

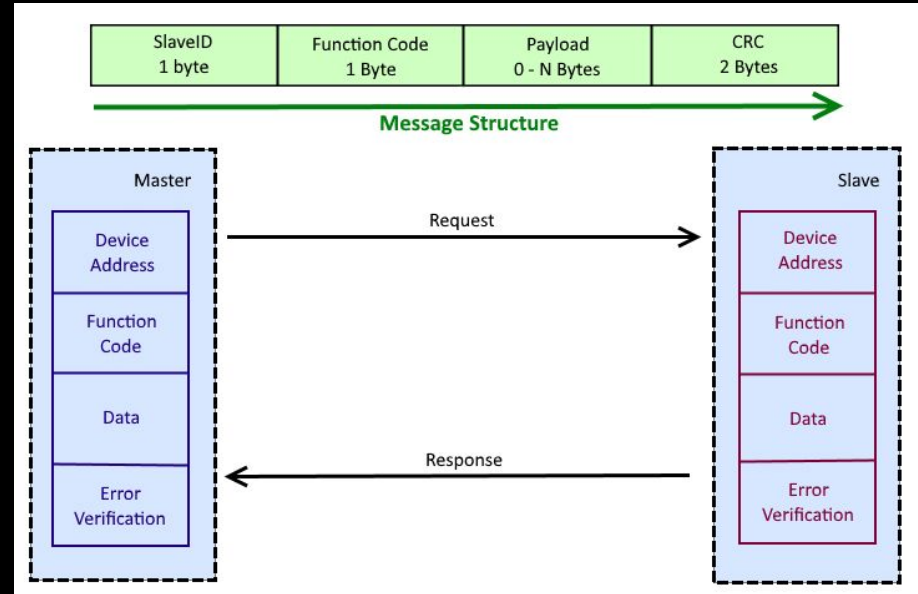
# **Modware: Secure Modbus Communication For Devices Without Complex Networking Stacks**

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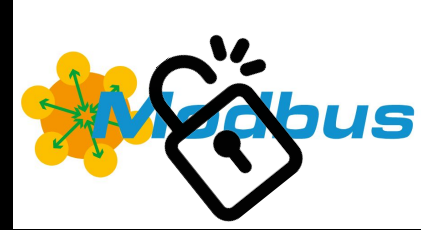
# What is Modbus?

- Communication Protocol
- Connects Industrial Devices
- Master-Slave Architecture
- Developed in 1979



# Why Secure Modbus?

- Developed in 1979
  - Security wasn't invented back then
- “Don't speak unless spoken to” protocol
- Susceptible to MITM, gratuitous server requests, etc
  - Ask me about my Capstone Project
- Some devices don't have complex networks stacks



# What has **already been done**?

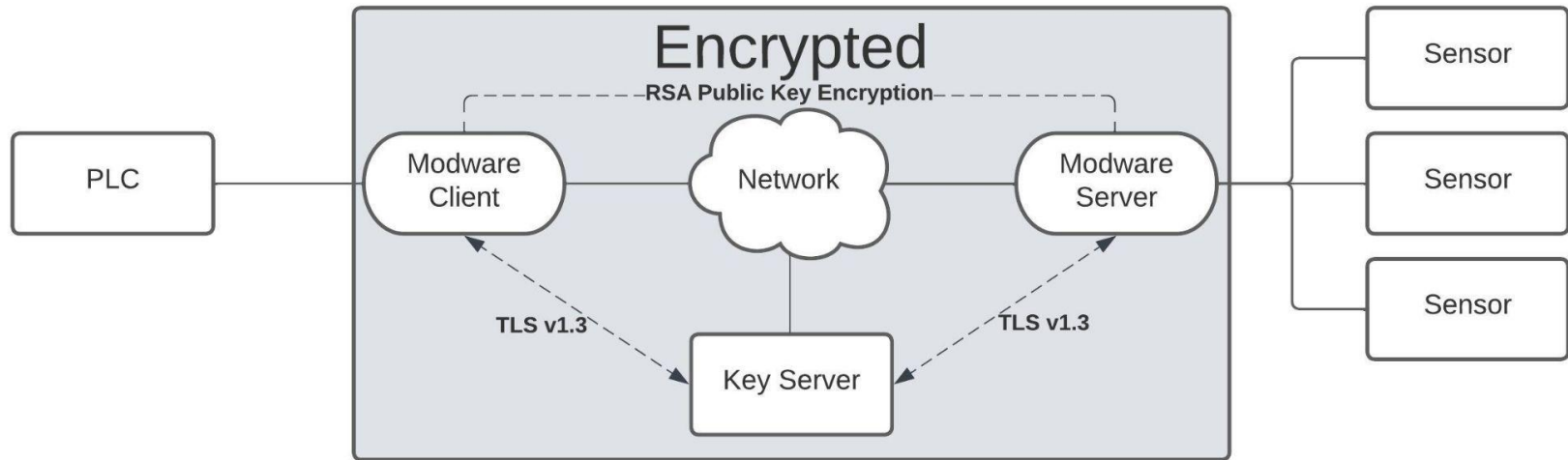
- Inherently Insecure
- Security Add-ons and Extensions
  - Modbus/TCP Security (IEC 62443)
  - Secure Authentication (RFC 6347)
- Encapsulation in Secure Protocols
  - VPNs, TLS, IPsec
- Network Segmentation and Firewalls

