Solution of the Problems – Exam (May 2012/13)

Question 1: Reheat Rankine cycle with two turbines:

(a) In order to fill the Table we need to calculate the thermodynamic properties for each stage of the cycle

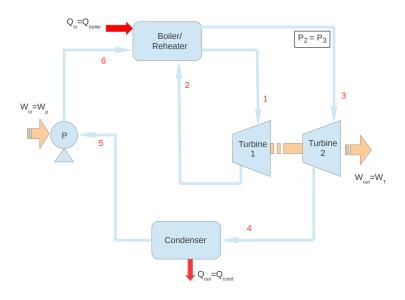


Figure 1: Reheat Rankine cycle with 2 turbines.

Stage 1: The fluid leaving the boiler towards the first turbine is at 40 bar and 370° C. This is well above the saturation temperature ($T_{\text{sat}} = 250.3^{\circ}$ C) and we can thus confirm (as outlined in the given Table) that the fluid is superheated steam. At such pressure, the superheated steam tables (SHST) give,

Thus, with linear interpolation at $T_1 = 370^{\circ}$ C for H_1 and S_1 ,

$$H_i = H_0 + \frac{T_i - T_0}{T_1 - T_0} (H_1 - H_0) = 3092.5 + \frac{370 - 350}{400 - 350} (3213.6 - 3092.5)$$
or
$$H_i = H_1 - \frac{T_1 - T_i}{T_1 - T_0} (H_1 - H_0) = 3213.6 - \frac{400 - 370}{400 - 350} (3213.6 - 3092.5)$$

This leads to $H_1 = 3140.94 \frac{kJ}{kg}$ (1 Mark) and $S_1 = 6.6568 \frac{kJ}{kg.K}$ (1 Mark).

Stage 2: Isentropic expansion in *Turbine 1* at $P_2 = P_3 = 7$ $bar \Leftrightarrow S_{2s} = S_1 = 6.6568 \frac{kJ}{kg.K}$. The fluid can be either saturated steam or 2 phase (steam + liquid) fluid (1 Mark). From the saturated water-steam table (SWST),

$$\begin{array}{ccc} & \textbf{(kJ/kg)} & \textbf{(kJ/(kg.K))} \\ H_f & 697.1 & S_f & 1.9918 \\ H_g & 2762.0 & S_g & 6.7052 \end{array}$$

We need to alculate the quality of the ideal fluid, X_{2s} ,

$$X_{2s} = \frac{S_{2s} - S_f}{S_g - S_f} = 0.9897$$

Now that we know X_{2s} , we can determine the ideal enthalpy,

$$X_{2s} = 0.9897 = \frac{H_{2s} - H_f}{H_g - H_f} \Leftrightarrow H_{2s} = 2740.73 \frac{kJ}{kg}$$

The efficiency associated with *Turbine 1* is 84% thus,

$$\eta_{T1} = \frac{H_2 - H_1}{H_{2s} - H_1} = 0.84 \Leftrightarrow H_2 = 2804.76 \frac{kJ}{kg}$$

Stage 3: The reheated steam is at 7 bar $(T_{\text{sat}} = 165^{\circ}\text{C})$ and 370°C is also superheated and from SHST,

From linear interpolation, at $T_1 = 370^{\circ}\text{C}$: $H_3 = 3205.7 \frac{kJ}{kg}$ (1 Mark) and $S_3 = 7.5378 \frac{kJ}{kg}$ (1 Mark)

Stage 4: The fluid that leaves the second turbine is a saturated steam at 0.10 bar with $S_{4s} = S_3 = 7.5378 \frac{kJ}{kq.K}$. At this pressure the SWST gives

$$V_f = 0.00101 \frac{m^3}{kg}$$
 $H_f = 191.8 \frac{kJ}{kg}$ $S_f = 0.649 \frac{kJ}{kg.K}$
 $V_g = 14.67 \frac{m^3}{kg}$ $H_g = 2584.7 \frac{kJ}{kg}$ $S_g = 8.150 \frac{kJ}{kg.K}$

