

ISOMETRIC IFC - CHECK LIST

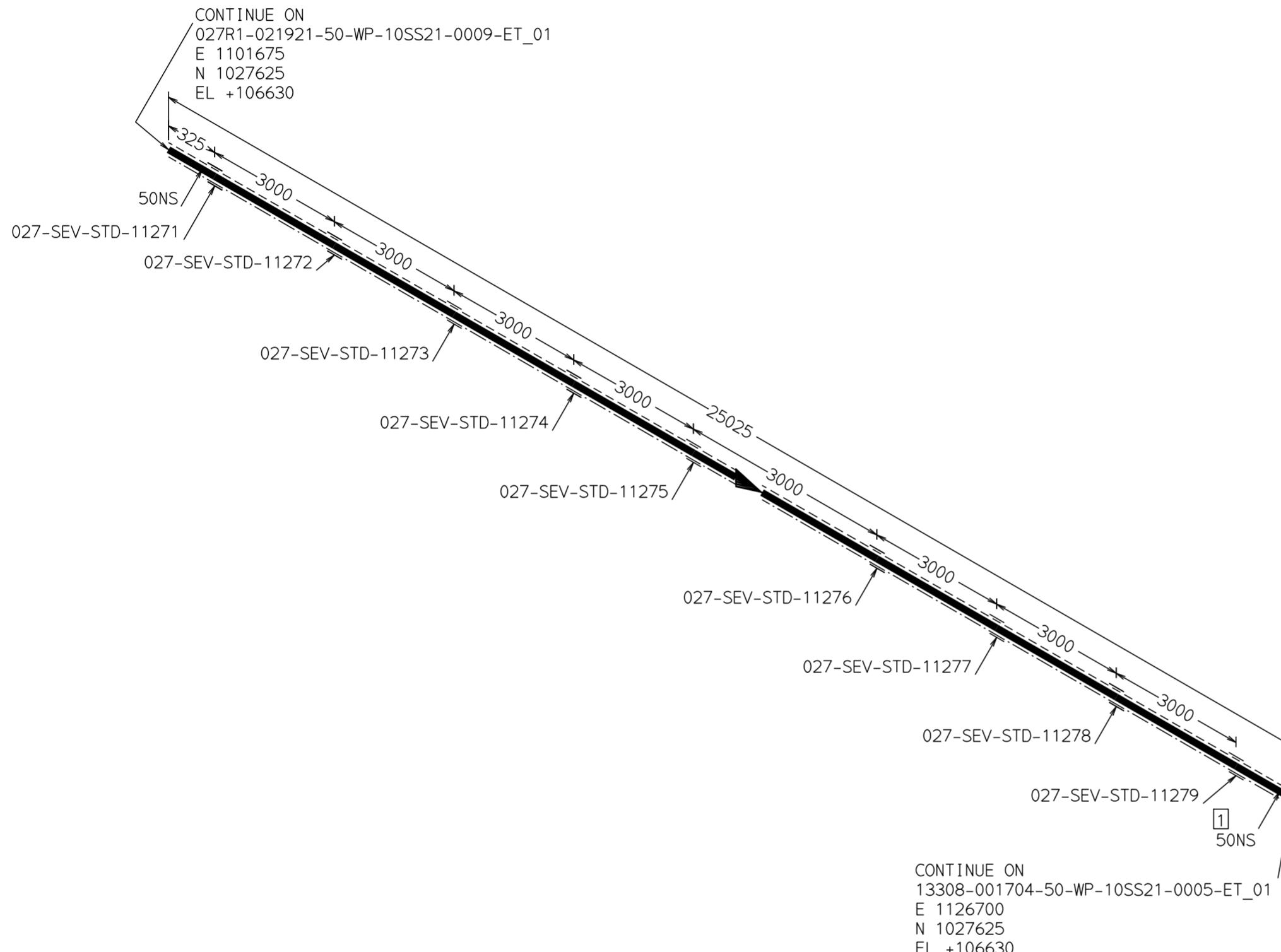
Line Number	021921WP0009_01		Stress CN / Level	Nº	Level:
Isometric Number	027A1021921WP0009_01		Process Approval Required	YES <input type="checkbox"/>	NO <input type="checkbox"/>
			Intrumentation Approval Required (N/A)	YES <input type="checkbox"/>	NO <input type="checkbox"/>
Information to be attached:					
Master Copy of PID:	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Nº 800124-000-PID-1933-001	Rev. 1 IFC	
PID Modification Sheet:	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Nº		
Equipment Vendor Dwg. :	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Nº	Rev.	
Instrument Dwg. :	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Nº	Rev.	
Project By-Pass ⁽⁴⁾ :	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Nº	Rev.	
SPO Approved Isometric:	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Rev.	Extraction Date:	
SIT Approved Isometric:	YES <input type="checkbox"/>	N/A <input type="checkbox"/>	Rev.	Extraction Date:	


