A

向Device Address 17(0x11) 寫入Address 20 的資料
Start Address 為19(0x13)。
寫入10點數資料值(0x0A),
一個Byte 即8 bits 為一組 · 10 bits需2 bytes
設定資料值0x CD01



臺灣大學 Modbus Fc-16 (Write Multiple Registers)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	10
Data Address(Hi)	00
Data Address(Low)	01(#40002)
Number(Hi)	00
Number(Low)	02
Number of Data	04
Value(Hi)	00 (write to #40002)
Value(Low)	0A (write to #40002)
Value(Hi)	01 (write to #40003)
Value(Low)	02(write to #40003)

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	10
Data Address(Hi)	00
Data Address(Low)	01
Number(Hi)	00
Number(Low)	02

向Device Address 17(0x11)
寫入Address 40002與40003 的資料
Start Address 為01(0x01)
設定2個數值,
一個數值為2bytes,共需4 bytes
設定40002資料值為0x000A
設定40003資料值為0X0102



(Lab)
Modbus資料存儲區



練習準備

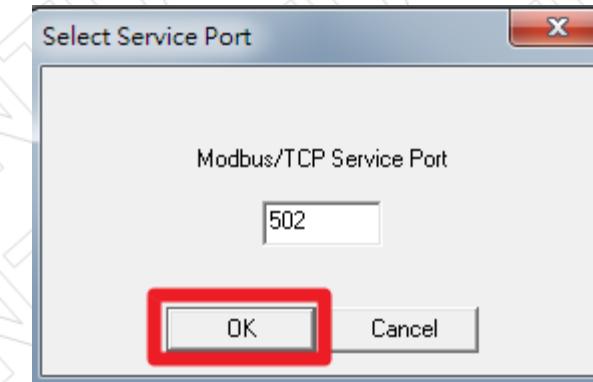
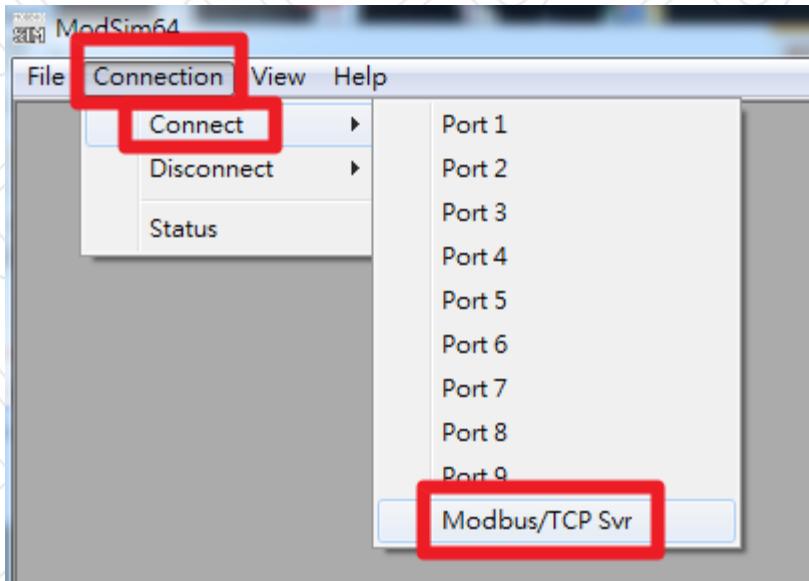
- 需開啟兩個VM 或者在不同電腦執行
C:\Users\root\Desktop\modsim64\ModSim64.exe
- **ModScan**
模擬執行SCADA的HMI介面軟體，可下Modbus request
命令更改或讀取PLC (ModSim)記憶體位址之值
- **ModSim**
模擬執行PLC，接受Modbus指令，更改設定值，並回應
回傳值



啟動ICS模擬環境

- ModSim 啟動與操作

- 於VM1執行modsim64.exe
- Connection/connect 選 Modbus/TCP Svr
port=502



點選OK即完成ModSim初步設定



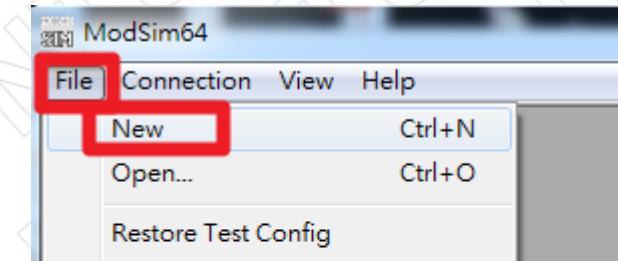
啟動ICS模擬環境

- ModSim

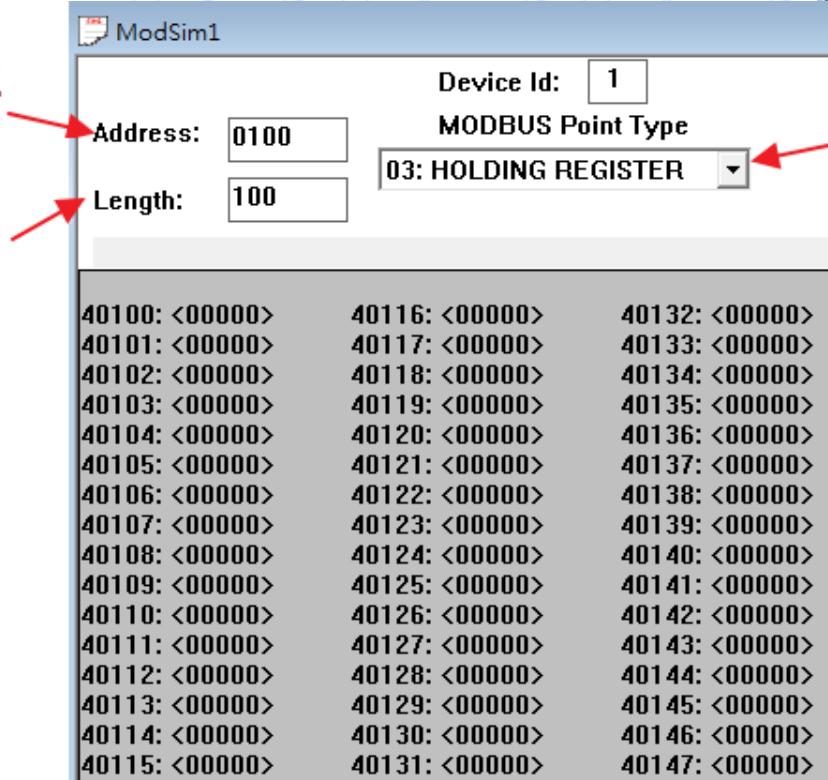
- File/new

- 模擬PLC即開始執行

啟動與操作



記憶體開始位址



顯示值位址數

此時顯示

40100~40199

- 01:COIL STATUS (0/1)
- 02:INPUT STATUS (0/1)
- 03:HOLDING REGISTER
- 04:INPUT REGISTER

若出現

*** DEMO TIME ELAPSED! ***

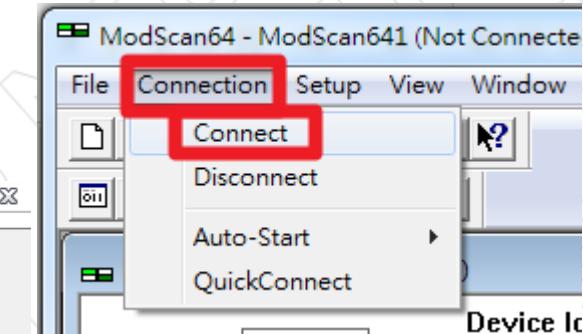
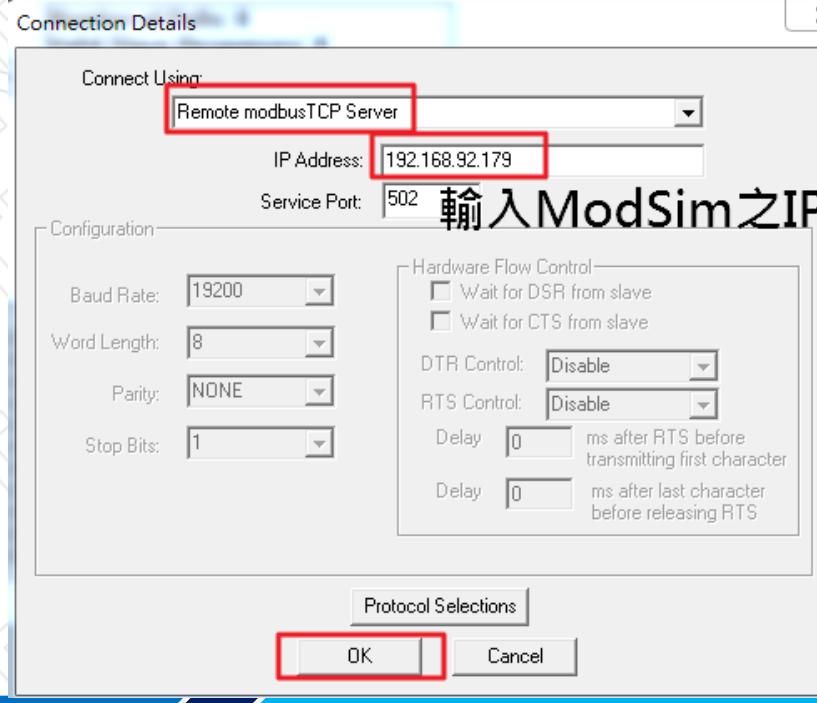
試用時間到，
需重啟 File/new



