

F02556

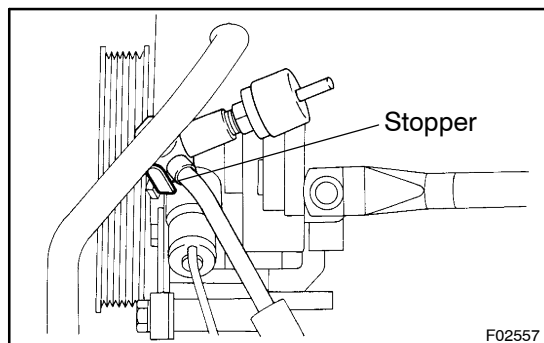
## INSTALLATION

### 1. INSTALL PS VANE PUMP ASSEMBLY

(a) Torque the 2 bolts.

**Torque: 58 N·m (590 kgf·cm, 43 ft·lbf)**

(b) Connect the connector.



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### 2. CONNECT PRESSURE FEED TUBE

Torque the union bolt over a new gasket.

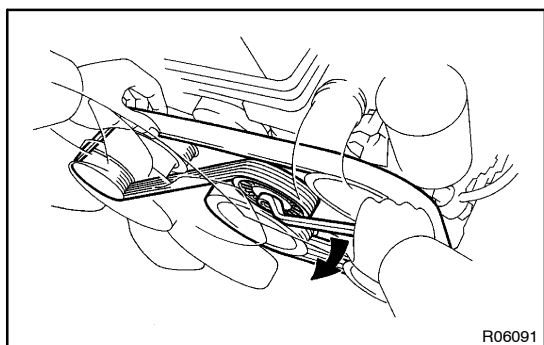
HINT:

Make sure that the stopper of the tube is touching the PS Vane pump body, as shown, before torquing the bolt.

**Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)**

### 3. CONNECT RETURN HOSE

Connect the hose with the clip.



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### 4. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner clockwise, and install the belt.

### 5. INSTALL ENGINE UNDER COVER

Tighten the 16 bolts.

### 6. BLEED POWER STEERING SYSTEM

(See page SR-4)