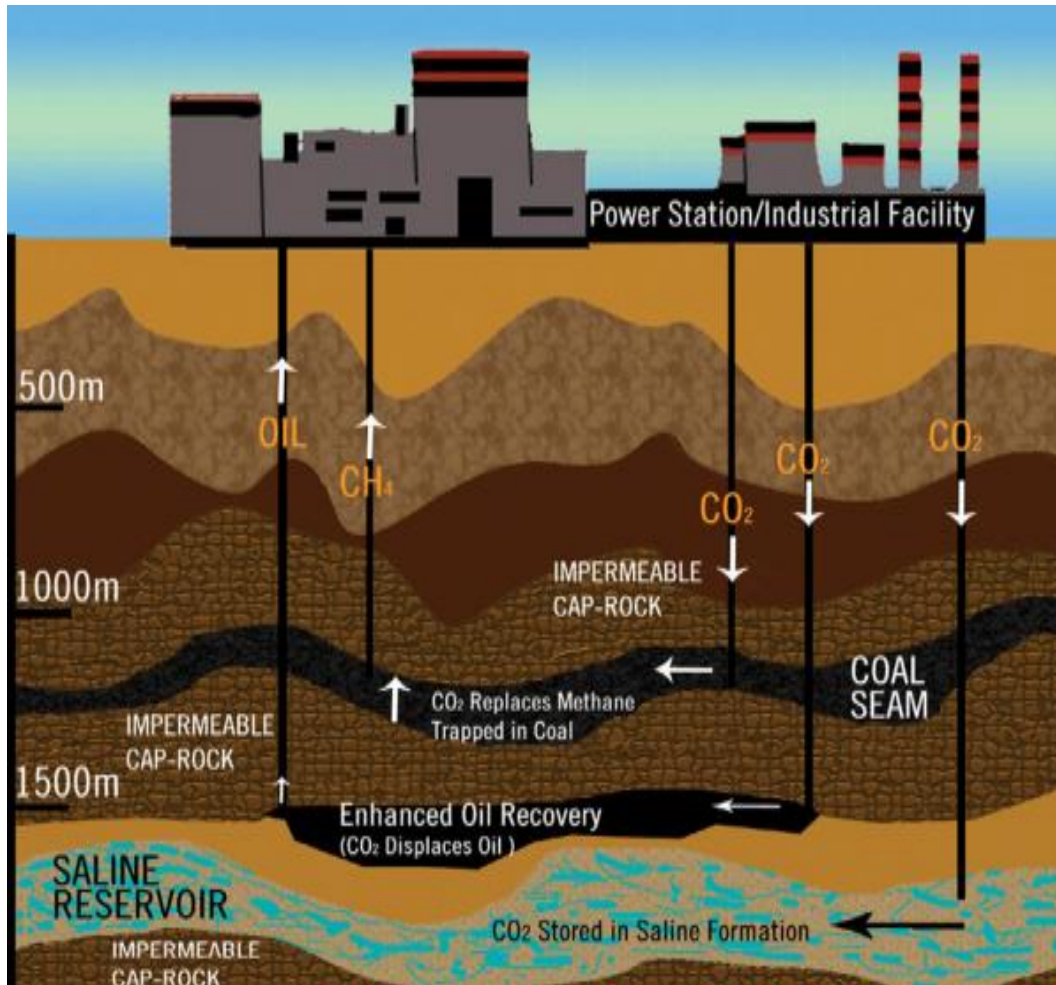


## EG5066 Energy Technologies: Current Issues and Future Directions

# Carbon Capture and Storage

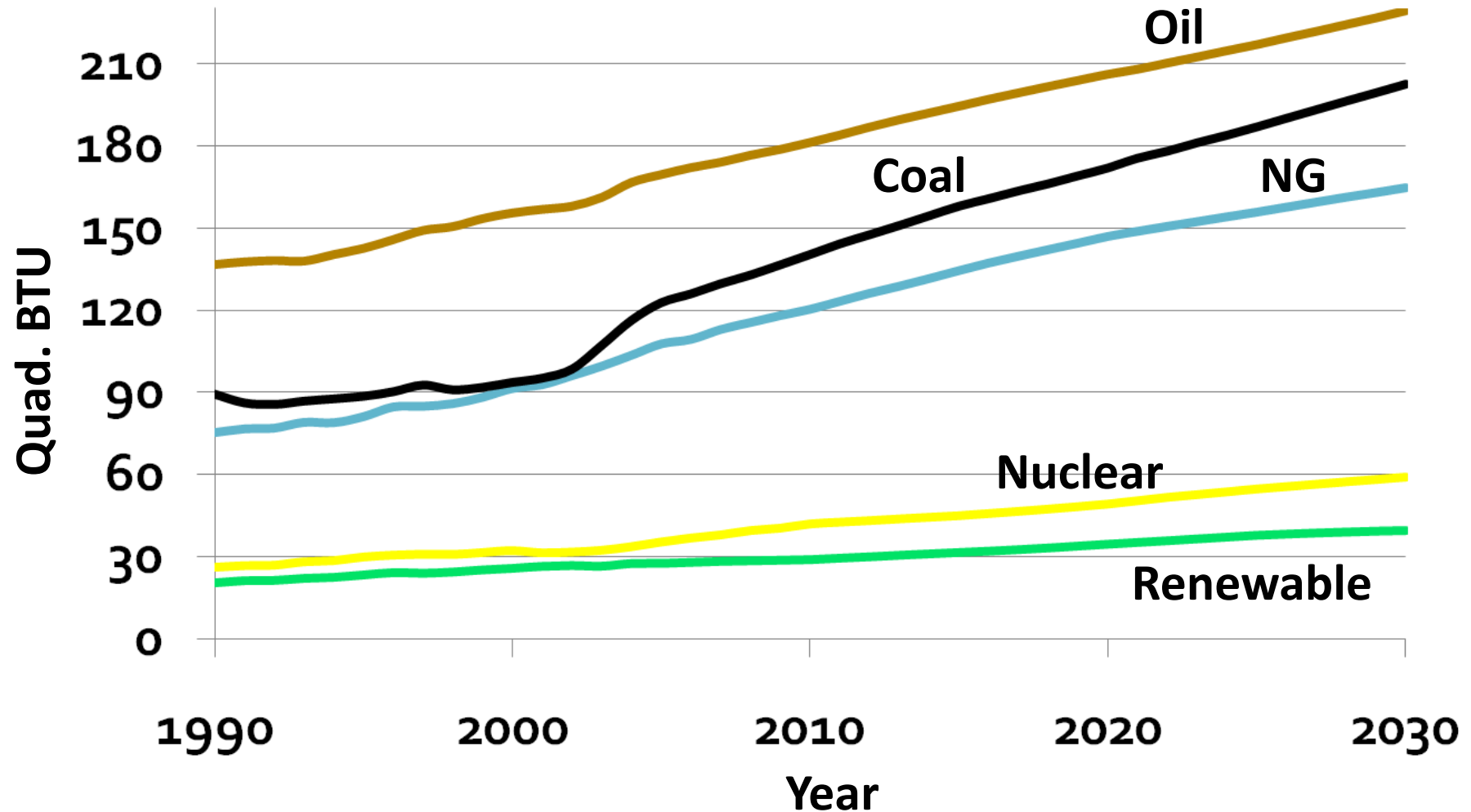
Jeff Gomes  
November 2013





- Energy Consumption
- Why CCS
- Capture Technologies
- Transport Technologies
- Storage Technologies
- Risks of Geological Storages

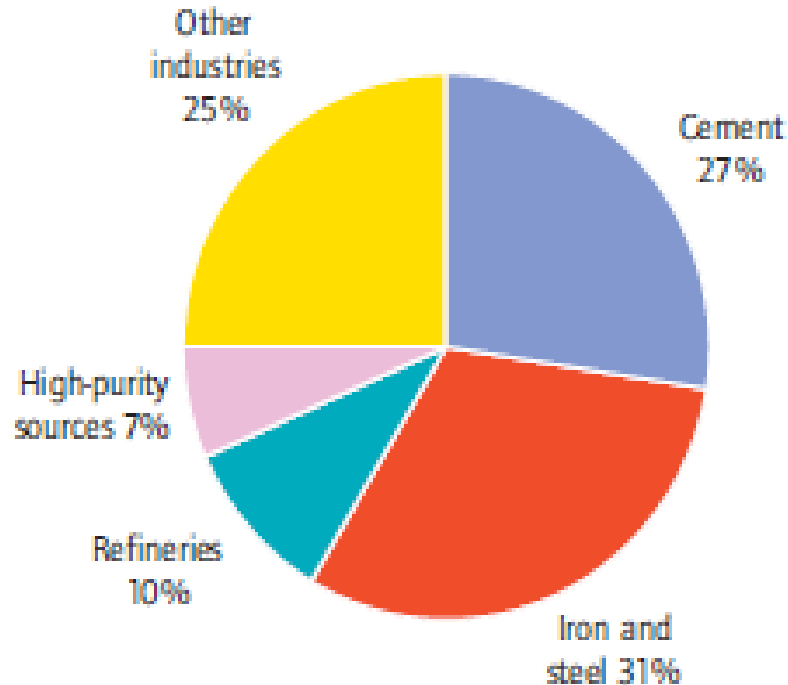
# Motivation



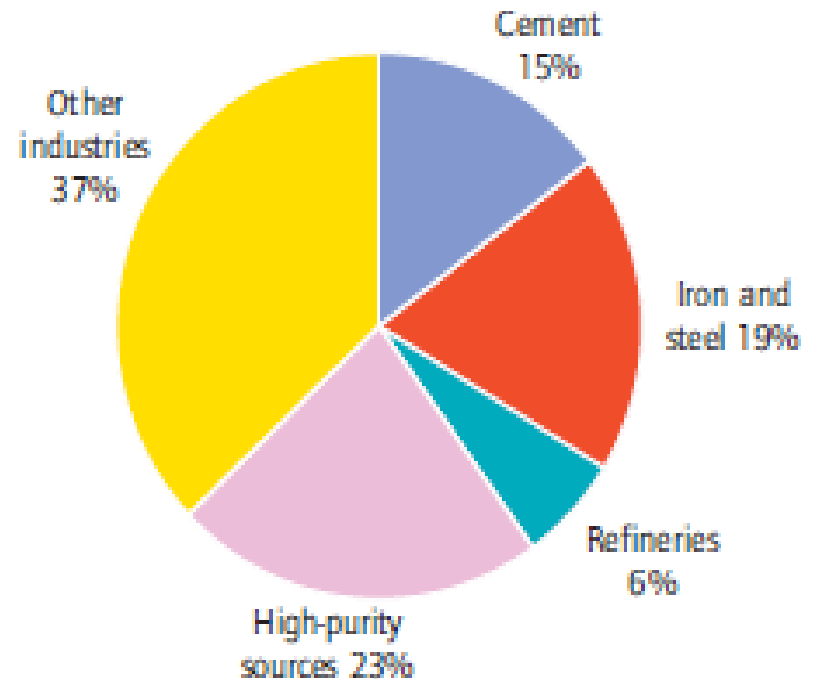
Quad BTU =  $10^{15}$  BTU = 33.434 GW-years

