

## INSTALLATION

### NOTICE:

- Never use SRS parts from another vehicle. When replacing parts, replace them with new ones.
- Never reuse the side airbag sensor assembly involved in a collision when the airbag has deployed.
- Never repair a sensor in order to reuse it.

### 1. INSTALL SIDE AIRBAG SENSOR

- (a) Using a Torx wrench, install the side airbag assembly with 4 screws.

**Torx wrench:** T40 (Part No. 09042-00020 or locally manufactured tool)

**Torque:** 20 N·m (200 kgf·cm, 14 ft·lbf)

- (b) Connect the connector.

### NOTICE:

- Make sure the sensor assembly is installed to the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the sensor assembly, take care that the SRS wiring does not interfere with other parts and is not pinched between other parts.
- After installation, shake the sensor assembly to check that there is no looseness.

### 2. INSTALL FRONT SEAT OUTER BELT RETRACTOR (See page BO-132)

- (a) Install the retractor with 2 bolts.

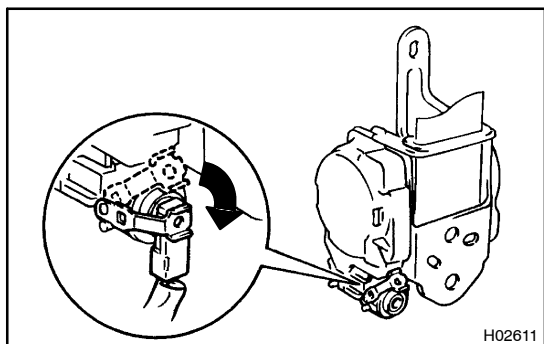
#### HINT:

After tightening the upper bolt, tighten the lower bolt.

#### Torque:

**Upper bolt:** 7.4 N·m (75 kgf·cm, 65 in·lbf)

**Lower bolt:** 41 N·m (420 kgf·cm, 30 ft·lbf)



- (b) w/ Seat Belt Pretensioner:  
Connect the pretensioner connector.

### 3. INSTALL THESE PARTS:

- (a) Center pillar lower garnish
- (b) Rear door scuff plate
- (c) Front door scuff plate