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# Project Management 412 Assignment 1 Team G2

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### **Executive Summary**

In today's day and age, engineers are expected to be versatile in more aspects than ever before. One of these is project management. This assignment hopes to introduce and ready engineering students for project management and as close to reality as possible. For example, the teams of students are multi-disciplinary, and had most probably not had prior experience working together. For this particular assignment, a project structure has been designed in order to manage the creation of a beer brewery.

Throughout this document the team will be working to create the product in a 11 month period with a budget of \$380 000. The students need to use these restrictions and plan how they will use the resources to complete the project. The resources will be bid on by using a simulation program called Sim4Projects. Using this program, the students have to bid against other teams to create a real life simulation. To bid on these resources they need to determine how much they are willing to spend on the different resources and how much they will be willing to spend on training these resources. By creating a budget that corresponds with the baseline plan they can determine how they can manage the resources.

To manage the resources, the team needs to identify the objectives of the project as part of the project scope. If the objectives are determined they can then create deliverables so that he project stays on track and on budget. Milestones are put together and the critical tasks will be identified. The milestones also help insure that the project will stay within the time frame. A work breakdown structure will also be structured to help insure that project will stay on schedule. By doing this the work can then be divided between the different engineers to ensure the skills of all the engineers are used optimally. Project requirements, limitations and exclusions must be identified so that it is clear what is possible and what is not possible during the process of creating the brewery. The last part of the project scope is to review and approve all the decisions made so that the process of creating the project can begin.

Using Microsoft Project, the students can create a baseline plan that will give a visual aid to determine if the project is on track with the estimated times. By putting more people on certain project they can then reduce the time that the project will and ensure that the project will be finished within the set time frame. Using this baseline, they can then setup an estimated budget.

The budget that is created is setup for a perfect scenario were everything runs smoothly and without any interruptions. In real life this will not always be the situation. In some circumstances there will be risks involved that may change the timeline and the budget of the project. The team need to be prepared for these situations. Risks need to be identified and analysed. A Risk Assessment Plan is set up to evaluate the risk and how these risks will be managed.

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#### 1 Introduction

Stellenbosch is a beautiful town surrounded by magnificent wine lands and farms. However this town is in need of a beer brewery that will cater for the vibrant student life of Stellenbosch.

The well-know Stellenbrau company is interested in starting a local micro-brewery in the heart of Stellenbosch combined with a restaurant.

Using a multi-disciplinary group every member can contribute in a way to insures that an optimal solution can be found. This multi-disciplinary will consist out of an Electrical engineer, a civil engineer, a mechanical engineer, a chemical engineer and an industrial engineer. Having students from all these different field an optimal solution will definitely be found.

For this project market assessment will be done as well as design and system assessments. Quality control will also be assets during the different stages of development and manufacturing of the project. This project will consist out of a scope, baseline plan, a risk plan and a very detailed budget to determine the different resources that will be needed.

This project will run through twelve different simulations simultaneously. The project has a budget of \$380 000 and will run from  $15^{th}$  February  $2017 - 31^{st}$  January 2018.

### 2 Project Scope Statement

#### 2.1 Objectives

A local micro-brewery will be designed and constructed in the Stellenbosch area. The main objective of this product/service is to design a local brewery for in the Stellenbosch area, that will have a deliverance of 3 600 000 draft beers per annum which is equivalent to 1 800 000 liters.

Other objectives include the following:

- Designing a brewery that will be able to cater as a bar that can be used by the public of Stellenbosch.
- To create a product that is economically viable for the target market namely students.
- To create a local product that will make use of local based products.
- To create a building that is environmentally friendly and also aesthetically appealing.

#### 2.1.1 Project Objectives

The objective of this project is to efficiently utilize the resources, manage the time and cost of the project. The project must be completed within the budget of \$380 000. The project must be completed within the 11 month period which will start from 15 February 2017 till 31 January 2018.

#### 2.2 Deliverables

To ensure that the project stays on track the deliverables are submitted to approve the continuation of the project. These intermediate checks are listed below.

#### • Market Assessment

Conducting a market research study with information about possible customers, prefaces and needs.

#### • Business evaluation

Set up a preliminary budget and cost of the project. Identify the target market

#### • Design & development

Designing necessary plans and schematizations of the project. Identify the specifications and technical requirements needed for the project.

#### • Market

Setting up of Responsibility allocations and timetable for the marketing program.

#### • Risk Analysis

Identify the possible risks that will influence the project negatively and have an effect on the timeline and budget of the project.

#### • Develop Design

Set up a finalized design with all engineering specifications and that are in alignment with the customers requirements.

### • Identify possible Vendors & set up RFQ

Set up a requests for quotes developed and issued.

### ullet Prototype Development

Develop a functional prototype that is based on the final product design This prototype is then evaluated.

#### • Process Engineering Plan

Set up a supply chain network for a larger scale production.

#### • Production plan

Manufacturing, engineering and quality control signed approval. Machinery implemented for production. Set up schedule for delivering based on sales forecast.

#### • Assess or RFQ

Review RFQ's and specify the terms of the contract.

#### • Product Launch

Product is officially signed off from manufactures and launched into the industry.

#### • Production Pilot Test

Run a test of the production with normal operation and staff. Assess whether any errors occur or if changes need to be made.

### 2.3 Milestones

Table 1: Milestones

Milestone	Critical Path Tasks	Task Group	Task Duration (Days)	Simulation Target Date	Baseline Target Date
	Evaluate Market		12		
1	Develop Business Opportunity	   Market Assessment	14	27-04-2017	2017-03-31
1	Customer Preference Study	Market Assessment	21	21-04-2011	2017-05-51
	Business Evaluation (NPV, etc.)		4		
2	Design and Development Plan	Design	6	06-06-2017	2017-04-25
2	Design Specifications	Design	22	00-00-2017	2017-04-20
3	Advertising Campaign	Commercialization	28	14-07-2017	Wed 17-05-17
	Design Labeling	Design	5		
4	Approve Design	Design	4	03-08-2017	Tue 17-05-30
	Initial Engineering Specifications	Engineering	5		
	Design Verification Activities		7		
5	Verification Design Review	Engineering	4	01-09-2017	2017-06-30
	Release Pre-production Specifications		10		
6	Build Functional Model	Engineering	18	27-09-2017	2017-07-18
7	Issue Sample (Production Equivalent)	Procurement	5	24-10-2017	2017-07-31
1	Perform Supplier Process Capability	Supplier Quality	14	24-10-2017	2017-07-31
8	Process Engineering Plan	Manufacturing	15	14-11-2017	2017-08-04
9	Validation Design Review	Engineering	4	24-11-2017	2017-08-14
9	Approve Model Design	Engineering	4	24-11-2017	2017-00-14
	Qualify Supplier	Supplier Quality	10		
10	Design Transfer Activities	Engineering	7	08-12-2017	2017-08-14
	Product Release Meetings	Engineering Quality	3		
	Develop Production Control Plan		8,5		
11	Approve Production Parts	Manufacturing	5	08-01-2018	2017-08-31
	Contracting for Deliveries		8		
	Submit Production Purchase Order		2		
	Production Pilot Test	   Manufacturing	5		
12	Debugging Production System		4	31-01-2018	2017-09-14
	Production Release		3		
	Product Launch	Commercialization	3		

Figure 1: Work Breakdown Structure

 $\infty$ 

#### 2.5 Work Responsibilities of disciplinary

#### Sarel Swart - Process Engineer

It will be the work of the process engineer to develop the process that needs to be followed from start to finish of the beer brewery production. This engineer will identify the different ingredients that will have to be added and processes during the development of this product. The engineer will identify the different stages of the process such as malting, mashing and fermentation process.

#### Biancé Huysamen – Civil Engineer

The engineer will have the responsibility of designing the factory/ building of the brewery. A finished building will be renovated and adapted to fit the purpose of a brewery. It is also necessary to use natural lighting and environmentally friendly materials for the building in the most cost efficient way. Civil engineers are also skilled in communicating with different parties. Huysamen also exhibits good financial qualities and will therefore be responsible for the setting up the budget.

#### Daniel Robinson & Eduard van der Merwe – Electrical Engineers

The brewery will be controlled by electronic systems that have to be developed and programmed. It will be the responsibility of the engineer to update this and ensure the working of the different machinery of the processes and assist will all the programming of the project. Electrical engineers also are focused on detail and therefore Robinson will act as the Quality engineer whilst van der Merwe will assist with the risk analysis.

#### Carmen Steyn - Industrial Engineer

The engineer will ensure that the whole project will run smoothly and will have a broad overview of the project. Industrial engineers are skilled in optimizing systems. The engineer will help with the efficiency of the production process. It's important that a logical process is developed and designed. The engineer will also oversee the administrative and financial aspects of the project, since industrial engineers are exposed to the business aspects. Steyn will therefore also focus on Marketing and Commercialization.

#### Peter Toulouras - Mechanical Engineer

Toulouras will be responsible for the designing of the different machinery, pumps and tanks that will be used in the brewery process. Toulouras also exhibits great leadership, communication and delegation skills and therefore will fulfill the position of Project leader. It is the responsibility of the project leader to ensure that deadlines are met, that the clients are happy and that the project stays within budget and timeline. Therefore Toulouse will assist with running the entire project.

