SUSPENSION AND AXLE SERVICE DATA

SSOFD-02

	Europe and midle east (tire size: 225/55R16 94V)		_
	Less than 160 km/h (100 mph)	* ¹ Front	l ' '
			220 kPa (2.2 kgf/cm ² , 32 psi)
			240 kPa (2.4 kgf/cm ² , 35 psi)
			250 kPa (2.6 kgf/cm ² , 36 psi)
	More than 160 km/h (100 mph)		240 kPa (2.4 kgf/cm ² , 35 psi)
			250 kPa (2.6 kgf/cm ² , 36 psi)
		* ² Front	300 kPa (3.1 kgf/cm ² , 44 psi)
Cold tire inflation		* ² Rear	340 kPa (3.5 kgf/cm ² , 49 psi)
pressure	Australia and others (tire size: 225/55R16 94V)		
	Less than 140 km/h (87 mph)	,	220 kPa (2.2 kgf/cm ² , 32 psi)
			220 kPa (2.2 kgf/cm ² , 32 psi)
			240 kPa (2.4 kgf/cm ² , 35 psi)
			250 kPa (2.6 kgf/cm ² , 36 psi)
	More than 140 km/h (87 mph)		240 kPa (2.4 kgf/cm ² , 35 psi)
			270 kPa (2.8 kgf/cm ² , 39 psi)
			300 kPa (3.1 kgf/cm ² , 44 psi)
		*2Rear	1
	Vehicle height		` '
	Tire size: 225/55R16	*3Front	239 mm (9.41 in.)
	THE 3126. 223/331110		225 mm (8.86 in.)
	Camber		$-0^{\circ}18' \pm 30' (-0.3^{\circ} \pm 0.5^{\circ})$
	Left-right error		
	Caster		$7^{\circ}28' \pm 30' (7.47^{\circ} \pm 0.5^{\circ})$
Front whool	Left-right error		30' (0.5°) or less
Front wheel	Steering axis inclination		$8^{\circ}54' \pm 30' (8.9^{\circ} \pm 0.5^{\circ})$
alignment	_		30' (0.5°) or less
	Toe-in (total)		$0^{\circ}09' \pm 12' (0.15^{\circ} \pm 0.2^{\circ}, 1.5 \pm 2 \text{ mm}, 0.06 \pm 0.08 \text{ in.})$
	Rack end length difference		1.5 mm (0.059 in.) or less
			,
	Wheel angle Inside wheel		38°51' (36°51' – 39°51')
	Outside wheel: Reference		38.85° (36.85° – 39.85°)
			32°08'
			32.13°
	Camber		$-0^{\circ}30' \pm 30' (-0.5^{\circ} \pm 0.5^{\circ})$
Rear wheel alignment	Left-right error		30' (0.5°) or less
	Toe-in (total)		$0^{\circ}03' \pm 12' (0.05^{\circ} \pm 0.2^{\circ}, 0.5 \pm 2 \text{ mm}, 0.02 \pm 0.08 \text{ in.})$
	Link and arm length difference		4.0 mm (0.16 in.) or less
Front axle	Wheel bearing backlash		0.05 mm (0.0020 in.)
			,
	Axle hub deviation		0.05 mm (0.0020 in.)

^{*1:} Up to 4 passengers

^{*2:} More than the 4 passengers

^{*3:} Measure the distance from the ground to the center of the lower suspension arm mounting bolt.

^{*4:} Measure the distance from the ground to the center of the No.2 lower suspension arm mounting bolt.

