- **Problem 1:** Assuming a mixture of n-pentane (nC_5) and n-heptane (nC_7) is ideal, draw vapour-liquid equilibrium diagrams for this mixtures at:
 - (a) Constant temperature of 50°C;
 - (b) Constant pressure of 1.013 bar.
- **Problem 2:** (a) Estimate the bubble and dew point temperatures of a 25 mol-% n-pentane (nC_5) , 45 mol-% n-hexane (nC_6) and 30 mol-% n-heptane (nC_7) mixture at 1.013 bar.
 - (b) Estimate the bubble and dew point pressures of this mixture at 73°C.
- **Problem 3:** An ideal liquid mixture of 25 mol-% n-pentane (nC_5) , 45 mol-% n-hexane (nC_6) and 30 mol-% n-heptane (nC_7) , initially at 69°C and high pressure, is partially vaporised by isothermically lowering the pressure to 1.013 bar. Calculate the relative amounts of vapour and liquid in equilibrium and their compositions.
- **Problem 4:** Assuming Raoult's law to apply to the system n-pentane (nC_5) and n-heptane (nC_7) , determine the composition of the vapour phase, y_{nC_5} for $0.1 \leqslant x_{nC_5} \leqslant 0.5$ at 55° C and P at the arithmetic average of the saturation pressures of the pure species. The Antoine coefficients of the chemicals are $A_{nC_5} = 13.7667$, $B_{nC_5} = 2451.88$, $C_{nC_5} = 232.014$, $A_{nC_7} = 13.8622$, $B_{nC_7} = 2911.26$, $C_{nC_7} = 216.432$,

$$\ln P^{\text{sat}} = A - \frac{B}{T + C}$$
 with [P] = kPa and [T] = °C

Problem 5: A process stream contains light species 1 and heavy species 2. A relatively pure liquid stream containing mostly 2 is obtained through a single-stage liquid/vapour separator. Specifications on the equilibrium composition are: $x_1 = 0.002$ and $y_1 = 0.950$. Assuming that the modified Raoult's law applies,

$$y_i P = x_i \gamma_i P_i^{\text{sat}}$$

Determine *T* and *P* for the separator. Given the activity coefficients for the liquid phase,

$$\ln \gamma_1 = 0.93x_2^2$$
 and $\ln \gamma_2 = 0.93x_1^2$

$$\ln P^{\text{sat}} = A - \frac{B}{T}$$
 with [P] = bar and [T] = K

 A_1 10.08, B_1 = 2572.0, A_2 = 11.63 and B_2 = 6254.0.

- **Problem 6:** Determine the compositions of the gas and liquid phases of air in equilibrium with water at ambient conditions, 25°C and 1 atm. Given: Henry's constant for air dissolved in water at 25°C is 72950 bar.
- **Problem 7:** For the acetone (Ket) / methanol (MetOH) system, a vapour mixture of $z_{\text{Ket}} = 0.25$ and $z_{\text{MetOH}} = 0.75$ is cooled to temperature T in the two-phase region and flows into a separation chamber at a

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pressure of 1 bar. If the composition of the liquid product is $x_{\text{Ket}} = 0.175$, calculate T and y_{Ket} . For liquid mixture, assume that

$$\ln \gamma_1 = 0.64x_2^2$$
 and $\ln \gamma_2 = 0.64x_1^2$

For the Antoine equation,

$$\ln P_i^{\rm sat} = A_i - \frac{B_i}{T+C} \quad \left(\text{ [P] = kPa and [T] = }^{\circ}\text{C} \right)$$

 $A_{\rm Ket} = 14.3145, B_{\rm Ket} = 2756.22, C_{\rm Ket} = 228.060, A_{\rm MetOH} = 16.5785, B_{\rm MetOH} = 3638.27, C_{\rm MetOH} = 239.50.$

