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Project Management 412 Assignment 1 Team G2

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Executive Summary

In today's day and age, engineers are expected to be versatile in more aspects than ever before. One of these is project management. This assignment hopes to introduce and ready engineering students for project management and as close to reality as possible. For example, the teams of students are multi-disciplinary, and had most probably not had prior experience working together. For this particular assignment, a project structure has been designed in order to manage the creation of a beer brewery.

Throughout this document the team will be working to create the product in a 11 month period with a budget of \$380 000. The students need to use these restrictions and plan how they will use the resources to complete the project. The resources will be bid on by using a simulation program called Sim4Projects. Using this program, the students have to bid against other teams to create a real life simulation. To bid on these resources they need to determine how much they are willing to spend on the different resources and how much they will be willing to spend on training these resources. By creating a budget that corresponds with the baseline plan they can determine how they can manage the resources.

To manage the resources, the team needs to identify the objectives of the project as part of the project scope. If the objectives are determined they can then create deliverables so that he project stays on track and on budget. Milestones are put together and the critical tasks will be identified. The milestones also help insure that the project will stay within the time frame. A work breakdown structure will also be structured to help insure that project will stay on schedule. By doing this the work can then be divided between the different engineers to ensure the skills of all the engineers are used optimally. Project requirements, limitations and exclusions must be identified so that it is clear what is possible and what is not possible during the process of creating the brewery. The last part of the project scope is to review and approve all the decisions made so that the process of creating the project can begin.

Using Microsoft Project, the students can create a baseline plan that will give a visual aid to determine if the project is on track with the estimated times. By putting more people on certain project they can then reduce the time that the project will and ensure that the project will be finished within the set time frame. Using this baseline, they can then setup an estimated budget.

The budget that is created is setup for a perfect scenario were everything runs smoothly and without any interruptions. In real life this will not always be the situation. In some circumstances there will be risks involved that may change the timeline and the budget of the project. The team need to be prepared for these situations. Risks need to be identified and analysed. A Risk Assessment Plan is set up to evaluate the risk and how these risks will be managed.

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1 Introduction

Stellenbosch is a beautiful town surrounded by magnificent wine lands and farms. However this town is in need of a beer brewery that will cater for the vibrant student life of Stellenbosch.

The well-know Stellenbrau company is interested in starting a local micro-brewery in the heart of Stellenbosch combined with a restaurant.

Using a multi-disciplinary group every member can contribute in a way to insures that an optimal solution can be found. This multi-disciplinary will consist out of an Electrical engineer, a civil engineer, a mechanical engineer, a chemical engineer and an industrial engineer. Having students from all these different field an optimal solution will definitely be found.

For this project market assessment will be done as well as design and system assessments. Quality control will also be assets during the different stages of development and manufacturing of the project. This project will consist out of a scope, baseline plan, a risk plan and a very detailed budget to determine the different resources that will be needed.

This project will run through twelve different simulations simultaneously. The project has a budget of \$380 000 and will run from 15^{th} February $2017-31^{st}$ January 2018.

2 Project Scope Statement

2.1 Objectives

A local micro-brewery will be designed and constructed in the Stellenbosch area. The main objective of this product/service is to design a local brewery for in the Stellenbosch area, that will have a deliverance of 3 600 000 draft beers per annum which is equivalent to 1 800 000 liters.

Other objectives include the following:

- Designing a brewery that will be able to cater as a bar that can be used by the public of Stellenbosch.
- To create a product that is economically viable for the target market namely students.
- To create a local product that will make use of local based products.
- To create a building that is environmentally friendly and also aesthetically appealing.

2.1.1 Project Objectives

The objective of this project is to efficiently utilize the resources, manage the time and cost of the project. The project must be completed within the budget of \$380 000. The project must be completed within the 11 month period which will start from 15 February 2017 till 31 January 2018.

2.2 Deliverables

To ensure that the project stays on track the deliverables are submitted to approve the continuation of the project. These intermediate checks are listed below.

• Market Assessment

Conducting a market research study with information about possible customers, prefaces and needs.

• Business evaluation

Set up a preliminary budget and cost of the project. Identify the target market

• Design & development

Designing necessary plans and schematizations of the project. Identify the specifications and technical requirements needed for the project.

Market

Setting up of Responsibility allocations and timetable for the marketing program.

• Risk Analysis

Identify the possible risks that will influence the project negatively and have an effect on the timeline and budget of the project.

• Develop Design

Set up a finalized design with all engineering specifications and that are in alignment with the customers requirements.

• Identify possible Vendors & set up RFQ

Set up a requests for quotes developed and issued.

• Prototype Development

Develop a functional prototype that is based on the final product design This prototype is then evaluated.

• Process Engineering Plan

Set up a supply chain network for a larger scale production.

• Production plan

Manufacturing, engineering and quality control signed approval. Machinery implemented for production. Set up schedule for delivering based on sales forecast.

• Assess or RFQ

Review RFQ's and specify the terms of the contract.

• Product Launch

Product is officially signed off from manufactures and launched into the industry.

• Production Pilot Test

Run a test of the production with normal operation and staff. Assess whether any errors occur or if changes need to be made.

2.3 Milestones

Table 1: Milestones

Milestone	Critical Path Tasks	Task Group	Task Duration (Days)	Simulation Target Date	Baseline Target Date
	Evaluate Market		12		
1	Develop Business Opportunity	 Market Assessment	14	27-04-2017	2017-03-31
1	Customer Preference Study	Market Assessment	21	21-04-2011	2017-03-31
	Business Evaluation (NPV, etc.)		4		
2	Design and Development Plan	Design	6	06-06-2017	2017-04-25
2	Design Specifications	Design	22	00-00-2017	2017-04-20
3	Advertising Campaign	Commercialization	28	14-07-2017	Wed 17-05-17
	Design Labeling	Design	5		
4	Approve Design	Design	4	03-08-2017	Tue 17-05-30
	Initial Engineering Specifications	Engineering	5		
	Design Verification Activities		7		
5	Verification Design Review	Engineering	4	01-09-2017	2017-06-30
	Release Pre-production Specifications		10		
6	Build Functional Model	Engineering	18	27-09-2017	2017-07-18
7	Issue Sample (Production Equivalent)	Procurement	5	24-10-2017	2017-07-31
'	Perform Supplier Process Capability	Supplier Quality	14	24-10-2017	2017-07-31
8	Process Engineering Plan	Manufacturing	15	14-11-2017	2017-08-04
9	Validation Design Review	Engineering	4	24-11-2017	2017-08-14
9	Approve Model Design		4	24-11-2017	2017-00-14
	Qualify Supplier	Supplier Quality	10		
10	Design Transfer Activities	Engineering	7	08-12-2017	2017-08-14
	Product Release Meetings	Engineering Quality	3		
	Develop Production Control Plan		8,5		
11	Approve Production Parts	Manufacturing	5	08-01-2018	2017-08-31
	Contracting for Deliveries		8		
	Submit Production Purchase Order		2		
	Production Pilot Test	 Manufacturing	5		
12	Debugging Production System	1 Manuracturing	4	31-01-2018	2017-09-14
	Production Release		3		
	Product Launch	Commercialization	3		

Figure 1: Work Breakdown Structure

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2.5 Work Responsibilities of disciplinary

Sarel Swart - Process Engineer

It will be the work of the process engineer to develop the process that needs to be followed from start to finish of the beer brewery production. This engineer will identify the different ingredients that will have to be added and processes during the development of this product. The engineer will identify the different stages of the process such as malting, mashing and fermentation process.

Biancé Huysamen – Civil Engineer

The engineer will have the responsibility of designing the factory/ building of the brewery. A finished building will be renovated and adapted to fit the purpose of a brewery. It is also necessary to use natural lighting and environmentally friendly materials for the building in the most cost efficient way. Civil engineers are also skilled in communicating with different parties. Huysamen also exhibits good financial qualities and will therefore be responsible for the setting up the budget.

Daniel Robinson & Eduard van der Merwe – Electrical Engineers

The brewery will be controlled by electronic systems that have to be developed and programmed. It will be the responsibility of the engineer to update this and ensure the working of the different machinery of the processes and assist will all the programming of the project. Electrical engineers also are focused on detail and therefore Robinson will act as the Quality engineer whilst van der Merwe will assist with the risk analysis.

Carmen Steyn - Industrial Engineer

The engineer will ensure that the whole project will run smoothly and will have a broad overview of the project. Industrial engineers are skilled in optimizing systems. The engineer will help with the efficiency of the production process. It's important that a logical process is developed and designed. The engineer will also oversee the administrative and financial aspects of the project, since industrial engineers are exposed to the business aspects. Steyn will therefore also focus on Marketing and Commercialization.

Peter Toulouras - Mechanical Engineer

Toulouras will be responsible for the designing of the different machinery, pumps and tanks that will be used in the brewery process. Toulouras also exhibits great leadership, communication and delegation skills and therefore will fulfill the position of Project leader. It is the responsibility of the project leader to ensure that deadlines are met, that the clients are happy and that the project stays within budget and timeline. Therefore Toulouse will assist with running the entire project.

2.6 Technical Requirements

2.6.1 Summary of product

There are four types of beer that need to be manufactured namely: Weiss, Ale and two different flavoured lagers. All the beers utilize the same brewing system with slight alterations needed to create each unique beer. These alterations include different fermenting processes and different grains used. There needs to be four brewing systems working simultaneously in order to produce a sufficient amount of all beers.

2.6.2 Product Requirements

• There should be 4 varieties of beer

- Each beer will be sold in 500ml glasses
- The temperature of the beer should always be carefully monitored from the brewing process until the product is sold to the customer
- Control systems should be put in place in order to monitor and control each stage of the brewing process
- The quality of the final product needs to be of a high standard in order to compete in the respective market
- The final product should be marked at a reasonable price in order to appeal to a wider target market (students)
- The process compromises of 12 stages that need to be carefully executed in order to produce the best possible product

2.6.3 Project Requirements

- Project commences 15th February 2017 and terminates 31st January 2018.
- All the suppliers of the company should be identified and have their capabilities assessed
- The final product must be designed completely. The components should include specifications, risk analysis, design analysis, production process and possible testing requirements.
- A full quality assessment must be done throughout all stages of production of the final product

2.7 Project Limitations

Limitations are either external or internal constraints placed on the project. In this project the limitations will be:

- Cost the project must be completed within the budget of \$380 000.
- Time the project must be completed within the given time frame.
- Availability of required equipment and ingredients for the brewing process.
- Workforce/employees that will not work as efficiently as they possibly can.
- Unavailability of resources due to unforeseen circumstances.
- Construction limitations due to equipment being produced offsite Difficulties in its transportation.
- Waiting Period to ensure a valid liquor licence from the National Liquor Authority which is a regulatory body within the Department of Trade and Industry (DTI) responsible for administering The National Liquor Act
- Workforce rights influence on production and employment costs
- Environmental responsibility The entire project must have a minimal effect on the environment.

- Specific standards and regulations The overall project must adhere to all relevant standards and regulations to ensure legal rights.
- Size of the building itself Since it is a small local brewing company, the company only caters for a limited number of people. This means that there are limited staff members.
- Can only have a limited number of vats that fit inside the building. This means that only a limited amount of beer will be processed at a time, which leads to not being able to supply large quantities of beer at a time.
- Beer brewing takes time One cannot produce beverages out of a vat too early.
- Construction/building takes time one needs enough capital for delays.
- Marketing Needs to be well marketed to ensure that the company makes a profit.
- Health and safety regulations Needs a fire exit and all the necessary precautions to ensure the safety of everyone in and around the building.
- Limited parking space Needs enough parking for at least 30% of the customers at all times.
- Enough restrooms will be needed Takes up space but it is crucial could lead to unhappy staff that has to clean up after messy students.
- Competition The price and the taste of the beer have to be on par or better than its rival companies.