Calculating the quality of the fluid, X_{4s} ,

$$X_{4s} = \frac{S_{4s} - S_f}{S_q - S_f} = 0.9184$$

Now calculating the enthalpy of the ideal fluid,

$$X_{4s} = \frac{H_{4s} - H_f}{H_q - H_f} \Leftrightarrow H_{4s} = 2389.35 \frac{kJ}{kg}$$

For *Tubine 2*, the associated efficiency is of 80%,

$$\eta_{T2} = \frac{H_4 - H_3}{H_{4s} - H_3} = 0.80 \Leftrightarrow H_4 = 2552.69 \frac{kJ}{kq}$$

Stage 5: The fluid after the <u>condenser</u> is a <u>saturated water (liquid)</u> (1 Mark) at 0.10 bar with the following characteristics:

$$H_5 = 191.8 \frac{kJ}{kg} = H_f \quad (1 \ Mark)$$
 $S_5 = 0.649 \frac{kJ}{kg.K} = S_f \quad (1 \ Mark)$
 $V_5 = 0.00101 \frac{m^3}{kg} = V_f$

Stage 6: Finally, the fluid leaving the boiler feed <u>pump</u> is a <u>saturated water (liquid)</u> (1 Mark) at 40 bar. The pump has an efficiency of 61% and assuming that the water is nearly incompressible,

$$\begin{split} H_6 &\approx H_5 + V_5 \frac{P_6 - P_5}{\eta_P} \\ &\approx 191.8 \frac{kJ}{kg} + 0.00101 \frac{m^3}{kg} \left(40 - 0.10\right) \text{bar} \times \frac{10^5 kg/\left(m.s^2\right)}{1 \text{ bar}} \times \frac{10^{-3} \frac{kJ}{kg}}{m^2/s^2} \times \frac{1}{0.61} \\ &\approx 198.41 \frac{kJ}{kg} \ (1 \ Mark) \end{split}$$

Thus the Table becomes:

Stage	P	T	State	Н	S	
	(bar)	$(^{o}\mathbf{C})$		$(\mathbf{kJ}.\mathbf{kg}^{-1})$	$(\mathbf{kJ.}(\mathbf{kg.K})^{-1})$	
1	40	370	superheated	(a) 3140.94	(b) 6.6568	
			steam			
2	_	_	(c) saturated	_	_	
			steam			
3	7	370	1	superheated (d) 3205.7 (e)		
			steam			
4	0.10	_	_	_	_	
5	0.10	_	(f) saturated	(g) 191.8	(h) 0.649	
			liquid (or water)			
6	40	_	(i) saturated	(j) 198.41	_	
			liquid (or water)			

(b) The thermal efficiency of the cycle is expressed by

$$\eta_{\text{Thermal}} = \frac{\left(H_1 - H_{2s}\right)\eta_{\text{T1}} + \left(H_3 - H_{4s}\right)\eta_{\text{T2}} - V_5\left(P_6 - P_5\right)\eta_{\text{P}}^{-1}}{\left(H_1 - H_6\right) + \left(H_3 - H_2\right)}$$

Before determine η_{thermal} , the following should have been calculated,

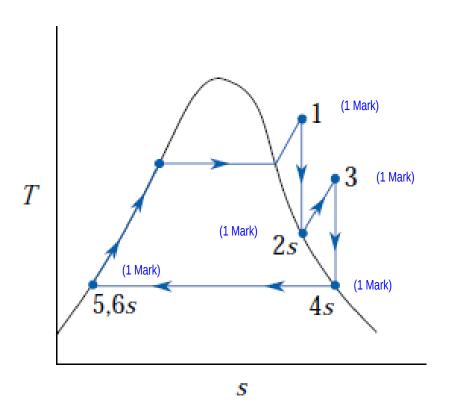
$$H_{2s} = 2740.73 \frac{kJ}{kg} (1 Mark)$$
 $H_2 = 2804.76 \frac{kJ}{kg} (1 Mark)$ $H_{4s} = 2389.35 \frac{kJ}{kg} (1 Mark)$ $V_5 = 0.00101 \frac{m^3}{kg} (1 Mark)$