For **Problem 1:- Problem 3:**, use

$$\ln P_i^{\text{sat}} = A_i - \frac{B_i}{RT}$$

with [P] = bar and [T] = K, and

$$A_{nC_5} = 10.422$$
 $A_{nC_6} = 10.456$ $A_{nC_7} = 11.431$

$$B_{nC_5} = 26799$$
 $B_{nC_6} = 29676$ $B_{nC_7} = 35200$

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2

25 Example 1: $MC_5 \not\in MC_7$ Problem 1

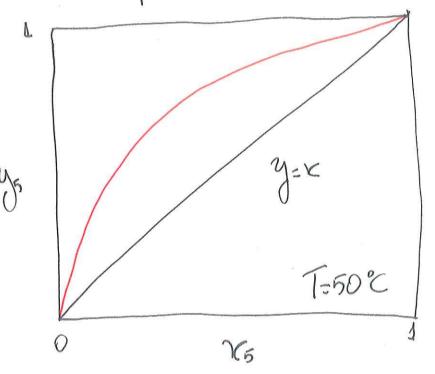
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RT

On Problem 1

RT R = 8.3145/(gwel.K) (a) $T = 50^{\circ}$ C (b) P = 1.013 ban [P]: ban [T]:K Is this problem solvable? From Gibb's phase cule Y=2+C-P=2+2-2=2 With 2 doz; we com gix either I (parta) or messure (parts) as one doz, and then for each liquid phase composition (second doz) calculate the equilibrium phase composition (second doz) calculate the equilibrium conditions. (a) For $V=50^{\circ}C=323.15K$ $\begin{cases} P_{5}^{\text{sat}}=1.5639 \text{ ban} \\ P_{7}^{\text{sat}}=0.1881 \text{ ban} \end{cases}$ To calculate the equilibrium pressure at each liquid pertone composition, 25, P(C_5) = C_5 P_5 + C_7 P_7 = C_5 P_5 + $(1-C_5)$ P_7 sot And go vapour composition $y_5 = \frac{C_5}{P(C_5)}$ sot With this equation

We cam plot rs × 45 at T= 50°C



Alternatively we complet Px(cy) s using

ys = res Ps sat

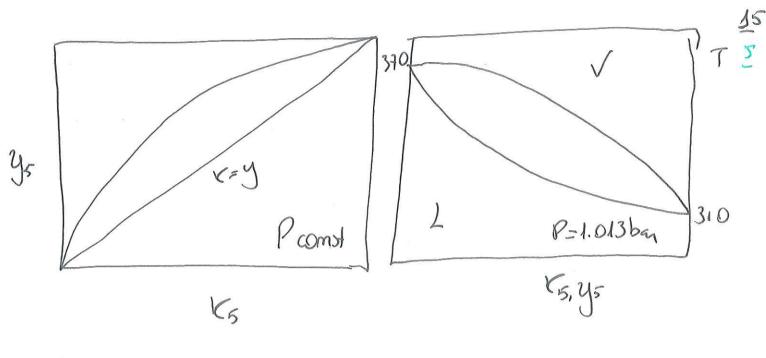
$$F'(T) = dF(T)$$

$$\int_{0}^{\infty} P^{sat} = exp \left[A + \frac{B}{RT} \right]$$

$$\int_{0}^{\infty} e^{sat} = exp \left[A + \frac{B}{RT} \right]$$

$$F'(T) = \frac{C_5 B_5 exp(A_5 + B_5/RT)}{RT^2} = \frac{B_7 exp(A_7 + B_7)}{RT^2}$$

With the conversed T, for each x_5 , $y_5 = \frac{x_5}{1.013}$



(K)	V 5	Ys
370.	0.00	0.00
357.80	0.10	04050
347.73	0.20	0.6249
339.73	030	07535
333.21	040	08345
327.77	0.50	0.8884
323.13	0.60	09257
319.12	0.70	09628
315.60	0.80	09728
312.47	0.90	69881
309.67	1.90	1.000

