

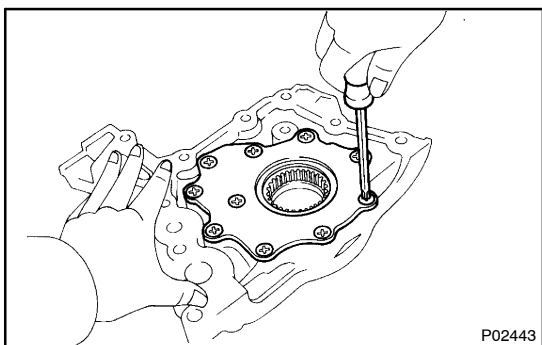
DISASSEMBLY

1. REMOVE RELIEF VALVE

- (a) Carefully mount the pump body in a soft jaw vise.
- (b) Remove the plug, gasket, compression spring and relief valve.

NOTICE:

Be careful not to damage the pump body.



2. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 10 screws, pump body cover, the drive and driven rotors.