EM0DH-03

REMOVAL

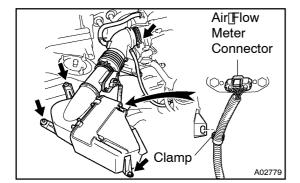
1. REMOVE HOOD

NOTICE:

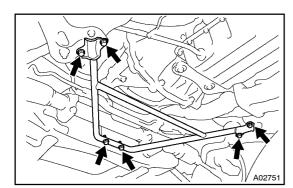
Becareful[not]to[damage[the[body[or]glass]with[the[hood end.

- 2. Europe and G.C.C. Countries:

 REMOVE NO.2 ENGINE UNDER COVER
- 3. REMOVE ENGINE UNDER COVER
- 4. DRAIN ENGINE COOLANT
- 5. DRAIN ENGINE OIL
- 6. REMOVE AIR CLEANER INLET

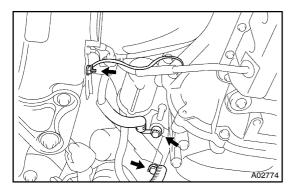


- 7. REMOVE AIR CLEANER, AIR FLOW METER AND INTAKE AIR RESONATOR ASSEMBLY
- (a) Disconnect hese connector, clamp and hoses:
 - •□ Air¶low[meter[connector
 - Engine[wire[clamp[from[air[cleaner[case]
 - •□ PS@air@hose@from@No.4@fiming@belt@cover
 - PCV[hose]from[No.2]cylinder[head]cover
- (b) Loosen the hose clamp bolt holding the intake air lesonator of lothe hrottle body.

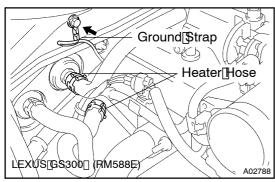


- (c) Remove the holds, the air relation assembly.
- 8. DISCONNECT ACCELERATOR CABLE FROM ENGINE
- 9. REMOVE[RADIATOR[ASSEMBLY[[See[page[CO-16]]
- 10. REMOVE DRIVE BELT (See page CH-16)
- 11. REMOVE FRONT FRAME BRACE

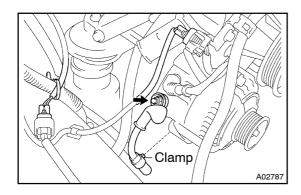
Remove the 6 bolts and brace.



- 12. DISCONNECT WIRES, CABLE, STRAP, CONNECTORS, HOSES AND CLAMPS
- Ground wire from body
- Starter wire from terminal B and manifold stay
- Fuel inlet hose from fuel pipe support
- Australia and G.C.C. Countries: Ground cable from manifold stay



- Ground strap from dash panel
- Heater hose from heater pipe
- Heater hose from water bypass pipe
- EVAP hose from pipe (from charcoal canister)



w/ TWC:

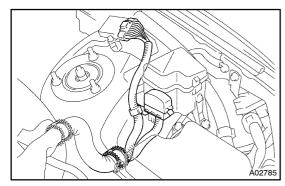
Oxygen sensor (bank 1 sensor 1) connector

w/ TWC:

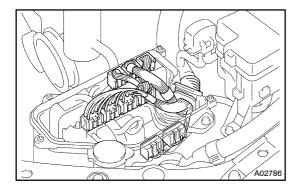
Oxygen sensor (bank 1 sensor 2) connector

- Alternator wire
- Engine wire clamp from wire clip of alternator
- LHD:

Ground cable from bracket on cylinder block

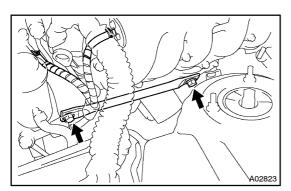


- Igniter connector
- Check connector
- 2 engine wire clamps from clamp brackets



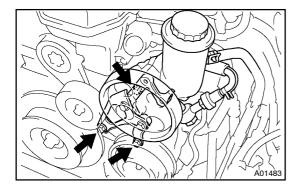
13. DISCONNECT ENGINE WIRE FROM ECU BOX

- (a) Remove these parts:
 - ECU hood
 - ECU cover
- (b) Disconnect these connectors:
 - 3 ECU connectors
 - 4 wire harness connectors
 - 2 junction connectors
- (c) Disconnect the grommet and engine wire from the ECU



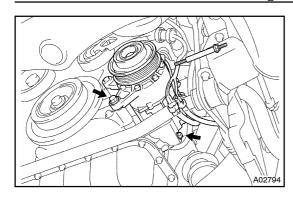
14. DISCONNECT PS PUMP AND A/C COMPRESSOR WITHOUT DISCONNECTING HOSES

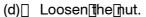
- (a) Disconnect these hoses:
 - PS air hose from No.4 timing belt cover
 - PS air hose from air intake chamber
- (b) Remove the 2 bolts and pump rear stay.



(c) Remove the 3 bolts and plate washer, and disconnect the vane pump assembly from the engine.

LEXUS GS300 (RM588E)

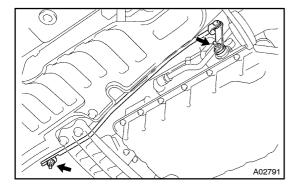




- (e) Using allorx socket E10), remove the stud bolt and but.
- (f) Disconnect the PPS solenoid valve connector.
- (g) ☐ Disconnect ☐ he A/C compressor connector.
- (h) Remove the holts, and disconnect the compressor from the engine.

HINT:

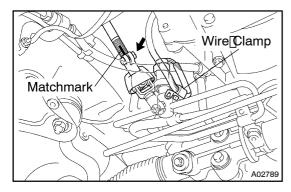
Put[aside[the[vane[pump[and[compressor,[and[suspend[it]secure]v.



