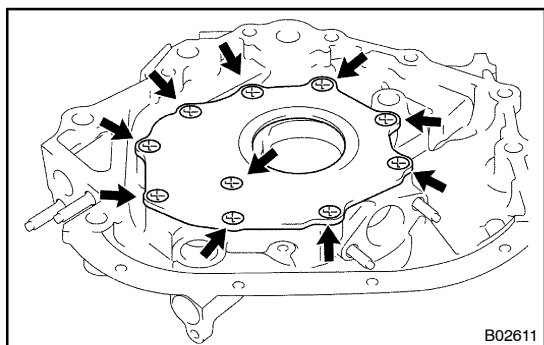


DISASSEMBLY

1. REMOVE RELIEF VALVE

Remove the plug, compression spring and relief valve.



2. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 10 screws, pump body cover, the drive and driven rotors.