

1.

1.112 Prozessklausur

$$a) 0 = \dot{m}_{\text{ein}}(h_{\text{ein}} - h_{\text{aus}}) + \dot{Q}_R - \dot{Q}_{\text{aus}} \quad \dot{Q}_{\text{aus}} = \dot{Q}_R + \dot{m}_{\text{ein}}(h_{\text{ein}} - h_{\text{aus}})$$

$$h_{\text{ein}} = h(70^\circ\text{C}) = 282,35 \frac{\text{kJ}}{\text{kg}}$$

$$h_{\text{aus}} = h(100^\circ\text{C}) \times 0,005 = 419,04 + 0,005(2676,7 - 419,04) = \underline{450 \frac{\text{kJ}}{\text{kg}}}$$

$$b) \bar{T} = \frac{\int T ds}{s_1 - s_2} = \frac{\frac{65000 \text{ W}}{5755 \text{ kg}}}{\frac{h_{\text{aus}} - h_{\text{ein}}}{T_1 - T_2}} = \frac{65000 \text{ W}}{5755 \text{ kg}}$$

$$c) \dot{S}_{\text{ent}} = \dot{m}(s_1 - s_2) - \frac{\dot{Q}}{\bar{T}}$$

d)

$$d) OE = \dot{m}_{\text{in}}(h_e - h_a) + \dot{Q} - \dot{W}^{90}$$

$$\dot{m}_2 u_2 - \dot{m}_1 u_1 = \dot{m}_{\text{in}}(h_e - h_a) + \dot{Q}$$

$$\dot{m}_{\text{in}} = \frac{\dot{m}_2 u_2 - \dot{m}_1 u_1 - \dot{Q}}{h_e - h_a}$$

$$e) OS = \dot{m}_2 s_2 - \dot{m}_1 s_1$$

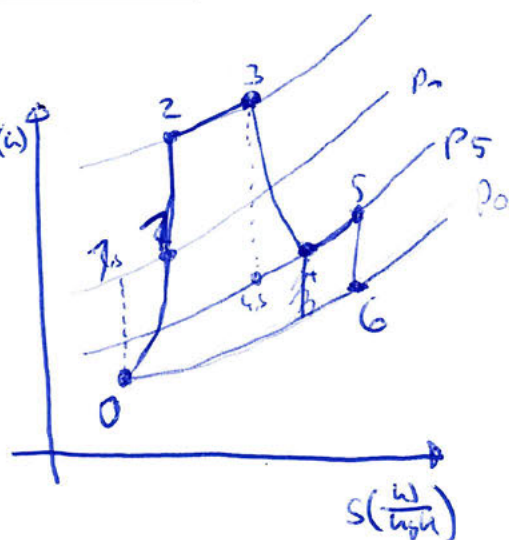
$$\dot{m}_1 = 5755 \text{ kg}$$

$$\dot{m}_2 = \dot{m}_1 + \dot{m}_{\text{in}} = 5755 \text{ kg} + 3600 \text{ kg} = \underline{9355 \text{ kg}}$$

$$s_1 = 73063 + x(755(9) - 73063) = 733654 \frac{\text{J}}{\text{kg}}$$

$$s_2 = s(70^\circ\text{C}) = 73063 \frac{\text{J}}{\text{kg}}$$

2.

a) $T(s)$ 

$$b) 0 = \dot{m} \left(h_5 - h_0 + \frac{u_5^2 - u_0^2}{2} \right) + \dot{Q} - \dot{W}_v$$

$$\dot{W}_v = \dot{m} \left(\int_5^0 v dp + c_{he} \right) \dot{W}_v = \frac{1}{n-1} (p_0 v_0 - p_5 v_5) = \frac{R(T_0 - T_5)}{1-n} = \frac{\bar{P}}{1-n} (T_0 - T_5)$$