2.8 Project Exclusions

These are often referred to as the project boundaries. Exclusions are components of the system in which the project is completed that will not be addressed by the project. These will include

- Maintenance, upgrading and operation of the brewing process.
- The availability of supporting infrastructure at the construction site (water pipes, power lines, access roads etc.)
- The project does not invest in broadening the variety of beers made.
- Municipal approval and authorization on project operations.
- Damage or theft of customer's belongings Everything is at their own risk.

2.9 Review and Approval

When developing a product or service for a client it is very important to keep client satisfaction in mind. If the client is not happy then there the feasibility of the project in general is compromised. If the project is not feasible there is market for the product or service because the customers will not buy it. This is why it is very important to do a feasibility study early on in the process. The feasibility study must ensure that the customer will be willing to spend money on this product or service. To determine if the product will be feasible the customer must evaluate the following; cost, the benefits of the project, the likelihood that the project will succeed and the reputation of the contractor that is used

for the project.

To be able to do a feasibility study all of the phases in the process need to be documented. These documents need to contain diagrams and schematic representations of the entire process and all the steps and resources that were used. By documenting everything it is easier for the customer to review all of the decisions made. It can also make it easier to see why these decisions were made. By making it easier for the customer to review the projects progress the contractor can be ensured of customer satisfaction. Customer approval procedure must be done regularly throughout the process, this ensures that if there are any errors early on in the process, they can be evaluated and alternative solutions can be made. By doing this regularly the contractor can ensure that the client stays satisfied throughout the process. If these errors are picked up early it can save the contractor a lot of money later in the process.

3 Project Baseline Plan

3.1 Baseline Commentary

A baseline following almost 40% quicker estimates compared to the original simulation estimates, seems to correlate well with the simulated runs. However, some slack is required for a successful project. At least two weeks are given as leeway. Although the project is run tightly, it is justified due to the competitive nature of the project.

See Appendix C for the project baseline.

4 Project Budget

The estimated budget and estimated hours provided by Sim4project was used as a guideline of what should be spent during each period to ensure that the project would stay within the budget of \$380 000.

To calculate the budget the effectiveness of the resources were brought into consideration. An assumption was made that all resources will work at an 80% effectiveness rate. The estimated hours of each task as well as the safety margin of 80% effectiveness was used to determine the hours worked for each task using the formula provided.

$$Actual\ time\ worked\ (hours)\ =\ {Estimated\ time\ (hours)\over \% effectiveness}$$

The budget forecast is provided in Appendix A.

4.1 Direct Resource Costs

Table 2 provides the estimated cost of the different resources that will be hired. More than one engineer will be hired since the engineer will be working as a Project Manager for the period.

Table 2: Resource costs per hour

Resources	Rate
Engineer 1	\$58.00
Engineer 2	\$42.00
Junior Marketing Specialist	\$57.00
Junior Product designer	\$47.00
Marketing Manager	\$95.00
Operation Specialist	\$53.00
Quality Engineer	\$71.00
Senior product designer	\$84.00
Engineer 3	\$55.00

4.2 Training and Events prospective costs

There was decided that during the first period the engineer will be sent for training on project Management. This is to ensure that the engineer will be more effective as a project Manager. There was also decided to hire resources that are cheaper but have less skills and send them for training to improve their skills and effectiveness.

Table 3: Training and Managerial Actions costs

\mathbf{Period}	Action	Amount of People	\mathbf{Cost}	Total Cost
1	Project Management	1	\$1,000.00	\$1,000.00
	Project Evaluation	1	\$1,000.00	\$1,000.00
3	Interpersonal training	2	\$600.00	\$1,200.00
5	company sponsored event	3	\$100.00	\$300.00
6	Pizza Party	6	\$10.00	\$60.00
	Process Engineering	1	\$600.00	\$600.00
8	Management Recognition event	4	\$50.00	\$200.00
9	Pizza Party	6	\$10.00	\$60.00
	Negotiation techniques	2	\$600.00	\$1,200.00
10	Principles of Quality	1	\$600.00	\$600.00
	Pizza Party	8	\$10.00	\$80.00
11	Milestone celebration	4	\$1,000.00	\$4,000.00
				\$10,300.00

Managerial actions will also be rewarded to resources to improve their work ethic and effictiveness.

Table 3 provides information regarding the different training and managerial actions that will take place during the provided timeline.

4.3 Total Costs

The total cost estimate of each period is listed in the table below.

Period	Cost of period	Total cumulative cost	Budget Left over
Period 1	\$52,280.00	\$52,280.00	\$327,720.00
Period 2	\$25,935.90	\$78,215.90	\$301,784.10
Period 3	\$51,594.40	\$129,810.30	\$250,189.70
Period 4	\$7,989.80	\$137,800.10	\$242,199.90
Period 5	\$15,244.00	\$153,044.10	\$226,955.90
Period 6	\$24,632.65	\$177,676.75	\$202,323.25
Period 7	\$17,330.60	\$195,007.35	\$184,992.65
Period 8	\$18,238.80	\$213,246.15	\$166,753.85
Period 9	\$9,528.40	\$222,774.55	\$157,225.45
Period 10	\$17,058.00	\$239,832.55	\$140,167.45
Period 11	\$24,007.30	\$263,839.85	\$116,160.15
Period 12	\$10,062.60	\$273,902.45	\$106,097.55

Figure 2: Total costs for periods

The budget estimates that a surplus of $$106\ 097.55$ will be left over.

5 Risk Analysis

All risks pertaining to the simulator and product were identified and evaluated from project analogy. These risks were classified as internal or external based on the risk source, with 25 risk identified for each category. These risks were compiled and analysed in a special risk management meeting wherein the risks were identified and allocated to two group members to analyse in further detail. The minutes of the meeting may be found in Appendix F.

A comprehensive summary of the project risk may be found in Appendix B.1. The risk rank, management strategy, and frequency are shown for each risk identified. The risk management strategy are classified as risk acceptance, risk control, risk avoidance, and contingency plan. This includes a more detailed summary of the risk response for each risk.

The risks were identified through project analogy wherein the risks were classified according risk source. Risk assessment was carried out using a double variable five point scale method. The two factors considered were the probability of the risk occurring, and the impact of the realisation of the risk on the project. The evaluation scale ranged from very high (5) to very low(1). These factors are combined by multiplication to yield an overall rank for each risk. Table B.2 shows the risk evaluation matrix used with colour codes used to indicate the severity of the risk.

Appendices

A Budget Documentation and Analysis

A.1 Simulated Task Estimations

	TYPE	immulation Estimated	Estimated	Estimated
TASK NAME		Cost (\$)	Time (hours)	Cost per Hour
Evaluate market	Market Assessment	\$4 800,00	96 112	\$50,00 \$90,00
Develop Business opportunity Customer preference study	Market Assessment Market Assessment	\$10 080,00 \$8 400,00	168	\$50,00 \$50,00
Business evaluation (NPV, etc.)	Market Assessment	\$4,000,00	32	\$125,00
Project Management Period 1	Project Management	\$25,000,00	200	\$125,00
r tojekti i anagement i enou i	1 Tojest Flanagement	\$52 280,00	200	¥123,00
Total cost	\$52 280,00			
Budget left over	\$327 720,00			
E	stimated provided from s	immulation		
TASK NAME	TYPE	Estimated	Estimated	Estimated
		Cost (\$)	Time (hours)	Cost per Hour
Design and development plan	Design	\$2,400,00	48	\$50,00
Design specs.	Design	\$8 800,00	176	\$50,00
Develop preliminary marketing plan	Commercialization	\$3 600,00	40	\$90,00
Develop marketing program	Commercialization	\$10 800,00	120	\$90,00
Project Management Period 2	Project Management	\$14 000,00	112	\$125,00
		\$39 600,00		
·				
Total cost	\$91,880,00			
Budget left over	\$288 120,00			
	stimated provided from s	immulation		
	stimated provided from s	Estimated	Estimated Time (hours)	Estimated
E TASK NAME	TYPE	Estimated Cost (\$)	Time (hours)	Cost per Hour
E		Estimated		
E TASK NAME Identify testing requirements	TYPE Design	Estimated Cost (\$) \$4 000,00	Time (hours) 80	Cost per Hour \$50,00
E TASK NAME Identify testing requirements Risk analysis	TYPE Design Design	Estimated Cost (\$) \$4 000,00 \$10 000,00	Time (hours) 80 80	Cost per Hour \$50,00 \$125,00
E TASK NAME Identify testing requirements Pisk analysis Train sales team	TYPE Design Design Commercialization	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00	80 80 176	Cost per Hour \$50,00 \$125,00 \$50,00
E TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign	TYPE Design Design Commercialization Commercialization	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00	80 80 176 224	Cost per Hour \$50,00 \$125,00 \$50,00 \$50,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3	TYPE Design Design Commercialization Commercialization Project Management	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00 \$14 000,00	80 80 176 224	Cost per Hour \$50,00 \$125,00 \$50,00 \$50,00
E TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign	TYPE Design Design Commercialization Commercialization	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00 \$14 000,00	80 80 176 224	Cost per Hour \$50,00 \$125,00 \$50,00 \$50,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3	TYPE Design Design Commercialization Commercialization Project Management	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00 \$14 000,00	80 80 176 224	Cost per Hour \$50,00 \$125,00 \$50,00 \$50,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over	TYPE Design Design Commercialization Commercialization Project Management	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00 \$14 000,00 \$48 000,00	80 80 176 224 112	Cost per Hour \$50,00 \$125,00 \$50,00 \$50,00 \$125,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over	TYPE Design Design Commercialization Commercialization Project Management \$139 880,00 \$240 120,00 stimated provided from si	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$11 200,00 \$14 000,00 \$14 000,00 \$48 000,00	80 80 176 224 112 Estimated Time (hours)	\$50,00 \$125,00 \$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$125,00
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TASK NAME Identify testing requirements Flisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over E TASK NAME Design labeling Approve design	TYPE Design Design Commercialization Commercialization Project Management \$139 880,00 \$240 120,00 stimated provided from stryPE Design Design	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$11 200,00 \$14 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00	80 80 176 224 112 Estimated Time (hours) 40 32	Estimated Cost per Hour \$50,00 \$125,00 \$50,00 \$125,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over TASK NAME Design labeling Approve design Initial engineering specs.	TYPE Design Design Commercialization Commercialization Project Management \$139 880,00 \$240 120,00 stimated provided from si TYPE Design Design Engineering	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00 \$14 000,00 \$48 000,00 Estimated Cost (\$) \$2 000,00 \$1600,00	Stime Stim	Estimated Cost per Hour \$50,00 \$125,00 \$50,00 \$125,00 \$125,00 \$125,00 \$50,00 \$50,00 \$50,00
TASK NAME Identify testing requirements Flisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over E TASK NAME Design labeling Approve design	TYPE Design Design Commercialization Commercialization Project Management \$139 880,00 \$240 120,00 stimated provided from stryPE Design Design	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$11 200,00 \$14 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00 \$48 000,00	80 80 176 224 112 Estimated Time (hours) 40 32	Estimated Cost per Hour \$50,00 \$125,00 \$50,00 \$125,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over TASK NAME Design labeling Approve design Initial engineering specs.	TYPE Design Design Commercialization Commercialization Project Management \$139 880,00 \$240 120,00 stimated provided from si TYPE Design Design Engineering	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$8 800,00 \$11 200,00 \$14 000,00 \$48 000,00 Estimated Cost (\$) \$2 000,00 \$1600,00	Stime Stim	Estimated Cost per Hour \$50,00 \$125,00 \$50,00 \$125,00 \$125,00 \$125,00 \$50,00 \$50,00 \$50,00
TASK NAME Identify testing requirements Pisk analysis Train sales team Advertising campaign Project Management Period 3 Total cost Budget left over TASK NAME Design labeling Approve design Initial engineering specs.	TYPE Design Design Commercialization Commercialization Project Management \$139 880,00 \$240 120,00 stimated provided from si TYPE Design Design Engineering	Estimated Cost (\$) \$4 000,00 \$10 000,00 \$12 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00 \$14 000,00	Stime Stim	Estimated Cost per Hour \$50,00 \$125,00 \$50,00 \$125,00 \$125,00 \$125,00 \$50,00 \$50,00 \$50,00

