

REASSEMBLY

1. INSTALL BEARING

- (a) Using SST and a press, install a new bearing to steering knuckle.

SST 09309-36010, 09950-60020 (09951-00720),
09950-70010 (09951-07150)

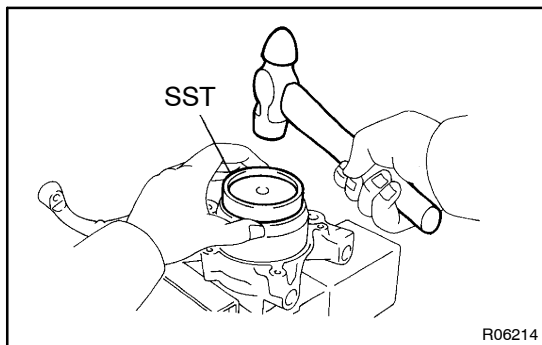
NOTICE:

If the inner race and balls come loose from the bearing outer race, make sure to install them on the same side as before.

- (b) Using snap ring pliers, install a new snap ring.

2. INSTALL OIL SEAL

- (a) Install the inner race (outside).



- (b) Using SST and a hammer, install a new oil seal until it is flush with the end surface of the steering knuckle.

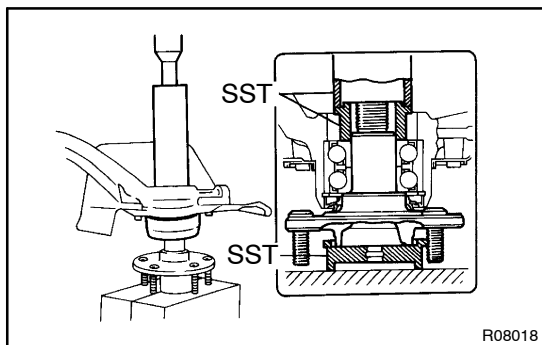
SST 09608-32010

- (c) Coat MP grease to the oil seal lip.

3. INSTALL AXLE HUB TO STEERING KNUCKLE

- (a) Install the brake dust cover to the steering knuckle with the 4 bolts.

Torque: 8.3 N·m (85 kgf·cm, 74 in·lbf)



- (b) Using SST and a press, install the axle hub to the steering knuckle.

SST 09316-60011 (09316-00011, 09316-00071),
09608-32010

4. INSTALL ABS SPEED SENSOR ROTOR

NOTICE:

Do not scratch the serrations of the sensor rotor.

5. INSTALL AXLE HUB LOCK NUT

- (a) Install a new axle hub lock nut.

Torque: 199 N·m (2,030 kgf·cm, 147 ft·lbf)

- (b) Using a chisel and hammer, stake the lock nut.

6. INSTALL FRONT HUB GREASE CAP

Using a screwdriver and hammer, install the grease cap to the steering knuckle.