# Industrial CO<sub>2</sub> Emission Projections

2008: 7.4 GtCO<sub>2</sub>



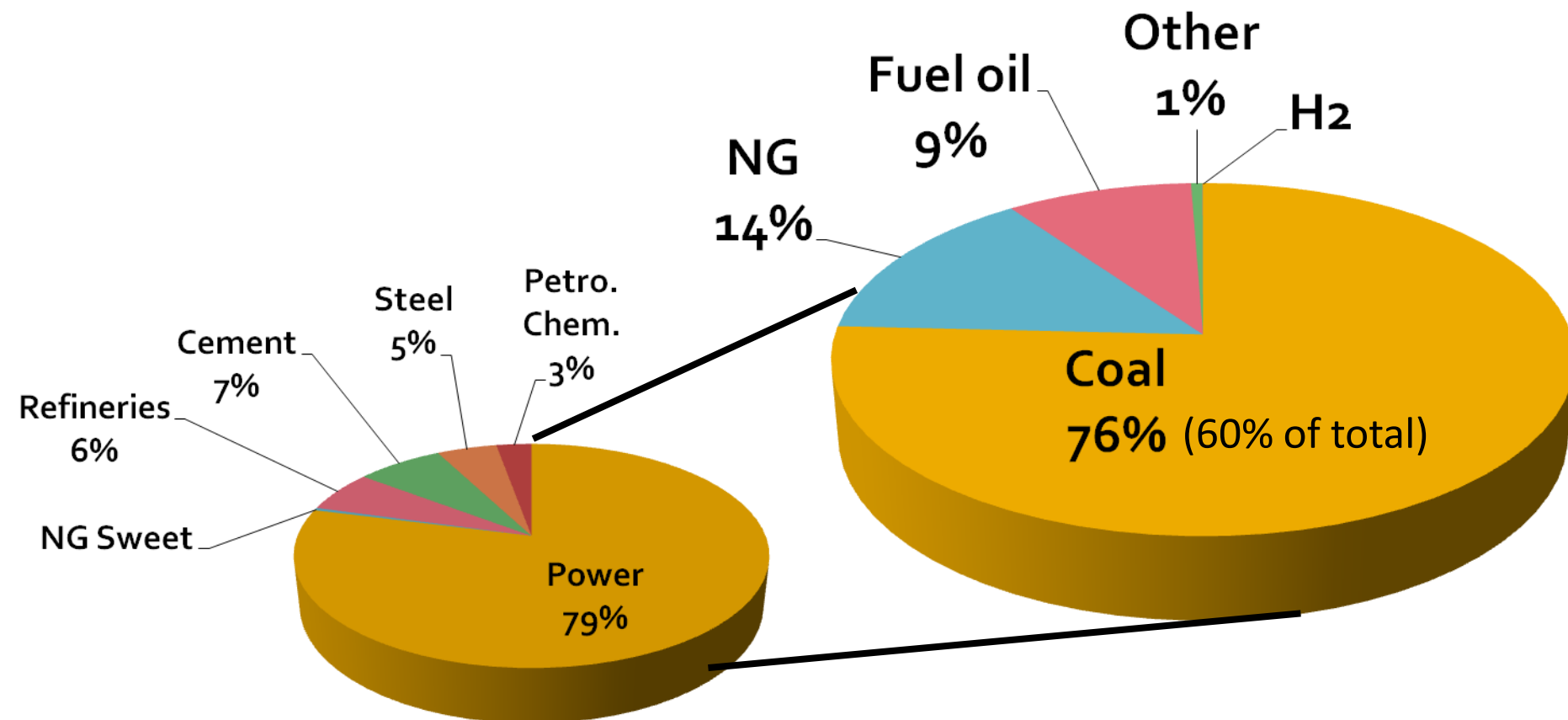
2050: 16.4 GtCO<sub>2</sub>



- Global Primary:
  - Energy supply: **12267** million tonnes of oil equivalent (Mtoe) with,
  - CO<sub>2</sub> emissions: 29 Gt
- Total industry and fuel transformation:
  - Energy supply: **4254** Mtoe
  - CO<sub>2</sub> emissions: 7.4 Gt

➤ **And ...**

Source: IEA (2011)



➤ **2006: Total 10.5 Mtoe or 79% of all emissions are from power plants to generate electricity.**

Source: IEA (2011)

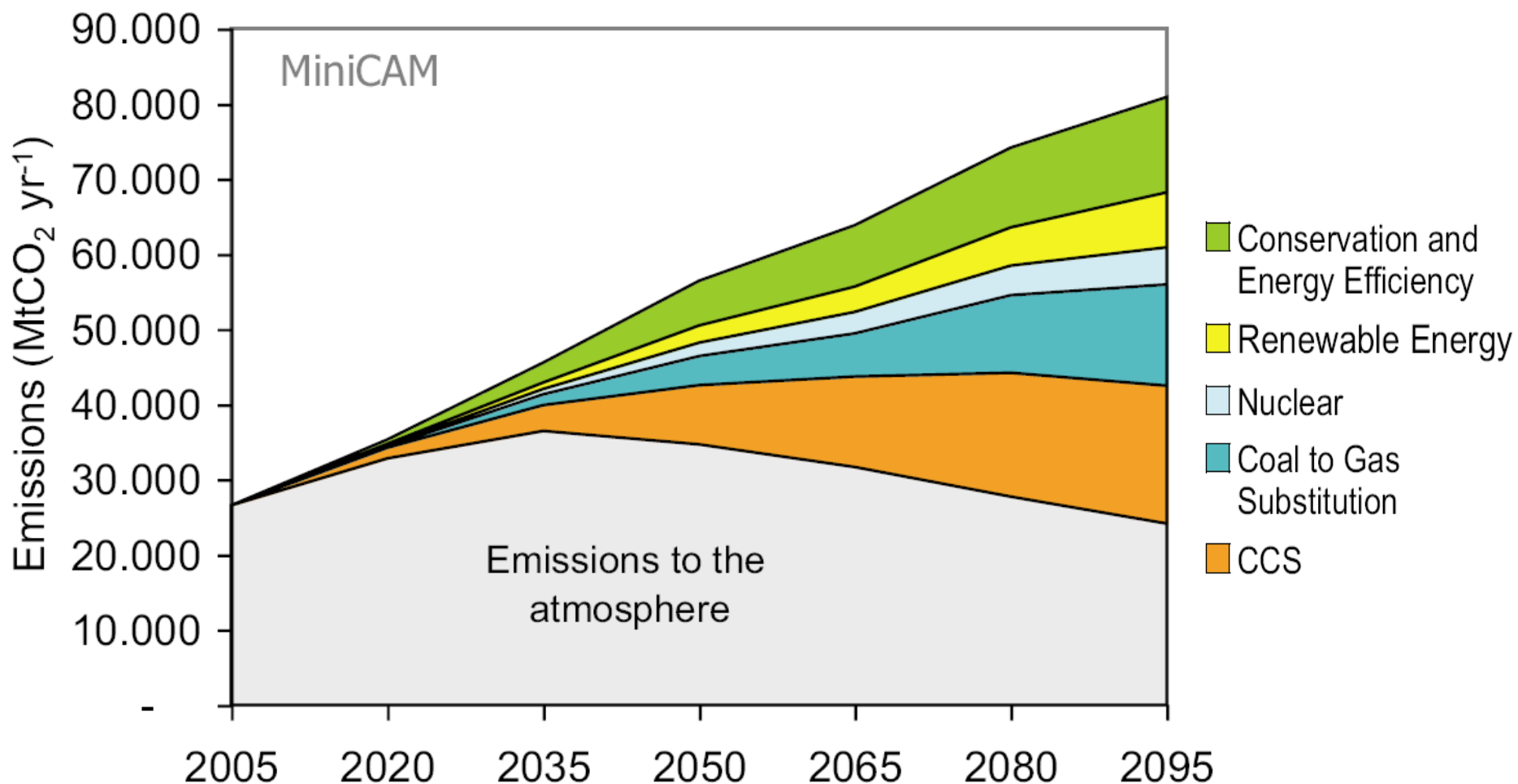
# IPCC Conclusions for Emissions Mitigation Potential

- CO<sub>2</sub> concentration is the highest in the last 650k years
- Global GHG emissions reduction challenge:
  - To cap CO<sub>2</sub> conc. at 450ppm → leading to temperature rise of 2.0-2.4°C;
  - To reduce 2050 emissions to ~75% of 2000 emissions → to target reducing annual global emissions to 5 Gt CO<sub>2</sub>.

**➔ So there is no 'silver bullet' to mitigate CO<sub>2</sub> emissions!**



# IPCC Conclusions for Emissions Mitigation Potential



Source: IPCC (2005)



# Carbon Capture and Storage (CCS)

- CCS are set of process technologies aiming to remove CO<sub>2</sub> from industry fluid stream and reroute it into a contained storage site.
- Capture
  - Power plants;
  - NG treatment;
  - Oil refineries;
  - etc
- Transportation
  - Pipelines;
  - Ships;
- Storage
  - Underground geological formations;
  - Ocean.
- *Although it is a relatively expansive process, O&G industry became specially interested on the storage technology in geological formations as an analogue to enhanced oil recovery technology.*

# Main Carbon Capture and Storage Facilities

Country	Location	Capacity (Mt CO <sub>2</sub> /year)	Start Year	Storage Type
USA (Texas)	Val Verde (Gas plant)	1.3	1972	EOR
USA (Oklahoma)	Enid	0.7	1982	EOR
USA (Wyoming)	Shute Creek	7	1986	EOR
Norway (North Sea)	Sleipner	1	1996	LGS
USA (North Dakota)	Great Plains	3	2000	EOR
Algeria	In Saliah	1	2004	LGS
Norway (Barents Sea)	Snohvit	0.7	2008	LGS
USA (Texas)	Century	8.4	2010	EOR
<b>Total</b>		<b>23.1</b>		

**LGS:** Long-term geological storage

**EOR:** Enhanced oil recovery

Source: IEA (2013)

<http://www.youtube.com/watch?v=cZqEfupKIJs>

# Carbon Capture

- Large stationary point source (e.g., power generation plants, industrial processes, synthetic fuel production etc);
- High CO<sub>2</sub> concentration in the waste, flue gas or by-product stream (purity)
- Pressure of CO<sub>2</sub> stream
- Distance from suitable storage sites

# Global large stationary CO<sub>2</sub> sources with emissions (> 0.1 MtCO<sub>2</sub>/ year)

Process		Number of sources	Emissions (MtCO <sub>2</sub> yr <sup>-1</sup> )
Fossil fuels	Power	4,942	10,539
	Cement production	1,175	932
	Refineries	638	798
	Iron & steel industry	269	646
	Petrochemical industry	470	379
	Oil & gas processing	Not available	50
	Other sources	90	33
Biomass	Bioethanol & bioenergy	303	91
<b>Total</b>		<b>7,887</b>	<b>13,466</b>

# Technologies for CO<sub>2</sub> Capture

Three main technologies:

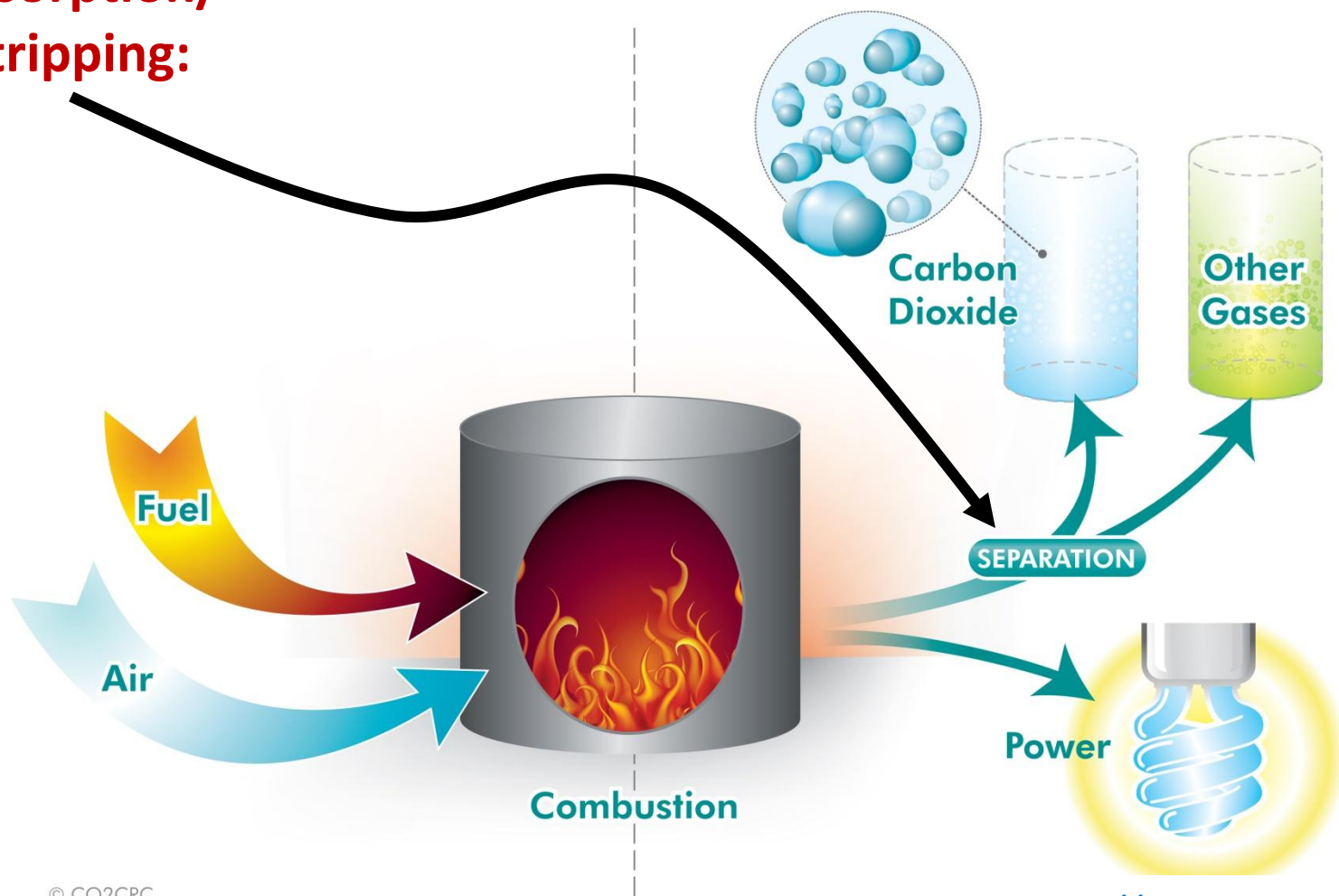
- Post-combustion capture: separation CO<sub>2</sub>-N<sub>2</sub>;
- Pre-combustion capture: separation CO<sub>2</sub>-H<sub>2</sub>;
- Oxyfuel combustion capture : separation O<sub>2</sub>-N<sub>2</sub>

	Post-comb. (flue gas)	Pre-comb. (shifted syngas)	Oxyfuel comb. (exhaust)
p (bar)	~1 bar	10-80	~1 bar
[CO <sub>2</sub> ] (%)	3-15%	20-40%	75-95%



# Technologies for CO<sub>2</sub> Capture: Post-Combustion

**Absorption/  
Stripping:**



© CO2CRC

Source: <http://www.co2crc.com.au/>

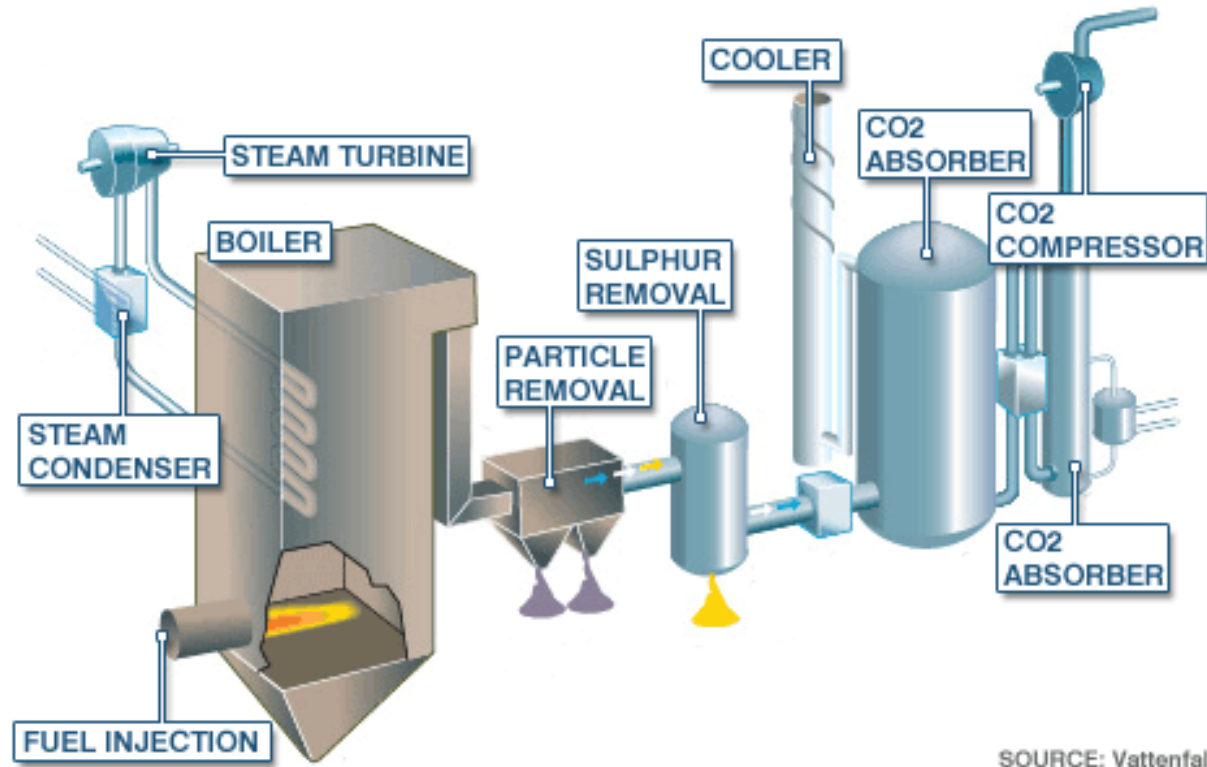
## Absorption/Stripping:



↑  
Ethanolamine (MEA)

- Absorption of CO<sub>2</sub> by MEA at 40°C
- MEA recovery by desorption at 120°C
- Reboiler provides heat to desorber in the form of steam from the boiler, reducing plant output and efficiency
- Optimize loading, operating temperature, minimize solvent losses.

# Technologies for CO<sub>2</sub> Capture: Post-Combustion



- Flue gas cooled & brought into contact with amine solution
- CO<sub>2</sub> bound to amine solution & transported to stripper
- Chemical reaction binding CO<sub>2</sub> with amine reversible
- Amine solution regenerated in scrubber
- Captured CO<sub>2</sub> compressed & dehydrated

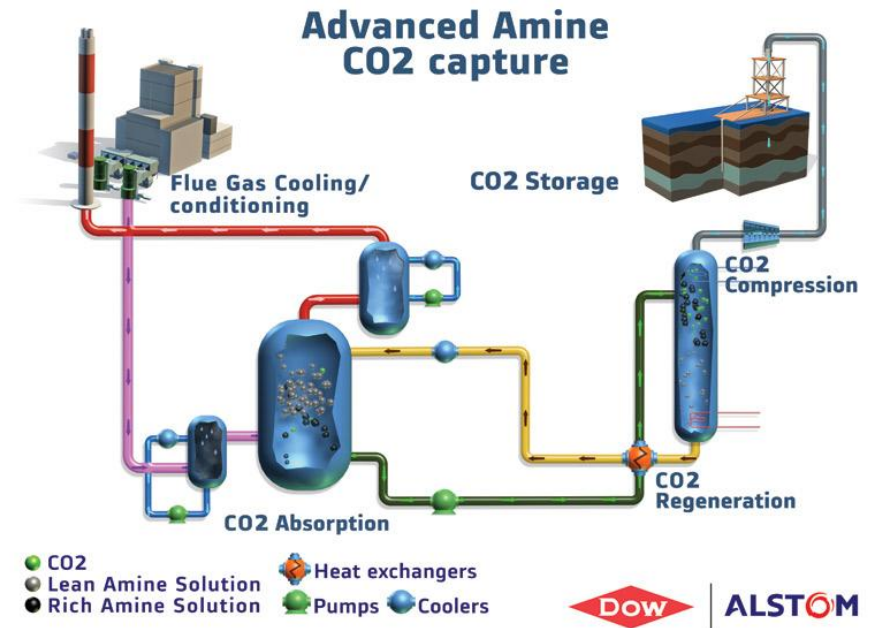
# Technologies for CO<sub>2</sub> Capture: Post-Combustion

## ➤ Pros:

- Feasible to retrofit to current industrial plants and power stations.
- Existing technology - 60 years experience with amine solvents - but needs 10x scale-up.
- Currently in use to capture CO<sub>2</sub> for soft drinks industry.

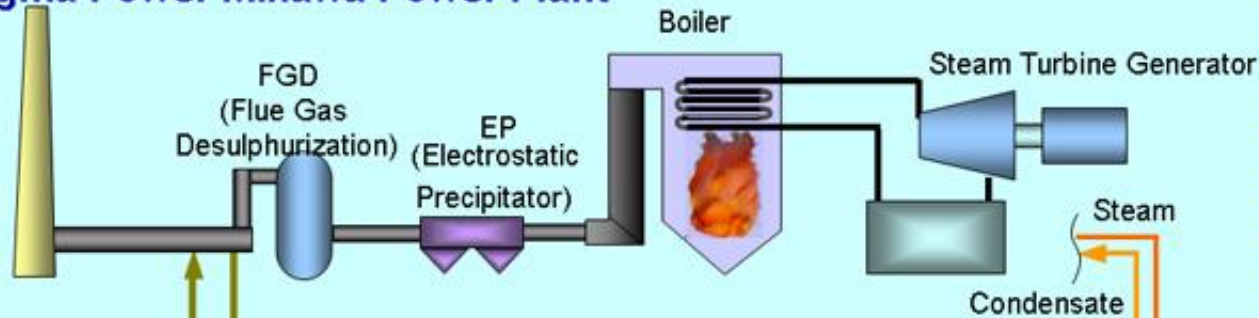
## ➤ Cons:

- High running costs – absorber and degraded solvents replacement.
- Limited large scale operating experience.