啟動ICS模擬環境

- ModScan 啟動與操作

- Check ModSim之IP : (ipconfig)
- 在VM2執行ModScan64.exe
- Connection/connect



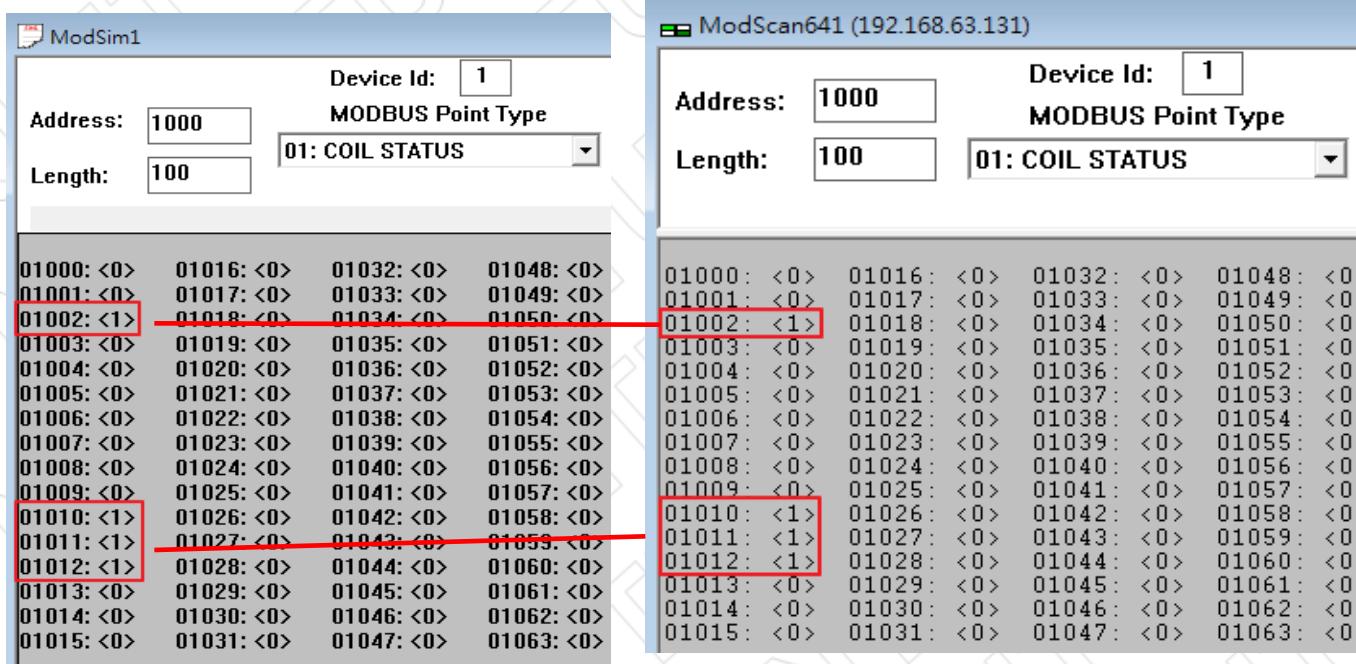
修改設定與ModSim同步



啟動ICS模擬環境

• ModScan

- 點選任一位址輸入數值，確認ModSim是否有同步更新
- ModScan與ModSim設定相同記體體區塊及位址，ModScan即可修改值內容，模擬送命令給PLC修改設定值





練習 (Read Coils)

Query:

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Number(Hi)	
Number(Low)	

Response:

定義	通信內容(Hex)
Slave Address	
Function Code	
Number	
Data(#27~#20)	
Data(#35~#28)	

向Device Address 17 讀取Relay Address 20 – 32 的DI 資料，
Start Address 為19(\$13) · 讀取點數13 (\$0D) 。



練習 (Read Coils)-A

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	01
Data Address(Hi)	00
Data Address(Low)	13
Number(Hi)	00
Number(Low)	0D

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	01
Number	02
Data(#27~#20)	D3
Data(#35~#28)	17

向Device Address 17 讀取Relay Address 20 – 32 的DI 資料，
Start Address 為19(\$13)。讀取點數13 (\$0D)。

練習寫到ModSim中



練習 (Read Holding Registers)

Query

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Number(Hi)	
Number(Low)	

Response

定義	通信內容(Hex)
Slave Address	
Function Code	
Number	
Data(Hi)	
Data(Low)	
Data(Hi)	
Data(Low)	

Query: 向由Device Address 41 讀取Register Address 40765 – 40770 的A0 資料，通信規約內Start Address 為764(\$02FC) ，讀取點數6。



練習 (Read Holding Registers) -A

Query

定義	通信內容(Hex)
Slave Address	29
Function Code	03
Data Address(Hi)	02
Data Address(Low)	FC
Number(Hi)	00
Number(Low)	06

Query: 向由Device Address 41
讀取Register Address 40765 – 40770 的A0 資料，
Start Address 為764(\$02FC)，讀取點數6。

練習寫到ModSim中

Response

定義	通信內容(Hex)
Slave Address	29
Function Code	03
Number	0C
Data(Hi)-1	00
Data(Low)-1	63
Data(Hi)-2	30
Data(Low)-2	30
Data(Hi)-3	FA
Data(Low)-3	77
Data(Hi)-4	03
Data(Low)-4	15
Data(Hi)-5	02
Data(Low)-5	FF
Data(Hi)-6	00
Data(Low)-6	01



練習 (Read Holding Registers)

Query

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Number(Hi)	
Number(Low)	

Query: 向由Device Address 88
讀取Register Address 41012 – 41110 的A0 資料

Response

定義	通信內容(Hex)
Slave Address	
Function Code	
Number	
Data(Hi)	
Data(Low)	
Data(Hi)	
Data(Low)	



練習 (Read Holding Registers) -A

Query

定義	通信內容(Hex)
Slave Address	58
Function Code	03
Data Address(Hi)	03
Data Address(Low)	F3
Number(Hi)	00
Number(Low)	63

Query: 向由Device Address 88(\$58)
讀取Register Address 41012 – 41110 的A0 資料，
→Start Address 為1011(\$03F3)
→讀取點數99, 需要198 bytes (C6)。

Response

定義	通信內容(Hex)
Slave Address	58
Function Code	03
Number	C6
Data(Hi)-1	00
Data(Low)-1	63
Data(Hi)-2	30
Data(Low)-2	30
Data(Hi)-3	FA
Data(Low)-3	77
Data(Hi)-4	03
Data(Low)-4	15
Data(Hi)-5	02
Data(Low)-5	FF
Data(Hi)-6	00
Data(Low)-6	01



練習 (Write single coil)

Query:

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Status(Hi)	
Status(Low)	

Response:

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Status(Hi)	
Status(Low)	

向Device Address 10 寫入 Relay Address 10012 的D0 資料，
Start Address 為11(\$0B)。
設定狀態為ON



練習 (Write single coil)-A

Query:

定義	通信內容(Hex)
Slave Address	0A
Function Code	05
Data Address(Hi)	00
Data Address(Low)	0B
Status(Hi)	FF
Status(Low)	00

Response:

定義	通信內容(Hex)
Slave Address	0A
Function Code	05
Data Address(Hi)	00
Data Address(Low)	0B
Status(Hi)	FF
Status(Low)	00

向Device Address 10 寫入Relay Address 10012 的D0 資料，
Start Address 為11(\$0B)。
設定狀態為ON