TechnipFMC – Butterfly Project

A VERIFICAR / TO BE CHECKED						
Revision By : (D) Designer / (LDG) Design Leader / (ST) Stress Specialist / (LST) Stress Leader / (SP) Supports Specialist / (LSP) Supports leader / (M) Materials / (SL) Spooler / (CHK) Issuer / (L) Discipline Lead						
"N/A" NO APPLICA / NOT APPLICABLE						
Revision By : (D) Designer / (LDG) Design Leader						
Iso Information	Nº de línea según PID y lista de líneas / Line Nbr. according to PID and line list					
	Datos de la línea según lista de líneas / Line data according to line list					
	Clase de tubería según PID y Lista de Líneas / Piping class according to PID and Line List					
	Vinculo E3D con Diagramas (Process Unit, Temp Operación, Numeracion TODAS válvulas manuales) / Link between E3D and Diagrams (Process Unit, Op Temp, ALL manual valves Tagged)					
Equipment	Diámetro de la línea indicado en número de línea en el cajetín / Line diameter indicated in the line number in the title block					
	Equipo modelado según plano Vendor válido para generar isométrica IFC / Equipment modelled according Vendor drawing valid for Isometric IFC generation	✓				
	Código / Code: 2 <input type="checkbox"/> 3 <input type="checkbox"/>					
	Nombre de tubuladuras según PID y plano Vendor / Name of nozzle according to PID and Vendor drawing	✓				
Line Design	Rating y diámetro de tubuladuras según plano Vendor / Rating and diameter of nozzles according to vendor drawing	✓				
	Posición y elevación de tubuladuras según plano Vendor / Position and elevation of nozzles according to Vendor drawing	✓				
	Revision By : (D) Designer / (LDG) Design Leader					
	Línea sin colisión (verificación incluyendo la nube de puntos) / Line is clash free (checked including points cloud)	✓				
Comentarios de SPO a líneas críticas recibidos e implementados antes de extracción final para emisión / Process comments to critical lines received and implemented before final extraction for issuance	✓					
Verificación contra P&ID y Lista de Lineas / Check Iso vs P&ID and Line List : Correcta referencia de la continuidad de la isométrica en líneas nuevas, líneas existentes u otra hoja de la isométrica en los extremos de línea y sus ramales, incluyendo elevaciones y coordenadas / Correct continuity isometric reference to new lines, existing lines or other isometric sheet in each end of the line and its branches including elevations and coordinates						
Verificación contra P&ID / Check Iso vs P&ID : Elementos en línea incluidos, secuencia de picajes, pendiente, sentido de flujo, numeración de instrumentos, cambios de especificación, cumplimiento de notas / in-line components included, branch sequence, slope, flow direction, instrument numbering, pipe class breaks, notes accomplishment						
Verificación contra P&ID / Check Iso vs P&ID : Longitudes requeridas de entrada y/o salida a equipos, distancias y/o elevaciones mínimas o máximas requeridas, formación de condensados / Required inlet and/or outlet lengths to equipments, minimum or maximum distances and/or elevations, condensate generation						
Comentarios de SIT a recibidos e implementados antes de extracción final para emisión / Instrumentation comments received and implemented before final extraction for issuance	✓					
Verificación contra Planos de Vendor o Hook-up Instrumentación / Check Iso vs Instrument Vendor Drawings or Hook-up : Tamaño de las válvulas de control y de seguridad, instalación de acuerdo a hook-up / Size of control valves and safety valves, instrument installation according to hook-up	✓					
Picajes según tabla de picajes correspondiente / Branch configuration according to correspondent branch table	✓					
Ventos y drenajes de Procesos según requerimientos de PIDs y de puntos altos y bajos para prueba hidrostática y modelados según "assembly" correspondiente / Process vents and drains according PID requirements and high and low points for hydrostatic test and modelled according proper assembly	✓					
Verificación de distancia mínima entre soldaduras / Check minimum distance between welds	✓					
Notas explicativas adicionales incorporadas / Additional clarification notes added						
Revision By : (ST) Stress Specialist / (LST) Stress Leader						