#### 2.6 Technical Requirements

#### 2.6.1 Summary of product

There are four types of beer that need to be manufactured namely: Weiss, Ale and two different flavoured lagers. All the beers utilize the same brewing system with slight alterations needed to create each unique beer. These alterations include different fermenting processes and different grains used. There needs to be four brewing systems working simultaneously in order to produce a sufficient amount of all beers.

#### 2.6.2 Product Requirements

• There should be 4 varieties of beer

- Each beer will be sold in 500ml glasses
- The temperature of the beer should always be carefully monitored from the brewing process until the product is sold to the customer
- Control systems should be put in place in order to monitor and control each stage of the brewing process
- The quality of the final product needs to be of a high standard in order to compete in the respective market
- The final product should be marked at a reasonable price in order to appeal to a wider target market (students)
- The process compromises of 12 stages that need to be carefully executed in order to produce the best possible product

#### 2.6.3 Project Requirements

- Project commences  $15^{th}$  February 2017 and terminates  $31^{st}$  January 2018.
- All the suppliers of the company should be identified and have their capabilities assessed
- The final product must be designed completely. The components should include specifications, risk analysis, design analysis, production process and possible testing requirements.
- A full quality assessment must be done throughout all stages of production of the final product

#### 2.7 Project Limitations

Limitations are either external or internal constraints placed on the project. In this project the limitations will be:

- Cost the project must be completed within the budget of \$380 000.
- Time the project must be completed within the given time frame.
- Availability of required equipment and ingredients for the brewing process.
- Workforce/employees that will not work as efficiently as they possibly can.
- Unavailability of resources due to unforeseen circumstances.
- Construction limitations due to equipment being produced offsite Difficulties in its transportation.
- Waiting Period to ensure a valid liquor licence from the National Liquor Authority which is a regulatory body within the Department of Trade and Industry (DTI) responsible for administering The National Liquor Act
- Workforce rights influence on production and employment costs
- Environmental responsibility The entire project must have a minimal effect on the environment.
- Specific standards and regulations The overall project must adhere to all relevant standards and regulations to ensure legal rights.
- Size of the building itself Since it is a small local brewing company, the company only caters for a limited number of people. This means that there are limited staff members.
- Can only have a limited number of vats that fit inside the building. This means that only a limited amount of beer will be processed at a time, which leads to not being able to supply large quantities of beer at a time.
- Beer brewing takes time One cannot produce beverages out of a vat too early.
- Construction/building takes time one needs enough capital for delays.
- Marketing Needs to be well marketed to ensure that the company makes a profit.
- Health and safety regulations Needs a fire exit and all the necessary precautions to ensure the safety of everyone in and around the building.
- Limited parking space Needs enough parking for at least 30% of the customers at all times.
- Enough restrooms will be needed Takes up space but it is crucial could lead to unhappy staff that has to clean up after messy students.
- Competition The price and the taste of the beer have to be on par or better than its rival companies.

#### 2.8 Project Exclusions

These are often referred to as the project boundaries. Exclusions are components of the system in which the project is completed that will not be addressed by the project. These will include

- Maintenance, upgrading and operation of the brewing process.
- The availability of supporting infrastructure at the construction site (water pipes, power lines, access roads etc.)
- The project does not invest in broadening the variety of beers made.
- Municipal approval and authorization on project operations.
- Damage or theft of customer's belongings Everything is at their own risk.

#### 2.9 Review and Approval

When developing a product or service for a client it is very important to keep client satisfaction in mind. If the client is not happy then there the feasibility of the project in general is compromised. If the project is not feasible there is market for the product or service because the customers will not buy it. This is why it is very important to do a feasibility study early on in the process. The feasibility study must ensure that the customer will be willing to spend money on this product or service. To determine if the product will be feasible the customer must evaluate the following; cost, the benefits of the project, the likelihood that the project will succeed and the reputation of the contractor that is used for the project.

To be able to do a feasibility study all of the phases in the process need to be documented. These documents need to contain diagrams and schematic representations of the entire process and all the steps and resources that were used. By documenting everything it is easier for the customer to review all of the decisions made. It can also make it easier to see why these decisions were made. By making it easier for the customer to review the projects progress the contractor can be ensured of customer satisfaction. Customer approval procedure must be done regularly throughout the process, this ensures that if there are any errors early on in the process, they can be evaluated and alternative solutions can be made. By doing this regularly the contractor can ensure that the client stays satisfied throughout the process. If these errors are picked up early it can save the contractor a lot of money later in the process.

# 3 Project Baseline Plan

## 3.1 Baseline Commentary

A baseline following 40% quicker estimates compared to the original simulation estimates, seems to correlate well with the simulated runs.

\*need more\*

Table 2: Resource costs per hour

Resources	Rate
Engineer 1	\$58.00
Engineer 2	\$42.00
Junior Marketing Specialist	\$57.00
Junior Product designer	\$47.00
Marketing Manager	\$95.00
Operation Specialist	\$53.00
Quality Engineer	\$71.00
Senior product designer	\$84.00
Engineer 3	\$55.00

### 4 Project Budget

The estimated budget and estimated hours provided by Sim4 project was used as a guideline of what should be spent during each period to ensure that the project would stay within the budget of \$380 000.

To calculate the budget the effectiveness of the resources were brought into consideration. An assumption was made that all resources will work at an 80% effectiveness rate. The estimated hours of each task as well as the safety margin of 80% effectiveness was used to determine the hours worked for each task using the formula provided.

$$Actual\ time\ worked\ (hours)\ =\ {Estimated\ time\ (hours)\over\%effectiveness}$$

The budget forecast is provided in Appendix A.

#### 4.1 Direct Resource Costs

Table 2 provides the estimated cost of the different resources that will be hired. More than one engineer will be hired since the engineer will be working as a Project Manager for the period.

#### 4.2 Training and Events prospective costs

There was decided that during the first period the engineer will be sent for training on project Management. This is to ensure that the engineer will be more effective as a project Manager. There was also decided to hire resources that are cheaper but have less skills and send them for training to improve their skills and effectiveness.

Managerial actions will also be rewarded to resources to improve their work ethic and effictiveness.

Table 3 provides information regarding the different training and managerial actions that will take place during the provided timeline.

#### 4.3 Total Costs

The total cost estimate of each period is listed in Table 4.

Table 3: Training and Managerial Actions costs

Period	Action	Amount of People	$\mathbf{Cost}$	Total Cost
1	Project Management	1	\$1,000.00	\$1,000.00
	Project Evaluation	1	\$1,000.00	\$1,000.00
3	Interpersonal training	2	\$600.00	\$1,200.00
5	company sponsored event	3	\$100.00	\$300.00
6	Pizza Party	6	\$10.00	\$60.00
	Process Engineering	1	\$600.00	\$600.00
8	Management Recognition event	4	\$50.00	\$200.00
9	Pizza Party	6	\$10.00	\$60.00
	Negotiation techniques	2	\$600.00	\$1,200.00
10	Principles of Quality	1	\$600.00	\$600.00
	Pizza Party	8	\$10.00	\$80.00
11	Milestone celebration	4	\$1,000.00	\$4,000.00
				\$10,300.00

Table 4: Total estimated costs

Period	Cost of period	Total cumulative cost	Budget Left over
Period 1	\$57,920.00	\$57,920.00	\$322,080.00
Period 2	$$43,\!560.00$	\$101,480.00	$$278,\!520.00$
Period 3	\$60,420.00	\$161,900.00	\$218,100.00
Period 4	$$15,\!535.00$	\$177,435.00	$$202,\!565.00$
Period 5	\$19,185.00	\$196,620.00	\$183,380.00
Period 6	$$30,\!561.25$	\$227,181.25	\$152,818.75
Period 7	\$18,865.00	\$246,046.25	\$133,953.75
Period 8	\$17,420.00	$$263,\!466.25$	$$116,\!533.75$
Period 9	\$10,850.00	\$274,316.25	$$105,\!683.75$
Period 10	\$16,990.00	\$291,306.25	\$88,693.75
Period 11	\$27,452.50	\$318,758.75	\$61,241.25
Period 12	\$14,660.00	\$333,418.75	\$46,581.25

### 5 Risk Analysis

All risks pertaining to the simulator and product were identified and evaluated from project analogy. These risks were classified as internal or external based on the risk source, with 25 risk identified for each category. These risks were compiled and analysed in a special risk management meeting wherein the risks were identified and allocated to two group members to analyse in further detail. The minutes of the meeting may be found in Appendix F.

A comprehensive summary of the project risk may be found in Appendix B.1. The risk rank, management strategy, and frequency are shown for each risk identified. The risk management strategy are classified as risk acceptance, risk control, risk avoidance, and contingency plan. This includes a more detailed summary of the risk response for each risk.