練習寫到ModSim中



練習 (Write single coil)

Query:

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Status(Hi)	
Status(Low)	

Response:

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Status(Hi)	
Status(Low)	

向Device Address 36寫入Relay Address 10188 的D0 資料。
設定狀態為ON (FF00)



練習 (Write single coil)-A

Query:

定義	通信內容(Hex)
Slave Address	24
Function Code	05
Data Address(Hi)	00
Data Address(Low)	BB
Status(Hi)	FF
Status(Low)	00

Response:

定義	通信內容(Hex)
Slave Address	24
Function Code	05
Data Address(Hi)	00
Data Address(Low)	BB
Status(Hi)	FF
Status(Low)	00

向Device Address 36寫入Relay Address 10188 的D0 資料，

Start Address 為187(\$BB)。

設定狀態為ON (FF00)

練習寫到ModSim中



練習 (Write single Register)

Query

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Value(Hi)	
Value(Low)	

Response

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Value(Hi)	
Value(Low)	

向Device Address 13 寫入Register Address 40112 的A0 資料，
Start Address 為111(\$006F)。
設定整數值999 (0x03E7)。



練習 (Write single Register)-A

Query

定義	通信內容(Hex)
Slave Address	0D
Function Code	06
Data Address(Hi)	00
Data Address(Low)	6F
Value(Hi)	03
Value(Low)	E7

Response

定義	通信內容(Hex)
Slave Address	0D
Function Code	06
Data Address(Hi)	00
Data Address(Low)	6F
Value(Hi)	03
Value(Low)	E7

向Device Address 13 寫入Register Address 40112 的A0 資料，
Start Address 為111(\$006F)。
設定整數值999 (0x03E7)。

練習寫到ModSim中



練習 (Write single Register)

Query

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Value(Hi)	
Value(Low)	

Response

定義	通信內容(Hex)
Slave Address	
Function Code	
Data Address(Hi)	
Data Address(Low)	
Value(Hi)	
Value(Low)	

向Device Address 155 寫入Register Address 40692 的A0 資料。
設定整數值**1576**。



練習 (Write single Register)-A

Query

定義	通信內容(Hex)
Slave Address	9B
Function Code	06
Data Address(Hi)	02
Data Address(Low)	B3
Value(Hi)	06
Value(Low)	27

向Device Address 155(\$9B) 寫入Register Address 40692 的A0 資料，
Start Address 為691(\$02B3)。
設定整數值1576(0x0627)。

Response

定義	通信內容(Hex)
Slave Address	9B
Function Code	06
Data Address(Hi)	02
Data Address(Low)	B3
Value(Hi)	06
Value(Low)	27

練習寫到ModSim中



(Lab)

工控網路封包擷取實驗與工控命令分析 解讀



監控ICS網路實驗

- 啟動Wireshark
- 啟動並確認ModScan與ModSim連線
- 修改ModScan封包內容(Coli Status / Holding Register)
- 觀察ModSim是否隨之改變
- 以Wireshark觀察傳送封包內容



練習準備

- 需開啟兩個VM 或者在不同電腦執行
C:\Users\root\Desktop\modsim64\ModSim64.exe
- **ModScan**
模擬執行SCADA的HMI介面軟體，可下Modbus request
命令更改或讀取PLC (ModSim)記憶體位址之值
- **ModSim**
模擬執行PLC，接受Modbus指令，更改設定值，並回應
回傳值
- **VM1打開 Wireshark，紀錄練習過程之封包**



A. 練習 (Read Coils)

Query:

定義	通信內容(Hex)
Slave Address	11
Function Code	01
Data Address(Hi)	00
Data Address(Low)	13
Number(Hi)	00
Number(Low)	0D

Response:

定義	通信內容(Hex)
Slave Address	11
Function Code	01
Number	02
Data(#27~#20)	D3
Data(#35~#28)	17

向Device Address 17 讀取Relay Address 20 – 32 的DI 資料，
Start Address 為19(\$13)，讀取點數13 (\$0D))。

練習寫到ModSim中



B. 練習 (Read Holding Registers)

Query

定義	通信內容(Hex)
Slave Address	29
Function Code	03
Data Address(Hi)	02
Data Address(Low)	CC
Number(Hi)	00
Number(Low)	05

Query: 向由Device Address 41
讀取Register Address 40717 – 40722 的A0 資料，
Start Address 為716(\$02CC)，讀取點數5。

Response

定義	通信內容(Hex)
Slave Address	29
Function Code	03
Number	0A
Data(Hi)-1	00
Data(Low)-1	63
Data(Hi)-2	FA
Data(Low)-2	77
Data(Hi)-3	03
Data(Low)-3	15
Data(Hi)-4	02
Data(Low)-4	FF
Data(Hi)-5	00
Data(Low)-5	01

練習寫到ModSim中



C. 練習 (Write single coil)

Query:

定義	通信內容(Hex)
Slave Address	0A
Function Code	05
Data Address(Hi)	00
Data Address(Low)	0D
Status(Hi)	FF
Status(Low)	00

Response:

定義	通信內容(Hex)
Slave Address	0A
Function Code	05
Data Address(Hi)	00
Data Address(Low)	0D
Status(Hi)	FF
Status(Low)	00

向Device Address 10 寫入Relay Address 10014 的D0 資料，
Start Address 為13(\$0D)。
設定狀態為ON

練習寫到ModSim中



D. 練習 (Write single coil)

Query:

定義	通信內容(Hex)
Slave Address	24
Function Code	05
Data Address(Hi)	00
Data Address(Low)	AA
Status(Hi)	FF
Status(Low)	00

Response:

定義	通信內容(Hex)
Slave Address	24
Function Code	05
Data Address(Hi)	00
Data Address(Low)	AA
Status(Hi)	FF
Status(Low)	00

向Device Address 36寫入Relay Address 10171 的D0 資料，

Start Address 為170(\$AA)。

設定狀態為ON (FF00)

練習寫到ModSim中



E. 練習 (Write single Register)

Query

定義	通信內容(Hex)
Slave Address	0D
Function Code	06
Data Address(Hi)	00
Data Address(Low)	AF
Value(Hi)	03
Value(Low)	E7

向Device Address 13 寫入Register Address 40176 的A0 資料，
Start Address 為175(\$00AF)。
設定整數值999 (0x03E7)。

Response

定義	通信內容(Hex)
Slave Address	0D
Function Code	06
Data Address(Hi)	00
Data Address(Low)	AF
Value(Hi)	03
Value(Low)	E7

練習寫到ModSim中



F. 練習 (Write single Register)

Query

定義	通信內容(Hex)
Slave Address	9B
Function Code	06
Data Address(Hi)	01
Data Address(Low)	B3
Value(Hi)	06
Value(Low)	38

Response

定義	通信內容(Hex)
Slave Address	9B
Function Code	06
Data Address(Hi)	01
Data Address(Low)	B3
Value(Hi)	06
Value(Low)	38

向Device Address 155(\$9B) 寫入Register Address 40436 的A0 資料，
Start Address 為435(\$01B3)。
設定整數值1592(0x0638)。

練習寫到ModSim中



作業 1-A

1. 對於練習A~F，截圖列出下列結果

- 1) ModSim 對應位址及值內容
- 2) Wireshark中，找出該筆封包內容，指出該筆封包應用層內容



(Lab)

