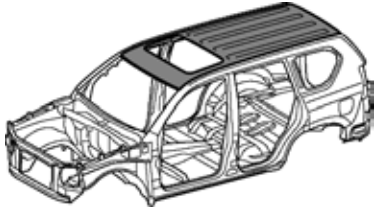


ROOF PANEL (ASSY)



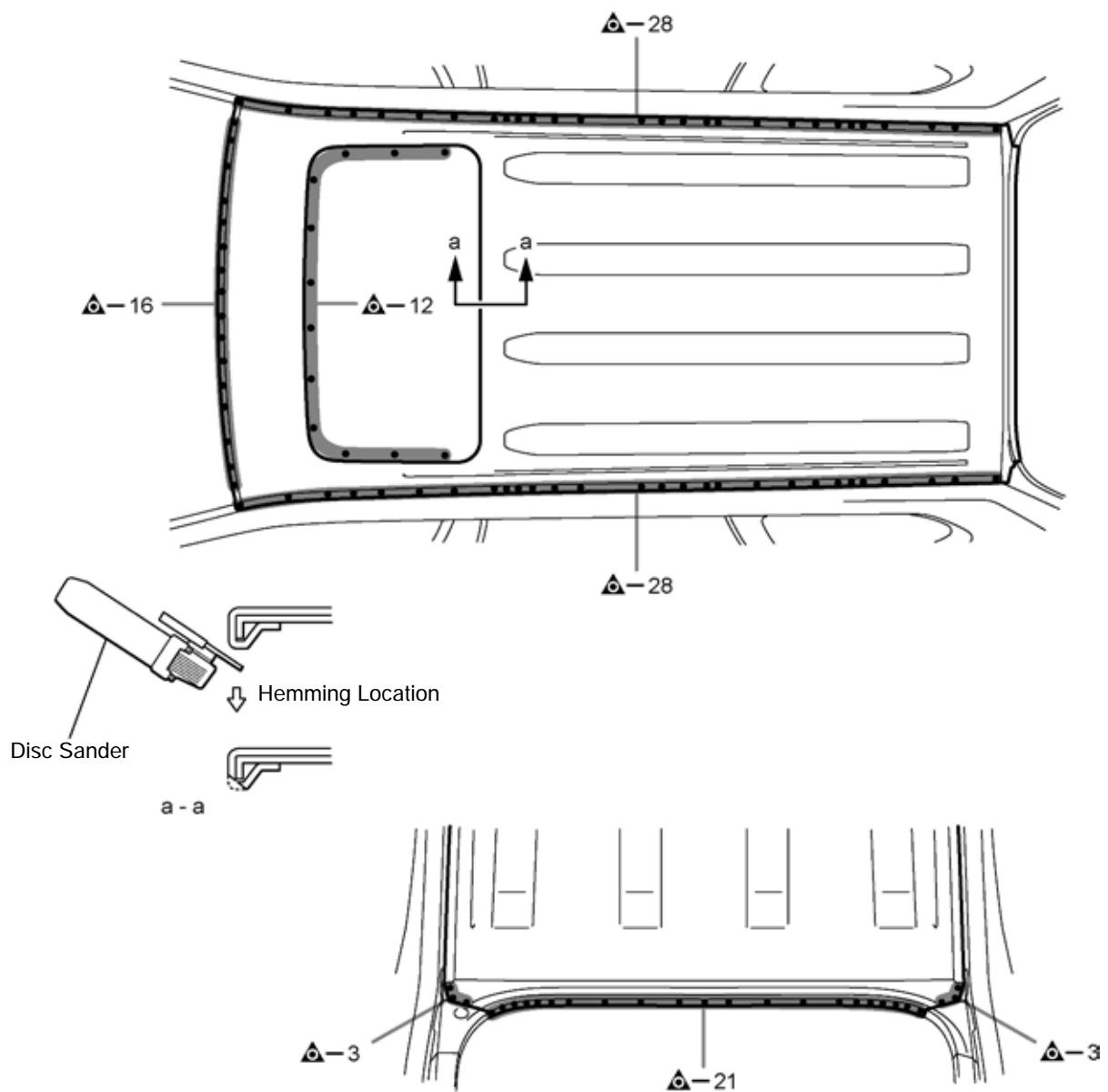
F43892A

Symbol meaning

△ : Remove Weld Points

F43344B

REMOVAL



F43344

REMOVAL POINT

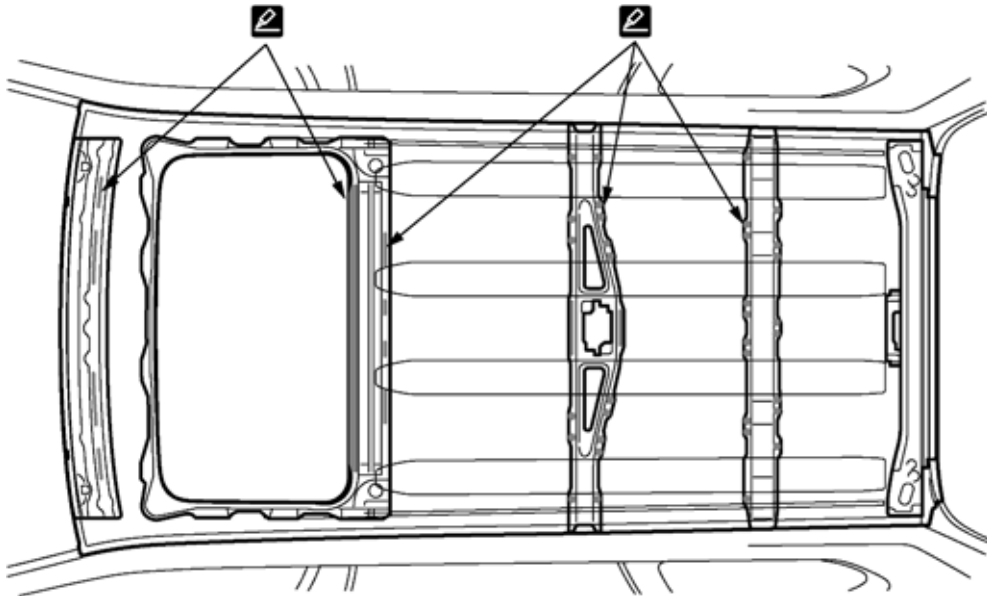
- 1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

