1 Purpose

To provide instructions for the market assembly of PN 10000002 (ASSY,MKTG,AIRCRAFT WIRELESS).

2 Scope

This work instruction shall be for internal use only, and is not suitable for 3rd-party contractors.

2.1 Definitions

None.

2.2 Records Retention

A record of the serial number must be entered in *Maestro*.

3 Responsibility and Authority

The Director, Manufacturing, has responsibility and authority for maintaining this work instruction. The assembler is responsible for correct assembly of devices according to this work instruction.

4 Procedure

4.1 Health and Safety Concerns

Safety glasses and shoes are recommended.

4.2 Required Equipment

Packing tape	Clear acetate 2-inch tape
Box label	Standard 3x5-inch product label printed from *Maestro*, with product PN, name, and serial number.

4.3 Assemble Product

1. Log into *Maestro* and:

    1. Print a current revision packing list using the packing list template (note that the packing list template does not include cost information). *Keep the packing list clean, it will be shipped to the end-user in the packing box!*

    2. Print a unit shipping box label.

2. Pick the product kit using the packing list.

    1. If there are less than 2 copies of the User's Manual (PN 50000001 "DOC,USER,AIRCRAFT WIRELESS") on the stock shelf, print additional copies of the current revision on the office printer (2-sided portrait printing with a 2-staple binding on the long edge) so that that least 5 manuals are left on the shelf after picking the order.

3. Referring to the packing list and [TODO: figure reference to photograph], pack the product box and affix the product box label to the outside of the box as shown.

    [TODO: photo showing product box with position and orientation of product label]

4. Initial the packing list and place it neatly inside the box.

5. Seal the box neatly using packing tape.

6. Initial the bottom right corner of the product label on the outside of the product box.

5 Related and Support Documentation

None.

6 Revision History

Date	Name	Change Description
2013-01-03	Hank Baldwin	Creation