Figure 3: Budget Forecast from simulation (periods 1 - 4)

Es	stimated provided from si			
TASK NAME	TYPE	Estimated	Estimated	Estimated
		Cost (\$)	Time (hours)	Cost per Hour
Design verification activities Verification design review	Engineering Engineering	\$4 200,00 \$1 600,00	56 32	\$75,0i \$50,0i
Release pre-production specifications	Engineering	\$4 000,00	80	\$50,0 \$50,0
Project Management Period 5	Project Management	\$15 000,00	120	\$125,0 \$125,0
Project Management Period 5	Projectivianagement	\$10,000,00	120	\$ 123,U
		\$24 800,00		
Total cost	\$183 280,00			
Budget left over	\$196 720,00			
_		1 2		
	stimated provided from si	Estimated	Estimated	Estimated
TASK NAME	TYPE	Cost (\$)	Time (hours)	Cost per Hour
Identify vendors	Procurement	\$2,800,00	56	\$50,0
Develop and Issue RFQ	Procurement	\$2 400,00	48	\$50,0
Build functional model	Engineering	\$10 800,00	144	\$75,0
Evaluate design specifications	Engineering Quality	\$4 000,00	80	\$50,0
Project Management Period 6	Project Management	\$9 000,00	72	\$125,0
		\$29 000,00		
Total cost	\$212 280,00			
	manus <mark>e</mark>			
	\$167 720,00			
Budget left over	\$167 720,00		Estimated	Estimated
Budget left over	\$167 720,00	immulation Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Budget left over	\$167 720,00 stimated provided from si TYPE Procurement	Estimated Cost (\$) \$3 000,00	Time (hours) 40	Cost per Hour \$75,0
Budget left over Es TASK NAME	\$167 720,00	Estimated Cost (\$)	Time (hours) 40 112	Cost per Hour \$75,0 \$50,0
Budget left over Es TASK NAME Issue sample (production equivalent)	\$167 720,00 stimated provided from si TYPE Procurement	Estimated Cost (\$) \$3 000,00	40 112 64	Cost per Hour \$75,0 \$50,0 \$50,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality	Estimated Cost (\$) \$3 000,00 \$5 600,00	Time (hours) 40 112	Cost per Hour \$75,0 \$50,0 \$50,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00	40 112 64	*75,0 \$75,0 \$50,0 \$50,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00	40 112 64	*75,0 \$75,0 \$50,0 \$50,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7	\$167 720,00 stimated provided from si	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00	40 112 64	*75,0 \$75,0 \$50,0 \$50,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00	40 112 64	*75,0 \$75,0 \$50,0 \$50,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00	Estimated Cost (\$) \$300,00 \$5600,00 \$3200,00 \$11000,00 \$22800,00	112 64 88	Cost per Hour \$75,0 \$50,0 \$50,0 \$125,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00 \$22 800,00	40 112 64	Cost per Hour \$75,0 \$50,0 \$50,0 \$125,
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00	Estimated Cost (\$) \$300,00 \$5600,00 \$3200,00 \$11000,00 \$22800,00 \$22800,00 Estimated Cost (\$) \$4800,00	Firme (hours) 40 112 64 88 Estimated Time (hours)	Cost per Hour
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts Design validation activities	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$1 000,00 \$11 000,00 \$22 800,00 \$22 800,00 Estimated Cost (\$) \$4 800,00 \$2 000,00	## Time (hours) ### 40 ### 112 ### 64 ### 88 ### 88 ### Estimated ### Time (hours) ### 64 ### 40	Estimated Cost per Hour \$75,0 \$50,0 \$125,0 \$125,0
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts Design validation activities Test prototype	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering Engineering Quality Engineering	Estimated Cost (\$) \$300,00 \$5600,00 \$3200,00 \$11000,00 \$22800,00 \$22800,00 \$422800,00 \$44800,00 \$4800,00 \$4400,00	### Time (hours) ### 40 ### 112 ### 64 ### 88 ### Estimated Time (hours) ### 64 ### 40 ### 80	Cost per Hour \$75,0 \$50,0 \$50,0 \$125,
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts Design validation activities Test prototype Process engineering plan	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering Engineering Quality Manufacturing	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00 \$22 800,00 \$22 800,00 Estimated Cost (\$) \$4 800,00 \$2 000,00 \$6 000,00	### Time (hours) ### 40 ### 112 ### 64 ### 88 ### 88 ### Estimated Time (hours) ### 64 ### 40 ### 80 ### 120	Estimated Cost per Hour \$75,0 \$50,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0
TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over TASK NAME Approve sample parts Design validation activities Test prototype Process engineering plan Show functional model at trade show	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering Engineering Engineering Commercialization	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00 \$22 800,00 **22 800,00 Estimated Cost (\$) \$4 800,00 \$4 000,00 \$6 000,00 \$2 160,00	Estimated Time (hours) 64 40 88 Estimated 1 40 80 120 24	Estimated Cost per Hour \$75,0 \$50,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,
Es TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts Design validation activities Test prototype Process engineering plan	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering Engineering Quality Manufacturing	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00 \$22 800,00 \$22 800,00 Estimated Cost (\$) \$4 800,00 \$4 000,00 \$6 000,00 \$3 000,00 \$3 000,00	### Time (hours) ### 40 ### 112 ### 64 ### 88 ### 88 ### Estimated Time (hours) ### 64 ### 40 ### 80 ### 120	Estimated Cost per Hour \$75,0 \$50,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,
TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts Design validation activities Test prototype Process engineering plan Show functional model at trade show	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering Engineering Engineering Commercialization	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00 \$22 800,00 **22 800,00 Estimated Cost (\$) \$4 800,00 \$4 000,00 \$6 000,00 \$2 160,00	Estimated Time (hours) 64 40 88 Estimated 1 40 80 120 24	Estimated Cost per Hour \$75,01 \$50,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01 \$125,01
TASK NAME Issue sample (production equivalent) Perform supplier process capability Develop testing protocol for prototype Project Management Period 7 Total cost Budget left over Es TASK NAME Approve sample parts Design validation activities Test prototype Process engineering plan Show functional model at trade show	\$167 720,00 stimated provided from si TYPE Procurement Supplier Quality Engineering Quality Project Management \$235 080,00 \$144 920,00 stimated provided from si TYPE Supplier Quality Engineering Engineering Engineering Commercialization	Estimated Cost (\$) \$3 000,00 \$5 600,00 \$3 200,00 \$11 000,00 \$22 800,00 \$22 800,00 Estimated Cost (\$) \$4 800,00 \$4 000,00 \$6 000,00 \$3 000,00 \$3 000,00	Estimated Time (hours) 64 40 88 Estimated 1 40 80 120 24	**T5,00

Figure 4: Budget Forecast from simulation (periods 5 - 8)

Est		Estimated	Estimated	Estimated
TASK NAME	TYPE	Cost (\$)	Time (hours)	Cost per Hour
Validation design review	Engineering	\$4,000,00	32	\$125,00
Approve model design	Engineering	\$2,400,00	32	\$75,00
Evaluate results of tests and identify weaknesses	Engineering Quality	\$2,400,00	48	\$50,0
Project Management Period 9	Project Management	\$4 000,00	32	\$125,00
r rojeok i i anagement i enou o	1 Tojeot I-lanagement	φ+ 000,00		¥120,01
		\$12 800,00		
Total cost	\$269 840,00			
Budget left over	\$110 160,00			
Est	imated provided from s		F-sis-d	F-1:
TASK NAME	TYPE	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Qualify Supplier	Supplier Quality	\$4 000,00	80	\$50,00
Design transfer activities	Engineering	\$4 200,00	56	\$75,00
Product release meetings	Engineering Quality	\$3 000,00	24	\$125,0
Develop production plan	Manufacturing	\$2 400,00	48	\$50,0
Project Management Period 10	Project Management	\$5 000,00	40	\$125,0
		\$18 600,00	, 	
Total cost	\$288 440,00		į į	
Budget left over	\$91560,00		i	
	imated provided from s	Estimated	Estimated	Estimated
TASK NAME	TYPE	Estimated Cost (\$)	Time (hours)	Cost per Hour
TASK NAME Assess RFQ responses and select vendors	TYPE Procurement	Estimated Cost (\$) \$4 000,00	Time (hours) 80	Cost per Hour \$50,0
TASK NAME Assess RFQ responses and select vendors Develop production control plan	TYPE Procurement Manufacturing	Estimated Cost (\$) \$4 000,00 \$3 400,00	Time (hours) 80 68	Cost per Hour \$50,0 \$50,0
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts	TYPE Procurement	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00	80 68 40	*50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries	TYPE Procurement Manufacturing	Estimated Cost (\$) \$4 000,00 \$3 400,00	Time (hours) 80 68	*50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts	TYPE Procurement Manufacturing Manufacturing	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00	80 68 40	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries	TYPE Procurement Manufacturing Manufacturing Manufacturing	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00 \$3 200,00	80 68 40 64	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess BFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00 \$3 200,00 \$13 000,00	80 68 40 64	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11	TYPE Procurement Manufacturing Manufacturing Manufacturing	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00 \$3 200,00 \$13 000,00	80 68 40 64	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00 \$3 200,00 \$13 000,00	80 68 40 64	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management	Estimated Cost (\$) \$4 000,00 \$3 400,00 \$2 000,00 \$3 200,00 \$13 000,00	80 68 40 64	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management	Estimated Cost (\$)	80 68 40 64 104	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$125,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00	Estimated Cost (\$) \$400,00 \$3400,00 \$200,00 \$3200,00 \$13000,00 \$25600,00	80 88 40 64 104 64 Estimated	\$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00 imated provided from s TYPE	Estimated Cost (\$)	80 68 40 64 104 Estimated Time (hours)	#50,00 #50,00 #50,00 #50,00 #50,00 #50,00 #50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314,040,00 \$65,960,00 imated provided from s TYPE Manufacturing	Estimated Cost (\$)	80 68 40 64 104 Estimated Time (hours) 16	Estimated Cost per Hour \$50,00 \$50,00 \$50,00 \$125,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing	Estimated Cost (\$)	80 68 40 64 104 Estimated Time (hours) 16 40	Estimated Cost per Hour \$50,00 \$50,00 \$50,00 \$125,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test Debugging production system	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314,040,00 \$65,960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing Manufacturing	Estimated Cost (\$)	### STATE	Estimated Cost per Hour \$50,00 \$50,00 \$50,00 \$125,00 Estimated Cost per Hour \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing	Estimated Cost (\$)	80 68 40 64 104 Estimated Time (hours) 16 40	Estimated Cost per Hour \$50,00 \$50,00 \$50,00 \$125,00 Estimated Cost per Hour \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test Debugging production system	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314,040,00 \$65,960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing Manufacturing	Estimated Cost (\$)	### STATE	Estimated Cost per Hour \$50,0 \$50,0 \$50,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0 \$125,0
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test Debugging production system Production release	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing	Estimated Cost (\$) \$4 000,00 \$2 000,00 \$3 200,00 \$13 000,00 \$25 600,00 immulation Estimated Cost (\$) \$200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00	Estimated Time (hours) 80	Estimated Cost per Hour \$50,00 \$50,00 \$50,00 \$125,00 \$125,00 \$125,00 \$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test Debugging production system Production release Product launch	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing Commercialization	Estimated Cost (\$)	Estimated Time (hours) 16 40 32 24 24	Estimated Cost per Hour \$50,01 \$50,01 \$50,01 \$125,01 Estimated Cost per Hour \$50,01 \$50,01 \$50,01 \$50,01 \$50,01 \$50,01
TASK NAME Assess RFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Fotal cost Budget left over Est TASK NAME Submit production purchase order Production pilot test Debugging production system Production release Product launch Project Management Period 12	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314,040,00 \$65,960,00 ### Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing Commercialization Project Management	Estimated Cost (\$) \$4 000,00 \$2 000,00 \$3 200,00 \$13 000,00 \$25 600,00 immulation Estimated Cost (\$) \$200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00	Estimated Time (hours) 16 40 32 24 24	Estimated Cost per Hour \$50,01 \$50,01 \$50,01 \$125,01 Estimated Cost per Hour \$50,01 \$50,01 \$50,01 \$50,01 \$50,01 \$50,01
TASK NAME Assess BFQ responses and select vendors Develop production control plan Approve production parts Contracting for deliveries Project Management Period 11 Total cost Budget left over Est TASK NAME Submit production purchase order Production pilot test Debugging production system Production release Product launch	TYPE Procurement Manufacturing Manufacturing Manufacturing Project Management \$314 040,00 \$65 960,00 imated provided from s TYPE Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing Commercialization	Estimated Cost (\$) \$4 000,00 \$2 000,00 \$3 200,00 \$13 000,00 \$25 600,00 immulation Estimated Cost (\$) \$200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00 \$1 200,00	Estimated Time (hours) 16 40 32 24 24	**S50,00