15. REMOVE[PROPELLER[\$HAFT[See[page[PR-4]]

16. REMOVE TRANSMISSION CONTROL ROD

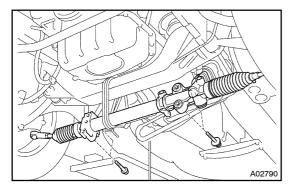
Remove[]the[]2[]huts[and[control]]rod.



17. DISCONNECT PS GEAR HOUSING

- (a) Check the steering wheel at the straight ahead position, and place matchmarks on the sliding woke and intermediate shaft.
- (b) Remove the bolt holding he sliding voke to the steering intermediate shaft.
- (c) Disconnect[the[PS[pressure[switch[connector[and[wire clamp.
- (d) Remove the bolt, and disconnect the Protinuous the front frame.
- (e) Remove the holts, and disconnect the PS housing from the front frame.
- (f) \square Disconnect the sliding voke from the intermediate shaft. HINT:

Suspend@he@PS@ear@housing@securely.



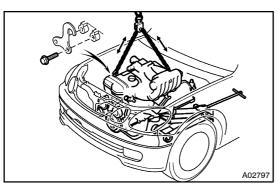
18. REMOVE ENGINE AND TRANSMISSION ASSEMBLY FROM VEHICLE

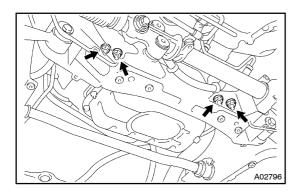
(a) Install a No.1 engine hanger in the correct direction. Part No.:

No.1 engine hanger 12281-46050 Bolt 90105-10345

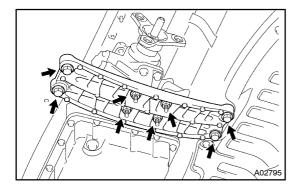
Torque: 40 N·m (400 kgf·cm, 30 ft·lbf)

(b) Attach the engine chain hoist to the engine hangers.

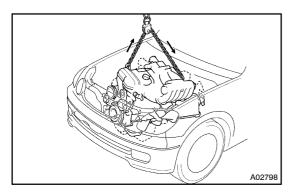




- (c) Remove the 2 hole plugs.
- (d) Remove the 4 nuts holding the engine mounting insulators to the front suspension crossmember.



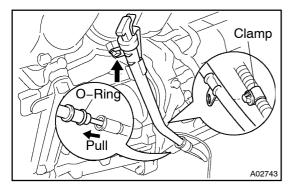
(e) Remove the 4 bolts, 4 nuts and rear engine mounting member.



(f) Lift the engine out of the vehicle slowly and carefully. HINT:

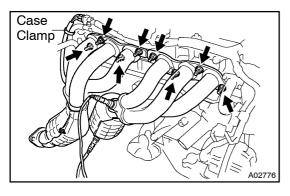
Make sure the engine is clear of all wiring, hoses and cables.

(g) Place the engine and transmission assembly onto the stand.



19. REMOVE OIL DIPSTICK AND GUIDE FOR A/T

- (a) Disconnect the engine wire clamp from the dipstick guide.
- (b) Remove the bolt.
- (c) Pull out the dipstick guide and dipstick from the dipstick tube.
- (d) Remove the O-ring from the dipstick guide.



20. REMOVE EXHAUST MANIFOLD

(a) w/ TWC:

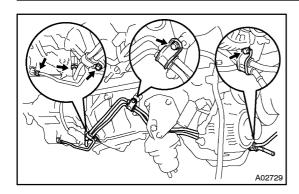
Remove the case clamp.

(b) w/ TWC:

Disconnect the oxygen sensor (bank 2 sensor 1) connector.

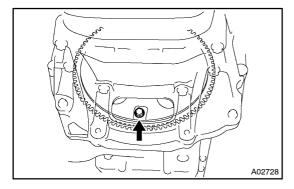
(c) Remove the 8 nuts, exhaust manifold and 2 gaskets.

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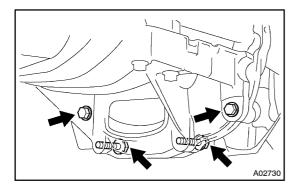
21. REMOVE OIL COOLER PIPES FOR A/T

- (a) Remove the 3 bolts and pipe clamps.
- (b) Loosen the 2 union nuts, and remove the 2 oil cooler pipes.



22. REMOVE TORQUE CONVERTER CLUTCH BOLTS

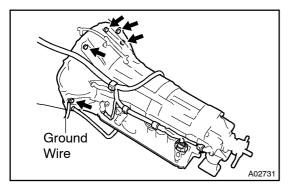
- (a) Remove the hole plug.
- (b) Turn the crankshaft pulley bolt to gain access to each bolt.
- (c) Hold the crankshaft pulley bolt with a wrench, and remove the 6 bolts.



23. REMOVE 4 BOLTS HOLDING NO.1 OIL PAN TO TRANSMISSION

24. REMOVE STARTER

- (a) Disconnect the starter connector.
- (b) Remove the 2 bolts, clamp bracket and starter.



25. DISCONNECT ENGINE WIRE FROM TRANSMISSION

Disconnect these connectors and wire:

- Vehicle speed sensor connector
- Neutral switch connector
- Solenoid connector
- Direct clutch speed sensor connector
- Engine wire from 3 wire clamps

26. REMOVE TRANSMISSION FROM ENGINE

- (a) Remove the 5 bolts and ground wire.
- (b) Remove the transmission together with the torque converter clutch from the engine.

27. REMOVE DRIVE PLATE

Remove the 8 bolts, rear plate, drive plate and front spacer.