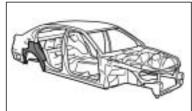
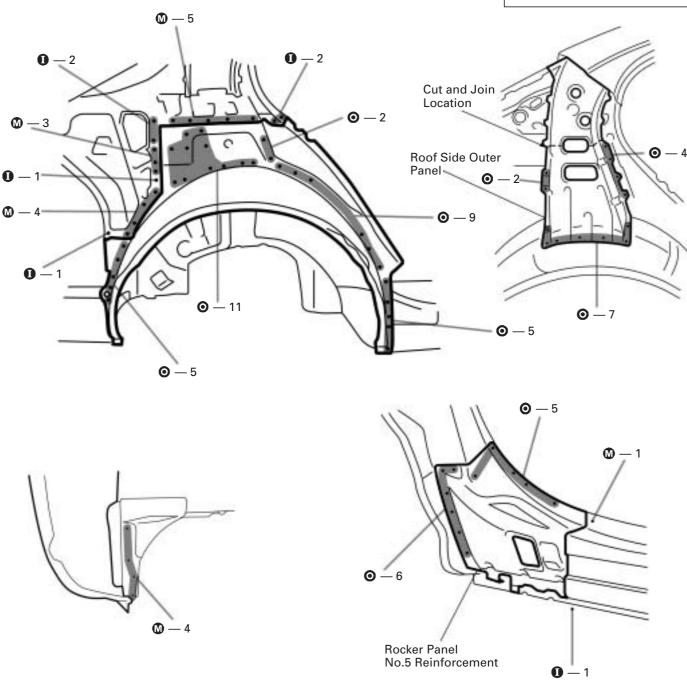
QUARTER WHEEL HOUSING OUTER PANEL (ASSY): Right Side

REMOVAL (With the quarter panel removed.)





- 1. Cut the roof side outer panel at the location shown above.
- 2. After removing the rocker panel No.5 reinforcement remove the quarter wheel housing outer panel.

INSTALLATION Butt Weld M — 5 **O** — 4 I - 2O — 2 **○** — 2 **M** — 3 **O** — 7 M -**⊙** — 12 II - 1Assembly Mark O — 11 **○** — 5 **⊙** — 7 0 М **○** — 6 M — 4 **I** — 1

- 1. Determine the position of the new parts by the assembly marks of the inner and outer panels.
- 2. Before welding the new parts, temporarily install the quarter panel and check the fit.