

REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. INSTALL TILT AND TELESCOPIC ECU

Install the tilt and telescopic ECU with the 2 bolts.

2. INSTALL NO. 2 BRACKET

Install the No. 2 bracket with the bolt.

3. INSTALL NO. 1 BRACKET

Install the No. 1 bracket with the bolt.

4. INSTALL TURN SIGNAL BRACKET

Install the turn signal bracket with the 3 bolts.

5. INSTALL COLUMN TUBE SUPPORT

NOTICE:

If the attachment or support is deformed, replace it with a new one.

(a) Install the tube attachment to the column tube support.

(b) Install the column tube support with the bolt.

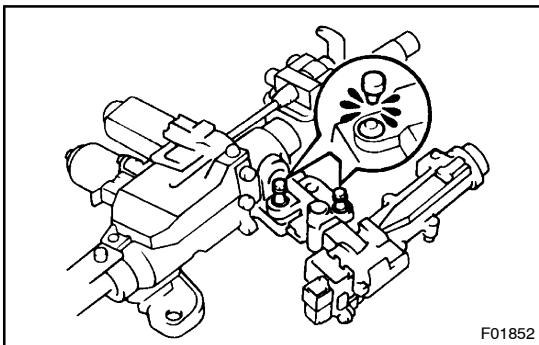
Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)

NOTICE:

Make sure that the column tube support is installed facing in the correct direction (See page SR-7)

NOTICE:

- Tighten the bolt while holding the support to prevent it turning too.
- Be sure to tighten the bolt with the specified torque.



6. INSTALL COLUMN UPPER BRACKET

(a) Install the column upper bracket with the 2 new tapered-head bolts.

(b) Tighten the 2 tapered-head bolts until the bolt heads break off.

7. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY

(a) Align the matchmarks on the No. 2 shaft and main shaft.

(b) Install the bolt.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

8. INSTALL KEY CYLINDER LAMP ILLUMINATION

9. INSTALL TRANSPONDER KEY COIL

Install the transponder key coil with the screw.