Stress	El cálculo de stress disponible no está pendiente de revisión en curso / Available stress calculation is not awaiting for revision					
	Los requisitos según el cálculo de stress están incorporados (si son aplicables) / Stress calculation requirements have been added (if applicable)					
Revision By : (SP) Supports Specialist / (LSP) Supports leader						
Supports	La línea está soportada por completo y la lista de soportes está actualizada en el excel extraído del E3D / Line is completely supported and support list updated according file from E3D					
	Concepto de soporte y separación máxima entre soportes / Support concept and support spans					
	Requerimientos de soportes están de acuerdo al cálculo de stress y ajustados con el especialista de Stress / Support requirements according to stress calculation note are included and adjusted jointly with stress specialist	✓				
	Numeración correcta de los soportes / Supports correctly numbered					
Código de soportes correctamente indicados (STD - SPC - COM - MRS - PRF) / Support code correctly indicated (STD - SPC - COM - MRS - PRF)						
Marcado de elementos soldados de los soportes en Iso Spool preliminar correspondiente / Mark-up of welded supports components in the correspondent preliminary Iso Spool	N/A					
Revision By : (M) Materials						
Materials	La Línea pertenece a alguna o varias categorías de Criticidad. La Línea está lista en la Lista de Líneas Críticas de Materiales. Sus isometrías requieren Verificación exhaustiva / The Line belongs to some or several categories of Criticality. The Line is listed in the Critical Material Lines List. The isometrics require exhaustive verification	N/A				
	Todos los materiales están identificados en la isométrica y se encuentran listados en el listado de materiales / All materials are identified in the isometric and are listed in the BOM					
	Añadidos elementos especiales de tubería en Línea de acuerdo a PIDs última revisión y lista de especiales de tubería (Verificar en adicional correcta Numeración, criterios de Posicionamiento en diseño si aplican) / Inclusion of special piping elements in line according to PIDs latest review and Special Piping Material List (Verify identification number, piping design location criteria if applicable)	N/A				
	Nº de identificación de válvulas manuales (según PID) / Identification number of manual valve (according to PID)	N/A				
	Todas las juntas y pernos colocadas según tipo requerido (RF, FF, Bolts, Machine Bolts) / All gaskets and bolts placed according required type (RF, FF, Bolts, Machine Bolts)	N/A				
	Extensión de volante de válvula modelada y reflejada en lista de materiales de la isométrica / Valves axis extension modelled and reflected in Isometric BOM	N/A				
Válvulas colocadas según PID y Piping Class / Valves placed according PID an Piping Class	N/A					
Revision By : (CHK) Issuer						
Final Check	La isométrica verificada por Procesos (SPO) se corresponde a la última revisión / The isometric verified by Process (SPO) corresponds to its last revision	✓				
	La isométrica verificada por Instrumentación (SIT) se corresponde a la última revisión / The isometric verified by Instrumentation (SIT) corresponds to its last revision	✓				
	Las notas a mano están incorporadas en las isométricas / The hand-made annotation is included	✓				
	La revisión de los documentos para la verificación siguen siendo las actuales / Current revision of documents for checking are still the latest available					
	El número de revisión y la fecha son correctos / The revision number and the date are correct					
	Todos los comentarios se han revisado para ser incluidos o descartados / All comments have been checked to be included or discarded					
	Holds resueltos o en su defecto By-Pass aprobado / Holds resolved or instead By-Pass approved	✓				
SIGNATURES (Name and date)						
DESIGN LEADER (LD)	REVIEWED By Ruth Herrero at 9:10 am, Feb 17, 2021	SUPPORTS LEADER (LSP)	REVIEWED By jccanales at 10:17 am, Feb 17, 2021	ISSUER (CHK)	REVIEWED By jrblanco at 10:48 am, Feb 19, 2021	
STRESS LEADER (LST)		MATERIALS (M)	REVIEWED By Jose G. Suarez at 11:56 am, Feb 17, 2021	DISCIPLINE LEAD (L)		

