

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

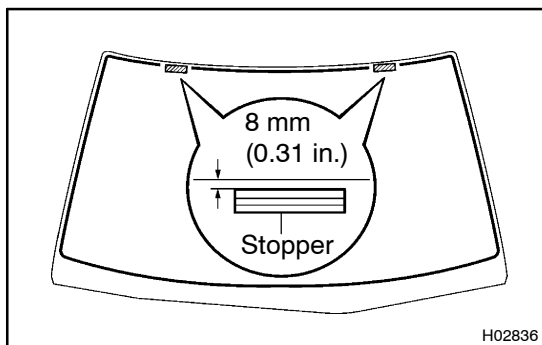
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



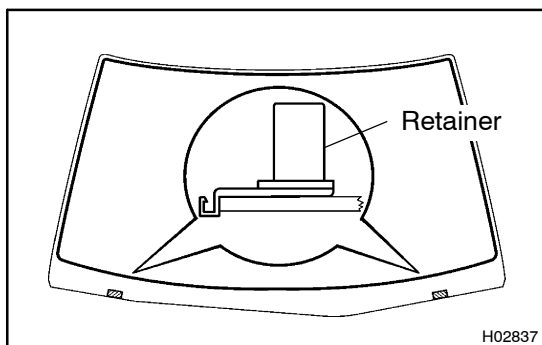
2. REPLACE STOPPER

- (a) Remove the damaged stoppers.
(b) Cut off the old adhesive around the stoppers installation area.

NOTICE:

Be careful not to damage the body.

- (c) Clean the installation area.
(d) Attach the stoppers to the glass with the ceramic notch on the glass aligned with the stoppers, as shown in the illustration.



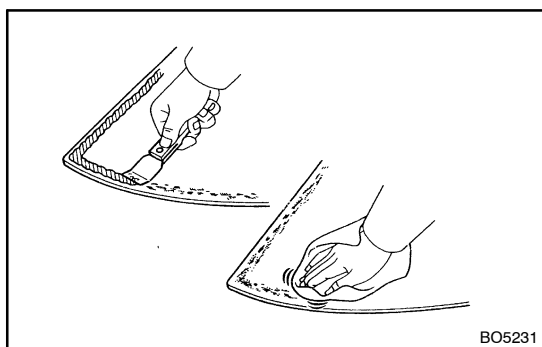
3. REPLACE RETAINER

- (a) Remove the damaged retainers.
(b) Cut off the old adhesive around the retainers installation area.

NOTICE:

Be careful not to damage the body.

- (c) Clean the installation area.
(d) Attach the retainers to the glass with the ceramic notch on the glass aligned with the retainers, as shown in the illustration.

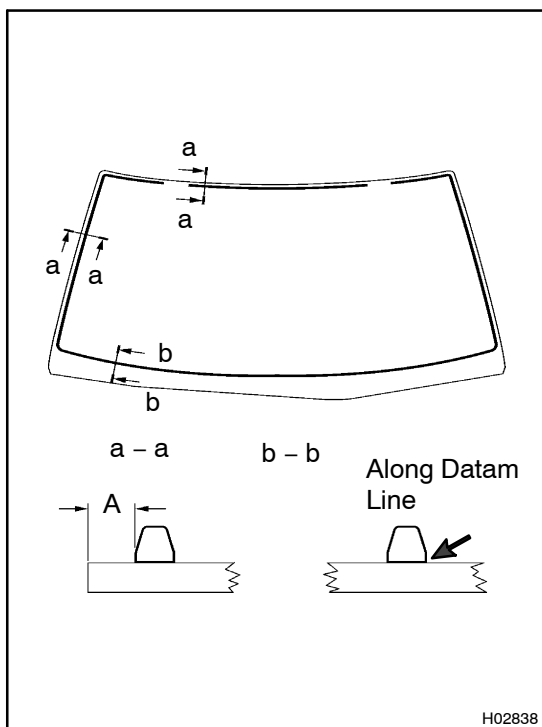


4. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.
(b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass after cleaning it.



