

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
STEERING COLUMN			
Column tube support set bolt	20	200	14
No.2 intermediate shaft assembly x Main shaft	35	360	26
Steering column assembly set nut	25	260	19
Intermediate shaft assembly x Control valve shaft	35	360	26
No.2 intermediate shaft assembly x Intermediate shaft assembly	35	360	26
Steering wheel set nut	50	510	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
POWER STEERING VANE PUMP (3UZ-FE)			
Front housing x Rear bracket	39	400	29
Solenoid valve x Front housing	51 (69)	520 (700)	38 (51)
Suction port union set bolt	13	130	9
Air control valve	29	300	22
Vane pump pulley set nut	43	440	32
Pump assembly set nut	43	440	32
Pump assembly set bolt	39	400	29
Union bolt	49	500	36
POWER STEERING GEAR			
PS gear assembly set bolt	65	660	48
Tube clamp set bolt	5	55	48 in.·lbf
Pressure feed and return tube set union bolt	49	500	36
Suspension member brace	58	590	43

(): For use without SST