Example 2 #27 MC5: 25% mol-% P=1.013 MC7: 30% wol-% ban Problem 2 On Piat - Ai - Bi/RT)[P]:ban P&BP |[T]:Vi (a) DP & BP From Gibb's phase sule Y=2+c-P=2+3-2=3 Since P and 2 independent male fractions of one phase have been fixed, the mohlem is well-posed and earn be growed solved. Dissuming the solution is ideal, and the gas phase behaves as an ideal ges (low/noom pressure), Ci Pisat yiP = Pi $\sum_{i} r_{i}^{sat} = \sum_{i} r_{i} = r$ with Exi=1 & Eyi=1

For the bubble point, the procedure is: (i) Choose an initial suns for bubble paint temperature, Tyuns (ii) Calculate Yi= xi Pisat (iii) If $\sum y_i = 1 \rightarrow Tguess = T$ J) $\sum y_i > 1 \longrightarrow Tgruss > T$ (adjust J) $\sum y_i < 1 \longrightarrow Tgruss < T$ (Toruss Thus, gor this problem Jyi=1: Kes Pes + Kc6 Pc6 + Kc7 Pc7 = 1 (1) Where Pisat = Pisat (T) - guess T, apply is the left-hand-side of (s) until it's equal to 1 => Method 1: =) Kethod 2: Newton-Raphson (iterative)

From the previous problem,

From an de initial green of 298.15 X

AND BURESTAN

$$T = 334.943 \text{ K}$$

$$T = 334.938 \text{ K}$$

$$y_{cs} = 0.54813$$
 $y_{cs} = 0.0883$
 $y_{cs} = 0.0883$
 $y_{cs} = 0.3634$

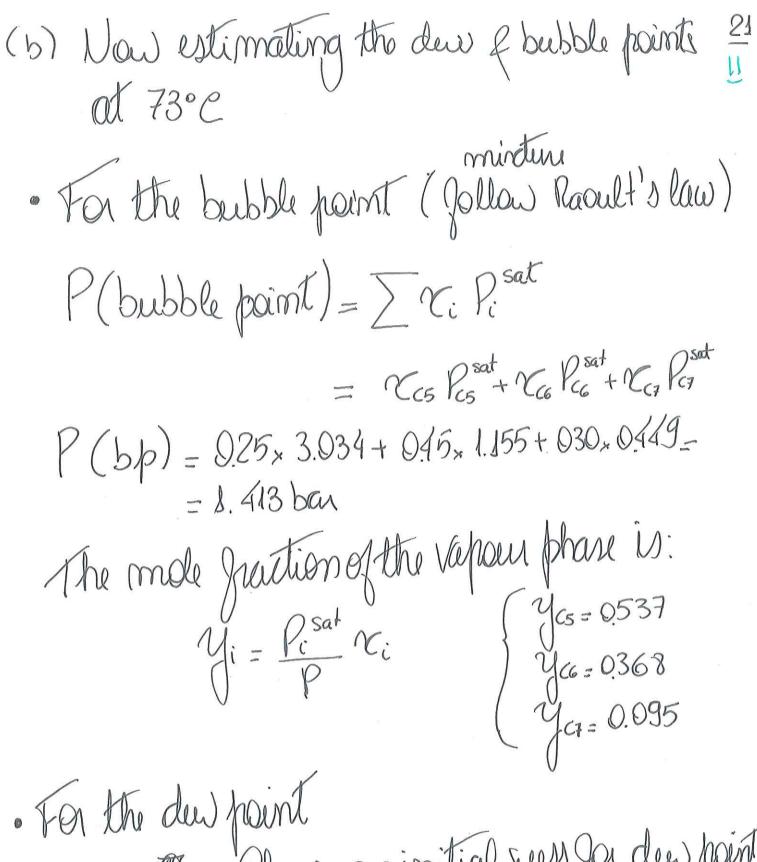
For the Dew point: (i) choose an also initial gens for dew point temperature, Tours (ii) calculate the Values Jon $Ki = \frac{Yi}{V_{P}}$ sat - Suess = T (iii) J) \[\sum \circ = 1 Jo Exist - Tours T (adjust Tours) T (Tours Thus for this problem I No = D = yesto + yest + yest + yest (z)Where Pisat (T) =) Method 1: guess T apply to the rhs of (2) until it's equal to 1 => Method 2: Newton-Paphson

