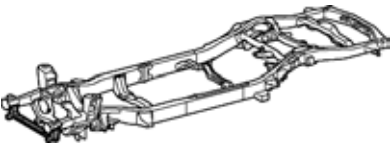

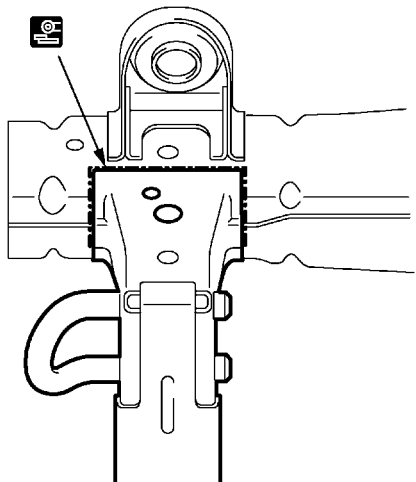
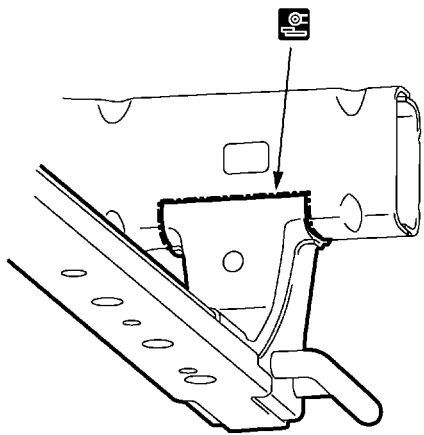


FRAME AUXILIARY CROSSMEMBER (ASSY)

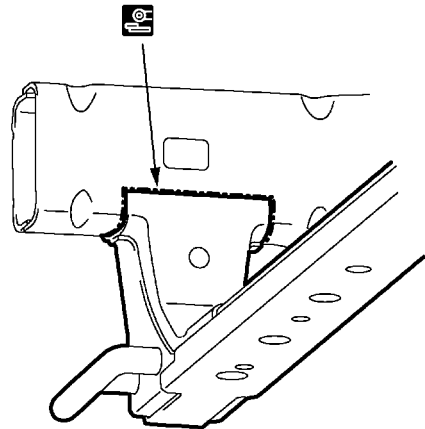
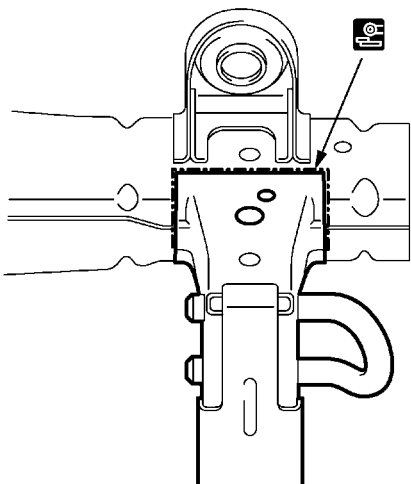
 <p>F43894A</p>	<p>With the frame side rail plate removed.</p> <div data-bbox="557 376 748 408">Symbol meaning</div> <div data-bbox="581 455 909 489"> : Cut with Disc Sander etc.</div> <p>F43349B</p>
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REMOVAL

[LH Side]



[RH Side]



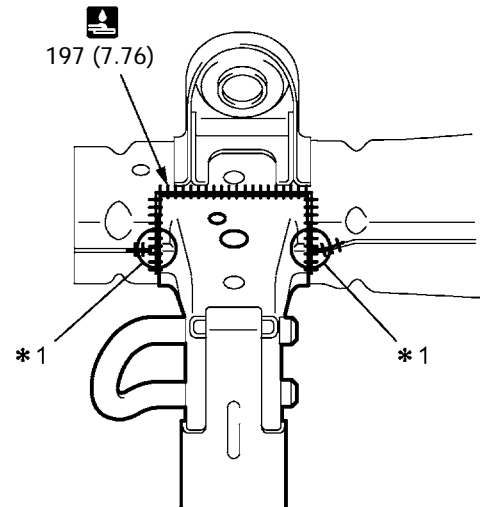
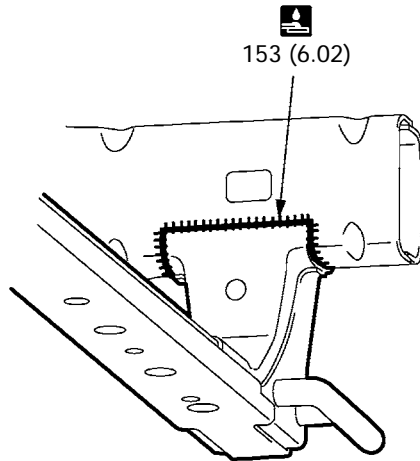
Symbol meaning