# Why our **solution**?

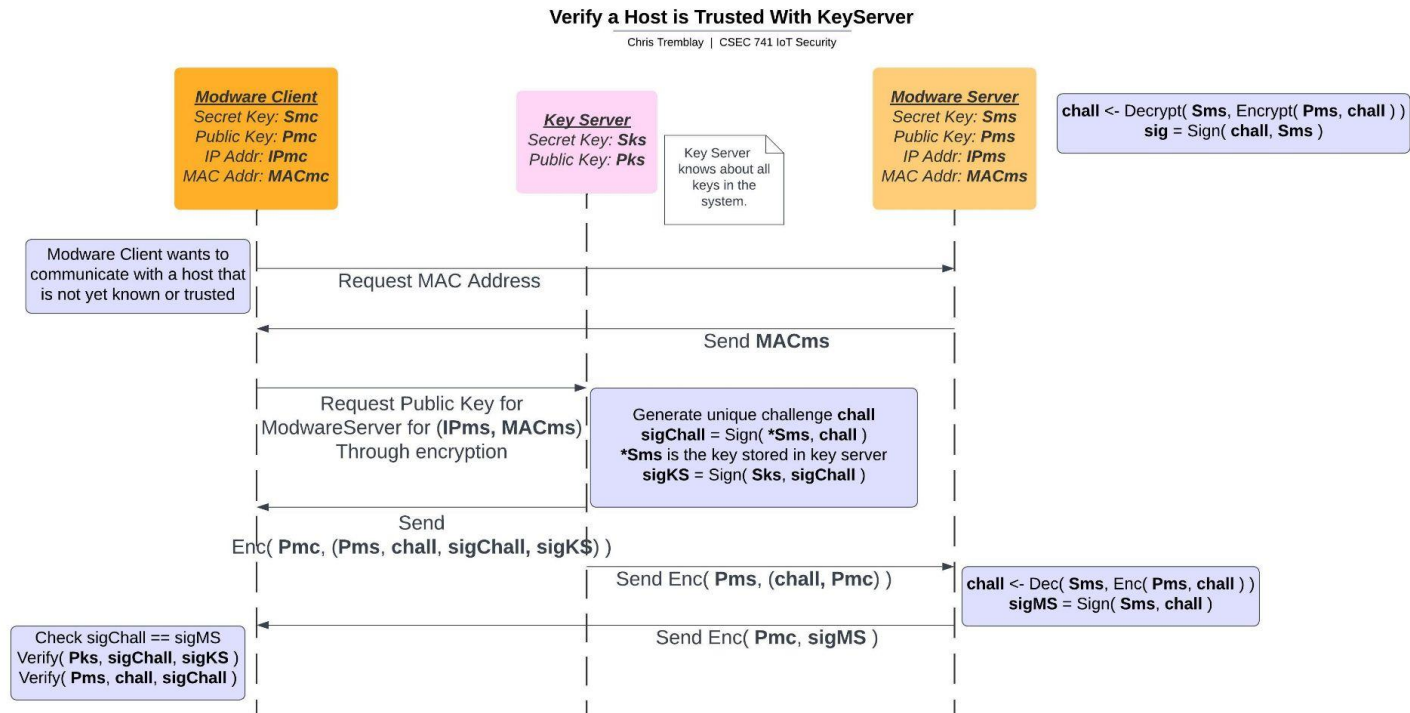
- Support for **legacy hardware**
- **Minimal Integration** with existing architecture
- Confidentiality, Integrity, and **Non-Repudiation**

