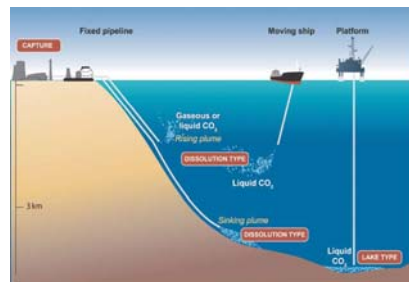
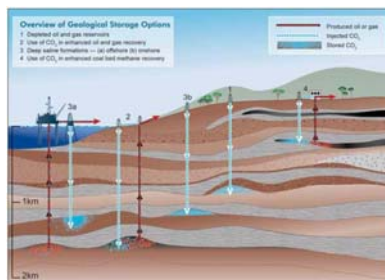
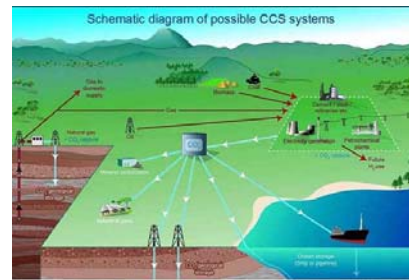
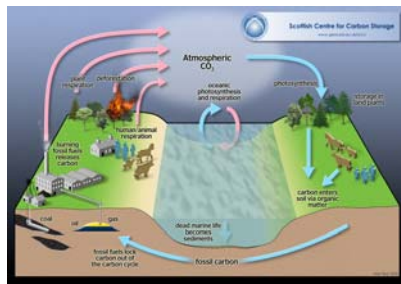
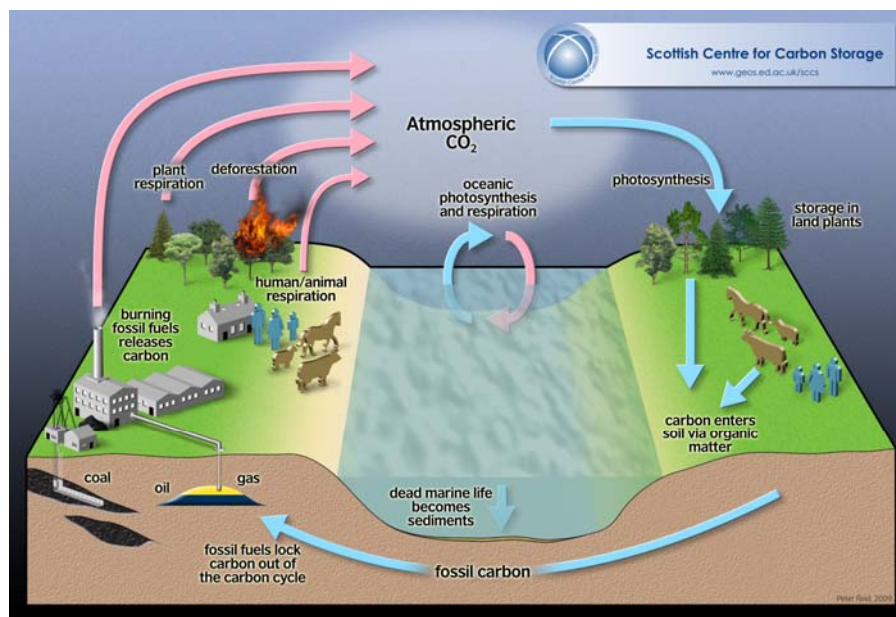


Carbon Capture and Storage

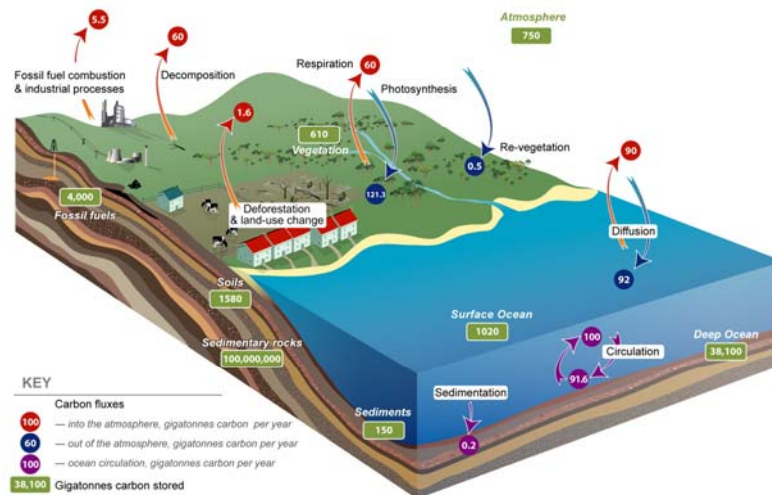


EG5066 Energy Technologies: current issues & future directions



EG5066 Energy Technologies: current issues & future directions

Carbon Capture and Storage



Source: CO2CRC

EG5066 Energy Technologies: current issues & future directions

Carbon Capture and Storage

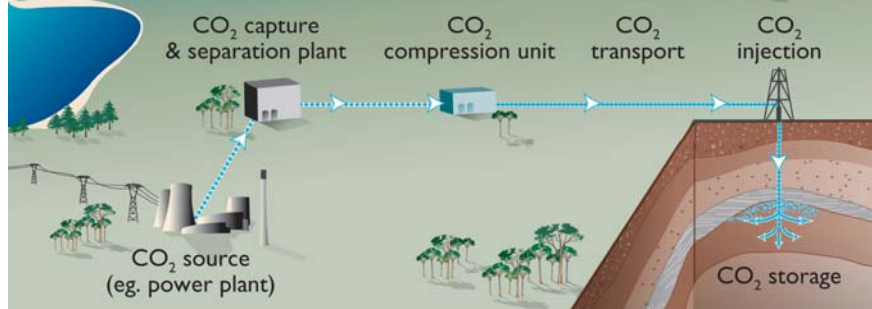
- Term mainly used to describe capturing CO₂ from flue gas emissions and storing it in geological structures or the oceans
- Can also be used to describe biological processes which **sequester** CO₂ through photosynthesis – trees, plankton, algae
- Another potential method is via burying biochar
- Where biological processes are utilised the S in CCS refers to **carbon sequestration** rather than storage