The risks were identified through project analogy wherein the risks were classified according risk source. Risk assessment was carried out using a double variable five point scale method. The two factors considered were the probability of the risk occurring, and the impact of the realisation of the risk on the project. The evaluation scale ranged from very high (5) to very low(1). These factors are combined by multiplication to yield an overall rank for each risk. Table B.2 shows the risk evaluation matrix used with colour codes used to indicate the severity of the risk.

# Appendices

# A Budget Documentation and Analysis

## A.1 Simulated Task Estimations

	PERIOD	1		
	Simulation Esti	mate		
TASK NAME	TYPE	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Evaluate market	Market Assessment	\$4 800,00	96	\$50,00
Develop Business opportunity	Market Assessment	\$10 080,00	112	\$90,00
Customer preference study	Market Assessment	\$8 400,00	168	\$50,00
Business evaluation (NPV, etc.)	Market Assessment	\$4 000,00	32	\$125,00
Project Management Period 1	Project Management	\$25 000,00	200	\$125,00
		\$52 280,00		
Total cost	\$52 280,00			
Budget left over	\$327 720,00			
	DEDICE			
	PERIOD	1 - 1		
		_		
TASK NAME	Simulation Esti	_	Estimated Time (hours)	Estimated Cost per Hour
TASK NAME  Design and development plan	Simulation Esti	mate Estimated	Estimated Time (hours)	Estimated Cost per Hour \$50,00
	Simulation Esti	mate Estimated Cost (\$)	Time (hours)	Cost per Hour
Design and development plan	Simulation Esti TYPE Design	Estimated Cost (\$) \$2 400,00	Time (hours) 48	Cost per Hour \$50,00
Design and development plan  Design specs.	Simulation Esti TYPE  Design  Design	Estimated Cost (\$) \$2 400,00 \$8 800,00	Time (hours) 48 176	Cost per Hour \$50,00 \$50,00
Design and development plan  Design specs.  Develop preliminary marketing plan	Simulation Esti TYPE Design Design Commercialization	Estimated Cost (\$) \$2 400,00 \$8 800,00 \$3 600,00	48 176 40	\$50,00 \$50,00 \$50,00 \$90,00 \$90,00
Design and development plan  Design specs.  Develop preliminary marketing plan  Develop marketing program	Simulation Esti TYPE  Design Design Commercialization Commercialization	Estimated Cost (\$) \$2 400,00 \$8 800,00 \$3 600,00 \$10 800,00	48 176 40 120	\$50,00 \$50,00 \$50,00 \$90,00 \$90,00
Design and development plan  Design specs.  Develop preliminary marketing plan  Develop marketing program	Simulation Esti TYPE  Design Design Commercialization Commercialization	Estimated Cost (\$) \$2 400,00 \$8 800,00 \$3 600,00 \$10 800,00 \$14 000,00	48 176 40 120	\$50,00 \$50,00 \$50,00 \$90,00 \$90,00
Design and development plan  Design specs.  Develop preliminary marketing plan  Develop marketing program	Simulation Esti TYPE  Design Design Commercialization Commercialization	Estimated Cost (\$) \$2 400,00 \$8 800,00 \$3 600,00 \$10 800,00 \$14 000,00	48 176 40 120	Cost per Hour \$50,00 \$50,00 \$90,00

Figure 2: Budget Forecast from simulation (period 1 and 2)

	PERIOD	3		
	Simulation Est	imate		
TASK NAME	TYPE	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Identify testing requirements	Design	\$4 000,00	80	\$50,00
Risk analysis	Design	\$10 000,00	80	\$125,00
Train sales team	Commercialization	\$8 800,00	176	\$50,00
Advertising campaign	Commercialization	\$11 200,00	224	\$50,00
Project Management Period 3	Project Management	\$14 000,00	112	\$125,00
		\$48 000,00		
Total cost	\$139 880,00			
5 1 .1 6	\$240 120,00			
Budget left over		0 4		
Budget left over	PERIOE Simulation Est			
TASK NAME	PERIOD		Estimated Time (hours)	Estimated Cost per Hour
	PERIOD Simulation Est	imate Estimated		Estimated Cost per Hour \$50,00
TASK NAME	PERIOD Simulation Est	imate Estimated Cost (\$)	Time (hours)	Cost per Hour \$50,00
TASK NAME Design labeling	PERIOD Simulation Est	Estimated Cost (\$) \$2 000,00	Time (hours) 40	Cost per Hour
Design labeling Approve design	PERIOD Simulation Est TYPE Design Design	Estimated Cost (\$) \$2 000,00 \$1 600,00	40 32	Cost per Hour \$50,00 \$50,00
TASK NAME  Design labeling  Approve design  Initial engineering specs.	PERIOD Simulation Est TYPE Design Design Engineering	Estimated Cost (\$) \$2 000,00 \$1 600,00 \$2 000,00	40 32 40	Cost per Hour \$50,00 \$50,00 \$50,00
TASK NAME  Design labeling  Approve design  Initial engineering specs.	PERIOD Simulation Est TYPE Design Design Engineering	Estimated Cost (\$) \$2 000,00 \$1 600,00 \$2 000,00 \$13 000,00	40 32 40	Cost per Hour \$50,00 \$50,00 \$50,00

Figure 3: Budget Forecast from simulation (period 3 and 4)

	PERIOD	5		
	Simulation Esti	imate		
TASK NAME	ТҮРЕ	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Design verification activities	Engineering	\$4 200,00	56	\$75,00
Verification design review	Engineering	\$1 600,00	32	\$50,00
Release pre-production specifications	Engineering	\$4 000,00	80	\$50,00
Project Management Period 5	Project Management	\$15 000,00	120	\$125,00
		\$24 800,00		
Total cost	\$183 280,00			
Budget left over	\$196 720,00 PFRIOD	) 6		
Budget left over	\$196 720,00  PERIOD  Simulation Esti			
Budget left over  TASK NAME	PERIOD		Estimated Time (hours)	Estimated Cost per Hour
	PERIOD	imate Estimated		Cost per Hour
TASK NAME	PERIOD Simulation Esti	imate Estimated Cost (\$)	Time (hours)	Cost per Hour \$50,00
TASK NAME Identify vendors	PERIOD Simulation Esti TYPE Procurement	Estimated Cost (\$) \$2 800,00	Time (hours) 56	Cost per Hour \$50,00 \$50,00
TASK NAME Identify vendors Develop and Issue RFQ	PERIOD Simulation Esti TYPE Procurement Procurement	Estimated Cost (\$) \$2 800,00 \$2 400,00	76 48	Cost per Hour \$50,00 \$50,00 \$75,00
TASK NAME  Identify vendors  Develop and Issue RFQ  Build functional model	PERIOD Simulation Esti TYPE Procurement Procurement Engineering	Estimated Cost (\$) \$2 800,00 \$2 400,00 \$10 800,00	56 48 144	\$50,00 \$50,00 \$50,00 \$75,00 \$50,00
TASK NAME  Identify vendors  Develop and Issue RFQ  Build functional model  Evaluate design specifications	PERIOD Simulation Esti TYPE Procurement Procurement Engineering Engineering Quality	Estimated Cost (\$) \$2 800,00 \$2 400,00 \$10 800,00 \$4 000,00	56 48 144 80	Estimated Cost per Hour \$50,00 \$50,00 \$75,00 \$50,00 \$125,00
TASK NAME  Identify vendors  Develop and Issue RFQ  Build functional model  Evaluate design specifications	PERIOD Simulation Esti TYPE Procurement Procurement Engineering Engineering Quality	Estimated Cost (\$) \$2 800,00 \$2 400,00 \$10 800,00 \$4 000,00 \$9 000,00	56 48 144 80	\$50,00 \$50,00 \$50,00 \$75,00 \$50,00

Figure 4: Budget Forecast from simulation (period 5 and 6)