Figure 5: Budget Forecast from simulation (period 9 - 12)

A.2 Direct Resource, Managerial and Training Costs

PERIOD 1							_											
							Es	stimated Budget										
							RESOURC	ES							MAI	NAGER	RIAL Action	ns
Devision				Assigne						ned 2				Total cost	Action	Peopl	Cost	Total Co:
	Estimated Hours	Resource name		_	ctual Hour	Rate	Cost		Hours worked %	effictive c	tual Hou	Rate	Cost			е		
Project Management	152	Engineer 1	152	100	152	\$52,00	\$7,904,00								Project Managerr	1	\$1000,00	\$1000
Market Assesment	168	Marketing Manager	84	80	105	\$95,00		Junior Marketing Spec		80	105	\$57,00	\$5 985,00	\$15 960,00	Project Evaluation	1	\$1000,00	\$1000
Market Assesment	112	Marketing Manager	56	80	70	\$95,00		Junior Marketing Specia		80	70	\$57,00		\$6 650,00				
Market Assesment	32	Junior Marketing Speciali:	s 16	80	20	\$57,00	\$1140,00	Marketing Manager	16	80	20	\$95,00		\$1140,00				
Market Assesment	96	Junior Marketing Speciali:	s 48	80	60	\$57,00	\$3,420,00	Marketing Manager	48	80	60	\$95,00	\$5,700,00	\$9 120,00				
														\$40 774,00				\$2 000
Total cost	\$42 774,00																	
Budget left over	\$337 226,00																	
					1													
					i													
							Es	stimated Budget										
					i		RESOURC	ES							MAI	IAGEF	RIAL Action	ns
Devision				Assigne	d 1				Assig	ned 2					Action	Durati		Total Co
Devision	Estimated Hours	Resource name	lours work	% effictive	ctual Hour	Rate	Cost	Resource name	Hours worked %	effictive c	tual Hou	Rate	Cost	Total cost	Action	on		lotalCo
Project Management	67,2	Engineer 1	67,2	100	67,2	\$52,00	\$3,494,40							\$3 494,40				
Design	48	Engineer 2	24	80	30	\$42,00	\$1260,00	Engineer 2	24	80	30	\$42,00	\$1260,00	\$2 520,00				
Design	176	Engineer 2	88	80	110	\$42,00	\$4 620,00	Engineer 2	88	80	110	\$42,00	\$4 620,00	\$9 240,00				
	40	Marketing Manager	20	80	25	\$95,00	\$2,375,00	Marketing Manager	20	80	25	\$95,00	\$2 375,00	\$4 750,00				
Commercialization		Marketing Manager	60	80	75	\$95,00	\$7 125,00	Marketing Manager	70	80	87,5	\$95,00	\$8 312,50	\$15 437,50				
Commercialization Commercialization	120																	
	120													\$35 441,90				
	\$78 215,90	-												\$35 441,90				

Figure 6: Budget Forecast from estimation (period 1 and 2)

PERIOD 3																		
							Es	timated Budget										
					į		RESOURCE	S							MAN	IAGEF	RIAL Action	าร
D. vieles				Assigne	ed 1				Assi	gned 2						peopl	cost	
Devision	Estimated Hours	Resource name	lours work	€ % effictiv	e ctual Hour	Rate	Cost	Resource name	Hours worked	% effictive ctu	ial Hou	Rate	Cost	Total cost	Action			Total Cos
Project Management	67,2	Engineer 1	67,2	100	67,2	\$52,00	\$3,494,40							\$3 494,40	Interpersonal train	2	\$600,00	\$1200
Design	80	Engineer 3	40	80	50	FALSE	\$0,00	Junior Product design	40	80	50	\$47,00	\$2,350,00	\$2 350,00				
Design	80	Senior product designer	40	80	50	\$84,00	\$4 200,00	Junior Product designer	40	80	50	\$47,00	\$2,350,00	\$6 550,00				
Commercialization	176	Marketing Manager	88	80	110	\$95,00	\$10,450,00	Junior Marketing Specia	88	80	110	\$57,00	\$6 270,00	\$16 720,00				
Commercialization	224	Marketing Manager	112	80	140	\$95,00	\$13 300,00	Junior Marketing Specia	112	80	140	\$57,00	\$7,980,00	\$21280,00				
														\$50 394,40				\$1200
Total cost	\$129 810,30																	
Budget left over	\$250 189,70																	
PERIOD 4															1			
PERIOD 4							Es	timated Budget										
PERIOD 4							Es RESOURCI								MAN	IAGEF	RIAL Action	าร
				Assigne				ES .		gned 2				Total cost	MAN	IAGEF	RIAL Action	าร
Devision	Estimated Hours		lours work		e ctual Hour	Rate	RESOURCI Cost	ES .	Assi Hours worked		ual Hou	Rate	Cost	Total cost	MAN Action	IAGEF	RIAL Action	ns Total Co
	Estimated Hours 62,4	Resource name Engineer 1	lours work 62,4			\$52,00	RESOURCI Cost \$3 244,80	Resource name	Hours worked	% effictive ctu			Cost	Total cost \$3 244,80	Action	IAGEF	RIAL Action	
Devision Project Management Design	62,4 40	Engineer 1 Junior Product designer	lours work 62,4 20	% effictive 100 80	ekctual Hour 62,4 25	\$52,00 \$47,00	Cost \$3 244,80 \$1175,00	Resource name	Hours worked 20	% effictive ctu	25	FALSE	\$0,00		Action	IAGEF	RIAL Action	
Devision Project Management Design Design	62,4 40 32	Engineer 1 Junior Product designer Senior product designer	lours work 62,4 20 16	# effictive 100 80 80	ekctual Hour 62,4 25 20	\$52,00 \$47,00 \$84,00	Cost \$3 244,80 \$1175,00 \$1680,00	Resource name Engineer 3 Engineer 2	Hours worked 20 16	% effictive ctu 80	25 20	FALSE \$42,00	\$0,00 \$840,00	\$3 244,80 \$1 175,00 \$2 520,00	Action	IAGEF	RIAL Action	
Devision Project Management Design	62,4 40	Engineer 1 Junior Product designer	lours work 62,4 20	% effictive 100 80	ekctual Hour 62,4 25	\$52,00 \$47,00	Cost \$3 244,80 \$1175,00 \$1680,00 \$1050,00	Resource name	Hours worked 20	% effictive ctu	25 20	FALSE	\$0,00	\$3 244,80 \$1 175,00	Action	IAGEF	RIAL Action	
Devision Project Management Design Design	62,4 40 32	Engineer 1 Junior Product designer Senior product designer	lours work 62,4 20 16	# effictive 100 80 80	ekctual Hour 62,4 25 20	\$52,00 \$47,00 \$84,00	Cost \$3 244,80 \$1175,00 \$1680,00	Resource name Engineer 3 Engineer 2	Hours worked 20 16	% effictive ctu 80	25 20	FALSE \$42,00	\$0,00 \$840,00	\$3 244,80 \$1175,00 \$2 520,00 \$1 050,00 \$0,00	Action	IAGEF	RIAL Action	
Devision Project Management Design Design Engineering	62,4 40 32 40	Engineer 1 Junior Product designer Senior product designer	lours work 62,4 20 16	# effictive 100 80 80	ekctual Hour 62,4 25 20	\$52,00 \$47,00 \$84,00	Cost \$3 244,80 \$1175,00 \$1680,00 \$1050,00	Resource name Engineer 3 Engineer 2	Hours worked 20 16	% effictive ctu 80	25 20	FALSE \$42,00	\$0,00 \$840,00	\$3 244,80 \$1175,00 \$2 520,00 \$1 050,00	Action	IAGEF	RIAL Action	
Devision Project Management Design Design	62,4 40 32	Engineer 1 Junior Product designer Senior product designer	lours work 62,4 20 16	# effictive 100 80 80	ekctual Hour 62,4 25 20	\$52,00 \$47,00 \$84,00	Cost \$3 244,80 \$1175,00 \$1680,00 \$1050,00	Resource name Engineer 3 Engineer 2	Hours worked 20 16	% effictive ctu 80	25 20	FALSE \$42,00	\$0,00 \$840,00	\$3 244,80 \$1175,00 \$2 520,00 \$1 050,00 \$0,00	Action	IAGEF	RIAL Action	

Figure 7: Budget Forecast from estimation (period 3 and 4)

