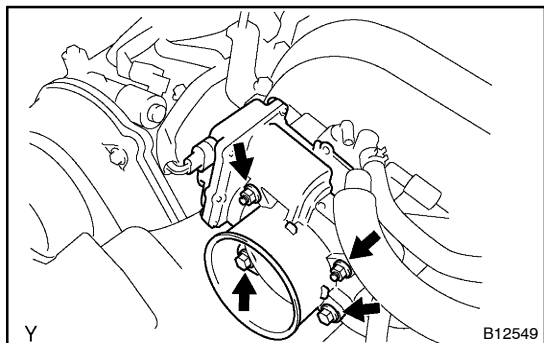


## INSTALLATION

### 1. INSTALL THROTTLE BODY

- (a) Connect the water bypass hose to the manifold thermostat on the throttle body.



- (b) Install a new gasket and the throttle body with the 2 bolts and 2 nuts.

**Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)**

- (c) Connect the water bypass hose to the No.5 water bypass pipe on the throttle body.
- (d) Connect the connector.

### 2. INSTALL INTAKE AIR CONNECTOR PIPE

### 3. FILL WITH ENGINE COOLANT (See page CO-2)

### 4. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS

### 5. INSTALL V-BANK COVER