



ROYALPACK, Tatar Sp. J.
Al. Brzozowa 2a, Słone
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Name and address, telephone, e-mail of the Orderer

Confirmation of compliance of the object of the contract with the requirements:
delivery and installation of an automatic laminating machine

Please mark the field with the correct answer with the "X" mark

3.1	Functions, parameters and equipment necessary	The offer meets the requirements / YES	The offer does not meet the requirements / NO
3.1.1	Necessary functions:		
1	laminating of simultaneously produced open single and double-flute corrugated webs - machine working in the in-line system, combined with two Single Facers		
2	production of single-face corrugated sheets (single-face corrugated web conveyed from a Single Facer) and their lamination with offset printed sheets		
3	production of open double-flute corrugated sheets (2 single-face corrugated webs transferred from 2 Single Facers) and their lamination with offset printed sheet		
4	production of single-face corrugated sheets with pre-print paper as the inner layer of the web and its lamination with an offset sheet		
5	production of close single-flute corrugated sheets with pre-print paper as the outer layer of the web		
6	production of open single and double-flute corrugated sheets with various substrates, e.g. metallized (aluminum) and their lamination with offset printed sheets		
7	production of close single-flute corrugated sheets with various substrates, e.g. metallized (aluminum), where pre-print paper will be used as the outer layer		
3.1.2	Necessary parameters and equipment:		
1	maximum width of sheets no less than 1630 mm		
2	maximum length of sheets no less than 1630 mm		
3	maximum width of single-face corrugated web no less than 1640 mm		
4	maximum line speed up to 220m/min or 12.000 sheets/hour		
5	suitable for lamination offset printed sheets basis weight of 120-400 g/m2 with open single and double-flute corrugated web B, E, F, G, N, EB, EE profiles		
6	equipped with an electronic lamination unit where lamination, alignment (registration) and readjusting of the offset sheets takes place during their motion without stopping them. Control and readjusting of the sheet in motion by electronically controlled servo axes		
7	the lead edge of the printed sheet and corrugated board are recorded optically, the length of the top sheet overlapping is adjustable in motion without stopping the sheet at any time on the control panel		
8	electronically controlled alignment, guidance, fits of each offset sheet in "fly" without stopping. Lateral printed sheet adjustment during sheet motion		
9	laminating accuracy: +/- 1 mm		
10	automatic height adjustment of the suction head on the printed sheet feeder		
11	equipped with 2 glue sections: the first for laminating open single and double-flute corrugated board, the second one for gluing 2 webs of single-face corrugated board for the production of open double-flute corrugated web		
12	gluing units with auto glue feeding		
13	electromagnetic glue flow meter: measurement and evaluation of glue consumption, current consumption in g/m2 on the control panel		
14	tear tape applicator giving the possibility of application at least 4 tear tapes into open single or double-flute corrugated web that is used in the production of boxes with a tear tape. The width of the tear tape from 5 to 15mm		
15	additional carrier sheet feeder giving the opportunity to work with sheets corrugated board applied from the outside - sheet-to-sheet laminations		
16	cut-to- register mark cutting system that enables the use of pre-print paper from the inside of the cardboard web. This system synchronizes the cut with the register marks of pre-print web		
17	additional scanner extending the cut-to-register-system with the possibility of synchronizing the cutting of the web, when pre-print paper is used as the outer layer of cardboard		
18	automatic detection of the corrugated cardboard web splice made with metallic tape and rejecting this connection by a waste ejector from the line		

19	ultrasonic double sheet detector (printed sheets), the detected double sheet is automatically ejected from the line		
20	scanning of the printed sheets: misfeeds of the printed upper sheet prevents the delivery of the glued and cut-off sheet from the corrugated cardboard web, the waste ejector is activated		
21	automatic printed sheet feeder with non-stop operation equipped with automatically inserted non-stop rods and automatic pallet exchange system consisting of 3 plastic modular flat conveyors and a control panel		
22	Format set-up and changes – automatically		
23	automatic non-stop down-stacker equipped with a conveyor system for automatic pallet exchange consisting of 4 plastic modular flat conveyors, pallet dispenser and control panel		
24	dancer (compensator) roller system necessary for in-line production, keeping the tension of the single face web and synchronizing the operation of a laminating machine (laminator) with single facers (2 x Single Facer)		
25	length of the single sheet compression section min. 6m		
26	4 disk web side cutter blades with automatic set-up, trimming both edges of the web from 10 to 100 mm		
27	feeding and guiding the web by vacuum belts		
28	air-conditioned control cabinets		
29	machine control via a touch screen panel		
30	computer recording of machine settings for approx. 1000 orders		
31	setting the next order and data correction at any time during machine operation		
32	rotary cross cutting knife unit with two rotary knife-cylinders with helical cut-off blades, controlled by a servo system		
33	extended sheet feeder bridge		

16.	Guarantee	up to 12 months	from 13 to 24 months	over 24 months
	Guarantee period			

16.	Service	up to 24 hours	from 25 to 48 hours	over 48 hours
	Service response time at the registered office of the ordering party			

5.	Desired payment terms	The offer meets the requirements / YES	The offer does not meet the requirements / NO
	10% prepayment within 14 days after ordering - bank guarantee of advance payment		
	10% second prepayment 7 months before delivery - bank guarantee of advance payment		
	70% before shipment of the object of the contract - bank guarantee of advance payment		
	10% after confirming the completeness of delivery and signing a positive protocol receipt, 14 days from the date of invoice.		

*The payment terms receive additional points — according to the description in Paragraph 16. Criteria for tender assessment and their calculation method description.

signature of the person authorized to represent the Supplier

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