# Q.1 Question 1

Given the van der Waals equation of state (vdW EOS),

$$P = \frac{RT}{V - b} - \frac{a}{V^2},$$

(a) Show that the vdW EOS can be expressed as a cubic polynomial equation in  $\mathbb{Z}$  (compressibility coefficient),

$$Z^3 - (1+B)Z^2 + AZ - AB = 0,$$

with B=bP/(RT),  $A=aP/(RT)^2$  and  $R\left(=8.314\times10^{-5}\frac{\text{bar.m}^3}{\text{mol.K}}\right)$  is the molar gas constant [7 marks]

## Solution:

[3/7]

[2/7] We can rearrange the vdW EOS,

$$P = \frac{RT}{V - b} - \frac{a}{V^2} \Longrightarrow \frac{PV}{RT} = \frac{V}{V - b} - \frac{a}{RTV} = \frac{1}{1 - \frac{b}{V}} - \frac{a}{RTV}$$

[1/7] Eliminating V as V = ZRT/P,

$$Z = \left(1 - \frac{bP}{ZRT}\right)^{-1} - \frac{aP}{Z(RT)^2} = \frac{ZRT}{ZRT - bP} - \frac{aP}{Z(RT)^2}$$

Manipulating this expression,

$$Z^{2}R^{2}T^{2}(ZRT - bP) = Z^{2}(RT)^{3} - aP(ZRT - bP)$$
$$Z^{3} - \frac{bP}{RT}Z^{2} - Z^{2} - \frac{aP}{(RT)^{2}}Z + ab\frac{P^{2}}{(RT)^{3}} = 0$$

[1/7] with B = bP/(RT),  $A = aP/(RT)^2$ ,

$$Z^3 - (1+B)Z^2 + AZ - AB = 0$$

(b) Calculate the fugacity of gaseous  $CO_2$  at 310 K and 1.4 MPa using the vdW EOS, with a=0.3658 Pa.m<sup>6</sup>.mol<sup>-2</sup>,  $b=4.286\times10^{-5}$  m<sup>3</sup>.mol<sup>-1</sup>. Given,

$$\ln\left(\frac{f}{P}\right) = -\ln\left(1 - \frac{b}{V}\right) - \frac{a}{RTV} - \ln Z + (Z - 1).$$

Use the largest real root of the cubic polynomial equation in  ${\it Z}$  to represent the gaseous phase. [13 marks]

## Solution:

**[5/13]** Solving the cubic polynomial in Z, with B = bP/(RT) and  $A = aP/(RT)^2$ ,

$$Z^3 - (1+B)Z^2 + AZ - AB = 0 \implies A = 7.7095 \times 10^{-2} ; B = 2.3281 \times 10^{-2}$$
  
 $\implies Z = 0.9436$ 

Now for the fugacity equation, either

$$\ln\left(\frac{f}{P}\right) = -\ln\left(1 - \frac{b}{V}\right) - \frac{a}{RTV} - \ln Z + (Z - 1)$$
 or 
$$\ln\left(\frac{f}{P}\right) = -\ln\left(1 - \frac{B}{Z}\right) - \frac{A}{Z} - \ln Z + (Z - 1)$$

[8/13] | leads to  $f = 1.32 \times 10^6$  Pa.

## Q.2 Question 2

[1/10]

[1/10]

[3/10]

[1/10] [4/10]

[1/10]

[1/10]

[3/10]

[1/10] [4/10] In a saturated liquid mixture of benzene and toluene containing 45 mol% of benzene, determine:

(a) Temperature and composition of the first bubble at 200 kPa. [10 marks] **Solution:** 

The molar constraint of vapour composition is

$$\sum_{i=1}^{2} y_i = y_1 + y_2 = 1,$$

and replacing the Raoult law,  $y_i = rac{x_i P_i^{\sf sat}}{P}$ , in the constraint relation,

$$P = x_1 P_1^{sat} + x_2 P_2^{sat}$$

$$= x_1 \exp\left(A_1 - \frac{B_1}{T + C_1}\right) + x_2 \exp\left(A_2 - \frac{B_2}{T + C_2}\right)$$
(1)

Solving this non-linear equation we obtain the bubble temperature of the benzene-toluene mixture as  $T=391.79~\rm K$ . In order to calculate the compositions, we should use the Raoult's relation with  $P_1^{\rm sat}=289.01~\rm kPa$ ,

$$y_1 = \frac{x_1 P_1^{sat}}{P} = 0.6503 \Longrightarrow y_2 = 0.3497$$

(b) Pressure and composition of the first bubble at 400 K. [10 marks] **Solution:** 

The molar constraint of vapour composition is

$$\sum_{i=1}^{2} y_i = y_1 + y_2 = 1,$$

and replacing the Raoult law,  $y_i = rac{x_i P_i^{ extsf{sat}}}{P}$ , in the constraint relation,

$$P = x_1 P_1^{sat} + x_2 P_2^{sat}$$

$$= x_1 \exp\left(A_1 - \frac{B_1}{T + C_1}\right) + x_2 \exp\left(A_2 - \frac{B_2}{T + C_2}\right)$$
 (2)

Solving this equation for T=400 K results in P=245.28 kPa. In order to calculate the compositions, we should use the Raoult's relation with  $P_1^{\rm sat}=352.16$  kPa ,

$$y_1 = \frac{x_1 P_1^{\text{sat}}}{P} = 0.6461 \Longrightarrow y_2 = 0.3539$$

For this problem, benzene and toluene mixtures may be considered as ideal and you should use,

$$\ln P_i^{\text{sat}} = A_i - \frac{B_i}{T+C}$$

with [P] = bar, [T] = K, [B] = K and [C] = K.

Species	Α	В	С
Benzene (1)	14.1603	2948.78	-44.5633
Toluene (2)	14.2515	3242.38	-47.1806

# Q.3 Question 3

[2/8]

[3/8]

[3/8]

[2/12]

Consider the following chemical reaction representing the chemical equilibrium between dinitrogen tetroxide,  $N_2O_4(g)$ , and nitrogen dioxide,  $NO_2(g)$  at 25°C and 1 atm,

$$N_2O_4(\mathbf{g}) \Leftrightarrow 2NO_2(\mathbf{g}).$$

Determine:

(a) Equilibrium constant of this reaction.