EG5066 Energy Technologies: current issues & future directions

Carbon Capture and Storage

Three stages:

- Capture
- Transport
- Storage



EG5066 Energy Technologies: current issues & future directions

Suitable CO₂ sources for Capture

CCS

- Large stationary point source
- High CO₂ concentration in the waste, flue gas or by-product stream (purity)
- Pressure of CO₂ stream
- Distance from suitable storage sites

EG5066 Energy Technologies: current issues & future directions

Global large stationary CO₂ sources with emissions of more than 0.1 MtCO₂/ year

| Process | | Number of sources | Emissions (MtCO ₂ yr ⁻¹) |
|--------------|------------------------|-------------------|---|
| Fossil fuels | Power | 4,942 | 10,539 |
| | Cement production | 1,175 | 932 |
| | Refineries | 638 | 798 |
| | Iron & steel industry | 269 | 646 |
| | Petrochemical industry | 470 | 379 |
| | Oil & gas processing | Not available | 50 |
| | Other sources | 90 | 33 |
| Biomass | Bioethanol & bioenergy | 303 | 91 |
| Total | | 7,887 | 13,466 |

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Future CO₂ Sources

CCS

Global CO₂ emissions rising – projected to range from

☛ 2020 29 – 44 GtCO₂

☛ 2050 23 – 84 GtCO₂

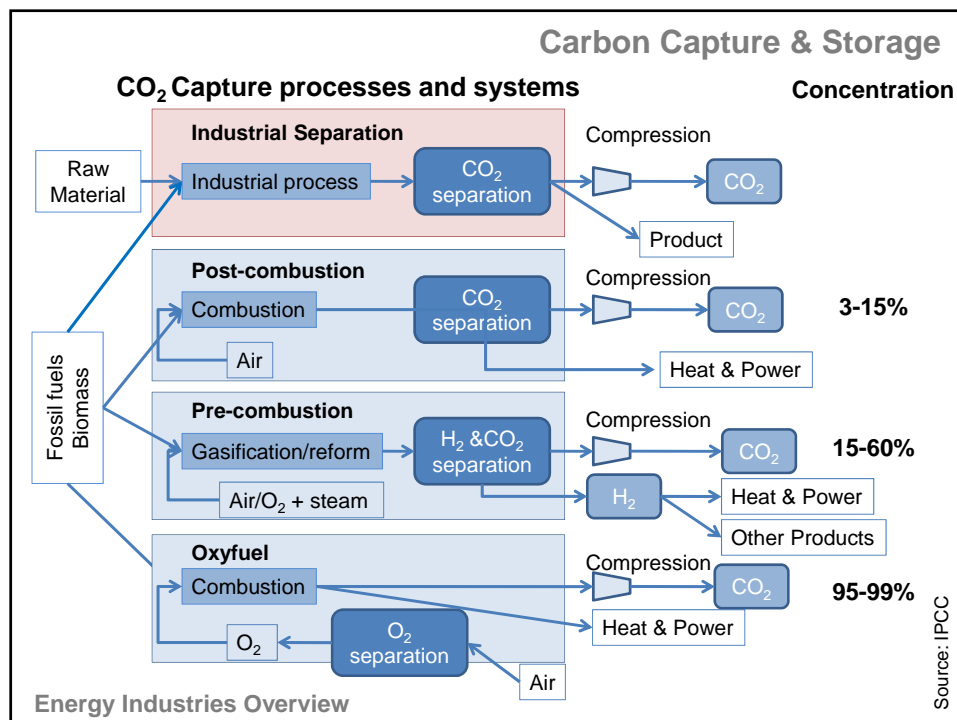
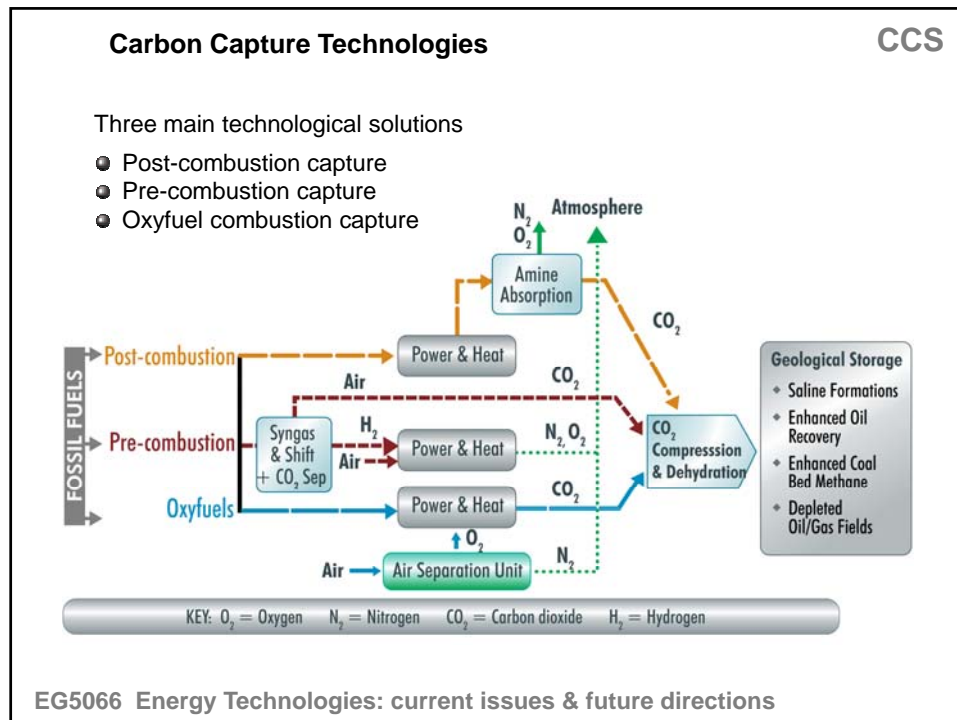
Technical potential of CO₂ capture estimated at:

