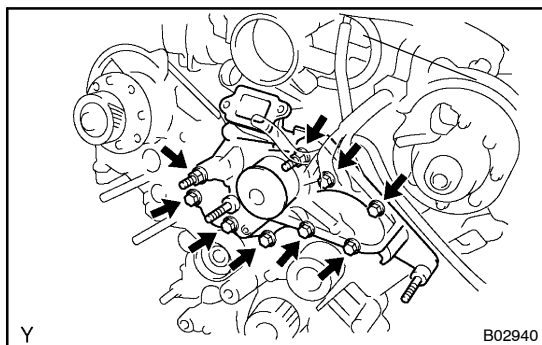
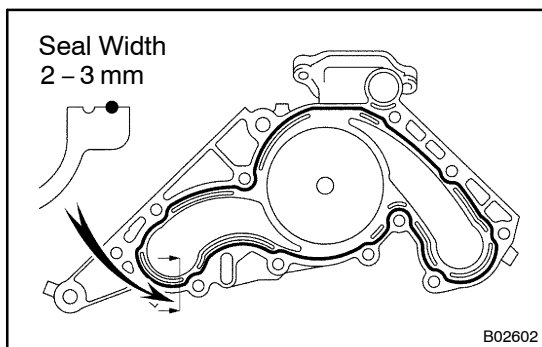


## INSTALLATION

### 1. INSTALL WATER PUMP

- (a) Remove any old packing (FIPG) material and be careful not to drop any oil on the contact surfaces of the water pump and cylinder block.
  - Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces and sealing groove.
  - Thoroughly clean all components to remove all the loose material.
  - Using a non-residue solvent, clean both sealing surfaces.



- (b) Apply seal packing to the water pump as shown in the illustration.

#### Seal packing: Part No. 08826-00100 or equivalent

- Install a nozzle that has been cut to a 2 – 3 mm (0.08 – 0.12 in.) opening.
  - Parts must be assembled within 5 minutes of application. Otherwise the material must be removed and reapplied.
  - Immediately remove nozzle from the tube and reinstall cap.
- (c) Install a new O-ring to the water bypass pipe end.
  - (d) Apply soapy water to the O-ring.
  - (e) Connect the water pump to the water bypass pipe end.
  - (f) Install the water pump with the 5 bolts, 2 stud bolts and nut. Uniformly tighten the bolts, stud bolts and nut in several passes.

**Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)**

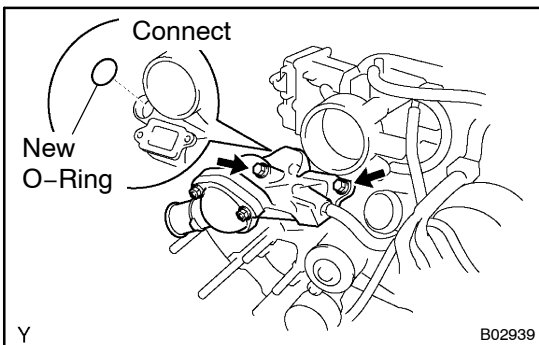
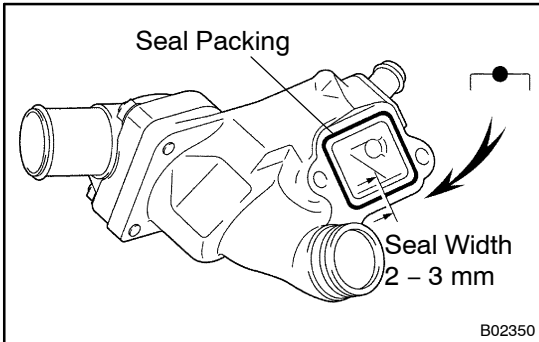
#### HINT:

Use bolts 30 mm (1.18 in.) in length.

### 2. INSTALL WATER INLET AND INLET HOUSING ASSEMBLY

- (a) Remove any old packing (FIPG) material and be careful not to drop any oil on the contact surfaces of the water inlet housing and water pump.
  - Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces and sealing groove.
  - Thoroughly clean all components to remove all the loose material.

- Using a non-residue solvent, clean both sealing surfaces.



- (b) Apply seal packing to the sealing groove of water inlet housing as shown in the illustration.

**Seal packing: Part No. 08826-00100 or equivalent**

- Install a nozzle that has been cut to a 2 – 3 mm (0.08 – 0.12 in.) opening.
  - Parts must be assembled within 5 minutes of application. Otherwise the material must be removed and reapplied.
  - Immediately remove nozzle from the tube and re-install cap.
- (c) Install a new O-ring to the water inlet housing.
- (d) Apply soapy water on the O-ring.
- (e) Attach the water inlet housing end to the front water bypass joint hole.
- (f) Install the water inlet and housing assembly with the 2 bolts. Alternately tighten the bolts.

**Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)**

**HINT:**

Each bolt length is indicated in the illustration.

Bolt length:

76 mm (3.00 in.) for A

22 mm (0.87 in.) for B

- (g) Connect the water bypass hose to the water inlet housing.

3. **INSTALL NO. 2 IDLER PULLEY** (See page EM-22)
4. **INSTALL TIMING BELT** (See page EM-22)
5. **FILL WITH ENGINE COOLANT** (See page CO-2)
6. **START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS**