

## INSTALLATION

### 1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

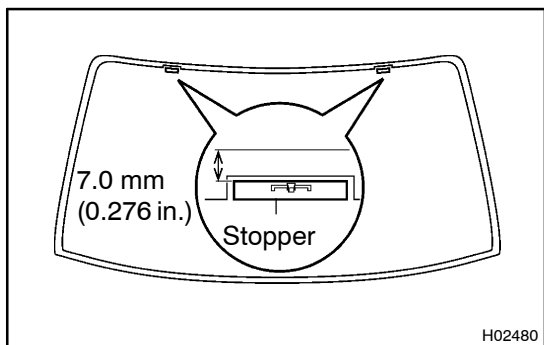
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



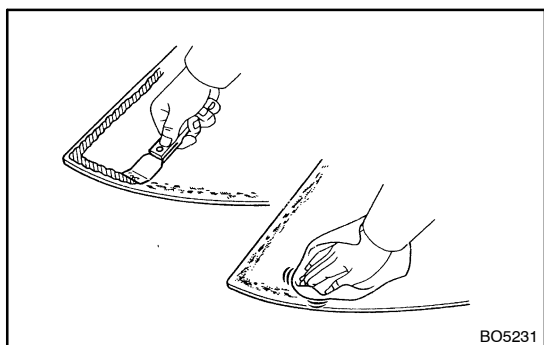
### 2. REPLACE STOPPER

- (a) Remove the damaged stopper.  
(b) Cut off the old adhesive around the stoppers installation area.

**NOTICE:**

**Be careful not to damage the body.**

- (c) Clean the installation area.  
(d) Attach the stoppers to the glass with the ceramic notch on the glass aligned with the stoppers, as shown in the illustration.

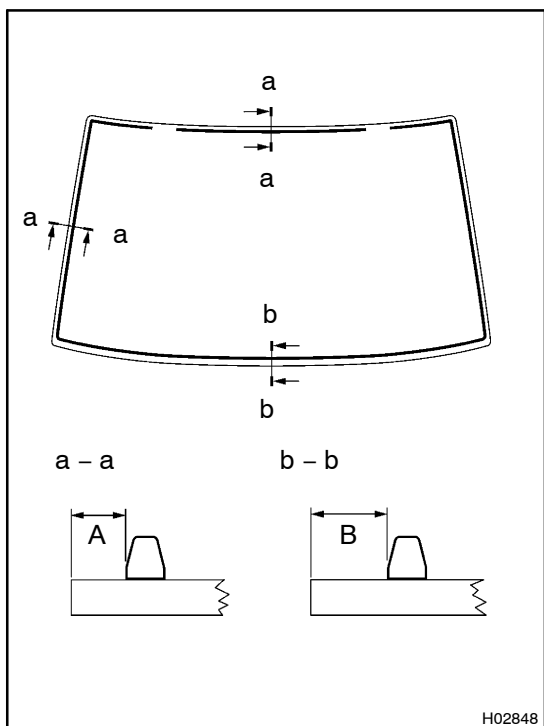


### 3. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.  
(b) Clean the glass with cleaner.

**NOTICE:**

**Do not touch the glass after cleaning it.**



### 4. INSTALL DAMS

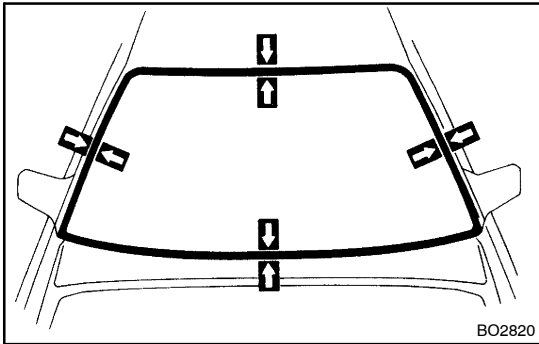
Install the dams with double – stick tape as shown in the illustration.

**A: 7.0 mm (0.276 in.)**

**B: 10.1 mm (0.398 in.)**

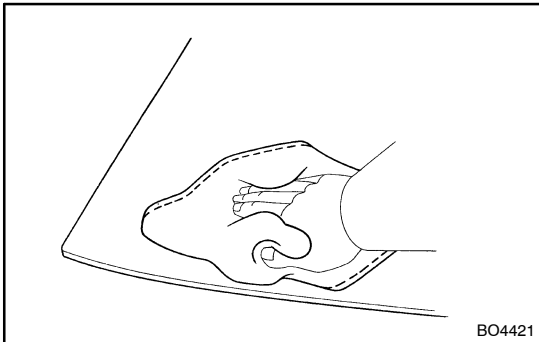
**NOTICE:**

**Do not touch the glass face after cleaning it.**



### 5. POSITION GLASS

- Place the glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even and do not make contact with the spacers.
- Place reference marks between the glass and body.
- Remove the glass.