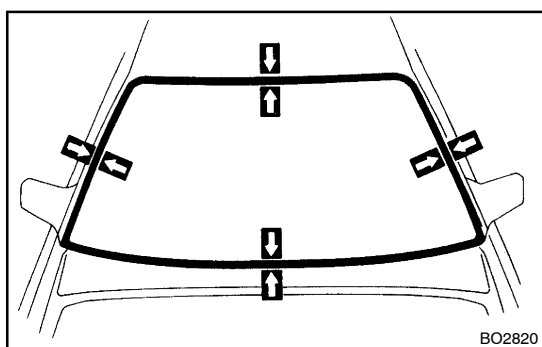
5. INSTALL DAM

Install the dams with double-stick tape as shown in the illustration.

A: 6.1 mm (0.25 in.)

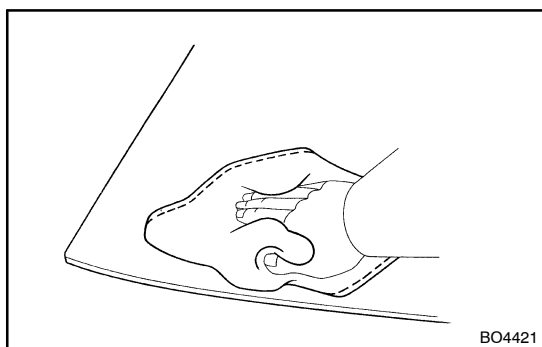
NOTICE:

Do not touch the glass face after cleaning it.



6. POSITION GLASS

- Place the glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even.
- Place reference marks between the glass and body.
- Remove the glass.

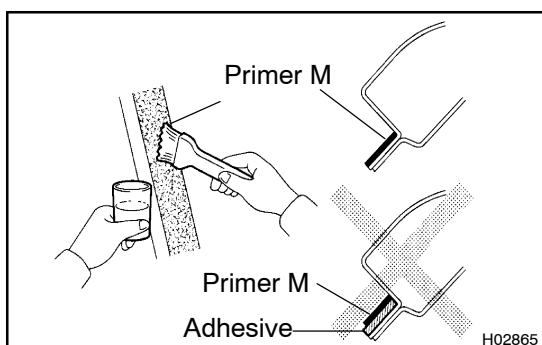


7. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

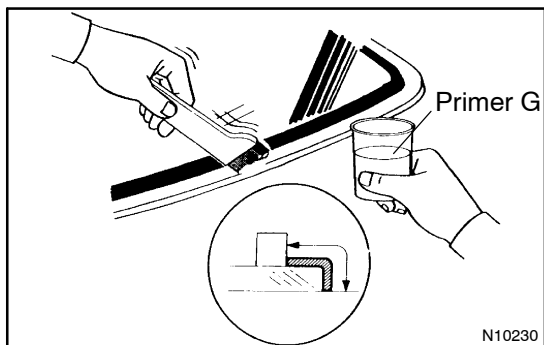


8. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

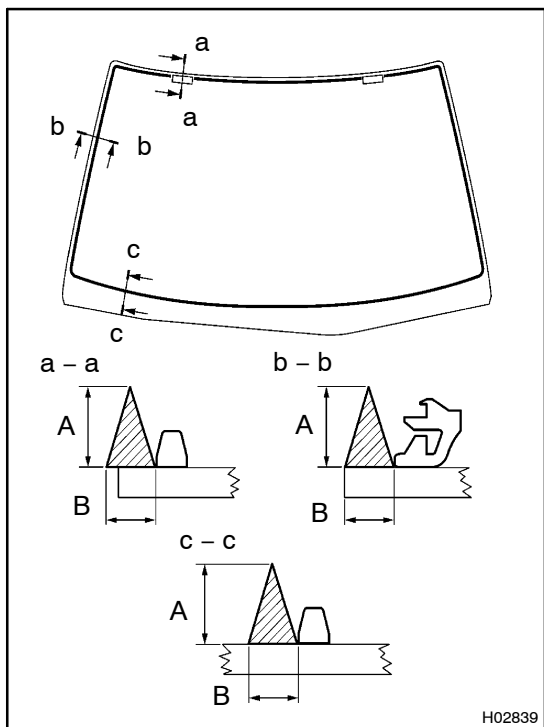


9. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- Before the primer dries, wipe it off with a clean shop rag.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer M for later use.



10. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.

Part No. 08850-00801 or equivalent

HINT:

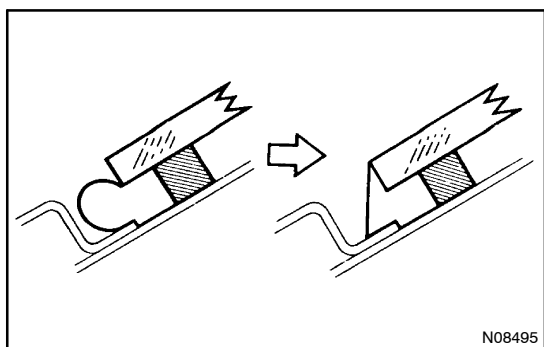
After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35°C(95°F)	15 minutes
20°C(68°F)	100 minutes
5°C(41°F)	8 hours

- Load the cartridge into the sealer gun.
- Coat the glass with adhesive as shown.

A: 12.5 mm (0.492 in.)

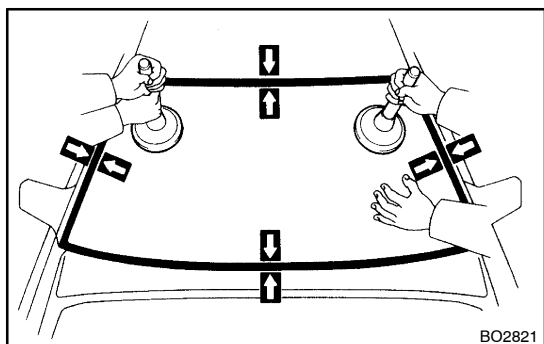
B: 8.0 mm (0.315 in.)



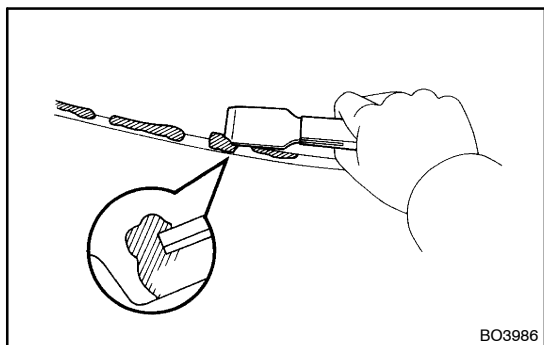
11. INSTALL GLASS

HINT:

Confirm that the dam is attached to the body panel as shown in the illustration.



- Position the glass so that the reference marks are lined up, and press in gently along the rim.
- Using a spatula, apply adhesive on the glass rim.



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- (c) Use a scraper to remove any excess or protruding adhesive.
- (d) Hold the windshield glass in place securely with a protective tape or equivalent until the adhesive hardenes.

NOTICE:

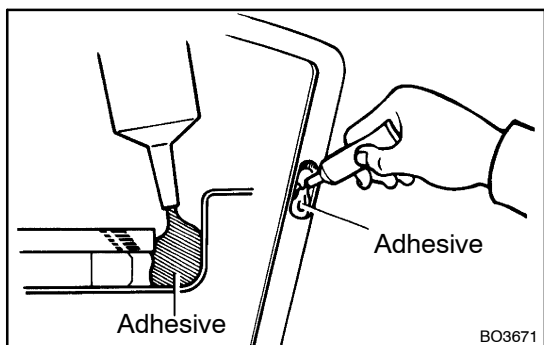
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35° C (95° F)	1.5 hours
20° C (68° F)	5 hours
5° C (41° F)	24 hours

