

## QUARTER PANEL (ASSY)



F43879A

### Symbol meaning

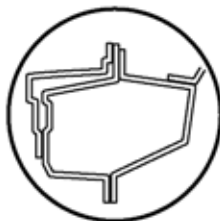
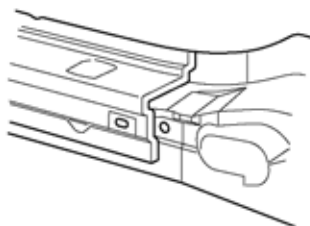
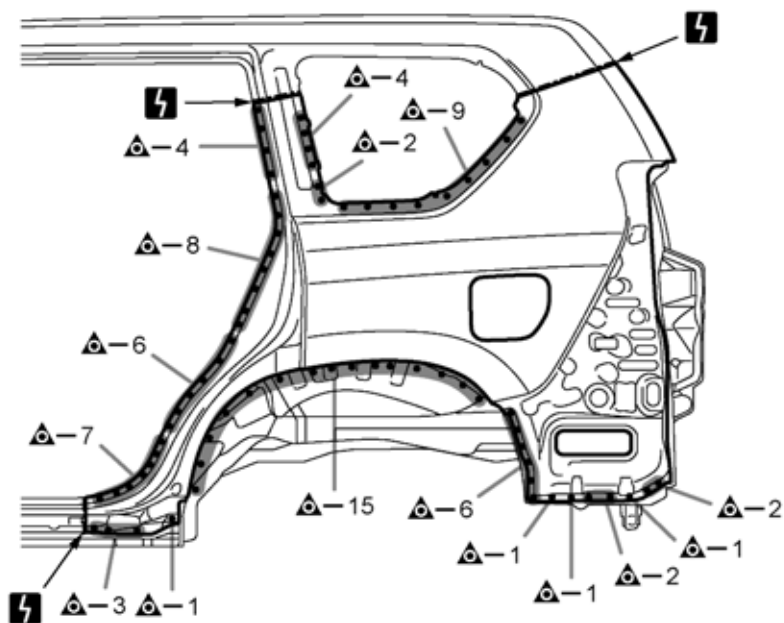
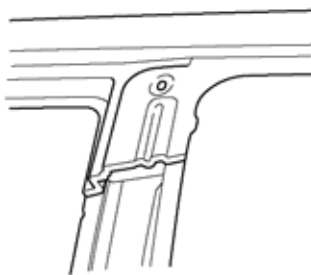
 : Remove Weld Points       : Cut with Disc Sander etc.

 : Cut with Disc Sander etc.

**⚡** : Cut Location for Supply Parts

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## REMOVAL



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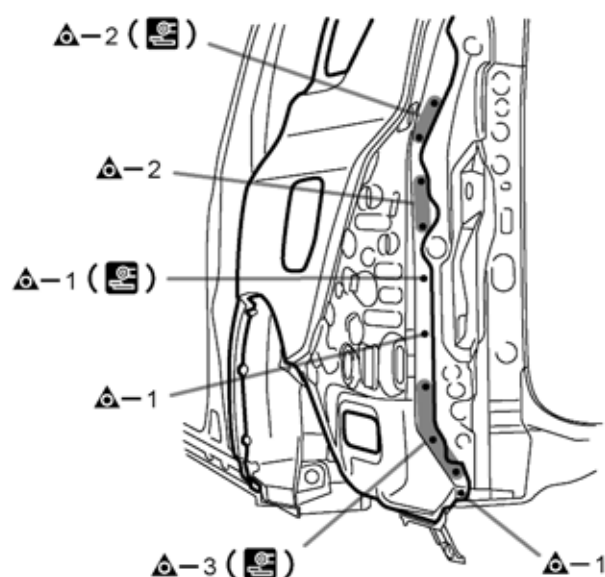
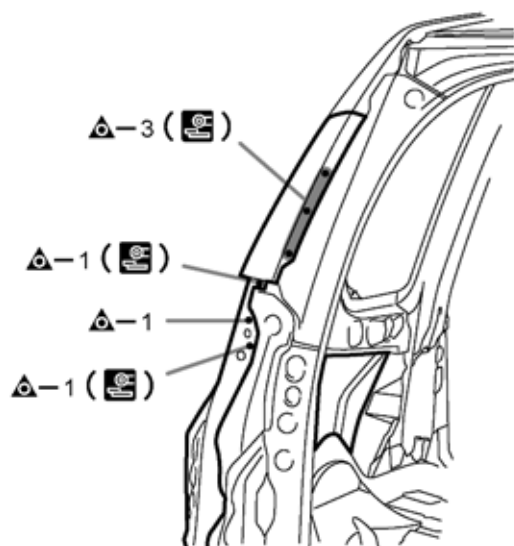
## Symbol meaning

△ : Remove Weld Points     : Cut with Disc Sander etc.

