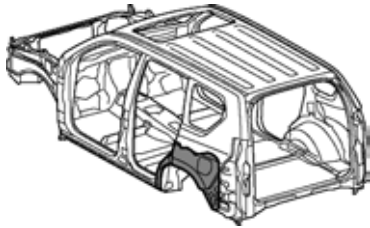


QUARTER WHEEL HOUSING OUTER PANEL (ASSY)




F43880A

With the quarter panel removed.

Symbol meaning

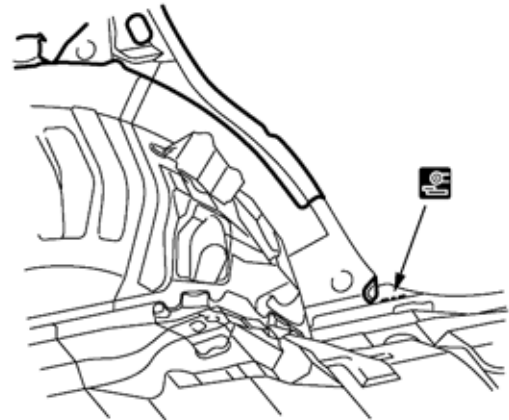
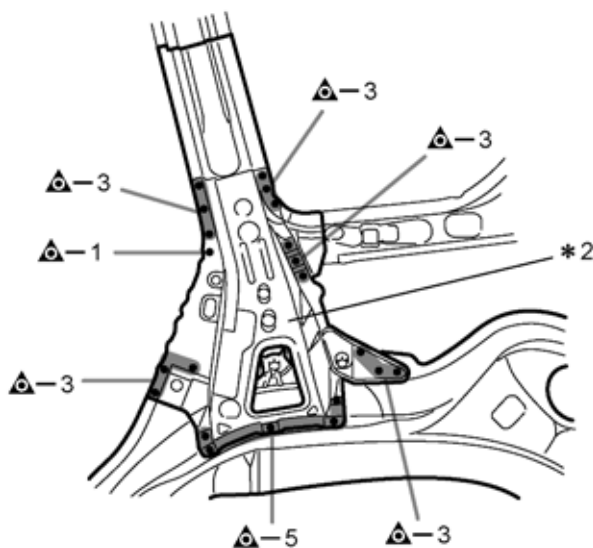
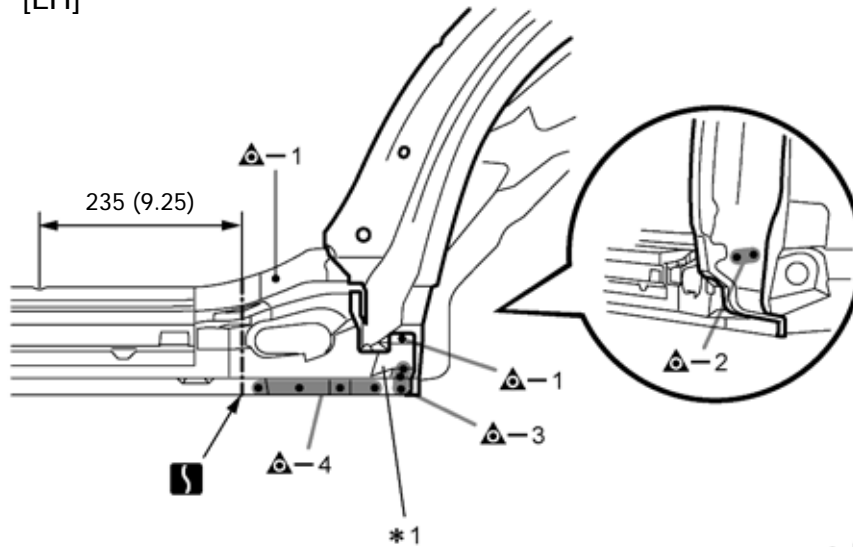
△△ : Remove Weld Points  : Cut with Disc Sander etc.

 : Cut and Join Location

F43281B

REMOVAL

[LH]



mm (in.)


F43281

REMOVAL POINT

- 1 *1 is reused.
- 2 After removing the *1 and *2 remove the quarter wheel housing outer panel.

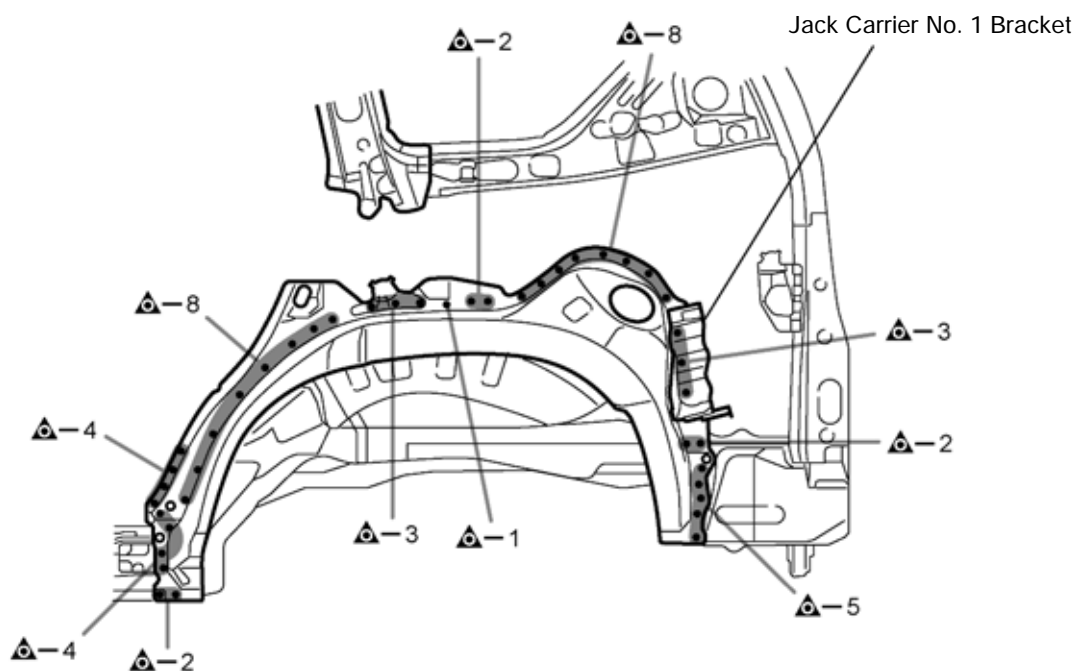
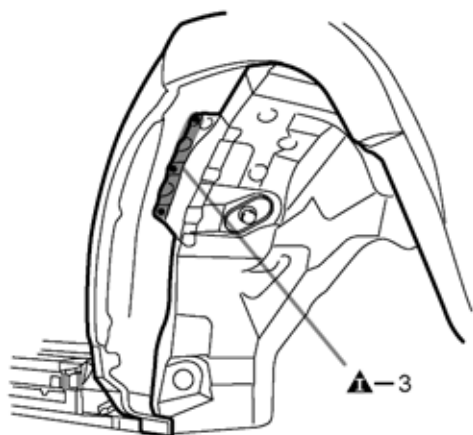
Symbol meaning

▲ ▲ : Remove Weld Points  : Cut with Disc Sander etc.

 : Cut and Join Location

F43281B

[LH]