● 2020 2.6 – 4.9 GtCO₂ – around 10%

● 2050 4.7 – 37.5 GtCO₂ (20 – 40%)

Source: IPCC

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Maturity of capture technology

CCS

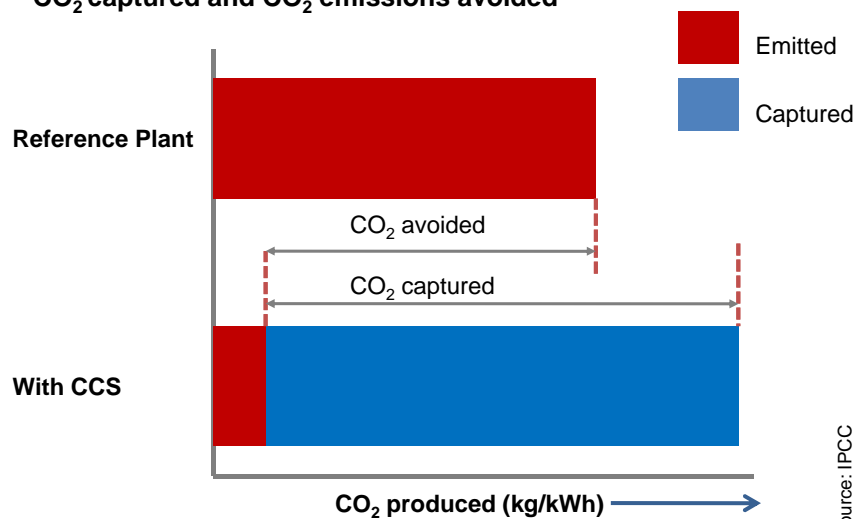
| Technology | Research | Demonstration | Economically feasible | Mature Market |
|-----------------------|----------|---------------|-----------------------|---------------|
| Post-combustion | | | X | |
| Pre-combustion | | | X | |
| Oxyfuel combustion | | X | | |
| Industrial separation | | | | X |

Source: IPCC

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Carbon Capture & Storage

Difference between
CO₂ captured and CO₂ emissions avoided



CO₂ capture may increase fuel needs of coal-fired plant by 25 – 40%

Energy Industries Overview

Source: IPCC

Post-Combustion Capture

CCS

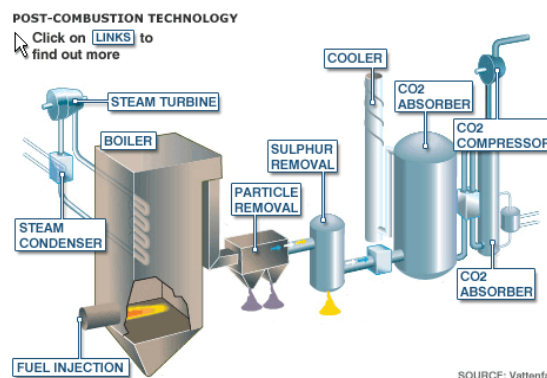
Before CO₂ can be removed from flue gas first need to remove:

- Particles – electrostatic precipitator
- Contaminant gases such as SO_x and NO_x – flue gas desulphurisation
- Particle and contaminant free flue gas passed through chemical sorbent (amine-based) which absorbs CO₂
- Other methods – membranes or solid sorbents – not as efficient/cost effective

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Post-Combustion Capture

CCS



- Flue gas cooled & brought into contact with amine solution
- CO₂ bound to amine solution & transported to stripper
- Chemical reaction binding CO₂ with amine reversible
- Amine solution regenerated in scrubber
- Captured CO₂ compressed & dehydrated

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Post-Combustion Capture

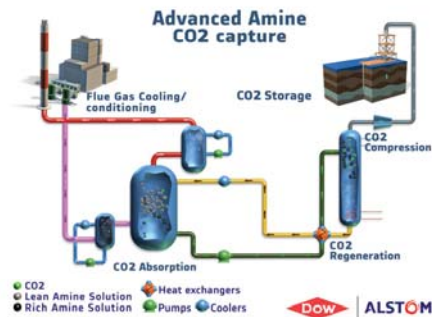
CCS

Pros:

- Feasible to retrofit to current industrial plants and power stations
- Existing technology - 60 years experience with amine solvents - but needs 10x scale-up.
- Currently in use to capture CO₂ for soft drinks industry.

