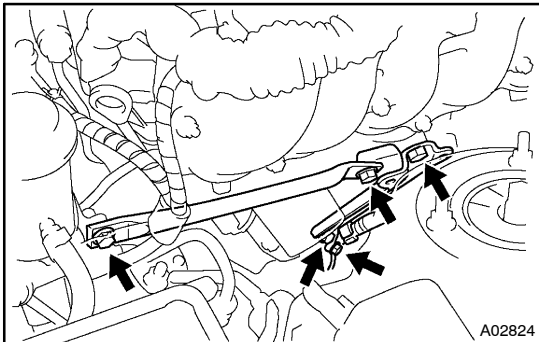


## REMOVAL

1. **Europe and G.C.C. Countries:**  
**REMOVE NO.2 ENGINE UNDER COVER**
2. **REMOVE ENGINE UNDER COVER**
3. **DRAIN ENGINE COOLANT**

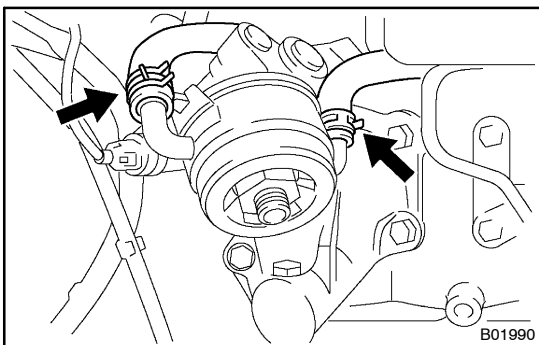


### 4. REMOVE PS PUMP REAR STAY

Remove the 2 bolts and rear stay.

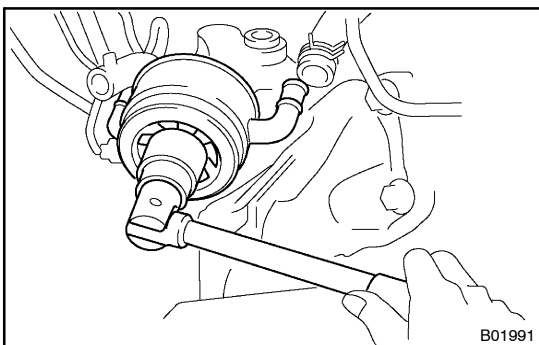
### 5. REMOVE MANIFOLD STAY

- (a) Disconnect the starter wire from the manifold stay.
- (b) Australia and G.C.C. Countries:  
Disconnect the ground cable the manifold stay.
- (c) Remove the 2 bolts and manifold stay.



### 6. REMOVE OIL FILTER (See page LU-2)

### 7. DISCONNECT WATER BYPASS HOSES FROM OIL COOLER



### 8. REMOVE OIL COOLER

- (a) Remove the relief valve, plate washer and oil cooler.
- (b) Remove the 2 O-rings from the oil cooler.