	PERIOD	7		
	Simulation Esti	imate		
TASK NAME	ТҮРЕ	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Issue sample (production equivalent)	Procurement	\$3 000,00	40	\$75,00
Perform supplier process capability	Supplier Quality	\$5 600,00	112	\$50,00
Develop testing protocol for prototype	Engineering Quality	\$3 200,00	64	\$50,00
Project Management Period 7	Project Management	\$11 000,00	88	\$125,00
		\$22 800,00		
Total cost	\$235 080,00			
Budget left over	\$144 920,00			
Duuget leit over				
Duuget leit over	PERIOD Simulation Esti	_		
TASK NAME		_	Estimated Time (hours)	Estimated Cost per Hour
	Simulation Esti	imate Estimated		Cost per Hour
TASK NAME	Simulation Esti	imate Estimated Cost (\$)	Time (hours)	Cost per Hour \$75,00
TASK NAME Approve sample parts	Simulation Esti TYPE Supplier Quality	Estimated Cost (\$) \$4 800,00	Time (hours) 64	\$75,00 \$50,00
TASK NAME  Approve sample parts  Design validation activities	Simulation Esti TYPE Supplier Quality Engineering	Estimated Cost (\$) \$4 800,00 \$2 000,00	Time (hours) 64 40	\$75,00 \$50,00 \$50,00
TASK NAME  Approve sample parts  Design validation activities  Test prototype	Simulation Esti TYPE Supplier Quality Engineering Engineering Quality	Estimated Cost (\$) \$4 800,00 \$2 000,00 \$4 000,00	64 40 80	\$75,00 \$50,00 \$50,00 \$50,00
TASK NAME  Approve sample parts  Design validation activities  Test prototype  Process engineering plan	Simulation Esti TYPE Supplier Quality Engineering Engineering Quality Manufacturing	Estimated Cost (\$) \$4 800,00 \$2 000,00 \$4 000,00 \$6 000,00	64 40 80 120	
TASK NAME  Approve sample parts  Design validation activities  Test prototype  Process engineering plan  Show functional model at trade show	Simulation Esti TYPE Supplier Quality Engineering Engineering Quality Manufacturing Commercialization	Estimated Cost (\$) \$4 800,00 \$2 000,00 \$4 000,00 \$6 000,00 \$2 160,00	64 40 80 120 24	\$75,00 \$50,00 \$50,00 \$50,00 \$50,00 \$90,00
TASK NAME  Approve sample parts  Design validation activities  Test prototype  Process engineering plan  Show functional model at trade show	Simulation Esti TYPE Supplier Quality Engineering Engineering Quality Manufacturing Commercialization	Estimated Cost (\$) \$4 800,00 \$2 000,00 \$4 000,00 \$6 000,00 \$2 160,00 \$3 000,00	64 40 80 120 24	\$75,00 \$50,00 \$50,00 \$50,00 \$50,00 \$90,00

Figure 5: Budget Forecast from simulation (period 7 and 8)  $\,$ 

	PERIOD	9		
	Simulation Esti	mate		
TASK NAME	TYPE	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Validation design review	Engineering	\$4 000,00	32	\$125,00
Approve model design	Engineering	\$2 400,00	32	\$75,00
ate results of tests and identify weakn	Engineering Quality	\$2 400,00	48	\$50,00
Project Management Period 9	Project Management	\$4 000,00	32	\$125,00
		\$12 800,00		
Total cost	\$269 840,00			
Budget left over	\$110 160,00			
	DEDIOD	10		
	PERIOD Simulation Esti			
TASK NAME	ТҮРЕ	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
Qualify Supplier	Supplier Quality	\$4 000,00	80	\$50,00
Design transfer activities	Engineering	\$4 200,00	56	\$75,00
Product release meetings	Engineering Quality	\$3 000,00	24	\$125,00
Develop production plan	Manufacturing	\$2 400,00	48	\$50,00
Project Management Period 10	Project Management	\$5 000,00	40	\$125,00
		\$18 600,00		
Total cost	\$288 440,00			

Figure 6: Budget Forecast from simulation (period 9 and 10)

	PERIOD	11		
	Simulation Esti	imate		
TASK NAME	ТҮРЕ	Estimated Cost (\$)	Estimated Time (hours)	Estimated Cost per Hour
sess RFQ responses and select vendo	Procurement	\$4 000,00	80	\$50,00
Develop production control plan	Manufacturing	\$3 400,00	68	\$50,00
Approve production parts	Manufacturing	\$2 000,00	40	\$50,00
Contracting for deliveries	Manufacturing	\$3 200,00	64	\$50,00
Project Management Period 11	Project Management	\$13 000,00	104	\$125,00
		\$25 600,00		
Total cost	\$314 040,00			
Budget left over	\$65 960,00			
-	PERIOD	12		
-	PERIOD Simulation Esti			
TASK NAME			Estimated Time (hours)	Estimated Cost per Hour
	Simulation Esti	imate Estimated		Cost per Hour
TASK NAME	Simulation Esti	imate Estimated Cost (\$)	Time (hours)	Cost per Hour \$50,00
TASK NAME Submit production purchase order	Simulation Esti TYPE Manufacturing	Estimated Cost (\$) \$800,00	Time (hours)	\$50,00 \$50,00
TASK NAME Submit production purchase order Production pilot test	Simulation Esti TYPE  Manufacturing Manufacturing	Estimated Cost (\$) \$800,00 \$2 000,00	16 40	Cost per Hour \$50,00 \$50,00 \$50,00
TASK NAME  Submit production purchase order  Production pilot test  Debugging production system	Simulation Esti TYPE  Manufacturing Manufacturing Manufacturing	Estimated Cost (\$) \$800,00 \$2 000,00 \$1 600,00	16 40 32	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00
TASK NAME  Submit production purchase order  Production pilot test  Debugging production system  Production release	Simulation Esti TYPE  Manufacturing Manufacturing Manufacturing Manufacturing Manufacturing	Estimated Cost (\$) \$800,00 \$2 000,00 \$1 600,00 \$1 200,00	16 40 32 24	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$125,00
TASK NAME  Submit production purchase order  Production pilot test  Debugging production system  Production release  Product launch	Simulation Esti TYPE  Manufacturing Manufacturing Manufacturing Manufacturing Commercialization	Estimated Cost (\$) \$800,00 \$2 000,00 \$1 600,00 \$1 200,00 \$3 000,00	16 40 32 24 24	\$50,00 \$50,00 \$50,00 \$50,00 \$50,00 \$125,00
TASK NAME  Submit production purchase order  Production pilot test  Debugging production system  Production release  Product launch	Simulation Esti TYPE  Manufacturing Manufacturing Manufacturing Manufacturing Commercialization	Estimated Cost (\$) \$800,00 \$2 000,00 \$1 600,00 \$1 200,00 \$3 000,00 \$10 000,00	16 40 32 24 24	Estimated Cost per Hour \$50,00 \$50,00 \$50,00 \$125,00 \$125,00

Figure 7: Budget Forecast from simulation (period 11 and 12)

## A.2 Direct Resource, Managerial and Training Costs

								PERIOD 1										
								Estimated B	udget									
							F	RESOURCES							N	IANAGE	RIAL Actions	;
Devision				Assign	ed 1					Assigned 2				Total cost	Action	Peopl	Cost	Total Cos
Devision	Est Hours	Resource name	urs work	6 effectiv	_	Rate	Cost		lours worke	% effective	Actual Hours	Rate	Cost	TOTAL COST	ACTION	е		Total Co
oject Managemer	200	Engineer 1	200	90	222,222	\$58,00	\$12 888,89							-	Project Man	1	\$1 000,00	\$1 000,0
Aarket Assesmen	100	Marketing Manage	100	100	100	\$95,00	\$9 500,00	Junior Marketing Sp	100	100	100	\$57,00	\$5 700,00	\$15 200,00	Project Eval	1	\$1 000,00	\$1 000,0
farket Assesment	112	Marketing Manage	112	80	140	\$95,00	\$13 300,00							\$13 300,00				
Market Assesment	32	or Marketing Speci	32	80	40	\$57,00	\$2 280,00							\$2 280,00				
Market Assesment	96	or Marketing Speci	96	80	120	\$57,00	\$6 840,00							\$6 840,00				
														\$50 508,89	<mark>)</mark>			\$2 000,0
Total cost	\$52 508.89																	
Budget left over	\$327 491,11																	
								PERIOD 2										
								Estimated B	udget									
							F	RESOURCES							N	IANAGE	RIAL Actions	i
Devision				Assign	ed 1					Assigned 2				Total cost	Action	Durati		Total Cos
DEVISION	Est Hours	Resource name	urs work	6 effectiv	ctual Hou	Rate	Cost	Resource name	lours worke	% effective	Actual Hours	Rate	Cost	TOTAL COST	Action	on		Total co.
oject Managemer	112	Engineer 1	112	90	124,444	\$58,00	\$7 217,78							\$7 217,78	3			
Design	48	nior product design	24	100	24	\$84,00	\$2 016,00	Junior Product desi	24	100	24	\$47,00	\$1 128,00	\$3 144,00				
Design	176	nior product design	88	80	110	\$84,00	\$9 240,00	Junior Product designe	88	100	88	\$47,00	\$4 136,00	\$13 376,00				
Commercialization	40	Marketing Manage	20	80	25	\$95,00	\$2 375,00	Junior Marketing Spec	20	100	20	\$57,00	\$1 140,00	\$3 515,00				
ommercialization	96	Marketing Manage	70	80	87,5	\$95,00	\$8 312,50	Junior Marketing Spec	70	100	70	\$57,00	\$3 990,00	\$12 302,50				
														\$39 555,28	•			
Total cost	\$92 064,17																	

Figure 8: Budget Forecast from estimation (period 1 and 2)

