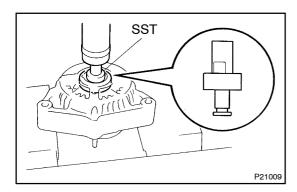
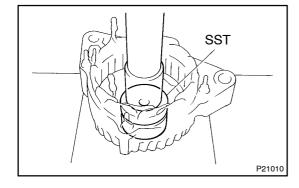
CHO4H O



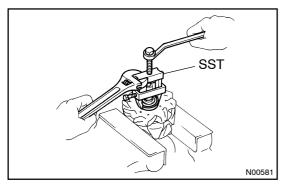
## REPLACEMENT

- 1. REPLACE FRONT BEARING
- (a) Remove the 4 screws, bearing retainer and bearing.
- (b) Using SST and a press, press out the bearing. SST 09950-60010 (09951-00260, 09952-06010)



- (c) Using SST and a press, press in a new bearing. SST 09950-60010 (09951-00520)
- (d) Install the bearing retainer with the 4 screws.

Torque: 3.0 N·m (31 kgf·cm, 27 in.·lbf)



## 2. REPLACE REAR BEARING

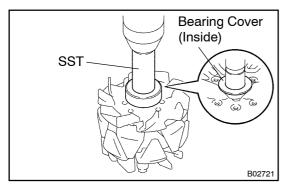
(a) Using SST, remove the bearing cover (outside) and bearing.

SST 09820-00021

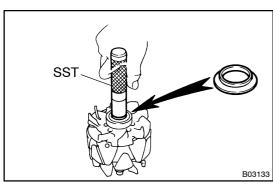
## **NOTICE:**

## Be careful not to damage the fan.

(b) Remove the bearing cover (inside).



- (c) Place the bearing cover (inside) on the rotor.
- (d) Using SST and a press, press in a new bearing. SST 09820-00030



(e) Using SST, push in the bearing cover (outside). SST 09285-76010

LEXUS GS300/GS430 SUP (RM786E)