

8

7

6

5

4

3

2

1


PROPRIETARY

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
DRAWN	ZONE	DATE	ECO/DRA	DESCRIPTION	DOC REV
jb/wiinc		12/10/05	EC-05-0213	RELEASE TO PRODUCTION	001

ASSEMBLE AND SECURE NDI 1201101

PRESS FIT ROD TO HANDLE TO SPECIFIED DIMENSION

- NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: AS SPECIFIED
  2. PROCESSING: REMOVE ALL BURRS AND SHARP EDGES  
CRITICAL FEATURE MEASUREMENT MARKED BY 
  3. FINISHING: FINISHED SURFACES MAY NOT BE MARKED DURING ASSEMBLY
  4. PARTS SHOULD BE CLEAN AND FREE OF PROCESS CONTAMINATION
  5. HANDLING AND SHIPPING: PACKAGE TO PREVENT DAMAGE AND MARK WITH APPROPRIATE PART NUMBER ON PACKAGE

SEE SEPARATE ERP BOM

INTERPRET ALL DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M 1994	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN mm	 103 Randall Drive Waterloo, Ontario Canada, N2V 1C5 (519) 884-5142		
		TITLE		
		VICRA PASSIVE TOOL PROBE		
		DRAWING NUMBER		
	TOLERANCES .X ± 0.5 .XX ± 0.2 .XXX ± 0.1 ANGLES ± 1/2°	MD-8700340		SIZE B
		DRAWING NOT TO SCALE		REV 001
		SHEET 1 OF 3		

