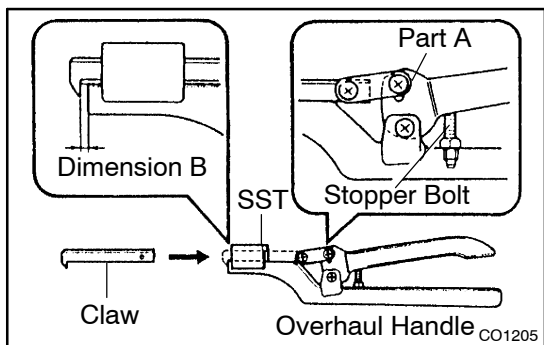


## DISASSEMBLY

1. **REMOVE PACKINGS**
2. **REMOVE RADIATOR CAP**
3. **REMOVE DRAIN PLUG**
  - (a) Remove the drain plug.
  - (b) Remove the O-ring.
4. **REMOVE WATER TEMPERATURE SWITCH**
  - (a) Remove the water temperature switch.
  - (b) Remove the O-ring.



### 5. ASSEMBLE SST

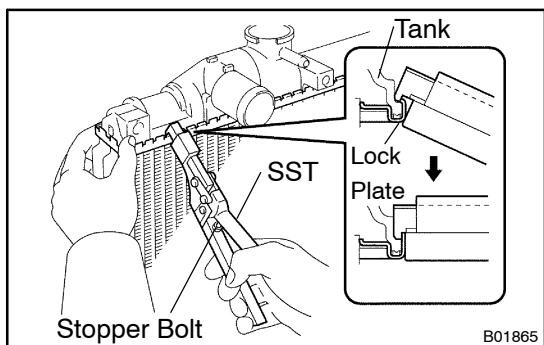
SST 09230-01010

- (a) Install the claw to the overhaul handle, inserting it in the hole in part A as shown in the diagram.
- (b) While gripping the handle, adjust the stopper bolt so that dimension B is as shown in the illustration.

**Dimension B: 0.2 – 0.3 mm (0.008 – 0.012 in.)**

### NOTICE:

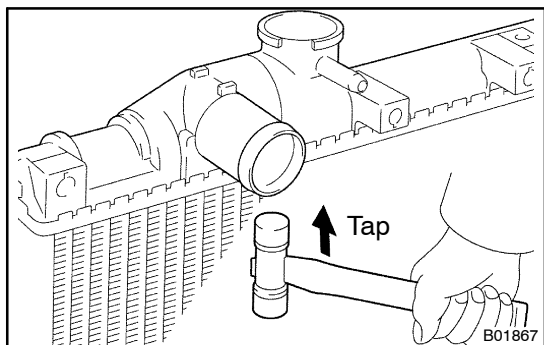
**If this adjustment is not done the claw may be damaged.**



### 6. UNCAULK LOCK PLATES

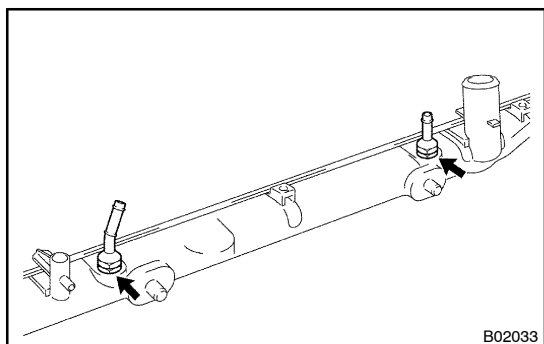
Using SST to release the caulking, squeeze the handle until stopped by the stopper bolt.

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### 7. REMOVE TANKS AND O-RINGS

Lightly tap the bracket of the radiator (or radiator inlet or outlet) with a soft-faced hammer, and remove the tank and the O-ring.



### 8. REMOVE OIL COOLER FROM LOWER TANK

- (a) Loosen the nut, and remove the cooler pipe. Remove the 2 cooler pipes.
- (b) Remove the 2 nuts and 2 plate washers.
- (c) Remove the oil cooler and 2 O-rings.