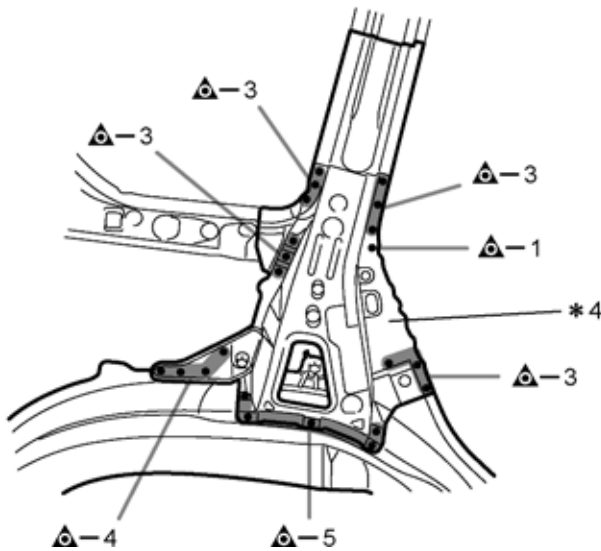
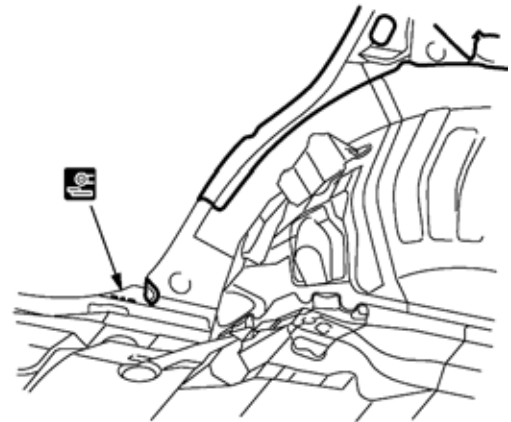
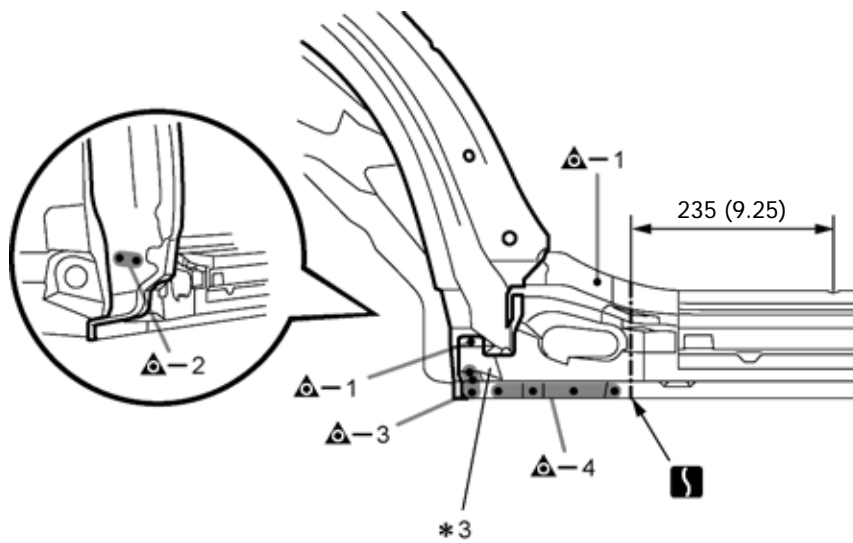


F43282

REMOVAL POINT

- 1 Remove the jack carrier No. 1 bracket at the same time.

[RH]



mm (in.)

F43283

REMOVAL POINT

- 1 *3 is reused.
- 2 After removing the *3 and *4 remove the quarter wheel housing outer panel.

