

Bid Document

Bid Details	
Bid End Date/Time	21-07-2020 15:00:00
Bid Opening Date/Time	21-07-2020 15:30:00
Bid Life Cycle (From Publish Date)	90 (Days)
Bid Offer Validity (From End Date)	60 (Days)
Ministry/State Name	Ministry Of Heavy Industries And Public Enterprises
Department Name	Department Of Heavy Industry
Organisation Name	Cement Corporation Of India Limited (cci)
Office Name	Tandur
Total Quantity	162
Item Category	Welding Rod for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel
MSE Exemption for Years of Experience and Turnover	No
Startup Exemption for Years of Experience and Turnover	No
Bid to RA enabled	No
Inspection Required	No
Estimated Bid Value	90000

EMD Detail

Required	No
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ePBG Detail

Required	No
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Splitting

Bid splitting not applied.

Welding Rod For Manual Metal Arc Welding Of Carbon And Carbon Manganese Steel (162 packet)

Technical Specifications

[* As per GeM Category Specification](#)

Specification	Specification Name	Values	Bid Requirement (Allowed Values)
Standards	Conformity to Indian Standard	IS 814:2004 With Latest Amdmnt.	IS 814:2004 With Latest Amdmnt.
Performance Parameters	Classification of Welding Electrodes	E6013	E6013
	Chemical Composition of welding rod must be as per as IS 814 latest	Yes	*
	Welding Current	AC	AC
	Range of welding Voltage DC/AC in volt	190-230	190-230
	Yield Strength of welding rod in N/mm2	355	*
	Ultimate Tensile Strength of welding rod in N/mm2	532	*
	The electrode can be subjected to low OCV, offer smooth rippled bead appearance coupled with low spatter and fumes	Yes	*
	Number of welding rods per packet	50	*
Dimensional and material parameters	Welding rod size in mm	4	4
	Bare Length of welding rod in mm	450	450
	Material of welding rod	Manganese (Mn)	Manganese (Mn)
Reports	Availability of test report from central govt/ NABL/ILAC accredited lab covering all parameters	No	Yes, No
	Test report number , incase not available put NA	-	*
	Test report date , incase not available put NA	-	*

Name of test lab	-	*
Address of test lab , incase not available put NA	-	*
Copies of all certifications and reports to be provided to buyer on demand at time of supplies	incase not available put NA	Yes, incase not available put NA

* Specifications highlighted in bold are the Golden Parameters.

* Bidders may note that In respect of non-golden Parameters, the specifications 'Values' chosen by Buyer will generally be preferred over 'Bid requirement (allowed Values) by the Buyer.

Additional Specification Documents

Consignees/Reporting Officer and Quantity

S.No.	Consignee/Reporting Officer	Address	Quantity	Delivery Days
1	Balachandran R	501158,Tandur Cement factory CCI Tandur Post Karankote PIN-501158	162	30

Bid Specific Additional Terms and Conditions

1. OPTION CLAUSE: The Purchaser reserves the right to increase or decrease the quantity to be ordered up to 25 percent at the time of placement of contract. The purchaser also reserves the right to increase the ordered quantity by up to 25% of the contracted quantity during the currency of the contract at the contracted rates. Bidders are bound to accept the orders accordingly.
2. Scope of supply (Bid price to include all cost components) : Only supply of Goods

[This Bid is also governed by the General Terms and Conditions](#)

---Thank You---