

Design of a 1/2 Heat Exchanger

The Device is a 1 Shell Pass and a 2 Tube Pass Exchanger



The Design Equation for a Heat Exchanger

$$Q_H = UAF \frac{(T_2 - T_1)}{\ln\left(\frac{T_2}{T_1}\right)} = UAF T_{lm}$$

F is the correction to the T for a non-ideal flow path. To determine this for this exchanger, noting that it is at the same time a co-current and a counter-current exchange, we have to solve some energy balances.

Overall Energy Balance

$$(wC_p T)_{hot} = (wC_p T)_{cold}$$

This leads to a ratio of thermal capacitances

$$R = \frac{(WC_p)_C}{(WC_p)_H} = \frac{C_C}{C_H} = \frac{T_{H1} - T_{H2}}{T_{C2} - T_{C1}}$$

or it can be written as

$$R = \frac{(WC_p)_{\text{tube}}}{(WC_p)_{\text{shell}}} = \frac{C_{\text{tube}}}{C_{\text{shell}}} = \frac{T_{\text{shell}}}{T_{\text{tube}}}$$

Shell Balance on a first section of tube (cold stream)

$$C_c \left(T_c' \Big|_z - T_c' \Big|_{z+\Delta z} \right) = U(T_c' - T_h) \frac{dA}{2}$$

Shell Balance on a second section of tube (cold stream)

$$C_c \left(T_c'' \Big|_z - T_c'' \Big|_{z+\Delta z} \right) = U(T_h - T_c'') \frac{dA}{2}$$

Overall Shell Balance on a second section of tube (hot stream)

$$C_h \left(T_h \Big|_z - T_h \Big|_{z+\Delta z} \right) = U(T_h - T_c'') \frac{dA}{2} + U(T_h - T_c') \frac{dA}{2}$$

The corresponding differential equations.

$$\frac{C_c}{U} \frac{dT_c'}{dA} = \frac{T_h - T_c'}{2}$$

$$\frac{C_c}{U} \frac{dT_c''}{dA} = -\frac{T_h - T_c''}{2}$$

$$C_h \frac{dT_h}{dA} = -U \frac{(T_h - T_c'')}{2} - U \frac{(T_h - T_c')}{2}$$

If we normalize the distance term to

$$dn = \frac{UdA}{C_c}$$

In this representation the equations are easier to formulate:

$$\frac{dT'_c}{dn} = \frac{T_H - T'_c}{2}$$

$$\frac{dT''_c}{dn} = -\frac{T_H - T''_c}{2}$$

$$\frac{1}{R} \frac{dT_H}{dn} = \frac{(T''_c - T_H)}{2} + \frac{(T'_c - T_H)}{2}$$

Energy balance from z to L

$$C_H(T_H - T_{Hz}) = C_c(T''_c - T'_c)$$

This becomes

$$\frac{1}{R}(T_H - T_{Hz}) = (T''_c - T'_c)$$

Eliminate all the T_C variables, from the equations and the overall energy balance, we obtain

$$\frac{dT_C''}{dn} = \frac{dT_C'}{dn} + \frac{1}{R} \frac{dT_H}{dn} = -\frac{T_H}{2} + \frac{T_C' + \frac{1}{R}(T_H - T_{Hz})}{2}$$

and

$$-\frac{(T_C' - T_H)}{2} + \frac{1}{R} \frac{dT_H}{dn} = -\frac{T_H}{2} + \frac{T_C' + \frac{1}{R}(T_H - T_{Hz})}{2}$$

The final form of the temperature equation is

$$\frac{1}{R} \frac{d^2 T_H}{dn^2} + \frac{dT_H}{dn} - \frac{1}{4R}(T_H - T_{Hz}) = 0$$

Boundary Conditions

$$T_H = T_{H1} \text{ at } n = 0$$

$$T_H = T_{H2} \text{ at } n = n_L$$

$$\text{where } n_L = UA/C_C$$

If we set a dimensionless T_H , we obtain

$$= \frac{T_H - T_{H2}}{T_{H1} - T_{H2}}$$

and the equation

$$\frac{1}{R} \frac{d^2}{dn^2} + \frac{d}{dn} - \frac{1}{4R} = 0$$

Boundary Conditions

$$= 1 \text{ at } n = 0$$

$$= 0 \text{ at } n = n_L$$

The solution requires algebraic gymnastics, but it produces

$$F = \frac{\frac{\sqrt{R^2 + 1}}{R - 1} \ln\left(\frac{1 - P}{1 - PR}\right)}{\ln\left(\frac{\frac{2}{P} - 1 - R - \sqrt{R^2 + 1}}{\frac{2}{P} - 1 - R + \sqrt{R^2 + 1}}\right)}$$

$$\text{where } P = \frac{T_{C2} - T_{C1}}{T_{H1} - T_{C1}}$$