[8 marks]

## Solution:

The reaction  $N_2O_4(g) \Leftrightarrow 2NO_2(g)$  may be obtained by combining reactions (1) and (2), i.e.,

$$(1) + 2(2) \Longrightarrow N_2O_4(g) \Leftrightarrow 2NO_2(g)$$

Thus, the standard free Gibbs energy change of the mixture at 25°C can be obtained from the

$$\Delta G_{\text{mix},298}^{\circ} = \Delta G_{\text{mix},1}^{\circ} + 2\Delta G_{\text{mix},2}^{\circ} = 1.07 \text{kcal.mol}^{-1} = 4479.88 \text{J.mol}^{-1}$$

The equilibrium constant at 25°C is given by

$$K_{eq,298} = \exp\left[-\frac{\Delta G_{\text{mix},298}^{\circ}}{RT}\right] = 0.1641$$

(b) Equilibrium composition of  $N_2O_4(g)$ .

[12 marks]

## **Solution:**

The equilibrium constant can also be obtained as a function of the species' activities.

$$K = \frac{a_{NO_2}^2}{a_{N_2O_4}} = \frac{\left(\frac{\hat{f}_{NO_2}}{f_{NO_2}^{\circ}}\right)^2}{\left(\frac{\hat{f}_{N_2O_4}}{f_{N_2O_4}^{\circ}}\right)}$$

[2/12] Assuming ideal gas behaviour,  $\hat{f_i}=P_i$ ,  $f_i^\circ=P_{NO_2}^\circ=P_{N_2O_4}^\circ=1$  atm,

$$K = \frac{a_{NO_2}^2}{a_{N_2O_4}} = \frac{\left(\frac{\hat{f}_{NO_2}}{f_{NO_2}^\circ}\right)^2}{\left(\frac{\hat{f}_{N_2O_4}}{f_{N_2O_4}^\circ}\right)} = \frac{\left(\frac{P_{NO_2}}{P_{NO_2}^\circ}\right)^2}{\left(\frac{P_{N_2O_4}}{P_{N_2O_4}^\circ}\right)} = \frac{\left(\frac{P.y_{NO_2}}{1 \text{ atm}}\right)^2}{\left(\frac{P.y_{NO_2O_4}}{1 \text{ atm}}\right)}$$

[1/12] As P = 1 atm,

$$K = \frac{\left(\frac{P.y_{NO_2}}{1 \text{ atm}}\right)^2}{\left(\frac{P.y_{N_2O_4}}{1 \text{ atm}}\right)} = \frac{y_{NO_2}^2}{y_{N_2O_4}}$$

[1/12] During the reaction,

$$egin{array}{c|cccc} N_2O_4 & NO_2 & Total \\ Initial & 1 & 0 & 1 \\ Final & 1-\xi & 2\xi & 1+\xi \\ \end{array}$$

**[2/12]** The mole fractions of  $N_2O_4$  and  $NO_2$  can be expressed as

$$y_{N_2O_4} = rac{1-\xi}{1+\xi}$$
 and  $y_{NO_2} = rac{2\xi}{1+\xi}$ 

[2/12] and be replaced in the previous equation with  $K_{eq,298} = 0.1641$  (from (a))

$$K = \frac{y_{NO_2}^2}{y_{N_2O_4}} = \frac{\left(\frac{2\xi}{1+\xi}\right)^2}{\frac{1-\xi}{1+\xi}} = 0.1641 \Longrightarrow \xi = 0.1985$$

[2/12] The equilibrium composition is  $y_{N_2O_4} = 0.6688$  and  $y_{NO_2} = 0.3312$ .

For this problem, you should consider the following reaction data:

$$\begin{array}{lll} \text{(1)} & N_2O_4(\mathsf{g}) \Leftrightarrow N_2(\mathsf{g}) + 2O_2(\mathsf{g}); & \Delta G_{\mathsf{mix},1}^\circ = -\left(\Delta G_{f,298}^\circ\right)_{N_2O_4} & = \texttt{23.41 kcal.mol}^{-1} \\ \text{(2)} & 0.5N_2(\mathsf{g}) + O_2(\mathsf{g}) \Leftrightarrow NO_2(\mathsf{g}); & \Delta G_{\mathsf{mix},2}^\circ = \left(\Delta G_{f,298}^\circ\right)_{NO_2} & = \texttt{12.24 kcal.mol}^{-1} \\ \end{array}$$

where  $G_{f,298}^{\circ}$  is the standard molar free Gibbs energy of formation. Also, the equilibrium constant at 25°C is given by

$$K_{\rm eq,298} = \exp\left[-\frac{\Delta G_{\rm mix,298}^{\circ}}{RT}\right]$$

where  $R\left(=8.314\frac{\text{J}}{\text{mol.K}}\right)$  is the molar gas constant and  $\Delta G_{\text{mix},298}^{\circ}$  is the standard free Gibbs energy change of the mixture. Assume ideal gas behaviour.

# Q.4 Question 4

(a) Two litres of an anti-freezing solution is needed for a cooling process. The solution is prepared by mixing 30%-mol of methanol in water. What are the volumes of pure methanol and water at 25°C necessary to prepare solution? Partial molar volumes  $(\overline{V})$  for methanol and water in a 30%-mol of methanol solution and their pure species molar volumes (V), both at 25°C are: [8 marks]

$$\begin{array}{ccc} & \overline{V}_i \left( \text{cm}^3.\text{mol}^{-1} \right) & V_i \left( \text{cm}^3.\text{mol}^{-1} \right) \\ \text{Methanol (1)} & 38.6320 & 40.7270 \\ \text{Water (2)} & 17.7650 & 18.0680 \end{array}$$

## Solution:

[2/8]

[4/8]