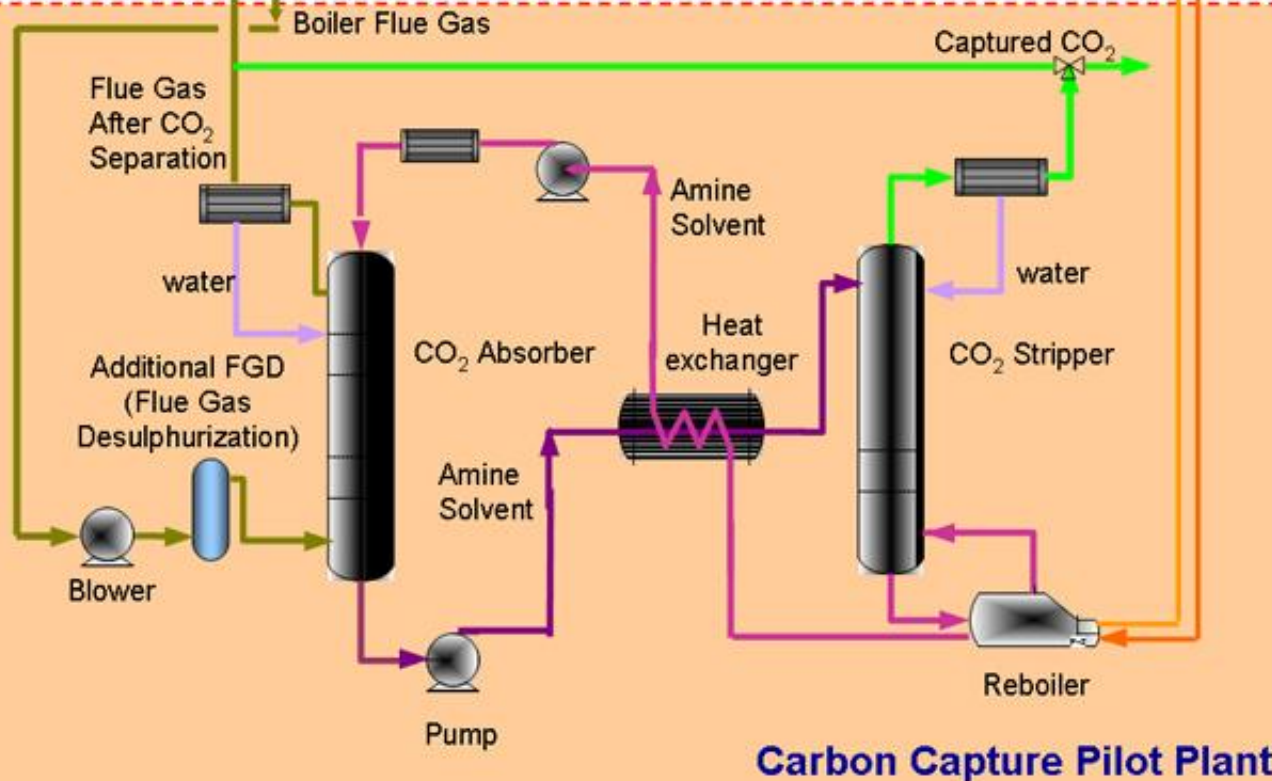


# Technologies for CO<sub>2</sub> Capture: Post-Combustion

## Sigma Power Mikawa Power Plant



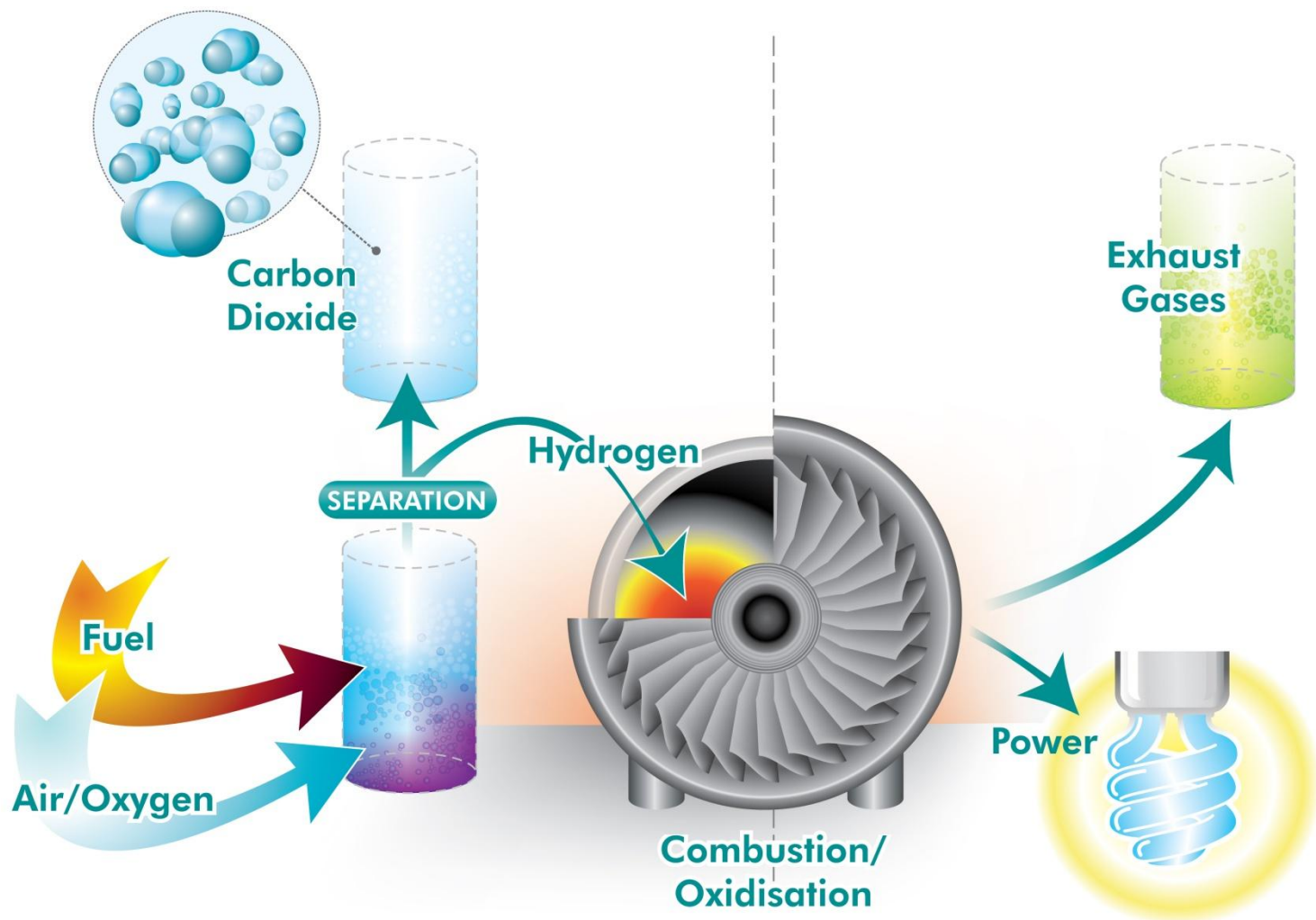
- Toshiba Technology.
- Pilot plant in Omuta City (Japan).
- Started on Sept 2009.
- Recovery energy: < 2.6GJ/t-CO<sub>2</sub> for 90% CO<sub>2</sub> capture with 12% of concentration).



Carbon Capture Pilot Plant



# Technologies for CO<sub>2</sub> Capture: Pre-Combustion



© CO2CRC

Source: <http://www.co2crc.com.au/>

# Technologies for CO<sub>2</sub> Capture: Pre-Combustion

**1<sup>st</sup> stage** – to produce syngas (H<sub>2</sub> + CO)

Two routes:

Steam reforming – steam added to primary fuel



Partial oxidation of gaseous fuels (gasification)

