SR0DP-02

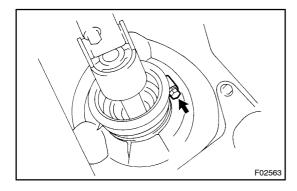
# INSTALLATION

- 1. INSTALL DUST COVER
- 2. INSTALL INTERMEDIATE SHAFT ASSEMBLY

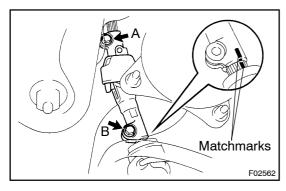
Temporarily ighten the bolt A.

- 3. INSTALL STEERING COLUMN ASSEMBLY
- (a) Torque[the]4[column]assembly[set]huts.

  Torque:[25[N·m](260[kgf·cm, 19[ft·lbf)



- (b) Tighten the hole cover clamp.
- (c) Install the brake pedal return spring.
- (d) Connect the connectors.

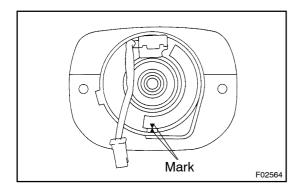


- 4. CONNECT INTERMEDIATE SHAFT ASSEMBLY
- (a) Align the matchmarks on the intermediate shaft and control valve shaft.
- (b) ☐ Torque The Tholt B.

Torque: 35 N·m 360 kgf·cm, 26 ft·lbf)

- (c) Torque the bolt A.
  - Torque: 35 N·m 360 kgf·cm, 26 ft·lbf)
- 5. INSTALL HEATER TO REGISTER DUCT NO.7 Tighten to the mut.
- 6. INSTALL NO.1 SAFETY PAD
- (b) Connect[the[hood]ock[release]ever[to[the[panel]and tighten[the]2[screws.
- 7. | INSTALL|FINISH|PLATE|AND|END|PAD
- 8. INSTALL NO.1 UNDER COVER
- (a) ☐ Connect ☐ the ☐ connectors.
- (b) Install the DLC3.
- (c) Tighten the \$\frac{3}{\screws}.
- 9. INSTALL SPIRAL CABLE (See page BE-35)
- 10. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE
- (a) Tighten the 3 screws.
- (b) Connect the airbag connector.
- (c) Connect the 4 connectors.
- 11. INSTALL UPPER AND LOWER COLUMN COVERS

Tighten the 3 screws.



#### 12. CENTER SPIRAL CABLE

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn the cable.
- (c) Then rotate the cable clockwise about 3 turns to align the mark.

# HINT:

The cable will rotate about 3 turns to either left or right of the center.

## 13. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and main shaft.
- (b) Torque the wheel set nut.

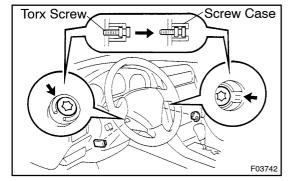
Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

(c) Connect the connector.

#### 14. INSTALL STEERING WHEEL PAD

### **NOTICE:**

- Make sure the wheel pad is installed to the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.



- (a) Connect the airbag connector.
- (b) Install the pad after confirming that the circumference groove of the torx screw is caught on the screw case.
- (c) Using a torx socket wrench, torque the 2 screws.

Torque: 8.8 N·m (90 kgf·cm, 78 in.·lbf)

- (d) Install the steering wheel lower No.2 and No.3 covers.
- 15. CHECK STEERING WHEEL CENTER POINT