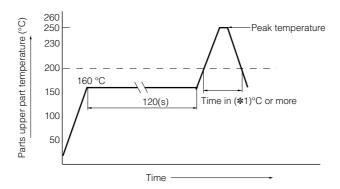
Panasonic

■ Reflow guaranteed condition

RoHS compliant



■ Lead-Free reflow

5.0		- : (-)	(-)	(1)
Reflow No.	Fig. (1)	Fig. (2)	Fig. (3)	Fig. (4)
Category	φ4 to φ6.3	<i>φ</i> 8 to <i>φ</i> 10	\$\phi\$12.5 to \$\phi\$18	EB series (\$\phi\$10 to \$\phi\$18)
Peak temperature	250 °C	235 °C	230 °C (220 °C)	230 °C
Time in peak temperature	5 s	5 s	5 s (5 s)	5 s
Time in (*1) °C or more	≥200 °C 60 s	≥200 °C 60 s ≥200 °C 60 s		≥200 °C 20 s
Time of reflow	1 time	1 time	1 time	1 time

■ High temperature Lead-Free reflow

Reflow No.	Fig. (5)	Fig. (6)		Fig.	(7)	Fig. (8)		
Category	φ4 to φ6.3	<i>φ</i> 8 to	φ10	<i>φ</i> 8 to	φ10	ϕ 6.3 to ϕ 10 (TK · TP series)		
Peak temperature	260 °C (255 °C)	245 °C	260 °C	250 °C	260 °C	255 °C	260 °C	
Time in peak temperature	≥250 °C 5 s (10 s)	≥240 °C 10 s	≥250 °C 5 s	≥240 °C 10 s	≥250 °C 5 s	≥250 °C 30 s	≥250 °C 20 s	
	≥230 °C 30 s	≧230 °C 30 s	≧230 °C 30 s	≥230 °C 30 s	≥230 °C 30 s	≥230 °C 40 s	≥230 °C 30 s	
Time in (*1) °C or more	≥217 °C 40 s	≧217 °C 40 s	≧217 °C 40 s	≧217 °C 40 s	≧217 °C 40 s	≧217 °C 65 s	≧217 °C 65 s	
	≥200 °C 70 s	≧200 °C 70 s	≥200 °C 70 s	≧200 °C 70 s	≧200 °C 70 s	≥200 °C 90 s	≧200 °C 70 s	
Time of reflow	2 times	2 times	1 time	2 times	1 time	2 times	2 times	

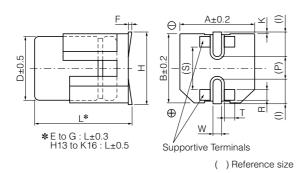
Reflow No.	Fig. (9)	Fig. (10)	Fig. (11)	
Category	\$\phi\$12.5 to \$\phi\$18(FK, TK, HD series)6.3 V to 35 V	φ12.5 to φ18(FK series) 50 V to 63 V(TK series) 50 V	φ12.5 to φ18 (FK series) 80 V to 100 V (TK series) 63 V to 100 V	
Peak temperature	245 °C	245 °C	245 °C	
Time in peak temperature	≥240 °C 30 s	≥240 °C 5 s	≧240 °C 5 s	
Time in (*1) °C or more	≧217 °C 90 s	≧217 °C 30 s	≥217 °C 30 s	
Time of reflow	2 times	2 times	1 time	

 $[\]ensuremath{\bigstar}\xspace For reflow, use a thermal condition system such as infrared radiation (IR) or hot blast.$

^{*} Panasonic have several series available for pure Tin terminal and ZVEI reflow based on J-STD-020D (JEDEC). (Please contact sales for details.)

■ Dimensions (Vibration-proof products)

* The size and shape are different from standard products. Please inquire details of our company.

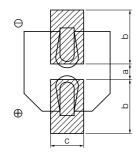


											(Unit :	min)
Size Code	φD	L	A, B	H max.	F	1	W	Р	K	R	S	Т
Е	8.0	6.5	8.3	9.5	0 to +0.15	3.4	0.7±0.1	2.2	0.35+0.15	0.70±0.2	5.3±0.2	1.7±0.2
F	8.0	10.5	8.3	10.0	0 to +0.15	3.4	1.2±0.2	3.1	0.70±0.2	0.70±0.2	5.3±0.2	1.3±0.2
G	10.0	10.5	10.3	12.0	0 to +0.15	3.5	1.2±0.2	4.6	0.70±0.2	0.70±0.2	6.9±0.2	1.3±0.2
H13	12.5	13.8	13.5	15.0	-0.1 to +0.15	4.7	1.2±0.2	4.4	0.70±0.3	2.2±0.2	7.1±0.2	2.4±0.2
J16	16.0	16.8	17.0	19.0	-0.1 to +0.15	5.5	1.4±0.2	6.7	0.70±0.3	3.0±0.2	9.0±0.2	1.9±0.2
K16	18.0	16.8	19.0	21.0	-0.1 to +0.15	6.7	1.4±0.2	6.7	0.70±0.3	3.0±0.2	11.0±0.2	1.9±0.2

■ Land/Pad Pattern

The circuit board land/pad pattern size for chip capacitors is specified in the following table. The land pitch influences installation strength and consider it.

Standard products



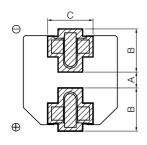


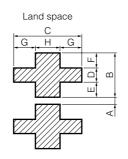
[Table of Board Land Size vs. Capacitor Size] (Unit: mm)

Size/Dimension	а	р	С
B (\$\phi 4)	1.0	2.5	1.6
C (\$\phi\$5)	1.5	2.8	1.6
D (\phi 6.3)	1.8	3.2	1.6
$E (\phi 8 \times 6.2L)$	2.2	4.0	1.6
F (\$\phi 8 \times 10.2L)	3.1	4.0	2.0
G (ϕ 10 × 10.2L)	4.6	4.1	2.0
H (ϕ 12.5)	4.0	5.7	2.0
J (<i>φ</i> 16)	6.0	6.5	2.5
K (φ18)	6.0	7.5	2.5

* When size "a" is wide, back fillet can be made, decreasing fitting strength.