PERIOD 5					į													
					<u> </u>		Es	timated Budget										
					į		RESOURCE	ES							MAN	IAGEI	RIAL Action	ıs
	1 1			Assigne	d 1				Assi	gned 2								
Devision	Estimated Hours	Resource name	lours work	e % effictive	ekctual Hour	Rate	Cost	Resource name	Hours worked	% effictive	ctual Hou	Rate	Cost	Total cost	Action			Total Cost
Project Management	72	Engineer 1	72	100	72	\$52,00	\$3,744,00					FALSE		\$3,744,00	compony sponso	3	\$100,00	\$300,0
Engineering	56	Engineer 2	28	80	35	\$42,00	\$1470,00	Senior product design	28	80	35	\$84,00	\$2,940,00	\$4 410,00)i			
Engineering	32	Engineer 2	16	80	20	\$42,00	\$840,00	Engineer 3	16	80	20	\$55,00	\$1100,00	\$1940,00)i			
Engineering	80	Engineer 2	40	80	50	\$42,00	\$2,100,00	Engineer 3	40	80	50	\$55,00	\$2,750,00	\$4 850,00)¦			
					į									\$0,00)			
					i									\$14 944,00	ı <mark>.</mark>			\$300,00
Total cost	\$153 044,10																	
Budget left over	\$226 955,90																	
PERIOD 6							Fe	timated Rudget										
PERIOD 6								timated Budget							MAN	IAGFI	RIAL Action	15
				Assigne	d 1		Es RESOURCI		Assi	gned 2					MAN	IAGEI	RIAL Action	ns
PERIOD 6	Estimated Hours	Resource name			d 1	Rate		ES	Assi Hours worked		ctual Hou	Rate	Cost	Total cost	MAN Action	IAGEI	BIAL Action	ns Total Cost
Devision	Estimated Hours 43,2	Resource name Engineer 1					RESOURCE	ES			ctual Hou	Rate	Cost			IAGEI	RIAL Action	Total Cost
		Engineer 1	lours work 43,2	e % effictive	e ctual Hour	Rate	RESOURCE Cost \$2 246,40	ES	Hours worked	% effictive	ctual Hou	Rate \$47,00	Cost \$1645,00	\$2 246,40	Action			Total Cost \$60,0
Devision Project Management	43,2	Engineer 1	lours work 43,2 28	% effictive	43,2	Rate \$52,00	Cost \$2,246,40 \$2,940,00	ES Resource name	Hours worked	% effictive				\$2 246,40	Action Pizza Party Process Engineer		\$10,00	Total Cost \$60,0
Devision Projeot Management Procurement	43,2 56	Engineer 1 Senior product designer	lours work 43,2 28	% effictive 100 80	43,2 35	Rate \$52,00 \$84,00	Cost \$2,246,40 \$2,940,00	Resource name Junior Product design Junior Product designer	Hours worked 28	% effictive 80	35	\$47,00	\$1645,00	\$2 246,40 \$4 585,00	Action Pizza Party Process Engineer		\$10,00	Total Cost \$60,0
Devision Project Management Procurement Procurement	43,2 56 48	Engineer 1 Senior product designer Senior product designer	43,2 28 24	% effictive 100 80 80	43,2 35 30	Rate \$52,00 \$84,00 \$84,00	Cost \$2,246,40 \$2,940,00 \$2,520,00	Resource name Junior Product designer Engineer 3	Hours worked 28 24	% effictive 80 80 80	35 30	\$47,00 \$47,00 \$55,00	\$1 645,00 \$1 410,00	\$2 246,40 \$4 585,00 \$3 930,00	Action Pizza Party Process Engineer		\$10,00	Total Cost \$60,0
Devision Project Management Procurement Procurement Engineering	43,2 56 48 114	Engineer 1 Senior product designer Senior product designer Engineer 2	43,2 28 24 57	% effictive 100 80 80 80	43,2 35 30 71,25	Rate \$52,00 \$84,00 \$84,00 \$42,00	Cost \$2 246,40 \$2 940,00 \$2 520,00 \$2 932,50	Resource name Junior Product designer Engineer 3	Hours worked 28 24 57	% effictive 80 80 80	35 30 71,25	\$47,00 \$47,00 \$55,00	\$1 645,00 \$1 410,00 \$3 918,75	\$2 246,40 \$4 585,00 \$3 930,00 \$6 911,25	Action Pizza Party Process Engineer		\$10,00	Total Cost \$60,0 \$600,0
Devision Project Management Procurement Procurement Engineering	43,2 56 48 114	Engineer 1 Senior product designer Senior product designer Engineer 2	43,2 28 24 57	% effictive 100 80 80 80	43,2 35 30 71,25	Rate \$52,00 \$84,00 \$84,00 \$42,00	Cost \$2 246,40 \$2 940,00 \$2 520,00 \$2 932,50	Resource name Junior Product designer Engineer 3	Hours worked 28 24 57	% effictive 80 80 80	35 30 71,25	\$47,00 \$47,00 \$55,00	\$1 645,00 \$1 410,00 \$3 918,75	\$2 246,40 \$4 585,00 \$3 930,00 \$6 911,25 \$6 300,00	Action Pizza Party Process Engineer		\$10,00	

Figure 8: Budget Forecast from estimation (period 5 and 6)

PERIOD 7																		
							E:	timated Budget										
							RESOURC	 FS							MAN	AGERI	IAL Action	ns
				Assigne	d 1		TIEGGGTTG		Assic	ned 2						102		
Devision	Estimated Hours	Resource name			ctual Hour	Rate	Cost	Resource name	Hours worked		ctual Hou	Rate	Cost	Total cost	Action			Total Cos
Project Management	52,8	Engineer 1	52,8	100	52,8	\$52,00	\$2,745,60							\$2,745,60				
Procurement	40	Senior product designer	20	80	25	\$84,00	\$2,100,00	Junior Product design	20	80	25	\$47,00	\$1175,00	\$3 275,00				
Engineering Quality	64	Quality Engineer	32	80	40	\$71,00	\$2,840,00	Engineer 2	32	80	40	\$42,00	\$1680,00	\$4 520,00				
Supplier quality	112	Engineer 2	56	80	70	\$42,00	\$2,940,00	Engineer 3	56	80	70	\$55,00	\$3,850,00	\$6 790,00				
							\$0,00							\$0,00				
														\$17 330,60				
Total cost	\$195 007,35																	
Budget left over	\$184 992,65																	
Dauget left Over	*101 00L,00				!													
_	V 10 1 00L,00																	
PERIOD 8	101002,00																	
_	101000,00						E:	stimated Budget										
_	10.002,00						E: RESOURC								MAN	AGER	IAL Action	ns
PERIOD 8	VIO. 332,30			Assigne			RESOURC	ES		ned 2				Total cost	MAN	AGER	IAL Action	
PERIOD 8 Devision	Estimated Hours	Resource name			d 1	Rate	RESOURC Cost	ES Resource name	Assig Hours worked 2		ctual Hou	Rate	Cost	Total cost	Action	AGER		Total Cos
PERIOD 8						Rate \$52,00	RESOURC Cost \$748,80	ES Resource name	Hours worked	4 effictive	ctual Hou	Rate FALSE	Cost			AGERI 4	## \$50,00	Total Cos
PERIOD 8 Devision	Estimated Hours 14,4 64	Engineer 1 Junior Product designer	lours work 14,4	e % effictive 100 80	tctual Hour 14,4 40	Rate \$52,00 \$47,00	Cost \$748,80 \$1880,00	Resource name Senior product design	Hours worked	4 effictive 80	40	FALSE \$84,00	Cost		Action Management Rec	AGERI 4		Total Cos
PERIOD 8 Devision Project Management Supplier Quality Engineering	Estimated Hours 14,4 64 40	Engineer 1 Junior Product designer Engineer 2	lours work 14,4	e % effictive	14,4 40 25	Rate \$52,00 \$47,00 \$42,00	Cost \$748,80 \$1880,00 \$1050,00	Resource name Senior product design	Hours worked 32 20	4 effictive 80 80	40 25	FALSE		\$748,80	Action Management Rec	AGERI 4		Total Cos
PERIOD 8 Devision Project Management Supplier Quality	Estimated Hours 14,4 64 40 80	Engineer 1 Junior Product designer Engineer 2 Quality Engineer	lours work 14,4 32	e % effictive 100 80	tctual Hour 14,4 40	Rate \$52,00 \$47,00 \$42,00 \$71,00	Cost \$748,80 \$1880,00 \$1050,00 \$3550,00	Resource name Senior product design Engineer 3 Engineer 2	Hours worked 2 32 20 40	4 effictive 80 80 80	40 25 50	FALSE \$84,00	\$3 360,00	\$748,80 \$5 240,00	Action Management Rec	AGERI 4		Total Cos
PERIOD 8 Devision Project Management Supplier Quality Engineering Engineering Quality Manufacturing	Estimated Hours 14,4 64 40 80 120	Engineer 1 Junior Product designer Engineer 2 Quality Engineer Engineer 3	14,4 32 20 40 60	80 80 80 80 80	14,4 40 25 50 75	Rate \$52,00 \$47,00 \$42,00 \$71,00 FALSE	Cost \$748,80 \$1880,00 \$1050,00 \$3 550,00	Resource name Senior product design Engineer 3 Engineer 2 Operation Specialist	32 20 40 60	4 effictive 80 80 80 80	40 25 50 75	\$84,00 \$55,00 \$42,00 \$53,00	\$3 360,00 \$1 375,00	\$748,80 \$5 240,00 \$2 425,00	Action Management Rec	AGERI 4		Total Cos
PERIOD 8 Devision Project Management Supplier Quality Engineering Engineering Quality	Estimated Hours 14,4 64 40 80 120	Engineer 1 Junior Product designer Engineer 2 Quality Engineer	14,4 32 20 40 60	80 80	14,4 40 25 50	Rate \$52,00 \$47,00 \$42,00 \$71,00	Cost \$748,80 \$1880,00 \$1050,00 \$3 550,00	Resource name Senior product design Engineer 3 Engineer 2	Hours worked 2 32 20 40	4 effictive 80 80 80	40 25 50	\$84,00 \$55,00 \$42,00	\$3 360,00 \$1 375,00 \$2 100,00	\$748,80 \$5 240,00 \$2 425,00 \$5 650,00	Action Management Rec	AGERI 4		Total Cos \$200
PERIOD 8 Devision Project Management Supplier Quality Engineering Engineering Quality Manufacturing Commercialization	Estimated Hours 14,4 64 40 80 120	Engineer 1 Junior Product designer Engineer 2 Quality Engineer Engineer 3	14,4 32 20 40 60	80 80 80 80 80	14,4 40 25 50 75	Rate \$52,00 \$47,00 \$42,00 \$71,00 FALSE	Cost \$748,80 \$1880,00 \$1050,00 \$3 550,00	Resource name Senior product design Engineer 3 Engineer 2 Operation Specialist	32 20 40 60	4 effictive 80 80 80 80	40 25 50 75	\$84,00 \$55,00 \$42,00 \$53,00	\$3 360,00 \$1 375,00 \$2 100,00 \$3 975,00	\$748,80 \$5,240,00 \$2,425,00 \$5,650,00 \$3,975,00	Action Management Rec	AGERI 4		Total Cos \$200
PERIOD 8 Devision Project Management Supplier Quality Engineering Engineering Quality Manufacturing	Estimated Hours 14,4 64 40 80 120	Engineer 1 Junior Product designer Engineer 2 Quality Engineer Engineer 3	14,4 32 20 40 60	80 80 80 80 80	14,4 40 25 50 75	Rate \$52,00 \$47,00 \$42,00 \$71,00 FALSE	Cost \$748,80 \$1880,00 \$1050,00 \$3 550,00	Resource name Senior product design Engineer 3 Engineer 2 Operation Specialist	32 20 40 60	4 effictive 80 80 80 80	40 25 50 75	\$84,00 \$55,00 \$42,00 \$53,00	\$3 360,00 \$1 375,00 \$2 100,00 \$3 975,00	\$748,80 \$5,240,00 \$2,425,00 \$5,650,00 \$3,975,00 \$2,280,00	Action Management Rec	4		ns Total Cost \$200, \$200 ,

Figure 9: Budget Forecast from estimation (period 7 and 8)