NOTES:

- [1] If "X" marked, a "HOLD" note should be included in the Holds area for justification.
[2] 1st checking round: Checker to place a (✓) or a (X) confirming or not Designer verification. A (✓) or a (X) should also be placed to confirm or reject any (X) mark placed by the Designer confirming or not the implicit HOLD.
[3] 2nd checking round: Checker to place a (✓) to validate the points that were not confirmed in the 1st round and were corrected by respective Specialist.
[4] If an isometric with HOLD is approved by IFC Leader for issuance, the correspondent By-Pass should be attached.



MATERIAL LIST - FABRICATION

<u>PT NO</u>	<u>N.S. (MM)</u>	<u>DESCRIPTION</u>	<u>IDENT</u>	<u>QTY</u>
1	50	Pipes (Length), EN 10220, BE, EFW + 100% RT, -, /2MM EN 10217-7 Gr.X2CrNi19-11,	C1KV256V	25.1M

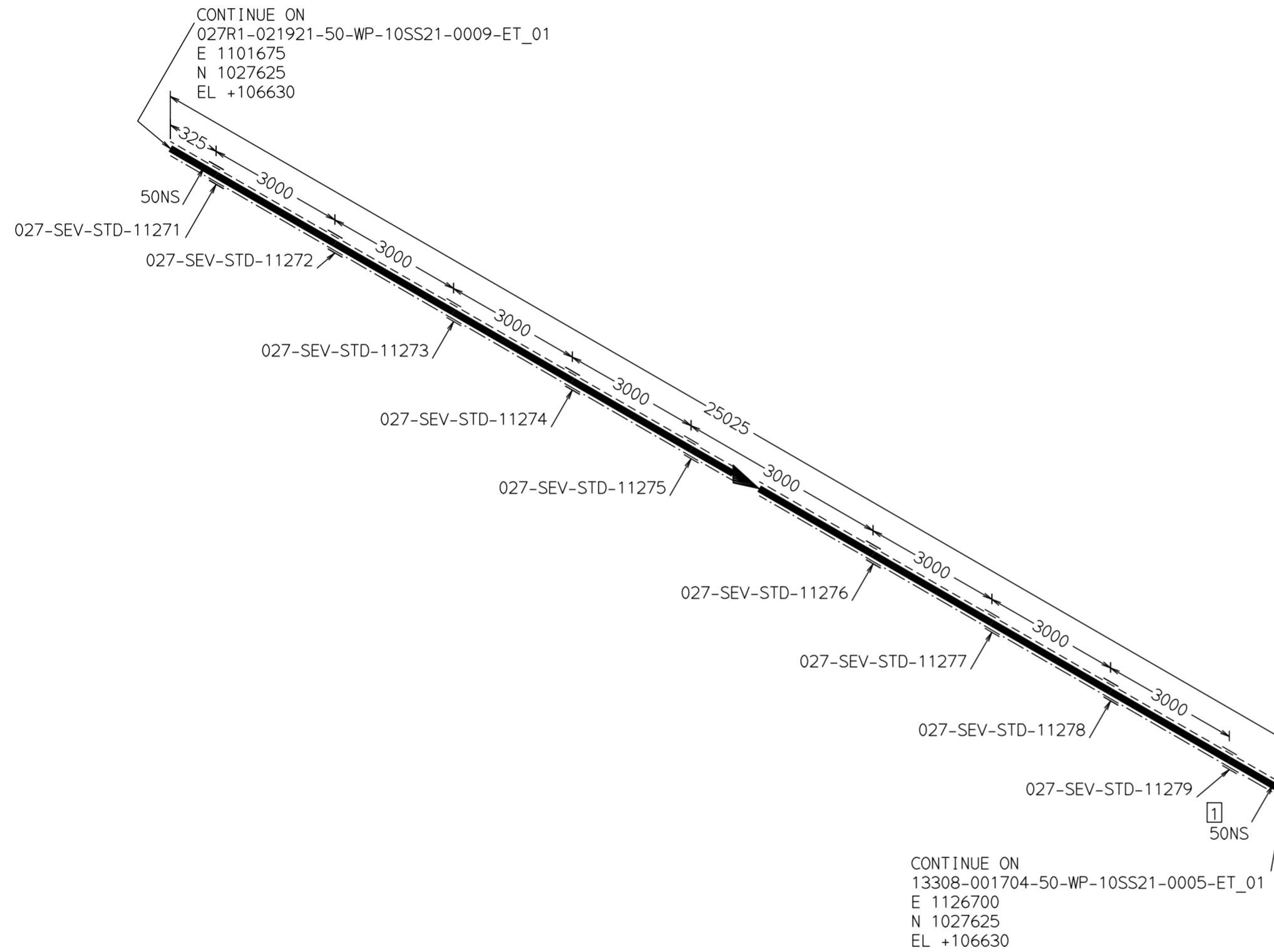


PIPING DPT.
ISSUER
CHECKED

0	19/02/21	SMA	RHE	OMC	IFC-ISSUED FOR CONSTRUCTION
REV	DATE	DWN	CHK	APP	DESCRIPTION

All dimensions to be checked in field prior to construction. Dimensions and routing shall be field adjusted, it is the piping contractors responsibility to check and verify all closing dimensions to equipment and make adjustments as required in field. All dimensions, elevations and coordinates are in millimeter unless noted otherwise. Fieldwelds and overlengths to be determined by piping contractor. Bolt holes to straddle horizontal and vertical centerline unless shown otherwise. Contractor will provide all necessary pipe supports.

NOTES:		REFERENCES / DOCUMENTS		SPEC	10SS21	PROJECT DESCRIPTION/LOCATION						
				SYMBOLS		BUTTERFLY PROJECT/KREFELD		 TechnipFMC		 Cargill		