#### PERIOD 3 Estimated Budget RESOURCES MANAGERIAL Actions Assigned 1 Assigned 2 peopl Devision Total cost lours worke % effective Actual Hours Rate Cost Resource name )urs work 6 effectiv(ctual Hou Rate Cost Resource name Est Hours Action Total Cost Project Manageme 112 Engineer 1 112 90 124,444 \$58,00 \$7 217,78 \$7 217,78 Interpersor \$600,00 \$1 200,00 Design 80 nior product design 40 100 40 \$84,00 \$3 360,00 Junior Product desi 40 70 57,142857 \$47,00 \$2 685,71 \$6 045,71 80 nior product design 40 80 50 \$84,00 \$4 200,00 Junior Product design 40 80 \$47,00 \$2,350,00 \$6 550,00 Design 80 176 Marketing Manage \$9 288,89 Junior Marketing Spec 88 \$57,00 \$6270,00 \$15 558,89 Commercialization 90 97,7778 \$95,00 110 \$13 300,00 Junior Marketing Spec Commercialization 224 Marketing Manage 112 80 140 \$95,00 112 80 140 \$57,00 \$7,980,00 \$21 280,00 \$56 652,38 \$1 200,00 Total cost \$149 916,55 Budget left over \$230 083,45 PERIOD 4 **Estimated Budget** MANAGERIAL Actions RESOURCES Assigned 1 Assigned 2 Devision Total cost lours worke % effective Actual Hours Rate Resource name ours work 6 effectivictual Houre Rate Cost Resource name Cost Est Hours Action Total Cost Project Managemen 104 Engineer 1 85 122.353 \$58.00 \$7 096,47 \$7 096,47 Design 40 hior product design 20 80 25 \$84,00 \$2 100,00 Junior Product desi 20 70 28,571429 \$47,00 \$1342,86 \$3 442,86 32 nior product design 16 85 18,8235 \$84,00 \$1 581,18 Junior Product design 16 80 \$47,00 \$940,00 \$2 521,18 Design Engineering 40 Engineer 2 90 44,4444 \$42,00 \$1 866,67 \$1866,67 \$0,00 \$0,00 \$14 927,17 Total cost \$164 843,72 Budget left over \$215 156,28

Figure 9: Budget Forecast from estimation (period 3 and 4)

								PERIOD 5										
								Estimated B	udeat									
								Estimated	uuget									
							F	RESOURCES							MA	ANAGER	RIAL Actions	5
Devision				Assign						Assigned 2				Total cost				
	Est Hours	Resource name	urs work	6 effectiv	ctual Hou	Rate	Cost	Resource name	lours worke	% effective	Actual Hours	Rate	Cost	TOTAL COST	Action			Total Cos
oject Managemer	120	Engineer 1	120	90	133,333	\$58,00	\$7 733,33					FALSE		\$7 733,33	compony sp	3	\$100,00	\$300,0
Engineering	56	Engineer 2	28	85	32,9412	\$42,00	\$1 383,53	Engineer 3	28	70	40	\$55,00	\$2 200,00	\$3 583,53				
Engineering	32	Engineer 2	16	85	18,8235	\$42,00	\$790,59	Engineer 3	16	80	20	\$55,00	\$1 100,00	\$1 890,59				
Engineering	80	Engineer 2	40	90	44,4444	\$42,00	\$1 866,67	Engineer 3	40	80	50	\$55,00	\$2 750,00	\$4 616,67				
							\$0,00							\$0,00				
														\$17 824,12				\$300,0
Total cost	\$182 967,84																	
Budget left over	\$197 032,16																	
								PERIOD 6										
								LINIOD										
								F 1 F										
	1							Estimated B	udget						I			
							F	Estimated B	udget						MA	NAGER	RIAL Actions	
Devision				Assign	ed 1		F			Assigned 2				T-4-14	MA	NAGER	RIAL Actions	5
Devision	Est Hours	Resource name	)urs work			Rate	F				Actual Hours	Rate	Cost	Total cost	M/ Action	ANAGER	RIAL Actions	Total Cos
	Est Hours	Resource name Engineer 1	urs work			Rate \$58,00		RESOURCES			Actual Hours	Rate	Cost			ANAGEF 6	\$10,00	Total Co:
	72		72	6 effectiv	ctual Hou	_	Cost \$4 640,00	RESOURCES					Cost \$1 645,00	\$4 640,00	Action			Total Co: \$60,0
oject Managemer	72 56	Engineer 1	72 28	6 effectiv 90	ctual Hour	\$58,00	Cost \$4 640,00	RESOURCES  Resource name	lours worke	% effective				\$4 640,00	Action Pizza Party		\$10,00	Total Co: \$60,0
oject Managemer Procurement	72 56	Engineer 1 Marketing Manage	72 28	6 effectiv 90 85	80 32,9412	\$58,00 \$95,00	Cost \$4 640,00 \$3 129,41	RESOURCES  Resource name  Junior Product desi	lours worke	% effective		\$47,00		\$4 640,00 \$4 774,41 \$5 364,71	Action Pizza Party Process Eng		\$10,00	Total Co: \$60,0
oject Managemer Procurement Procurement Engineering	72 56 48	Engineer 1 Marketing Manage Marketing Manage Engineer 2	72 28 48	6 effectiv 90 85 85	80 32,9412 56,4706	\$58,00 \$95,00 \$95,00	Cost \$4 640,00 \$3 129,41 \$5 364,71	RESOURCES  Resource name  Junior Product desi	lours worke	% effective 80	35	\$47,00	\$1 645,00	\$4 640,00 \$4 774,41 \$5 364,71	Action Pizza Party Process Eng		\$10,00	Total Co: \$60,0
oject Managemer Procurement Procurement Engineering	72 56 48 114	Engineer 1 Marketing Manage Marketing Manage Engineer 2	72 28 48 57	6 effectiv 90 85 85 90	80 32,9412 56,4706 63,3333	\$58,00 \$95,00 \$95,00 \$42,00	Cost \$4 640,00 \$3 129,41 \$5 364,71 \$2 660,00	RESOURCES  Resource name  Junior Product desi	lours worke	% effective 80	35	\$47,00	\$1 645,00	\$4 640,00 \$4 774,41 \$5 364,71 \$6 578,75	Action Pizza Party Process Eng		\$10,00	Total Co \$60,0 \$600,0
oject Managemer Procurement Procurement	72 56 48 114	Engineer 1 Marketing Manage Marketing Manage Engineer 2	72 28 48 57	6 effectiv 90 85 85 90	80 32,9412 56,4706 63,3333	\$58,00 \$95,00 \$95,00 \$42,00	Cost \$4 640,00 \$3 129,41 \$5 364,71 \$2 660,00	RESOURCES  Resource name  Junior Product desi	lours worke	% effective 80	35	\$47,00	\$1 645,00	\$4 640,00 \$4 774,41 \$5 364,71 \$6 578,75 \$6 682,35	Action Pizza Party Process Eng		\$10,00	

Figure 10: Budget Forecast from estimation (period 5 and 6)

								PERIOD 7										
								Estimated E	Budget									
							ı	RESOURCES							M	ANAGER	IAL Actions	
				Assign	ed 1					Assigned 2								
Devision	Est Hours	Resource name	urs work	6 effectiv	ctual Hou	Rate	Cost	Resource name	lours worke	% effective	Actual Hours	Rate	Cost	Total cost	Action			Total Co
oject Managemer	88	Engineer 1	88	90	97,7778	\$58,00	\$5 671,11							\$5 671,11				
Procurement	40	Marketing Specialis	20	85	23,5294	FALSE	\$0,00	Junior Product desi	20	80	25	\$47,00	\$1 175,00	\$1 175,00				
ngineering Quality	64	Quality Engineer	32	85	37,6471	\$71,00	\$2 672,94	Engineer 2	32	85	37,647059	\$42,00	\$1581,18	\$4 254,12				
Supplier quality	112	Engineer 2	56	90	62,2222	\$42,00	\$2 613,33	Engineer 3	56	80	70	\$55,00	\$3 850,00	\$6 463,33				
							\$0,00							\$0,00				
														\$17 563,56				
Total cost	\$229 231,62																	
Budget left over	\$150 768,38																	
								PERIOD 8										
								Estimated E	Budget									
							F	RESOURCES							M	ANAGER	IAL Actions	i
Devision				Assign	ed 1					Assigned 2				Total cost				
Devision	Est Hours	Resource name	urs work	6 effectiv	ctual Hou	Rate	Cost	Resource name	lours worke	% effective	Actual Hours	Rate	Cost	Total cost	Action			Total Co
oject Managemer	24	Engineer 1	24	90	26,6667	\$58,00	\$1 546,67					FALSE		\$1 546,67	Manageme	4	\$50,00	\$200,0
Supplier Quality	64	Engineer 2	32	85	37,6471	\$42,00	\$1 581,18	Engineer 3	32	80	40	\$55,00	\$2 200,00	\$3 781,18				
Engineering	40	Engineer 2	20	85	23,5294	\$42,00	\$988,24	Engineer 3	20	85	23,529412	\$55,00	\$1 294,12	\$2 282,35				
ingineering Quality	80	Quality Engineer	40	90	44,4444	\$71,00	\$3 155,56	Engineer 2	40	80	50	\$42,00	\$2 100,00	\$5 255,56				
Manufacturing	120	nior Product design	60	91	65,9341	\$47,00	\$3 098,90	Senior product design	60	81	74,074074		\$0,00	\$3 098,90				
Commercialization	24	or Marketing Speci	24	92	26,087	\$57,00	\$1 486,96							\$1 486,96				
														\$15 964,65				\$200,
Total cost	\$245 396,27																	
	\$134 603,73																	

Figure 11: Budget Forecast from estimation (period 7 and 8)