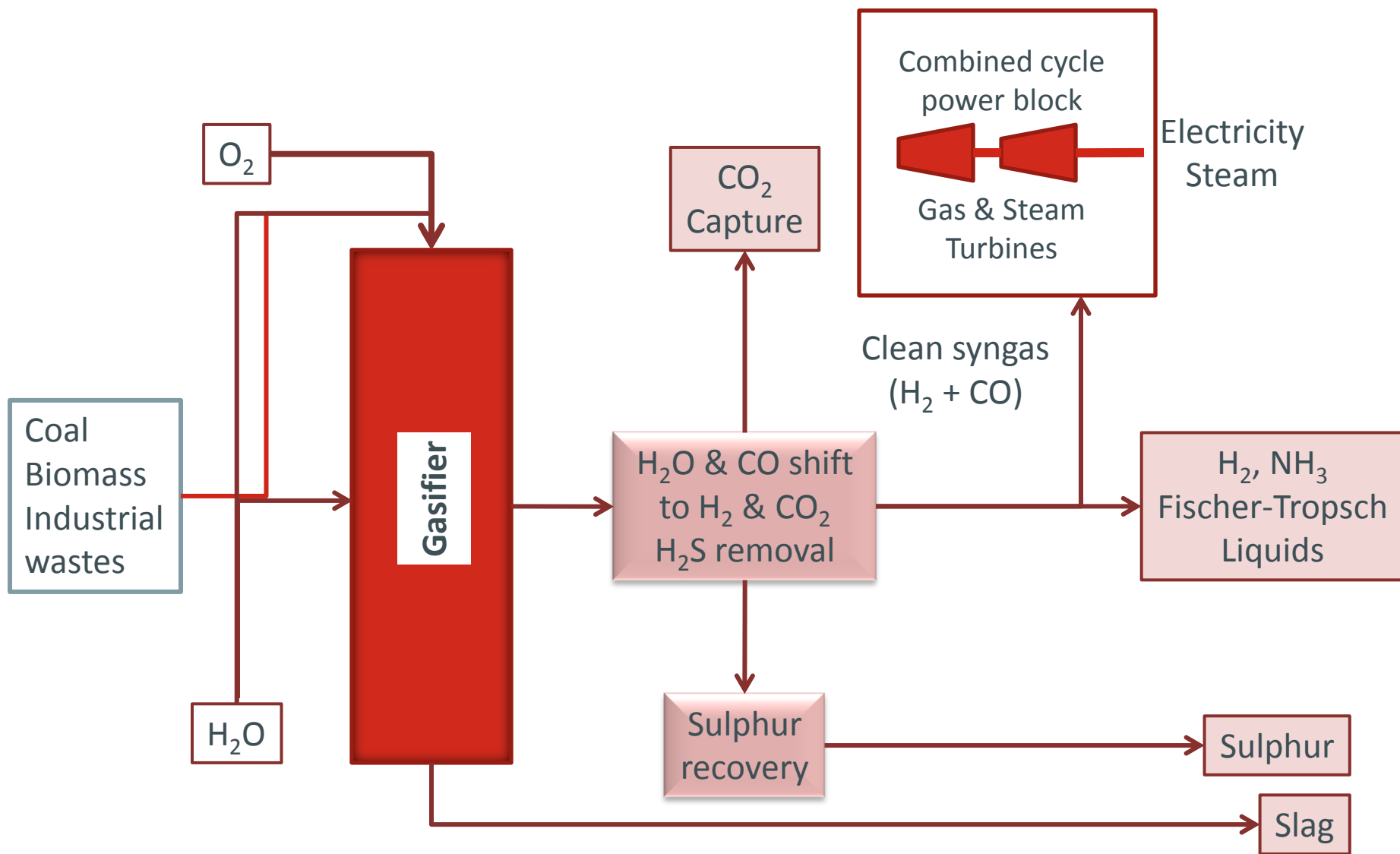


**2<sup>nd</sup> stage** water gas shift reaction to convert the CO into CO<sub>2</sub>

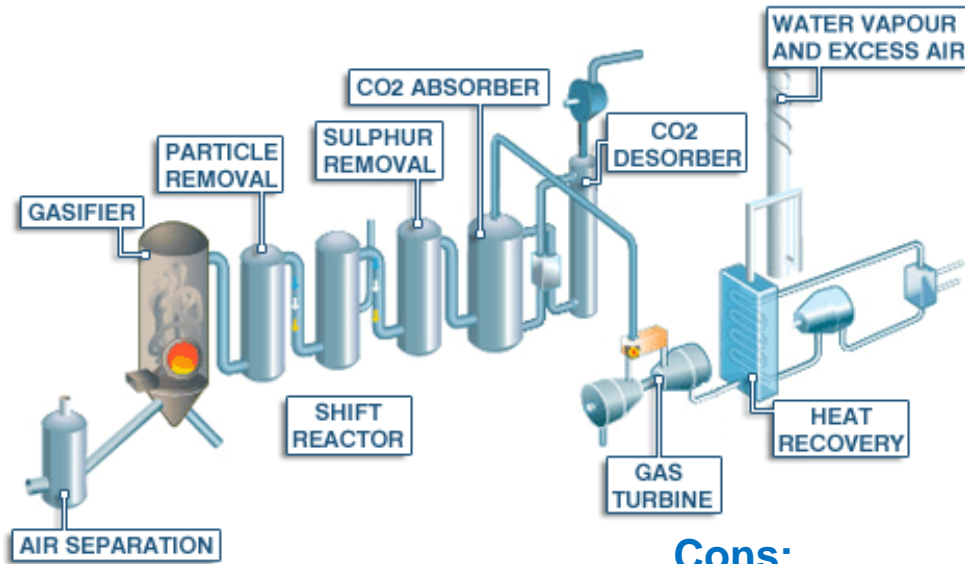




# Technologies for CO<sub>2</sub> Capture: Pre-Combustion



# Technologies for CO<sub>2</sub> Capture: Pre-Combustion



## Pros:

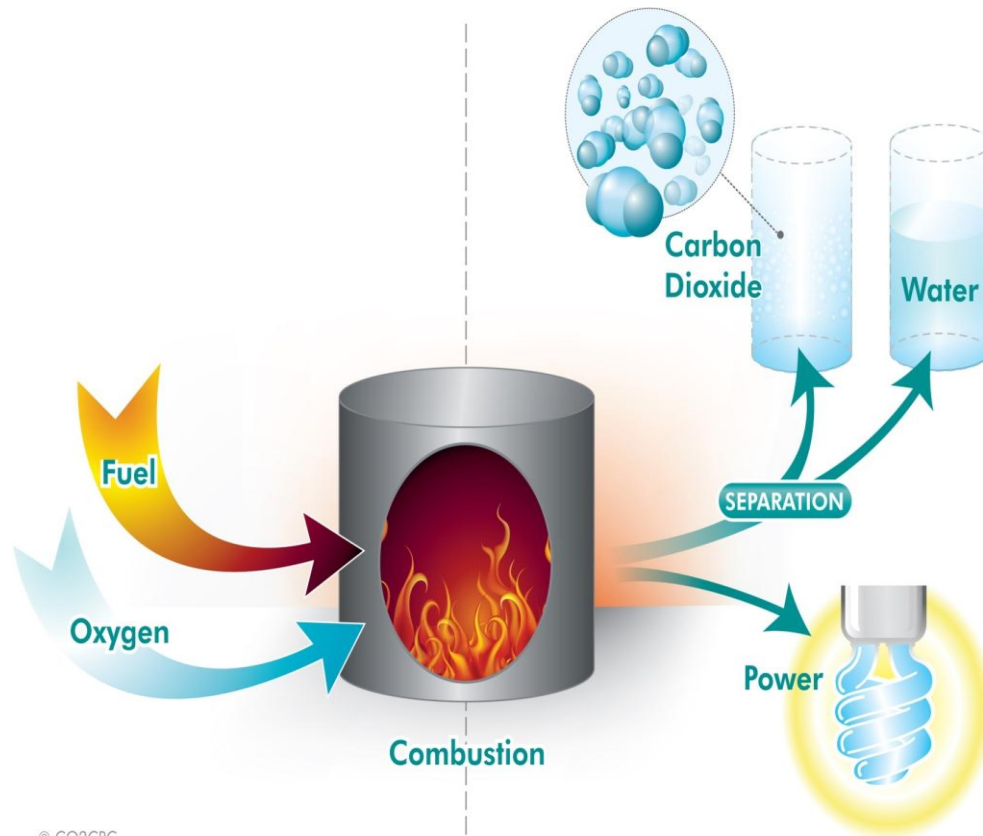
- Proven industrial scale technology in oil refineries, but needs 3x scale-up for power plants.
- 90-95% of CO<sub>2</sub> emissions can be captured.
- Applicable to natural gas, and to coal fired Integrated Gas-Coal Combined Cycle (IGCC) power plants.
- Lowest technology risk, and may become the most efficient method.
- Can produce H<sub>2</sub> as transportable energy vector, or liquid fuels from coal - but penalties on efficiency

## Cons:

SOURCE: Vattenfall

- Requires a chemical plant in front of gas turbine
- High investment cost of dedicated new-build plant.
- High NO<sub>x</sub> emissions – will require expensive scrubbers.
- Efficiency of H<sub>2</sub> burning turbines is lower than conventional turbines.
- May be less flexible under varying electricity generation market requirement, so base load preferred

# Technologies for CO<sub>2</sub> Capture: Oxyfuel



© CO2CRC

- Fuel is 'burned' in a mixture of nearly pure O<sub>2</sub> and CO<sub>2</sub> (recycled from the exhaust stream);
- The output from the combustion is the flue gas containing mainly CO<sub>2</sub> and H<sub>2</sub>O;
- The steam is easily removed from the flue gas by condensation leaving a pure CO<sub>2</sub> stream → suitable for compression, transport and storage.

# Technologies for CO<sub>2</sub> Capture: Oxyfuel

- Eliminates nitrogen from the flue gas by combustion in pure oxygen or mixture of pure oxygen and flue gas so NO<sub>x</sub> production reduced
- Combustion temperature of fuel in pure oxygen is too high so temperature is controlled by proportion of process heat being recycled back to combustion chamber
- Combustion products mainly CO<sub>2</sub> + water vapour + O<sub>2</sub>
- Combustion products cooled to condense water vapour giving 80 – 98% CO<sub>2</sub> depending on process & fuel
- Concentrated CO<sub>2</sub> compressed, dehydrated, purified before transport & storage

# Technologies for CO<sub>2</sub> Capture: Oxyfuel

## Chemical Looping Combustion

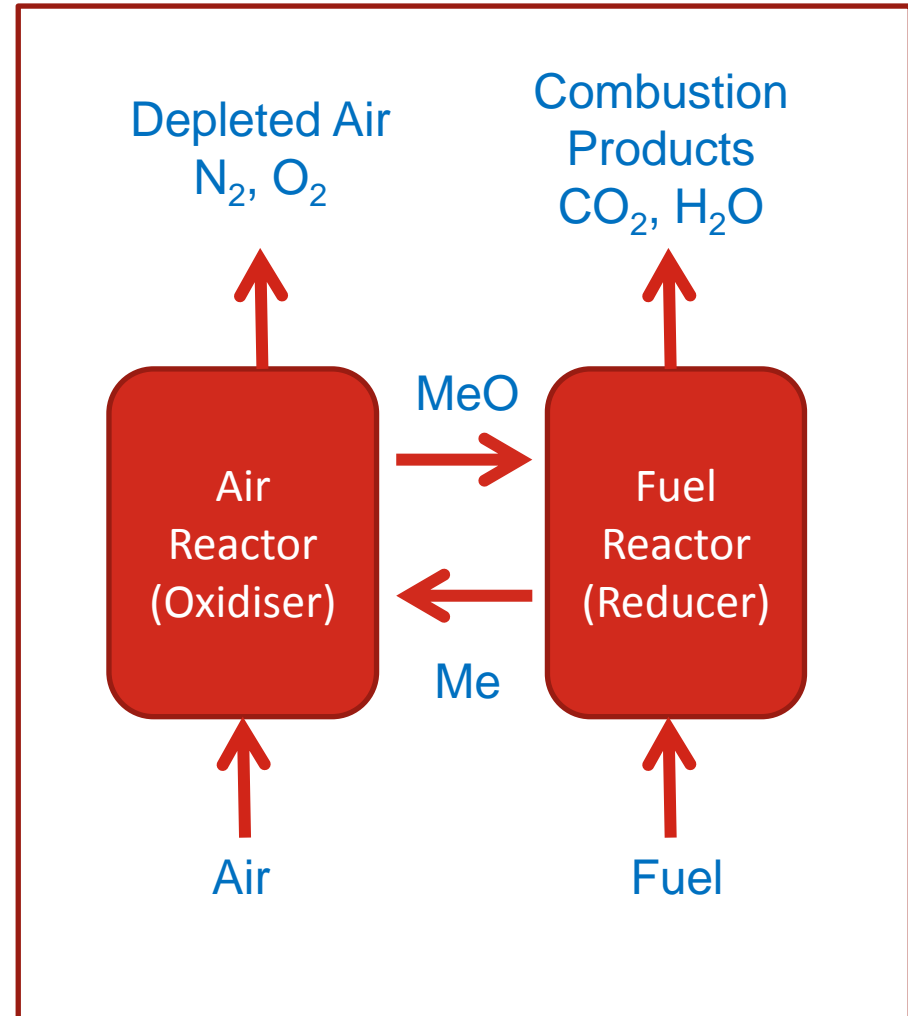
**2 stage** reaction of hydrocarbon combustion in 2 separate reactors:

- Air (oxidiser) Reactor
- Fuel (reducer) Reactor

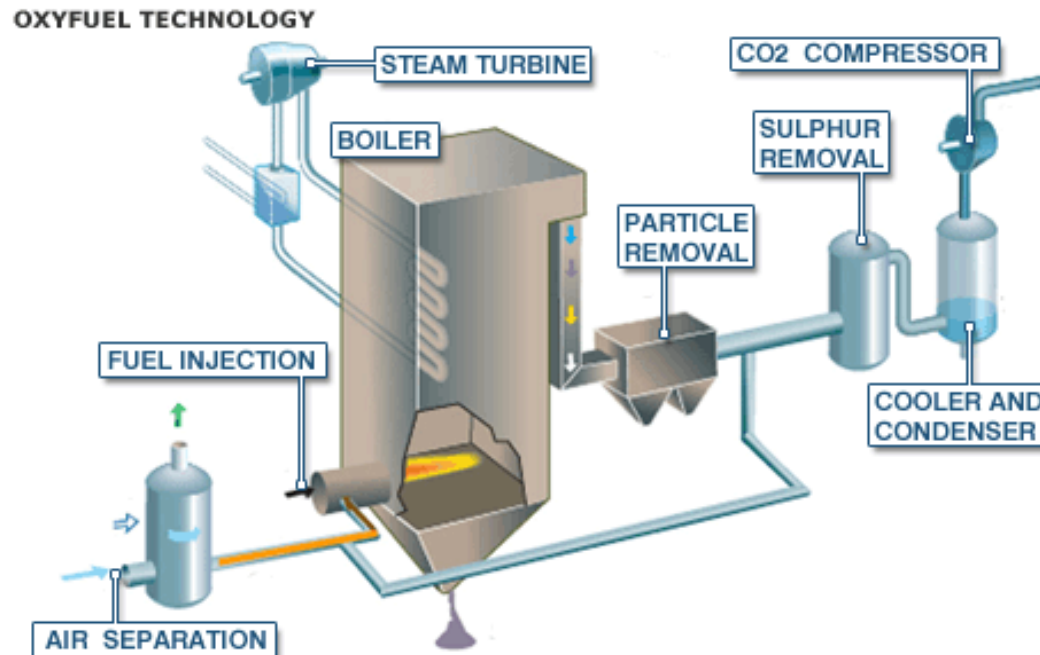
\*Fuel burns in reducer therefore does not come into contact with air and avoids need for post-combustion capture

Uses metal oxide as a hydrogen carrier

- Metal particles reacted with air to give metal oxide
- Metal oxide particles react with fuel on fluidised bed reactor to produce:
  - Metal particles
  - CO<sub>2</sub> and water vapour
- Water vapour condensed leaving pure CO<sub>2</sub>



# Technologies for CO<sub>2</sub> Capture: Oxyfuel



## Pros

- Potential for 100% CO<sub>2</sub> capture.
- Few other harmful emissions due to more complete combustion.
- May be possible to retro-fit the oxy-fuel burners onto modified existing coal power plant

## Cons

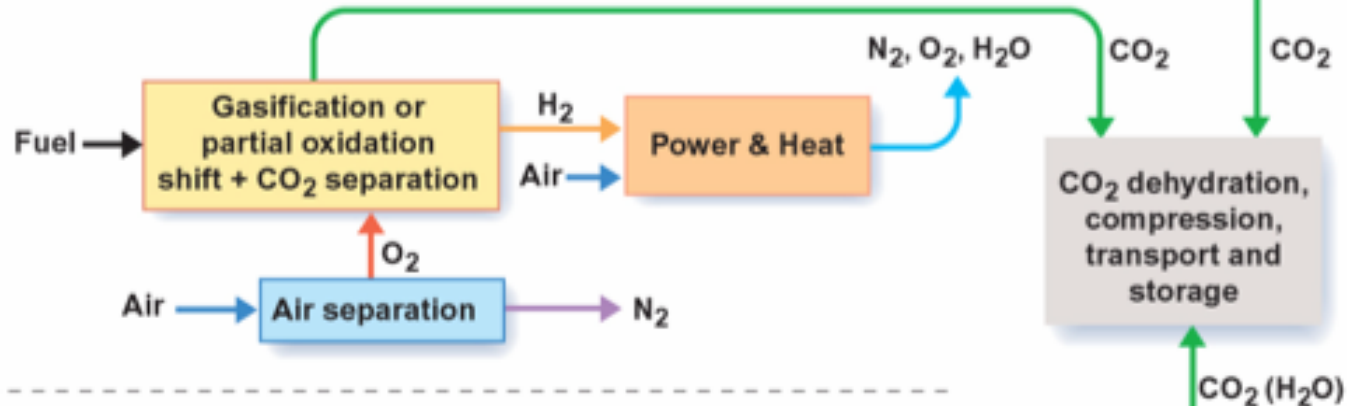
- High energy penalty without chemical looping combustion.
- Only at large development stage in 2007 - first Demonstration plants in planning