		LINE LIST	30201-042-001000-001 <th>Insulated Pipe</th> <th>Insulated and Traced Pipe</th> <th>PROCESS UNIT</th> <th>DESIGN AREA</th> <th data-cs="2" data-kind="parent">LINE NUMBER</th> <th data-kind="ghost"></th> <th>TRAIN</th> <th>SHEET</th> <th>REV</th>	Insulated Pipe	Insulated and Traced Pipe	PROCESS UNIT	DESIGN AREA	LINE NUMBER		TRAIN	SHEET	REV
For pipes < dn50 supporting to be studied and defined by construction contractor before line fabrication and installation.		ISOMETRIC INDEX	30303-042-001000-200	— — — —	— — — —	000	027A1	021921-50-WP-10SS21-0009-ET		01	1 OF 1	0
		PIPING SUPPORT	30207-042-001000-001	— — — —	— — — —							


MATERIAL LIST - FABRICATION

PT NO	N.S. (MM)	DESCRIPTION	IDENT	QTY
1 50		Pipes (Length), EN 10220, BE, EFW + 100% RT, -, /2MM EN 10217-7 Gr.X2CrNi19-11,	C1KV256V	25.1M

**PIPING DPT.
MATERIALS
CHECKED**

By Jose G. Suarez at 11:57 am, Feb 17, 2021

0	19/02/21	SMA	RHE	OMC	IFC-ISSUED FOR CONSTRUCTION
REV	DATE	DWN	CHK	APP	DESCRIPTION

All dimensions to be checked in field prior to construction. Dimensions and routing shall be field adjusted, it is the piping contractors responsibility to check and verify all closing dimensions to equipment and make adjustments as required in field. All dimensions, elevations and coordinates are in millimeter unless noted otherwise. Fieldwelds and overlengths to be determined by piping contractor. Bolt holes to straddle horizontal and vertical centerline unless shown otherwise. Contractor will provide all necessary pipe supports.

NOTES:
For pipes < dn50 supporting to be studied and defined by construction contractor before line fabrication and installation.

