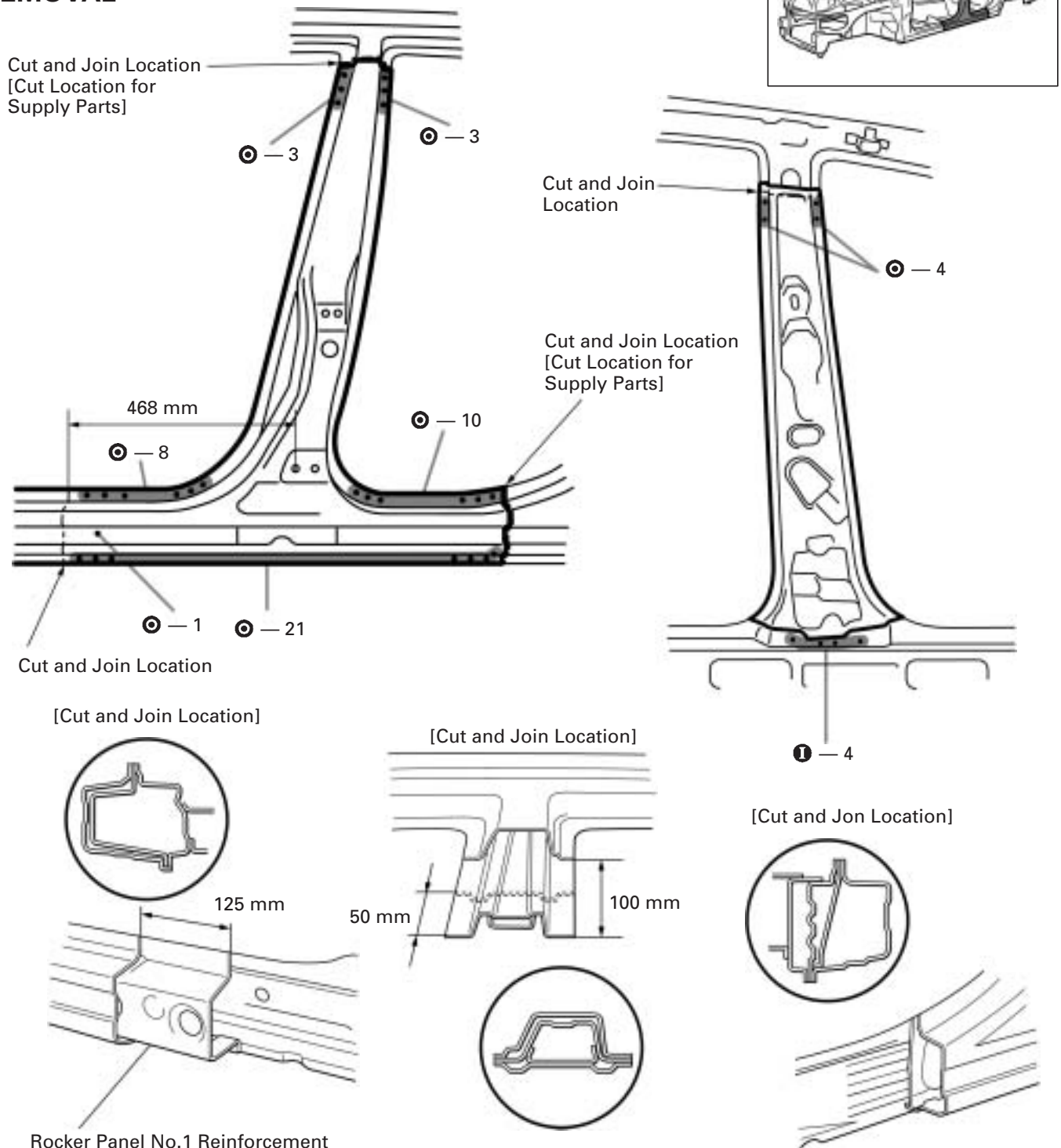


CENTER BODY PILLAR (CUT)