The molar volume of the 30%-mol of methanol solution is given by,

$$\begin{array}{lll} V & = & \frac{V^T}{n_T} = \frac{\sum\limits_{i=1}^2 n_i \overline{V}_i}{n_T} = \sum\limits_{i=1}^2 x_i \overline{V}_i = x_1 \overline{V}_1 + x_2 \overline{V}_2 \\ & = & (0.3)(38.6320) + (0.7)(17.7650) = 24.0251 \ \textit{cm}^3.\textit{mol}^{-1} \end{array}$$

[2/8] The total number of moles are:

$$n_T = \frac{V^T}{V} = \frac{2000}{24.0251} = 83.2463 \text{ mol}$$

The volume of pure methanol and water for the solution are:

$$V_1^{ extit{pure}} = x_1 n_T V_1 = 1017.11 \text{ cm}^3$$
  
 $V_2^{ extit{pure}} = x_2 n_T V_2 = 1052.87 \text{ cm}^3$ 

(b) In generating expressions from  $G^E/RT$  from VLE data, a convenient approach is to plot values of  $G^E/\left(x_1x_2RT\right)$  vs  $x_1$  and fitting results with an appropriate function. Consider if such data were fit by the expression,

$$\frac{G^E}{x_1 x_2 RT} = A + B x_1^2.$$

From the expression  $G^E/(x_1x_2RT)$ , provide equations for the activity coefficient,  $\ln \gamma_i$ , as a function of A, B,  $x_1$  and  $x_2$ , given [12 marks]

$$\ln \gamma_i = \frac{\overline{G}_i^E}{RT}.$$

## Solution:

[2/12] For a binary mixture:

$$\overline{M}_1 = M + x_2 rac{\mathrm{d}M}{\mathrm{d}x_1}$$
 and  $\overline{M}_2 = M - x_1 rac{\mathrm{d}M}{\mathrm{d}x_1}$ 

[3/12] thus

$$\ln \gamma_1 = \frac{\overline{G}_1^E}{RT} = \frac{G^E}{RT} + x_2 \frac{\mathrm{d} G^E/RT}{\mathrm{d} x_1} \quad \textit{and} \quad \ln \gamma_2 = \frac{\overline{G}_2^E}{RT} = \frac{G^E}{RT} + x_1 \frac{\mathrm{d} G^E/RT}{\mathrm{d} x_2}$$

[5/12] with  $\frac{\mathrm{d}G^E/RT}{\mathrm{d}x_1} = (1 - 2x_1) A + (3 - 4x_1) Bx_1^2$ 

[2/12] The activity coefficient is then given by,

$$\ln \gamma_1 = x_1 (1 - x_1) \left( A + Bx_1^2 \right) + (1 - x_1) \left[ (1 - 2x_1) A + (3 - 4x_1) Bx_1 \right]$$
  
$$\ln \gamma_2 = x_1 (1 - x_1) \left( A + Bx_1^2 \right) + x_1 \left[ (1 - 2x_1) A + (3 - 4x_1) Bx_1 \right]$$

# Q.5 Question 5

[5/10]

[5/10]

(i) A concentrated binary solution containing mainly species 2 (though  $x_2 \neq 1$ ) is in equilibrium with a vapour phase containing both species 1 and 2. Pressure and temperature of this two-phase system are 1 bar and 298.15 K. Given  $\mathcal{H}_1 = 200$  bar (Henry constant) and  $P_2^{\text{sat}} = 0.10$  bar, calculate  $x_1$  and  $y_1$ . [10 marks]

Assuming that at 1 bar the vapour phase behaves as an ideal gas. The vapour phases fugacities are then equal to the partial pressures. Assume the Lewis/Randall rule applies to concentrated species 2 and that Henry's law applies to dilute species 1, therefore,

$$y_1P = \mathcal{H}_1x_1$$
; and  $y_2P = x_2P_2^{sat}$ 

with  $x_1 + x_2 = 1$ . Thus  $P = y_1P + y_2P$  becomes,

$$P = \mathcal{H}_1 x_1 + (1 - x_1) P_2^{sat} \implies \mathbf{x_1} = \mathbf{4.502} \times \mathbf{10^{-3}}$$

$$\textbf{[5/10]} \qquad \text{ and } \mathbf{y}_1 = \frac{\mathcal{H}_1 \mathbf{x}_1}{P} = 0.9.$$

(ii) Chemical species A and B are in vapour-liquid equilibrium at 298.15 K. The following conditions are applied to this system:

	$\mathbf{P_{i}^{\text{sat}}}$ (bar)	$\ln \gamma_{\mathbf{i}}$
Α	1.24	1.8 $x_B^2$
В	0.89	1.8 $x_A^2$

Assuming that  $y_i P = x_i \gamma_i P_i^{\rm sat}$  (where  $\gamma_i$  is the activity coefficient of species i) is valid, calculate the pressure P and the vapour mole fraction  $y_A$  for a liquid mole fraction  $x_A = 0.65$ . [10 marks]

# Solution:

With  $x_A$  =0.65 and  $x_B$ =0.35, we can calculate the activity coefficients,  $\gamma_A$  and  $\gamma_B$ , and apply in

$$P = x_A \gamma_A P_A^{\it sat} + x_B \gamma_B P_B^{\it sat} = 1.671$$
 bar.

[5/10] The vapour mole fraction is obtained from

$$y_A = \frac{x_A \gamma_A P_A^{sat}}{P} = 0.6013$$

**Total Question Marks:20** 

## **END OF PAPER**

**Total Paper Marks:100** 

Fundamentals of Thermodynamics:

$$\begin{split} dU &= dQ + dW; \ dW = -PdV; \ C_v = \left(\frac{\partial U}{\partial T}\right)_V; \ C_p = \left(\frac{\partial H}{\partial T}\right)_P; \\ C_p - C_v &= R; \ TV^{\gamma - 1} = \text{const}; \ TP^{\frac{1 - \gamma}{\gamma}} = \text{const}; \ PV^{\gamma} = \text{const} \\ dH &= dU + d(PV); \ dS = \frac{dQ}{T}; \ PV = nRT \end{split}$$