12. INSPECT FOR LEAK AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent.

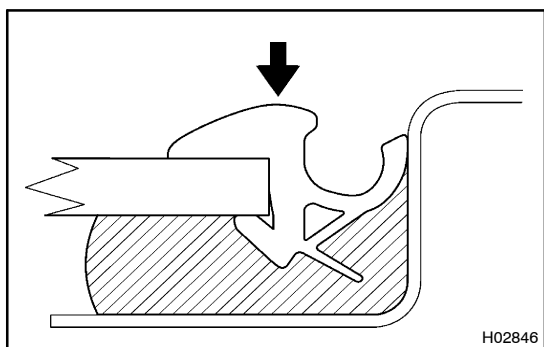


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13. APPLY ADHESIVE TO MOULDING INSTALLATION AREA

Apply adhesive to the moulding installation area between the glass and the body.

Part No. 08833-00030 or equivalent.



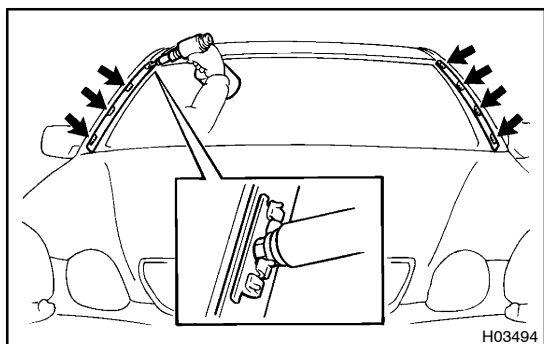
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14. INSTALL WINDSHIELD UPPER MOULDING

Place the moulding onto the body and tap it by hand.

15. INSTALL ROOF DRIP SIDE FINISH CENTER MOULDING

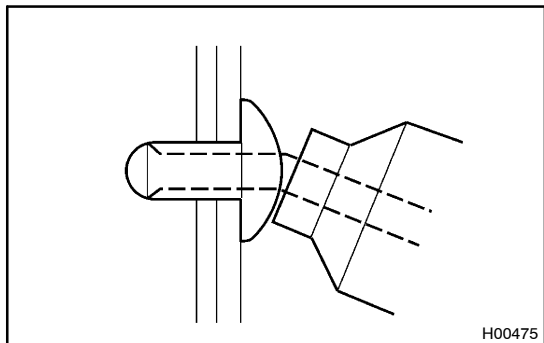
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16. INSTALL WINDSHIELD OUTSIDE MOULDING CLIP

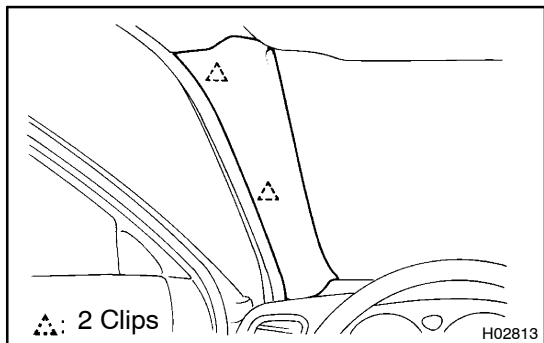
Using an air reveter with nose piece, strike revets into the body panel to install the windshield outside moulding clips to the body panel as shown in the illustration.

**NOTICE:**

If the revet is not positioned perpendicularly it will bend the mandrel. When the trigger is then pulled, it may damage SST.

17. INSTALL ROOF HEADLINING

- (a) Install the front portion of roof headlining.
- (b) w/ Sliding Roof:
Install the opening trim.

**18. INSTALL THESE PARTS:**

- (a) Cowl louver
- (b) Weatherstrip
- (c) Wiper arms

Torque: 22 N·m (220 kgf·cm, 16 ft·lbf)

- (d) Front pillar garnishes
- (e) Upper part of front door opening trims
- (f) Sun visors and holders
- (g) Assist grip
- (h) Inner rear view mirror

19. INSTALL MAP LAMP ASSEMBLY

- (a) Connect the connectors.
- (b) Install the map lamp assembly with the 4 screws.
- (c) Install the lens and cover.