# Technologies for CO<sub>2</sub> Capture: Summary

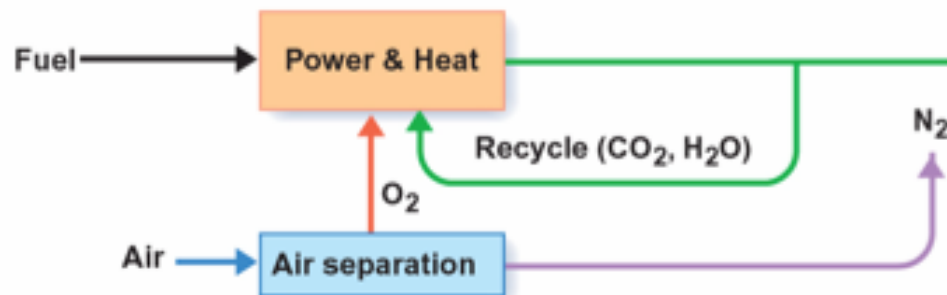
## Post-combustion capture



## Pre-combustion capture

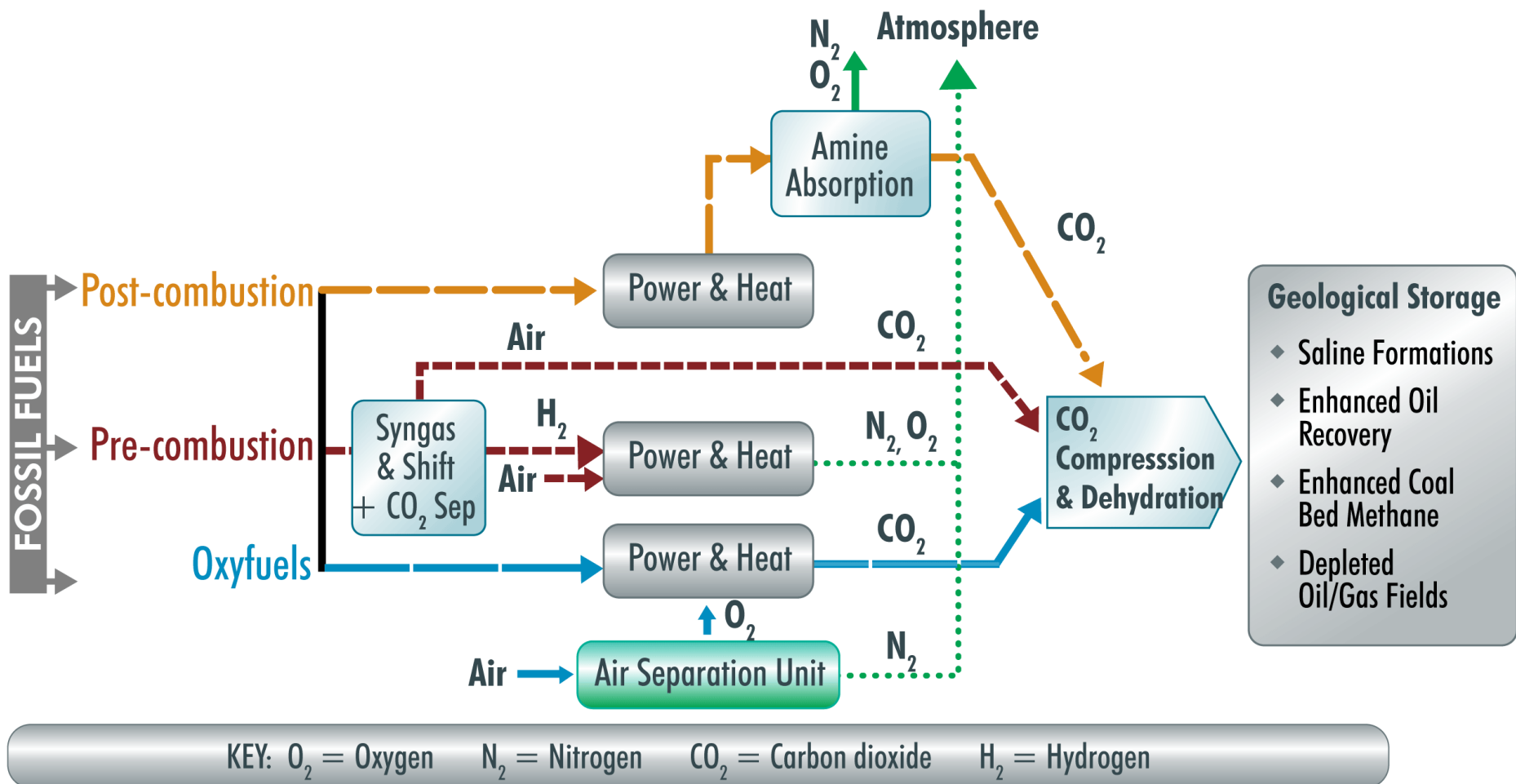


## O<sub>2</sub>/CO<sub>2</sub> recycle (oxyfuel) combustion capture





# Technologies for CO<sub>2</sub> Capture: Summary



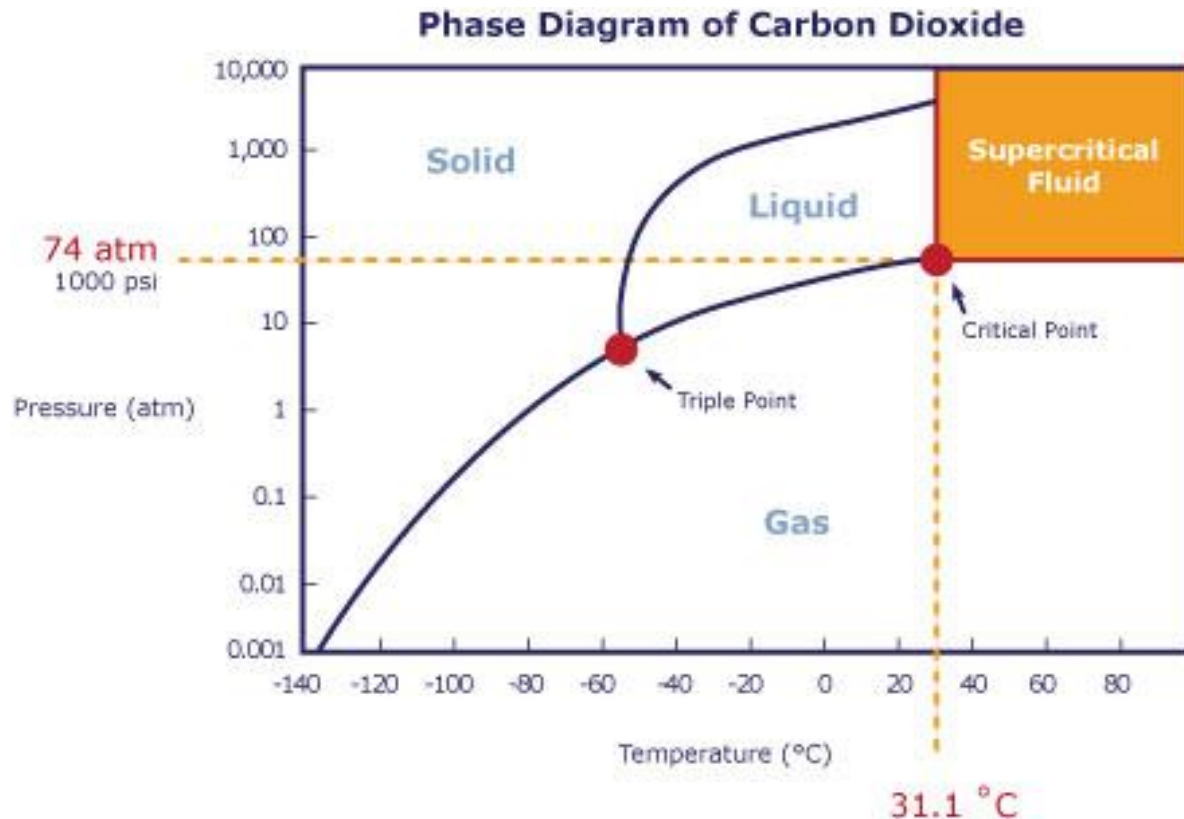
# Carbon Transport

# Technologies for CO<sub>2</sub> Transport

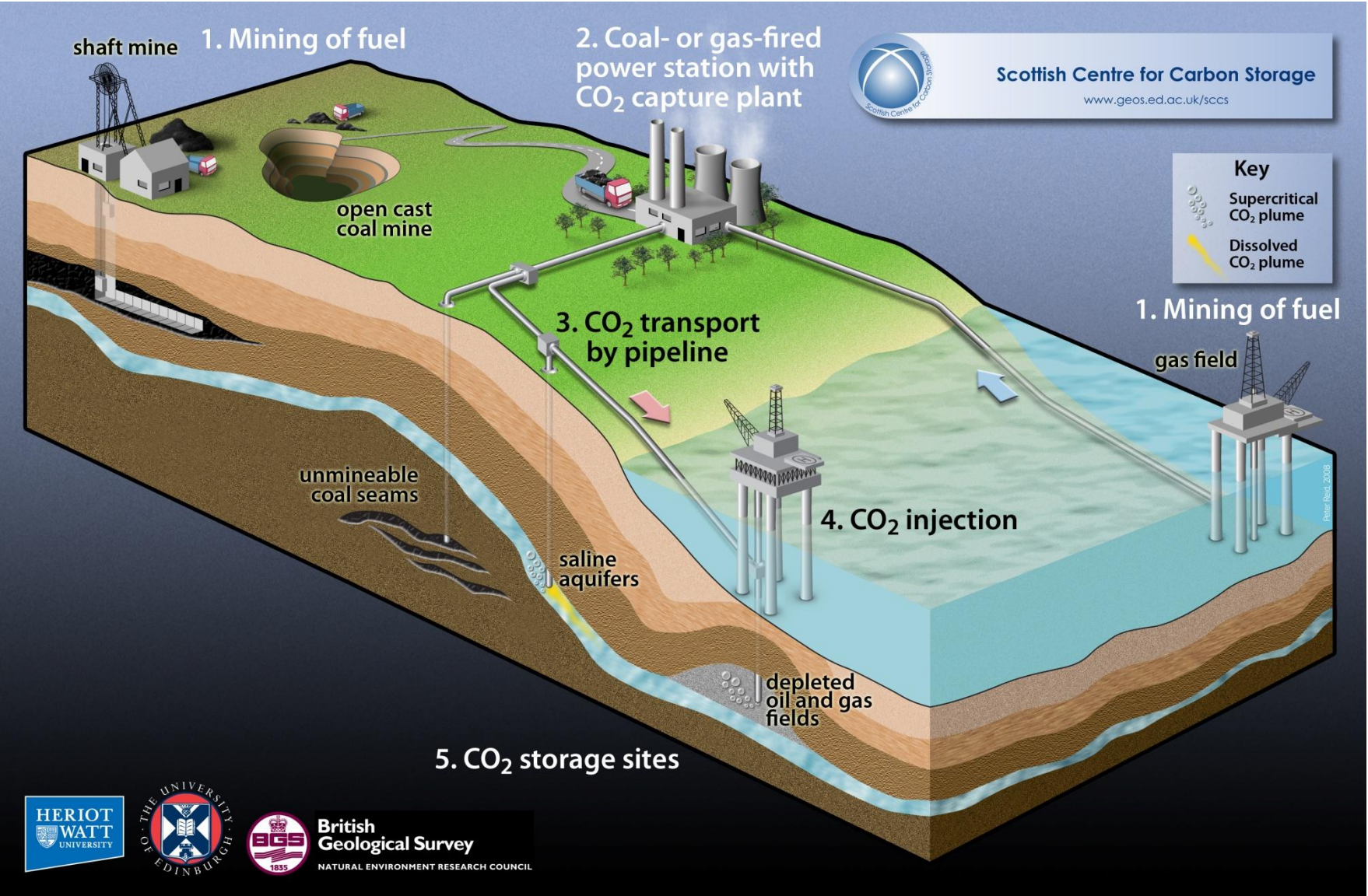
- Transport CO<sub>2</sub> → Temperature and pressure conditions need to be controlled to prevent solidification (i.e., phase change) and blockages.
- At  $T > T_c$  and  $P > P_c$ , CO<sub>2</sub> behaves as a gas but has a very high density (e.g., at 100 atm and 45°C → 463 kg/m<sup>3</sup> whereas at 1 atm and 20°C → 1.815 kg/m<sup>3</sup>).