2. Volumetric Properties of Pure Fluids:

$$\begin{split} &\Psi = 2 + \mathcal{C} - \mathcal{P} - \mathcal{R}; \;\; \beta = \frac{1}{V} \left( \frac{\partial V}{\partial T} \right)_P; \;\; \kappa = -\frac{1}{V} \left( \frac{\partial V}{\partial P} \right)_T; \;\; T_r = \frac{T}{T_c}; \;\; P_r = \frac{P}{P_c}; \;\; PV = ZRT \\ &Z = 1 + \frac{BP}{RT} = 1 + \frac{BP_c}{RT_c} \frac{P_r}{T_r}; \;\; \frac{BP_c}{RT_c} = B^0 + \omega B^1; \;\; B^0 = 0.083 - \frac{0.422}{T_r^{1.6}}; \;\; B^1 = 0.139 - \frac{0.172}{T_r^{4.2}} \\ &P = \frac{RT}{V - b} - \frac{a}{V^2}; \;\; a = \frac{27}{64} \frac{R^2 T_c^2}{P_c}; \;\; b = \frac{1}{8} \frac{RT_c}{P_c}; \;\; [\text{van der Walls (vdW) EOS}] \\ &P = \frac{RT}{V - b} - \frac{a}{V\sqrt{T} \left(V + b\right)}; \;\; a = \frac{0.42748R^2T_c^2}{P_c}; \;\; b = \frac{0.08664RT_c}{P_c} \;\; [\text{Redlich-Kwong (RK) EOS}] \\ &P = \frac{RT}{V - b} - \frac{a\alpha}{V\left(V + b\right)}; \;\; a = \frac{0.427R^2T_c^2}{P_c}; \;\; b = \frac{0.08664RT_c}{P_c} \;\; \text{and} \\ &\alpha = \left[ 1 + \left( 0.48508 + 1.55171\omega - 0.15613\omega^2 \right) \left( 1 - \sqrt{T_r} \right) \right]^2; \;\; [\text{Soave-Redlich-Kwong (SRK) EOS}] \\ &P = \frac{RT}{V - b} - \frac{a\alpha}{V\left(V + b\right) + b\left(V - b\right)}; \;\; a = \frac{0.45274R^2T_c^2}{P_c}; \;\; b = \frac{0.07780RT_c}{P_c}; \;\; \text{and} \\ &\alpha = \left[ 1 + \kappa \left( 1 - \sqrt{T_r} \right) \right]^2; \;\; \kappa = 0.37464 + 1.54226\omega - 0.26992\omega^2; \;\; [\text{Peng-Robinson (PR) EOS}] \\ &Z_{\text{vap}} = 1 + \beta - q\beta \frac{Z_{\text{vap}} - \beta}{\left( Z_{\text{vap}} + \varepsilon\beta \right) \left( Z_{\text{vap}} + \sigma\beta \right)}; \;\; [\text{Vapour & Vapour-like Roots}] \\ &Z_{\text{liq}} = 1 + \beta + \left( Z_{\text{liq}} + \epsilon\beta \right) \left( Z_{\text{liq}} + \sigma\beta \right) \left( \frac{1 + \beta - Z_{\text{liq}}}{q\beta} \right); \;\; [\text{Liquid & Liquid-like Roots}] \\ &\beta = \Omega \frac{P_r}{T_r}; \;\; q = \frac{\Psi\alpha}{\Omega T_r}; \;\; \alpha_{\text{SRK}} = \left[ 1 + \left( 0.480 + 1.574\omega - 0.176\omega^2 \right) \left( 1 - \sqrt{T_r} \right) \right]^2; \;\; \text{and} \\ &\alpha_{\text{PR}} = \left[ 1 + \left( 0.37464 + 1.54226\omega - 0.26992\omega^2 \right) \left( 1 - \sqrt{T_r} \right) \right]^2 \end{aligned}$$

EOS	$\alpha$	$\sigma$	ε	Ω	Ψ
vdW	1	0	0	1/8	27/64
RK	$T_r^{-1/2}$	1	0	0.08664	0.42748
SRK	$\alpha_{ m SRK}$	1	0	0.08664	0.42748
PR	$\alpha_{\mathrm{PR}}$	$1+\sqrt{2}$	$1 - \sqrt{2}$	0.07780	0.45724

Table 1: Parameters for the generic form of cubic equations of state.

$$Z_{\text{vap}}^{(i+1)} = Z_{\text{vap}}^{(i)} - \frac{F\left(Z_{\text{vap}}^{(i)}\right)}{F'\left(Z_{\text{vap}}^{(i)}\right)}; \quad \text{(Root-finder expression for the Newton-Raphson method)}$$

3. Thermodynamic Properties of Pure Fluids:

$$\begin{split} H &= U + PV; \ G = H - TS; \ A = U - TS; \\ dU &= TdS - PdV; \ dH = TdS + VdP; \ dA = -PdV - SdT; \ dG = VdP - SdT; \\ \left(\frac{\partial T}{\partial V}\right)_S &= -\left(\frac{\partial P}{\partial S}\right)_V; \ \left(\frac{\partial T}{\partial P}\right)_S = \left(\frac{\partial V}{\partial S}\right)_P; \ \left(\frac{\partial S}{\partial V}\right)_T = \left(\frac{\partial P}{\partial T}\right)_V; \ \text{and} \\ &- \left(\frac{\partial S}{\partial P}\right)_T = \left(\frac{\partial V}{\partial T}\right)_P; \ \text{(Maxwell relations)} \\ \left(\frac{\partial U}{\partial S}\right)_V &= T = \left(\frac{\partial H}{\partial S}\right)_P; \ \left(\frac{\partial U}{\partial V}\right)_S = -P = \left(\frac{\partial A}{\partial V}\right)_T; \ \left(\frac{\partial H}{\partial P}\right)_S = V = \left(\frac{\partial G}{\partial P}\right)_T; \ \text{and} \\ \left(\frac{\partial A}{\partial T}\right)_V &= -S = \left(\frac{\partial G}{\partial T}\right)_P \\ dH &= C_P dT + \left[V - T\left(\frac{\partial V}{\partial T}\right)_P\right] dP; \ dS = C_P \frac{dT}{T} - \left(\frac{\partial V}{\partial T}\right)_P dP; \\ dU &= C_v dT + \left[T\left(\frac{\partial P}{\partial T}\right)_V - P\right] dV; \ dS = \frac{C_v}{T} dT + \left(\frac{\partial P}{\partial T}\right)_V dV; \\ d\left(\frac{G}{RT}\right) &= \frac{V}{RT} dP - \frac{H}{RT^2} dT \ \text{(Generating function)}; \\ M^R &= M - M^{\text{ig}}; \ \frac{H^R}{RT} = -T\int_0^P \left(\frac{\partial Z}{\partial T}\right)_P \frac{dP}{P}; \ \frac{S^R}{R} = -T\int_0^P \left(\frac{\partial Z}{\partial T}\right)_P \frac{dP}{P} - \int_0^P (Z - 1) \frac{dP}{P}; \ \text{and} \\ \frac{G^R}{RT} &= \int_0^P (Z - 1) \frac{dP}{P} \ \text{(Residual properties)}; \\ \frac{dP^{\text{sat}}}{dT} &= \frac{\Delta H^{\alpha\beta}}{T\Delta V^{\alpha\beta}}; \ \frac{d \left(\ln P^{\text{sat}}\right)}{dT} &= \frac{\Delta H^{\text{fg}}}{RT^2}; \ \text{(Clapeyron relations)} \\ x^{(V)} &= \frac{M - M^{(U)}}{M^{(V)} - M^{(U)}} \ \text{(Quality of vapour)}; \end{split}$$