$$\dot{Q} = \dot{m} c_p (T_5 - T_0)$$

$$\dot{Q} = \dot{m} \bar{c}_p = \frac{8514 \cdot 1000}{2897} = 2899$$

$$\dot{Q} = \frac{2899 (273,15 - 304 - 43794)}{1-1,4} = 477,875 \frac{W}{kg}$$

$$\dot{W}_v - \dot{m} (h_5 - h_0) = \dot{m} \left(\frac{u_5^2 - u_0^2}{2} \right)$$

$$v_0 = \sqrt{u_5^2 - \frac{2(\dot{W}_v - \dot{m}(h_5 - h_0))}{\dot{m}}} \quad h_5 - h_0 = c_p (T_5 - T_0)$$

$$c) \dot{E}_{x_{tot}} = \dot{m} (h_0 - h_0 - T_0 (s_0 - s_0) + c_{he})$$

$$h_0 - h_0 = c_p (T_0 - T_0) = 1006 \frac{W}{kg} (3400 - 273,15 - 304) = 37,077 \frac{W}{kg}$$

$$T_0 (s_0 - s_0) = T_0 c_p \ln \left(\frac{T_0}{T_0} \right) = (273,15 - 304) \cdot 1006 \frac{W}{kg} \ln \left(\frac{3400}{(273,15 - 304)} \right) = 8 \frac{W}{kg}$$

$$c_{he} = \frac{u_0^2 - u_5^2}{2} = \frac{570^2 - 200^2}{2} = 170 \frac{W}{kg}$$

$$\dot{E}_{x_{tot}} = \dot{m} (37 - 82 + 170) = 65 \frac{W}{kg}$$

d)

$$\dot{E}_{\text{heat}} = \dot{E}_{\text{ex}} + \dot{E}_{\text{ex}}$$

$$\dot{E}_{\text{ex}} = \left(1 - \frac{T_0}{T}\right) \dot{Q}$$

$$\dot{m}_g = \dot{m}_H + \dot{m}_u$$

$$\dot{m}_u = \dot{m}_{\text{ex}} - \dot{m}_H = \dot{m}_{\text{ex}} - 5,795 \dot{m}_u$$

$$\dot{m}_u (1 + 5,795) = \dot{m}_{\text{ex}}$$

$$\dot{m}_u = \frac{\dot{m}_{\text{ex}}}{6,295}$$

3.
a)

$$p_a = p_0 + \frac{\rho \cdot g}{A} + \frac{m \cdot g}{A} = 1.10^5 \text{ Pa} + \frac{(32 \text{ kg} + 0.2 \text{ kg}) \cdot 9.81 \text{ m/s}^2}{(0.1 \text{ m})^2 \pi} = \underline{1.1 \text{ bar}}$$

$$m_a = \frac{p_a \cdot V_a}{R \cdot T_a} = \frac{p_a \cdot V_a}{\frac{R}{M} \cdot T_a} = \frac{1.5 \cdot 10^5 \text{ Pa} \cdot 0.00314 \text{ m}^3}{\frac{8.314 \cdot 1000}{50} \cdot (500 + 277.15 \text{ K})} = \underline{0.00366 \text{ kg}}$$

$$b) p_{a2} = p_0 + \frac{\rho \cdot g}{A} = 1.10^5 \text{ Pa} + \frac{32 \text{ kg} \cdot 9.81 \text{ m/s}^2}{(0.2 \text{ m})^2 \pi} = \underline{1.3 \text{ bar}}$$

$$p_c = p_{a2} - p_{a1} = 1.3 \text{ bar} - 1.1 \text{ bar} = \underline{0.2 \text{ bar}}$$

$$V_{\text{max}} = \frac{m \cdot R \cdot T}{p}$$

$$c) \Delta E = Q_{12} - W_{12} = \Delta U = c_v (T_2 - T_1) = (c_p - \frac{R}{M}) (T_2 - T_1) = 0.46672 (0.003 \text{ kg} \cdot 277.15 \text{ K} - 500 \text{ K})$$

