

## **CÜNEYT HARPUTLUOĞLU**

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### **SUMMARY OF QUALIFICATIONS**

*16 years solid and strong professional experience on production plant management. Creative, passionate, problem solver, quick thinker, analytic, team player and talented team builder. 6 Sigma Certified Green Belt*

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### **KEYWORDS**

Plant Management, Production, Production Planning, Production Control, Maintenance, Operational Excellence, Quality, Operation Management, TPM, 6-Sigma, Lean, Kaizen, Certified Green Belt

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### **PROFESSIONAL EXPERIENCE**

#### **COFLE TK AUTOMOTIVE CONTROL SYSTEMS**

##### **Production&Planning Sr. Manager**

**02.2020 – 11.2020**

##### **Responsibilities:**

Managing planning and production management functions of 2 separate plants. Executing line based capacity&load reports of plants. Implementation of scheduling system to laser cutting, mechanical press and welding production steps. Management of EoQ and lead time of all subproducts. Various implementations on AS400 ERP System useful for planning management. Implementation of barcode system in production area. Supported company as production management and planning management consultant from September to end of November

#### **POSCO ASSAN TST**

##### **Planning Sr. Manager**

**04.2019 – 02.2020**

##### **Responsibilities:**

Leading the planning team of 1 unit manager, 5 planning engineers and 4 planning technicians. Responsible from production planning, production control, outsource manufacturing management

##### **Achievements:**

- Plant Yield Rate & Secondary Quality material improvement resulting 60.000\$/y saving
- Management of plant level material yield
- Project design for increasing capacity from 18.000t/mo to 25.000t/mo

#### **CORNING OPTICAL COMMUNICATIONS**

##### **Plant Operations Manager**

**01.2016 – 09.2018**

##### **Responsibilities:**

Reporting directly to the Plant Manager, leading the operation team of 110 employees. Responsible from Production, Maintenance, Production Planning, Operational Excellence and LEAN functions. Supporting responsibilities are; SHE, TPM, PEX, Engineering and QMS activities and new product qualification process. Maintaining union relationship with HR. CAPEX management together with Engineering Manager. Board member and approver of change management committee within the plant.

**Achievements:**

- Increasing OTP(On time Promise) level from 93.8% to 99% with Supply chain team
- Consecutively Record production output in 2016 & 2017 & 2018 without additional investment
- Exceeding LEAN Targets of the Plant in 2017
- Successful plant relocation within the projected timeline and budget and leading synchronize production in two different plants during plant relocation
- 5% OEE improvement in all downstream processes in 2016 and %3 in 2017
- Improving data acquisition system from production lines to main server for better traceability
- Elimination of excess fibre length quality problem in one of the main buffering line.

**THYSSENKRUPP MATERIALS****Production Manager****05.2015 – 12.2015****Responsibilities:**

Reporting to Production & Logistics Director, managing the team of 45 employees. In addition to production, responsible from SHE and Operational Excellence activities. Member of the investment decision committee.

**Achievements:**

- Management of automation upgrade of slitting line project
- Design of MES(Manufacturing Execution System) for the production lines
- Implementation of production efficiency tracking basics
- Managing and creating production reports system in plant

**CORNING OPTICAL COMMUNICATIONS****Production Supervisor****05.2014 – 04.2015****Responsibilities:**

Directly Reporting to Plant Operations Manager, leading the team of 70 employees. Main responsibility is plant production, supporting SHE, Operational Excellence, Engineering and Change Management activities.

**Achievements:**

- Elimination of dye over flooding quality problem at colouring lines
- 6% OEE improvement in bottleneck process, coloring
- Recruitment of labours needed for one shift extension

**ASSAN ALÜMİNYUM****Production Manager****10.2011 – 04.2014****Responsibilities:**

Reporting to Sheet & Foil House Senior Manager, responsible from the management of 2 cold rolling mills and 10 annealing furnaces with a team of 41 employees. Leading the SHE, TPM, production, maintenance, LEAN, improvement & investment projects, quality activities. Overseeing the labour independent process automatization and process development activities in terms of quality, efficiency and cost. Representative (PoC) of the department for the customer complaints, quality issues and ISO/TS 16949 activities.

**Achievements:**

- Improvement of existing MES in cold rolling lines which makes communication between ERP And Machine PLC to eliminate human error.
- Increasing OEE of Cold Rolling mills, 2 times production record within 2 years
- 20% increase in the productivity of annealing furnaces, 4 times production record with reducing %33 manpower
- 10% decrease in the energy consumption and %30 decrease in nitrogen consumption of annealing furnaces by implementing self-controlled automatized production design which improved quality and efficiency.
- 10% decrease in cold rolling filter media consumption

**Product&Process Development Sr. Specialist****08.2010 - 10.2011****Responsibilities:**

Responsible from customer complaint management process with analysing and reporting to customer technical services department. Designing new processes that meet customer specifications with reducing cost and increasing quality and productivity. Analysing internal quality problems with 6-Sigma approach. Defining process parameters of cold rolling and annealing operations.

**Achievements:**

- Redesign of several 5005, 3105 alloys for faster and cost effective production
- Elimination of cold rolling steps for faster and cost effective production
- 6 Sigma Project on cold rolling mill OEE increase, 500.000\$ saving

**Production Sr. Specialist****10.2007 - 08.2010****Responsibilities:**

Started as Management Trainee, Reporting to Production Senior Manager with the responsibility of 2 cold rolling mills and 10 coil-annealing furnaces. Leading SHE, maintenance, production planning control, quality control and TPM activities. Analysing customer returns and leading root cause analysis study of the each case. As TPM Champion of the department, overseeing Kaizen and autonomous maintenance

**Achievements:**

- Significant improvement in flatness problems of composite panels
- 8006 condition problem solution happened in sheet house causing 500k\$ loss
- Actively involved in JIPM TPM Award process

**GÖKTAŞ YASSI HADDE MAMULLERİ SAN. TİC.****Quality Control Engineer****09.2004 – 03.2007****Responsibilities:**

Reporting to Quality Control Senior Manager, coordinating the quality control of steel coils and making the mechanical and chemical testing of the materials. Controlling the quality of materials. Managing the entire customer complaint process.

**Achievements:**

- Generation of monthly quality reports

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**EDUCATION**

İstanbul Technical University, Metallurgy &amp; Materials Engineering

2001-2005

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**PERSONAL DATA**

İstanbul, 1983, married

Languages : English (Fluent)

Computer Skills : SAP, AXAPTA, Minitab, Qlikview, SQL, AS400