Now calculating η_{Thermal} ,

$$\eta_{Thermal} = \frac{(3140.94 - 2740.73) \, 0.84 + (3205.7 - 2389.35) \, 0.80 - \frac{0.00101 \, (40 - 0.10) \, 10^5 10^{-3}}{0.61}}{(3140.94 - 198.41) + (3205.7 - 2804.76)}$$

$$= 0.2939 \, (1 \, Mark)$$

(c) Sketch of the Ts diagram



Question 2:

(a)
$$421 \text{ billion kWh} = 421 \times 10^{12} \text{ J.s}^{-1} \times 3600 \text{ s} = 1.5 \times 10^{18} \text{ J of electricity.}$$

Efficiencies of generation depend on turbine performance not on whether nuclear and or chemical fuels were used, so the electricity above must have been obtained from about:

$$\left(1.5\times10^{18}/0.35\right)\,\mathrm{J}$$
 of heat $=4.3\times10^{18}\,\mathrm{J}$ of heat

If this had been raised from natural gas, the carbon dioxide release would have been:

$$[4.3 \times 10^{18} \text{ J/} (889103 \text{ J.mol}^{-1})] \times 0.044 \text{ kg.mol}^{-1} \times 10^{-3} \text{ tonne.kg}^{-1} = 213 \text{ million tonnes}$$

- (b) A supertanker, carrying 1 million barrels of oil, would if it blew up have a blast equivalent to that from the atomic bomb at Hiroshima. A blast of this magnitude was actually observed at a refinery fire in Venezuela in 2012 (either of these).
- (c) Rate of supply of coke = $\left[300 \times 10^6 \text{ J. s}^{-1} / \left(25 \times 10^6 \text{ J.kg}^{-1}\right)\right] = 12 \text{ kg.s}^{-1}$ rate of production of carbon dioxide = $12 \text{ kg.s}^{-1} \times (44/12) \times 7 \times 24 \times 3600 \times 0.001$ tonne per week = 26611 tonne per week.

For 10% mitigation of the carbon 10% of the heat must come from the citrus peel. $10.8~{\rm kg.s^{-1}}$ of coke plus: $(1.2\times25/7)~{\rm kg.s^{-1}}$ of citrus peel = $4.3~{\rm kg.s^{-1}}$ of citrus peel Ratio coke to citrus peel = (10.8/4.3)=2.5

(d) Suppliers are monitored by the Forest Stewardship Council (FSC) for replacement of trees felled with new plantings.

Question 3: (a) The inlet has circumference 1 m. Therefore the radius of the inlet $r_1 = 1/2\pi = 0.15915$ m and the area of the inlet $A_1 = \pi r_1^2 = 0.07958$ m².

Similarly the outlet has circumference $0.6 \,\mathrm{m}$. Therefore the radius of the outlet $r_2 = 0.6/2\pi = 0.09549 \,\mathrm{m}$ and the area of the outlet $A_2 = \pi r_2^2 = 0.02865 \,\mathrm{m}^2$. [1 Mark of 4] Evaluating the mass flux at the inlet gives

$$\rho_1 = \frac{\dot{m}}{u_1 A_1} = \frac{4 \,\mathrm{kg \, s^{-1}}}{30 \,\mathrm{m \, s^{-1}} \times 0.07958 \,\mathrm{m^2}} = 1.6755 \,\mathrm{kg \, m^{-3}}.$$

[1 Mark of 4]

Rearranging the SFEE to give the gas velocity at the outlet implies

$$u_2^2 = u_1^2 + \frac{2(\dot{Q} - \dot{W}_s)}{\dot{m}} + 2(h_1 - h_2).$$

Therefore

$$u_2^2 = 30^2 + \frac{2(-15000 - 30000)}{4} + 2(70000 - 40000)$$

= 900 - 22500 + 60000
= 38400 m² s⁻².