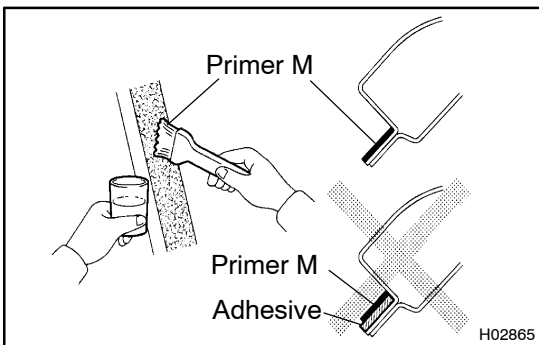


### 6. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

#### NOTICE:

**Do not touch the glass face after cleaning it.**

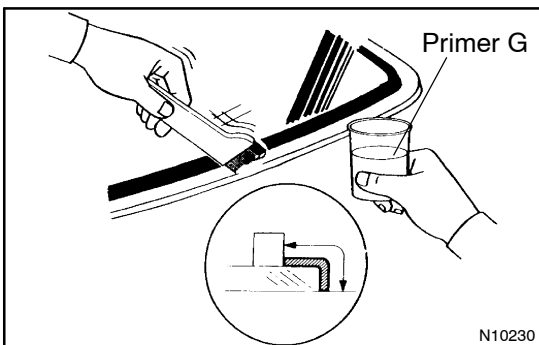


### 7. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat the contact surface of the body with Primer M.

#### NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

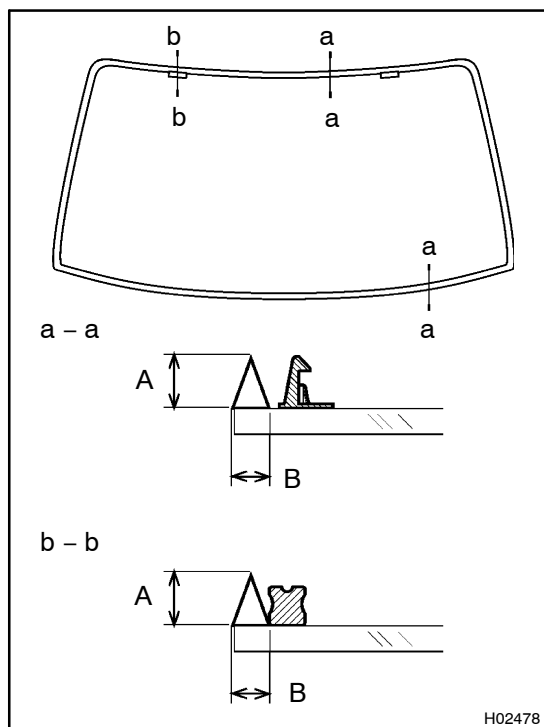


### 8. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- Before the primer dries, wipe it off with a clean shop rag.

#### NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



## 9. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

**Part No. 08850-00801 or equivalent**

**HINT:**

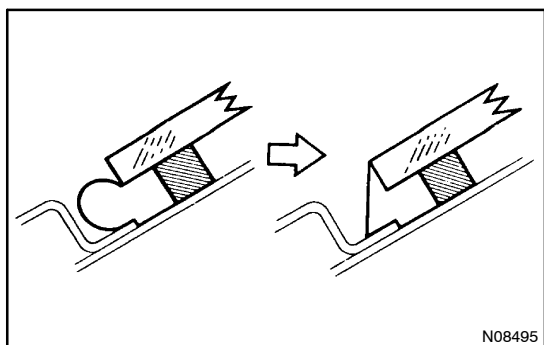
After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35°C(95°F)	15 minutes
20°C(68°F)	100 minutes
5°C(41°F)	8 hours

- (b) Load the cartridge into the sealer gun.  
 (c) Coat the glass with adhesive as shown.