4. Vapour-Liquid Equilibrium of Mixtures:

$$x_i = \frac{n_i^{(L)}}{n}; \quad y_i = \frac{n_i^{(V)}}{n}; \quad \sum_{i=1}^{C} x_i = 1; \quad \sum_{i=1}^{C} y_i = 1 \quad \text{(Molar fraction of liquid and vapour phases)};$$
 
$$\overline{M}_i = \left(\frac{\partial (nM)}{\partial n_i}\right)_{T,P,n_{j\neq i}} \quad \text{(Partial molar property)}; \quad M^{\mathrm{E}} = M - M^{\mathrm{id}} \quad \text{(Excess properties)}$$
 
$$\mu_i = \left(\frac{\partial (nG)}{\partial n_i}\right)_{T,P,n_{j\neq i}} = \overline{G}_i; \quad dG = VdP - SdT + \sum_i \mu_i dx_i;$$
 
$$P_i = y_i P = x_i \gamma_i P_i^{\mathrm{sat}} \quad \text{(Raoult's law)}; \quad P = \sum_{i=1}^{C} P_i = \sum_{i=1}^{C} y_i P; \quad T_c^{\mathrm{t}} = \sum_{i=1}^{C} y_i T_{c,i}; \quad P_c^{\mathrm{t}} = \sum_{i=1}^{C} y_i P_{c,i};$$
 
$$P_i = y_i P = x_i \mathcal{H}_i \quad \text{(Henry's law)};$$
 
$$K_i = \frac{P_i^{\mathrm{sat}}}{P} = \frac{y_i}{x_i}; \quad F = V + L; \quad Fz_i = x_i L + y_i V; \quad \sum_{i=1}^{C} \frac{z_i K_i}{1 + V \left(K_i - 1\right)} = 1;$$

## 5. Solution Thermodynamics:

$$\begin{split} RT\left(\frac{\partial \ln f}{\partial P}\right)_T &= v; & \lim_{P \to 0} \frac{f}{P} = 1; \ RT \ln \left(\frac{\overline{f}_i}{y_i f_i}\right) = \int_0^P \left(\overline{V}_i - \overline{v}_i\right) dP \\ \overline{f}_i^V &= y_i P' \quad \text{and} \quad \overline{f}_i^L = x_i f_i^L \quad \text{(Lewis-Randall relation)}; \\ \mu_i - \mu_i^0 &= RT \ln \left(\frac{\overline{f}_i}{f_i^0}\right); \quad a_i = \frac{\overline{f}_i}{f_i^0}; \quad \gamma_i = \frac{a_i}{y_i} = \frac{\overline{f}_i}{x_i f_i}; \\ \phi_i &= \frac{f_i}{P}; \quad G_i^R = G_i - G_i^{\text{tg}} = RT \ln \left(\frac{f}{P}\right) = RT \ln \phi_i; \\ f_i^L(P) &= \phi_i^{\text{sal}} P_i^{\text{sal}} \exp \left[\frac{V_i^L(P - P_i^{\text{sal}})}{RT}\right] \\ \left(\frac{\partial M}{\partial T}\right)_{P,x} dT + \left(\frac{\partial M}{\partial P}\right)_{T,x} dP - \sum_{i=1}^C x_i d\overline{M}_i = 0 \quad \text{(Gibbs-Duhen equation)} \\ \sum_i x_i d\overline{M}_i &= 0; \quad \sum_i x_i \frac{dM_i}{dx_j} &= 0; \\ M^E &= M - \sum_i x_i M_i; \quad \overline{M}_1 = M + x_2 \frac{dM}{dx_1}; \quad \overline{M}_2 = M - x_1 \frac{dM}{dx_1} \\ x_1 \frac{d\overline{M}_1}{dx_1} + x_2 \frac{d\overline{M}_2}{dx_1} &= 0; \quad \frac{d\overline{M}_1}{dx_1} = -\frac{x_2}{2} \frac{d\overline{M}_2}{2} \\ T_1 \frac{d\overline{M}_1}{dx_1} + T_2 \frac{d\overline{M}_2}{dx_1} &= 0; \quad \frac{d\overline{M}_1}{dx_1} - \frac{1}{2} \frac{1}{2} \frac{d\overline{M}_2}{dx_1} \\ PV^{\text{igm}} &= \left(\sum_{i=1}^C n_i\right) RT; \quad \overline{V}_i^{\text{igm}}(T,P,y) &= \frac{RT}{P} = \overline{V}_i^{\text{ig}}(T,P); \quad P_i^{\text{igm}} \left(\sum_{i=1}^C n_i, V, T, y\right) = \frac{n_i RT}{V} = P^{\text{ig}}(n_i, V, T); \\ \overline{U}^{\text{igm}}(T,y) &= \sum_{i=1}^C y_i \overline{U}_i^{\text{ig}}(T,P) - R \sum_{i=1}^C y_i \overline{U}_i^{\text{ig}}(T,P); \quad \overline{V}^{\text{igm}}(T,P,y) &= \sum_{i=1}^C y_i \overline{U}_i^{\text{ig}}(T,P) \\ \overline{S}^{\text{igm}}(T,P,y) &= \sum_{i=1}^C y_i \overline{J}_i^{\text{ig}}(T,P) + RT \sum_{i=1}^C y_i \ln y_i; \quad \overline{G}^{\text{igm}}(T,P,y) &= \sum_{i=1}^C y_i \overline{U}_i^{\text{ig}}(T,P) + RT \sum_{i=1}^C y_i \ln y_i; \quad \overline{M}^{\text{id}} &= \sum_i x_i G_i - RT \sum_i x_i \ln x_i; \quad \overline{M}^{\text{id}} &= \sum_i x_i G_i - RT \sum_i x_i \ln x_i; \quad \overline{M}^{\text{id}} &= \sum_i x_i G_i - RT \sum_i x_i \ln x_i; \quad \overline{G}^{\text{ig}} &= RT \ln \gamma_i; \\ \hline{U}^{\text{ig}} &= \left(\frac{\partial \left(\frac{G^E}{RT}\right)}{\partial n_i}\right)_{T,P,n;(n,\hat{e},n_i)}; \quad \overline{G}^E_i = RT \ln \gamma_i; \\ \hline{U}^{\text{ig}} &= \left(\frac{\partial \left(\frac{G^E}{RT}\right)}{\partial n_i}\right)_{T,P,n;(n,\hat{e},n_i)}; \quad \overline{G}^E_i = RT \ln \gamma_i; \\ \hline{U}^{\text{ig}} &= \left(\frac{\partial \left(\frac{G^E}{RT}\right)}{\partial n_i}\right)_{T,P,n;(n,\hat{e},n_i)}; \quad \overline{G}^E_i = RT \ln \gamma_i; \\ \hline{U}^{\text{ig}} &= \left(\frac{\partial \left(\frac{G^E}{RT}\right)}{\partial n_i}\right)_{T,P,n;(n,\hat{e},n_i)}; \quad \overline{G}^E_i = RT \ln \gamma_i; \\ \hline{U}^{\text{ig}} &= \left(\frac{\partial \left(\frac{G^E}{RT}\right)}{\partial n_i}\right)_{T,P,n;$$