giving a fluid velocity at the outlet of

$$u_2 = 195.959 \,\mathrm{m \, s^{-1}}$$

[1 Mark of 4]

Now the gas density at the outlet can be calculated from the mass flux

$$\rho_2 = \frac{\dot{m}}{u_2 A_2} = \frac{4 \,\mathrm{kg \, s^{-1}}}{195.959 \,\mathrm{m \, s^{-1}} \times 0.02865 \,\mathrm{m}^2} = 0.7125 \,\mathrm{kg \, m^{-3}}.$$

Finally the difference in gas density the turbine is given by

$$\Delta \rho = \rho_1 - \rho_2 = 1.6755 - 0.7125 = 0.9630 \,\mathrm{kg} \,\mathrm{m}^{-3}.$$

[1 Mark of 4]

(b) The differential forms of for mass and energy conservation are

$$\frac{\mathrm{d}V}{V} - \frac{\mathrm{d}u}{u} - \frac{\mathrm{d}A}{A} = 0,$$
$$\mathrm{d}h + u\,\mathrm{d}u = 0.$$

[1 Mark of 2]

Eliminating du between these two expressions gives

$$\frac{\mathrm{d}V}{V} + \frac{\mathrm{d}h}{u^2} - \frac{\mathrm{d}A}{A} = 0$$

[1 Mark of 2]

The speed of sound is the distance travelled during a unit of time by a sound wave propagating through a compressible medium. The Mach number is the non-dimensional ratio of the speed of a body moving through a fluid to the local speed of sound. For an isentropic process, the speed of sound is given by

$$c = \left(\frac{\partial p}{\partial \rho}\right)^{1/2},\,$$

while the Mach number is defined to be

$$Ma = \frac{u}{c},$$

[4 Marks]

For an isentropic process the specific volume $V=1/\rho$, is a function of just pressure and therefore satisfies

$$\mathrm{d}V = \frac{\mathrm{d}V}{\mathrm{d}p}\mathrm{d}p.$$

In this expression the derivative can be written in terms of the speed of sound c since

$$\frac{\mathrm{d}V}{\mathrm{d}p} = \frac{\partial V}{\partial \rho} \frac{\partial \rho}{\partial p} = -\frac{V^2}{c^2},$$

and therefore

$$\mathrm{d}V = -\frac{V^2}{c^2} \mathrm{d}p.$$

[2 Marks of 3]

For a general thermodynamic process

$$dh = T ds + V dp.$$

However for an isentropic process the entropy remains constant ds = 0, and the enthalpy is a function of just pressure. Changes in enthalpy are not related to changes in entropy, and

$$\mathrm{d}h = V\,\mathrm{d}p.$$

[1 Mark of 3]

Hence if we eliminate dV and dh,

$$-\frac{V}{c^2}\mathrm{d}p + \frac{V}{u^2}\mathrm{d}p - \frac{\mathrm{d}A}{A} = 0.$$

Collecting together terms involving dp gives

$$\frac{\mathrm{d}A}{A} = \left(\frac{V}{u^2} - \frac{V}{c^2}\right) \mathrm{d}p = \frac{V}{u^2} \left(1 - \frac{u^2}{c^2}\right) \mathrm{d}p.$$

Given the definition of Mach number

$$\frac{\mathrm{d}A}{A} = \frac{V}{u^2} \left(1 - \mathrm{Ma}^2 \right) \mathrm{d}p.$$

For an isentropic process the speed of sound can be used to eliminate dp, giving

$$\frac{\mathrm{d}A}{A} = \frac{V}{u^2} \left(1 - \mathrm{Ma}^2 \right) c^2 \mathrm{d}\rho.$$

Rearranging and using the definition of Mach number and specific density gives

$$\frac{1}{(1 - \mathrm{Ma}^2) A} \mathrm{d}A = \frac{1}{\rho \mathrm{Ma}^2} \mathrm{d}\rho.$$