# Basic Architecture

*Middleware inline after client devices, and before server devices*

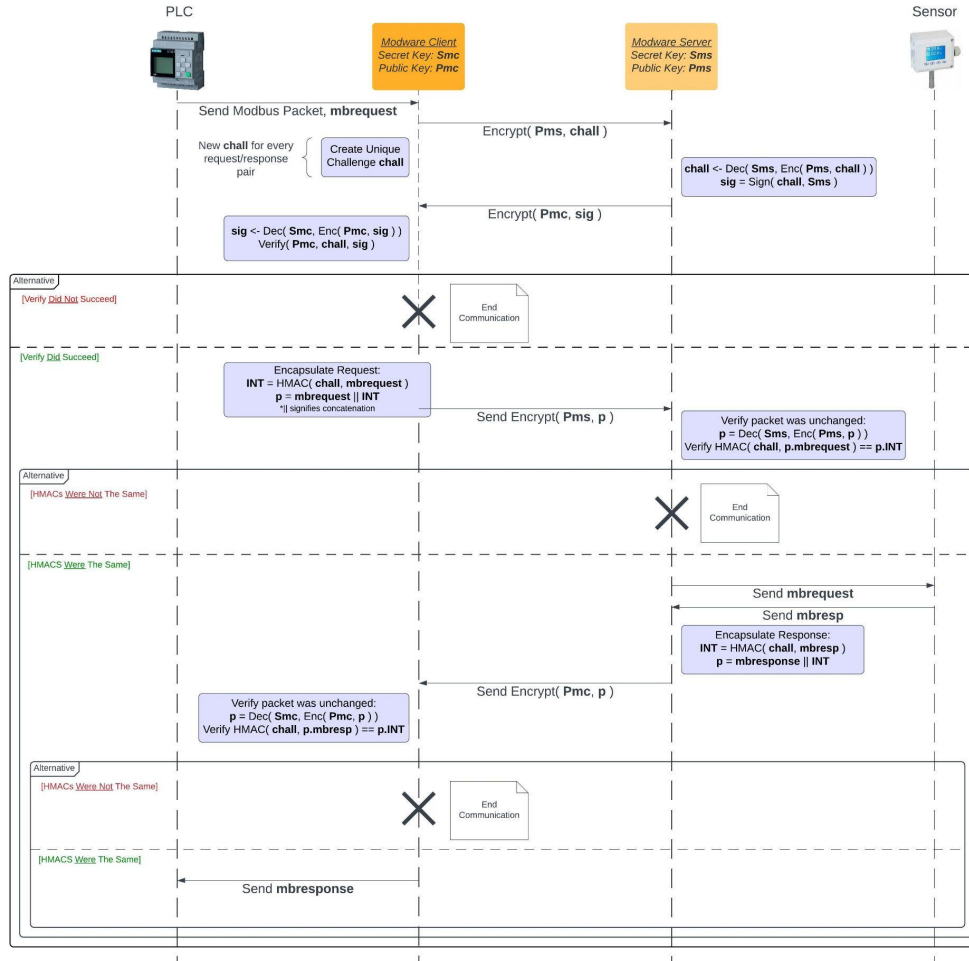


# Verify Server Identity Before Communication



# Communication Protocol (Verified and Known Hosts)

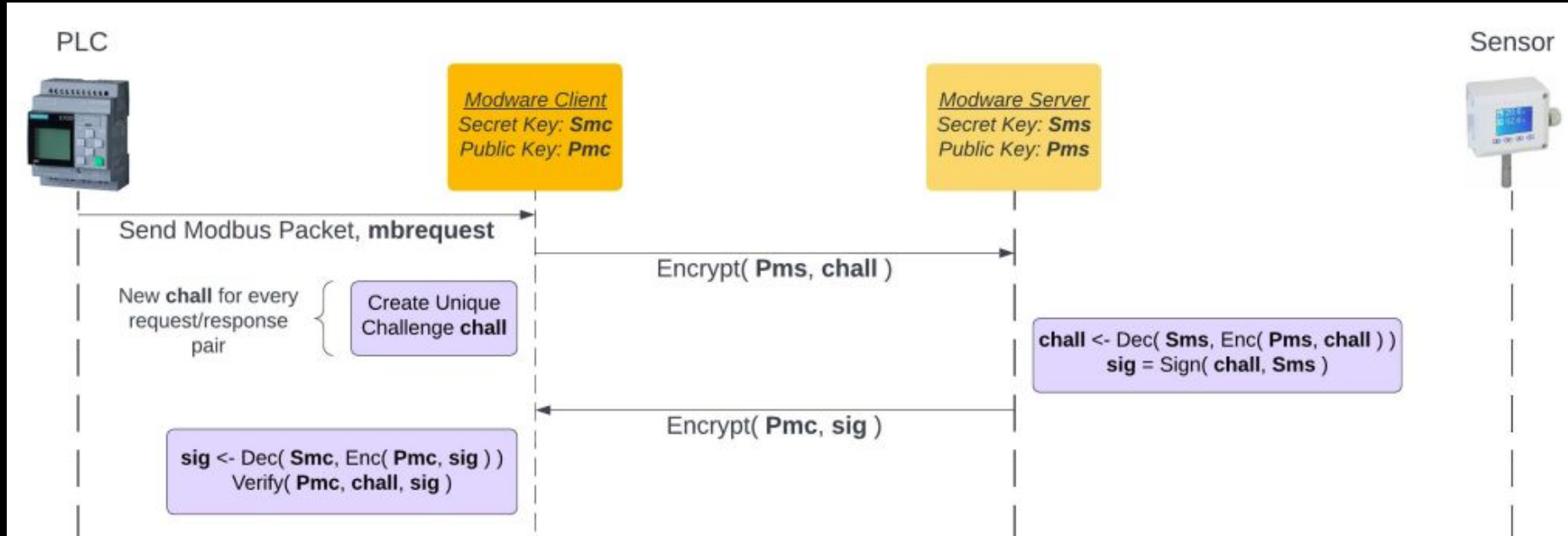
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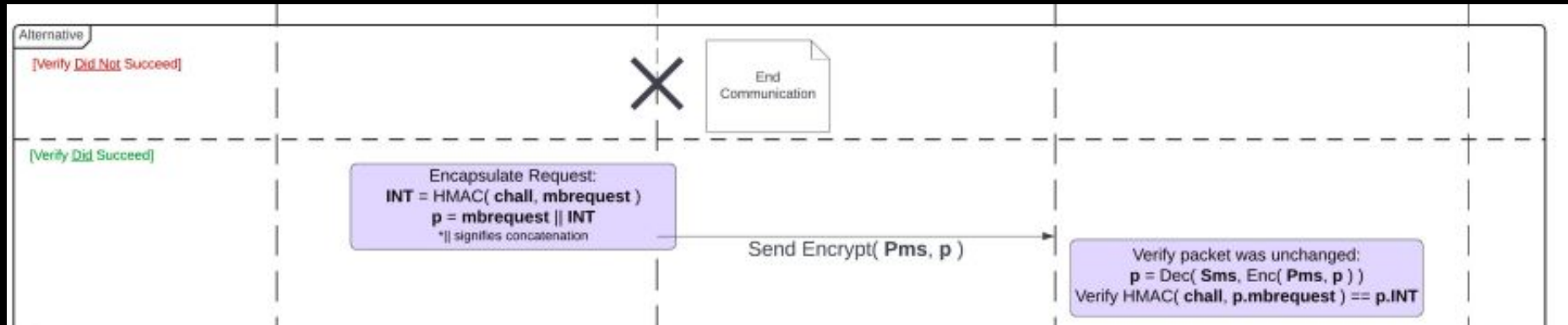
## Communication Between Verified Hosts



