

BODY LOWER BACK PANEL (ASSY)



F43884A

With the back door opening side reinforce removed.

Symbol meaning

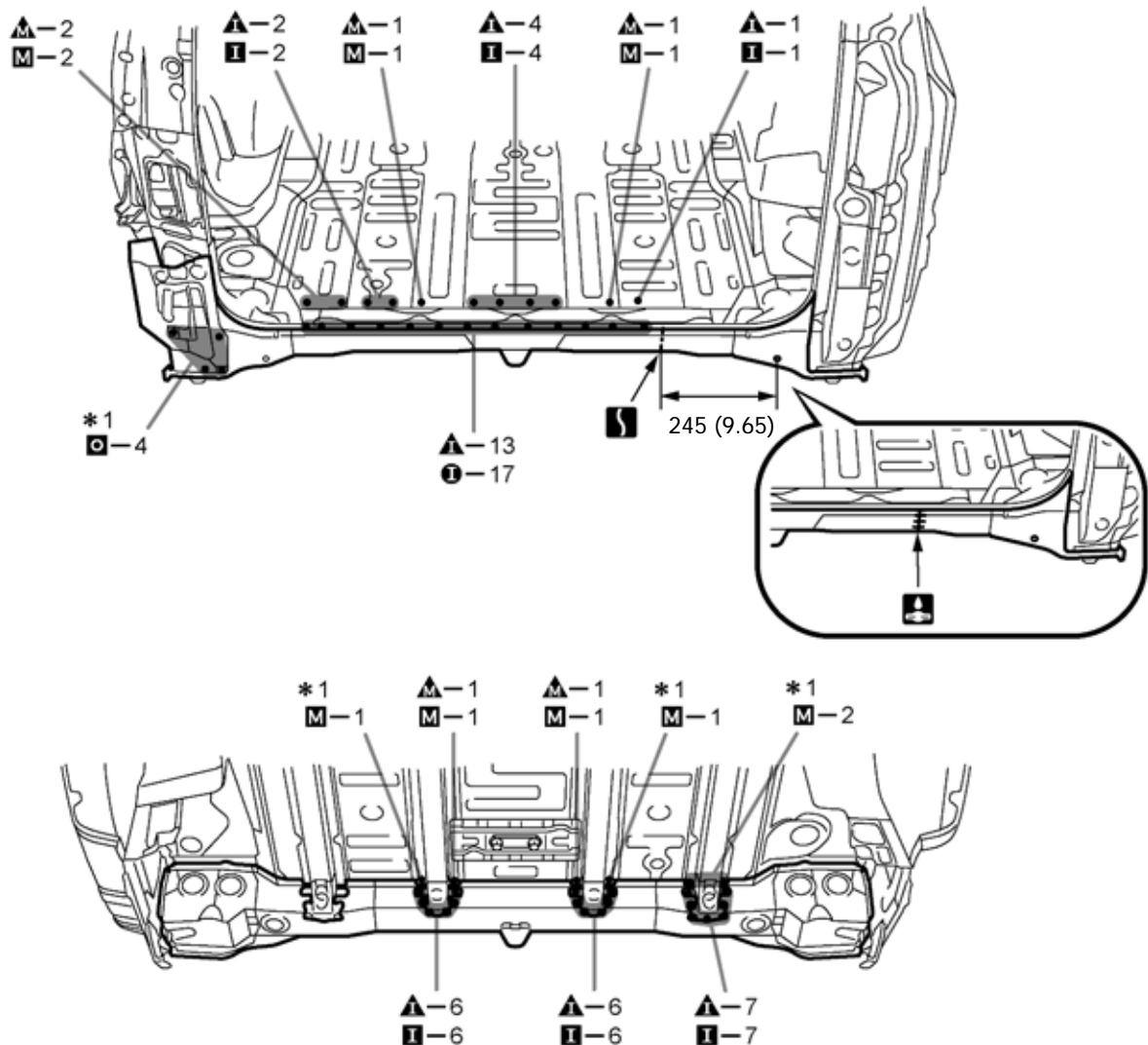
REMOVAL ▲ ▲ ▲ : Remove Weld Points S : Cut and Join Location

INSTALLATION I : Spot Weld O M I : Plug Weld B : Butt Weld

F43308B

REMOVAL-INSTALLATION

[LH Side]




mm (in.)