If we're interested in changes along a pipe whose length is parameterized by x, then

$$\frac{1}{(1 - \mathrm{Ma}^2) A} \frac{\mathrm{d}A}{\mathrm{d}x} = \frac{1}{\rho \mathrm{Ma}^2} \frac{\mathrm{d}\rho}{\mathrm{d}x},$$

as required. [5 Marks]

For a supersonic diffuser $(1 - \text{Ma}^2) < 0$, while $\frac{\text{d}A}{\text{d}x} > 0$, A > 0, $\rho > 0$ and $\text{Ma}^2 > 0$. Therefore $\frac{\text{d}\rho}{\text{d}x} < 0$ and the gas density falls as gas flows along a supersonic diffuser. [2 Marks]

Question 4: Figure 2 shows the Ts diagram for the refrigeration cycle.

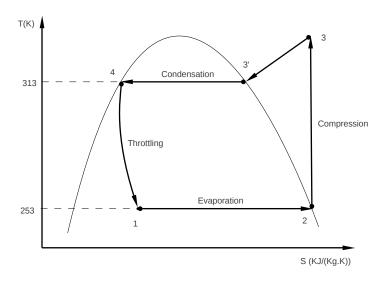


Figure 2: Refrigeration cycle – Question 4

Before solve the vapour-compressed refrigeration problem we should sketch the cycle (Fig. 3 - (1 Mark)), and calculate the enthaplies (and entropies) of the the different stages of the cycle based on the data obtained from the thermodynamic table (for Freon-12),

T	P_s	V_g	H_f	H_g	S_f	S_g	Specific Heat
(°C)	(bar)	(m^3/kg)	(kJ/kg)	(kJ/kg)	(kJ/(kg.K))	(kJ/(kg.K))	(kJ/(kg.K))
-20	1.509	0.1088	17.8	178.61	0.073	0.7082	_
40	9.607	_	74.53	203.05	0.2716	0.682	0.747

Stage 2: At $P_2 = 1.509 \ bar$,

$$H_2 = 178.61 \frac{kJ}{kg} = H_g \quad (1Mark)$$

 $S_2 = S_g = 0.7082 \frac{kJ}{kg.K}$

Stage 3: The refrigerant fluid undertakes an <u>isentropic compression</u> $(S_3 = S_2)$ leading to a superheated fluid. Because we do not have the full saturation tables we need to use fundamental relationship to calculate the properties of the superheated fluid,

$$H_3 = H_3^{\text{sat}} + C_p \left(T_3 - T_3^{\text{sat}} \right)$$

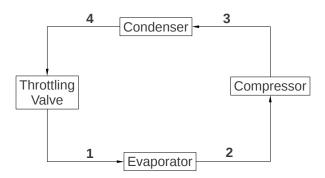


Figure 3: Sketch of the vapour-compressed refrigeration – Question 4.

where $T_3^{\rm sat}=T^{\rm sat}\,(P=9.607\;bar)=40{\rm ^oC}=313.15\;{\rm K}.$ However we first need to calculate the temperature, T_3 , of the superheated fluid,

$$S_3 = 0.7082 = S_3^{\text{sat}} + C_p \ln\left(\frac{T_3}{T_3^{\text{sat}}}\right) = 0.682 + 0.747 \ln\left(\frac{T_3}{313.15}\right)$$

$$\implies T_3 = 324.33K \ (1 \ Mark)$$

Now, replacing T_3 in the above equation for H_3 ,

$$H_3 = H_3^{\text{sat}} + C_p \left(T_3 - T_3^{\text{sat}} \right) = 203.05 + 0.747 \left(324.33 - 313.15 \right) = 211.40 \frac{kJ}{kg} \left(1 \text{ Mark} \right)$$

Stage 4: Saturated liquid at the exit of the condenser $(P_4 = 9.607 \ bar) \Longrightarrow H_4 = H_f = 74.5 \frac{kJ}{kg}$ (1 Mark).