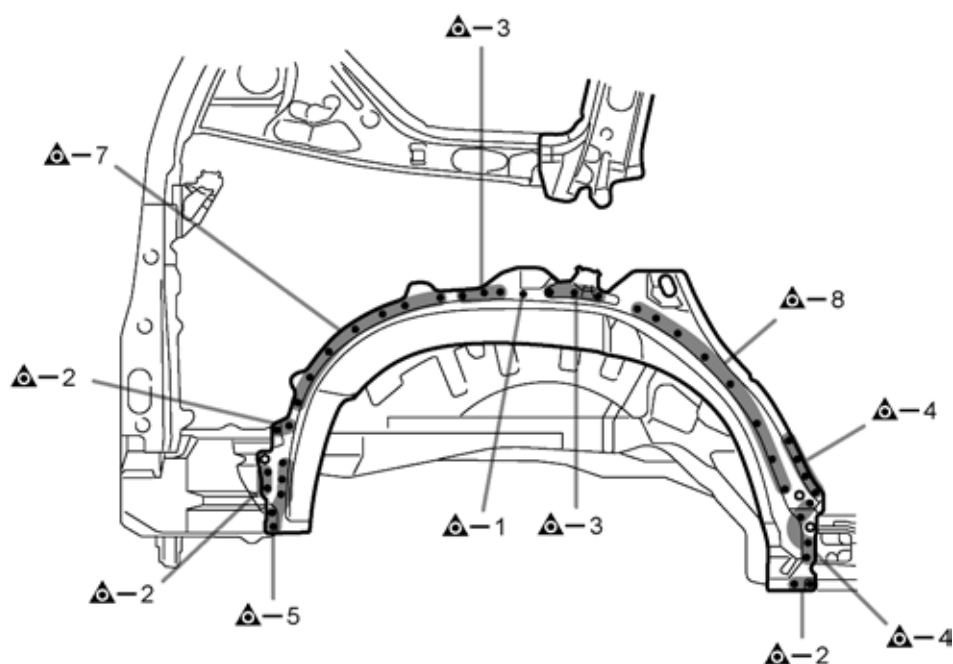
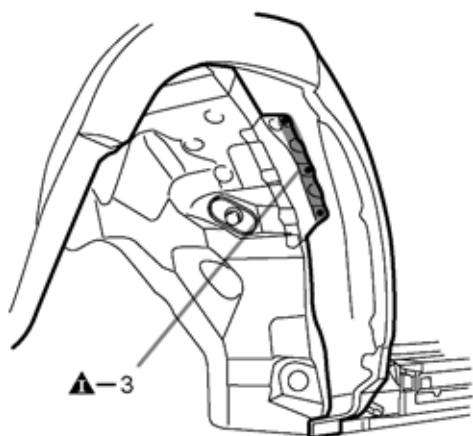
Symbol meaning

▲ ▲ : Remove Weld Points  : Cut with Disc Sander etc.

 : Cut and Join Location

F43281B

[RH]



F43284

Symbol meaning

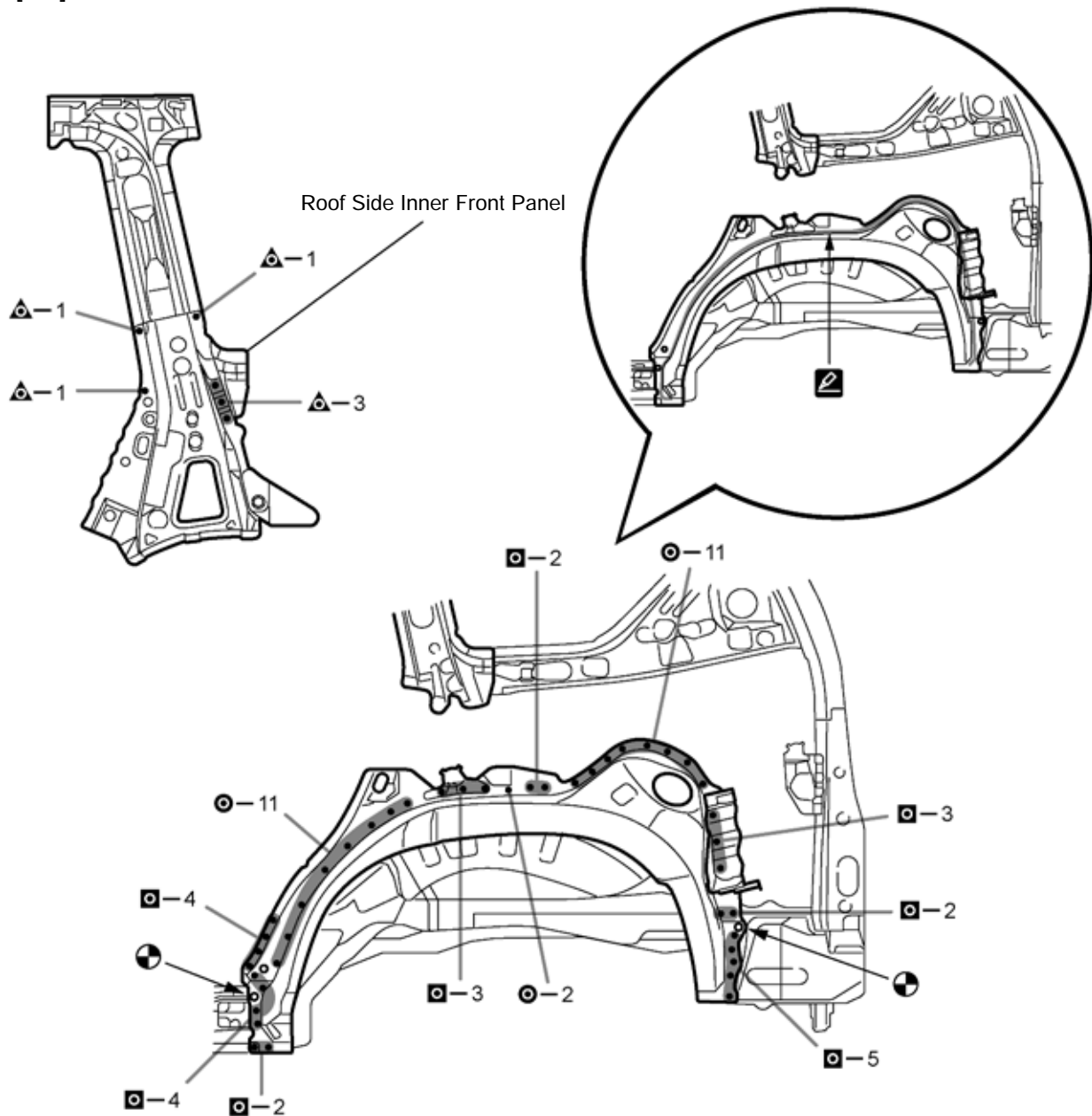
△ : Remove Weld Points ○ : Spot Weld □ I : Plug Weld

