

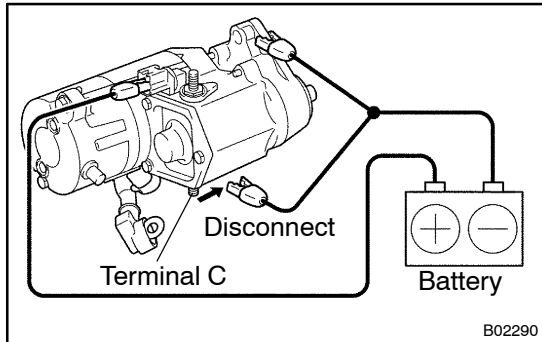
## TEST

### NOTICE:

These tests must be performed within 3 to 5 seconds to avoid burning out the coil.

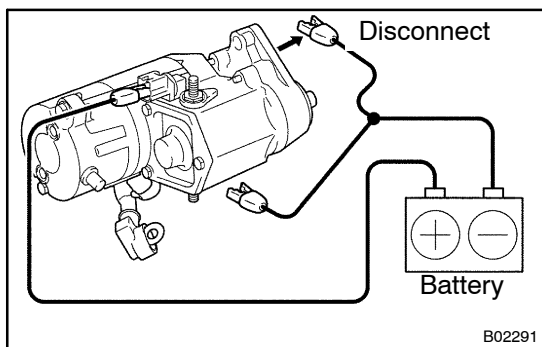
#### 1. PERFORM PULL-IN TEST

- Disconnect the field coil lead wire from terminal C.
- Connect the battery to the magnetic switch as shown. Check that the clutch pinion gear moves outward.



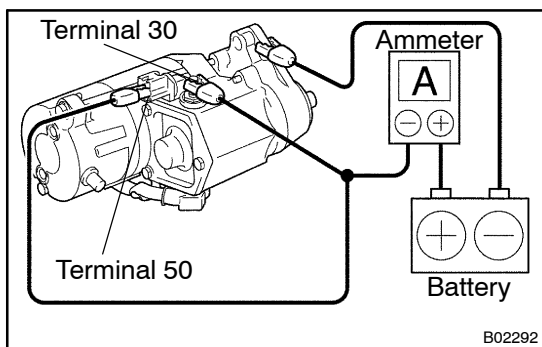
#### 2. PERFORM HOLD-IN TEST

With battery connected as above with the clutch pinion gear out, disconnect the negative (-) lead from terminal C. Check that the pinion gear remains out.



#### 3. INSPECT CLUTCH PINION GEAR RETURN

Disconnect the negative (-) lead from the switch body. Check that the clutch pinion gear returns inward.



#### 4. PERFORM NO-LOAD PERFORMANCE TEST

- Connect the battery and ammeter to the starter as shown.
- Check that the starter rotates smoothly and steadily with the pinion gear moving out. Check that the ammeter shows the specified current.

#### Specified current:

1.4 kW: 90 A or less at 11.5 V

2.0 kW: 100 A or less at 11.5 V