Stage 1: Isenthalpic expansion through the throttling valve, $H_1 = H_4 = 74.5 \frac{kJ}{kg}$ (1 Mark).

Now that we have all key-parameters,

(a) The power required by the compressor is

$$\mathcal{P} = \dot{m}_r \left(H_3 - H_2 \right)$$

where \dot{m}_r is the mass flow rate of the refrigerant fluid that can be calculated with the help of the given refrigerant capacity, R_n ,

$$R_n = 20 = \dot{m}_r (H_2 - H_1) = \dot{m}_r (178.61 - 74.53) \implies \dot{m}_r = 0.1922 \frac{kg}{s} (1 Mark)$$

and

$$\mathcal{P} = 0.1922 (211.40 - 178.61) \implies \mathcal{P} = 6.3022 \frac{kJ}{s} = 6302.2 W (3 Mark)$$

(b) In order to determine the piston displacement in the cylinder, we first need to calculate the volumetric efficiency given by

$$\eta_{\text{vol}} = 1 + C - C \left(\frac{P_d}{P_s}\right)^{1/n} = 1 + 0.03 - 0.03 \left(\frac{9.607}{1.509}\right)^{1/1.13} = 0.876 \quad (2 \text{ Mark})$$

The volume of the fluid at intake conditions is,

$$\dot{V}_r = \dot{m}_r V_g = 0.1922 \times 0.1088 = 0.0209 \frac{m^3}{s}$$
 (2 Mark)

The swept volume rate is,

$$\dot{V}_{\text{swept}} = \frac{\dot{V}_r}{\eta_{\text{vol}}} = \frac{0.0209}{0.876} = 2.385 \times 10^{-2} \frac{m^3}{s} \quad (2 \ Mark)$$

The piston operates at 300 rpm, thus each stroke is completed in t_r ,

300 rotations
$$\underline{}$$
 1 min = 60 sec
1 rotation $\underline{}$ t_r (1)

 $t_r = 0.2$ s (2 Mark). Thus, it takes 0.2 seconds to fill up the cylinder with Freon in the compressor operating with a reciprocating (or piston) engine. Now calculating the piston displacement – V_{swept} ,

$$2.385 \times 10^{-2} m^3$$
 _ 1 s
 V_{swept} _ 0.2 s

$$V_{\text{swept}} = 4.771 \times 10^{-3} \ m^3$$
 (2 Mark)

Question 5: The specific humidity ω is the ratio of the mass of water vapour m_v , to the mass of dry air m_a and satisfies the equation

$$\omega = \frac{m_v}{m_a}.$$

As both water vapour and dry air behave like ideal gases, in some arbitrary volume V,

$$\omega = \frac{m_v}{m_a} = \frac{\rho_v}{\rho_a} = \frac{p_v}{R_v T} \frac{R_a T}{p_a} = \frac{R_a p_v}{R_v p_a}.$$

The ratio of specific gas constants $R_a/R_v=0.622$, while the partial pressures of dry air and water vapour satisfy $p_a=p-p_v$. Hence

$$\omega = \frac{0.622p_v}{p - p_v}.$$

[4 Marks]

The saturation pressure of water

$$p_q = \varphi p_v$$
.

Hence eliminating p_v from the previous expression gives

$$\omega = \frac{0.622\varphi p_g}{p - \varphi p_g}.$$

[2 Marks]

The heating and humidification are split into two steady process. Firstly a heater (with inlet properties labelled 1 and outlet properties labelled 2) and secondly a humidifier (with inlet properties labelled 2 and outlet properties labelled 3).