$$\begin{split} &\ln \gamma_1 = x_2^2 \left[ A_{12} + 2 \left( A_{21} - A_{12} \right) x_1 \right]; \quad \ln \gamma_2 = x_1^2 \left[ A_{21} + 2 \left( A_{12} - A_{21} \right) x_2 \right]; \quad \text{(Mergules activity model)}; \\ &\ln \gamma_1 = B_{12} \left( 1 + \frac{B_{12} x_1}{A_{21} x_2} \right)^{-2}; \quad \ln \gamma_2 = B_{21} \left( 1 + \frac{B_{21} x_1}{A_{12} x_2} \right)^{-2}; \quad \text{(Van Laar activity model)}; \\ &\frac{G^{\rm E}}{RT} = x_1 \ln \left( x_1 + x_2 C_{12} \right) - x_2 \ln \left( x_2 + x_1 C_{21} \right) \quad \text{with} \\ &\ln \gamma_1 = - \ln \left( x_1 + x_2 C_{12} \right) + x_2 \left( \frac{C_{12}}{x_1 + x_2 C_{12}} - \frac{C_{21}}{x_2 + x_1 C_{21}} \right) \quad \text{and} \\ &\ln \gamma_2 = - \ln \left( x_2 + x_2 C_{21} \right) + x_2 \left( \frac{C_{12}}{x_1 + x_2 C_{12}} - \frac{C_{21}}{x_2 + x_1 C_{21}} \right); \end{split}$$

## 6. Chemical Reaction Equilibrium:

$$\begin{split} &\sum_{i=1}^{\mathcal{C}} \nu_i A_i = 0; \quad d\epsilon = \frac{dn_i}{\nu_i}; \quad \sum_i n_i = \sum_i n_{i0} + \epsilon \sum_i \nu_i; \quad n = n_0 + \nu\epsilon \\ &y_i = \frac{n_i}{n} = \frac{n_{i0} + \nu_i \epsilon}{n_0 + \nu \epsilon} \\ &\sum_i \nu_i G_i = \sum_i \nu_i \mu_i = 0; \quad \prod_i \left(\frac{\overline{f}_i}{f_i^0}\right)^{\nu_i} = \prod_i a_i^{\nu_i} = K = \exp\left(\frac{-\Delta G^0}{RT}\right); \\ &\Delta H^0 = -RT^2 \frac{d}{dT} \left(\Delta G^0 / RT\right) \quad \text{(Standard heat of reaction)}; \\ &\frac{d \left(\ln K\right)}{dT} = \frac{\Delta H^0}{RT^2} \quad \text{(Van't Hoff equation)}; \\ &\prod_i \left(y_i \phi_i\right)^{\nu_i} = K \left(\frac{P}{P^0}\right)^{-\nu}, \quad \text{where } \nu = \sum_i \nu_i \quad \text{(gas-phase)}; \\ &\prod_i \left(y_i \gamma_i\right)^{\nu_i} = K \exp\left[\frac{P^0 - P}{RT} \sum_i \left(\nu_i V_i\right)\right]^{-\nu} \quad \text{(liquid-phase)}; \\ &\prod_i \left(y_i\right)^{\nu_{i,j}} = \left(\frac{P}{P^0}\right)^{-\nu_{i,j}} K_j; \quad \text{(ideal gas multi-reaction)} \end{split}$$