▢ : Fillet Weld ▢ : Butt Weld ▢ : Body Sealer

F43285B

INSTALLATION

[LH]



F43285

INSTALLATION POINT

- 1 If the entire supply part is not needed, remove the part of the supply part that is needed.
- 2 For positioning of the new parts, align the installation standard holes of the outer panel and the inner panel.
- 3 Before installing a new part, apply body sealer.

HINT:

Apply body sealer in an even, continuous bead.

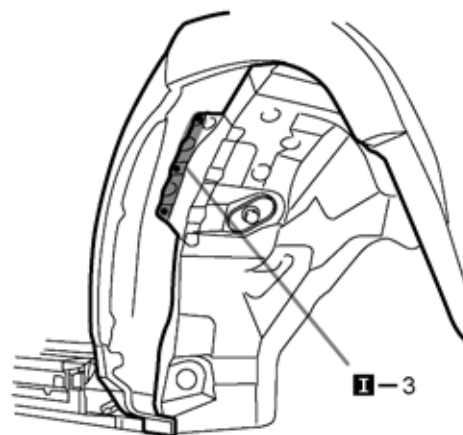
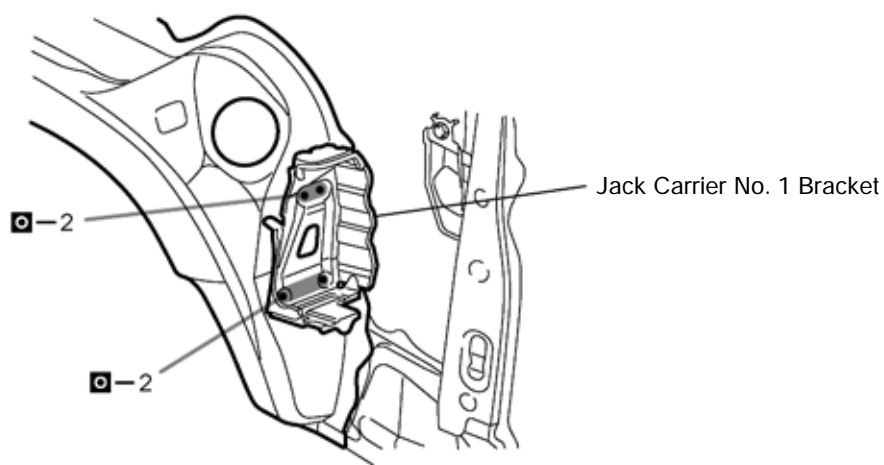
Symbol meaning