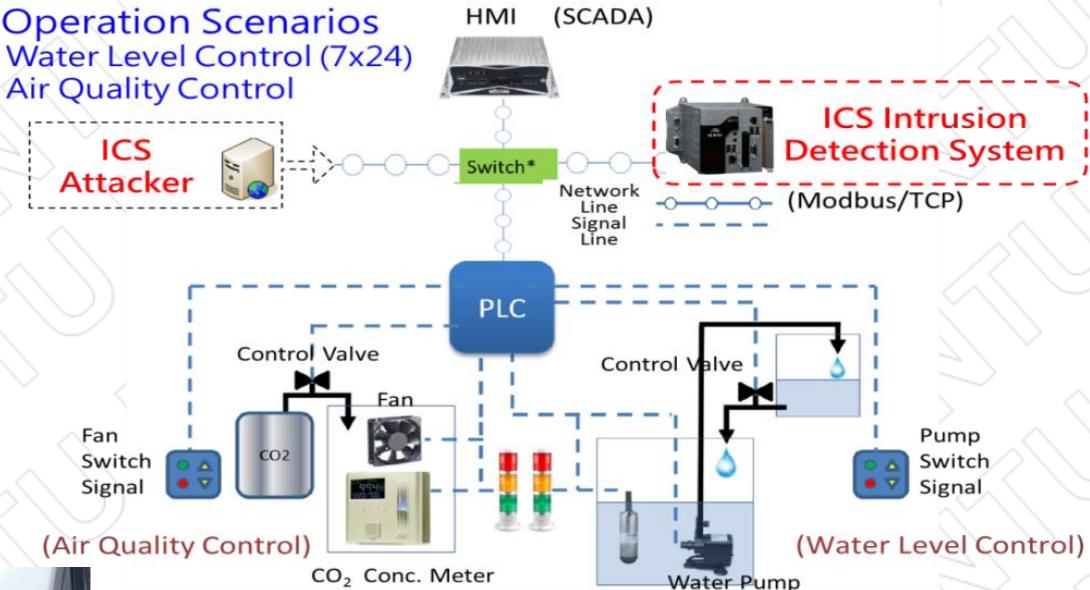
工控系統網路封包分析



III ICS Test Bed

- 2工控運轉程序，水處理水位控制及空汙自動排氣
- SCADA HMI & PLC架構
- Modbus/Tcp、OPC/UA工業標準控制協定

2 Operation Scenarios
• Water Level Control (7x24)
• Air Quality Control



ICS TestBed



Video: <https://youtu.be/5nfufZwuvsw>





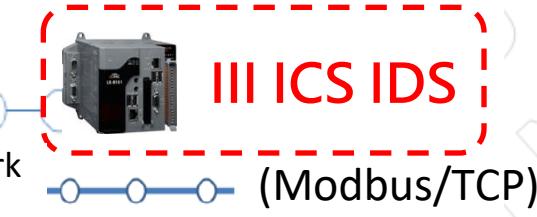
III Testbed

2 Operation Scenarios

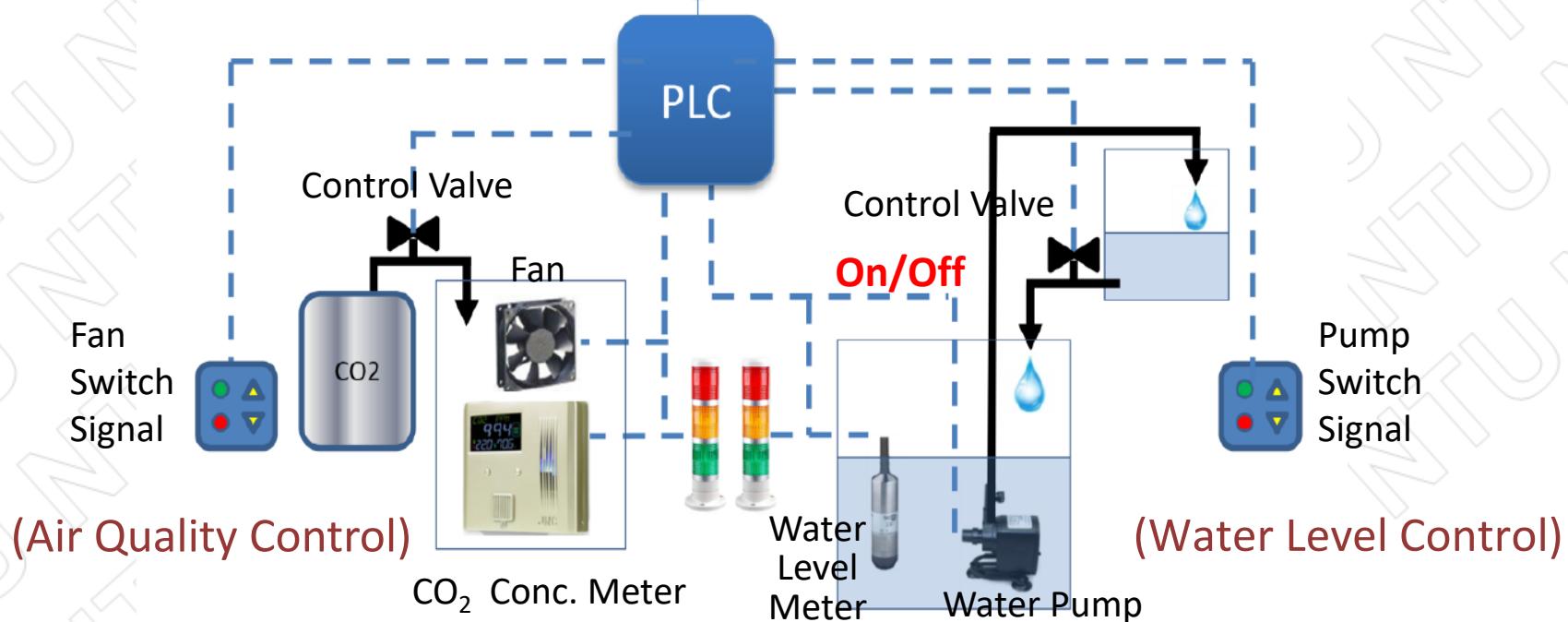
- Water Level Control (7x24)
- Air Quality Control



HMI (SCADA)



Network
Line
Signal
Line





工控系統網路封包分析實驗

- 啟動Wireshark
- 讀取normal_1hr.pcapng



實驗內容

資料側錄來源：判斷設備位址與控制點 (Test Bed)

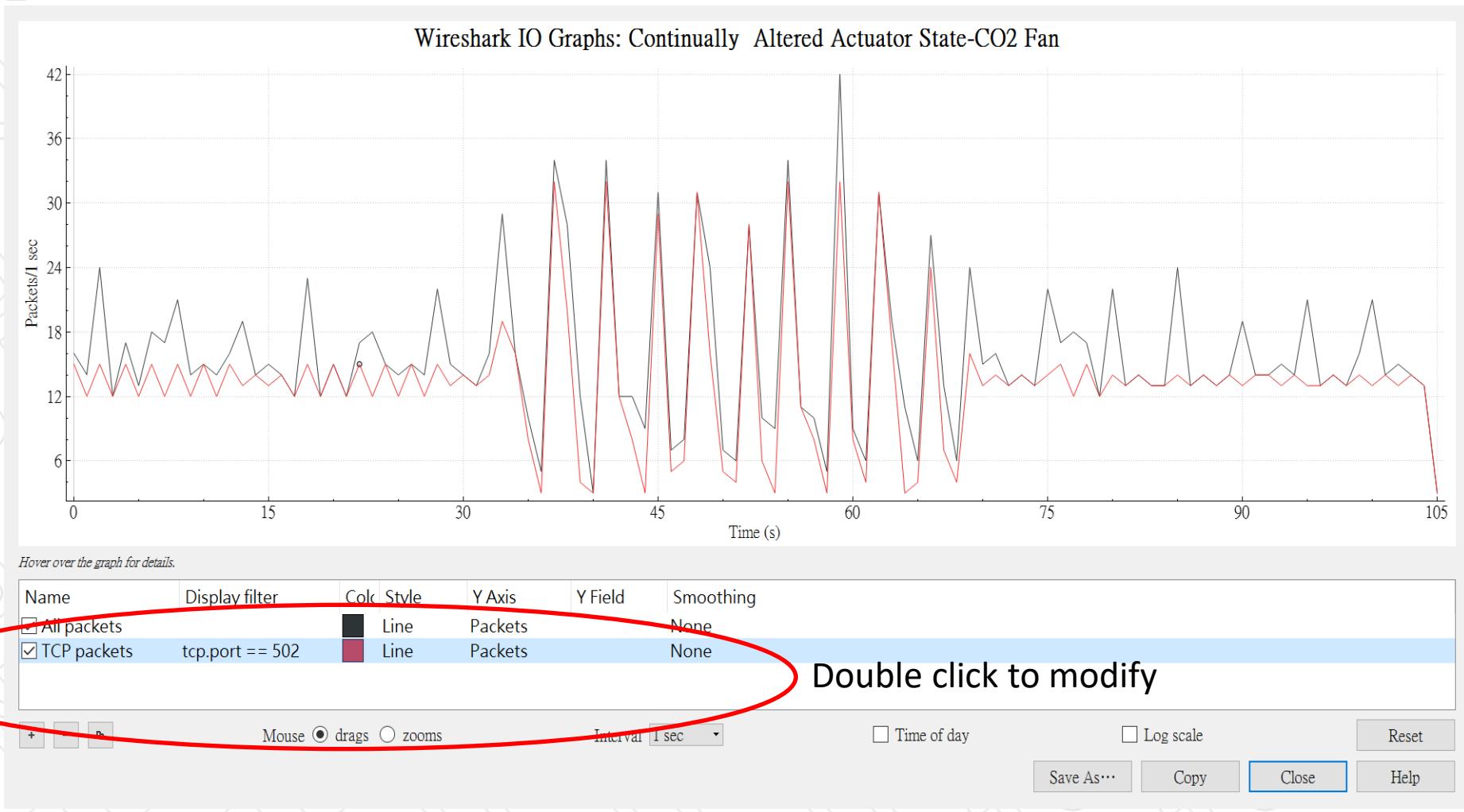
- 執行步驟：
 1. 判斷Master與Slave的IP位址
 2. 檢查使用過那些Function code
 3. 檢查讀取的設定點以及資料類型
 4. 檢查寫入的設定點以及資料類型
- 作業：



