

## REMOVAL

### 1. REMOVE ENGINE UNDER COVER

Remove the 16 bolts.

### 2. REMOVE DRIVE BELT

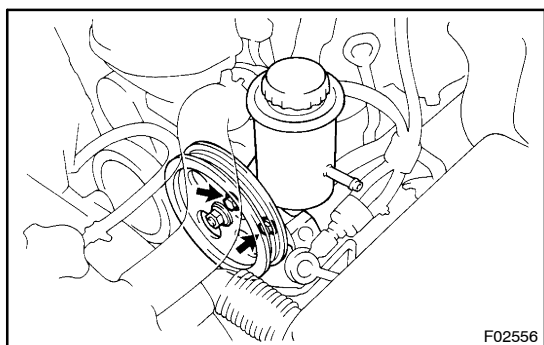
Loosen the drive belt tension by turning the drive belt tensioner clockwise, and remove the belt.

### 3. REMOVE RETURN HOSE

Remove the clip and disconnect the hose.

### 4. REMOVE PRESSURE FEED TUBE

Remove the union bolt and gasket.



### 5. REMOVE PS VANE PUMP ASSEMBLY

(a) Disconnect the connector.

(b) Remove the 2 bolts.