△ : Remove Weld Points ○ : Spot Weld □ I : Plug Weld

▬ : Fillet Weld ■ : Butt Weld 2 : Body Sealer

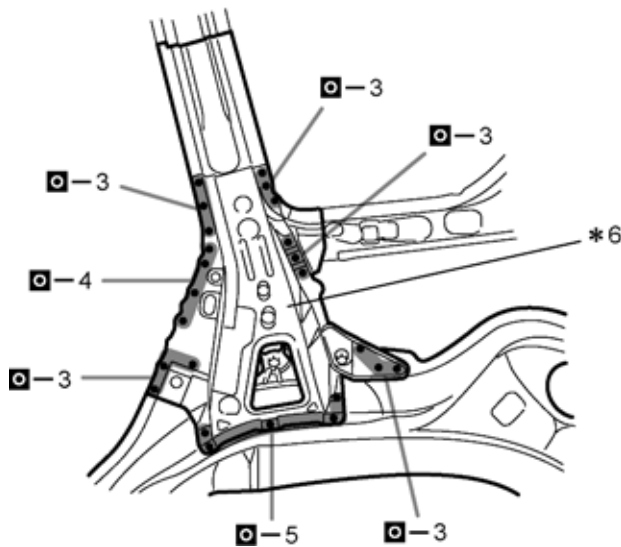
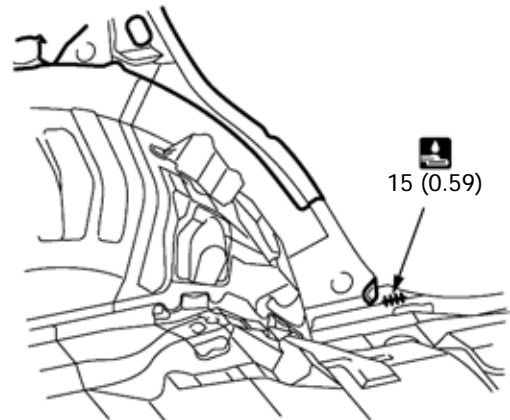
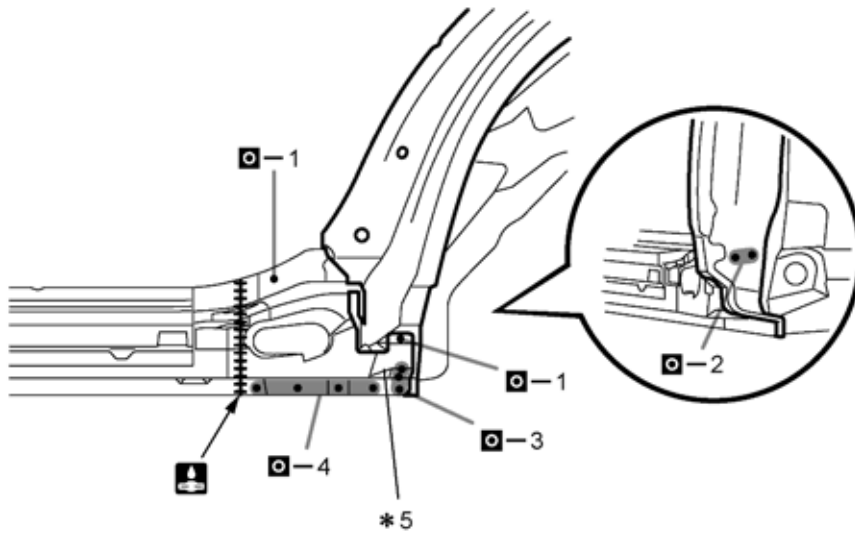
F43285B

[LH]



F43286

[LH]



mm (in.)

