

INSTALLATION

1. INSTALL OIL COOLER

- (a) Install a new O-ring to the oil cooler.
- (b) Apply a light coat of engine oil on the threads and under the head of the union bolt.
- (c) Install the plate washer to the union bolt.
- (d) Install the oil cooler and union bolt.

Torque: 78.5 N·m (800 kgf·cm, 58 ft·lbf)

2. CONNECT WATER BYPASS HOSES TO OIL COOLER

3. INSTALL OIL FILTER

4. FILL WITH ENGINE COOLANT (See [page CO-2](#))

5. START ENGINE AND CHECK FOR LEAKS

6. CHECK ENGINE OIL LEVEL