**A: 12.5 mm (0.492 in.)**

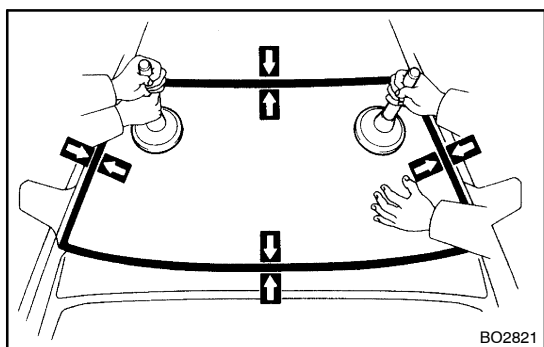
**B: 8.0 mm (0.315 in.)**



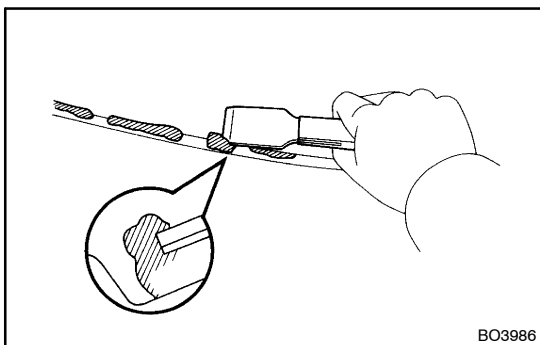
## 10. INSTALL GLASS

**HINT:**

Confirm that the dam is attached to the body panel as shown in the illustration.



- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.  
 (b) Using a spatula, apply adhesive on the glass rim.



- (c) Use a scraper to remove any excessive or protruding adhesive.
- (d) Hold the back window glass in place securely with a protective tape or equivalent until the adhesive hardenes.

**NOTICE:**

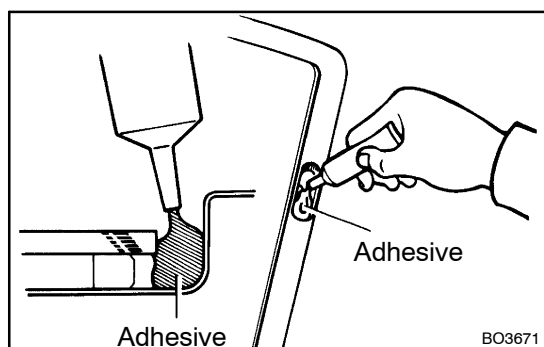
**Take care not to drive the vehicle during the time described in the table below.**

Temperature	Minimum time prior to driving the vehicle
35°C(95°F)	1.5 hours
20°C(68°F)	5 hours
5°C(41°F)	24 hours

**11. INSPECT FOR LEAK AND REPAIR**

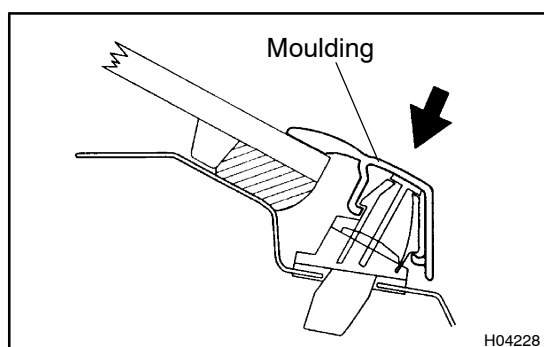
- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with sealant.

**Part No. 08833-00030 or equivalent.**

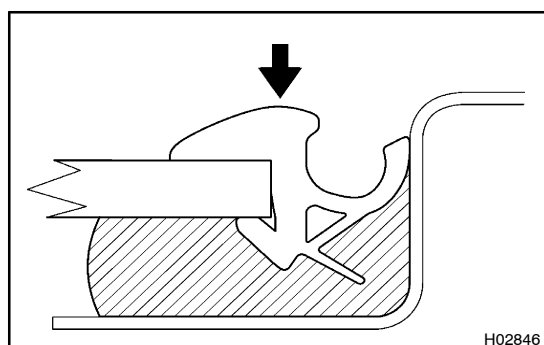
**12. APPLY ADHESIVE TO MOULDING INSTALLATION AREA**

Apply adhesive to the moulding installation area between the glass and the body.