## ➤ Two main methods:

- Pipelines (similar to LNG): high-pressure (80-150 bar)
- Ships: liquid (14 to 17 bar, -25 to -30°C)
  - ❖ Advantage: flexibility, avoidance of large investments
  - ❖ Disadvantage: high costs for liquefaction and need for buffer storage



# Carbon Storage



## Geological Storage

- Geological storage capacity at least 2,000 GtCO<sub>2</sub> mainly in oil and gas fields and in formations bearing saline water;
- Upper limit uncertain, especially in saline formations;
- Specific site characteristics need closer evaluation;
- CO<sub>2</sub> injection and reservoir engineering technology for depleted oil & gas fields and saline formations is mature and available;
- Monitoring of subsurface movement of CO<sub>2</sub> is being successfully conducted at several sites;
- Similarity with Enhanced Oil Recovery technology (injection of supercritical CO<sub>2</sub>).

## Geological Storage

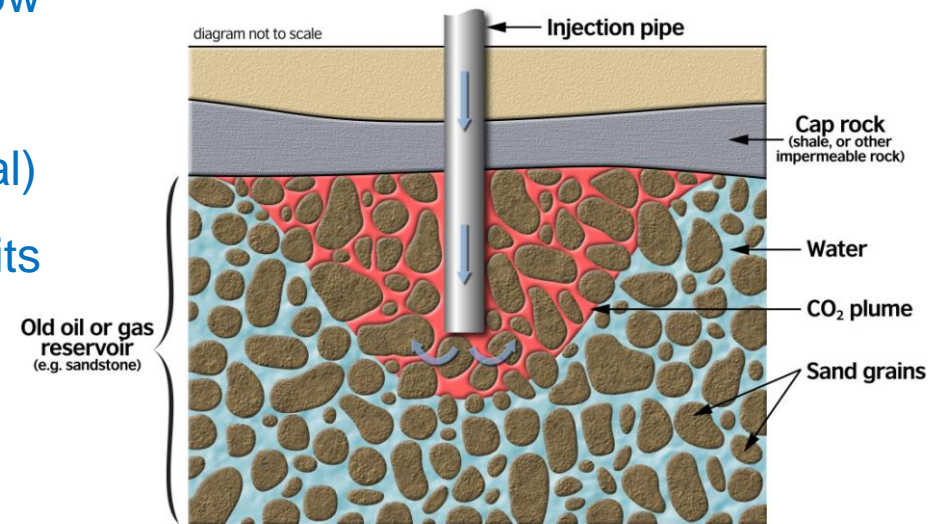
- Fresh water aquifer
- Saline aquifer
- Depleted Oil and Gas Reservoirs



# Technologies for CO<sub>2</sub> Storage

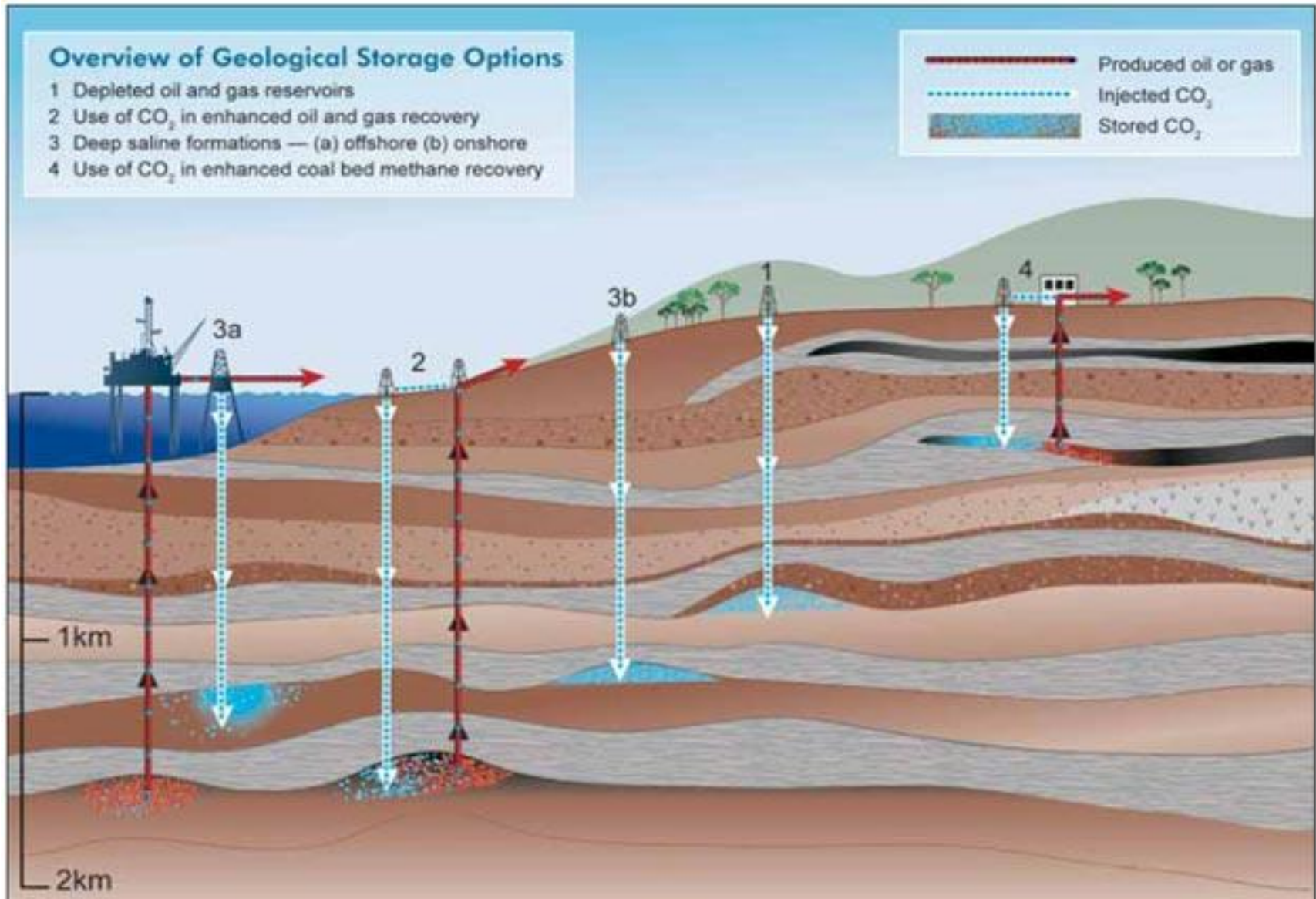
## Criteria for CO<sub>2</sub> Geological Storage Site

- Reservoir: good porosity and permeability.
- Seal/caprock: low permeability, low porosity, preferably unfractured.
- Structural closure (although not essential)
- Formation below 800m: CO<sub>2</sub> exists in its dense phase
- Geologically stable area



**Source:** EU Directive 2009/31/EC on the geological storage of carbon dioxide.

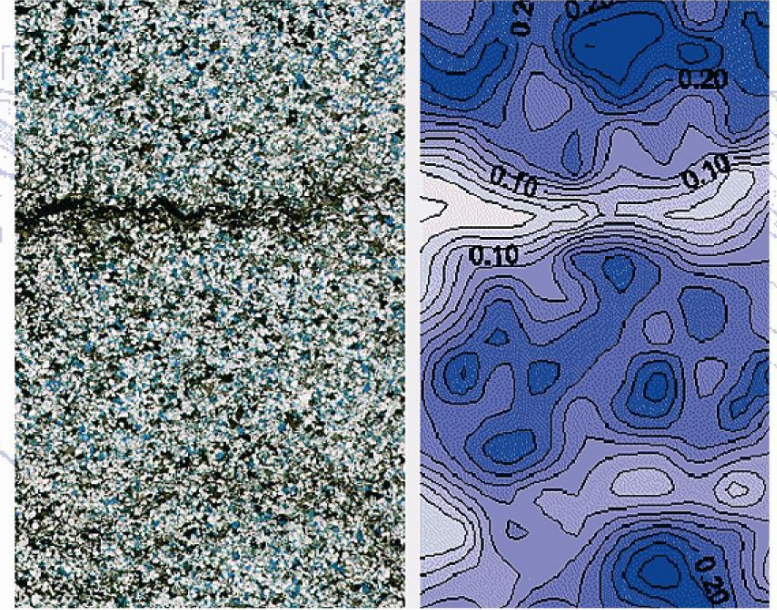
# Technologies for CO<sub>2</sub> Storage



Source: IPCC

## Storage Conditions

- Porous and permeable rocks that can contain (a mixture of) gas and liquid
- Rocks with pores of typically 5-30% of volume of the rock (with diameters of nm-mm)
- A sealing by a non permeable rock layer
- Typical Reservoir size is 0.05-50 km<sup>3</sup>



© Document de J.L. Potdevin Université de Lille

Porosity map: contour map (right) and corresponding sandstone cross-section.

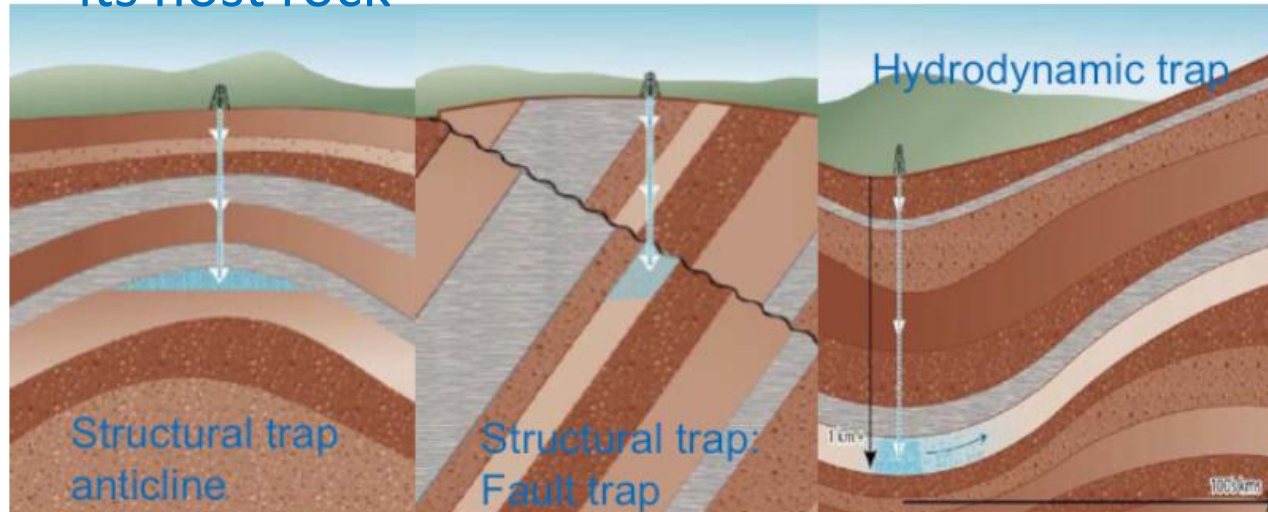
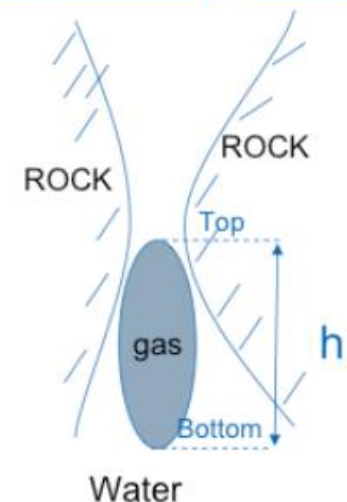
## Immobilization and Trapping Mechanisms

<http://www.youtube.com/watch?v=azLVjYij5U4&list=PL9C407E83C278B36F>



## Immobilization and Trapping Mechanisms: *Physical*

- Physical blocking by
  - structural traps (anticlines, unconformities or faults)
  - stratigraphic traps (change in type of rock layer)
- Hydrodynamic trapping by extremely slow migration rates of reservoir brine
- Residual gas trapping by capillary forces in pore spaces
- Negative buoyancy in case CO<sub>2</sub> is denser than its host rock



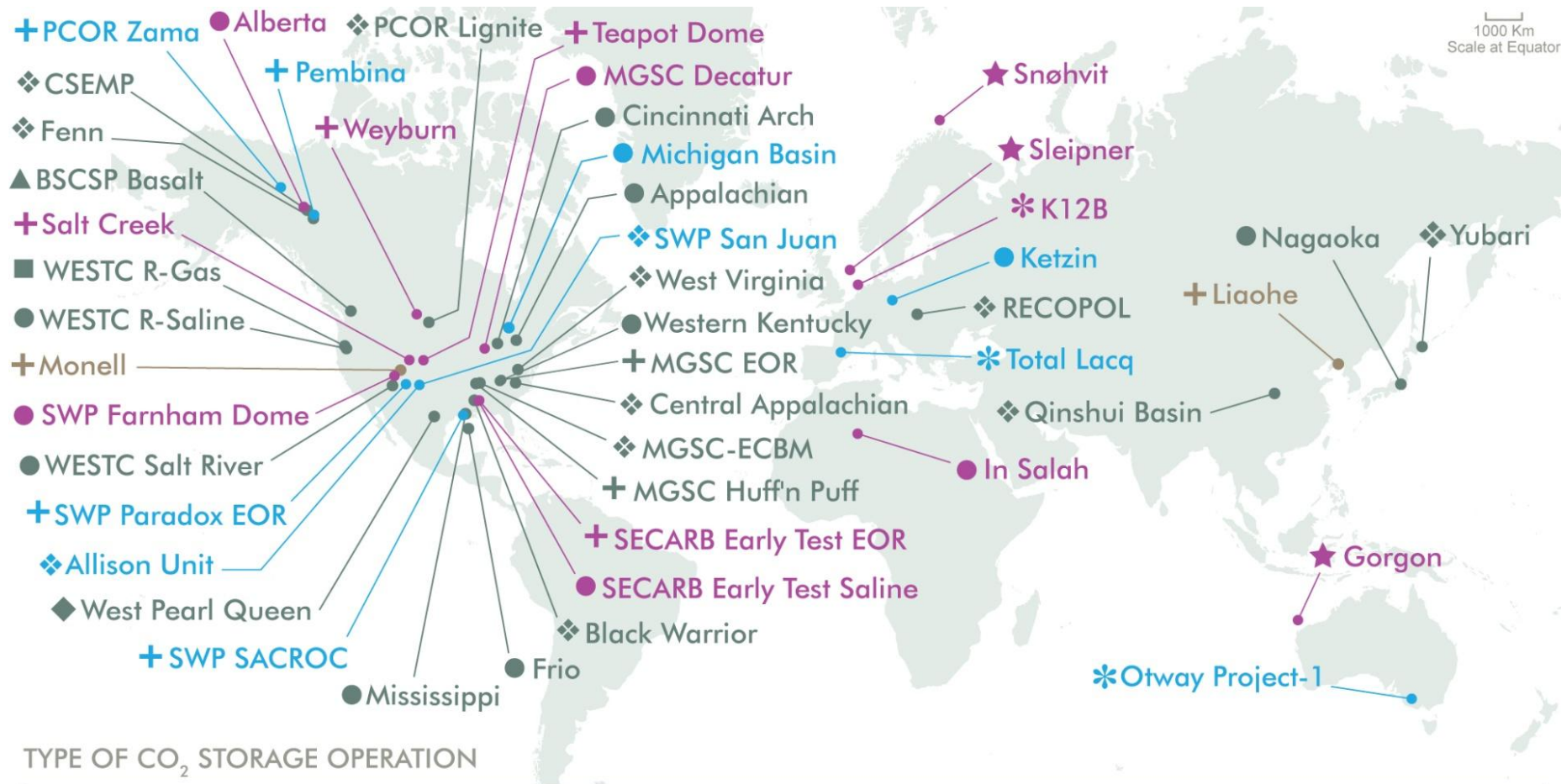
## Immobilization and trapping mechanisms: *Chemical*

- Adsorption onto coal or organic-rich shales: permanently reduced mobility
- Mineralization into carbonate mineral phases: permanently reduced mobility
- Solubility trapping: CO<sub>2</sub> dissolved in formation waters forming one single phase: greatly reduced mobility

# Technologies for CO<sub>2</sub> Storage

The different types of storage			
	CO <sub>2</sub> Capacity (in Gt)	Advantages	Disadvantages
<b>Hydrocarbon reservoirs</b>	930 Gt	Trapping structures impermeable to non-reactive gases. Well-known structures. Economic potential through EOR.	Generally far from CO <sub>2</sub> emission sites. Storage capacities often limited.
<b>Deep saline aquifers</b>	400 to 10,000 Gt	Widespread geographic distribution and vast storage potential. Facilitates the search for storage sites close to the sources of CO <sub>2</sub> emissions. Water unfit for drinking.	Poorly characterized to date.
<b>Unmineable coal seams</b>	40 Gt	Near CO <sub>2</sub> emission sites. Economic potential through methane recovery.	Injection problems due to the poor permeability of coal. Limited storage capacities.

# Technologies for CO<sub>2</sub> Storage: Main Facilities



## TYPE OF CO<sub>2</sub> STORAGE OPERATION

Enhanced Coal Bed Methane	Enhanced Oil Recovery	Depleted oil field	Onshore saline aquifer	Undecided
Enhanced Gas Recovery	Depleted gas field	Offshore saline aquifer	Basalt	

RANK Small < 20kt Medium < 500kt Large > 500kt Unknown

Last updated 15.09.09



# Technologies for CO<sub>2</sub> Storage: Main Facilities

Country	Location	Capacity (Mt CO <sub>2</sub> /year)	Start Year	Storage Type
USA (Texas)	Val Verde (Gas plant)	1.3	1972	EOR
USA (Oklahoma)	Enid	0.7	1982	EOR
USA (Wyoming)	Shute Creek	7	1986	EOR
Norway (North Sea)	Sleipner	1	1996	LGS
USA (North Dakota)	Great Plains	3	2000	EOR
Algeria	In Saliah	1	2004	LGS
Norway (Barents Sea)	Snohvit	0.7	2008	LGS
USA (Texas)	Century	8.4	2010	EOR
<b>Total</b>		<b>23.1</b>		

**LGS:** Long-term geological storage

**EOR:** Enhanced oil recovery

Source: IEA (2013)

- Leakage of CO<sub>2</sub> (and also CH<sub>4</sub>) to atmosphere;
- Stress (and overpressure) in the geological structures can cause micro-seismicity leading to small earthquakes;
- Migration of CO<sub>2</sub> plumes, displacing brines from the chosen geological formation to others that may contain fresh water (e.g., aquifers);
- Decrease soil's and water's pH causing (a) calcium dissolution, (b) increasing in water hardness, and (c) release of metals (trace);
- Thus monitoring the site is crucial to assess the conditions of the CO<sub>2</sub> plume migration and the reliability of the trapping mechanisms.

# Technologies for CO<sub>2</sub> Storage: Long-Term

- CO<sub>2</sub> dissolution in brine:



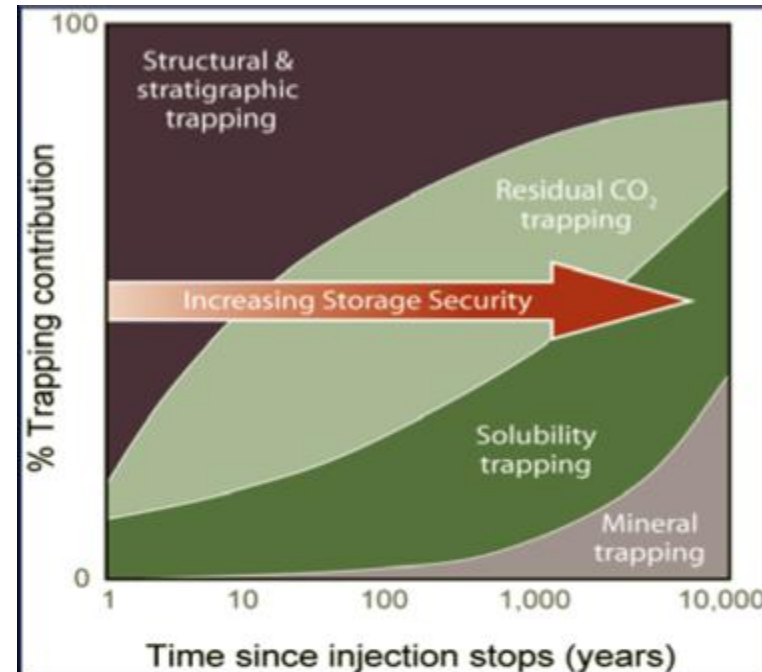
- Calcium carbonate dissolution:



- Mineral precipitation:



- CO<sub>2</sub> dissolves into the reservoir fluids
- CO<sub>2</sub> + H<sub>2</sub>O is denser than H<sub>2</sub>O
- CO<sub>2</sub> is 'slowly' sequestered by the minerals
- Through time → low probability of CO<sub>2</sub> leakage



# Conclusions

- Increase of energy demands → leading to larger GHG emissions;
- There is no easy solution for the CO<sub>2</sub> emission problem;
- CCS is one of the methods to mitigate GHG emissions along with low-carbon energy sources;
- Several technologies for *Capture*;
- Options for CO<sub>2</sub> transport: ships or pipelines;
- CO<sub>2</sub> can be stored for a very long time (10000 yr) under high pressure and low temperature conditions;
- Linkage with EOR technologies.
- Several storage projects have already started
- Leakage and other risk should be monitored carefully

# Additional Reading

- M.E. Boot-Handford *et al.* (2013) "Carbon Capture and Storage Update", *Energy & Environmental Science*, published online on Sept/13 ([DOI: 10.1039/C3EE42350F](https://doi.org/10.1039/C3EE42350F)).
- N. MacDowell *et al.* (2010) "An Overview of CO<sub>2</sub> Capture Technologies", *Energy & Environmental Science*, 3:1645-1669 ([DOI: 10.1039/C004106H](https://doi.org/10.1039/C004106H)).
- B. Nykvist (2013) "Ten times more difficult: Quantifying the carbon capture and storage challenge", *Energy Policy*, 5:683-689 ([DOI: 10.1016/j.enpol.2012.12.026](https://doi.org/10.1016/j.enpol.2012.12.026)).
- EU Directive 2009/31/EC on the geological storage of carbon dioxide (<http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2009:140:0114:0135:EN:PDF>).
- International Energy Outlook 2013 (DoE/EIA-0484): [http://www.eia.gov/forecasts/ieo/pdf/0484\(2013\).pdf](http://www.eia.gov/forecasts/ieo/pdf/0484(2013).pdf)
- Annual Energy Review 2011 (DoE/EIA-0384): <http://www.eia.gov/totalenergy/data/annual/pdf/aer.pdf>
- J.G.J. Olivier (2013) "Trends in Global CO<sub>2</sub> Emissions: 2013 Report", PBL Netherlands Environmental Assessment Agency: <http://www.pbl.nl/sites/default/files/cms/publicaties/pbl-2013-trends-in-global-co2-emissions-2013-report-1148.pdf>
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- IPCC (2005) "IPCC Special Report on Carbon Dioxide Capture and Storage": [http://www.ipcc.ch/pdf/special-reports/srccs/srccs\\_wholereport.pdf](http://www.ipcc.ch/pdf/special-reports/srccs/srccs_wholereport.pdf)