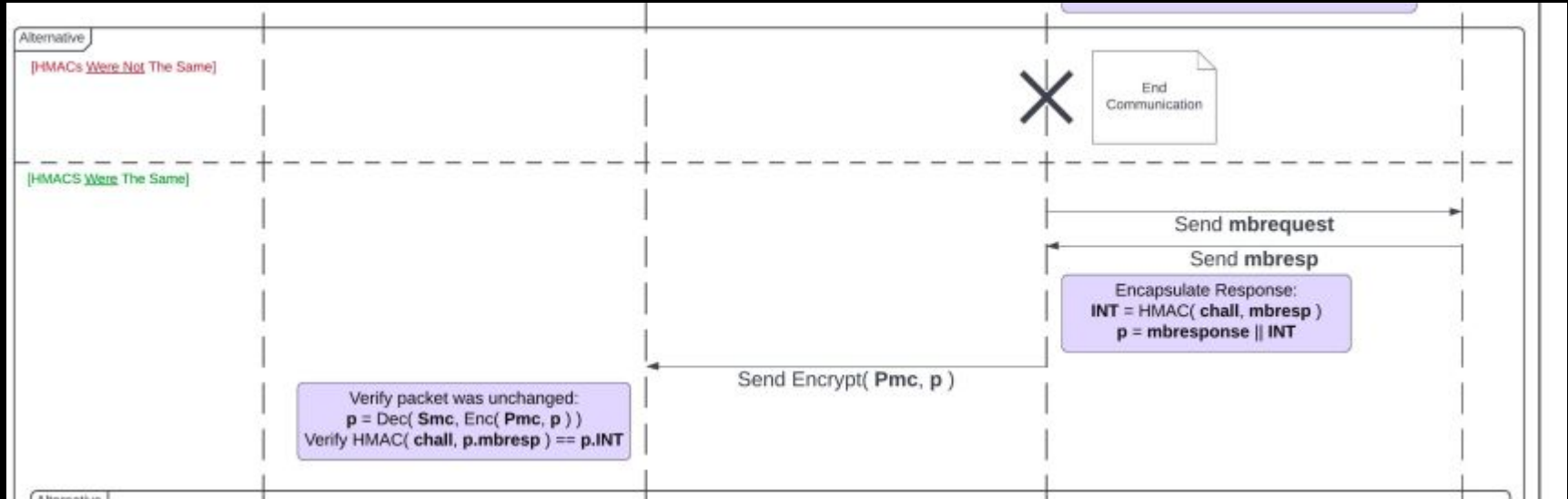
# Send Server a Challenge For Liveliness



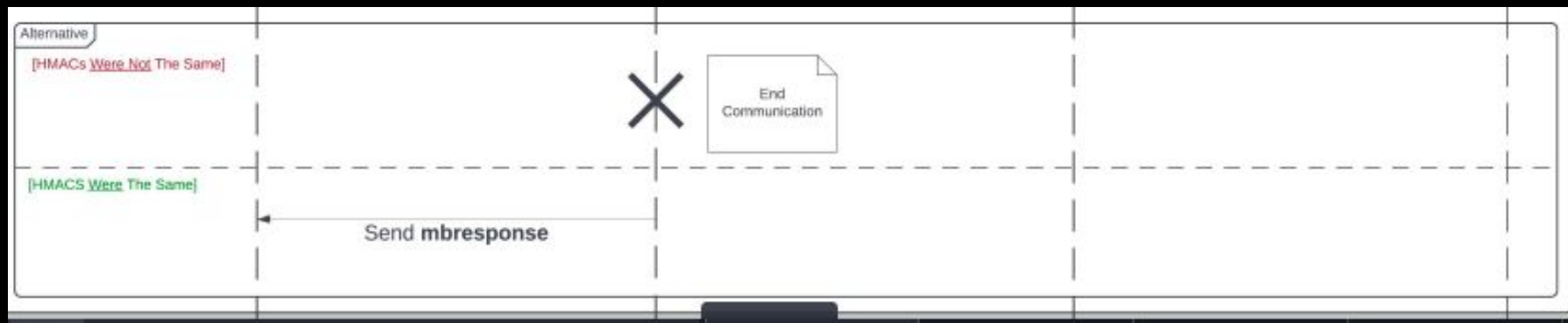
# If Server **Passes Challenge**, Then Send Packet



# De-Encapsulate Request → Encapsulate Response



## De-Encapsulate Response



# References

- [What is Modbus and How does it work](#)
- [Research and Implementation of Modbus TCP Security Enhancement Protocol](#)
- [ISA/IEC 62443](#) and [RFC 6347](#)
- I. Modbus Organization, “Mb-tcp-security-v21 2018-07-24.pdf,” Jul 2018.
- W. Jingran, L. Mingzhe, X. Aidong, H. Bo, H. Xiaojia, and Z. Xiufang, “Research and implementation of secure industrial communication protocols,” in 2020 IEEE International Conference on Artificial Intelligence and Information Systems (ICAIS), p. 314–317, Mar 2020.
- T. Martins and S. V. G. Oliveira, “Enhanced modbus/tcp security protocol: Authentication and authorization functions supported,” *Sensors*, vol. 22, p. 8024, Oct 2022.
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Thank **you!**