

REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. INSTALL TILT AND TELESCOPIC ECU

Tighten the 2 bolts.

2. INSTALL NO.2 BRACKET

Tighten the bolt.

3. INSTALL NO.1 BRACKET

Tighten the bolt.

4. INSTALL STEERING COLUMN PROTECTOR

Tighten the 2 bolts.

5. INSTALL TURN SIGNAL BRACKET

Tighten the 3 bolts.

6. INSTALL COLUMN TUBE SUPPORT

NOTICE:

If the attachment or support is deformed, replace it with a new one.

(a) Install the tube attachment to the tube support.

(b) Install the support.

NOTICE:

Make sure to install the support facing the correct direction.

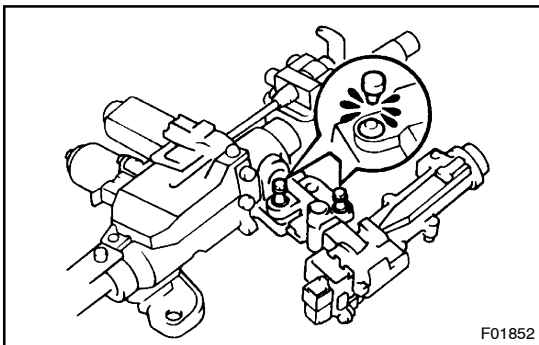
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(c) Torque the bolt.

Torque: 12 N·m (125 kgf·cm, 9 ft·lbf)

NOTICE:

- Tighten the bolt while holding the support to prevent it turning too.
- Be sure to tighten the bolt with the specified torque.



7. INSTALL COLUMN UPPER BRACKET

Tighten the 2 new tapered-head bolts until the bolt heads break off.

8. INSTALL NO.2 INTERMEDIATE SHAFT ASSEMBLY

(a) Align the matchmarks on the No.2 shaft and main shaft.

(b) Torque the bolt.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

9. INSTALL KEY CYLINDER LAMP ILLUMINATION

10. INSTALL TRANSPONDER KEY COIL

Tighten the screw.