

REAR WHEEL ALIGNMENT INSPECTION

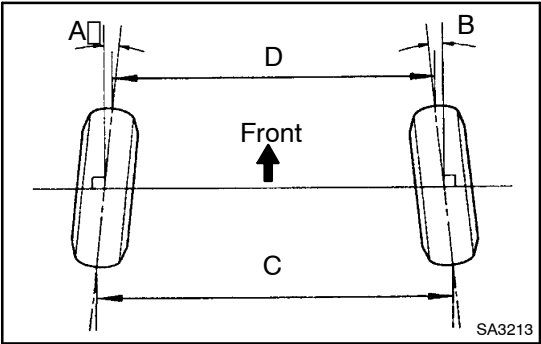
SA0R4-02

- 1. MEASURE VEHICLE HEIGHT (See page SA-4)
- 2. INSTALL CAMBER-CASTER-KINGPIN GAUGE ONTO WHEEL ALIGNMENT TESTER

Follow the specific instructions of the equipment manufacturer.

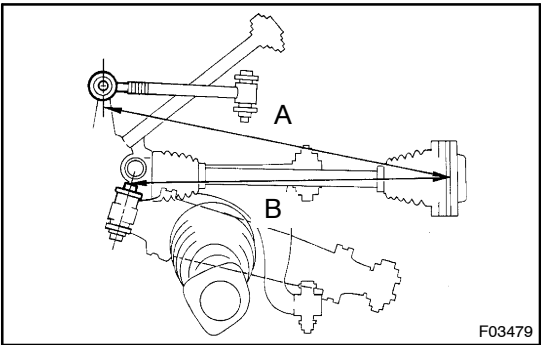
3. INSPECT CAMBER

Camber	$-0^{\circ}30' \pm 30' (-0.5^{\circ} \pm 0.5^{\circ})$
Left-right error	$30' (0.5^{\circ})$ or less



4. INSPECT TOE-IN

Toe-in (total)	A - B: $0^{\circ}03' \pm 12' (0.05^{\circ} \pm 0.2^{\circ})$ C - D: $0.5 \pm 2 \text{ mm} (0.02 \pm 0.08 \text{ in.})$
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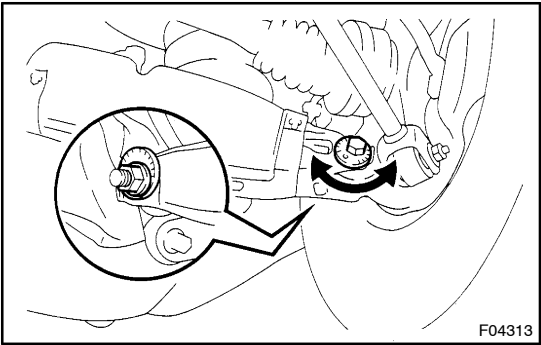
5. ADJUST CAMBER AND TOE-IN

- (a) Measure the lengths of the toe control link and No.2 lower suspension arm, as shown in the illustration.

Length: A - B $\pm 4.0 \text{ mm} (0.16 \text{ in.})$ or less

If they are not within the specifications, adjust the lengths of them by turning the adjusting cam, as shown, until A - B is less than $4.0 \text{ mm} (0.16 \text{ in.})$.

- (b) Measure the camber and toe-in.

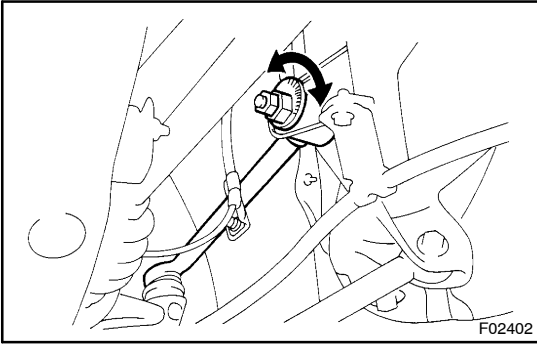


- (c) Adjust the camber.
 - (1) Loosen the camber adjusting cam nut of No.2 lower suspension arm.
 - (2) Turn the camber adjusting cam of No.2 lower suspension arm and adjust camber.

HINT:
Camber changes about $5.0' (0.08^{\circ})$ with each graduation of the cam.

- (3) Torque the camber adjusting cam nut.

Torque: $110 \text{ N}\cdot\text{m} (1,120 \text{ kgf}\cdot\text{cm}, 81 \text{ ft}\cdot\text{lb})$



- (d) Adjust the toe-in.
- (1) Loosen the camber adjusting cam nut of toe control link.
 - (2) Turn the camber adjusting cam of toe control link and adjust toe-in.

HINT:

Camber changes about 5.0' (0.08°) with each graduation of the cam.

- (3) Torque the camber adjusting cam nut.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)