Network Spike 分析

Statistics/ I/O Graph:

Wireshark · IO Graphs · Continually Altered Actuator State-CO2 Fan





Finding Interesting Packets

Edit /Preferences ...:

Continually Altered Actuator State-CO2 Fan.pcapng

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
524	33.584331	192.168.1.23	192.168.1.55	Modbus/T...	66	Query: Trans: 62937; Unit: 1, Func: 6: Write Single...
525	33.584593	192.168.1.23	192.168.1.55	Modbus/T...	66	2 [PSH, ACK] Seq=1597 Ack=2...
526	33.589219	192.168.1.55	192.168.1.23	Modbus/T...	66	1, Func: 6: Write Single...
527	33.589420	192.168.1.55	192.168.1.23	Modbus/T...	66	8 [PSH, ACK] Seq=2223 Ack=1...
528	33.624642	Vmware_65:15:94	Cerio_04:ed:f5	Modbus/T...	66	.168.1.31
529	33.624852	Cerio_04:ed:f5	Vmware_65:15:94	Modbus/T...	66	:ed:f5
530	33.710259	192.168.1.23	192.168.1.19	Modbus/T...	66	1, Func: 3: Read Holding...
531	33.713743	192.168.1.19	192.168.1.23	Modbus/T...	66	09 Win=32120 Len=0
532	33.717749	192.168.1.19	192.168.1.23	Modbus/T...	66	1, Func: 3: Read Holding...

> Frame 525: 66 bytes on wire (528 bits), 66 bytes captured (528 bits) on interface eth0 at 192.168.1.23 (VMware Virtual Platform/VMnet8 VM Adapter), SNAP [with timestamp], length 66 (528 bytes on wire)

> Ethernet II, Src: Vmware_56:59:d1 (00:0c:29:56:59:d1), Dst: Cerio_04:ed:f5 (00:0c:29:04:ed:f5)

> Internet Protocol Version 4, Src: 192.168.1.23 (192.168.1.23), Dst: 192.168.1.19 (192.168.1.19)

> Transmission Control Protocol, Src Port: 49538 (49538), Dst Port: 502 (502)

[Stream index: 0]

[TCP Segment Len: 12]

Sequence number: 1597 (relative sequence number)

Next sequence number: 1600 (relative sequence number)

0000 00 03 7b c0 19 7f 00 0c 29 56 59 d1 08 00 45 00 ..{.....)VY....E.

0010 00 34 af e4 00 00 ff 06 88 40 c0 a8 01 17 c0 a8 .4..... .@.....

0020 01 37 c1 82 01 f6 db 22 d6 c6 00 bd 6c 7f 50 18 .7....."1.P.

0030 16 d0 1d 58 00 00 f5 d9 00 00 00 06 01 06 00 0a ...X.....

0040 1e 6b .k

Ethernet (eth), 14 bytes

Packets: 1682 · Displayed: 1682 (100.0%) · Load time: 0:0.363 · Profile: Default

Wireshark Preferences

Appearance

Displayed Title Type

No. Number

Time Time (format as specified)

Source Source address

Destination Destination address

Protocol Protocol

Length Packet length (bytes)

Info Information

OK Cancel Help

A red circle highlights the '+' and '-' buttons in the bottom center of the preferences dialog.



Adding Useful Sort Columns

Edit /Preferences ...:

- ✓ Add a Dst_mac column with Hw dest addr,
- ✓ Sorting by Dst_Mac, add a filter with mbtcp, sort

The screenshot shows the Wireshark interface with a packet list window titled "mbtcp". The columns include No., Time, Source, Destination, Dst_mac, Length, and Info. A context menu is open over a selected row, showing options like "Frame 1680: 66 bytes on wire (528 bits)" and "Ethernet II, Src: NexcomIn_4f:9e:c4 (192.168.1.23) [REDACTED]". A "Wireshark - Preferences" dialog box is in the foreground, specifically the "Columns" section under the "Appearance" category. The "Dst_mac" column is selected and set to "Hw dest addr (unresolved)". The bottom status bar shows "Packets: 1682 · Displayed: 924 (54.9%) · Load time: 0:0.15 · Profile: Default".

Continually Altered Actuator State-CO2 Fan.pcapng

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

No. Time Source Destination Dst_mac Length Info

1078 66.613087 192.168.1.23 192.168.1.55 00:0c:29:56:59:d1 66 Query: Trans: 13786; Unit: 1, Func: 1: Re...
1074 66.605331 192.168.1.23 192.168.1.55 00:0c:29:56:59:d1 66 Query: Trans: 13530; Unit: 1, Func: 3: Re...
1070 66.547082 192.168.1.23 192.168.1.55 00:0c:29:56:59:d1 66 Query: Trans: 13274; Unit: 1, Func: 6: Wr...
1042 63.545993 192.168.1.23 192.168.1.55 00:03:7b:c0:19:7f 66 [TCP Spurious Retransmission] Query: Trans: 13...
1041 63.545773 192.168.1.23 192.168.1.55 00:0c:29:56:59:d1 66 [TCP Spurious Retransmission] Query: Trans: 13...
1036 63.192190 192.168.1.23 192.168.1.55 00:03:7b:c0:19:7f 66 Query: Trans: 0; Unit: 1, Func: 5: Wr...
1030 62.987768 192.168.1.23 192.168.1.55 00:0c:29:56:59:d1 66 Querv: Trans: 12762; Unit: 1, Func: 3: Re...
1026 62.930748 192.168.1.23 192.168.1.55 00:03:7b:c0:19:7f 66 Querv: Trans: 12506; Unit: 1, Func: 1: Re...

Frame 1680: 66 bytes on wire (528 bits)
Ethernet II, Src: NexcomIn_4f:9e:c4 (192.168.1.23) [REDACTED]
Internet Protocol Version 4, Src: 192.168.1.23
Transmission Control Protocol, Src Port: 49538 (49538), Dest Port: 502 (502)
[Stream index: 0]
[TCP Segment Len: 12]
Sequence number: 4153 (relative sequence number: 1155, last sequence number: 4152)
Next sequence number: 4154 (relative sequence number: 1156, last sequence number: 4153)

Modbus/TCP: Protocol

Packets: 1682 · Displayed: 924 (54.9%) · Load time: 0:0.15 · Profile: Default

Wireshark - Preferences

Appearance

Layout

Columns

Font and Colors

Capture

Filter Expressions

Name Resolution

Protocols

Statistics

Advanced

Displayed Title Type

No. Number

Time Time (format as specified)

Source Source address

Destination Destination address

Dst_mac Hw dest addr (unresolved)

Info Information

Protocol Protocol

Length Packet length (bytes)

OK Cancel Help



Wireshark – Open a Capture File

The screenshot shows the Wireshark interface with a 'Capture' window open. A red circle highlights the 'Open' option in the 'File' menu, which is also visible in the 'Open Capture File' dialog box. The dialog box displays a list of recent captures and sample captures. One capture file, 'Continually Altered Actuator State-CO2 Fan', is selected. The details panel shows the file's properties: Name: Continually Altered Actuator State-CO2 Fan, Type: All Files, Format: Wireshark... - pcapng, Size: 171604 bytes, Packets: 1682, First Packet: 2017-05-11 17:59:19, Elapsed: 00:01:45, and resolution options like MAC name resolution (checked), Transport name resolution, Network name resolution, and Use external network name resolver.

