

INSTALLATION

1. INSTALL GROMMET AND BRACKET

2. INSTALL PS GEAR ASSEMBLY

- (a) Torque the 4 gear assembly set bolts.

Torque: 65 N·m (660 kgf·cm, 48 ft·lbf)

- (b) Connect the connector.

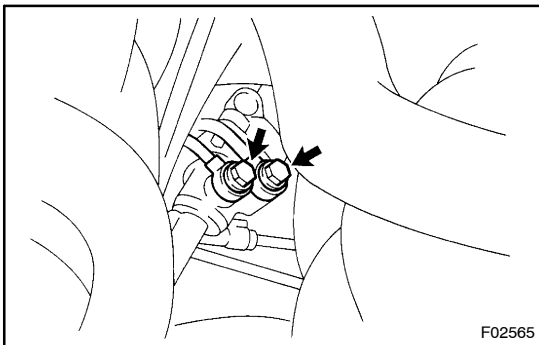
3. CONNECT TUBE CLAMP

Torque the bolt.

Torque: 5 N·m (55 kgf·cm, 48 in.·lbf)

4. CONNECT INTERMEDIATE SHAFT ASSEMBLY

(See page SR-17)



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5. CONNECT PRESSURE FEED AND RETURN TUBES

- (a) Pressure feed tube:

Torque the union bolt over a new gaskets.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (b) Return tube:

Torque the union bolt with a new gasket on each side of the tube.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

6. CONNECT RH AND LH TIE ROD ENDS

(See page SA-9)

7. INSTALL No.2 ENGINE UNDER COVER

Tighten the 5 bolts.

8. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. CENTER SPIRAL CABLE

(See page SR-17)

10. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and steering column main shaft.

- (b) Temporarily tighten the wheel set nut.

- (c) Connect the connector.

11. BLEED POWER STEERING SYSTEM

(See page SR-4)

12. CHECK STEERING WHEEL CENTER POINT

13. TORQUE STEERING WHEEL SET NUT

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

14. INSTALL STEERING WHEEL PAD
(See [page SR-17](#))
15. CHECK FRONT WHEEL ALIGNMENT
(See [page SA-4](#))