

## REASSEMBLY

### 1. INSTALL BRACKETS

Install the 2 brackets with the 4 screws to the drive rails.

### 2. INSTALL CENTER HOUSING FRAME

Install the center housing frame with the 4 screws to the drive rails.

### 3. INSTALL REAR HOUSING FRAME

Install the rear housing frame with the 2 screws to the center housing frame.

### 4. INSTALL DRIVE CABLES

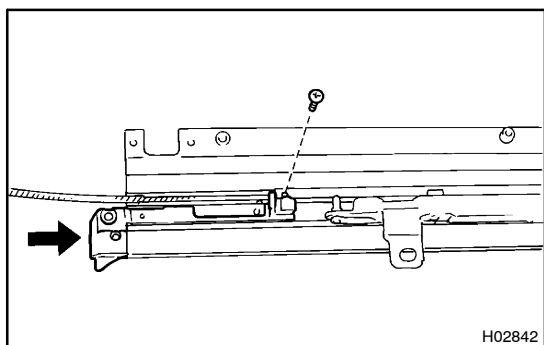
Slide the drive cables rearward to install them to the drive rails.

### 5. INSTALL SUNSHADE TRIM

Slide the sunshade trim forward to install it.

### 6. INSTALL DRIVE CABLE STOPPERS

Install the 2 drive cable stoppers with the 2 screws to the drive rails.

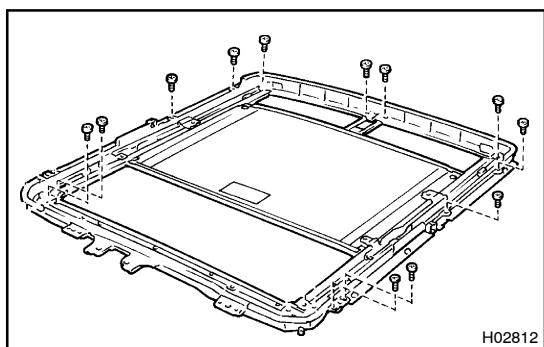


### 7. INSTALL SLIDING ROOF GUIDE BLOCKS

HINT:

Do the same for LH and RH.

- (a) Slide the sliding roof guide block rearward to install it to the drive rail.
- (b) Tighten the screw.



### 8. INSTALL SLIDING ROOF CASING

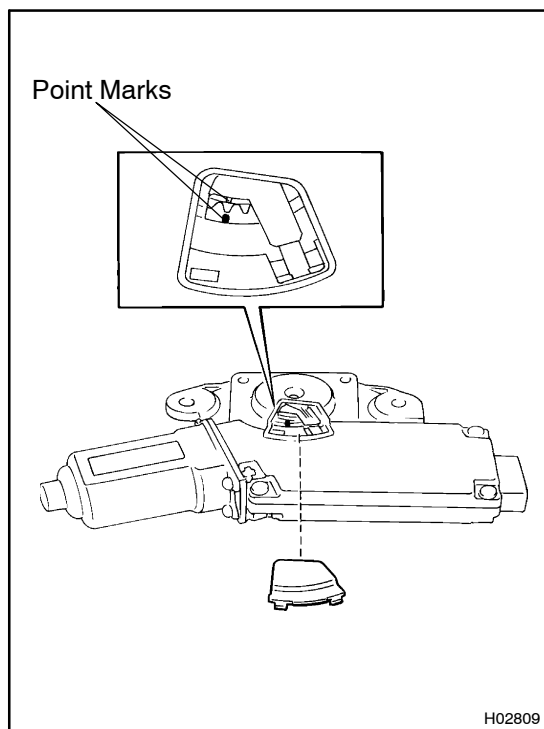
Install the sliding roof casing with the 12 screws.

### 9. INSTALL ROOF DRIP CHANNEL

Install the roof drip channel to the drive cables.

### 10. INSTALL CABLE GUIDE CASING

- (a) Slide the drive cables forward.
- (b) Insert the drive cables to the cable guide casing.
- (c) Install the 10 screws.

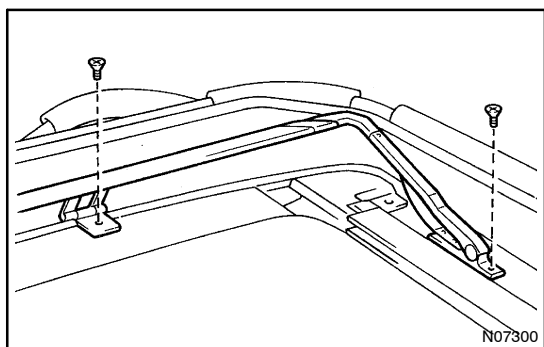
**11. INSTALL DRIVE GEAR ASSEMBLY**

- (a) Using a screwdriver, remove the motor cover.

HINT:

Tape the screwdriver tip before use.

- (b) Turn the drive shaft with screwdriver to align the housing with gear point mark as shown in the illustration.
- (c) Install the motor cover.
- (d) Install the map lamp bracket with the 2 screws to the gear assembly.
- (e) Install the drive gear assembly with the 2 bolts.

**12. INSTALL WIND DEFLECTOR PANEL**

- (a) Using a screwdriver, slide the drive cable rearward.

HINT:

Tape the screwdriver tip before use.

- (b) Install the wind deflector panel with the 4 screws.