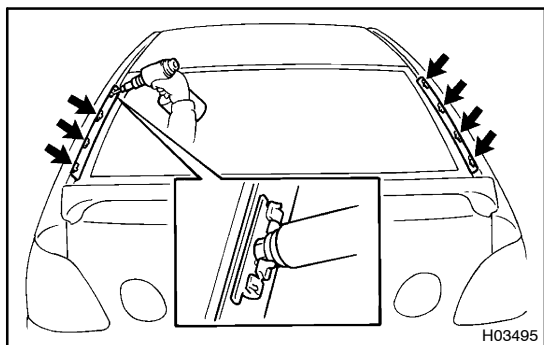
**Part No. 08833-00030 or equivalent.**

**13. INSTALL BACK WINDOW OUTSIDE LOWER MOULDING**

Place the moulding onto the body and tap it by hand.

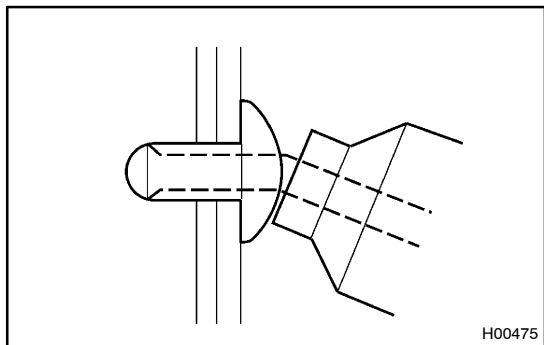
**14. INSTALL BACK WINDOW OUTSIDE UPPER MOULDING**

Place the moulding onto the body and tap it by hand.



H03495

**15. INSTALL BACK WINDOW OUTSIDE MOULDING CLIP**  
Using an air riveter with nose piece, strike rivets into the body panel to install the back window outside moulding clips to the body panel as shown in the illustration.



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**NOTICE:**

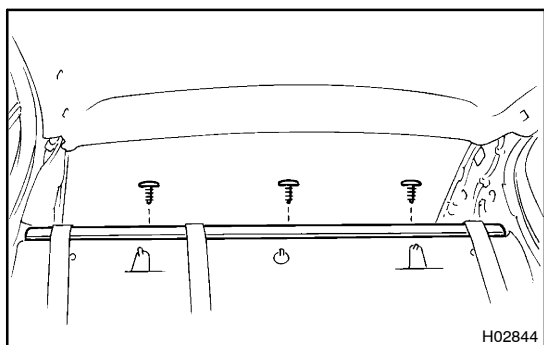
If the rivet is not positioned perpendicularly it will bend the mandrel. When the trigger is then pulled, it may damage SST.

**16. INSTALL ROOF DRIP SIDE FINISH CENTER MOULDING**

(See page BO-53)

**17. INSTALL ROOM PARTITION TRIM**

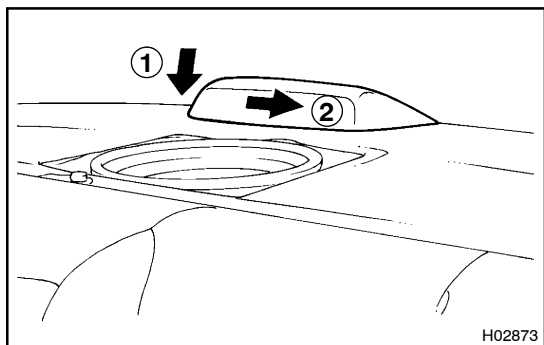
Install the room partition trim with the 3 clips.



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**18. INSTALL PACKAGE TRAY TRIM**

Install package tray trim with the 3 clips.



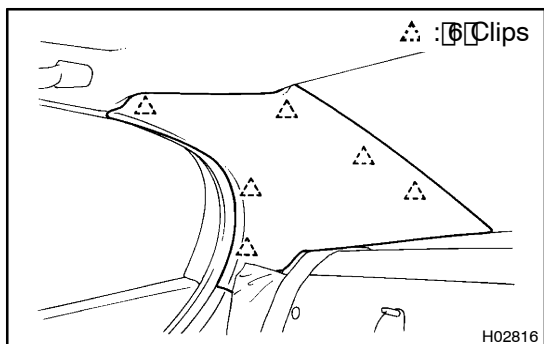
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**19. w/ High-mounted Stop Light:**

**INSTALL HIGH-MOUNTED STOP LIGHT**

Install the high-mounted stop light, as shown in the illustration.

**20. INSTALL SPEAKER GRILLE**



H02816

**21. INSTALL ROOF SIDE INNER GARNISH**

Install roof side inner garnish to the body.

**22. INSTALL THESE PARTS:**

- (a) Rear seat side garnishes
- (b) Rear door opening trims
- (c) Rear door inside scuff plates

**23. INSTALL REAR SEAT**

(See page BO-120)