ASSESSING SECURITY OF CONTEMPORARY INDUSTRIAL CONTROL SYSTEMS: INVESTIGATED THROUGH MODBUS HIJACKING

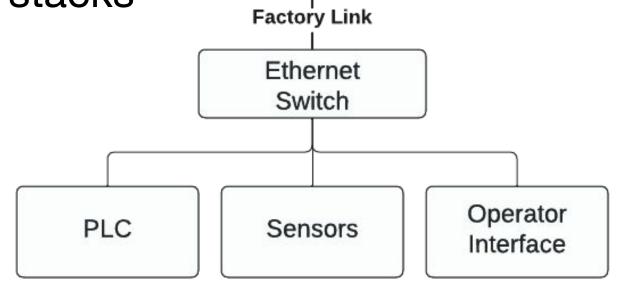
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Introduction

Industrial Control Systems (ICS) are a critical security concern where increased connectivity and data-driven practices are becoming commonplace in factories. Many industrial communication protocols, like Modbus, were designed in a time where security was not a concern. These security flaws within industrial protocols are still relevant despite advances in cyber security

Background

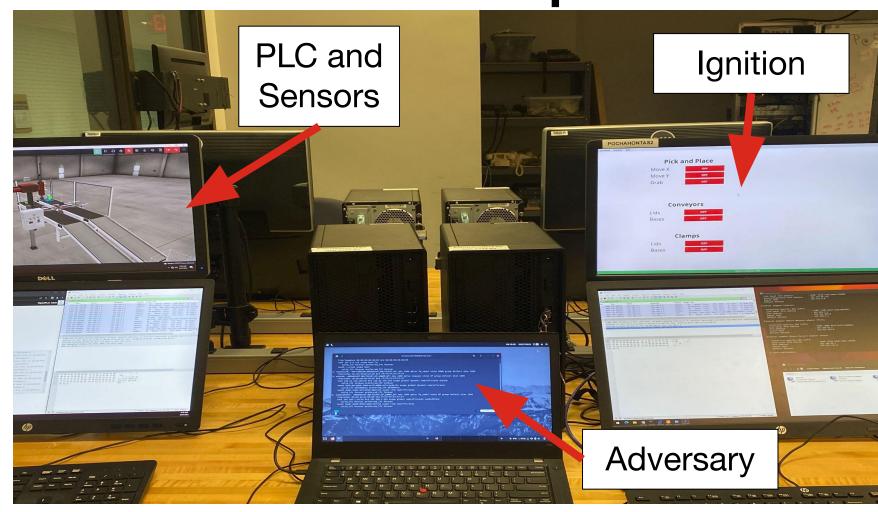
- Programmable Logic Controllers (PLC) are specialized microcontrollers designed to automate factories
- A typical production line has a PLC that communicates to a interface where an operator can control the machine
- Industrial equipment is networked and supports basic TCP/IP stacks



Objectives

- Exploit a simple network composed of a PLC and sensors by doing a Gratuitous Modbus Request
- Exploit a more complex network a PLC, sensors, and Ignition software with an MITM attack

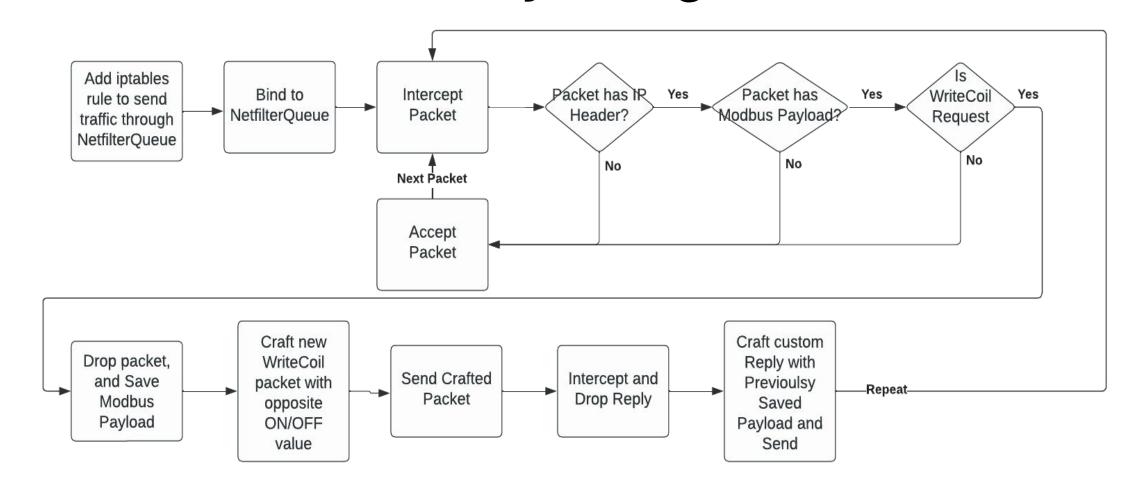
Test Setup



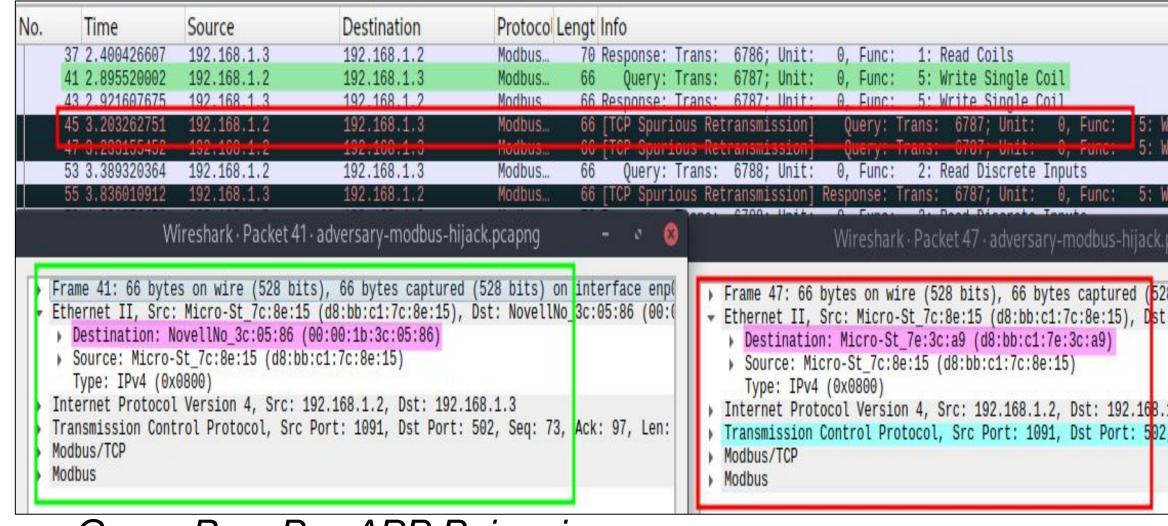
Attack Pipeline Architecture

- Cam Overflow
 - Turn switch into a hub, and see all traffic flowing through the switch
- ARP Poisoning
 - Craft specialized ARP requests to traffic through adversary computer
- Modbus Hijacking
 - Selectively drop Modbus WriteCoil requests, and craft packets to fool **Ignition** and **OpenPLC** that everything completed successfully

Modbus Hijacking Attack



Results



Green Box: Pre-ARP Poisoning Red Box: Post-ARP Poisoning

Conclusions and Future Work

- The exploit was successful in a lab environment
- The exploit demonstrated that industrial protocols need to balance security and latency
- Expand this to actual PLC and industrial hardware in the future