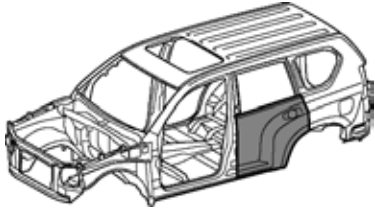


# REAR DOOR OUTER PANEL (ASSY)



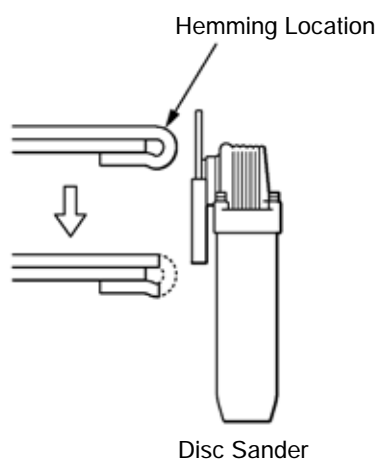
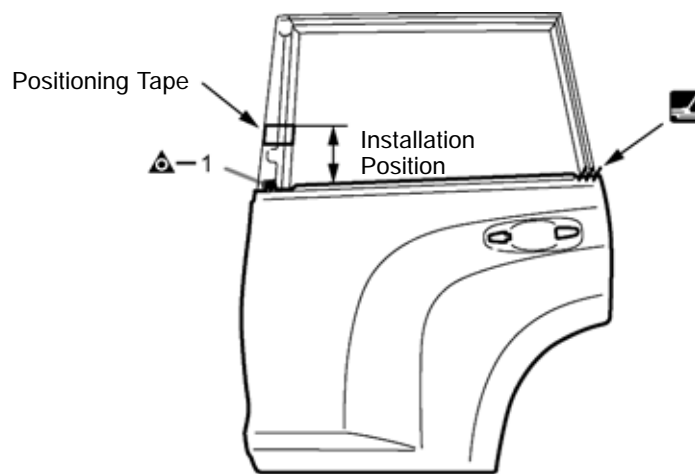
F43876A

## Symbol meaning

⚠ : Remove Weld Points    🔥 : Braze

F43253B

## REMOVAL





F43253

## REMOVAL POINT

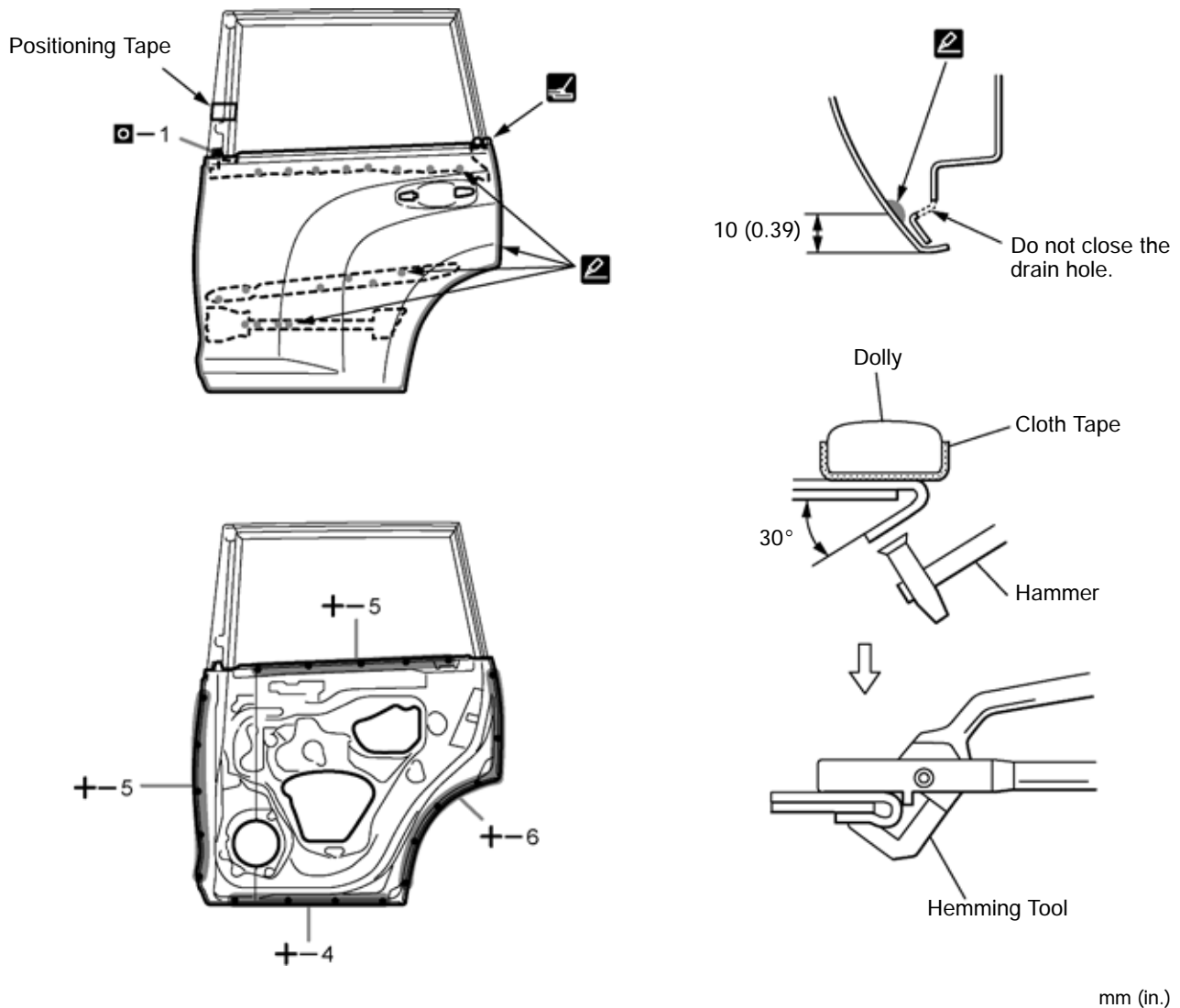
- 1 Before removing the outer panel, mark the installation position with tape.
- 2 Before removing the outer panel, establish its exact position in relation to the window frame using a reference marker, etc.
- 3 After grinding off the hemming location, remove the outer panel.

## Symbol meaning

◻ : Plug Weld     : Braze    + : Spot MIG Weld     : Body Sealer

F43254B

## INSTALLATION



mm (in.)

F43254

## INSTALLATION POINT

- Before temporarily installing the new parts, apply body sealer to the reinforcement, side impact protection beam and backside of the new parts.  
**HINT:**  
*Apply sealer evenly about 10 mm (0.39 in.) from the flange and 3 mm (0.12 in.) in diameter on the outer panel and apply just enough sealer for the reinforcement and side impact protection beam to make contact.*
- Bend the flange hem about 30° with a hammer and dolly. Then, fasten tightly with a hemming tool.  
**HINT:**
  - Perform hemming in three steps, being careful not to warp the panel.
  - If a hemming tool cannot be used, hem with a hammer and dolly.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.