F43308

INSTALLATION POINT

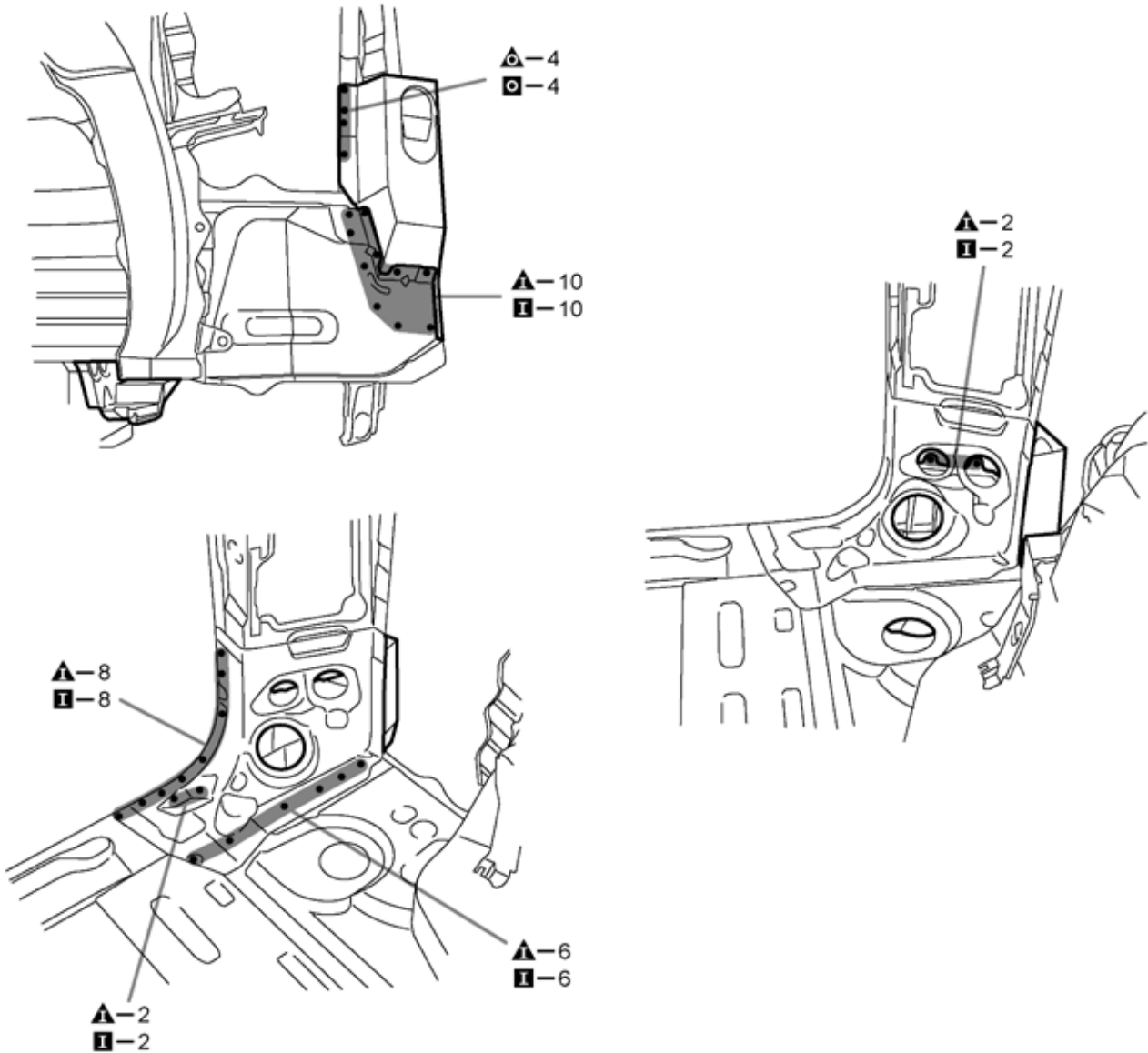
- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 *1 is only for installation.