Cons:

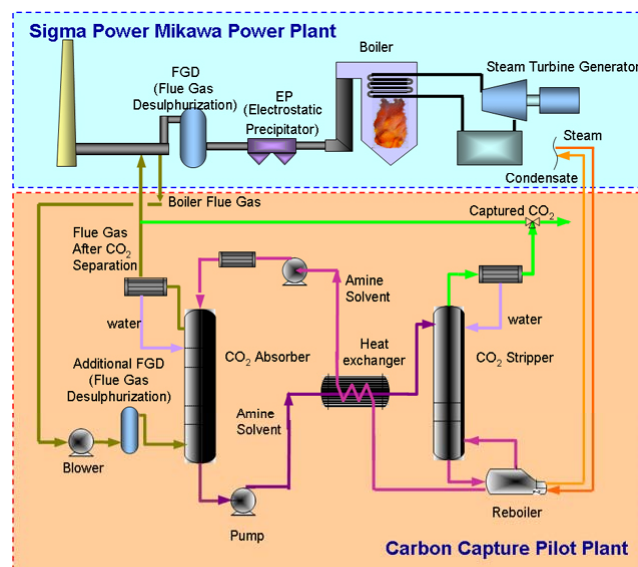
- High running costs – absorber and degraded solvents replacement.
- Limited large scale operating experience.



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Post-Combustion Capture

CCS



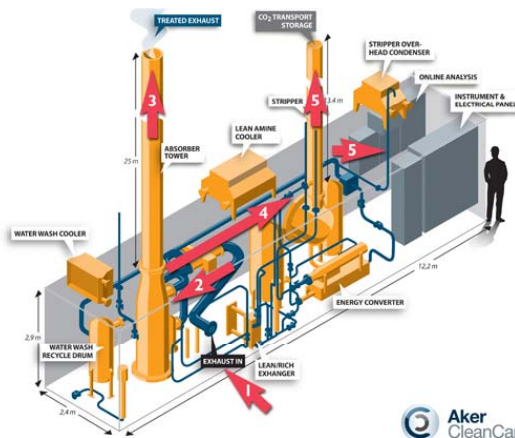
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Carbon Capture & Storage

Post-Combustion Capture



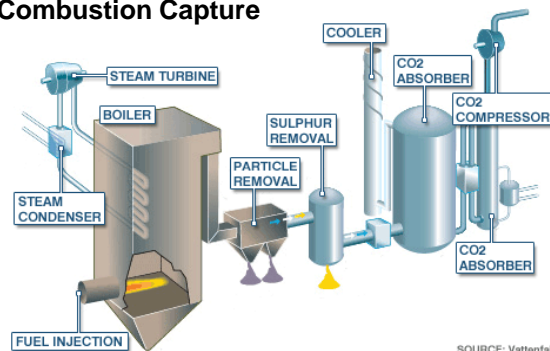
Scottish Power - Longannet



Energy Industries Overview

Carbon Capture & Storage

Post-Combustion Capture



SOURCE: Vattenfall

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Energy Industries Overview

Carbon Capture & Storage

Post-Combustion Capture

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Energy Industries Overview

Pre-combustion Capture

CCS

1st stage – to produce syngas (H₂ + CO)

Two routes:

Steam reforming – steam added to primary fuel



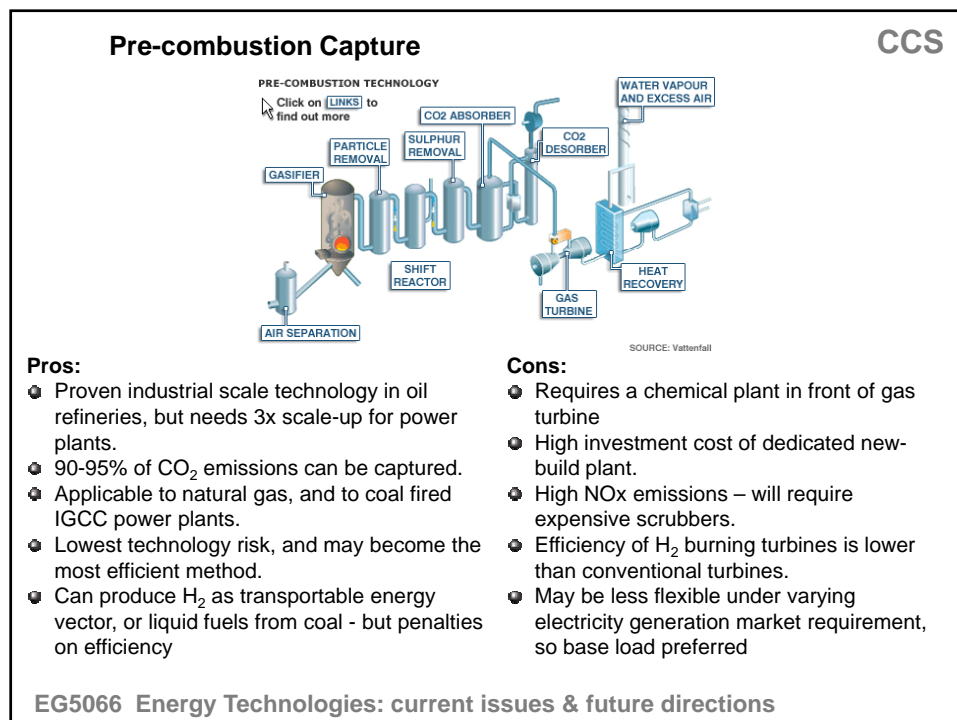
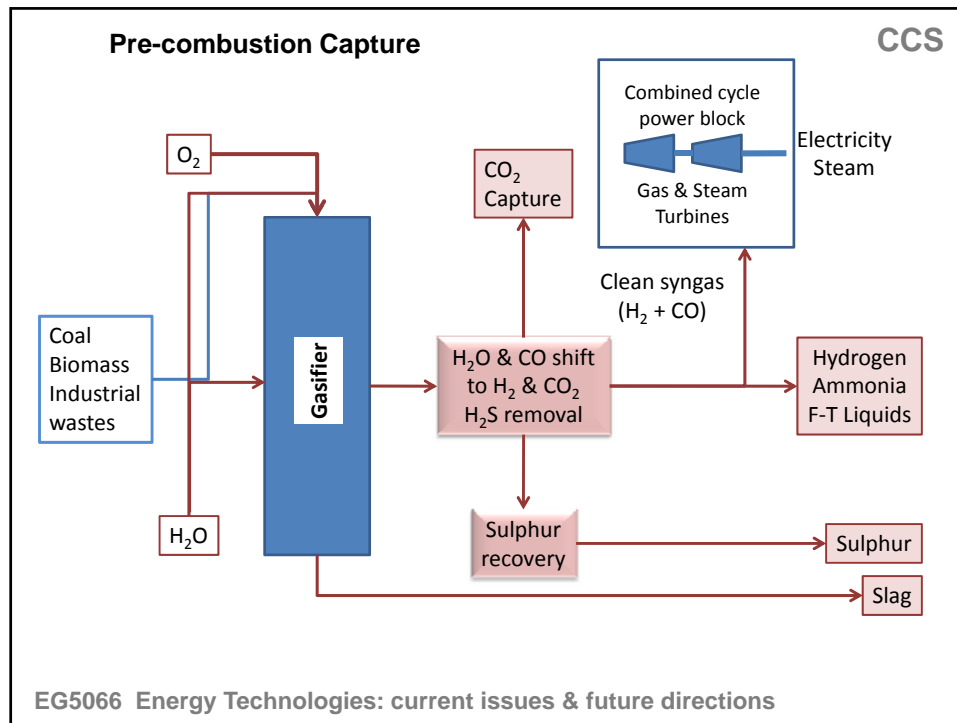
Partial oxidation of gaseous fuels (gasification)



