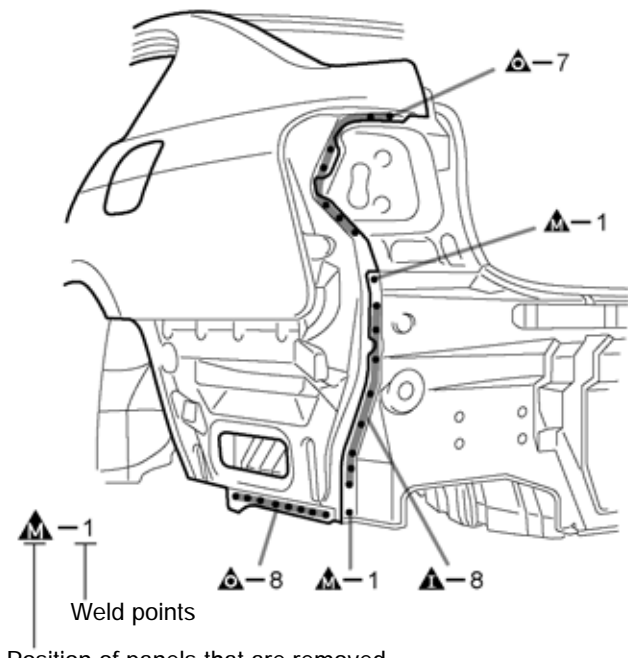
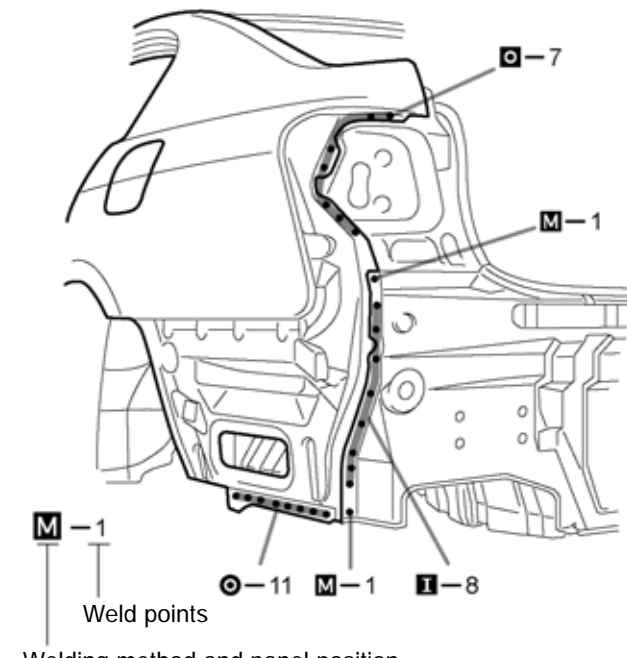



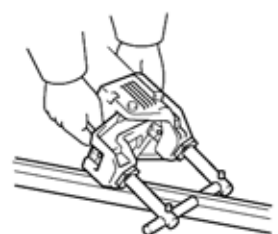

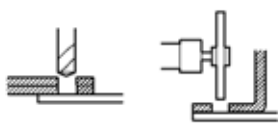



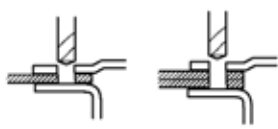





3. ILLUSTRATION OF WELD POINT SYMBOLS

REMOVAL			INSTALLATION		
 <p>Weld points</p> <p>Position of panels that are removed</p>			 <p>Weld points</p> <p>Welding method and panel position</p>		
SYMBOLS	MEANING	ILLUSTRATION	SYMBOLS	MEANING	ILLUSTRATION
	Remove Weld Points			Spot Welding	
	Position of Panel Being Replaced is on Outside			Plug Welding	
	Position of Panel Being Replaced is in Center				
	Position of Panel Being Replaced is on Inside			Spot MIG Welding	