

HOW TO USE THIS MANUAL

1. BODY PANEL REPLACEMENT IN THIS MANUAL

BODY PANEL REPLACEMENT		BP-34
<p>(A) — QUARTER PANEL (CUT)</p>	<p>With the body lower back panel removed.</p> <div style="border: 1px solid black; padding: 5px; margin: 5px 0;"> <p>Symbol meaning</p> <p>▲▲▲ : Remove Weld Points ■ : Cut and Join Location</p> <p>■ : Cut Location for Supply Parts</p> </div> <p>REMOVAL</p> <div style="text-align: center;"> </div> <p>REMOVAL POINT</p> <p>1 Remove the fuel filler opening Lid at the same time.</p>	
<p>(A) REPLACEMENT PARTS QUARTER PANEL (CUT)</p> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>Replacement method (ASSY)...Assembly replacement (CUT)...Major cutting (less than 1/2 of part used) (CUT-H)...Half cutting (about 1/2 of part used) (CUT-P)...Partial cutting (most of part used)</p> <p>Replacement part</p> </div>	<p>(G) WELDING EXPLANATION (See page IN-49)</p> <p>(H) SYMBOLS (See page IN-47)</p>	
<p>(B) PART LOCATION</p> <p>(C) REMOVAL AND INSTALLATION CONDITIONS</p> <p>(D) SYMBOL MEANING</p> <p>(E) REMOVAL DIAGRAM</p> <p>(F) REMOVAL GUIDE</p>		

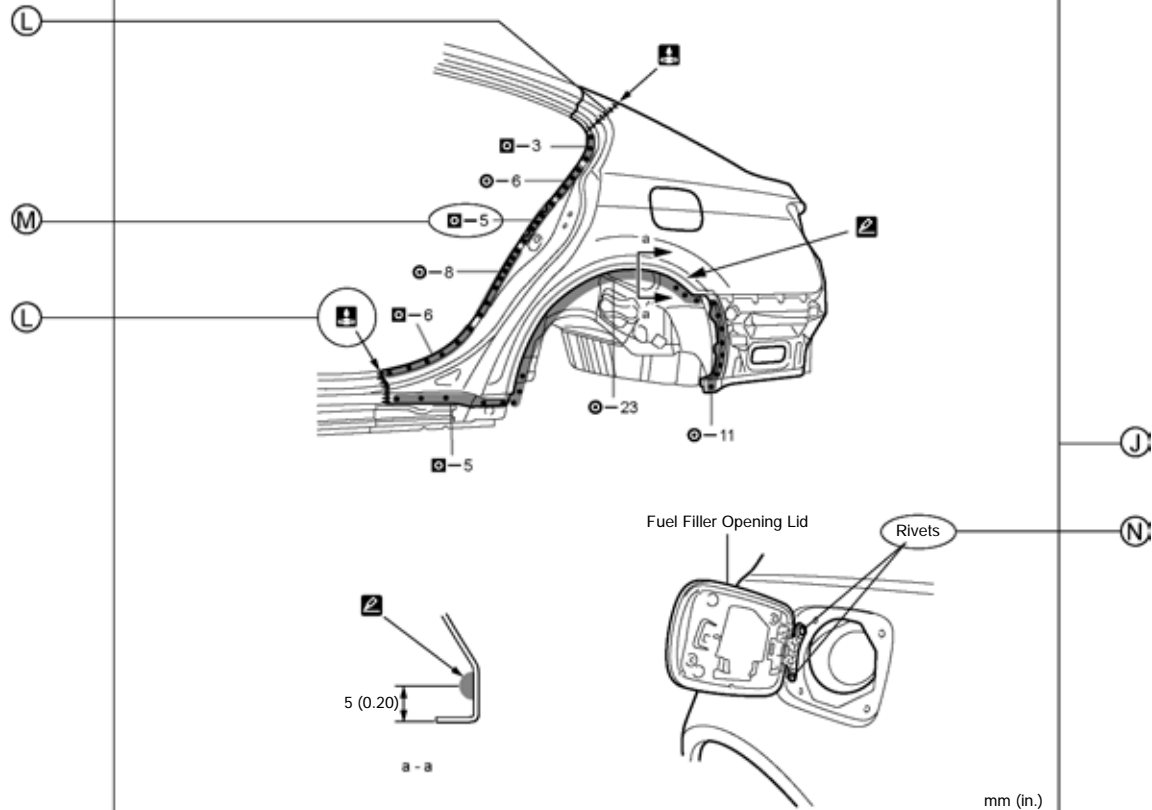
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BODY PANEL REPLACEMENT

Symbol meaning

⊙ : Spot Weld ⊙ M I : Plug Weld ⊙ : Butt Weld 2 : Body Sealer

INSTALLATION



INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding.
This affects the appearance of the finish.
 - 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
 - 3 Before temporarily installing the new parts, apply body sealer to the wheel arch.
- HINT:**
- Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.
 - Apply body sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.

① SYMBOL MEANING

② INSTALLATION DIAGRAM

③ INSTALLATION GUIDE

④ SYMBOLS (See page IN-47)

⑤ WELDING EXPLANATION (See page IN-49)

⑥ PART NAME