Self-Explanatory Buttons				
	Basic  Visualization  Technical & graphical display of all system states directly in the HMI Control Panel			
CleanXCEL v1.1 User Experience Definition of User Friendly ???	1st priority features	Guided / Facilitates Processes	Pre-selection of Cleaning Program Recipes	with Freely Selectable Treatment Parameters
			Simplified Cleaning Program Selection with a Button	
			* Prevention of Operating Errors	with Operational Safety with Operational Quality
		Process Monitoring		with Operational Quality
		Guided Trouble Shooting Str	raightforward, fast alarm diagnostics	
		Guided Maintenance Services	Display of system information relevant for service purposes	
	2nd priority features	Data Exchange / Link to upstream & Operative Facilities	downstream	ET / PROFIBUS / AT for highly flexible interfacing
			Data Acc	quisition
		Integration of 3rd Party Applications	_	
	Effect	Higherive Operation with Quality	er Process Reliability	
		Production Output Production Availability		ilability
	Objectives Reduc	ction of downtimes Fast & clear & disruptions	identification of alarms	
		ction of not necessary enance costs		