PERIOD 9					-		_											
	_,						Es	timated Budget							<u> </u>			
					-		RESOURCE	S							MAN	IAGEF	RIAL Action	ıs
Destates				Assigne	d 1				Assi	gned 2								
Devision	Estimated Hours	Resource name	lours worke	% effictive	ectual Hour	Rate	Cost	Resource name	Hours worked	% effictive o	tual Hou	Rate	Cost	Total cost	Action			Total Cos
Project Management	19,2	Engineer 1	19,2	100	19,2	\$52,00	\$998,40							\$998,40	Pizza Party	6	\$10,00	\$60
Engineering	32	Engineer 2	16	80	20	\$42,00	\$840,00	Engineer 3	16	80	20	\$55,00	\$1100,00	\$1940,00	Negotiation tegnic	2	\$600,00	\$1200
Engineering	32	Engineer 2	16	80	20	\$42,00	\$840,00	Engineer 3	16	80	20	\$55,00	\$1100,00	\$1940,00	DÍ			
Engineering Quality	48	Quality Engineer	24	80	30	\$71,00	\$2,130,00	Engineer 2	24	80	30	\$42,00	\$1260,00	\$3 390,00	oj.			
															1			
														\$8 268,40	l.			\$1260
Total cost	\$222 774,55																	
Budget left over	\$157 225,45																	
Budget left over	\$157 225,45																	
-	\$157 225,45																	
PERIOD 10	\$157 225,45						Fs	timated Budget										
-	\$157 225,45						Es	timated Budget										
-	\$157 225,45						Es RESOURCE								MAN	IAGEF	RIAL Action	ns
PERIOD 10				Assigne			RESOURCE	ES		gned 2				Total cost		IAGEF	RIAL Action	
PERIOD 10 Devision	Estimated Hours	Resource name			d 1	Rate	RESOURCE Cost	ES	Assi Hours worked		tual Hou	Rate	Cost	Total cost	Action	IAGEF		Total Cos
PERIOD 10 Devision Project Management	Estimated Hours	Engineer 1	lours worke	% effictive	vetual Hour 24	\$52,00	RESOURCE Cost \$1248,00	S Resource name	Hours worked	% effictive o				\$1248,00	Action Principles of Qual	1	\$600,00	Total Co: \$600
Devision Project Management Supplier Engineer	Estimated Hours 24 80	Engineer 1 Engineer 1	lours worke 24 40	% effictive 100 80	ctual Hour 24 50	\$52,00 \$52,00	Cost \$1248,00 \$2600,00	Resource name Senior product design	Hours worked	% effictive o	50	\$84,00	\$4 200,00	\$1248,00 \$6 800,00	Action Principles of Qual Pizza Party	IAGEF		Total Co:
Devision Project Management Supplier Engineer Engineering	Estimated Hours 24 80 56	Engineer 1 Engineer 1 Engineer 2	24 40 28	% effictive 100 80 80	ctual Hour 24 50 35	\$52,00 \$52,00 \$42,00	Cost \$1248,00 \$2,600,00 \$1470,00	Resource name Senior product design	Hours worked 40 28	% effictive of 80	50 35	\$84,00 \$55,00	\$4 200,00 \$1 925,00	\$1248,00 \$6 800,00 \$3 395,00	Action Principles of Qual Pizza Party	1	\$600,00	Total Co \$600
Devision Project Management Supplier Engineer Engineering Engineering Quality	Estimated Hours 24 80 56 24	Engineer 1 Engineer 1 Engineer 2 Quality Engineer	24 40 28 12	% effictive 100 80 80 80	24 50 35 15	\$52,00 \$52,00 \$42,00 \$71,00	Cost \$1248,00 \$2,600,00 \$1470,00 \$1065,00	Resource name Senior product design Engineer 3 Engineer 2	Hours worked 40 28 12	% effictive of 80 80 80	50 35 15	\$84,00 \$55,00 \$42,00	\$4 200,00 \$1 925,00 \$630,00	\$1248,00 \$6 800,00 \$3 395,00 \$1695,00	Action Principles of Qual Pizza Party	1	\$600,00	Total Co: \$600
Devision Project Management Supplier Engineer Engineering	Estimated Hours 24 80 56	Engineer 1 Engineer 1 Engineer 2	24 40 28	% effictive 100 80 80	ctual Hour 24 50 35	\$52,00 \$52,00 \$42,00	Cost \$1248,00 \$2,600,00 \$1470,00	Resource name Senior product design Engineer 3 Engineer 2	Hours worked 40 28	% effictive of 80	50 35	\$84,00 \$55,00	\$4 200,00 \$1 925,00	\$1248,00 \$6 800,00 \$3 395,00	Action Principles of Qual Pizza Party	1	\$600,00	Total Co: \$600
Devision Project Management Supplier Engineer Engineering Engineering Quality	Estimated Hours 24 80 56 24	Engineer 1 Engineer 1 Engineer 2 Quality Engineer	24 40 28 12	% effictive 100 80 80 80	24 50 35 15	\$52,00 \$52,00 \$42,00 \$71,00	Cost \$1248,00 \$2,600,00 \$1470,00 \$1065,00	Resource name Senior product design Engineer 3 Engineer 2	Hours worked 40 28 12	% effictive of 80 80 80	50 35 15	\$84,00 \$55,00 \$42,00	\$4 200,00 \$1 925,00 \$630,00 \$1 650,00	\$1248,00 \$6 800,00 \$3 395,00 \$1695,00 \$3 240,00	Action Principles of Qual Pizza Party	1	\$600,00	Total Co \$600 \$80
Devision Project Management Supplier Engineer Engineering Engineering Quality	Estimated Hours 24 80 56 24	Engineer 1 Engineer 1 Engineer 2 Quality Engineer	24 40 28 12	% effictive 100 80 80 80	24 50 35 15	\$52,00 \$52,00 \$42,00 \$71,00	Cost \$1248,00 \$2,600,00 \$1470,00 \$1065,00	Resource name Senior product design Engineer 3 Engineer 2	Hours worked 40 28 12	% effictive of 80 80 80	50 35 15	\$84,00 \$55,00 \$42,00	\$4 200,00 \$1 925,00 \$630,00 \$1 650,00	\$1248,00 \$6 800,00 \$3 395,00 \$1695,00	Action Principles of Qual Pizza Party	1	\$600,00	Total Co: \$600

Figure 10: Budget Forecast from estimation (period 9 and 10) $\,$

PERIOD 11																		
								stimated Budget										
					<u> </u>		RESOURC	ES							MAN	AGEF	IAL Action	าร
Devision				Assigne					Assign					Total cost				
	Estimated Hours		_		ctual Hour	Rate	Cost		Hours worked %	effictive cl	tual Hou	Rate	Cost		Action			Total Cost
Project Management	62,4	Engineer 1	62,4	100	62,4	\$52,00	\$3 244,80								Milestone celebra	4	\$1000,00	\$4 000,0
Procurement	80	Junior Product designer	40	80	50	\$47,00		Senior product design		80	50	\$84,00	\$4 200,00	\$6 550,00				
Manufacturing	68	Engineer 2	34	80	42,5	\$42,00		Operation Specialist	34	80	42,5	\$53,00	\$2 252,50	\$4 037,50				
Manufacturing	40	Engineer 2	20	80	25	\$42,00		Operation Specialist	20	80	25	\$53,00	\$1325,00	\$2 375,00				
Manufacturing	64	Engineer 2	32	80	40	\$42,00	\$1680,00	Operation Specialist	32	80	40	\$53,00	\$2 120,00	\$3 800,00				
														\$20 007,30				\$4 000,0
Total cost	\$263 839,85																	
PERIOD 12	\$116 160,15																	
	\$116 160,15							stimated Budget								ACE	DIAL A	
	\$116 160,15			Assigna	41		E: RESOURC		0.csion	ad 2					MAN	AGEF	NAL Action	าร
	\$116 160,15	Resource name	lours work	Assigne	d 1	Rate		ES	Assigr Hours worked %		tual Hou	Rate	Cost	Total cost	MAN Action	AGEF	NAL Action	
PERIOD 12		Resource name Engineer 1	lours work			Rate \$52,00	RESOURC Cost	ES Resource name			tual Hou	Rate	Cost	Total cost \$2 496,00	Action	AGEF	RIAL Action	
PERIOD 12 Devision	Estimated Hours		48	% effictive	evetual Hour		Cost \$2,496,00	ES Resource name			tual Hou 9,6	Rate \$95,00	Cost		Action	AGEF	NAL Action	
PERIOD 12 Devision Project Management	Estimated Hours	Engineer 1	48	% effictive	ekctual Hour 48	\$52,00	Cost \$2,496,00 \$855,00	ES Resource name	Hours worked %	effictive ct				\$2 496,00	Action	AGEF	NAL Action	
PERIOD 12 Devision Project Management Commercialization	Estimated Hours 48 24	Engineer 1 Junior Marketing Specialis	48 12	% effictive 100 80	eketual Hour 48 15	\$52,00 \$57,00	Cost \$2,496,00 \$855,00 \$530,00	Resource name Marketing Manager Engineer 2	Hours worked %	effictive of	9,6	\$95,00	\$912,00	\$2 496,00 \$1767,00	Action	AGEF	NAL Action	
PERIOD 12 Devision Project Management Commercialization Manufacturing	Estimated Hours 48 24 16	Engineer 1 Junior Marketing Specialis Operation Specialist	48 12 8	% effictive 100 80 80	48 15 10	\$52,00 \$57,00 \$53,00	Cost \$2 496,00 \$855,00 \$530,00 \$1325,00	Resource name Marketing Manager Engineer 2 Engineer 3	Hours worked %	effictive ct 80 80	9,6 6,4	\$95,00 \$42,00	\$912,00 \$268,80	\$2 496,00 \$1767,00 \$798,80	Action	AGEF	RIAL Action	
Devision Project Management Commercialization Manufacturing Manufacturing	Estimated Hours 48 24 16 40	Engineer 1 Junior Marketing Specialis Operation Specialist Operation Specialist	48 12 8 20	% effictive 100 80 80 80	48 15 10 25	\$52,00 \$57,00 \$53,00 \$53,00	Cost \$2,496,00 \$855,00 \$530,00 \$1325,00 \$1060,00	Resource name Marketing Manager Engineer 2	Hours worked % 12 8 20	80 80 80	9,6 6,4 16	\$95,00 \$42,00 \$55,00	\$912,00 \$268,80 \$880,00	\$2 496,00 \$1767,00 \$798,80 \$2 205,00	Action	AGEF	RIAL Action	
PERIOD 12 Devision Project Management Commercialization Manufacturing Manufacturing Manufacturing Manufacturing	Estimated Hours 48 24 16 40 32 24	Engineer 1 Junior Marketing Specialis Operation Specialist Operation Specialist Operation Specialist	48 12 8 20 16	% effictive 100 80 80 80 80	48 15 10 25 20	\$52,00 \$57,00 \$53,00 \$53,00 \$53,00	Cost \$2,496,00 \$855,00 \$530,00 \$1325,00 \$1060,00	Resource name Marketing Manager Engineer 2 Engineer 3 Engineer 2	Hours worked % 12 8 20 16	80 80 80 80	9,6 6,4 16 12,8	\$95,00 \$42,00 \$55,00 \$42,00	\$912,00 \$268,80 \$880,00 \$537,60	\$2 496,00 \$1767,00 \$798,80 \$2 205,00	Action	AGEF	RIAL Action	
PERIOD 12 Devision Project Management Commercialization Manufacturing Manufacturing Manufacturing	Estimated Hours 48 24 16 40 32	Engineer 1 Junior Marketing Specialis Operation Specialist Operation Specialist Operation Specialist	48 12 8 20 16	% effictive 100 80 80 80 80	48 15 10 25 20	\$52,00 \$57,00 \$53,00 \$53,00 \$53,00	Cost \$2,496,00 \$855,00 \$530,00 \$1325,00 \$1060,00	Resource name Marketing Manager Engineer 2 Engineer 3 Engineer 2	Hours worked % 12 8 20 16	80 80 80 80	9,6 6,4 16 12,8	\$95,00 \$42,00 \$55,00 \$42,00	\$912,00 \$268,80 \$880,00 \$537,60	\$2 496,00 \$1767,00 \$798,80 \$2 205,00 \$1597,60	Action	AGEF	RIAL Action	ns Total Cost

Figure 11: Budget Forecast from estimation (period 11 and 12)