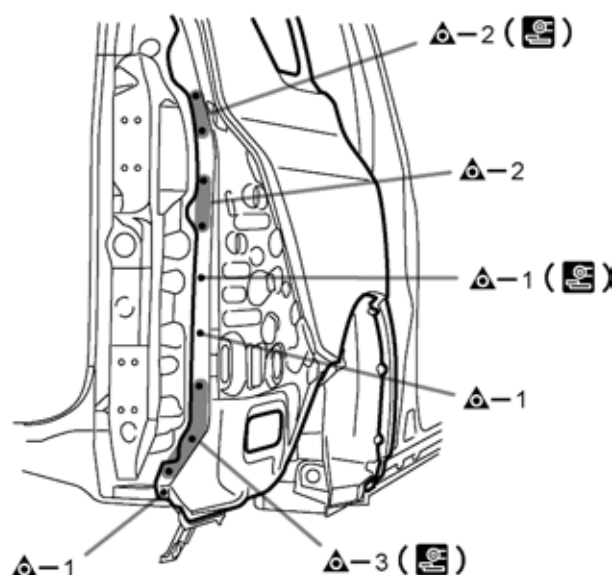
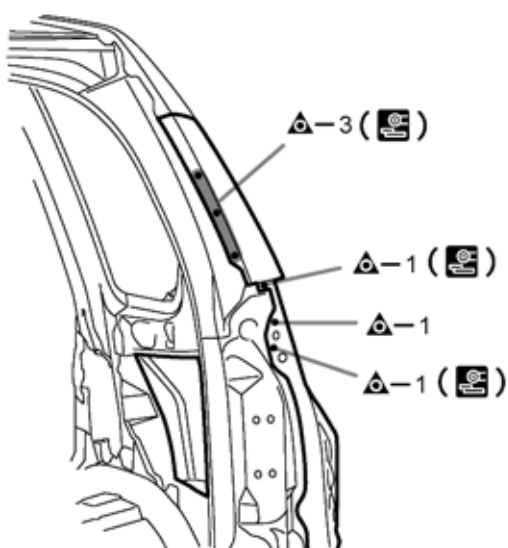
 : Cut Location for Supply Parts

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[LH]



[RH]



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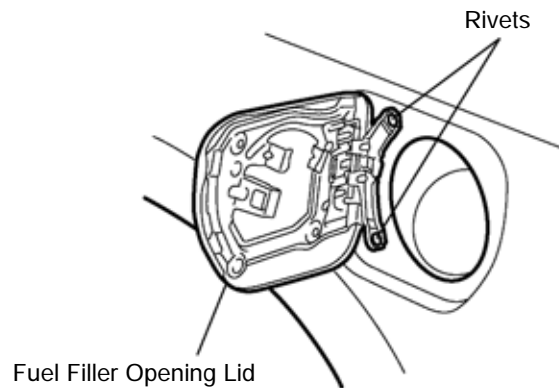
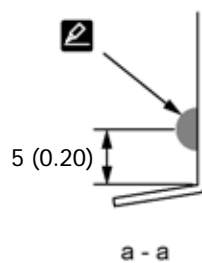
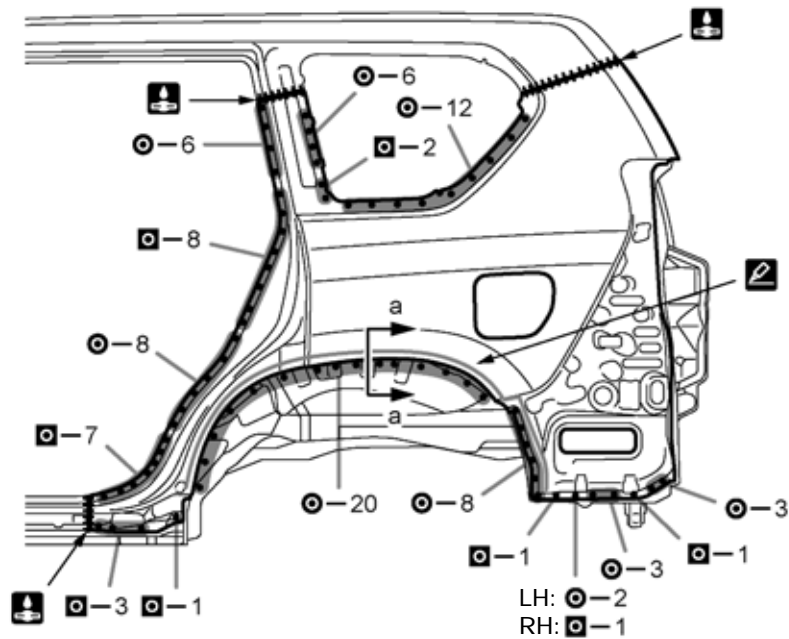
## Symbol meaning

○ : Spot Weld    □ : Plug Weld    🔥 : Butt Weld

▨ : Body Sealer

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## INSTALLATION



mm (in.)