REFERENCES / DOCUMENTS

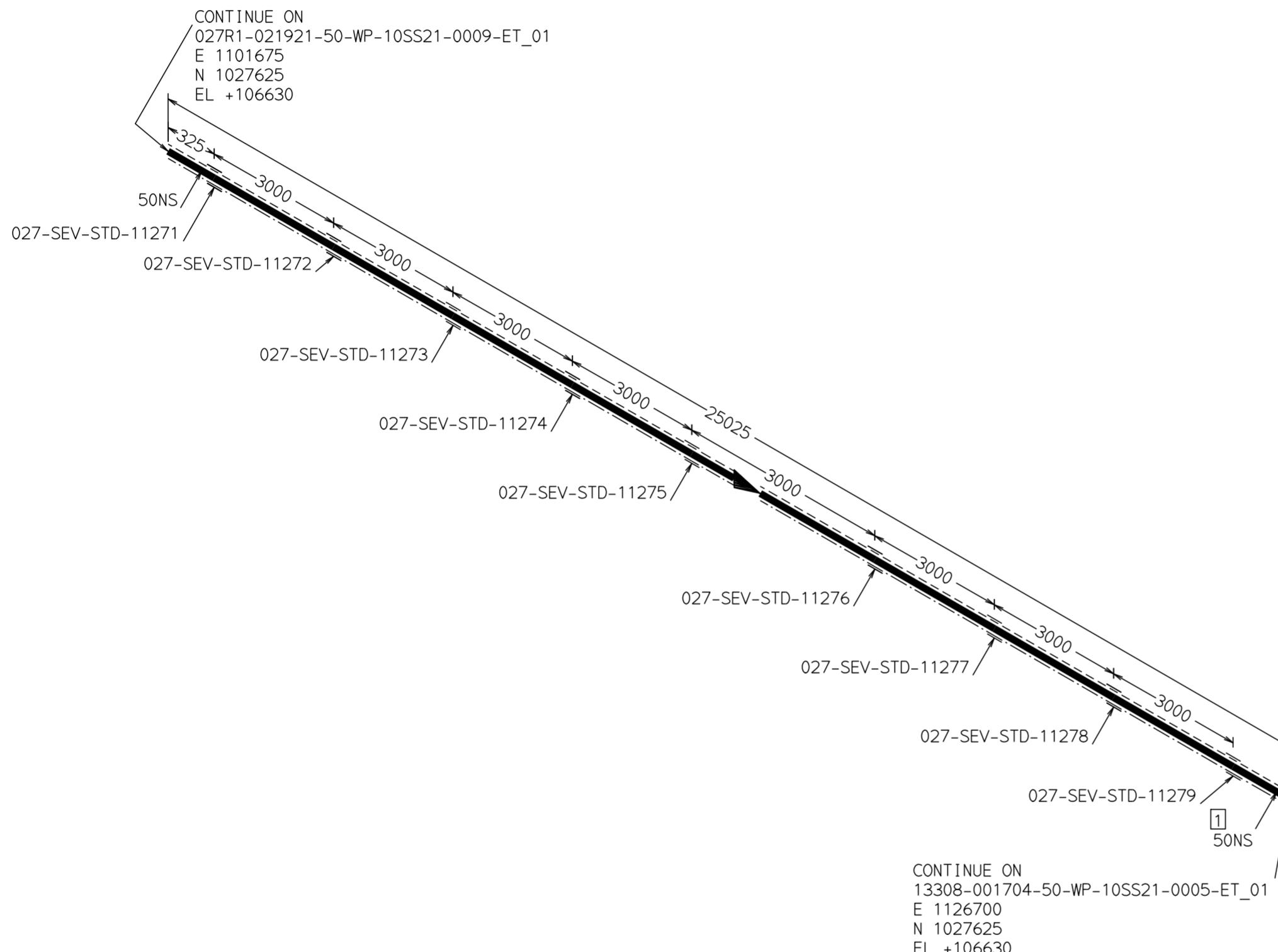
LINE LIST	30201-042-001000-001
ISOMETRIC INDEX	30303-042-001000-200
PIPING SUPPORT	30207-042-001000-001

