


REMOVAL

1. DRAIN ENGINE COOLANT
2.  REMOVE OIL FILTER (See [page LU-3](#))
3. DISCONNECT WATER BYPASS HOSES FROM OIL COOLER
4. REMOVE OIL COOLER
 - (a) Remove the union bolt and oil cooler.
 - (b) Remove the O-ring from the oil cooler.
 - (c) Remove the plate washer from the union bolt.