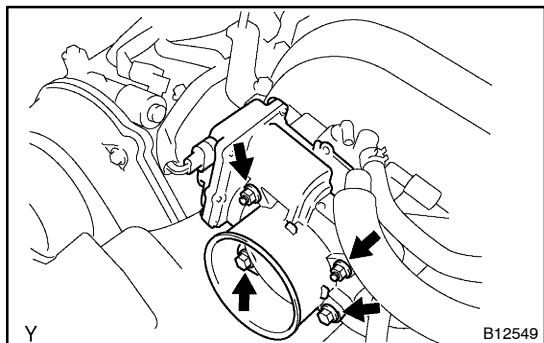


REMOVAL

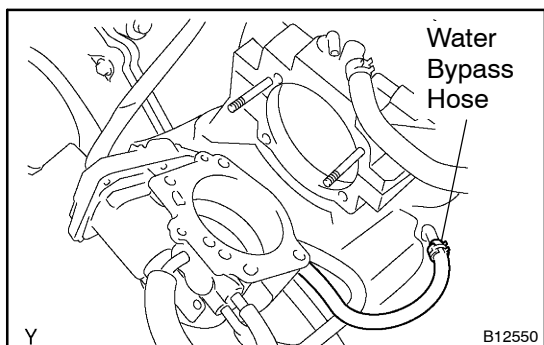
1. REMOVE V-BANK COVER
2. DRAIN ENGINE COOLANT
3. REMOVE INTAKE AIR CONNECTOR PIPE
4. REMOVE THROTTLE BODY

(a) Disconnect the connectors and wire:



(b) Disconnect the water bypass hose from the No.5 water bypass pipe on the throttle body.

(c) Remove the 2 bolts and 2 nuts, and disconnect the throttle body from the intake manifold.



(d) Disconnect the water bypass hose from the manifold thermostat on the throttle body, and remove the throttle body.

(e) Remove the gasket.