Symbol meaning

◻ : Plug Weld ◻ : Body Sealer

F43345B

INSTALLATION



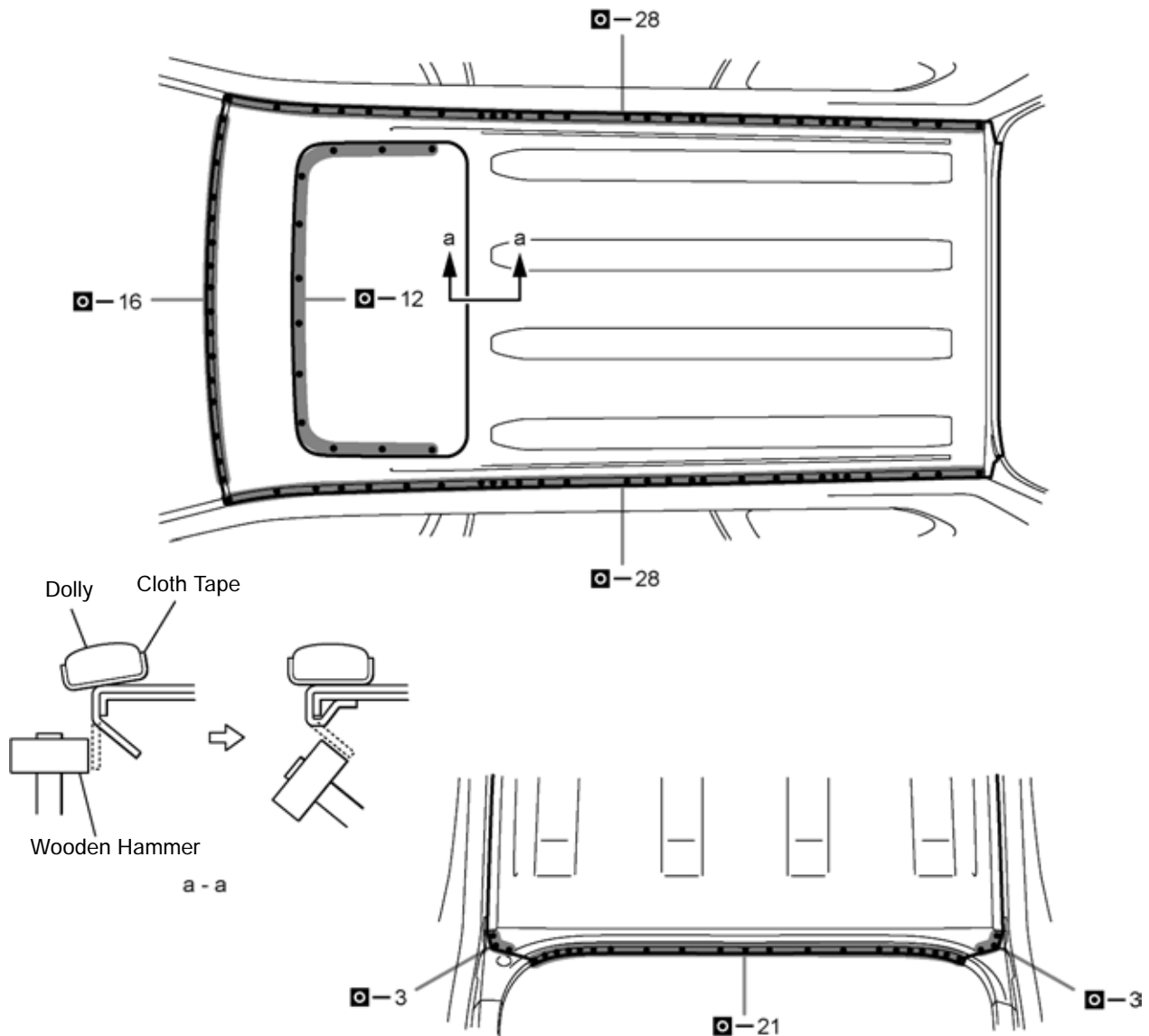
F43345

INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
- 4 Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.

HINT:

Apply just enough body sealer for the new parts to make contact.



F43346

INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 Bend the flange hem with a wooden hammer and dolly.
HINT:
Perform hemming three steps, being careful not to warp the panel.
- 4 After welding, apply the foamed sealing material to the corresponding parts. (See the paint-coating)
- 5 After welding, apply body sealer to the corresponding parts. (See the paint-coating)
- 6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.