With an initial guess of To = 300 K Titl = Ti - F/dF/dT

$$T^{\circ} = 300 \text{ K}$$
 $T^{4} = 350.3771 \text{ K}$
 $T^{1} = 319.1960 \text{ M}$
 $T^{2} = 336.3976 \text{ K}$
 $T^{3} = 347.2196 \text{ K}$

$$V_{C5} = 0.0742$$

 $V_{C6} = 0.3463$
 $V_{C7} = 0.5795$



Per the dew point

Choose an initial gress for dew point

pressure; Press

Calculate $\kappa = \frac{Pyi}{P_i}$

Similarly to the previous problem, we can chaose Method I or Kethod 2.

$$\frac{d\left(P_{i}^{Vi}\right)}{dP\left(P_{i}^{Sat}\right)} = \frac{V_{i}}{P_{i}^{Sat}} \Rightarrow P_{i}^{i+1} = P_{i}^{i} - \frac{F(P_{i}^{i})}{dF(P_{i}^{i})}$$

With an initial quess of P= 1.013ban

$$V_{C5} = 0.0723$$

 $V_{C6} = 0.3418$
 $V_{C7} = 0.5859$

32 L cample 3 Problem 3

MG: 25 wol/. MG: 45 mol/. MG: 30 mol/.

F Zc5 = 025 24=0.45

1.013 ban

74=030 (69°, P)

From Antoine equation:

Posat 2. 721 ban, Posat 1.021 ban; Posat 0.389 ban

Donuming ideal solution

We can rewrite the relation above using K-

factor:

 $\frac{y_i}{y_i} = K_i = \frac{p_i}{p}$ $\frac{K_{C_7}}{K_{C_7}} = 0.3840$

Thus

$$\begin{array}{c}
\mathcal{N}_{C5} = \mathcal{N}_{C5} \mathcal{N}_{E5} \\
\mathcal{N}_{C6} = \mathcal{N}_{C6} \mathcal{N}_{C6} \\
\mathcal{N}_{C7} = \mathcal{N}_{C7} \mathcal{N}_{C7}
\end{array} \tag{3}$$

In addition:

$$\begin{cases} V_{C5} + V_{C6} + V_{C7} = 1 \\ V_{C5} + V_{C6} + V_{C7} = 1 \end{cases}$$
 (4)

Assuming F=1. F= V+2=1. And the mass balance of the individual components

MI:

$$C_{c5}L + C_{c5}V_{c5}V = Z_{c5} = 0.25 \qquad (6)$$

$$C_{c6}L + V_{c6}V = Z_{c6} = 0.45 \qquad (7)$$

$$C_{c6}L + V_{c6}V = Z_{c6} = 0.45 \qquad (8)$$

$$C_{c7}L + V_{c7}V = Z_{c7} = 0.30 \qquad (9)$$

Reducing the number of algebraic equations, 15 (4-3) im(5) (30) VC5 + VC6 + VC7 = 1 (9&1) in (6)
(11) KEXCG + KGXCG + KG XG = 1 CG[L+KC5(1-L)] = KC5[L(H-KC5)+KC5]=0.25 (12) (13) NGG [2(1- KG6) + KG] = 0.45 (14)C7 [] (1 - KC7) + KC7] = 0.30

This is a Molim of 5 algebraic equations with who knowns: VCs, VCG, VCG, VCG VL and linear linear linear chomos, i.e., $\mathcal{C}_i = \mathcal{C}_i \left(L \right)$

and Egms (10-11) are linearly independent quations that can be written as functions of I (by substituting Vi by Epns 12-14).

