TORQUE SPECIFICATION

SS0E7-04

Part tightened	N·m	kgf⋅cm	ft·lbf
Alternator x Water pump	40	400	30
Alternator x Cylinder block	40	400	30
Bearing retainer x Drive end frame	3.0	31	27 in.·lbf
Rectifier end frame x Drive end frame	4.5	46	40 in.·lbf
Wire clip x Rectifier end frame	5.4	55	48 in.·lbf
Alternator pulley x Rotor	110.5	1,125	81
Rectifier holder x Coil lead on rectifier end frame	2.9	30	26 in.·lbf
IC regulator x Rectifier end frame	2.0	20	18 in.·lbf
IC regulator x Rectifier holder	2.0	20	18 in.·lbf
Brush holder x Rectifier holder	2.0	20	18 in.·lbf
Brush holder x Voltage regulator	2.0	20	18 in.·lbf
Rear end cover x Rectifier holder	4.4	45	39 in.·lbf
Plate terminal x Rectifier holder Nut Bolt	4.4 3.9	45 40	39 in.·lbf 35 in.·lbf
Terminal insulator x Rectifier holder	6.5	67	58 in.·lbf