TORQUE SPECIFICATION

SS0F9-02

Part tightened	N·m	kgf∙cm	ft·lbf
Transmission output flange x Output shaft	126	1,280	93
Extension housing x Transmission case	34	345	25
Solenoid wiring clamp set bolt	6.4	65	56 in.·lbf
Oil strainer x Valve body	10	100	7
Oil pan x Transmission case	7.4	75	65 in.·lbf
Drain plug	20	205	15
Shift solenoid valve No.1, No.3, SLU and SLT set bolt	6.4	65	56 in.·lbf
Shift solenoid valve No.2, No.4 and SLN set bolt	10	100	7
Shift solenoid valve x Valve body	10	100	7
Valve body x Transmission case	10	100	7
Shift lever assembly x Body	8.3	85	74 in.·lbf
Control shaft x Control lever	13	128	9
Shift lock control unit assembly x Shift lever plate	2.0	20	17 in.·lbf
Shift lever housing set bolt and nut	3.9	40	35 in.·lbf
Exhaust manifold with TWC set nut	39	400	29
Heated oxygen sensor x Front exhaust pipe	44	450	33
Front floor center brace x Body	7.4	75	65 in.·lbf
Front exhaust pipe x Exhaust manifold	44	450	33
Pipe support bracket x Transmission	44	450	33
Center exhaust pipe x Tail pipe	44	450	33
Front exhaust pipe x Center exhaust pipe	44	450	33
Heat insulator x Body	5.4	55	48 in.·lbf
Shift control rod x Shift lever assembly	13	130	9
Oil cooler pipe union nut	44	450	33
Oil cooler pipe clamp set bolt	5.4	55	48 in.·lbf
Torque converter x Drive plate	48	490	35
Engine rear mounting x Body	26	270	20
Starter x Transmission	37	380	27
Transmission x Engine 17 mm head	72	730	53
14 mm head	37	380	27
Drive plate x Crankshaft	83	850	61