(a) The partial vapour pressure at the inlet 1, is

$$p_{v_1} = \varphi_1 p_{g_1} = \varphi p_{\text{sat @ 10^{\circ}C}} = 0.25 \times 1.4028 \,\text{kPa} = 0.3507 \,\text{kPa}.$$

[1 Mark]

Hence the partial pressure of dry air is given by

$$p_{a_1} = p_1 - p_{v_1} = 100 \,\text{kPa} - 0.3507 \,\text{kPa} = 99.6493 \,\text{kPa}.$$

[1 Mark]

The specific humidity is given by

$$\omega_1 = \frac{0.622 p_{v_1}}{p_1 - p_{v_1}} = \frac{0.622 \times 0.3507 \, \text{kPa}}{100 \, \text{kPa} - 0.3507 \, \text{kPa}} = 0.00219 \, \text{kg H}_2\text{O/ kg dry air}.$$

[1 Mark]

(b) Applying the mass and energy balances on the heating section gives

Dry air mass balance:
$$\dot{m}_{a_1} = \dot{m}_{a_2} = \dot{m}_a$$
,

Water mass balance:
$$\dot{m}_{a_1}\omega_1 = \dot{m}_{a_2}\omega_2$$
, $\Rightarrow \omega_1 = \omega_2$,

Energy balance:
$$\dot{Q} = \dot{m}_a h_2 - \dot{m}_a h_1$$
.

[2 Marks]

The total specific enthalpy at 1, the inlet is

$$h_1 = c_p T_1 + \omega_1 h_{g_1} = (1.005 \,\text{kJ/(kg K)} \times (12 + 173.15) \,\text{K}) + (0.00219 \times 2523 \,\text{kJ/kg})$$
$$= 292.0988 \,\text{kJ/kg}.$$

The total specific enthalpy at 2, the outlet of the heating is

$$\begin{aligned} h_2 &= c_p T_2 + \underbrace{\omega_2}_{=\omega_1} h_{g_2} = (1.005 \, \text{kJ/(kg K)} \times (20 + 173.15) \, \, \text{K}) \\ &\quad + (0.00219 \times 2537 \, \text{kJ/kg}) \\ &\quad = 300.1693 \, \text{kJ/kg} \end{aligned}$$

[2 Marks]

The specific volume of dry air at 1, is given by

$$V_1 = \frac{R_a T_1}{p_{a_1}} = \frac{287.058 \,\text{J/(kg K)} \left(12 + 273.15\right) \,\text{K}}{99649.3 \,\text{Pa}} = 0.8215 \,\text{m}^3\text{/kg}.$$

Therefore the mass flux of dry air through the inlet

$$\dot{m}_a = \frac{q_1}{V_1} = \frac{40 \text{ m}^3/\text{min}}{0.8185 \text{ m}^3/\text{kg}} = 48.6886 \text{ kg/min},$$

where $q_1 = 40 \,\mathrm{m}^3$ /min is the total volume flux through the inlet. [1 Mark] Hence the energy conservation equation gives the rate at which heat is transferred to the air

$$\dot{Q} = \dot{m}_a \left(h_2 - h_1 \right) = 48.6958 \, \text{kg/min} \left(300.1693 \, \text{kJ/kg} - 292.0988 \, \text{kJ/kg} \right) = 392.9488 \, \text{kJ/min}.$$

[1 Mark]

(c) The mass balance for water in the humidifying section can be expressed as

$$\dot{m}_{a_2}\omega_2 + \dot{m}_w = \dot{m}_{a_2}\omega_3$$

or

$$\dot{m}_w = \dot{m}_a \left(\omega_3 - \omega_2 \right).$$

[2 Marks]

Here $\omega_2=\omega_1$, while the specific humidity at 3, the outlet is given by

$$\omega_3 = \frac{0.622 \varphi_3 p_{g_3}}{p_3 - \varphi_3 p_{g_3}} = \frac{0.622 \times 0.55 \times 2.9858}{100 - (0.55 \times 2.9858)} = 0.0104\,\mathrm{kg}\,\mathrm{H_2O/\,kg}\,\mathrm{dry}\,\mathrm{air}.$$

[1 Mark]

Therefore the required mass flow rate of steam is

$$\dot{m}_w = \dot{m}_a \left(\omega_3 - \omega_2 \right) = 48.6886 \, \text{kg/min} \left(0.0104 - 0.00219 \right) = 0.3990 \, \text{kg/min}$$

[2 Marks]