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paperback. Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 309 Publisher: China Science Pub. Date :2011-06-01 version 1. Chen Lin compiled the CNC programming and operations. choose a higher prevalence in society fanuc-0i CNC system and the recently developed central control system. described in detail CNC lathes. CNC milling and machining center programming and operation. to minimize duplication between the contents of each module. focused. prioritized. in layman's language. full of typical instructions to prepare a specific instance. Has a distinct theory with practice. practice-oriented teaching. practical features. the project teaching a useful attempt. CNC programming and operation. intended for higher vocational institutions. CNC machining technology. mold design and manufacturing. mechatronics and other professional students. but also for related professional engineering and technical officers. Contents: Preface Chapter 1 Overview 1.1 1.1.1 CNC Programming CNC machining CNC programming basic course contents 1.1.2 1.1.3 1.2 CNC programming CNC machine tool coordinate system 1.2.1 1.2.2 machine axis coordinate system and the relationship between the direction of motion 1.2.3 1.2.4 axis machine tools and machine tool origin of workpiece coordinate system reference point 1.2.5 and 1.2.6 of the tool and the workpiece origin-point of the knife the absolute coordinates and relative coordinates 1.2.7 Programming Exercises 2 Chapter 2.1 CNC lathe programming and operating CNC turning CNC turning technology 2.1.1 2.1.2 The main processing object workpiece clamping in CNC lathe cutting options 2.1.3 2.1.4 CNC Turning CNC Turning process of development 2.2 cutting tools and tool parameters handled 2.2.1 CNC lathe the tool requirements 2.2.2 CNC turning tool is selected for 2.2.3 CNC lathe tool installation 2.2.4 tool function of t Shedding 2.2.5 of the knife and tool Cheuk compensation Set 2.3 fanuc-0i CNC lathe programming system 2.3.1 fanuc-0i system command code...



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