

## TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
<b>STEERING COLUMN</b>			
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
Steering wheel set nut	35	360	26
Intermediate shaft assembly x Control valve shaft	35	360	26
No.2 intermediate shaft assembly x Intermediate shaft assembly	35	360	26
Column assembly set nut	25	260	19
No.2 intermediate shaft assembly x Main shaft	35	360	26
Column tube support set bolt	12	125	9
<b>POWER STEERING VANE PUMP</b>			
Union bolt	49	500	36
Pump assembly set bolt	58	590	43
Vane pump pulley set nut	43	440	32
Front housing x Rear housing	24	240	17
Oil reservoir set bolt	Front 13	130	9
	Rear 24	240	17
Solenoid valve x Front housing	51 (69)	524 (700)	38 (51)
<b>POWER STEERING GEAR</b>			
Intermediate shaft assembly x Control valve shaft	35	360	26
Pressure feed and return tube set union bolt	42	430	31
PS gear assembly set bolt	65	660	48
Tube clamp set bolt	5	55	48 in.·lbf
Turn pressure tube	20 (25)	203 (250)	15 (18)
Tie rod end Lock nut	55	560	41
Rack end x Steering rack	76 (103)	770 (1,050)	56 (76)
Rack guide spring cap lock nut	51 (69)	521 (700)	38 (51)
Rack guide spring cap	25	250	18
Control valve assembly set bolt	18	185	13
Bearing guide nut	25	250	18
Cylinder end stopper	59	600	43

( ): For use without SST