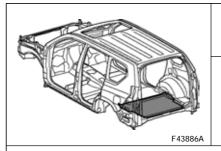
REAR FLOOR PAN (ASSY)



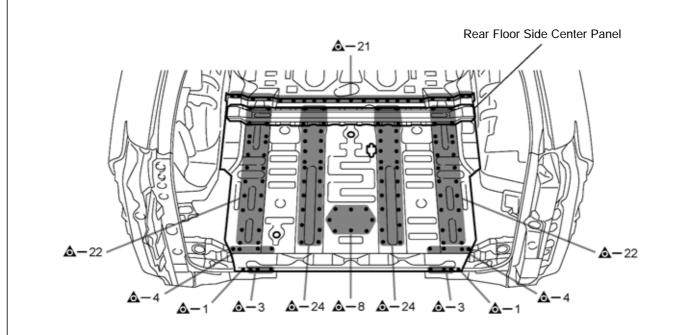
With the body lower back panel and rear floor side panel removed.

Symbol meaning

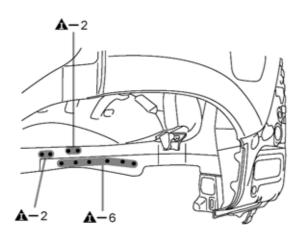
▲ : Remove Weld Points

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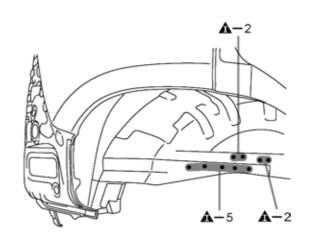
REMOVAL







[RH Side]



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REMOVAL POINT

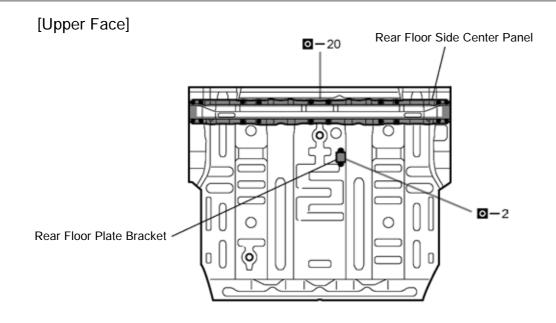
Remove the rear floor side center panel at the same time.

Symbol meaning

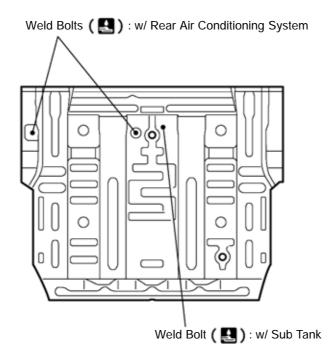
⊙ : Spot Weld **⊡** : Plug Weld **⊡** : Fillet Weld

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INSTALLATION



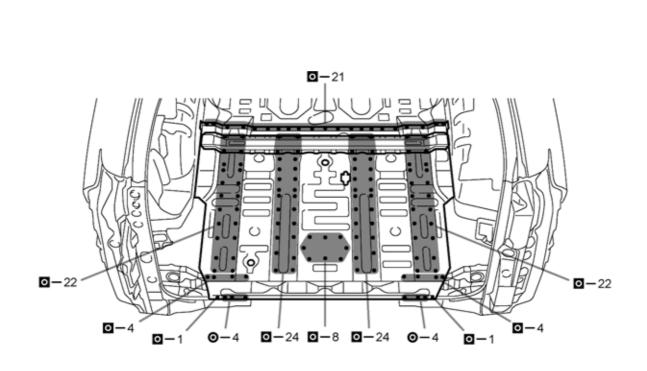
[Lower Face]



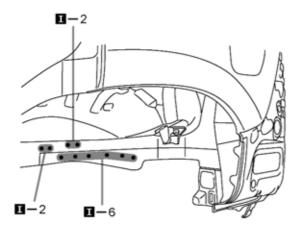
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INSTALLATION POINT

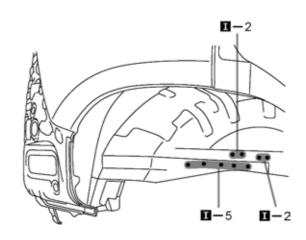
Before temporarily installing the new parts, weld the rear floor side center panel, rear floor plate bracket and weld bolts with the standard number of welding points.







[RH Side]



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INSTALLATION POINT

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2
- After welding, apply body sealer and undercoating to the corresponding parts. (See the paint coating)
 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.