#### PERIOD 9 **Estimated Budget** RESOURCES MANAGERIAL Actions Assigned 1 Assigned 2 Devision Total cost Cost Resource name )urs work 6 effectivictual Hour Rate Cost Resource name lours worke % effective Actual Hours Rate Est Hours Action Total Cost Project Managemer 32 Engineer 1 32 80 40 \$58,00 \$2 320,00 \$2 320,00 Pizza Party 6 \$10,00 \$60,00 Engineering 32 Engineer 2 16 85 18,8235 \$42,00 \$790,59 ingineer 3 16 80 20 \$55,00 \$1100,00 \$1890,59 Negotiation \$600,00 \$1 200,00 32 16 70 22,857143 Engineering Engineer 2 16 18,8235 \$42,00 \$790,59 ingineer 3 \$55,00 \$1257,14 \$2 047,73 24 24 \$71,00 \$2 434,29 Engineer 2 \$42,00 \$1 260,00 **Engineering Quality** 34,2857 \$3 694,29 \$9 952,61 \$1 260.00 Total cost \$256 608,88 \$123 391,12 Budget left over PERIOD 10 **Estimated Budget** RESOURCES MANAGERIAL Actions Assigned 1 Assigned 2 Devision Total cost Resource name ours work 6 effectivictual Houre Rate Cost Resource name Jours worke % effective Actual Hours Rate Est Hours Action Total Cost Project Manageme 40 50 \$2,900,00 \$2,900,00 Principles \$600,00 \$600,00 Engineer 1 \$58,00 Supplier Engineer 80 40 85 47,0588 \$53,00 \$2 494,12 Junior Marketing Sp 40 85 47,058824 \$57,00 \$2 682,35 \$5 176,47 Pizza Party \$10,00 \$80,00 56 28 28 Engineer 2 32,9412 \$42,00 \$1 383,53 70 Engineering ngineer 3 \$55,00 \$2,200,00 \$3 583,53 Engineering Qualit 12 24 12 17,1429 \$71,00 \$1 217,14 Engineer 2 15 \$42,00 70 \$630,00 \$1847,14 Manufacturing 48 hior Product desig 48 70 68,5714 \$47,00 \$3 222,86 \$3 222,86 \$16 730,00 \$680,00 Total cost \$274 018,88 Budget left over \$105 981,12

Figure 12: Budget Forecast from estimation (period 9 and 10)

#### PERIOD 11 **Estimated Budget** RESOURCES MANAGERIAL Actions Assigned 1 Assigned 2 Total cost Devision Resource name )urs work 6 effectiv(ctual Hour Rate Cost Resource name lours worke % effective Actual Hours Rate Cost Est Hours Action Total Cost Project Managemen 104 Engineer 1 104 75 138,667 \$58,00 \$8 042.67 \$8 042,67 Milestone 4 \$1 000,00 \$4 000,00 80 or Marketing Spec 80 80 \$57,00 \$5 700,00 Procurement 100 \$5,700,00 68 Engineer 2 34 85 40 \$42,00 \$1 680,00 34 80 42,5 \$53,00 \$2,252,50 \$3 932,50 Manufacturing Manufacturing 40 Engineer 2 20 70 28,5714 \$42,00 \$1 200,00 20 80 \$2 525,00 \$53,00 \$1325,00 64 32 70 45,7143 \$42,00 32 75 42,666667 \$53,00 \$2 261,33 Manufacturing Engineer 2 \$1 920,00 \$4 181,33 \$4 000,00 \$24 381,50 Total cost \$302 400,38 **Budget left over** \$77 599,62 PERIOD 12 **Estimated Budget** MANAGERIAL Actions RESOURCES Assigned 1 Assigned 2 Total cost Devision Resource name )urs work 6 effectivictual Hour Rate Cost Resource name lours worke % effective Actual Hours Rate Cost Total Cost Est Hours Action Project Managemer Engineer 1 75 106,667 \$58,00 \$6 186,67 \$6 186,67 24 24 80 \$53,00 \$1 590,00 Commercialization \$1590,00 Manufacturing 16 16 85 18,8235 \$53,00 \$997,65 \$997,65 Manufacturing 40 or Marketing Speci 40 70 57,1429 \$57,00 \$3 257,14 \$3 257,14 Manufacturing 32 hior product desig 32 70 45,7143 \$84,00 \$3 840,00 \$3,840,00 24 Engineer 2 24 70 34,2857 \$42,00 \$1 440,00 Manufacturing \$15 871,46 \$318 271,83 Total cost **Budget left over**

Figure 13: Budget Forecast from estimation (period 11 and 12)

# B Risk Register

### B.1 Risk Assessment Plan

Table 5: Internal Project Risks

Risks	Probability	Impact	Risk Rank	Risk Response Strategy	Risk Management	Expected Frequency
Overestimation of resource effectiveness leading to delays	4	4	16	Contingency Plan	Reassess resource capability and change taks allocation strategy.	Every Period
Budget Cuts	4	4	16	Contingency Plan	Revise budget, and redirect costs where necessary. Allocate funds for unexpected costs in budget.	On ce-off
Mismanagement causing demotivation and inefficiency	4	3	12	Contingency Plan	Take managerial action. Consider reallocating or terminating resource employment.	Quarterly
Idle/Un-allocated resources	3	4	12	Contingency Plan	Consider firing idle resources.	Monthly
Product causes legal liability	2	5	10	Risk Avoidance	Maintain strict product quality procedures and tests	On ce-off
Bad working relationships between resources.	3	3	9	Contingency Plan	Take managerial action. Consider reallocating or terminating resource employment.	Monthly
Low paid workers causing low effectiveness	3	3	9	Contingency Plan	Allocate funds for pay raises if necessary.	Yearly
Inaccurate cost estimate	3	3	9	Risk Avoidance	Add contingency to budget. Use locally available equipment instead of importing.	On ce-off
Resources in experienced	3	3	9	Contingency Plan	Pair inexperienced resources up to allow for lower efficiency	Quaterly
Unflexible design	3	3	9	Contingency Plan	Identify problematic process areas, and consult specialist for possible solutions.	On ce-off
Recruiting process incurrs delays	3	3	9	Risk Avoidance	Ensure critical task resources are hired early to account for a possible delay.	Yearly
Extended deadline	2	4	8	Risk Acceptance	Evaluate influence on costs and take appropriate action.	On ce-off
Low communications within project team	2	4	8	Risk Avoidance	Set up standard communication platforms.	On ce-off
Design fails technical review	2	4	8	Contingency Plan	Allocate funds to accomodate for project delays	On ce-off
Monitoring and control components lack stability	2	4	8	Contingency Plan	Include testing procedure to identify and assess control system performance. Allocate funding for project delays.	On ce-off
Unreliable control system	2	4	8	Contingency Plan	Include testing procedure to identify and assess control system performance. Allocate funding for project delays.	On ce-off
Resource training inadequate	2	3	6	Risk Avoidance	Send multiple resources for the same training.	Monthly
Stake holders become disengaged	2	3	6	Risk Control	Meet up with stakeholders and give progress of product development.	Yearly
Monitoring and control components are overengineered	2	3	6	Risk Avoidance	Maintain conformity to international standards.	On ce-off
Low moral among resources	1	4	4	Contingency Plan	Tank managerial action (pizza party)	Monthly
Infeasible design	1	4	4	Risk Control	Extend design period. Allocate more resources.	On ce-off
Design not fit for purpose	1	4	4	Riks Avoidance	Set up a testing procedure to identify problematic areas.	On ce-off
Monitoring and control components not fit for purpose	1	4	4	Risk Avoidance	Set up a testing procedure to identify problematic areas.	On ce-off
Loss of intellectual property	1	3	3	Risk Avoidance	Inform resources on a need-to-know basis regarding processing specifics.	On ce-off

