UltiMaker Cura 5.6.0 Profile Settings for K1 Max

Using "Custom FFF Printer" - Normal

Setting	Old	New
Printing Temperature	220	220
Build Plate Temperature	45	50
Enable Acceleration Control	FALSE	TRUE
Print Acceleration	3000	20000
Print Speed	60	600
Travel Speed	120	600
Enable Jerk Control	FALSE	TRUE
Print Jerk	20	8
Travel Jerk	30	30
Layer Height	0.15	0.2
Infill Density	*10*	*10*
Top Layers	*6*	*4*
Build Plate Adhesion Type	Brim	None
Initial Layer Speed	300	150
Top/Bottom Speed	150	200
Retraction Speed	40	60
Retraction Distance	0.4	0.2
Travel Avoid Distance	0.625	0.5
Minimum Layer Time	3	2
Minimum Speed	10	5
Pressure Advance Control	FALSE	TRUE
Pressure Advance Smooth	FALSE	TRUE
Pressure Advance Factor	0	0.02
Improve Quality		
Wall Ordering	Inside to Out	Outside to In
Seam Corner Preference	Hide Seam	Expose Seam
Initial Layer Height	0.3	0.2
Wall Line Count	1	2
Top Layers	0	4
Top Surface Skin Layers	0	1
Top Surface Skin Line Width	0.6	0.34
Top Surface Skin Line Direction	[]	[90]