Vibration-proof products





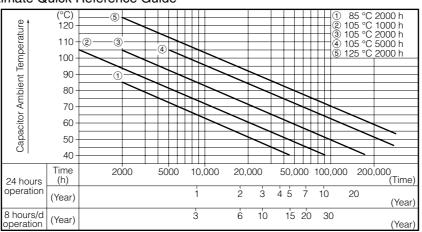
[Table of Board Land Size vs. Capacitor Size] (Unit: mm)

Size/Dimension	Α	В	С	D	Е	F	G	Н
$E (\phi 8 \times 6.5L)$	1.8	4.2	5.0	1.3	1.5	1.4	1.5	2.0
$F(\phi 8 \times 10.5L)$	2.7	4.0	4.7	1.3	1.0	1.7	1.1	2.5
G (<i>\phi</i> 10)	3.9	4.4	4.7	1.3	1.2	1.9	1.1	2.5
H (ϕ 12.5)	3.9	6.0	6.9	2.8	1.3	1.9	2.2	2.5
J (<i>ϕ</i> 16)	5.8	6.8	6.2	3.6	1.3	1.9	1.7	2.8
Κ (<i>φ</i> 18)	5.8	7.3	6.2	3.6	1.8	1.9	1.7	2.8

* When size "A" is wide, back fillet can be made, decreasing fitting strength.

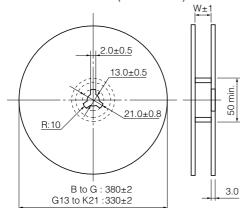
* Take mounting conditions, solderability and fitting strength into consideration when selecting parts for your company's design.

■ Expected Life Estimate Quick Reference Guide



Surface Mount Type

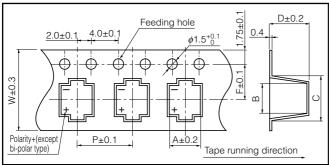
- Packaging Specifications.
- Reel Dimensions in mm (not to scale)



Size	W
B, C	14
D, E, D8	18
F, G	26

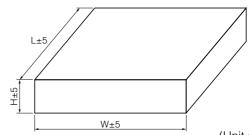
	(Unit : mm)
Size	W
G13, G17	34
H13, H16	34
J16, J21	46
K16, K21	40

• Taping Dimensions in mm (size B to G)



Ask factory for technical specifications.

Dimensions of Outer Carton Box



		(Unit : mm)	
Size code	Н	W, L	
B, C	220	395	
D, D8, E	250	395	
F, G	220	395	
G13, G17	210	350	
H13, H16	210	330	
J16, J21	230	350	
K16, K21	230	330	

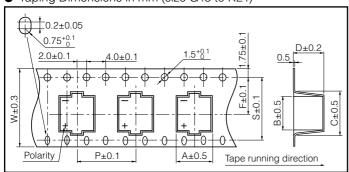
Min.Packing Quantity

Size code	Height	Min.Packing Quantity pcs.			
Size code	rieignt	380 mm reel			
D	L=5.4 mm	2000			
Ь	L=5.8 mm	2000			
	L=5.4 mm	1000			
C, D	L=5.8 mm	1000			
E	_	1000			
D8	_	900			
F, G	_	500			

Size code	Min.Packing Quantity pcs.		
Size code	330 mm reel		
G13	250		
G17, H13	200		
H16	150		
J16, K16	125		
J21, K21	75		

)
Size code	W	А	В	С	Р	F	Hei	ght
							L=5.4 mm	L=5.8 mm
В	12.0	4.7	4.6 +0.2 -0.1	6.5±0.3	8.0	5.5	5.8	6.2
С	12.0	5.7	5.7 +0.3 -0.2	8.0±0.5	12.0	5.5	5.8	6.4
D	16.0	7.0	7.0 +0.3 -0.2	9.0±0.5	12.0	7.5	5.8	6.4
D8	16.0	7.0	7.0 +0.3 -0.2	9.0±0.5	12.0	7.5	8.4	
E	16.0	8.7	8.7 +0.3 -0.2	11.4±0.5	12.0	7.5	6.8	
F	24.0	8.7	8.7 +0.3 -0.2	12.5±0.5	16.0	11.5	11.0	
G	24.0	10.7	10.7 +0.3 -0.2	14.5±0.5	16.0	11.5	11.0	

• Taping Dimensions in mm (size G13 to K21)



Ask factory for technical specifications.

Size	Taping Size							
	Α	В	С	D	F	Р	S	W
G13	10.7	10.7	14.5	14.5	14.2	20.0	28.4	32.0
G17	10.7	10.7	14.5	17.5	14.2	20.0	28.4	32.0
H13	14.0	14.0	18.0	14.5	14.2	24.0	28.4	32.0
H16	14.0	14.0	18.0	17.5	14.2	24.0	28.4	32.0
J16	17.5	17.5	23.0	17.5	20.2	28.0	40.4	44.0
J21	17.5	17.5	23.0	22.5	20.2	28.0	40.4	44.0
K16	19.5	19.5	26.0	17.5	20.2	32.0	40.4	44.0
K21	19.5	19.5	26.0	22.5	20.2	32.0	40.4	44.0

Design and specifications are each subject to change without notice. Ask factory for the current technical specifications before purchase and/or use. Should a safety concern arise regarding this product, please be sure to contact us immediately.