 Swift Construction Co. WORK INSTRUCTION	Title: ASSY, AIRCRAFT WIRELESS	
	Doc. # 60000001_WI	Rev. 0
	Date: 2013-01-05	Page: 1 of 2

1 Purpose

To provide instructions for the assembly of PN 60000001 (ASSY, FIELD SPARES, AIRCRAFT WIRELESS).

2 Scope

This work instruction shall be used for internal use only, it is suitable for providing to 3rd-party contract assemblers.

2.1 Definitions

None.

2.2 Records Retention

A record of the serial number and the manufacturing test results must be entered in *Maestro*.

3 Responsibility and Authority

The Director, Manufacturing, has responsibility and authority for maintaining this work instruction. The assembler is responsible for correct assembly of devices according to this work instruction.

4 Procedure

4.1 Health and Safety Concerns


Safety glasses and shoes are recommended.

4.2 Required Equipment

Job label	Standard 3x5-inch label containing Job # with relevant related information from <i>Maestro</i> .
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4.3 Assemble Product

1. Print a BOM (bill of materials) using *Maestro* and pick the necessary parts.
2. Pack the necessary parts in a Field Spares environmental suit-case.

 WORK INSTRUCTION	Title: ASSY, AIRCRAFT WIRELESS	
	Doc. # 60000001_WI	Rev. 0
	Date: 2013-01-05	Page: 2 of 2

5 Related and Support Documentation

None.

6 Revision History

Date	Name	Change Description
2013-01-05	Hank Baldwin	Creation