Cone	Equivalent Cone Temperature at 27°F/Hour Heating	Equivalent Cone Temperature at 108°F/Hour Heating	Equivalent Cone Temperature at 270°F/Hour Heating
	Rate at End of Firing	Rate at End of Firing	Rate at End of Firing
022		1087°F - 586°C	1094°F - 590°C
021	100	1112°F - 600°C	1143°F - 617°C
020		1159°F - 626°C	1180°F - 638°C
019	1213°F - 656°C	1252°F - 678°C	1283°F - 695°C
018	1267°F - 686°C	1319°F - 715°C	1353°F - 734°C
017	1301°F - 705°C	1360°F - 738°C	1405°F - 763°C
016	1368°F - 742°C	1422°F - 772°C	1465°F - 796°C
015	1382°F - 750°C	1456°F - 791°C	1504°F - 818°C
014	1395°F - 757°C	1485°F - 807°C	1540°F - 838°C
013	1485°F - 807°C	1539°F - 837°C	1582°F - 861°C
012	1549°F - 843°C	1582°F - 861°C	1620°F - 882°C
011	1575°F - 857°C	1607°F - 875°C	1641°F - 894°C
010	1636°F - 891°C	1657°F - 903°C	1679°F - 915°C
09	1665°F - 907°C	1688°F - 920°C	1706°F - 930°C
08	1692°F - 922°C	1728°F - 942°C	1753°F - 956°C
07	1764°F - 962°C	1789°F - 976°C	1809°F - 987°C
06	1798°F - 981°C	1828°F - 998°C	1855°F - 1013°C
05-1/2	1839°F - 1004°C	1859°F -1015°C	1877°F - 1025°C
05	1870°F - 1021°C	1888°F - 1031°C	1911°F - 1044°C
04	1915°F - 1046°C	1945°F - 1063°C	1971°F - 1077°C
03	1960°F - 1071°C	1987°F - 1086°C	2019°F - 1104°C
02	1972°F - 1078°C	2016°F - 1102°C	2052°F - 1122°C
01	1999°F - 1093°C	2046°F - 1119°C	2080°F - 1138°C
1	2028°F - 1109°C	2079°F - 1137°C	2109°F - 1154°C
2	2034°F - 1112°C	2088°F - 1142°C	2127°F - 1164°C
3	2039°F - 1115°C	2106°F - 1152°C	2138°F - 1170°C
4	2086°F - 1141°C	2124°F - 1162°C	2161°F - 1183°C
5	2118°F - 1159°C	2167°F - 1186°C	2205°F - 1207°C
5-1/2	2133°F - 1167°C	2197°F - 1203°C	2237°F - 1225°C
6	2165°F - 1185°C	2232°F - 1222°C	2269°F - 1243°C
7	2194°F - 1201°C	2262°F - 1239°C	2295°F - 1257°C
8	2212°F - 1211°C	2280°F - 1249°C	2320°F - 1271°C
9	2235°F - 1224°C	2300°F - 1260°C	2336°F - 1280°C
10	2284°F - 1251°C	2345°F - 1285°C	2381°F - 1305°C

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