B Risk Register

B.1 Risk Assessment Plan

Table 4: Internal Project Risks

Risks	Probability	Impact	Risk Rank	Risk Response Strategy	Risk Management	Expected Frequency
Overestimation of resource effectiveness leading to delays	4	4	16	Contingency Plan	Reassess resource capability and change taks allocation strategy.	Every Period
Budget Cuts	4	4	16	Contingency Plan	Revise budget, and redirect costs where necessary. Allocate funds for unexpected costs in budget.	On ce-off
Mismanagement causing demotivation and inefficiency	4	3	12	Contingency Plan	Take managerial action. Consider reallocating or terminating resource employment.	Quarterly
Idle/Un-allocated resources	3	4	12	Contingency Plan	Consider firing idle resources.	Monthly
Product causes legal liability	2	5	10	Risk Avoidance	Maintain strict product quality procedures and tests	On ce-off
Bad working relationships between resources.	3	3	9	Contingency Plan	Take managerial action. Consider reallocating or terminating resource employment.	Monthly
Low paid workers causing low effectiveness	3	3	9	Contingency Plan	Allocate funds for pay raises if necessary.	Yearly
Inaccurate cost estimate	3	3	9	Risk Avoidance	Add contingency to budget. Use locally available equipment instead of importing.	On ce-off
Resources in experienced	3	3	9	Contingency Plan	Pair inexperienced resources up to allow for lower efficiency	Quaterly
Unflexible design	3	3	9	Contingency Plan	Identify problematic process areas, and consult specialist for possible solutions.	On ce-off
Recruiting process incurrs delays	3	3	9	Risk Avoidance	Ensure critical task resources are hired early to account for a possible delay.	Yearly
Extended deadline	2	4	8	Risk Acceptance	Evaluate influence on costs and take appropriate action.	On ce-off
Low communications within project team	2	4	8	Risk Avoidance	Set up standard communication platforms.	On ce-off
Design fails technical review	2	4	8	Contingency Plan	Allocate funds to accomodate for project delays	On ce-off
Monitoring and control components lack stability	2	4	8	Contingency Plan	Include testing procedure to identify and assess control system performance. Allocate funding for project delays.	On ce-off
Unreliable control system	2	4	8	Contingency Plan	Include testing procedure to identify and assess control system performance. Allocate funding for project delays.	On ce-off
Resource training inadequate	2	3	6	Risk Avoidance	Send multiple resources for the same training.	Monthly
Stake holders become disengaged	2	3	6	Risk Control	Meet up with stakeholders and give progress of product development.	Yearly
Monitoring and control components are overengineered	2	3	6	Risk Avoidance	Maintain conformity to international standards.	On ce-off
Low moral among resources	1	4	4	Contingency Plan	Tank managerial action (pizza party)	Monthly
Infeasible design	1	4	4	Risk Control	Extend design period. Allocate more resources.	On ce-off
Design not fit for purpose	1	4	4	Riks Avoidance	Set up a testing procedure to identify problematic areas.	On ce-off
Monitoring and control components not fit for purpose	1	4	4	Risk Avoidance	Set up a testing procedure to identify problematic areas.	On ce-off
Loss of intellectual property	1	3	3	Risk Avoidance	Inform resources on a need-to-know basis regarding processing specifics.	On ce-off

Table 5: External Project Risks

Risks	Probability	Impact	Risk Rank	Risk Response Strategy	Risk Management	Expected Frequency
Legal & regulatory changes	4	5	20	Risk Avoidance	Anticipate legal and regulatory changes, and make provisions based on forecasts. Seek professional legal advice.	Yearly
Strike causes delays	4	4	16	Contingency Plan	Assessing the time lost, if any, and determine strategy to make-up for delay in next period. Allocate funds for unexpected costs in budget.	On ce- off
Low product demand	3	5	15	Risk Control	Develop marketing strategy for product promotion	On ce- off
Low quality infrastructure	3	4	12	Risk Control	Work closely with manicipality and surrounding businesses for improvement of relevant infrastructure.	On ce-off
Market changes	4	3	12	Risk Control	Monitor market trends, and keep design flexible for process and supplier changes	Yearly
Vendors start late	3	4	12	Contingency Plan	Allocate funds to accomodate for project delays	On ce- off
Required resources not available	2	5	10	Contingency Plan	Hire alternative resources, and send for appropriate training.	On ce- off
Response to RFP of low quality	3	3	9	Risk Control	Send RFP to international companies to assess alternatives proposals.	On ce-off
Low service quality	3	3	9	Contingency Plan	Allocate reserve funds for delay. Consider changing service provider.	On ce- off
Training delay	3	3	9	Risk Acceptance	Allow extra time for training.	On ce- off
Sudden property price increase	3	3	9	Contingency Plan	Consider hiring options for brewery site.	Yearly
Power Failures	2	4	8	Contingency Plan	Check load shedding notifications. Hire generators when neccessary.	Monthly
Vendor components fail to meet requirements	2	4	8	Contingency Plan	Make contact with another vendor as soon as possible. Allocate funds for unwanted costs. Seek legal advice.	On ce- off
Low quality vendor components	2	4	8	Contingency Plan	Send items back to vendor if they do not adhere to requiments in contract. Allocate funds for project delays.	On ce- off
Unplanned leave for resources	2	4	8	Contingency Plan	Consider re-allocation of available resources or hiring tempory resources.	On ce- off
Demage to facilities due to fire	2	4	8	Risk Avoidance	Install fire exstinghuisers throughout facililties	On ce-off
Petrol Price Increases	4	2	8	Contingency Plan	Consider searching for closer main suppliers.	Yearly
Contract terms and price unreasonable	2	3	6	Risk Control	Make contact with other local or international suppliers.	
Unexpected legal action against company causing delays and cost increases.	2	3	6	Risk Acceptance	Allocate funds for unforeseen cost increaases.	On ce-off
Unexpected brewery site change.	2	3	6	Contingency Plan	Keep list of possible alternative sites for brewery.	Yearly
Exchange rate	4	1	4	Risk Avoidance	Provide reserve fund for cost increases associated with exchange rate instability. Use local vendors.	On ce- off
No response to RFP	1	3	3	Contingency Plan	Extend RFP internationally to possibly import.	On ce-off
Conflict between vendors	1	3	3	Risk Avoidance	Review contracts and schedules to avoid clashes between vendors caused by misanderstandings.	On ce- off
Material Cost Increases for Prototype	3	1	3	Risk Control	Explore other material suppliers.	On ce-off

B.2 Risk Classification

Table 6: Risk Matrix

			Impa	act		
		\mathbf{VL}	${f L}$	${f M}$	\mathbf{H}	VH
	VH	Μ	Μ	Η	Η	VH
Probability	\mathbf{H}	L	Μ	Μ	Η	Н
1 Tobability	${f M}$	L	${ m L}$	Μ	M	Η
	${f L}$	VL	${ m L}$	${ m L}$	Μ	M
	${f VL}$	VL	VL	${ m L}$	${ m L}$	Μ

