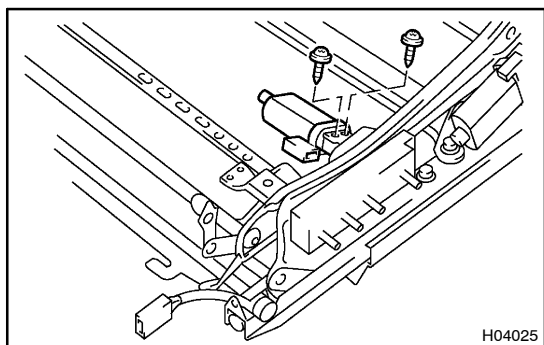


REASSEMBLY

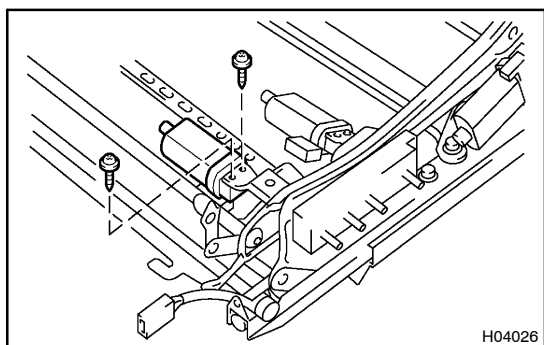
1. INSTALL RECLINING MOTOR

Connect the shaft, then install the reclining motor with the 2 screws.



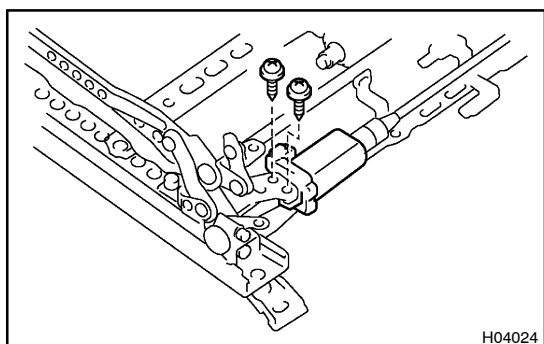
2. INSTALL LIFTER MOTOR

Install the lifter motor with the 2 screws.



3. INSTALL FRONT VERTICAL MOTOR

Install the front vertical motor with the 2 screws.



4. INSTALL SLIDE MOTOR

Connect the seat adjuster drive cable, then install the slide motor with the 2 screws.

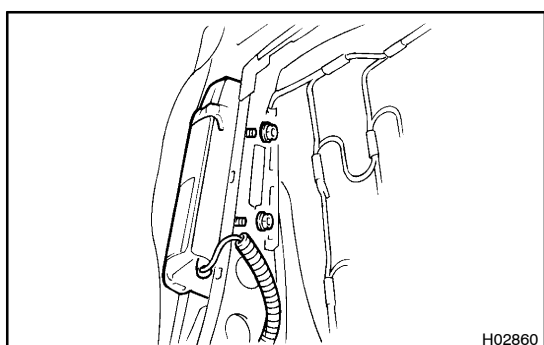
5. Driver's Seat:

INSTALL SEAT POSITION CONTROL RELAY

Install the seat position control relay with the 2 nuts.

6. INSTALL WIRE HARNESS

Connect the connector, then install the wire harness to the seat adjuster.



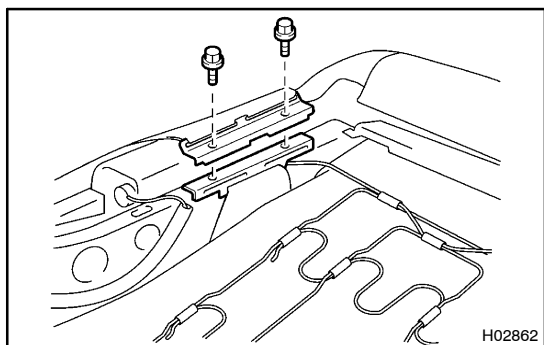
7. INSTALL SIDE AIRBAG ASSEMBLY

(a) Install the side airbag assembly with the 2 nuts to the seat-back assembly.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)

NOTICE:

- **Make sure that the side airbag assembly is installed to the specified torque.**
- **If the side airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the side airbag assembly with a new one.**
- **When installing the side airbag assembly, take care it is not pinched between other parts.**



- Install the seat cover retainer and hook to the seatback assembly with the 2 bolts.
- Install new hog rings.

HINT:

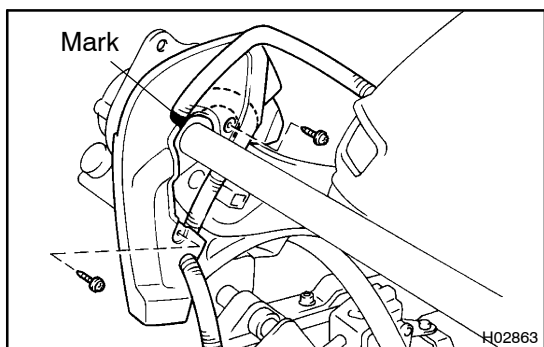
When installing hog rings, take care to prevent wrinkles as least as possible.

8. INSTALL SEATBACK COVER

- Install the seatback cover with new hog rings to the seatback pad.
- Install the lumbar support assembly with the 2 bolts to the seatback frame.
- Install the seatback cover with pad to the seatback frame with the 2 bolts and new hog rings.

HINT:

When installing hog rings, take care to prevent wrinkles as least as possible.

**9. INSTALL SEATBACK ASSEMBLY**

- Install the covers to the outer and inner seat tracks.
- Install the wire harness to the seat cushion inside covers as shown in the illustration.

NOTICE:

Be careful not to damage the wire harness.

- Install the seat cushion inside cover with the 2 screws.

HINT:

Do the same for LH and RH.

- Install the seatback assembly with the 4 bolts.

Torque: 61 N·m (622 kgf·cm, 45 ft·lbf)

- Install new hog rings.

HINT:

When installing hog rings, take care to prevent wrinkles as least as possible.

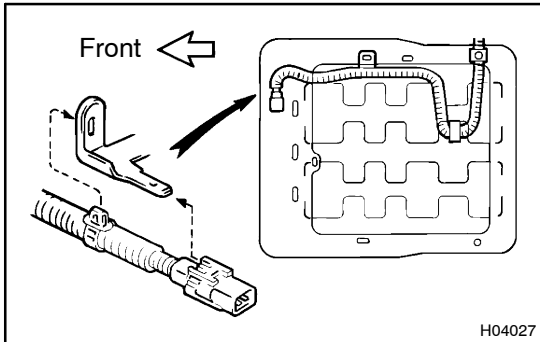
- Install the seatback board with the 2 screws to the seatback assembly.

10. INSTALL SEAT CUSHION COVER

- (a) Install the seat cushion cover with new hog rings to the seat cushion pad.
- (b) Install the seat cushion cover with pad to the seat cushion frame with new hog rings.

HINT:

When installing hog rings, take care to prevent wrinkles as least as possible.

**11. INSTALL SEAT CUSHION ASSEMBLY**

- (a) Install the seat cushion assembly with the 4 bolts to the seat adjuster.
- (b) Install the wire harness to the seat cushion, as shown in the illustration.

Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

12. INSTALL THESE PARTS:

- (a) Front seat inner cushion cover
- (b) Front seat cushion shield
- (c) No.1 front seat cushion shield
- (d) Front seat inner belt

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (e) Power seat switch knobs
- (f) Headrest