



$\varnothing 0.129$  #30 Drill  
 4-40 Clearance  
 with countersink for CSHS  
 Test fit the clearance -  
 best guess  $82^\circ \nabla 0.1536$  from surface

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Double - Pendulum Designer: Douglas Hutchings		
DIMENSIONS ARE IN INCHES	DRAWN					
TOLERANCES:	CHECKED					
FRACTIONAL ±	ENG APPR.					
ANGULAR: MACH ± BEND ± 0.5	MFG APPR.					
TWO PLACE DECIMAL ±.010	Q.A.			SIZE   DWG. NO.   REV  A bottom_link		
THREE PLACE DECIMAL ±.005	COMMENTS:					
INTERPRET GEOMETRIC TOLERANCING PER:						
MATERIAL						
FINISH Debur All Holes & Sharp Edges						
DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT: lb	SHEET 1 OF 1