In order to solve this system of oquations,

We can determine 2 by replacing Egns (12-14) in £gm. (10) 0.25 + 0.45 + 0.30 = 1 = 0 (1-Kcs) L+ Kcs + (1-Kcs) L+Kcs + (1-Kcz) L+Kcz, (15) It's clear that Igm. (15) is a polymornial of order 3, T13+ 212+ B2+8=0 There are two main shally so strategies to solve this problem: (A) Guess solving method - initial guers of 1 (e.g., 2=0.5) - replace 2 in 16 Ezm. (15) and calculate the residual K = 4-1; - If R is smaller than a me-defined tolerance (e.g., 10-5), than the guessed L is the solution, otherwise;

- make another guess of 2 and restart the calculation until convergence.

(B) Iterative method: we can rewrite Egn. (15)

$$\frac{0.25}{AL+B} + \frac{0.45}{CL+D} + \frac{0.30}{EL+F} = 1$$
 (14)

with:

Thus

$$C_{cs} = 0.1456$$
 from $C_{cs} = 0.4479$ (12-14)

$$V_{C5} = K_{C5} V_{C5} = 0.3911$$
 (from $V_{C6} = K_{C6} V_{C6} = 0.4828$ (1-3) $V_{C7} = K_{C7} V_{C7} = 0.1561$

$$P = \frac{P_{cs} + P_{cq}}{2} = 104.3491 \text{ WRa} \cong 1.0435 \text{ ban}$$

For such low/woderate pressure we can assume that the Rapult law is valid, thus

$$y_{cs} P = \chi_{cs} P_{cs} P_{$$

Problem 5:

$$C_{1} = 0.002$$
: $C_{2} = J - C_{3} = 0.998$
 $y_{3} = 0.950$: $y_{2} = J - y_{1} = 0.050$

Calculating the activity coefficient $m \delta_1 = 0.93 \, c_2^2$: $\delta_1 = 2.5251$ $m \delta_2 = 0.93 \, c_3^2$: $\delta_2 = 1.0000$

The modified Repult's law

$$\frac{P_{sat}}{P_{z}^{sat}} = \frac{\chi_{z} \chi_{z} \chi_{z}}{\chi_{z} \chi_{z}} = \frac{0.9481}{0.5251 \times 0^{-4}} = \frac{3754.7028}{2.5251 \times 0^{-4}}$$

$$(A_1 - A_2) - \frac{1}{T}(B_1 - B_2) = lm \propto$$

$$T = \frac{B_1 - B_2}{A_1 - A_2 - lm \propto} = \frac{376.4532 \text{ K}}{4532 \text{ K}}$$

$$P = \frac{7.81}{9.002} = 0.002 \times 2.5251 \times exp(A_1 - B_1/T)$$
 $P = 0.1368$ ban

Problem 6:

Holo fraction of water in air - Rapult's law (liquid water is regarded as pure)

42 P - P2 sat : 42 = P2 sat

Saturation pressure of water at 25°C and I ban can be obtained from steam tables: P2 = 0.03169 bar

 $y_2 = \frac{0.03169 \text{ bar}}{1.01325 \text{ ban}} = 3.1276 \times 10^{-2} = y_1 = 0.9687$

We can apply Henry's law to determine \cong $y_i P = x_i H_i$ $H_i = 72950 \text{ bar}$

 $NC_{J} = \frac{2J_{J}P}{4J_{J}} = \frac{0.9687 \times 1.01325}{72950} = 1.3455 \times 10^{-5}$

Problem 7:

Actome (1)
$$(Z_1=0.25)$$

Methanol (2) $(P=3ba)$ $T? (C_3=0.175)$

Do Si is fiven, we can not consider the solution as ideal, therefore the modified Raoult's law combre

$$Z_{1} = \chi_{1} \mathcal{L} + \chi_{1} \chi_{2} \mathcal{L}_{3}^{sat} (1-2)$$

$$(1)$$

Therefore, we have 2 equations and 2 unknowns

$$T^{i+1} = T^i - \frac{\int (T^i)}{d \int_{dT} (T^i)}$$

T3_ 59. 68°C

With I we can solve (1) for
$$L$$

$$Z_1 = X_2L + X_1 \times P_1 \cdot S_1 + X_2 \cdot P_2 \cdot S_2 \cdot P_2 \cdot$$