F43287

INSTALLATION POINT

- 1 After welding the quarter wheel housing outer panel to the vehicle side, install the *5 and *6.
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

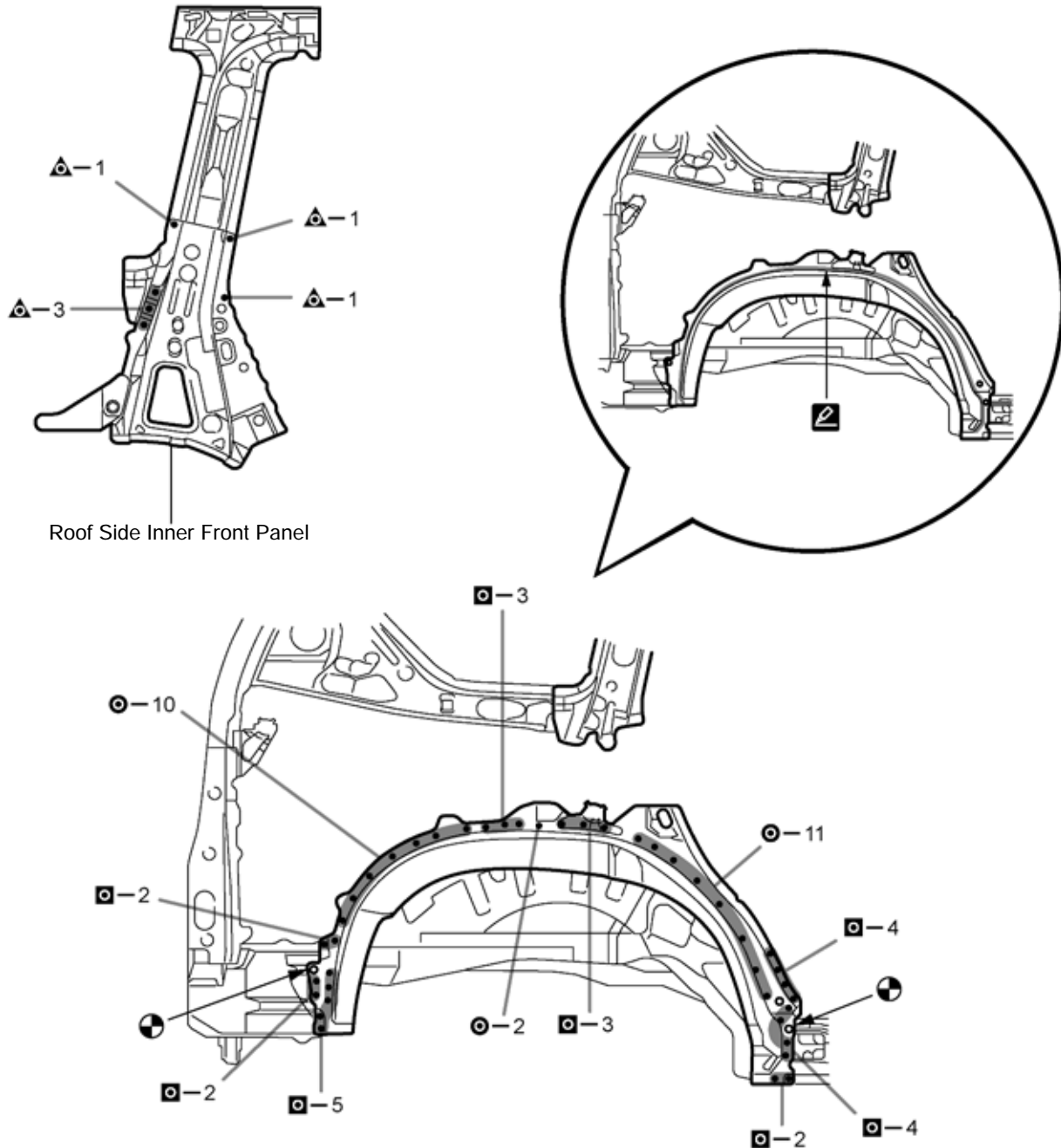
Symbol meaning

△ : Remove Weld Points ○ : Spot Weld □ I : Plug Weld

▤ : Fillet Weld ▥ : Butt Weld ▧ : Body Sealer

F43285B

[RH]