SPEC
SYMBOLIC
10SS21
BUTTERFLY PROJECT/KREFELD

Insulated Pipe	Insulated and Traced Pipe
— — — —	— — — —

PROJECT DESCRIPTION/LOCATION
BUTTERFLY PROJECT/KREFELD


PROCESS UNIT	DESIGN AREA	LINE NUMBER	TRAIN	SHEET	REV
000	027A1	021921-50-WP-10SS21-0009-ET	01	1 OF 1	0



MATERIAL LIST - FABRICATION

<u>PT NO</u>	<u>N.S. (MM)</u>	<u>DESCRIPTION</u>	<u>IDENT</u>	<u>QTY</u>
1	50	Pipes (Length), EN 10220, BE, EFW + 100% RT, -, /2MM EN 10217-7 Gr.X2CrNi19-11,	C1KV256V	25.1M

N

TRIAL

MATERIAL LIST - FABRICATION

DENT QTY

QTY

Pipes (Length), EN 10220, BE, EFW + 100% RT, -, /2MM EN C1KV256V 25.1M
10217-7 Gr.X2CrNi19-11,

Pipes (Length), EN 10220, BE, EFW + 100% RT, -, /2MM EN C1KV256V 25.1M
10217-7 Gr. X2CrNi 19-11

ccanales at 10:16 am, Feb 17, 2021

PIPING DPT.
SUPPORTED

By jccanales at 9:58 am, Feb 17, 2021

PIPING DPT.
SUPPORTS
CHECKED

CHEKED

0	19/02/21	SMA	RHE	OMC	IFC-ISSUED FOR CONSTRUCTION
REV	DATE	DWN	CHK	APP	DESCRIPTION

All dimensions to be checked in field prior to construction. Dimensions and routing shall be field adjusted, it is the piping contractors responsibility to check and verify all closing dimensions to equipment and make adjustments as required in field. All dimensions, elevations and coordinates are in millimeter unless noted otherwise. Fieldwelds and overlengths to be determined by piping contractor. Bolt holes to straddle horizontal and vertical centerline unless shown otherwise. Contractor will provide all necessary pipe supports.

NOTES

For pipes $< dn_{50}$ supporting to be studied and defined by construction contractor before
the final site installation.

REFERENCES / DOCUMENTS

SF

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SYMBOLS

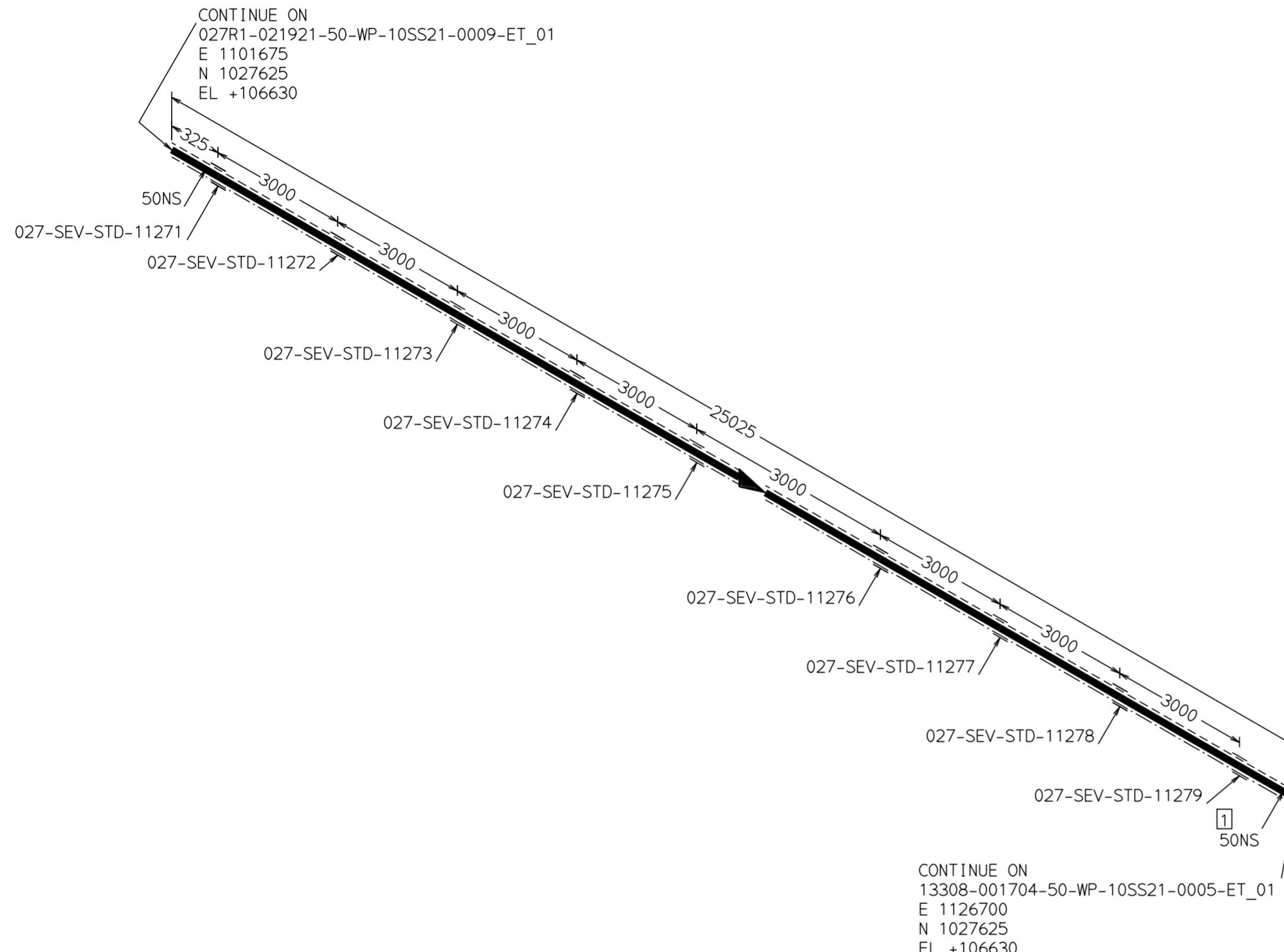
S21	PROJECT DESCRIPTION/LOCATION
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BUTTERFLY PROJECT /KREFEL