## Table 6: External Project Risks

Ri	iks	Probability	Impact	Risk Rank	Risk Response Strategy	Risk Management	Expected Frequency
Le	gal & regulatory changes	4	5	20	Risk Avoidance	Anticipate legal and regulatory changes, and make provisions based on forecasts. Seek professional legal advice.	Yearly
St	ike causes delays	4	4	16	Contingency Plan	Assessing the time lost, if any, and determine strategy to make-up for delay in next period. Allocate funds for unexpected costs in budget.	On ce- off
Lo	w product demand	3	5	15	Risk Control	Develop marketing strategy for product promotion	On ce- off
Lo	w quality infrastructure	3	4	12	Risk Control	Work closely with manicipality and surrounding businesses for improvement of relevant infrastructure.	On ce- off
M	rket changes	4	3	12	Risk Control	Monitor market trends, and keep design flexible for process and supplier changes	Yearly
Vε	ndors start late	3	4	12	Contingency Plan	Allocate funds to accomedate for project delays	On ce- off
Re	quired resources not available	2	5	10	Contingency Plan	Hire alternative resources, and send for appropriate training.	On ce- off
Re	sponse to RFP of low quality	3	3	9	Risk Control	Send RFP to international companies to assess alternatives proposals.	On ce- off
Lo	w service quality	3	3	9	Contingency Plan	Allocate reserve funds for delay. Consider changing service provider.	On ce- off
Tr	aining delay	3	3	9	Risk Acceptance	Allow extra time for training.	On ce- off
Su	dden property price increase	3	3	9	Contingency Plan	Consider hiring options for brewery site.	Yearly
Po	wer Failures	2	4	8	Contingency Plan	Check load shedding notifications. Hire generators when neccessary.	Monthly
Vε	ndor components fail to meet requirements	2	4	8	Contingency Plan	Make contact with another vendor as soon as possible. Allocate funds for unwanted costs. Seek legal advice.	On ce- off
Lo	w quality vendor components	2	4	8	Contingency Plan	Send items back to vendor if they do not adhere to requiments in contract. Allocate funds for project delays.	On ce- off
Uı	planned leave for resources	2	4	8	Contingency Plan	Consider re-allocation of available resources or hiring tempory resources.	On ce- off
De	mage to facilities due to fire	2	4	8	Risk Avoidance	Install fire exstinghuisers throughout facililties	On ce- off
Pe	rol Price Increases	4	2	8	Contingency Plan	Consider searching for closer main suppliers.	Yearly
C	ntract terms and price unreasonable	2	3	6	Risk Control	Make contact with other local or international suppliers.	
Uı	expected legal action against company causing delays and cost increases.	2	3	6	Risk Acceptance	Allocate funds for unforeseen cost increaases.	On ce- off
Uı	expected brewery site change.	2	3	6	Contingency Plan	Keep list of possible alternative sites for brewery.	Yearly
E	change rate	4	1	4	Risk Avoidance	Provide reserve fund for cost increases associated with exchange rate instability. Use local vendors.	On ce- off
No	response to RFP	1	3	3	Contingency Plan	Extend RFP internationally to possibly import.	On ce- off
C	nflict between vendors	1	3	3	Risk Avoidance	Review contracts and schedules to avoid clashes between vendors caused by misanderstandings.	On ce- off
M	sterial Cost Increases for Prototype	3	1	3	Risk Control	Explore other material suppliers.	On ce- off

### **B.2** Risk Classification

Table 7: Risk Matrix

			Impa	act		
		$\mathbf{VL}$	${f L}$	${f M}$	$\mathbf{H}$	VH
	VH	Μ	Μ	Η	Н	VH
Probability	$\mathbf{H}$	L	Μ	Μ	Η	Н
1 Tobability	${f M}$	${ m L}$	${ m L}$	Μ	M	Η
	${f L}$	VL	${ m L}$	${ m L}$	Μ	M
	${f VL}$	VL	VL	${ m L}$	${f L}$	M

