BOSVN 01

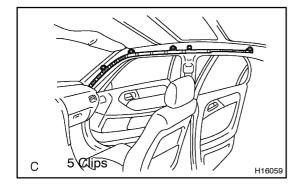
DISASSEMBLY

1. REMOVE DOOR INSIDE HANDLE BEZEL COVER

Using a screwdriver, remove the inside handle bezel cover. HINT:

Tape the screwdriver tip before use.

- 2. REMOVE REAR DOOR COURTESY LIGHT
- 3. REMOVE ARMREST BASE PANEL



4. REMOVE DOOR TRIM

- (a) Remove the 5 screws.
- (b) Insert a screwdriver between the door panel and door trim to pry out.

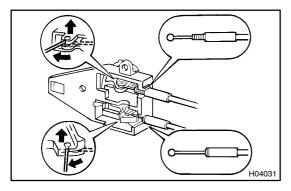
NOTICE:

Do not scratch the panel with the screwdriver.

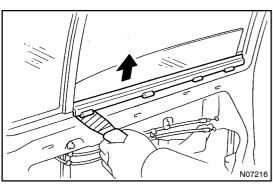
HINT:

Tape the screwdriver tip before use.

(c) Pull the trim upward to remove it, then disconnect the connecters.



- (d) Remove the 2 cables from the door inside handle.
- (e) Remove the 2 screws and door inside handle.
- 5. REMOVE ORNAMENT
- 6. REMOVE PANEL
- 7. REMOVE DOOR INSIDE HANDLE BEZEL
- 8. REMOVE REAR DOOR SPEAKER
- 9. REMOVE REAR DOOR FRAME GARNISH
- 10. REMOVE REAR DOOR ECU



11. REMOVE REAR DOOR INNER WEATHERSTRIP

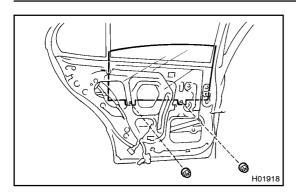
Using a scraper, remove the inner weatherstrip.

HINT:

Tape the scraper tip before use.

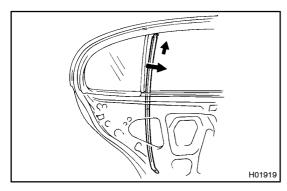
- 12. REMOVE SERVICE HOLE COVER
- 13. REMOVE REAR DOOR GLASS RUN

LEXUS GS300/GS430 SUP (RM786E)



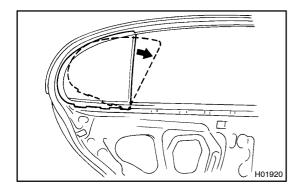
14. REMOVE DOOR GLASS

Remove the 2 nuts and door glass.



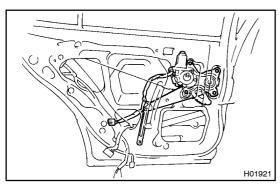
15. REMOVE DIVISION BAR

- (a) Remove the 2 bolts and screw.
- (b) Remove the division bar.



16. REMOVE REAR DOOR QUARTER WINDOW GLASS

17. REMOVE REAR DOOR QUARTER WINDOW GLASS WEATHERSTRIP



18. REMOVE WINDOW REGULATOR

- (a) Disconnect the connector.
- (b) Remove the 4 bolts and window regulator.

Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)

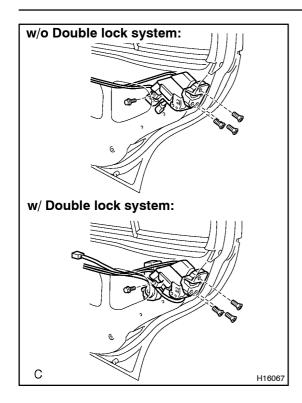
HINT:

At the time of reassembly, please refer to the following item. Apply adhesive MP grease to window rollers.

NOTICE:

At the time of reassembly, please refer to the following item.

Do not apply grease to the spring of the window regulator.



19. REMOVE DOOR LOCK

- (a) Remove the child protection cover.
- (b) Disconnect the connector.
- (c) Remove the bolt.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

(d) Using a torx socket wrench, remove the 3 screws and door lock.

Torx wrench: T30 (Part No. 09042-00010 or locally manufactured tool)

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

HINT:

At the time of reassembly, please refer to the following item. Apply adhesive to the 3 screws.

Part No. 08833-00070, THREE BOND 1324 or equivalent.

HINT:

At the time of reassembly, please refer to the following item. Apply MP grease to the sliding and rotating parts of the door lock.

20. REMOVE REAR DOOR OUTSIDE HANDLE

(a) Remove the 2 bolts.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

(b) Remove the rear door outside handle.

21. REMOVE REAR DOOR WEATHERSTRIP