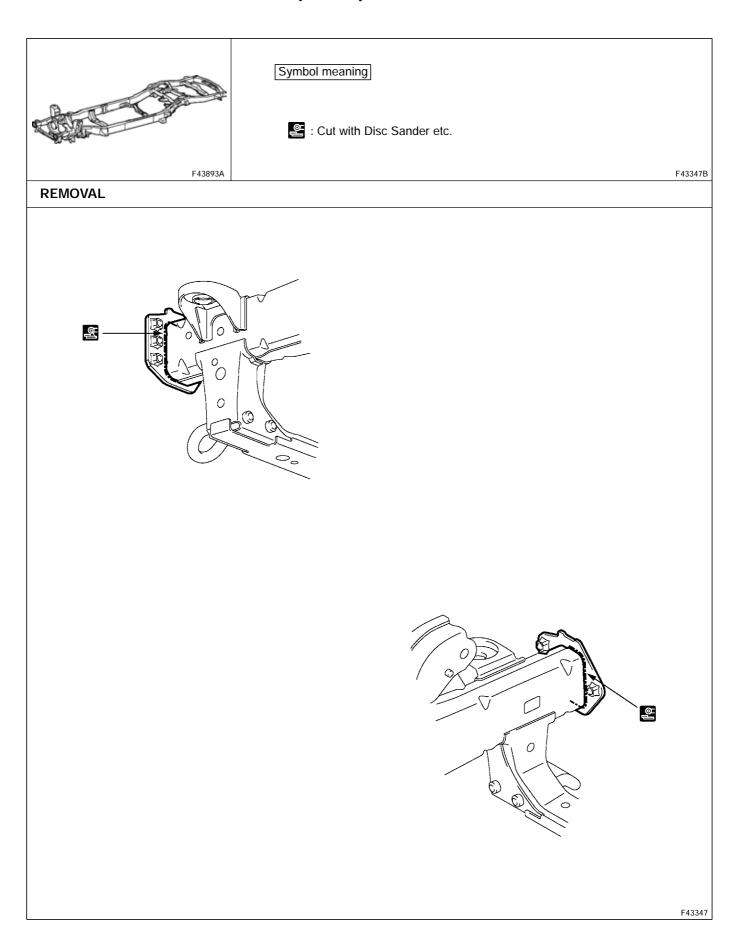
## FRAME SIDE RAIL PLATE (ASSY)

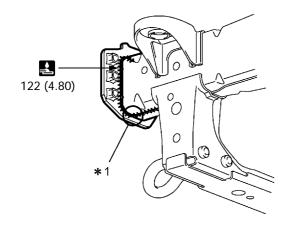


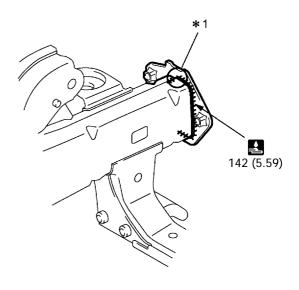
Symbol meaning

: Fillet Weld

F43348B

## **INSTALLATION**





mm (in.)

F43348

## **INSTALLATION POINT**

- 1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
- 2 Make sure that the welding bead at \*1 is overlapped.
- 3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.