2nd stage water gas shift reaction to convert the CO into CO₂



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Oxyfuel Combustion Capture

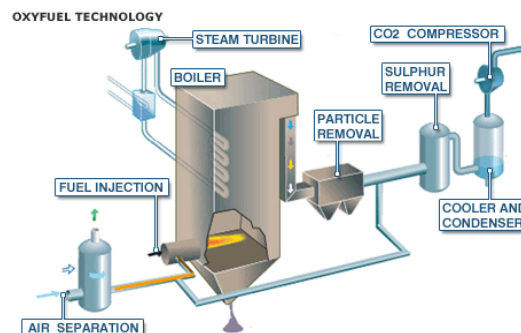
CCS

- Eliminates nitrogen from the flue gas by combustion in pure oxygen or mixture of pure oxygen and flue gas so NO_x production reduced
- Combustion temperature of fuel in pure oxygen is too high so temp controlled by proportion of process heat being recycled back to combustion chamber
- Combustion products mainly CO₂ + water vapour + O₂
- Combustion products cooled to condense water vapour giving 80 – 98% CO₂ depending on process & fuel
- Concentrated CO₂ compressed, dehydrated, purified before transport & storage

EG5066 Energy Technologies: current issues & future directions

Oxyfuel Combustion Capture

CCS



Pros

- Potential for 100% CO₂ capture.
- Few other harmful emissions due to more complete combustion.
- May be possible to retro-fit the oxy-fuel burners onto modified existing coal power plant

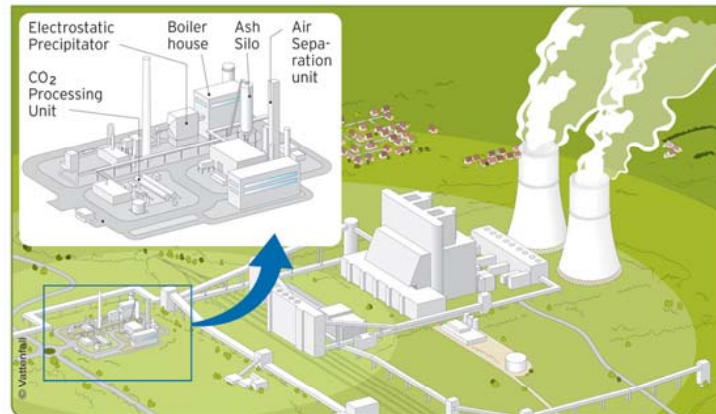
Cons

- High energy penalty without chemical looping combustion.
- Only at large development stage in 2007 - first Demonstration plants in planning

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Oxyfuel Combustion Capture

CCS



Vattenfall demonstration plant - Schwarze Pumpe in Germany

- 30MW oxyfuel pilot plant attached to 1600MW lignite-fuelled power plant
- 90% CO₂ capture rate

