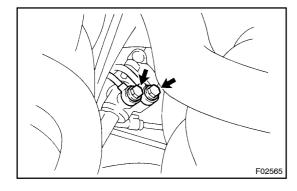
SDOE3 03

REMOVAL

- 1. PLACE[FRONT[WHEELS[FACING[\$TRAIGHT[AHEAD]
- 2. REMOVE STEERING WHEEL PAD (See page SR-12)
- 3. REMOVE STEERING WHEEL (See page SR-12)
- 4. REMOVE No.2 ENGINE UNDER COVER

Remove the 5 bolts.

- 5. DISCONNECT RH AND LH TIE ROD ENDS (See page \$A-9)
- 6. DISCONNECT INTERMEDIATE SHAFT ASSEMBLY (See page \$R-12)



7. DISCONNECT PRESSURE FEED AND RETURN TUBES

- (a) Pressure feed tube:Remove the union bolt and gasket.
- (b) Return tube: Remove the union bolt and 2 gaskets.
- 8. DISCONNECT TUBE CLAMP

Remove the bolt.

- 9. REMOVE PS GEAR ASSEMBLY
- (a) Disconnect the connector.
- (b) Remove the 4 gear assembly set bolts.
- 10. REMOVE BRACKET AND GROMMET