



## Quality Inspection Report Document number: Author: S O Brien Approved by: Date: 14/10/22 Revision: 001 Page 1 of 3

Area Issue raised:	Product description:	
Fabrication	New IP67 120mm deep	
Inspection Description:	Visual inspection	
Date:	13/10/2022	

General visual inspection of the	Yes	No	Remarks	Punch List
product.				Item
Acceptance criteria:				
<ul> <li>Dimensional checks are within tolerances as per approval drawing tolerances.</li> </ul>	-	No	Dims match drawing for IP67 enclosure however features were not changed to account for new overall dims	1
<ul> <li>Visual examination does not reveal defects.</li> </ul>	-	No	Hole centres in wrong location for new window panel.	2
<ul> <li>Finish meets design specification.</li> </ul>	Yes	_	_	
<ul> <li>All movable components operate within design specification.</li> </ul>	_	No	Door cannot close on IGU, brackets not changed to suit new IP67 enclosure size.	3
Checked by: Quality Inspector 4				

Quality Inspection Report:		
	Accepted without remarks	
	Accepted with remarks (see Punch List)	
	Rejected (see Punch List and Images). The product is subject to rework and reinspection	





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## **Punch List**

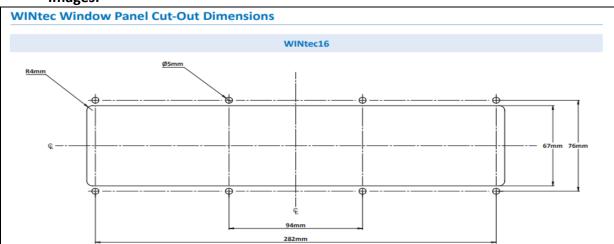
Item	Description	Action
1	Dims were updated for new overall size however the features in the enclosure e.g. weld studs, were not increased to match offset of new size.	Update features of model
2	Hole locations were based on old data card from previous supplier.	New data card sourced and provided to engineering. Model in question is type 16. Recommended to convert holes to slots to allow for the use of old and new window types.
3	Door on pillar unit cannot close, brackets to be drilled to allow enclosure to sit lower in unit.	New enclosure should have been remodelled in assembly to check for fitment issues. Update and remodel before making new standard item.





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## **Images:**







Reply Reply All Forward

Wed 12/10/2022 14:

Herbert Levingston Ltd <accounts@levingston.ie>

RE: M J Lonsdale SO 165663 Windows

Sean O'Brien (II

WINtec Window Panel Cutout Dimensions.pdf 291 KB

This message originated from an external source. Do not click links or open attachments unless you know the content is safe.

Dear Sean;

Please find attached hereto a PDF from the window manufacturer's website. The variant in question is the Wintec 16 product.

Hopefully this is sufficiently detailed to enable you to distil the information your require.

Yours sincerely.

Gerard WHELAN

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