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## INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 Before installing a new part, apply body sealer.

**HINT:**

Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.  
Apply body sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.

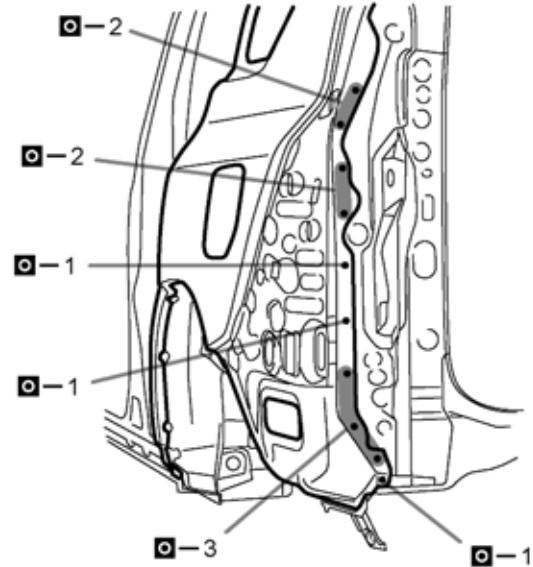
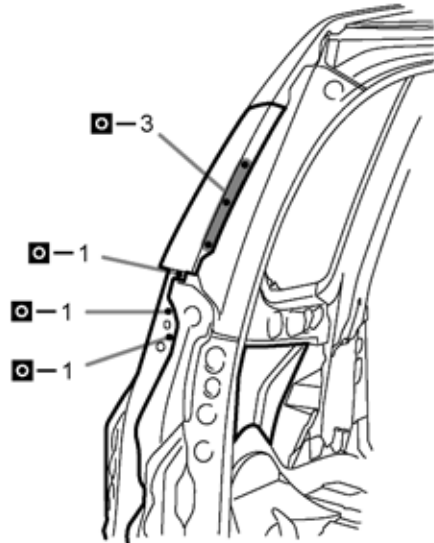
## Symbol meaning

⊙ : Spot Weld    ◻ : Plug Weld    ■ : Butt Weld

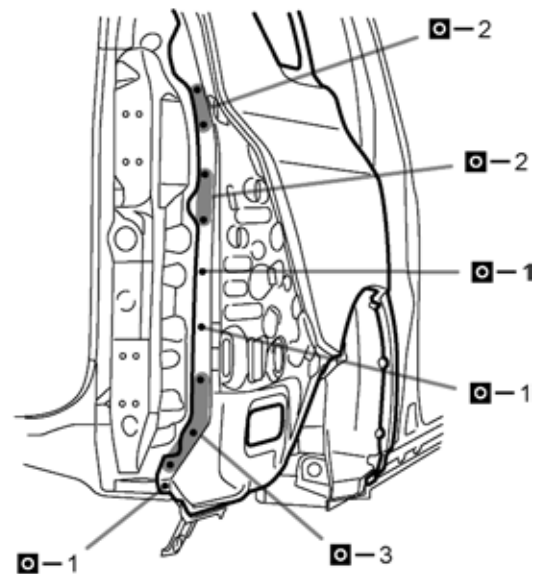
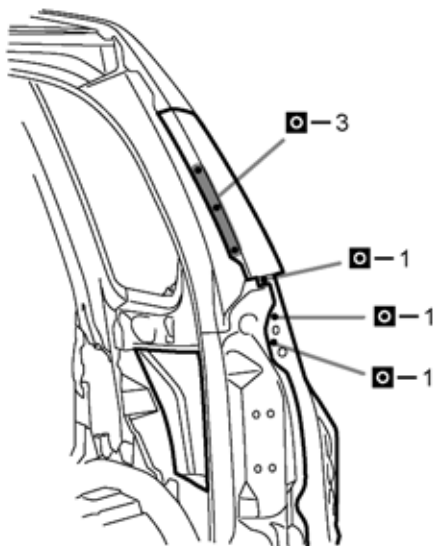
▨ : Body Sealer

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[LH]



[RH]



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## INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint-coating)
- 4 After welding, apply body sealer to the corresponding parts. (See the paint-coating)
- 5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.