Front suspension	Upper ball joint turning torque	1.0 – 3.4 N·m (10 – 35 kgf·cm, 9 – 30 in.·lbf)
	Lower ball joint turning torque	0.1 – 3.0 N·m (1 – 30 kgf·cm, 0.9 – 26 in.·lbf)
	Lower ball joint excessive play	0.9 mm (0.035 in.)
	Stabilizer bar link ball joint turning torque	0.05 – 1.5 N·m (0.5 – 15 kgf·cm, 0.4 – 13 in.·lbf)
Lower ball joint excessive play Catabilizer bar link ball joint turning torque C	Wheel bearing backlash	0.05 mm (0.0020 in.)
	0.07 mm (0.0028 in.)	
	Drive shaft length RH	598.5 mm (23.563 in.)
Rear drive shaft	LH	553.5 mm (21.791 in.)
	Upper ball joint turning torque	1.0 – 3.4 N·m (10 – 35 kgf·cm, 9 – 30 in.·lbf)
Rear suspension	Toe control link ball joint turning torque	1.0 – 2.5 N·m (10 – 25 kgf·cm, 9 – 22 in.·lbf)
	Stabilizer bar link ball joint turning torque	0.05 – 1.0 N·m (0.5 – 10 kgf·cm, 0.4 – 9 in.·lbf)
	Drive pinion shaft runout Maximum	0.08 mm (0.0031 in.)
	Ring gear runout Maximum	0.05 mm (0.0020 in.)
	Ring gear backlash Maximum	0.08 – 0.13 mm (0.0031 – 0.0051 in.)
	Drive pinion bearing (at starting) New bearing	1.5 – 1.8 N·m (15 – 18 kgf·cm, 13.0 – 15.6 in.·lbf)
	Reused bearing	0.5 – 0.8 N·m (5 – 8 kgf·cm, 4.3 – 6.9 in.·lbf)
	Total preload (at starting)	Drive pinion preload plus
		0.5 – 0.8 N·m (5 – 8 kgf·cm, 4.3 – 6.9 in.·lbf)
Rear differential	Pinion gear backlash Maximum	0.15 mm (0.0059 in.)
		1.50 mm (0.059 in.)
		1.55 mm (0.061 in.)
		1.60 mm (0.063 in.)
		1.65 mm (0.065 in.)
	Pinion gear backlash adjusting thrust washer	1.70 mm (0.067 in.)
		1.75 mm (0.069 in.)
		1.80 mm (0.071 in.)
		1.85 mm (0.073 in.)
		1.90 mm (0.075 in.)

	Ding goor hooklook adjusting weeker	
	Ring gear backlash adjusting washer No.	0.00 mm (0.0705 in)
	02	
	04	,
	06	,
	08	,
	10	,
	12	,
	14	,
	16	,
	18	,
	20	,
	22	· · · · · · · · · · · · · · · · · · ·
	24	,
	26	,
	28	,
	30	2.30 mm (0.0906 in.)
	32	,
	34	,
	36	,
	38	,
Rear differential	40 42	2.40 mm (0.0945 in.)
(con't)		,
(COIT I)	44	2.44 mm (0.0961 in.)
	46 48	,
		,
	50 52	2.50 mm (0.0984 in.)
	54	2.52 mm (0.0992 in.) 2.54 mm (0.1000 in.)
	56	2.56 mm (0.1008 in.)
	58	2.58 mm (0.1016 in.)
	60	2.60 mm (0.1024 in.)
	62	
	64	2.64 mm (0.1039 in.)
	66	2.66 mm (0.1047 in.)
	68	2.68 mm (0.1055 in.)
	70	2.70 mm (0.1063 in.)
		,
	72 74	
	76	2.74 mm (0.1073 in.)
	78	2.78 mm (0.1097 in.)
	80	2.80 mm (0.1102 in.)
	82	2.82 mm (0.1102 in.)
	84	2.84 mm (0.1118 in.)
		2.86 mm (0.1126 in.)
	86	2.00 Hilli (0.1120 III.)

	Tooth contact pattern adjusting washer	No.	
	Toom conduct pattern dajabiling waener	87	1.87 mm (0.0736 in.)
		88	1.88 mm (0.0740 in.)
		89	1.89 mm (0.0744 in.)
		90	1.90 mm (0.0748 in.)
		91	1.91 mm (0.0752 in.)
		92	1.92 mm (0.0756 in.)
		93	1.93 mm (0.0760 in.)
		94	1.94 mm (0.0764 in.)
		95	1.95 mm (0.0768 in.)
		96	1.96 mm (0.0772 in.)
		97	1.97 mm (0.0776 in.)
		98	1.98 mm (0.0780 in.)
		99	1.99 mm (0.0784 in.)
			,
		01	2.01 mm (0.0791 in.)
			2.02 mm (0.0795 in.)
			2.03 mm (0.0799 in.)
			,
			2.05 mm (0.0807 in.)
			2.06 mm (0.0811 in.)
Rear differential			,
(con't)			2.08 mm (0.0819 in.)
			2.09 mm (0.0823 in.)
			2.10 mm (0.0827 in.)
			2.11 mm (0.0831 in.)
			2.12 mm (0.0835 in.)
			2.13 mm (0.0839 in.)
			2.14 mm (0.0843 in.)
			2.15 mm (0.0846 in.)
			2.16 mm (0.0850 in.)
			2.17 mm (0.0854 in.)
		18	2.18 mm (0.0858 in.)
1		19	2.19 mm (0.0862 in.)
		20	2.20 mm (0.0866 in.)
		21	,
			,
		23	2.23 mm (0.0878 in.)
		24	2.24 mm (0.0882 in.)
		25	
		26	,
		27	2.27 mm (0.0894 in.)
		28	2.28 mm (0.0898 in.)