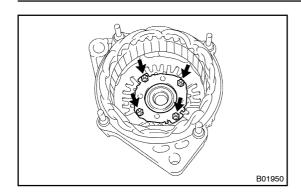
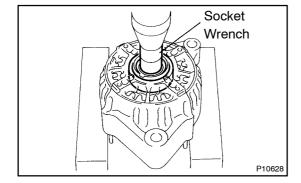
CH048-02

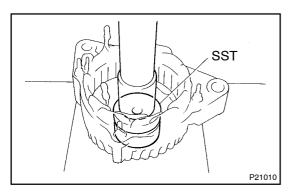


## REPLACEMENT

- 1. REPLACE FRONT BEARING
- (a) Remove the 4 screws, bearing retainer and bearing.

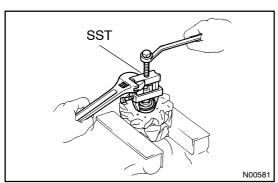


(b) Using a socket wrench and press, press out the bearing.



- (c) Using SST and a press, press in a new bearing. SST 09950-60010 (09951-00500)
- (d) Install the bearing retainer with the 4 screws.

Torque: 3.0 N·m (31 kgf·cm 27 in.·lbf)



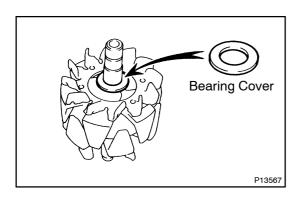
## 2. REPLACE REAR BEARING

(a) Using SST, remove the bearing cover (outside) and bearing.

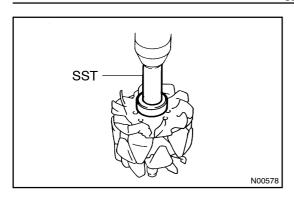
SST 09820-00021

NOTICE:

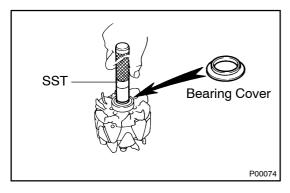
Be careful not to damage the fan.



- (b) Remove the bearing cover (inside).
- (c) Place the bearing cover (inside) on the rotor.



(d) Using SST and a press, press in a new bearing. SST 09820-00030



e) Using SST, push in the bearing cover (outside). SST 09285-76010