

machine 1

machine 2

machine 3

(10, 33, 57, 60, 80)

(5, 22, 48, 56, 90)

(15, 35, 38, 88, 96)

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(5, 33, 38, 48, 80, 88)

(5, 33, 38, 48, 80, 88)

(5, 33, 38, 48, 80, 88)