UltiMaker Cura 5.6.0 Profile Settings for K1 Max
Using "Custom FFF Printer" - Normal

Setting	Old	New
Layer Height	0.15	0.2
Top Layers	*6*	*4*
Infill Density	*10*	*10*
Printing Temperature	220	220
Build Plate Temperature	45	50
Flow	100	100
Print Speed	60	600
Top/Bottom Speed	600	200
Travel Speed	120	600
Initial Layer Speed	300	150
Enable Acceleration Control	FALSE	TRUE
Print Acceleration	3000	20000
Outer Wall Acceleration	20000	12000
Inner Wall Acceleration	20000	12000
Enable Jerk Control	FALSE	TRUE
Print Jerk	20	8
Travel Jerk	30	30
Retraction Distance	0.4	0.2
Retraction Speed	40	60
Travel Avoid Distance	0.625	0.5
Minimum Layer Time	3	2
Minimum Speed	10	5
Pressure Advance Control	FALSE	TRUE
Pressure Advance Smooth	FALSE	TRUE
Pressure Advance Factor	0	0.02
Improve Quality		
Initial Layer Height	0.3	0.2
Wall Line Count	1	2
Wall Ordering	Inside to Out	Outside to In
Seam Corner Preference	Hide Seam	Expose Seam
Top Surface Skin Layers	0	1
Top Surface Skin Line Width	0.6	0.34
Top Surface Skin Line Direction	[]	[90]
Top Layers	0	4
Infill Line Multiplier	1	2
Build Plate Adhesion Type	Brim	None