

INSTALLATION

1. INSTALL GROMMET AND BRACKET

2. INSTALL PS GEAR ASSEMBLY

- (a) Install the PS gear assembly with the 4 gear assembly set bolts.

Torque: 65 N·m (660 kgf·cm, 48 ft·lbf)

- (b) Connect the connector.

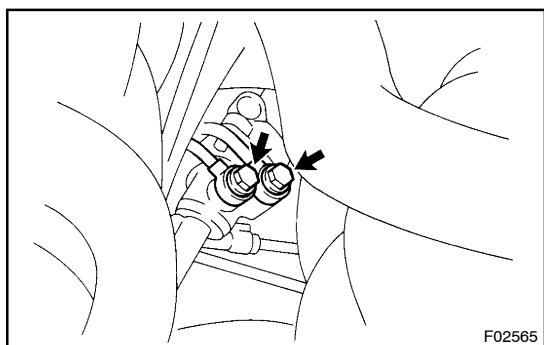
3. CONNECT 2 TUBE CLAMPS

Connect the 2 tube clamps with the bolt.

Torque: 5 N·m (55 kgf·cm, 48 in·lbf)

4. CONNECT INTERMEDIATE SHAFT ASSEMBLY

(See [page SR-19](#))



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5. CONNECT PRESSURE FEED AND RETURN TUBES

- (a) Pressure feed tube:

Connect the pressure feed tube and a new gasket with the bolt.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

- (b) Return tube:

Connect the return tube and a new gasket with the bolt.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

6. CONNECT RH AND LH TIE ROD ENDS

(See Pub. No. RM588E on page SA-9)

7. INSTALL FRONT SUSPENSION MEMBER BRACE

Install the front suspension member brace with the 6 bolts.

Torque: 58 N·m (590 kgf·cm, 43 ft·lbf)

8. POSITION FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. □ CENTER SPIRAL CABLE (See [page SR-19](#))

10. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the steering wheel and steering column main shaft.

- (b) Temporarily tighten the wheel set nut.

- (c) Connect the connector.

11. BLEED POWER STEERING SYSTEM

(See Pub. No. RM588E on page SR-3)

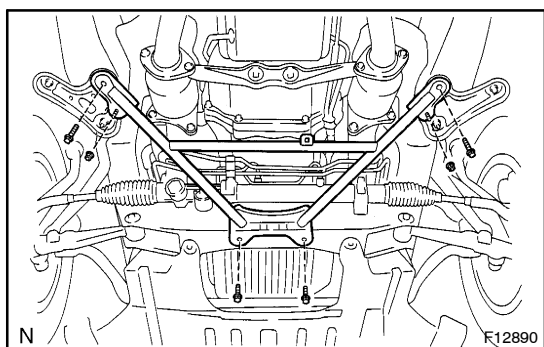
12. CHECK STEERING WHEEL CENTER POINT

13. TORQUE STEERING WHEEL SET NUT

Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

14. INSTALL STEERING WHEEL PAD

(See [page SR-19](#))



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15. CHECK FRONT WHEEL ALIGNMENT
(See [page SA-4](#))