F43288

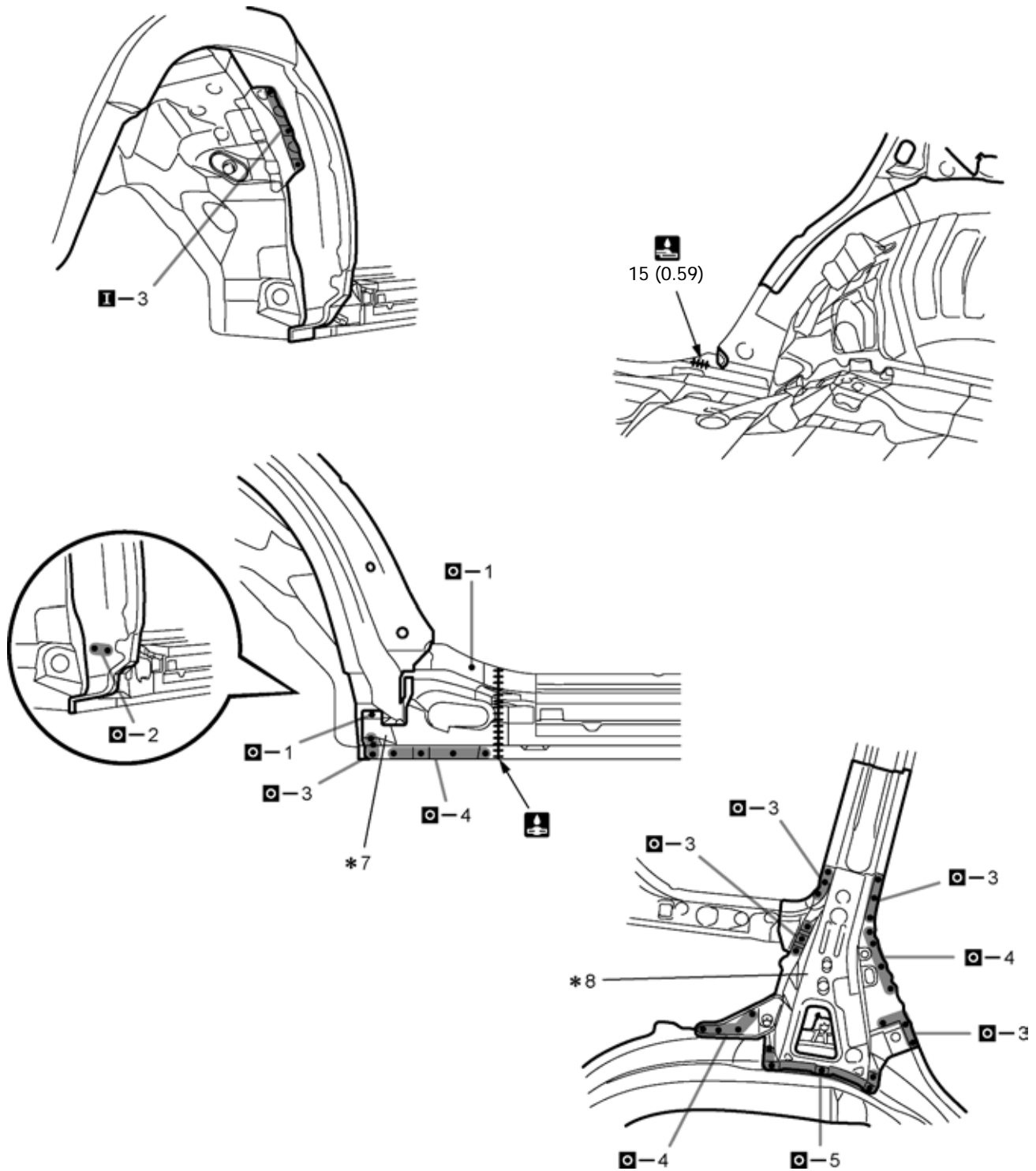
INSTALLATION POINT

- 1 If the entire supply part is not needed, remove the part of the supply part that is needed.
- 2 For positioning of the new parts, align the installation standard holes of the outer panel and the inner panel.
- 3 Before installing a new part, apply body sealer.

HINT:

Apply body sealer in an even, continuous bead.

[RH]



mm (in.)

F43289

INSTALLATION POINT

- 1 After welding the quarter wheel housing outer panel to the vehicle side, install the *7 and *8.
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.