AC16L-01

REMOVAL

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

HINT:

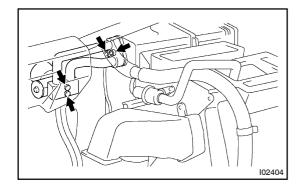
At the time of installation, please refer to the following item. Evacuate air from refrigeration system.

Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount: $600 \pm 50 \text{ g} (21.16 \pm 1.76 \text{ oz.})$

2. REMOVE INSTRUMENT PANEL

(See page BO-91)



3. LHD Models: REMOVE EXPANSION VALVE

(a) Pry out the packings.

HINT:

At the time of installation, please refer to the following item. Do not reuse the packing.

(b) Using SST, remove the 4 bolts and separate the expansion valve and tube and accessory.

SST 07110-61050

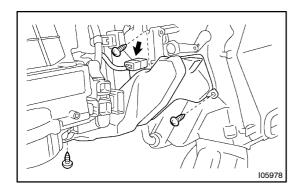
Torque: 4.1 N·m (42 kgf·cm, 36 in.·lbf)

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

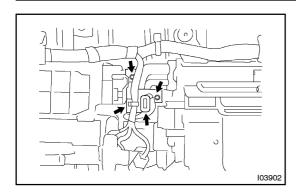
At the time of installation, please refer to the following item. Lubricate 6 new O-rings with compressor oil and install them to the tube and valve.



4. RHD Models: REMOVE EXPANSION VALVE

(a) Remove the air duct.

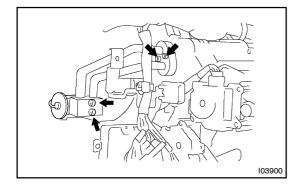
Remove the 3 screws and duct.



- (b) Remove the bracket.
 - (1) Disconnect the 2 wire harness clamps.
 - 2) Remove the 2 bolts and bracket.
- (c) Pry out the packings.

HINT:

At the time of installation, please refer to the following item. Do not reuse the packing.



(d) Using SST, remove the 4 bolts and separate the expansion valve and tube and accessory.

SST 07110-61050

Torque: 4.1 N·m (42 kgf·cm, 36 in.·lbf)

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

At the time of installation, please refer to the following item. Lubricate 6 new O-rings with compressor oil and install them to the tube and valve.