REMOVAL



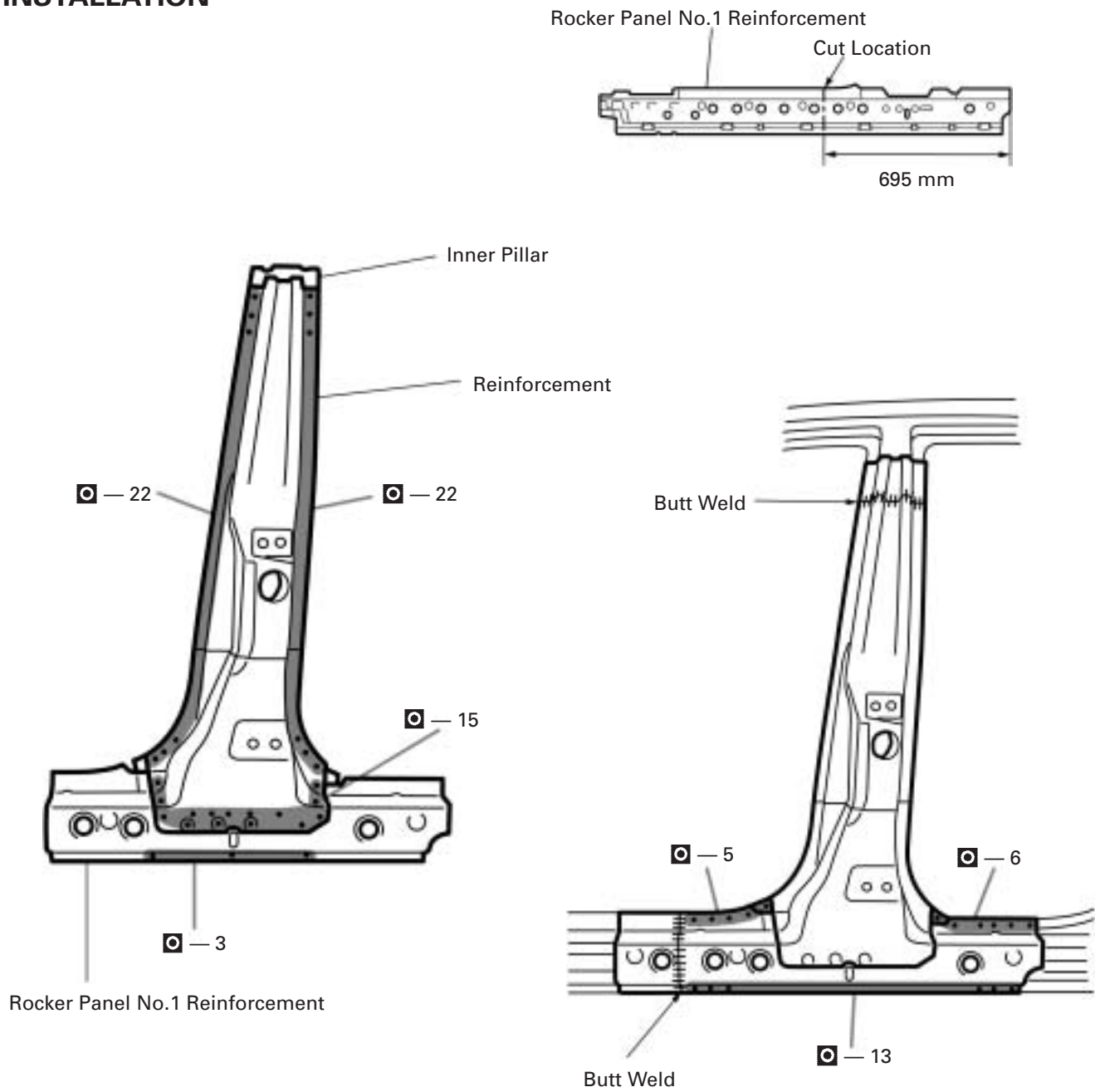
1. Cut and join the parts at the locations as shown above.

HINT:

- 1) Shift the each cut and join locations of the outer pillar, reinforcement and inner pillar.
- 2) Shift the each cut and join locations of the outer pillar and rocker panel No.1 reinforcement.

