

## TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Compressor x Engine	Bolt	52	38
	Nut	26	19
PS pump x Engine	58	590	43
PS pump bracket x Engine	52	530	38
Compressor bracket x PS pump bracket	52	530	38
Pressure plate x Compressor	13.2	135	9
Service valve x Cylinder block	25	250	18
Front hosing x Cylinder block	25	250	18
A/C unit x Liquid and suction tube	10	100	7
Evaporator x Tube and accessory	4.1	42	36 in.·lbf
Expansion valve x Tube and accessory	4.1	42	36 in.·lbf
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	10	100	7
Pressure switch x Liquid tube	10	100	7
Water temperature switch x Radiator	7.4	75	65 in.·lbf
Suction line	10	100	7