Symbol meaning

REMOVAL  : Remove Weld Points  : Cut and Join LocationINSTALLATION  : Spot Weld    : Plug Weld  : Butt Weld

F43308B

[LH Side]

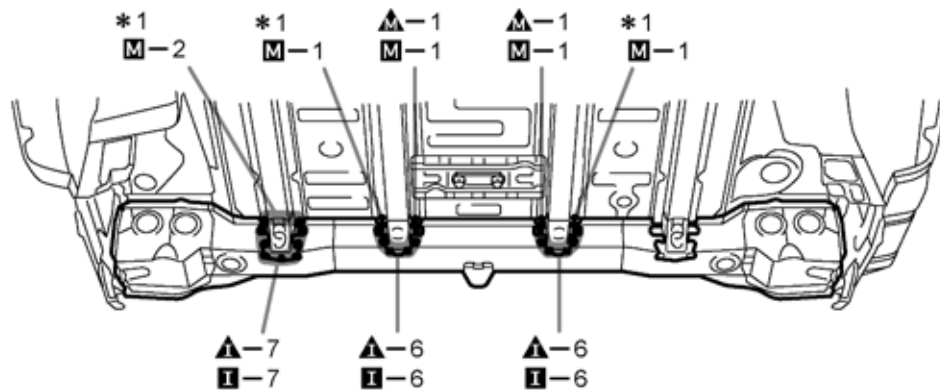
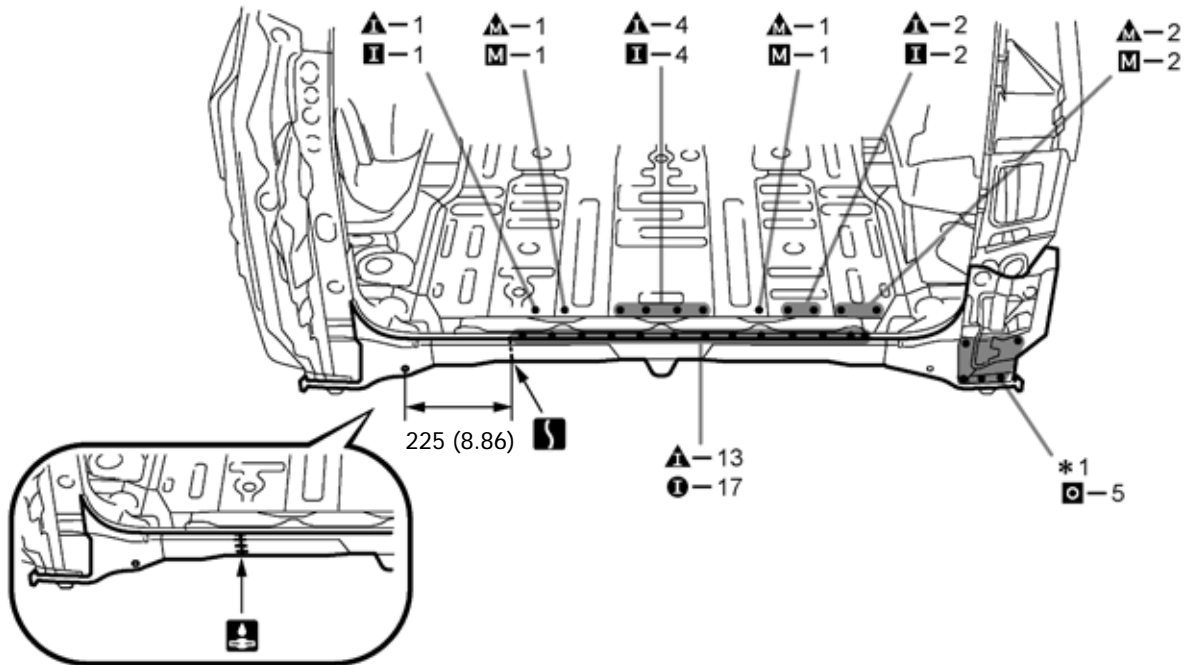


F43309

INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint-coating)
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[RH Side]




mm (in.)