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C Baseline

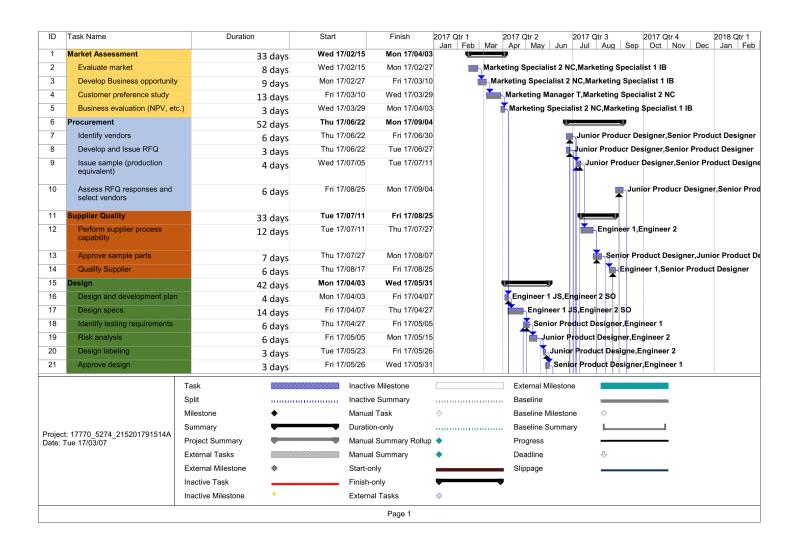


Figure 12: Baseline Part 1

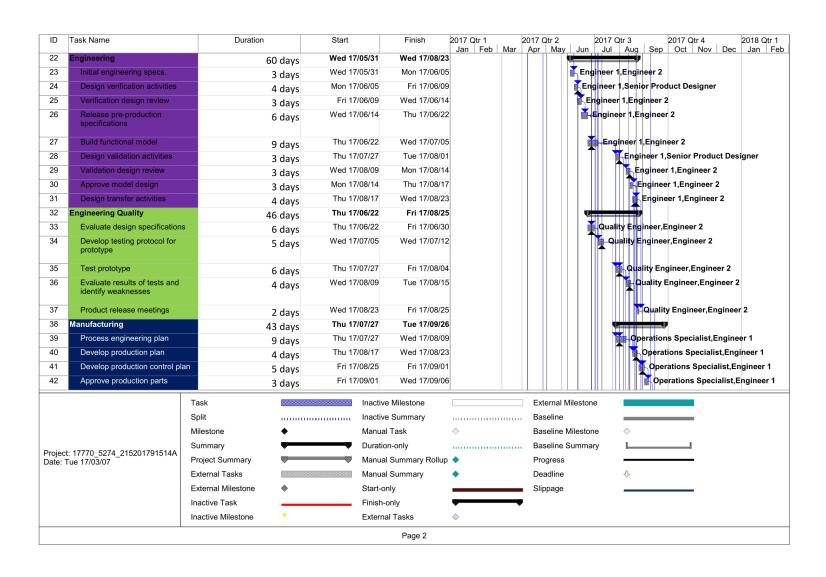


Figure 13: Baseline Part 2

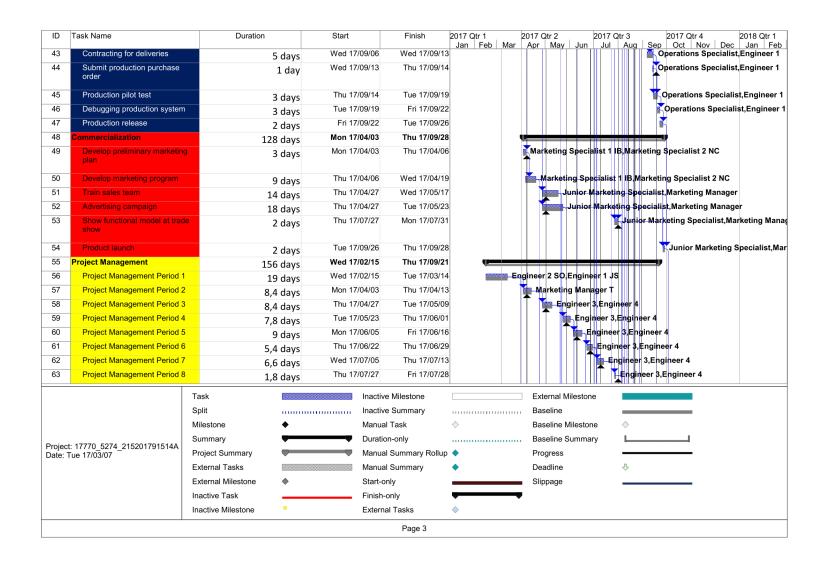


Figure 14: Baseline Part 3

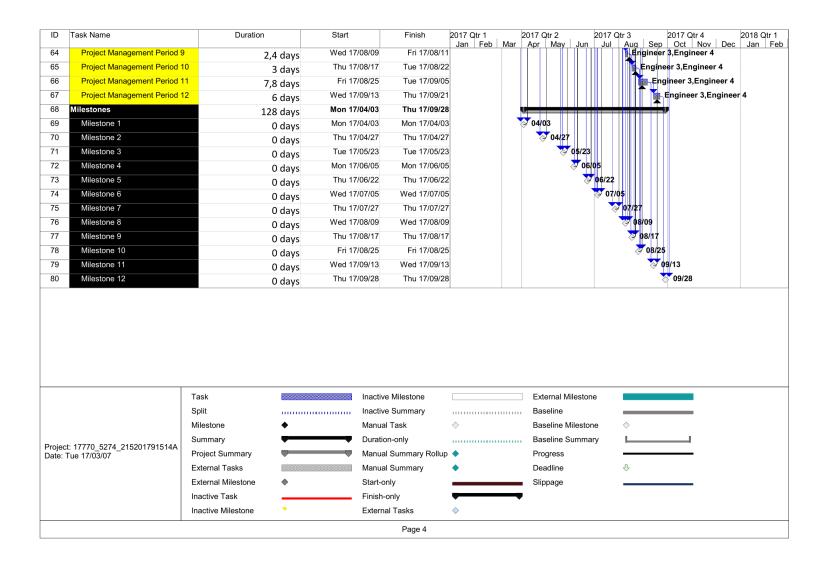


Figure 15: Baseline Part 4

D Network Diagram

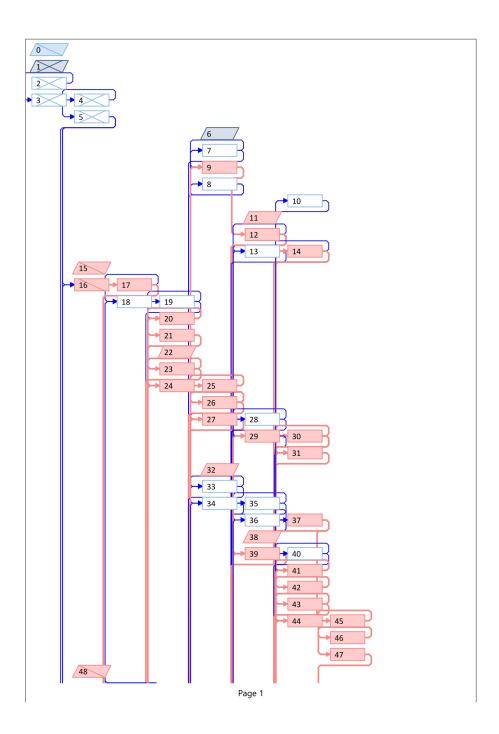


Figure 16: Network Diagram Part 1

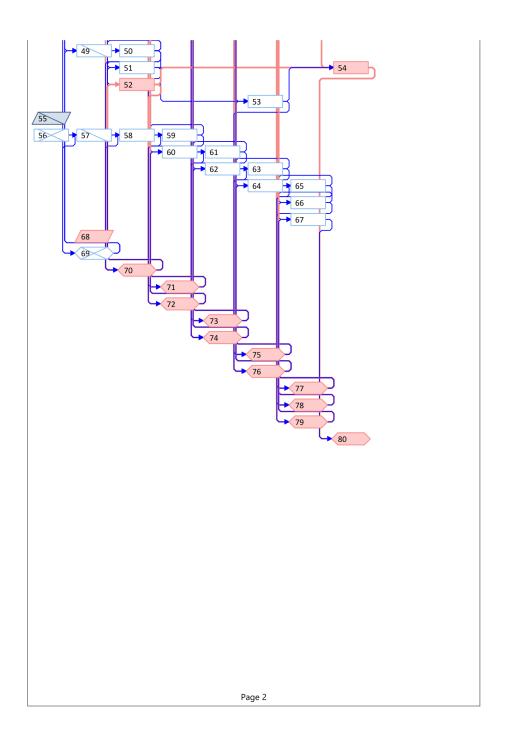


Figure 17: Network Diagram Part 2

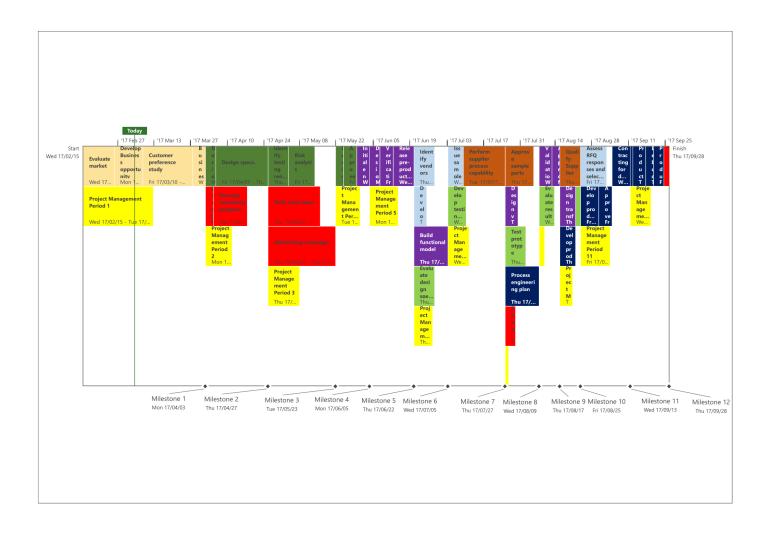


Figure 18: Timeline

F Meeting Minutes

Daniel Robinson

Introduction and Meeting times **MINUTES** FEBRUARY 16, 2017 08:00 AM ENGINEERING STUDY SENTRUM MEETING CALLED BY Peter Toulouras TYPE OF MEETING Introduction **FACILITATOR** Peter Toulouras NOTE TAKER Carmen Steyn Sarel Swart Daniel Robinson Eduard van der Merwe Peter Toulouras Biance Huysamen Carmen Steyn ATTENDEES Agenda topics INTRODUCTION DISCUSSION All of the team members arrived and introductions were made. Daniel created a Google Drive where the team can share all of their files. DISCUSSION OF MEETING TIMES DISCUSSION All the team members were requested to bring their weekly rosters so a common meeting time could be scheduled. lunch times on Mondays were proposed but was then declined because some of the team members had tutorials Monday afternoons CONCLUSIONS The outcome of this discussion was that we will meet at 17:00 on Monday afternoons. The team will also be meeting in the allocated time of 08:00 on Thursdays. DISCUSSION OF GROUP LEADER DISCUSSION The group determined who the group leader would be for the remainder of the project and who the secretary would be. CONCLUSIONS Peter would be the group leader and Carmen would be the secretary. NAME & SIGNATURE Sarel Swart Carmen Steyn Biance Huysamen Peter Toulouras Eduard van der Merwe

Figure 19: Minutes 16 Feb

Task allocation

MINUTES FEBRUARY 20, 2017 17:00 PM ENGINEERING STUDENT CENTER

MEETING CALLED BY	Peter Toulouras
TYPE OF MEETING	General
FACILITATOR	Peter Toulouras
NOTE TAKER	Biance Huysamen
ATTENDEES	Sarel Swart Daniel Robinson Eduard van der Merwe Peter Toulouras Biance Huysamen

Agenda topics

COMPLETE ASSIGNMENT 0

DISCUSSION	DISCUSSION All of the team members had to write down their name and student numbers. And feedback on the trail simulation						
and decided on a	product. Ideas that were given is production of a crane, water treatment system and a brewery.						
CONCLUSIONS	The product that was decided on is a Brewery.						

TASK ALLOCATION

DISCUSSION	All of the task that are needed to be done for Assignment 1 were divided between team members.					
ACTION ITEMS		PERSON RESPONSIBLE	DEADLINE			
Milestones		Sarel	27/02/2017			
Technical require	ements	Peter	27/02/2017			
Objectives, delive	erables, work break down	Biance	27/02/2017			
Limitations		Eduard	27/02/2017			
Customer review	and approval process	Carmen	27/02/2017			

SPECIAL NOTES Carmen could not attend this meeting because she had to go to the airport, spoke to Daniel earlier discuss anything she could help with.	io
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Figure 20: Minutes 20 Feb

Feedback and Brainstorming

MINUTES FEBRUARY 23, 2017 08:00 AM ENGINEERING STUDENT CENTER

MEETING CALLED BY	Peter Toulouras
TYPE OF MEETING	General
FACILITATOR	Peter Toulouras
NOTE TAKER	Carmen Steyn
ATTENDEES	Sarel Swart, Daniel Robinson, Peter Toulouras, Biance Huysamen, Carmen Steyn

Agenda topics

SIMULATION FEEDBACK AND BRAINSTORMING

DISCUSSION	How to improve the efficiency from the trial run? Hiring less people and assign them to task so that everyone can
work.	
Cost was manage	ed well. Hire an engineer as a project manager that can be trained instead of using a project manager.
Need to increase	functionality.
Need to improve	stakeholders. Cost in stakeholder satisfaction is related. Limitations: size of building, time of the process, target
market (over 18),	supplier s destination.

JOB ASSIGNMENT

ACTION ITEMS	PERSON RESPONSIBLE	DEADLINE
Budget	Biance, Carmen and Daniel	05/03/2017
Start risk analysis	Sarel and Eduard	26/03/2017
Gant chart baseline	Peter	05/03/2017

LAST WEEKS TASKS

DISCUSSION	CUSSION Discuss what was done by each team member and giving ideas.	
Brainstorming about a cheaper beer for the students. Local resources.		
Helping Biance with deciding what some of the objectives can be.		



Figure 21: Minutes 23 Feb

GENERAL MEETING

MINUTES FEBRUARY 27, 2017 17:00 ENGINEERING STUDENT CENTER

MEETING CALLED BY	Peter Toulouras
TYPE OF MEETING	General
FACILITATOR	Peter Toulouras
NOTE TAKER	Carmen Steyn
ATTENDEES	Sarel Swart Daniel Robinson Peter Toulouras Biance Huysamen Carmen Steyn Eduard van der Merwe

Agenda topics

REVIEW OF PREVIOUS WEEK

DISCUSSION	Preliminary budget has been setup in Excel by Baince. The group reviewed the estimated costs and approved.				
This budget will be used as a baseline to determine that the team do not over spend. Sarel and Eduard have started the process of					
setting up the risk analysis, but they are waiting for the lecture on this specific subject that will be given later in the week.					
Daniel has taken all the data of the different resources and wrote a Matlab program so that it is easier to compare the strengths and					
ACTION ITEMS		PERSON RESPONSIBLE	DEADLINE		
Compiling the do	cument	Carmen and Daniel	Sunday Night		
Buddy ratings		All team members	Thursday		
Introduction and	executive summary	Carmen	Sunday night		

STRATEGY FOR THE NEXT BIDDING ROUND

DISCUSSION The team discussed the strategy that will be used for the next round of bidding. The team discussed the possibility of hiring as much as possible resources per category and then see how many of the will except the offer and then fire the unnecessary resources.



Figure 22: Minutes 27 Feb

Overview

Eduard van der Merwe

Daniel Robinson



Figure 23: Minutes 2 March

GENERAL MEETING

MINUTES

MARCH 6, 2017

17:00 ENGINEERING STUDENT CENTER

MEETING CALLED BY

Peter Toulouras

TYPE OF MEETING

General

FACILITATOR

Peter Toulouras

NOTE TAKER

Carmen Steyn

ATTENDEES

ATTENDEES

MARCH 6, 2017

17:00 ENGINEERING STUDENT CENTER

Bance Husamen
Carmen Steyn

Agenda topics

LAST ADJUSTMENTS

DISCUSSION	Sarel and Eduard put together the risks and the team helped them to add more risks. Carmen typed the executive				
summary.					
Biance, Peter and Daniel made sure that the budget and the baseline's hours are the same.					
Daniel added all of the limitations to the main document and added all the risks to the document.					
ACTION ITEMS		PERSON RESPONSIBLE	DEADLINE		
Main document		Daniel	07/03/2017		



Figure 24: Minutes 6 March

References

Anon., n.d. Stellenbrau. [Online] Available at: http://stellenbrau.co.za/pages/our-beers.php [Accessed 20 02 2017].

M.Nicholas, J. & Steyn, H., 2008. Project Managment for Engineering. In: Business and Technology. New York: Routledge, pp. 43, 347.