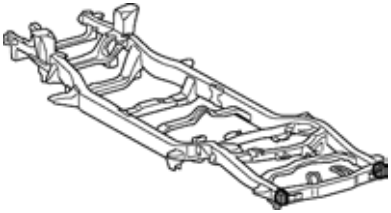

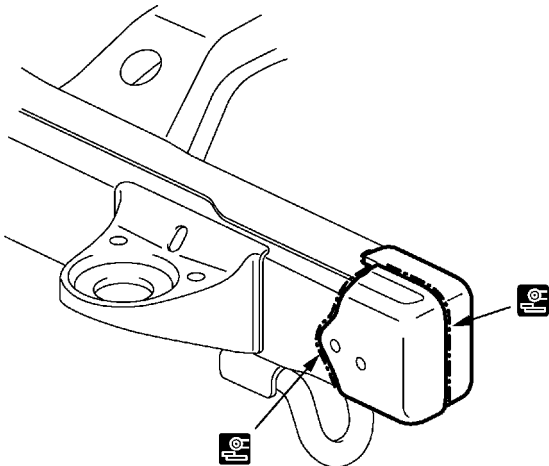


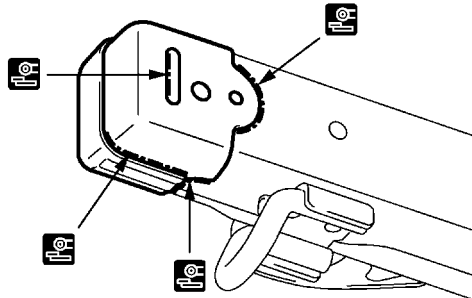
FRAME REAR CROSSMEMBER GUSSET (ASSY)

 F43899A	With the frame rear crossmember removed.
	<div>Symbol meaning</div> <div> : Cut with Disc Sander etc.</div>

F43357B

REMOVAL





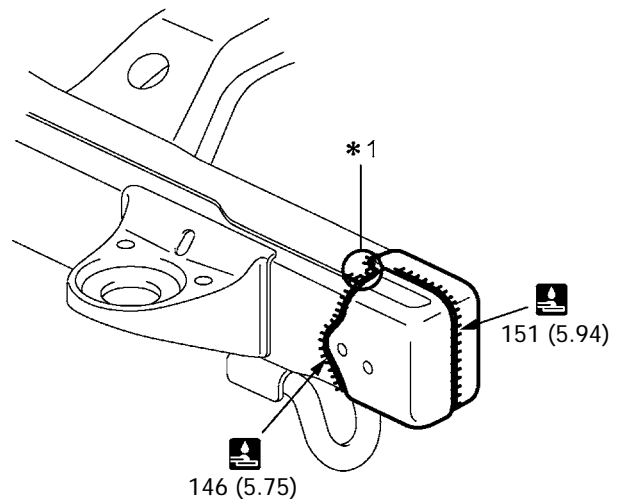
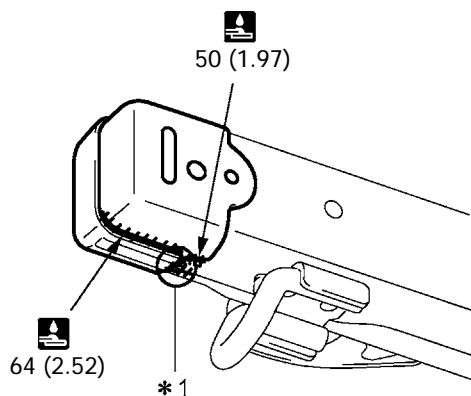
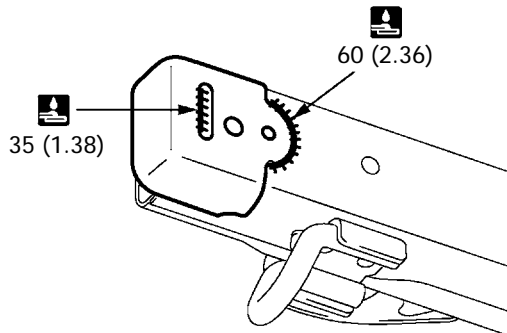
F43357

## Symbol meaning

 : Fillet Weld

F43358B

## INSTALLATION



mm (in.)

F43358

## INSTALLATION POINT

- 1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
- 2 Make sure that the welding bead at \*1 is overlapped.
- 3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.