

Bid Document

Bid Details	
Bid End Date/Time	18-07-2020 17:00:00
Bid Opening Date/Time	18-07-2020 17:30:00
Bid Life Cycle (From Publish Date)	90 (Days)
Bid Offer Validity (From End Date)	30 (Days)
Ministry/State Name	West Bengal
Department Name	Urban Development And Town And Country Planning Department West Bengal
Organisation Name	Kolkata Municipal Corporation
Office Name	Kolkata700013
Total Quantity	1015
Item Category	Welding rod for Low and medium alloy steel
Experience Criteria	1 Year (s)
MSE Exemption for Years Of Experience	Yes
Startup Exemption for Years Of Experience	Yes
Document required from seller	Experience Criteria *In case any bidder is seeking exemption from Experience / Turnover Criteria, the supporting documents to prove his eligibility for exemption must be uploaded for evaluation by the buyer
Bid to RA enabled	No
Inspection Required	No

EMD Detail

Required	No
----------	----

ePBG Detail

Required	No
----------	----

Splitting

Bid splitting not applied.

1. Experience Criteria: In respect of the filter applied for experience criteria, the Bidder or its OEM

{themselves or through reseller(s)} should have regularly, manufactured and supplied same or similar Category Products to any Central / State Govt Organization / PSU / Public Listed Company for number of years as indicated in the bid document before the bid opening date. Copies of relevant contracts to be submitted along with bid in support of having supplied some quantity during each of the year. In case of bunch bids, the category of primary product having highest value should meet this criterion.

Welding Rod For Low And Medium Alloy Steel (1015 packet)

Technical Specifications

* As per GeM Category Specification

Specification	Specification Name	Values	Bid Requirement (Allowed Values)
Standards	Conformity to Indian Standard	IS 1395 : 1982 With Latest Amdmnt.	IS 1395 : 1982 With Latest Amdmnt.
Performance Parameters	Application	Welding rods used for low and medium alloy steel covered electrodes for manual metal arc welding	*
	Type of welding rods on the basis of usability	All other Alloy Steel Electrodes	All other Alloy Steel Electrodes
	Minimum tensile strength in MPa	410	410
	Type of flux covering	Basic	Basic
	Welding positions for metal arc welding	All positions	All positions
	Direct current polarity	Plus or Minus	Plus or Minus
	Minimum open circuit voltage for Alternating Current in volt	90	90
	The arc striking end of the electrodes shall be sufficiently bare, the flux covering evenly tapered to permit easy striking of the arc	Yes	*
	Warranty in years	1	1
Material and Dimensional Parameters	Classification on the basis of chemical composition	E49C-A1	E49C-A1

	Symbol and iron powder metal recovery percentage	Fe and Minimum 110 %	Fe and Minimum 110 %
	Diameter of electrode core wire in mm	2.5	2.5
	Length of electrode in mm	350	350
	Length of gripping end of electrode which shall be bare and clean in mm	20	20
Additional Parameters	"The covering shall be sufficiently strong to withstand without damage normal conditions of handling, storage and use"	Yes	*
	The covering shall be uniform in outside diameter and in thickness	Yes	*
	The covering shall fuse or burn evenly during welding	Yes	*
	Number of welding rods per packet	50	50
Reports	Availability of test report from govt/ NABL/ILAC accredited lab covering all parameters	No	No
	Test report number , Incase test reports not available , put NA	-	*
	Test report date, Incase test reports not available , put NA	-	*
	Name of test lab , Incase test reports not available , put NA	-	*
	Address of test lab , Incase test reports not available , put NA	-	*
	Copies of all certifications and reports to be provided to buyer on demand at time of	NA ,(Incase test reports not available)	NA ,(Incase test reports not available)

supplies ,

* Specifications highlighted in bold are the Golden Parameters.

* Bidders may note that In respect of non-golden Parameters, the specifications 'Values' chosen by Buyer will generally be preferred over 'Bid requirement (allowed Values) by the Buyer.

Additional Specification Documents

Consignees/Reporting Officer and Quantity

S.No.	Consignee/Reporting Officer	Address	Quantity	Delivery Days
1	Gargi Mandal	700014,149, A.J.C. BOSE ROAD	1015	15

Bid Specific Additional Terms and Conditions

1. Scope of supply (Bid price to include all cost components) : Only supply of Goods
2. Successful bidder will have to ensure that adequate number of dedicated technical service personals / engineers are designated / deployed for attending to the Service Request in a time bound manner and for ensuring Timely Servicing / rectification of defects during warranty period, as per Service level agreement indicated in the relevant clause of the bid.
3. Timely Servicing / rectification of defects during warranty period: After having been notified of the defects / service requirement during warranty period, Seller has to complete the required Service / Rectification within 7 days time limit. If the Seller fails to complete service / rectification with defined time limit, a penalty of 0.5% of Unit Price of the product shall be charged as penalty for each week of delay from the seller. Seller can deposit the penalty with the Buyer directly else the Buyer shall have a right to recover all such penalty amount from the Performance Security (PBG).Cumulative Penalty cannot exceed more than 10% of the total contract value after which the Buyer shall have the right to get the service / rectification done from alternate sources at the risk and cost of the Seller besides forfeiture of PBG. Seller shall be liable to re-imburse the cost of such service / rectification to the Buyer.

[This Bid is also governed by the General Terms and Conditions](#)

---Thank You---