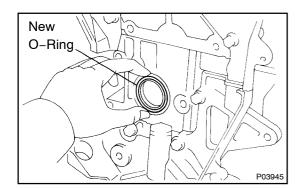
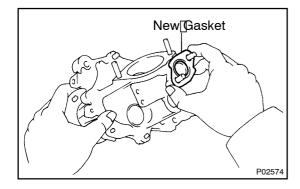
CO0A1-02

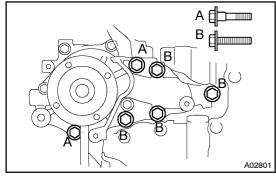


INSTALLATION

- 1. INSTALL WATER PUMP
- (a) Install a new D-ring to the cylinder block.
- (b) Install the drain hose.



- (c) Installa hew gasket he water pump.
- (d) Connect[the water pump to the water bypass pipe. Do not install the nut yet.



(e) Install@he@vaterpump@vith@he@polts@A)@and@bolts@B).

Torque:@1[N·m@210[kgf·cm, 15[t·lbf)

HINT:

Hand ighten ihe (A) (bolts irst.

- (f) Install[the[2[huts[holding[the[No.2[water[bypass[pipe]to the[water[pump.
 - Torque:[21[N·m[210[kgf·cm, 15[ft·lbf)
- (g) Install the connector bracket for crankshaft bosition sor connector) with the bolt.
- (h) Install the clamp bracket for engine wire with the bolt.
- $\label{eq:line_policy} \textbf{(i)} \qquad \textbf{Install_lhe_generator_with_lhe_bolt_and_lhut}.$

Torque: 40 N·m 400 kgf·cm, 30 ft·lbf)

- 2. INSTALL THERMOSTAT AND WATER INLET (See page CO-11)
- 3. INSTALL NO.1 WATER BYPASS PIPE AND WATER BYPASS OUTLET
- (a) Install phew D-rings to he No.1 water bypass pipe.
- (b) Installamew D-ringand the water by pass outlet with the 2 bolts.

Torque: 9.0 N·m 90 kgf·cm, 80 n.·lbf)

- 4. INSTALL IDLER PULLEY AND TIMING BELT (See page EM-23)
- 5. INSTALL WATER PUMP PULLEY AND DRIVE BELT Torque: 14 N·m (140 kgf·cm, 10 ft·lbf)
- 6. INSTALL RADIATOR ASSEMBLY (See page CO-21)