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Chemical Looping Combustion

CCS

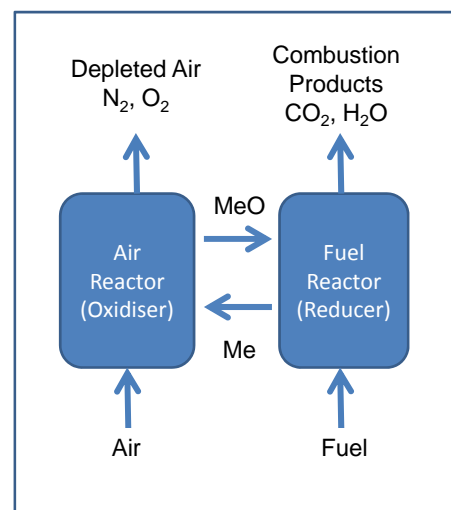
2 stage reaction of hydrocarbon combustion in 2 separate reactors:

- Air (oxidiser) Reactor
- Fuel (reducer) Reactor

*Fuel burns in reducer therefore does not come into contact with air and avoids need for post-combustion capture

Uses metal oxide as a hydrogen carrier

- Metal particles reacted with air to give metal oxide
- Metal oxide particles react with fuel on fluidised bed reactor to produce:
 - Metal particles
 - CO₂ and water vapour
- Water vapour condensed leaving pure CO₂



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Transport

CCS

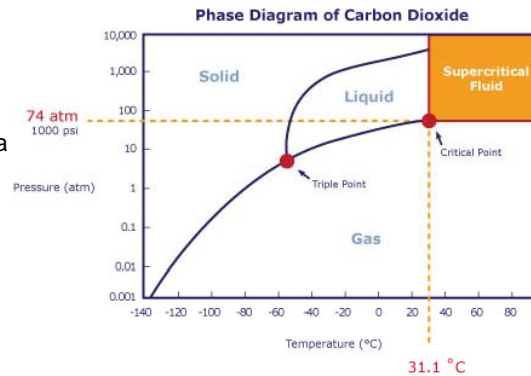
The main complication with CO₂ transport is that CO₂ behaves differently under varying pressures and temperatures and therefore transport of CO₂ must be carefully controlled to prevent solidification and blockages occurring.

At temperatures & pressures higher than the critical point CO₂ is in a supercritical state where it behaves as a gas but has a very high density similar to that of water

- Pressure - 74 bar
- Temperature - 31°C

Two main methods:

- Pipeline
- Ship



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Transport by pipeline

CCS

- Common in USA – in 2008 there were some 5800km of CO₂ pipelines used since 1970s for EOR projects
- Designed for supercritical/dense phase CO₂ transport.
- Avoids solidification of the CO₂ and to be pumped as a liquid.
- Pressures are kept above 10 MPa
- CO₂ must be dried before transportation because:
 - CO₂ dissolved in water creates an acidic solution that attacks metal pipelines.
 - CO₂ hydrate crystals can form when CO₂ and water mix causing pipeline blockages



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CCS

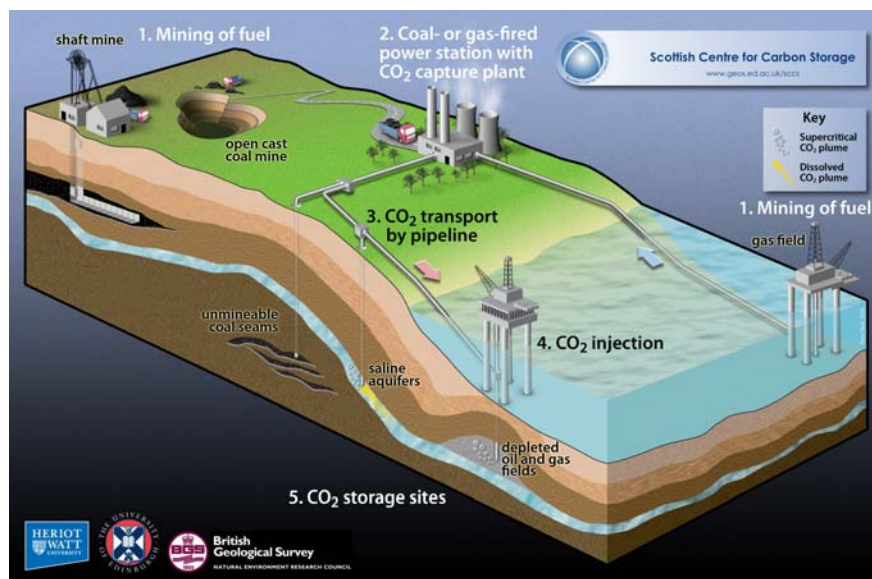
Ship Transport

- Limited to food & brewing industry – 100, 000 tonnes/y
- Similar to Liquefied Petroleum Gas (LPG)
- Liquid CO₂ at -25 to -35°C; pressures of 1.4 to 1.7 Mpa
- Carry 850 to 1,400 t CO₂
- Need more carrying capacity to make difference

