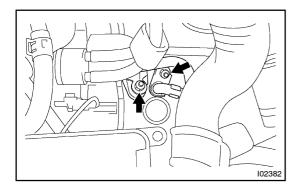
AC167-01

## REMOVAL

- 1. RUN ENGINE AT DLE SPEED WITH A CONFOR APPROX. 10 MINUTES
- 2. STOP ENGINE
- 3. DISCONNECTINEGATIVE (-) TERMINAL CABLE FROM BATTERY
- 4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
- 5. REMOVE ENGINE UNDER COVER
- 6. REMOVE DRIVE BELT (See page AC-15)

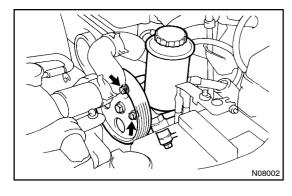


#### 7. DISCONNECT DISCHARGE AND SUCTION HOSES

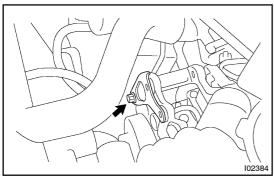
Remove the 2 nut and disconnect the both hoses.

#### **NOTICE:**

Cap the open fitting immediately to keep moisture or dirt out of the system.

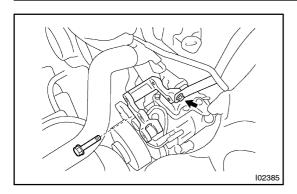


### 8. REMOVE 2 PS PUMP SET BOLTS

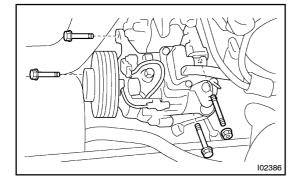


# 9. REMOVE COMPRESSOR

(a) Remove the bolt and PS pump bracket.



- (b) Remove the 2 bolts and compressor bracket.
- (c) Disconnect the connector.



- (d) Remove the nut and 3 bolts.
- (e) Using a torx socket (E10), remove the stud bolt and compressor.