# Appendix A: Physical Constants and Conversion Factors

## PHYSICAL CONSTANTS

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Avogadro's number, N_A = 6.023 \times 10^{26} molecules/kgmole Boltzmann's constant, k = 1.381 \times 10^{-23} J/(molecule·K) Electron charge, e = 1.602 \times 10^{-19} C Electron mass, m_e = 9.110 \times 10^{-31} kg Faraday's constant, F = 96,487 kC/kgmole electrons = 96,487 kJ/(V·kgmole electrons) Gravitational acceleration (standard), g = 32.174 ft/s² = 9.807 m/s² Gravitational constant, k_G = 6.67 \times 10^{-11} m³/(kg·s²) Newton's second law constant, g_c = 32.174 lbm·ft/(lbf·s²) = 1.0 kg·m/(N·s²) Planck's constant, \hbar = 6.626 \times 10^{-34} J·s/molecule Stefan-Boltzmann constant, \sigma = 0.1714 \times 10^{-8} Btu/(h·ft²·R⁴) = 5.670 \times 10^{-8} W/(m²·k⁴) Universal gas constant \Re = 1545.35 ft·lbf/(lbmole·R) = 8314.3 J/(kgmole·K) = 8.3143 kJ/(kgmole·K) = 1.9858 Btu/(lbmole·R) = 1.9858 kcal/(kgmole·K) = 1.9858 cal/(gmole·K) = 0.08314 bar·m³/(kgmole·K) = 82.05 L·atm/(kgmole·K) Velocity of light in a vacuum, c = 9.836 \times 10^8 ft/s = 2.998 \times 10^8 m/s
```

#### UNIT DEFINITIONS

