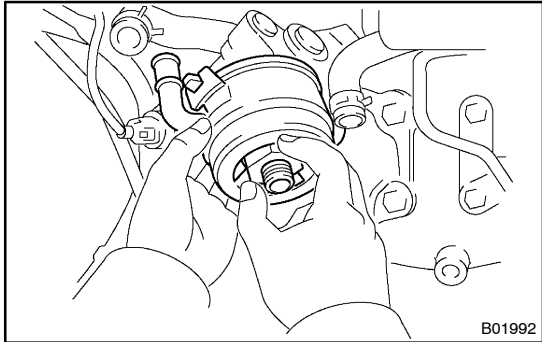


## INSTALLATION

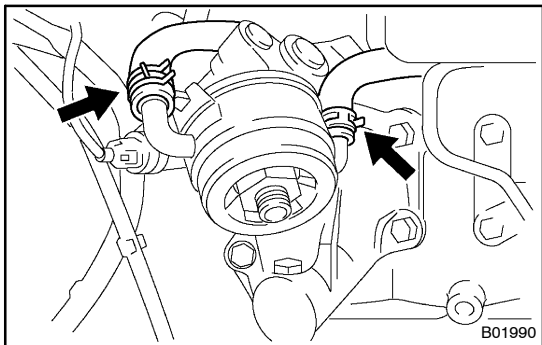
### 1. INSTALL OIL COOLER

- (a) Install 2 new O-rings to the oil cooler.



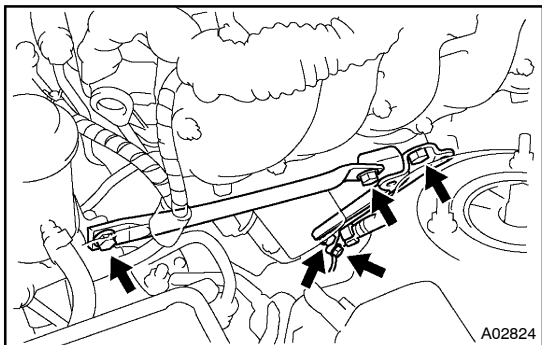
- (b) Apply a light coat of engine oil on the threads and under the head of the relief valve.
- (c) Temporarily install the oil cooler with the relief valve and plate washer.
- (d) Tighten the relief valve.

**Torque: 30 N·m (300 kgf·cm, 59 ft·lbf)**



### 2. CONNECT WATER BYPASS HOSES TO OIL COOLER

### 3. INSTALL OIL FILTER (See page LU-2)



### 4. INSTALL MANIFOLD STAY

- (a) Install the manifold stay with the 2 bolts.  
**Torque: 40 N·m (400 kgf·cm, 30 ft·lbf)**
- (b) Connect the starter wire to the manifold stay.
- (c) Australia and G.C.C. Countries:  
Connect the ground cable to the manifold stay.

### 5. INSTALL PS PUMP REAR STAY

**Torque: 39.2 N·m (400 kgf·cm, 29 ft·lbf)**

### 6. FILL WITH ENGINE COOLANT

### 7. START ENGINE AND CHECK FOR LEAKS

### 8. CHECK ENGINE OIL LEVEL

### 9. INSTALL ENGINE UNDER COVER

10. Europe and G.C.C. Countries:  
**INSTALL NO.2 ENGINE UNDER COVER**