F43310

INSTALLATION POINT

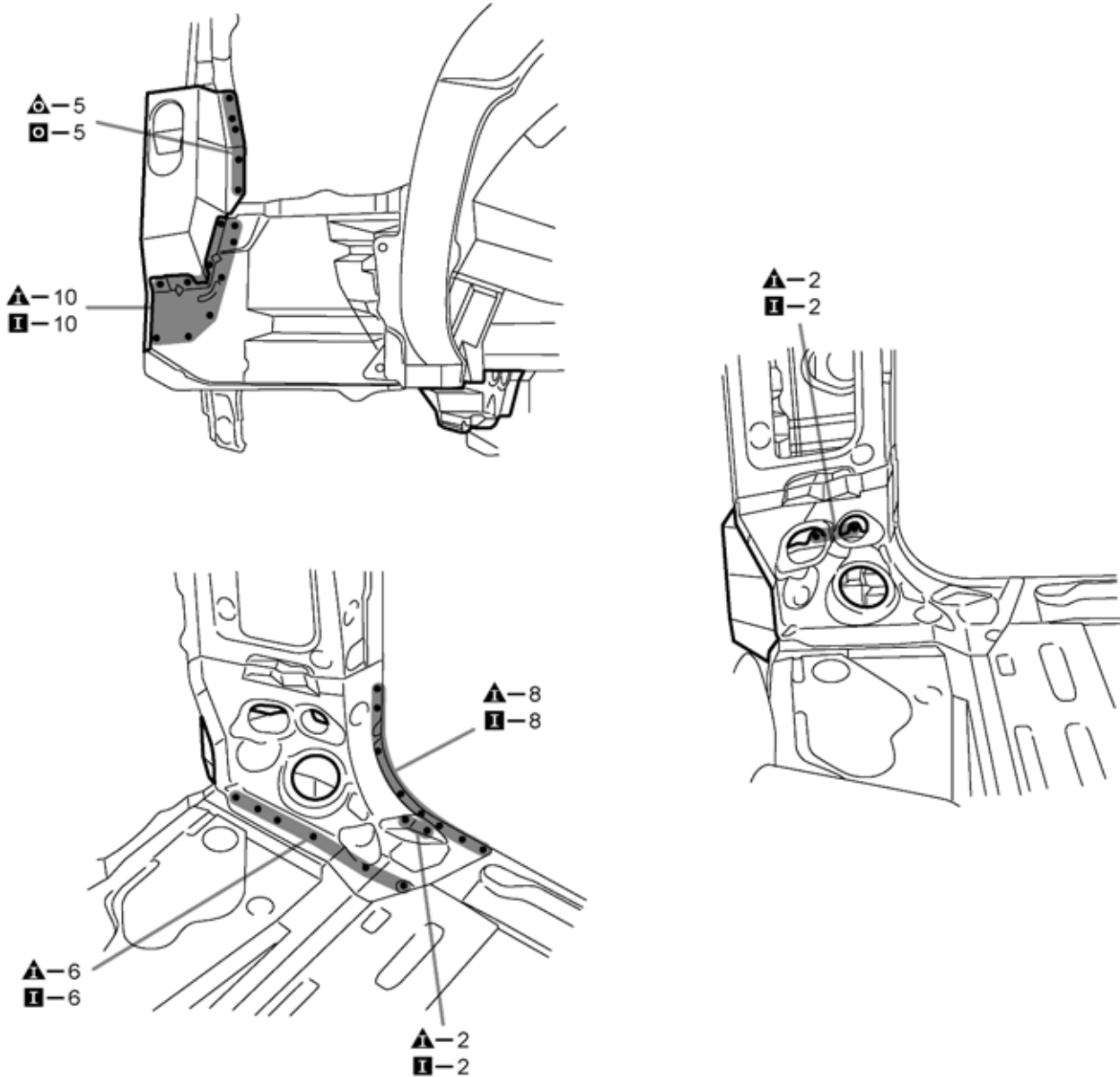
- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 *1 is only for installation.

Symbol meaning

REMOVAL  : Remove Weld Points  : Cut and Join LocationINSTALLATION  : Spot Weld    : Plug Weld  : Butt Weld

F43308B

[RH Side]



F43311

INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint-coating)
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.