```
1 coulomb (C) = 1 A·s
                                                                 1 ohm (\Omega) = 1 \text{ V/A}
1 dyne = 1 g·cm/s<sup>2</sup>
                                                                1 pascal (Pa) = 1 \text{ N/m}^2
1 erg = 1 dyne·cm
                                                                1 poundal = 1 lbm \cdot ft/s^2
1 farad (F) = 1 C/V
                                                                1 siemens (S) = 1 A/V
1 henry (H) = 1 Wb/A
                                                                1 slug = 1 lbf \cdot s^2/ft
1 hertz (Hz) = 1 cycle/s
                                                                1 tesla (T) = 1 Wb/m^2
1 joule (J) = 1 N⋅m
                                                                1 volt (V) = 1 W/A
                                                                1 watt (W) = 1 J/s
1 lumen = 1 candela steradian
                                                                1 weber (Wb) = 1 V·s
1 \text{ lux} = 1 \text{ lumen/m}^2
1 newton (N) = 1 \text{ kg} \cdot \text{m/s}^2
```

## CONVERSION FACTORS

Length	Energy
$1 \text{ m} = 3.2808 \text{ ft} = 39.37 \text{ in} = 10^2 \text{ cm} = 10^{10} \text{ Å}$	$1 \text{ J} = 1 \text{ N} \cdot \text{m} = 1 \text{ kg} \cdot \text{m}^2/\text{s}^2 = 9.479 \times 10^{-4} \text{ Btu}$
$1 \text{ cm} = 0.0328 \text{ ft} = 0.394 \text{ in} = 10^{-2} \text{ m} = 10^{8} \text{ Å}$	1 kJ = 1000 J = 0.9479 Btu = 238.9 cal
$1  \text{mm} = 10^{-3}  \text{m} = 10^{-1}  \text{cm}$	1 Btu = 1055.0 J = 1.055 kJ = 778.16 ft⋅lbf = 252 cal
1 km = 1000 m = 0.6215 miles = 3281 ft	1 cal = $4.186 J = 3.968 \times 10^{-3} Btu$
1 in = 2.540 cm = 0.0254 m	1 Cal (in food value) = 1 kcal = 4186 J = 3.968 Btu
1 ft = 12 in = 0.3048 m	1 erg = 1 dyne·cm = 1 g·cm <sup>2</sup> /s <sup>2</sup> = $10^{-7}$ J
1 mile = 5280 ft = 1609.36 m = 1.609 km	$1 \text{ eV} = 1.602 \times 10^{-19} \text{J}$

(Continued)

## CONVERSION FACTORS (Continued)

#### Area

 $1 m^{2} = 10^{4} cm^{2} = 10.76 ft^{2} = 1550 in^{2}$   $1 ft^{2} = 144 in^{2} = 0.0929 m^{2} = 929.05 cm^{2}$   $1 cm^{2} = 10^{-4} m^{2} = 1.0764 \times 10^{-3} ft^{2} = 0.155 in^{2}$   $1 in^{2} = 6.944 \times 10^{-3} ft^{2} = 6.4516 \times 10^{-4} m^{2} = 6.4516 cm^{2}$ 

#### Volume

$$\begin{split} 1 \text{ m}^3 &= 35.313 \text{ ft}^3 = 6.1023 \times 10^4 \text{ in}^3 = 1000 \text{ L} = 264.171 \text{ gal} \\ 1 \text{ L} &= 10^{-3} \text{m}^3 = 0.0353 \text{ ft}^3 = 61.03 \text{ in}^3 = 0.2642 \text{ gal} \\ 1 \text{ gal} &= 231 \text{ in}^3 = 0.13368 \text{ ft}^3 = 3.785 \times 10^{-3} \text{ m}^3 \\ 1 \text{ ft}^3 &= 1728 \text{ in}^3 = 28.3168 \text{ L} = 0.02832 \text{ m}^3 = 7.4805 \text{ gal} \\ 1 \text{ in}^3 &= 16.387 \text{ cm}^3 = 1.6387 \times 10^{-5} \text{ m}^3 = 4.329 \times 10^{-3} \text{ gal} \end{split}$$

#### Mass

1 kg = 1000 g = 2.2046 lbm = 0.0685 slug1 lbm = 453.6 g = 0.4536 kg =  $3.108 \times 10^{-2} slug$ 1 slug = 32.174 lbm =  $1.459 \times 10^{4} g$  = 14.594 kg

#### Force

1 N =  $10^5$  dyne =  $1 \text{ kg} \cdot \text{m/s}^2 = 0.225 \text{ lbf}$ 1 lbf =  $4.448 \, \text{N} = 32.174 \, \text{poundals}$ 1 poundal =  $0.138 \, \text{N} = 3.108 \times 10^{-2} \, \text{lbf}$ 

#### Power

$$\begin{split} 1 \ W &= 1 \ \text{J/s} = 1 \ \text{kg} \cdot \text{m}^2/\text{s}^3 = 3.412 \ \text{Btu/h} = 1.3405 \times 10^{-3} \ \text{hp} \\ 1 \ \text{kW} &= 1000 \ \text{W} = 3412 \ \text{Btu/h} = 737.3 \ \text{ft} \cdot \text{lbf/s} = 1.3405 \ \text{hp} \\ 1 \ \text{Btu/h} &= 0.293 \ \text{W} = 0.2161 \ \text{ft} \cdot \text{lbf/s} = 3.9293 \times 10^{-4} \ \text{hp} \\ 1 \ \text{hp} &= 550 \ \text{ft} \cdot \text{lbf/s} = 33000 \ \text{ft} \cdot \text{lbf/min} = 2545 \ \text{Btu/h} = 746 \ \text{W} \end{split}$$

#### Pressure

$$\begin{split} 1 & Pa = 1 \text{ N/m}^2 = 1 \text{ kg/(m \cdot s^2)} = 1.4504 \times 10^{-4} \text{ lbf/in}^2 \\ 1 & \text{ lbf/in}^2 = 6894.76 \text{ Pa} = 0.068 \text{ atm} = 2.036 \text{ in Hg} \\ 1 & \text{ atm} = 14.696 \text{ lbf/in}^2 = 1.01325 \times 10^5 \text{ Pa} \\ & = 101.325 \text{ kPa} = 760 \text{ mm Hg} \\ 1 & \text{ bar} = 10^5 \text{ Pa} = 0.987 \text{ atm} = 14.504 \text{ lbf/in}^2 \\ 1 & \text{ dyne/cm}^2 = 0.1 \text{ Pa} = 10^{-6} \text{ bar} = 145.04 \times 10^{-7} \text{ lbf/in}^2 \\ 1 & \text{ in Hg} = 3376.8 \text{ Pa} = 0.491 \text{ lbf/in}^2 \\ 1 & \text{ in H}_2O = 248.8 \text{ Pa} = 0.0361 \text{ lbf/in}^2 \end{split}$$

## MISCELLANEOUS UNIT CONVERSIONS

## Specific Heat Units

 $1 \text{ Btu/(lbm} \cdot ^{\circ}F) = 1 \text{ Btu/(lbm} \cdot R)$  1 Id I/(lcg, K) = 0.23884 Btu/(lbm, R) = 18

 $1 \text{ kJ/(kg} \cdot \text{K}) = 0.23884 \text{ Btu/(lbm} \cdot \text{R}) = 185.8 \text{ ft} \cdot \text{lbf/(lbm} \cdot \text{R})$  $1 \text{ Btu/(lbm} \cdot \text{R}) = 778.16 \text{ ft} \cdot \text{lbf/(lbm} \cdot \text{R}) = 4.186 \text{ kJ/(kg} \cdot \text{K})$ 

#### **Energy Density Units**

1 kJ/kg =  $1000 \text{ m}^2/\text{s}^2 = 0.4299 \text{ Btu/lbm}$ 1 Btu/lbm =  $2.326 \text{ kJ/kg} = 2326 \text{ m}^2/\text{s}^2$ 

#### **Energy Flux**

1 W/m<sup>2</sup> = 0.317 Btu/(h·ft<sup>2</sup>) 1 Btu/(h·ft<sup>2</sup>) = 3.154 W/m<sup>2</sup>

#### **Heat Transfer Coefficient**

1 W/( $m^2 \cdot K$ ) = 0.1761 Btu/( $h \cdot ft^2 \cdot R$ ) 1 Btu/( $h \cdot ft^2 \cdot R$ ) = 5.679 W/( $m^2 \cdot K$ )

Thermal Conductivity

 $1\,W/(m\!\cdot\!K) = 0.5778\,Btu/(h\!\cdot\!ft\!\cdot\!R)$ 

 $1 \; Btu/(h \cdot ft \cdot R) \; = \; 1.731 \; W/(m \cdot K)$ 

#### Temperature

$$\begin{split} &T(^{\circ}\text{F}) = \frac{9}{5}\,T(^{\circ}\text{C}) + 32 = T(\text{R}) - 459.67 \\ &T(^{\circ}\text{C}) = \frac{5}{9}\,[T(^{\circ}\text{F}) - 32] = T(\text{K}) - 273.15 \\ &T(\text{R}) = \frac{9}{5}\,T(\text{K}) = (1.8)T(\text{K}) = T(^{\circ}\text{F}) + 459.67 \\ &T(\text{K}) = \frac{5}{9}\,T(\text{R}) = T(\text{R})/1.8 = T(^{\circ}\text{C}) + 273.15 \end{split}$$

#### Density

$$\begin{split} &1 \text{ lbm/ft}^3 = 16.0187 \text{ kg/m}^3 \\ &1 \text{ kg/m}^3 = 0.062427 \text{ lbm/ft}^3 = 10^{-3} \text{ g/cm}^3 \\ &1 \text{ g/cm}^3 = 1 \text{ kg/L} = 62.4 \text{ lbm/ft}^3 = 10^3 \text{ kg/m}^3 \end{split}$$

 $1 \text{ Pa} \cdot \text{s} = 1 \text{ N} \cdot \text{s/m}^2 = 1 \text{ kg/(m} \cdot \text{s}) = 10 \text{ poise}$ 

## Viscosity

1 poise = 1 dyne·s/cm² = 1 g/(cm·s) = 0.1 Pa·s 1 poise =  $2.09 \times 10^{-3}$  lbf·s/ft² =  $6.72 \times 10^{-2}$  lbm/(ft·s) 1 centipoise = 0.01 poise =  $10^{-3}$  Pa·s 1 lbf·s/ft² = 1 slug/(ft·s) = 47.9 Pa·s = 479 poise 1 stoke = 1 cm²/s =  $10^{-4}$  m²/s =  $1.076 \times 10^{-3}$  ft²/s 1 centistoke = 0.01 stoke =  $10^{-6}$  m²/s =  $1.076 \times 10^{-5}$  ft²/s 1 m²/s =  $10^{4}$  stoke =  $10^{6}$  centistoke = 10.76 ft²/s