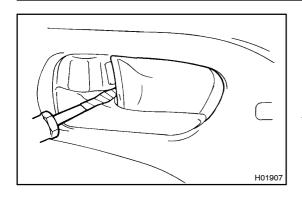
BO3XM-01



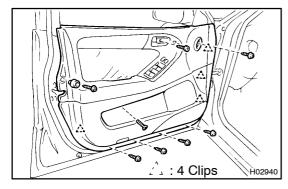
DISASSEMBLY

1. REMOVE DOOR INSIDE HANDLE BEZEL COVER

Using a screwdriver, remove the door inside handle bezel cover.

HINT:

Tape the screwdriver tip before use.



2. REMOVE DOOR TRIM

- (a) Remove the 8 screws.
- (b) Insert a screwdriver between the door panel and door trim to pry out.

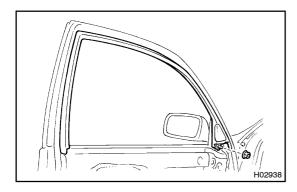
NOTICE:

Do not scratch the panel with the screwdriver.

HINT:

Tape the screwdriver tip before use.

- (c) Pull the trim upward to remove it, then disconnect the connectors.
- (d) Remove the 2 cables from the door inside handle.
- (e) Remove the 2 screws and door inside handle.
- (f) Remove the courtesy light and front door vent seal.
- 3. REMOVE ORNAMENT
- 4. REMOVE PANEL
- 5. REMOVE ARMREST BASE PANEL
- (a) Remove the screw and armrest base panel.
- (b) Remove the 3 screws and power window switch.
- (c) w/ Power seat control:Remove the seat memory switch.



6. REMOVE DOOR FRAME GARNISH

Remove the nut and door frame garnish.

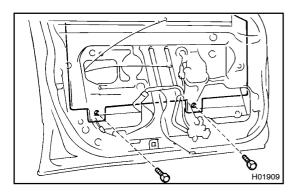
- 7. REMOVE TWEETER SPEAKER
- 8. REMOVE OUTSIDE REAR VIEW MIRROR
- 9. REMOVE SPEAKER
- 10. REMOVE DOOR ECU
- 11. REMOVE SERVICE HOLE COVER
- 12. REMOVE INNER WEATHERSTRIP

Using a scraper, remove the inner weatherstrip.

HINT:

H04031

Tape the scraper tip before use.

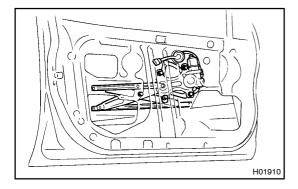


13. REMOVE DOOR GLASS

- (a) Remove the 2 bolts.
- (b) Pull the glass out off the panel carefully.

HINT:

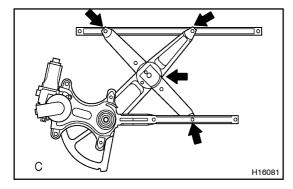
At the time of reassembly, please refer to the following item. Insert a shop rag inside the panel to prevent scratching the glass.



14. REMOVE WINDOW REGULATOR

- (a) Disconnect the connecter.
- (b) Remove the 6 bolts and window regulator.

Torque: 11 N·m (112 kgf·cm, 8 ft·lbf)



HINT:

At the time of reassembly, please refer to the following item. Apply MP grease to the window regulator rollers.

NOTICE:

At the time of reassembly, please refer to the following item.

Do not apply grease to the spring of the window regulator.

15. REMOVE FRONT DOOR LOWER FRAME

Remove the bolt and front door lower frame.

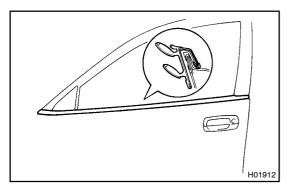
16. REMOVE DOOR GLASS RUN

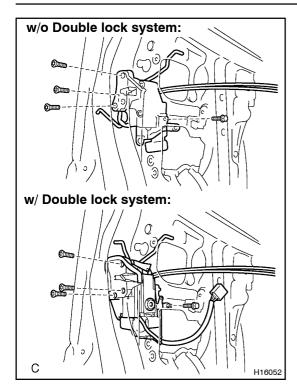
17. REMOVE DOOR BELT MOULDING

Using a scraper, remove the door belt moulding.

HINT:

Tape the scraper tip before use.





18. REMOVE DOOR LOCK

- (a) Disconnect the 2 links from the outside handle and key cylinder.
- (b) Disconnect the connector.
- (c) Remove the bolt.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

(d) Using a torx socket wrench, remove the 3 screws and door lock

Torx wrench: T30 (Part No. 09042-00010 or locally

manufactured tool)

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

HINT:

At the time of reassembly, please refer to the following item. Apply adhesive to the 3 screws.

Part No. 08833-00070, THREE BOND 1324 or equivalent.

HINT:

At the time of reassembly, please refer to the following item. Apply MP grease to the sliding and rotating parts of the door lock.

19. REMOVE OUTSIDE HANDLE

- (a) Disconnect the connector.
- (b) Remove the 3 bolts and handle.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

(c) Remove the bolt and key cylinder from the handle.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

20. REMOVE FRONT DOOR WEATHERSTRIP