VM-ModSim+Snort+Wireshark - VMware Workstation 12 Player (Non-commercial use only)

Player

The Wireshark Network Analyzer [Wireshark 2.2.9 (v2.2.9-0-g34f34aa504)]

File Edit View Go Capture Analyze Statistics Telephony Tools Internals Help

Filter: Expression... Clear Apply Save

WIRESHARK The World's Most Popular Network Protocol Analyzer Version 2.2.9 (v2.2.9-0-g34f34aa504)

Capture

Interface List Live list of the capture interfaces (counts incoming packets)

Start Choose one or more interfaces to capture from, then Start

區域連線

Capture Options Start a capture with detailed options

Capture Help

How to Capture Step by step to a successful capture setup

Network Media Specific information for capturing on: Ethernet, WLAN, ...

Ready to load or capture No Packets

Profile: Default

Wireshark: Open Capture File

搜尋位置(I): 桌面

最近的位置

Open Open a previously captured file

Open Recent: C:\Users\root\Desktop\...y_Altered Actuator

Sample Captures A rich assortment of example capture files on

Continually Altered Actuator State-CO2 Fan Wireshark capture file

Wireshark Legacy 捷徑 1.55 KB

檔案名稱(N): Continually Altered Actuator State-CO2 Fan 開啟舊檔(O)

檔案類型(T): All Files 取消

說明(H)

Read filter: Automatic

Format: Wireshark... - pcapng

Size: 171604 bytes

Packets: 1682

First Packet: 2017-05-11 17:59:19

Elapsed: 00:01:45

MAC name resolution

Transport name resolution

Network name resolution

Use external network name resolver

上午 11:49
2017/9/20



Wireshark – Open a Capture File

VM-ModSim+Snort+Wireshark - VMware Workstation 12 Player (Non-commercial use only)

Player | The Wireshark Network Analyzer [Wireshark 2.2.9 (v2.2.9-0-g34f34aa504)]

File Edit View Go Capture Analyze Statistics Telephony Tools Internals Help

Filter: Expression... Clear Apply Save

WIRESHARK The World's Most Popular Network Protocol Analyzer Version 2.2.9 (v2.2.9-0-g34f34aa504)

Capture

Interface List
Live list of the capture interfaces (counts incoming packets)

Start
Choose one or more interfaces to capture from, then Start

區域連線

Capture Options
Start a capture with detailed options

Capture Help

How to Capture
Step by step to a successful capture setup

Network Media
Specific information for capturing on: Ethernet, WLAN, ...

Ready to load or capture No Packets Profile: Default

Open
Open a previously captured file
Open Recent:
C:\Users\root\Desktop\...y_Altered Actuator State-CO2 Fan Wireshark capture file

Sample Captures
A rich assortment of example capture files on

Wireshark: Open Capture File

搜尋位置(I): 桌面

最近的位置

桌面上

modsim64 檔案資料夾

comand 文字文件 314 個位元組

Continually Altered Actuator State-CO2 Fan Wireshark capture file

Wireshark Legacy 捷徑 1.55 KB

檔案名稱(N): Continually Altered Actuator State-CO2 Fan 開啟舊檔(O)

檔案類型(T): All Files 取消

說明(H)

Read filter: Automatic Format: Wireshark... - pcapng

MAC name resolution Size: 171604 bytes

Transport name resolution Packets: 1682

Network name resolution First Packet: 2017-05-11 17:59:19

Use external network name resolver Elapsed: 00:01:45

上午 11:49
2017/9/20



Wireshark – Filtering for Modbus

- ✓ tcp.port==502
 - ✓ mbtcp

Filter 設計工具

取消
/Filter

- ✓ https://www.wireshark.org/docs/wsug_html_chunked/index.html
 - ✓ <https://wiki.wireshark.org/CaptureFilters>

ICS-VM-ModSim+Snort+Wireshark - VMware Workstation 12 Player (Non-commercial use only)

Player | Continually Altered Actuator State-CO2 Fan.pcapng [Wireshark 2.2.9 (v2.2.9-0-g34f34aa504)]

File Edit View Go Capture Analyze Statistics Telephony Tools Internals Help

Filter: tcp.port == 502 Expression: Clear Apply Save

No.	Time	Source	Destination	Protocol	Length	Info
1	0.000000	192.168.1.23	192.168.1.55	Modbus/TCP	66	Query: Trans: 28889; Unit: 1, Func: 3: Read Holding Reg
2	0.004564	192.168.1.55	192.168.1.23	Modbus/TCP	65	Response: Trans: 28889; Unit: 1, Func: 3: Read Holding Reg
3	0.212222	192.168.1.23	192.168.1.55	TCP	60	49538 → 502 [ACK] Seq=13 Ack=12 Win=16147 Len=0
5	0.557400	192.168.1.23	192.168.1.55	Modbus/TCP	66	Query: Trans: 29145; Unit: 1, Func: 6: Write Single Reg
6	0.561506	192.168.1.55	192.168.1.23	Modbus/TCP	66	Response: Trans: 29145; Unit: 1, Func: 6: Write Single Reg
7	0.692972	192.168.1.23	192.168.1.19	Modbus/TCP	66	Query: Trans: 64052; Unit: 1, Func: 3: Read Holding Reg
8	0.696738	192.168.1.19	192.168.1.23	Modbus/TCP	67	Response: Trans: 64052; Unit: 1, Func: 3: Read Holding Reg
9	0.762588	192.168.1.23	192.168.1.55	TCP	60	49538 → 502 [ACK] Seq=25 Ack=24 Win=16135 Len=0
10	0.813637	192.168.1.23	192.168.1.55	Modbus/TCP	66	Query: Trans: 29401; Unit: 1, Func: 3: Read Holding Reg
11	0.817677	192.168.1.55	192.168.1.23	Modbus/TCP	85	Response: Trans: 29401; Unit: 1, Func: 3: Read Holding Reg
12	0.902023	192.168.1.23	192.168.1.19	TCP	60	49201 → 502 [ACK] Seq=13 Ack=14 Win=17481 Len=0
13	0.919111	192.168.1.23	192.168.1.55	Modbus/TCP	66	Query: Trans: 29657; Unit: 1, Func: 1: Read Coils

Frame 1: 66 bytes on wire (528 bits), 66 bytes captured (528 bits) on interface 0
Ethernet II, Src: NexcomIn_4f:9e:c4 (00:10:f3:4f:9e:c4), Dst: IdecIzum_c0:19:7f (00:03:7b:c0:19:7f)
Internet Protocol Version 4, Src: 192.168.1.23, Dst: 192.168.1.55
Transmission Control Protocol, Src Port: 49538, Dst Port: 502, Seq: 1, Ack: 1, Len: 12
Modbus/TCP
Modbus

Hex	Dec	Text
0000	00 03 7b c0 19 7f 00 10 f3 4f 9e c4 08 00 45 00	.{..... .0....E.
0010	00 34 71 26 40 00 80 06 05 ff c0 a8 01 17 c0 a8	.4q&@.....
0020	01 37 c1 82 01 f6 db 22 d0 8a 00 bd 63 d1 50 18	.7....."c.P.
0030	3f 1e 88 03 00 00 70 d9 00 00 00 06 01 03 1f 68	?.....p.h
0040	00 01	..

File: "C:\Users\root\Desktop..." Packets: 1682 · Displayed: 1419 (84.4%) · Load time: 0:00.015 Profile: Default

午夜 03:43
2017/9/20

The installed version of VMware Tools is not up to date. Log in to the guest operating system and click "Update Tools".

Update Tools

[Remind Me Later](#)

Never Remind Me



Wireshark – Filtering for Modbus

Master 有下指令給Slave嗎?

modbus.func_code ==
6 (5,6,15,16)

只挑出 function code == 6 之封包

The screenshot shows a Wireshark interface with a packet list. A red oval highlights a specific packet entry:

No. Time Source Destination Protocol
5 0.557400 192.168.1.23 192.168.1.55 Modbus/TCP
6 0.561506 192.168.1.55 192.168.1.23 Modbus/TCP
20 1.582443 192.168.1.23 192.168.1.55 Modbus/TCP
21 1.586560 192.168.1.55 192.168.1.23 Modbus/TCP
36 2.557473 192.168.1.23 192.168.1.55 Modbus/TCP
37 2.561539 192.168.1.55 192.168.1.23 Modbus/TCP
56 3.582637 192.168.1.23 192.168.1.55 Modbus/TCP
57 3.586571 192.168.1.55 192.168.1.23 Modbus/TCP
72 4.557445 192.168.1.23 192.168.1.55 Modbus/TCP
73 4.561291 192.168.1.55 192.168.1.23 Modbus/TCP
86 5.582843 192.168.1.23 192.168.1.55 Modbus/TCP
87 5.586624 192.168.1.55 192.168.1.23 Modbus/TCP