 : Fillet Weld

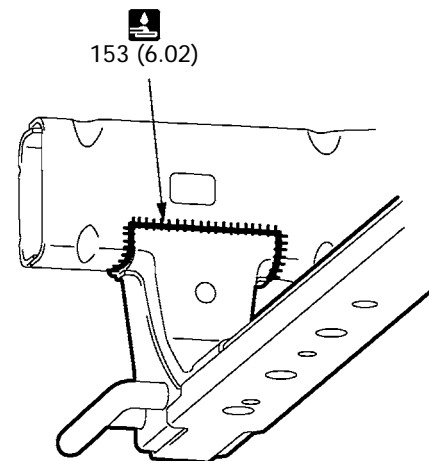
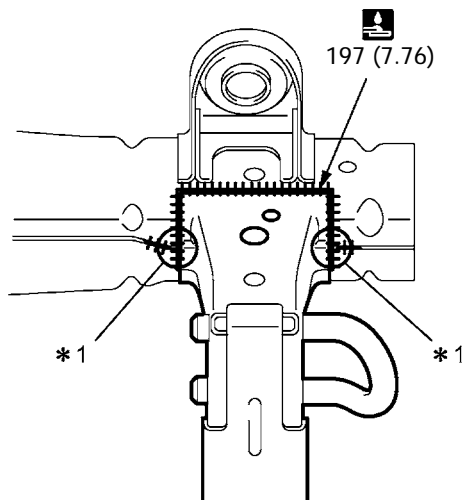
F43350B

INSTALLATION

[LH Side]



[RH Side]

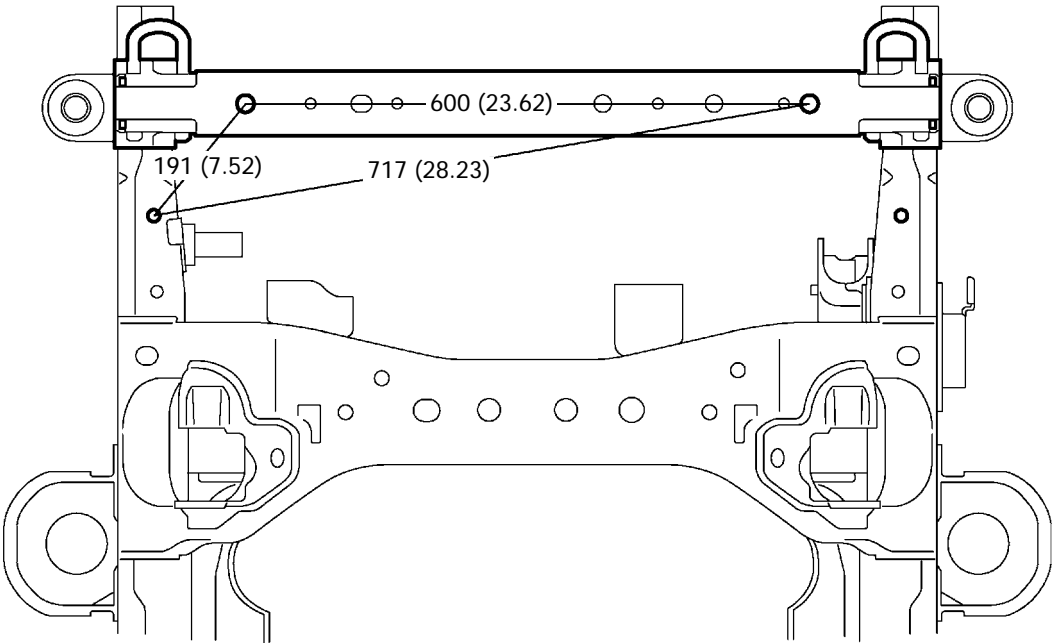


mm (in.)

F43350

INSTALLATION POINT

- 1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
- 2 Make sure that the welding bead at *1 is overlapped.
- 3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



mm (in.)

F43895

INSTALLATION POINT

1 These values are reference values.