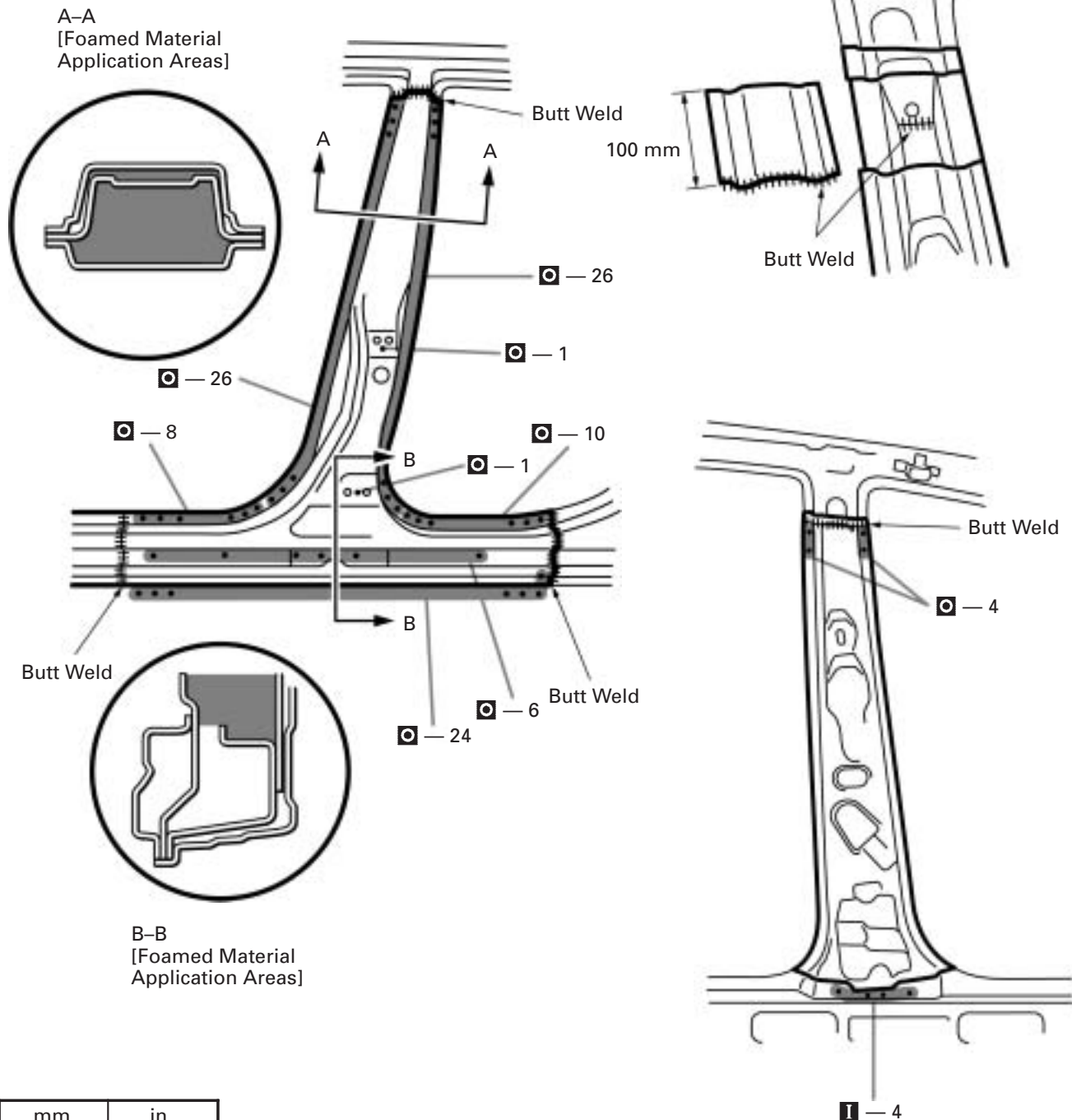
mm	in.
50	1.97
100	3.94
125	4.92
468	18.43

INSTALLATION



mm	in.
695	27.36

1. Cut the new parts for the rocker panel No.1 reinforcement at the locations shown above.
2. Before temporarily installing the new parts, weld the inner pillar, reinforcement and rocker panel No.1 reinforcement with standard points.
3. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
4. Before welding the new parts, check the fit of the front door and rear door.



mm	in.
100	3.94

5. After welding the inner pillar, reinforcement and rocker panel No.1 reinforcement to the vehicle install the outer pillar.
6. Cut the upper part of the outer pillar 100 mm (3.94 in.) from its cut and join location and after butt welding the reinforcement, attach the outer pillar.
7. Apply foamed material to the pillar section.