

machine 1

(10, 33, 57, 60, 80)

machine 2

(5, 22, 48, 56, 90)

machine 3

(15, 35, 38, 88, 96)

---

(5, 33, 38, 48, 80, 88)

(5, 33, 38, 48, 80, 88)

(5, 33, 38, 48, 80, 88)