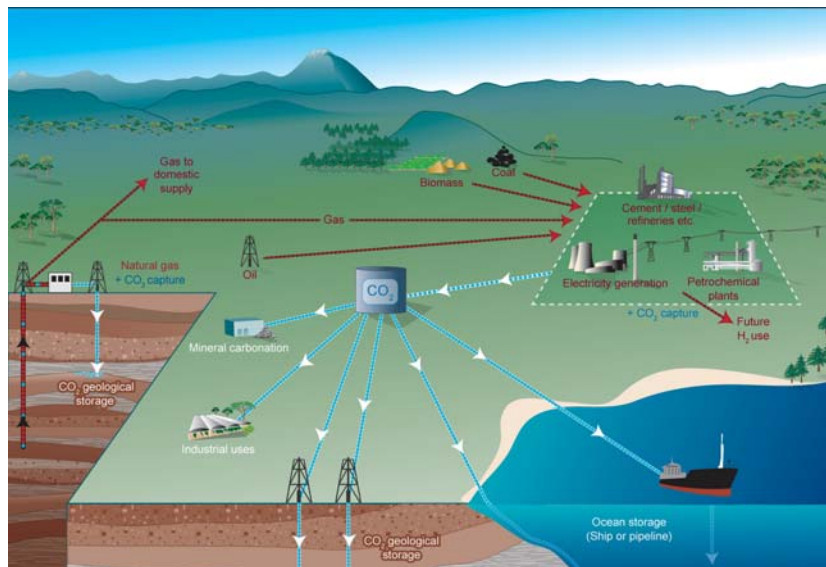


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CCS



CCS



Source: CO2CRC

EG5066 Energy Technologies: current issues & future directions

Storage

CCS

Geological

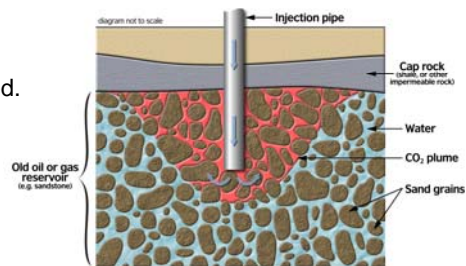
- Geological storage capacity at least 2,000 GtCO₂ mainly in oil and gas fields and in formations bearing saline water
- Upper limit uncertain, especially in saline formations
- Specific site characteristics need closer evaluation
- CO₂ injection and reservoir engineering technology for depleted oil & gas fields and saline formations is mature and available
- Monitoring of subsurface movement of CO₂ is being successfully conducted at several sites

EG5066 Energy Technologies: current issues & future directions

Carbon Capture & Storage

Basic Criteria for CO₂ Geological Storage Site

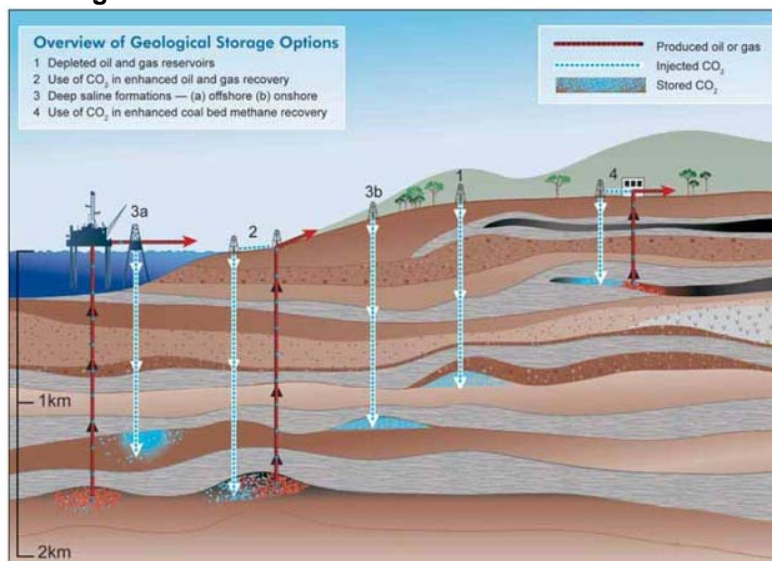
- Reservoir – good porosity and permeability. Usually sandstone but can be carbonate
- Seal/caprock – low permeability, low porosity, preferably unfractured. Usually a salt of shale
- Structural closure (although not essential)
- Formation below 800m – CO₂ exists in its dense phase
- Geologically stable area