cessary type supports.

SC7A1-SC1SC1-SC2-IND-100001-0000-ET-0



MATERIAL LIST - FABRICATION

PT NO	N.S. (MM)	DESCRIPTION	IDENT	QTY
1 50		Pipes (Length), EN 10220, BE, EFW + 100% RT, -, /2MM EN 10217-7 Gr.X2CrNi19-11,	C1KV256V	25.1M

N

PIPING DPT.
**DESIGN
CHECKED**

By Ruth Herrero at 9:10 am, Feb 17, 2021

PIPING DPT.
DESIGNED

By smartinez at 8:55 am, feb 17, 2021

0	19/02/21	SMA	RHE	OMC	IFC-ISSUED FOR CONSTRUCTION
REV	DATE	DWN	CHK	APP	DESCRIPTION

ALL dimensions to be checked in field prior to construction. Dimensions and routing shall be field adjusted, it is the piping contractors responsibility to check and verify all closing dimensions to equipment and make adjustments as required in field. All dimensions, elevations and coordinates are in millimeter unless noted otherwise. Fieldwelds and overlengths to be determined by piping contractor. Bolt holes to straddle horizontal and vertical centerline unless shown otherwise. Contractor will provide all necessary pipe supports.

NOTES:
For pipes < dn50 supporting to be studied and defined by construction contractor before line fabrication and installation.

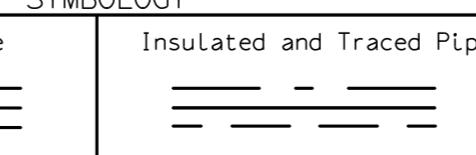
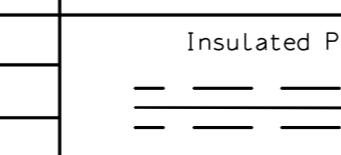
REFERENCES / DOCUMENTS

LINE LIST	30201-042-001000-001
ISOMETRIC INDEX	30303-042-001000-200
PIPING SUPPORT	30207-042-001000-001

SPEC

10SS21

SYMBOLIC



PROJECT DESCRIPTION/LOCATION

BUTTERFLY PROJECT/KREFELD



PROCESS UNIT	DESIGN AREA	LINE NUMBER	TRAIN	SHEET	REV
000	027A1	021921-50-WP-10SS21-0009-ET	01	1 OF 1	0