

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf	
Bearing retainer x Drive end frame	3.0	31	27 in·lbf	
Alternator pulley x Rotor	110.5	1,125	82	
Rectifier holder x Lead wire on rectifier end frame, Rectifier holder	2.94	30	26 in·lbf	
Rectifier end frame x Drive end frame	w/ Cord clip	5.4	55	48 in·lbf
	w/o Cord clip	4.5	46	40 in·lbf
Voltage regulator x Rectifier end frame, Rectifier holder	2.0	20	18 in·lbf	
Brush holder x Rectifier holder, Voltage regulator	2.0	20	18 in·lbf	
Rear end cover x Rectifier end frame	4.4	45	39 in·lbf	
Plate terminal x Rectifier holder, Rectifier end frame	3.8	39	34 in·lbf	
Terminal insulator x Rectifier holder	6.5	66	58 in·lbf	
Alternator x Cylinder block	39	400	29	
PS pump pulley x PS pump	43	440	32	