Energy Industries Overview

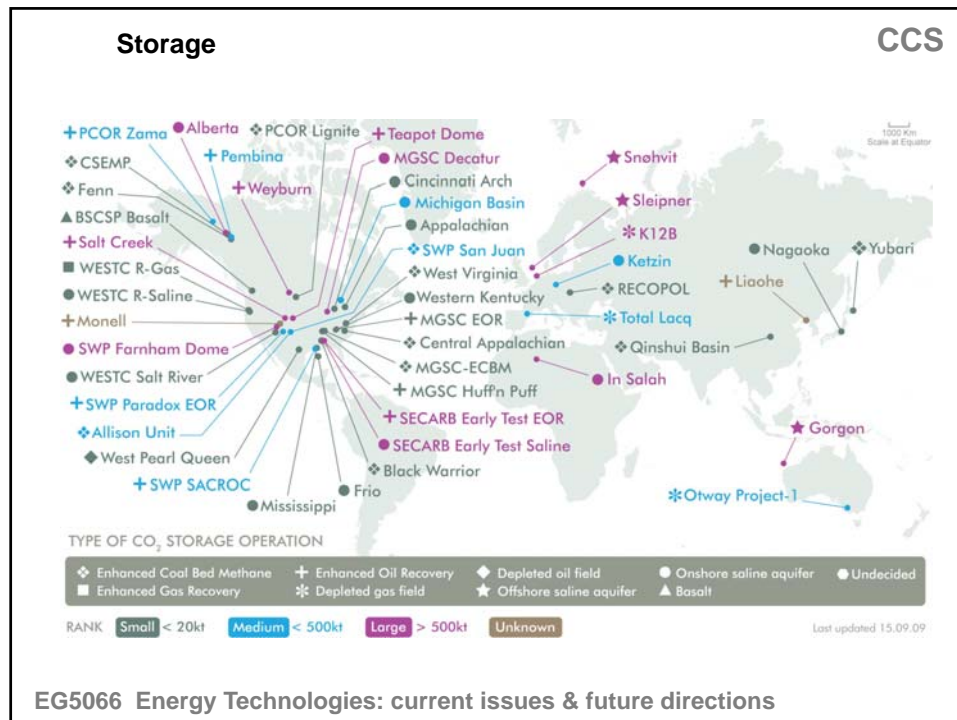
Carbon Capture & Storage

Storage



Source: IPCC

Energy Industries Overview



Examples of CCS Projects **CCS**

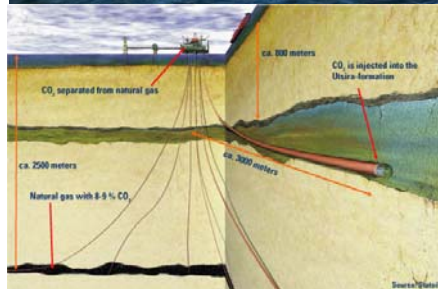
| Project name | Country | Injection start (year) | Approximate average daily injection rate (tCO ₂ day ⁻¹) | Total (planned) storage (tCO ₂) | Storage reservoir type |
|--------------|---------|------------------------|--|---|------------------------|
| Weyburn | Canada | 2000 | 3,000-5,000 | 40,000,000 | EOR |
| In Salah | Algeria | 2004 | 3,000-4,000 | 17,000,000 | Gas field |
| Sleipner | Norway | 1996 | 3,000 | 20,000,000 | Saline formation |
| Snøhvit | Norway | 2006 | 2,000 | unknown | Saline formation |

Note all separating CO₂ from natural gas or lignite-fired gasifier (Weyburn)

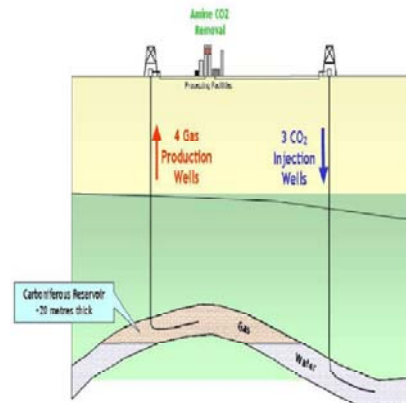
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CCS

Sleipner - Norway



Krechba gas production plant - Algeria

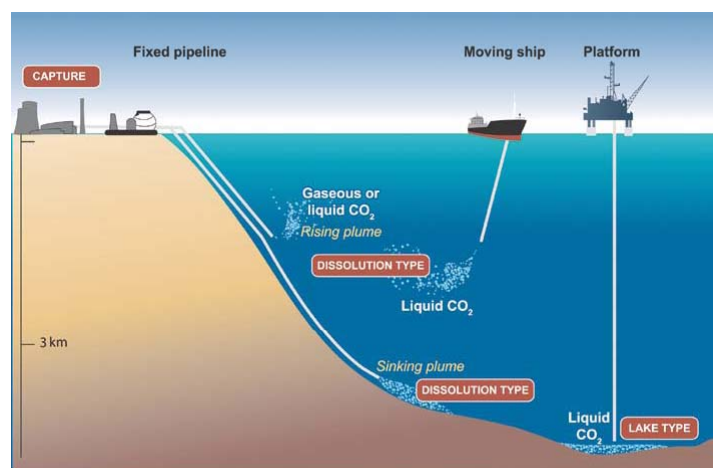


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CCS

Storage - Ocean

Ocean Storage – proposed solution but it will make them more acidic and now no longer consider viable



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Biochar

CCS

- Carbon-rich product of thermal decomposition of biomass under limited oxygen supply and relatively low temperatures (<700°C)
- Similar to charcoal, but produced to improve soil productivity and C storage
- Can sequester carbon in soil for hundreds of thousands of years
- Promoted by James Hansen & James Lovelock to mitigate GHG emissions
- Pre-Columbian Amazonian Natives used biochar to enhance soil productivity – so-called *Terra Preta de indio*
- Used a pit or trench method to produce biochar resulting in *terra preta* or dark soil



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Biochar - characteristics

CCS

- High carbon content (60 – 95% C)
- Resistant to biodegradation
- Significant adsorptive qualities (similar to activated carbon)
- Nutrients (& contaminants) essentially lock on to the structure
- Increases moisture holding capacity
- Enhances microbial biomass

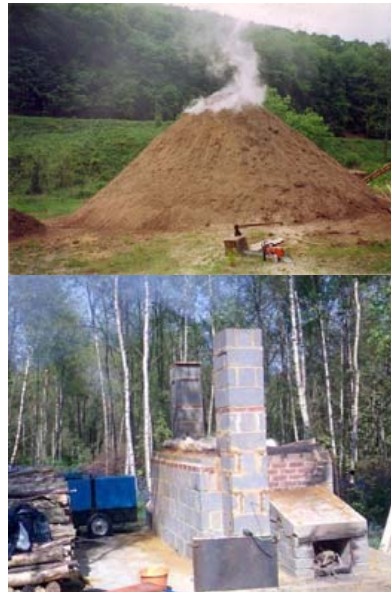


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Biochar - production

CCS

- Original method was to produce a soil additive in the pit or trench method
- Modern method involves pyrolysis:
 - Fast pyrolysis (seconds) yields 60% bio-oil; 20% char, 20% syngas
 - Slow pyrolysis (hours) gives ~50% char – uses the syngas as fuel
- The lower the temperature the more biochar produced



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Biochar - production

CCS

As temperature increases:

- Biochar yield decreases
- Fixed carbon increases
- Surface area increases
- Ash content increases



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