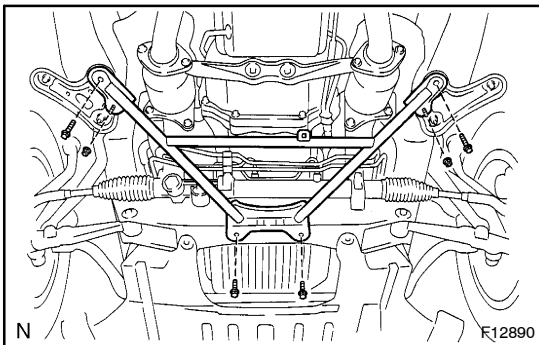


## REMOVAL

### NOTICE:

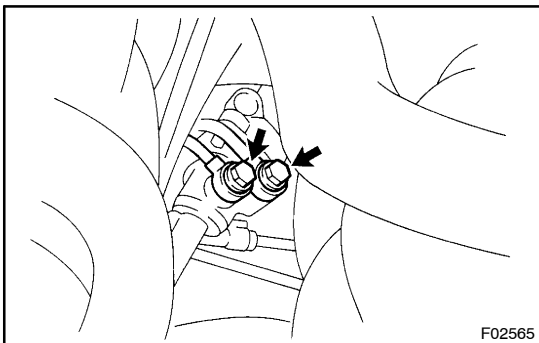
Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. □ REMOVE STEERING WHEEL PAD (See page SR-9)
3. □ REMOVE STEERING WHEEL (See page SR-9)
4. DISCONNECT RH AND LH TIE ROD ENDS  
(See Pub. No. RM588E on page SA-9)
5. DISCONNECT INTERMEDIATE SHAFT ASSEMBLY  
(See page SR-9)



### 6. REMOVE FRONT SUSPENSION MEMBER BRACE

Remove the 8 bolts and front suspension member brace.



### 7. DISCONNECT PRESSURE FEED AND RETURN TUBES

- (a) Pressure feed tube:  
Remove the union bolt and gasket.
- (b) Return tube:  
Remove the union bolt and 2 gaskets.

### 8. DISCONNECT 2 TUBE CLAMPS

Remove the bolt and 2 tube clamps.

### 9. REMOVE PS GEAR ASSEMBLY

- (a) Disconnect the connector.
- (b) Remove the 4 gear assembly set bolts and PS gear assembly.

### 10. REMOVE BRACKET AND GROMMET