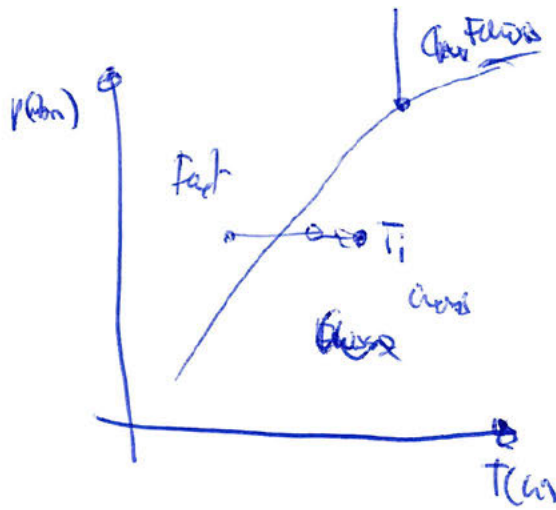
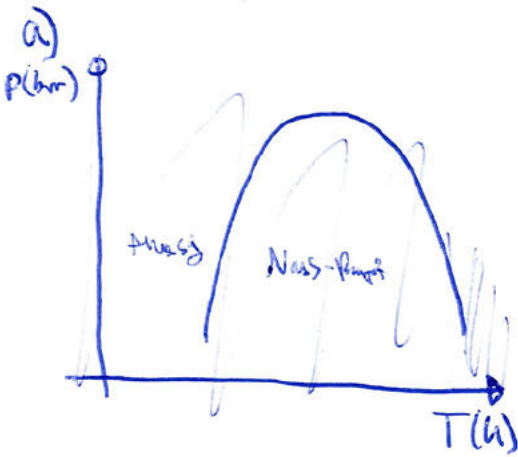
$$V_2 = \frac{m \cdot R \cdot T_2}{p_2} = \frac{0.003 \text{ kg} \cdot \frac{8.314 \cdot 1000}{50} \cdot (277.15 + 277.15 \text{ K})}{1.5 \cdot 10^5 \text{ Pa}} = \underline{0.00366 \text{ m}^3}$$

$$c_v = c_p - \frac{R}{M} = 0.46672$$

$$d) \eta = \frac{W_{\text{Fest}}}{W_{\text{Fest}} + W_{\text{Fluss}}} = \frac{-333.442}{-333.442 + -0.003} = \underline{0.999}$$

$$W_{\text{Fest}} T_{a1} = T_{\text{Fest}} = \underline{0.003 \text{ K}}$$

4.



b) 1.15 oder Verdichter

$$0 = \dot{m}(h_2 - h_1) - \dot{Q}_k \quad \dot{m} = \frac{\dot{Q}_k}{h_2 - h_1}$$

$$T_2 = T_1 - 6 = 273,15 - 10 - 6 = 257,15 \text{ K} = -16^\circ \text{C}$$

$$h_2 = h(x=0,7, T=-16^\circ \text{C}) = 237,74 \frac{\text{kJ}}{\text{kg}} \quad h_2 = h(x=0,7, T=-22^\circ \text{C}) = 234,08 \frac{\text{kJ}}{\text{kg}}$$

$$s_3 = s_2 = 0,9395 \frac{\text{kJ}}{\text{kg K}} \quad A=11$$

$$h_3 = h(s=0,9395, T=10^\circ \text{C}) = 260,15 \frac{\text{kJ}}{\text{kg}}$$

$$x = 0,9395 - 0,1$$

c) $h_1 = h_4 = h(s=0, x=0) = 93,42 \frac{\text{kJ}}{\text{kg}}$

$$T=30^\circ \text{C} \quad p_1 = p_2 = 1,57 \text{ bar}$$

d) $\eta_k = \frac{\dot{Q}_k}{\dot{Q}_{k1} - \dot{Q}_{k2}} = \frac{\dot{Q}_{k2}}{\dot{Q}_k}$

e) Die Temperatur würde sich in einem Mittel nicht ausgleichen