Frame 5: 66 bytes on wire (528 bits), 66 bytes captured (528 bits)
Ethernet II, Src: NexcomIn_4f:9e:c4 (00:10:f3:4f:9e:c4), Dst: Ide...
Internet Protocol Version 4, Src: 192.168.1.23, Dst: 192.168.1.55
Transmission Control Protocol, Src Port: 49538, Dst Port: 502, Seq...
Modbus/TCP
Modbus
.000 0110 = Function Code: Write Single Register (6)
Reference Number: 10
Data: 1e6b

Mouse right click

A context menu is open over the circled packet:

- Expand Subtrees
- Collapse Subtrees
- Expand All
- Collapse All
- Apply as Column
- Apply as Filter
 - Selected
 - Not Selected
 - ... and Selected
 - ... or Selected
 - ... and not Selected
 - ... or not Selected
- Follow TCP Stream
- Follow UDP Stream
- Follow SSL Stream
- Follow HTTP Stream
- Copy
- Export Selected Packet Bytes...
- Edit Packet
- Wiki Protocol Page
- Filter Field Reference
- Protocol Help
- Protocol Preferences
- Decode As...
- Disable Protocol...
- Resolve Name
- Go to Corresponding Packet
- Show Packet Reference in New Window

Packets: 1682 · Displayed: 175 (10.4%) · Load time: 0:00.031 · Profile: Default

Bottom icons: Windows Start, Internet Explorer, File Explorer, Media Player, Task View, Taskbar buttons, and system status.



Wireshark – Filtering Example

eq == Equal

ex: ip.src==192.168.2.89

ne != Not equal

ex: ip.src!= 192.168.2.89

gt > Greater than

ex: frame.len > 10

lt <>= Greater than or equal to

ex: frame.len ge 0x100

le <= Less than or equal to

ex: frame.len <= 0x20



TCP Conversation for Modbus

Statistics/Conversations:

Continually Altered Actuator State-CO2 Fan.pcapng [Wireshark 2.2.9 (v2.2.9-0-g34f34aa504)]

File Edit View Go Capture Analyze Statistics Telephony Tools Internals Help

Filter: Expression... Clear Apply Save

No. Time Source Destination Protocol Length Info

Conversations: Continually Altered Actuator State-CO2 Fan.pcapng

Bluetooth Ethernet: 14 FC FDDI IEEE 802.11 IPv4: 11 IPv6: 3 IPX JXTA MPTCP NCP RSVP SCTP TCP: 4 Token-Ring UDP: 79 USB

TCP Conversations - No Filter

Address A	Port A	Address B	Port B	Packets A → B	Bytes A → B	Packets B → A	Bytes B → A	Rel Start	Duration	Bits/s A → B	Bits/s B → A
192.168.1.23	4938	192.168.1.55	502	1 052	69 975	605	38 730	447	31 245	0.000000000	105.2195
192.168.1.23	49201	192.168.1.19	502	367	23 385	210	13 230	157	10 155	0.692972000	104.2265
192.168.1.28	58971	140.92.13.4	80	3	194	3	194	0	0	6.485037000	9.0092
192.168.1.28	58972	140.92.5.38	2222	3	194	3	194	0	0	29.881963000	9.0024

Frame 5: 66 bytes on wire (528 bits), 66 bytes captured (528 bits) on interface Ethernet II, Src: N/A (08:00:27:00:00:00), Dst: Modbus/TCP (0.0.0.0) (08:00:27:00:00:00)
Ethernet II, Src: N/A (08:00:27:00:00:00), Dst: Modbus/TCP (0.0.0.0) (08:00:27:00:00:00)
Internet Protocol Version 4, Src: N/A (0.0.0.0), Dst: Modbus/TCP (0.0.0.0)
Transmission Control Protocol
Modbus/TCP
Modbus
.000 0110 = Function
Reference Number:
Data: 1e6b

Master Slave

Name resolution Limit to display filter

Help Copy Follow Stream Graph A→B Graph A+B Close

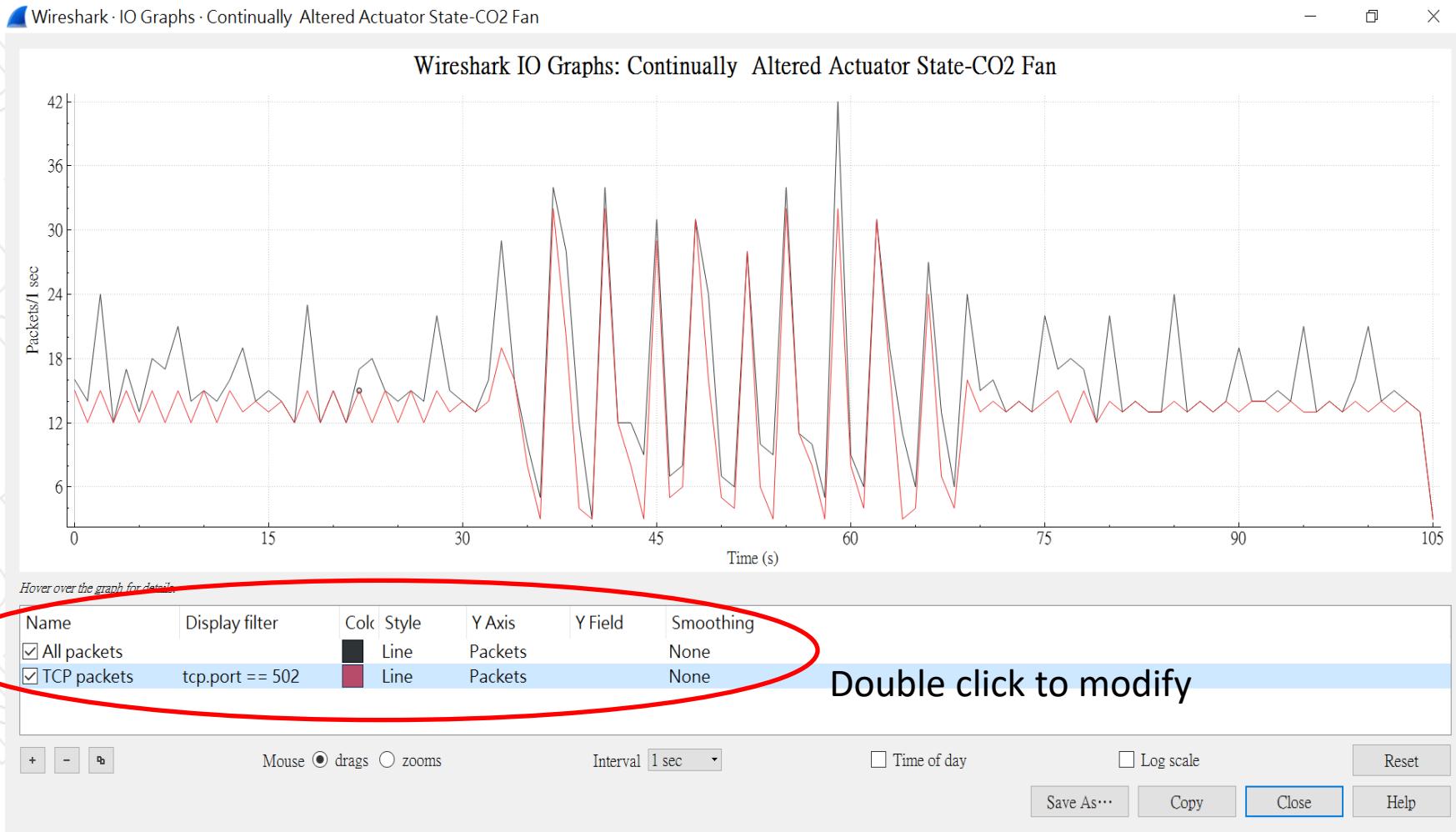
File: "C:\Users\root\Desktop..." Packets: 1682 Displayed: 1682 (100.0%) Load time: 0:00.015 Profile: Default

下午 05:22
2017/9/20



Network Spike 分析

Statistics/ I/O Graph:





Finding Interesting Packets

Edit /Preferences ...:

Continually Altered Actuator State-CO2 Fan.pcapng

File Edit View Go Capture Analyze Statistics Telephony Wireless Tools Help

Apply a display filter ... <Ctrl-/>

No.	Time	Source	Destination	Protocol	Length	Info
524	33.584331	192.168.1.23	192.168.1.55	Modbus/T...	66	Query: Trans: 62937; Unit: 1, Func: 6: Write Single...
525	33.584593	192.168.1.23	192.168.1.55	Modbus/T...	66	1, Func: 6: Write Single...
526	33.589219	192.168.1.55	192.168.1.23	Modbus/T...	66	1, Func: 6: Write Single...
527	33.589420	192.168.1.55	192.168.1.23	Modbus/T...	66	1, Func: 6: Write Single...
528	33.624642	Vmware_65:15:94	Cerio_04:ed:f5	TCP	66	2 [PSH, ACK] Seq=1597 Ack=2...
529	33.624852	Cerio_04:ed:f5	Vmware_65:15:94	TCP	66	1, Func: 6: Write Single...
530	33.710259	192.168.1.23	192.168.1.19	TCP	66	8 [PSH, ACK] Seq=2223 Ack=1...
531	33.713743	192.168.1.19	192.168.1.23	TCP	66	.168.1.31
532	33.717749	192.168.1.19	192.168.1.23	TCP	66	:ed:f5

> Frame 525: 66 bytes on wire (528 bits), 66 bytes captured (66 bits) on interface Ethernet II, Src: Vmware_56:59:d1 (00:0c:29:56:59:d1), Dst: Cerio_04:ed:f5 (00:0c:29:04:ed:f5)
> Ethernet II, Src: Vmware_56:59:d1 (00:0c:29:56:59:d1) [ether 00:0c:29:56:59:d1], Dst: Cerio_04:ed:f5 (00:0c:29:04:ed:f5) [ether 00:0c:29:04:ed:f5]
> Internet Protocol Version 4, Src: 192.168.1.23 (192.168.1.23), Dst: 192.168.1.19 (192.168.1.19)
> Transmission Control Protocol, Src Port: 49538 (49538), Dst Port: 502 (502)
[Stream index: 0]
[TCP Segment Len: 12]
Sequence number: 1597 (relative sequence number)
Next sequence number: 1600 (relative sequence number)
0000 00 03 7b c0 19 7f 00 0c 29 56 59 d1 08 00 45 00 ..{.....)VY...E.
0010 00 34 af e4 00 00 ff 06 88 40 c0 a8 01 17 c0 a8 .4..... .@.....
0020 01 37 c1 82 01 f6 db 22 d6 c6 00 bd 6c 7f 50 18 .7....."1.P.
0030 16 d0 1d 58 00 00 f5 d9 00 00 00 06 01 06 00 0a ...X....
0040 1e 6b .k

Ethernet (eth), 14 bytes

Wireshark · Preferences

Appearance

Layout

Columns

Font and Colors

Capture

Filter Expressions

Name Resolution

Protocols

Statistics

Advanced

Displayed Title Type

No. Number

Time Time (format as specified)

Source Source address

Destination Destination address

Protocol Protocol

Length Packet length (bytes)

Info Information

Add an appearance column

OK Cancel Help

Packets: 1682 · Displayed: 1682 (100.0%) · Load time: 0:0.363 · Profile: Default

上午 09:51
2017/9/21



Adding Useful Sort Columns

Edit /Preferences ...:

- ✓ Add a Dst_mac column with Hw dest addr,
- ✓ Sorting by Dst_Mac, add a filter with mbtcp,

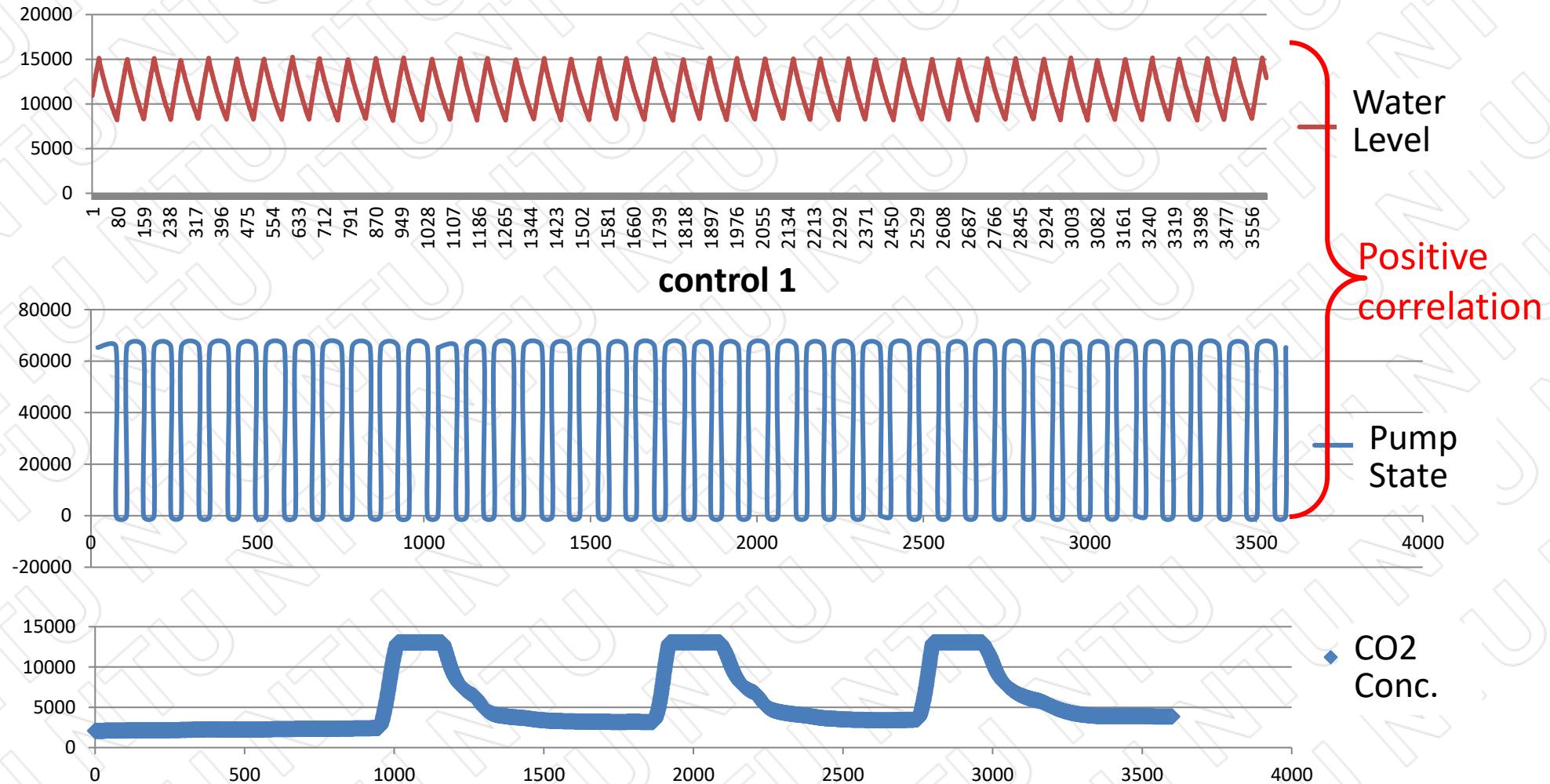
The screenshot shows the Wireshark interface with a packet list titled "mbtcp". The list contains several TCP packets, with the fifth and sixth packets highlighted in dark blue. The details pane shows the structure of these packets, including fields like Source, Destination, and Dst_mac. The bytes pane displays the raw hex and ASCII data.

A "Wireshark - Preferences" dialog box is open in the foreground, centered over the details pane. It is set to the "Columns" tab under the "Appearance" section. In this tab, the "Dst_mac" column is selected and its type is set to "Hw dest addr (unresolved)". Other columns like No., Time, Source, Destination, Info, Protocol, and Length are also listed with their respective types.

The status bar at the bottom of the Wireshark window indicates: "Packets: 1682 · Displayed: 924 (54.9%) · Load time: 0:0.15 · Profile: Default". The system tray at the bottom right shows the date and time as "上午 10:54 2017/9/21".



數值與開關趨勢圖





作業 1-B

1. Wireshark各式分析統計圖
2. SCADA系統數值資訊：
 - Which IP address is the master on ?
 - How many slaves is the master talking to ?
 - Master 對 Slave 的那些位址做了那些func. Code?
 - Slave回應了哪些位址的那些數據內容(前2筆)?
3. 下列操作數值資訊(以**192.168.1.55**(PLC)為主)
 - 找出馬達開關位址(持續on-off-on-off切換)
 - 找出風扇開關位址(只有三次on-off切換)
 - 找出手自動切換開關位址(只操作一次on，然後off)



THANK YOU