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### C Baseline

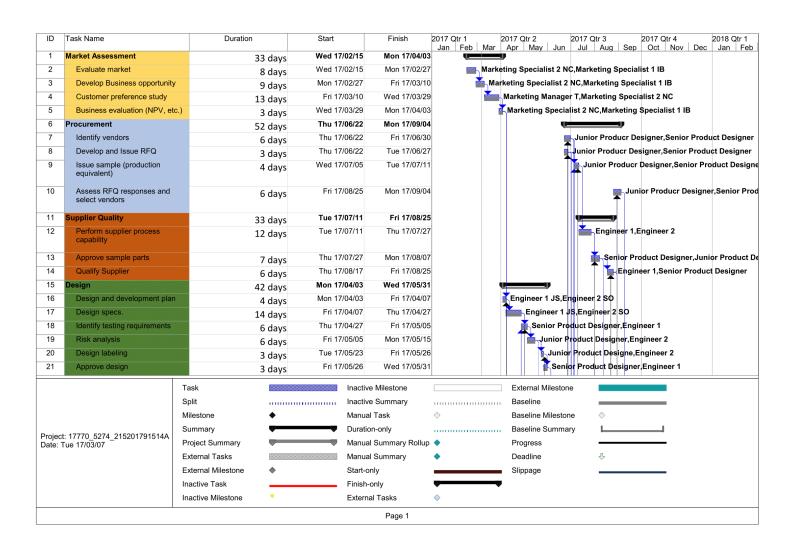


Figure 14: Baseline Part 1

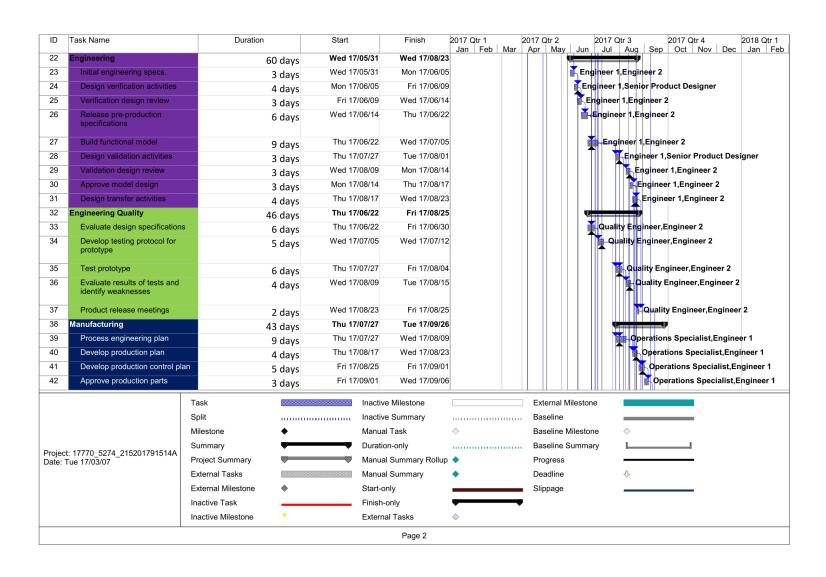


Figure 15: Baseline Part 2

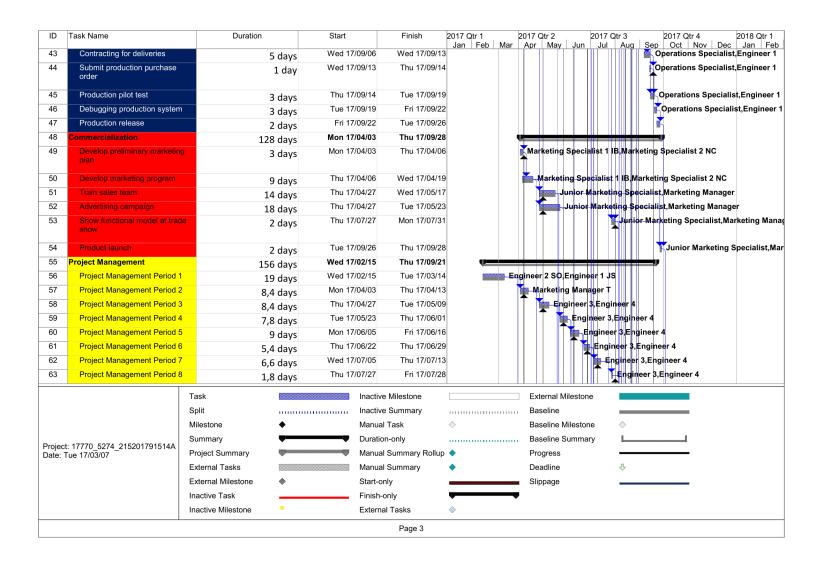


Figure 16: Baseline Part 3

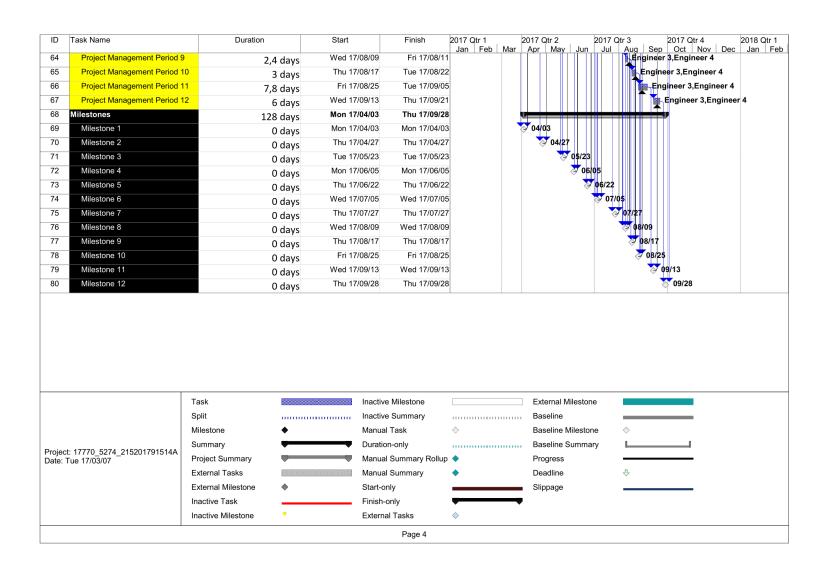


Figure 17: Baseline Part 4

# D Network Diagram

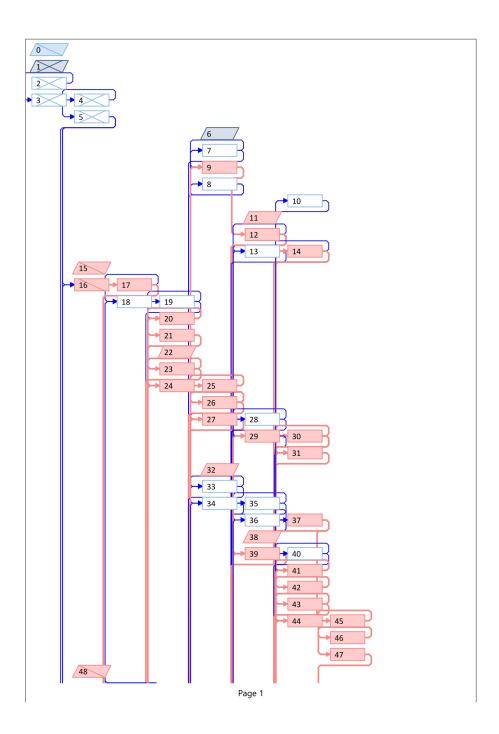


Figure 18: Network Diagram Part 1

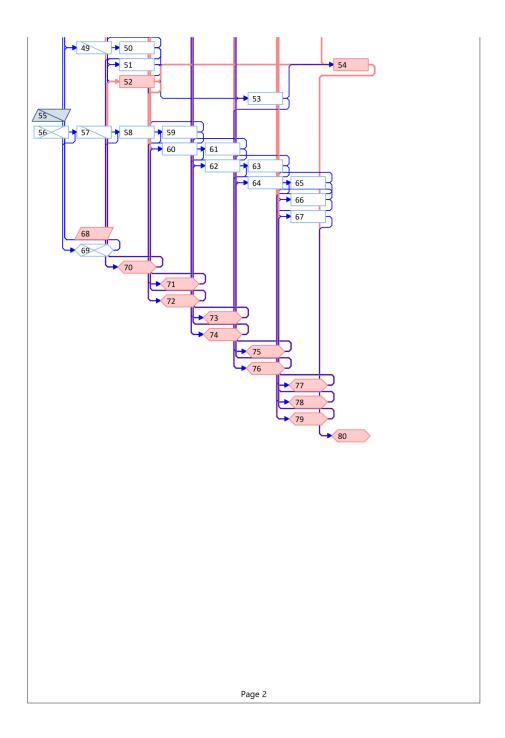


Figure 19: Network Diagram Part 2

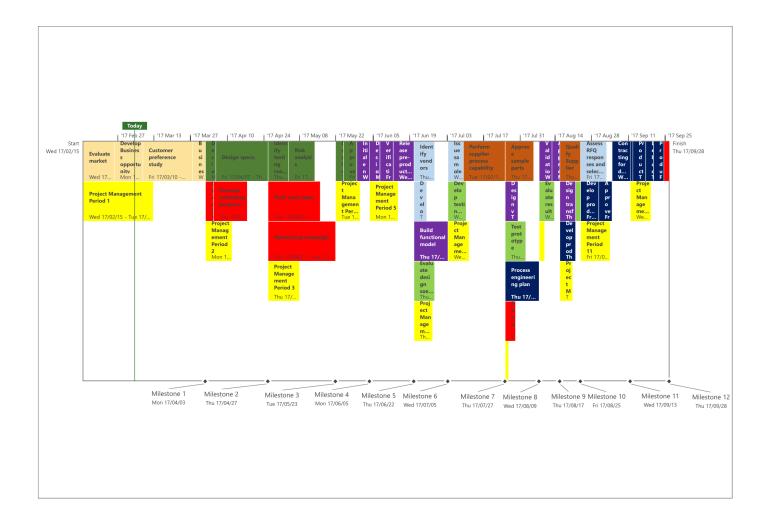


Figure 20: Timeline

### F Meeting Minutes

Daniel Robinson

### Introduction and Meeting times **MINUTES** FEBRUARY 16, 2017 08:00 AM ENGINEERING STUDY SENTRUM MEETING CALLED BY Peter Toulouras TYPE OF MEETING Introduction **FACILITATOR** Peter Toulouras NOTE TAKER Carmen Steyn Sarel Swart Daniel Robinson Eduard van der Merwe Peter Toulouras Biance Huysamen Carmen Steyn ATTENDEES Agenda topics INTRODUCTION DISCUSSION All of the team members arrived and introductions were made. Daniel created a Google Drive where the team can share all of their files. DISCUSSION OF MEETING TIMES DISCUSSION All the team members were requested to bring their weekly rosters so a common meeting time could be scheduled. lunch times on Mondays were proposed but was then declined because some of the team members had tutorials Monday afternoons CONCLUSIONS The outcome of this discussion was that we will meet at 17:00 on Monday afternoons. The team will also be meeting in the allocated time of 08:00 on Thursdays. DISCUSSION OF GROUP LEADER DISCUSSION The group determined who the group leader would be for the remainder of the project and who the secretary would be. CONCLUSIONS Peter would be the group leader and Carmen would be the secretary. NAME & SIGNATURE Sarel Swart Carmen Steyn Biance Huysamen Peter Toulouras Eduard van der Merwe

Figure 21: Minutes 16 Feb

## Task allocation

**MINUTES** FEBRUARY 20, 2017 ENGINEERING STUDENT CENTER 17:00 PM MEETING CALLED BY Peter Toulouras TYPE OF MEETING General FACILITATOR Peter Toulouras NOTE TAKER Biance Huysamen Sarel Swart Daniel Robinson Eduard van der Merwe Peter Toulouras Biance Huysamen

#### Agenda topics

ATTENDEES

#### COMPLETE ASSIGNMENT 0

DISCUSSION	All of the team members had to write down their name and student numbers. And feedback on the trail simulation							
and decided on a	and decided on a product. Ideas that were given is production of a crane, water treatment system and a brewery.							
CONCLUSIONS	The product that was decided on is a Brewery.							

#### TASK ALLOCATION

DISCUSSION	All of the task that are needed to be done for Assignment 1	were divided between team members.				
AOTION ITEMS	<u> </u>		DEADLINE			
ACTION ITEMS		PERSON RESPONSIBLE	DEADLINE			
Milestones		Sarel	27/02/2017			
Technical require	ements	Peter	27/02/2017			
Objectives, delive	erables, work break down	Biance	27/02/2017			
Limitations		Eduard	27/02/2017			
Customer review	and approval process	Carmen	27/02/2017			

SPECIAL NOTES  Carmen could not attend this meeting because she had to go to the airport, spoke to Daniel earlied discuss anything she could help with.	r to
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Figure 22: Minutes 20 Feb

# Feedback and Brainstorming

MINUTES FEBRUARY 23, 2017 08:00 AM ENGINEERING STUDENT CENTER

MEETING CALLED BY	Peter Toulouras
TYPE OF MEETING	General
FACILITATOR	Peter Toulouras
NOTE TAKER	Carmen Steyn
ATTENDEES	Sarel Swart, Daniel Robinson, Peter Toulouras, Biance Huysamen, Carmen Steyn

### Agenda topics

#### SIMULATION FEEDBACK AND BRAINSTORMING

DISCUSSION	How to improve the efficiency from the trial run? Hiring less people and assign them to task so that everyone can
work.	
Cost was manag	ed well. Hire an engineer as a project manager that can be trained instead of using a project manager.
Need to increase	functionality.
Need to improve	stakeholders. Cost in stakeholder satisfaction is related. Limitations: size of building, time of the process, target
market (over 18)	supplier s destination.

#### JOB ASSIGNMENT

ACTION ITEMS	PERSON RESPONSIBLE	DEADLINE
Budget	Biance, Carmen and Daniel	05/03/2017
Start risk analysis	Sarel and Eduard	26/03/2017
Gant chart baseline	Peter	05/03/2017

#### LAST WEEKS TASKS

DISCUSSION	Discuss what was done by each team member and giving ideas.			
Brainstorming about a cheaper beer for the students. Local resources.				
Helping Biance with deciding what some of the objectives can be.				



Figure 23: Minutes 23 Feb

## **GENERAL MEETING**

MINUTES FEBRUARY 27, 2017 17:00 ENGINEERING STUDENT CENTER

MEETING CALLED BY	Peter Toulouras
TYPE OF MEETING	General
FACILITATOR	Peter Toulouras
NOTE TAKER	Carmen Steyn
ATTENDEES	Sarel Swart Daniel Robinson Peter Toulouras Biance Huysamen Carmen Steyn Eduard van der Merwe

### Agenda topics

#### REVIEW OF PREVIOUS WEEK

DISCUSSION	Preliminary budget has been setup in Excel by Baince. The group reviewed the estimated costs and approved.				
This budget will be used as a baseline to determine that the team do not over spend. Sarel and Eduard have started the process of					
setting up the risk analysis, but they are waiting for the lecture on this specific subject that will be given later in the week.					
Daniel has taken all the data of the different resources and wrote a Matlab program so that it is easier to compare the strengths and					
ACTION ITEMS		PERSON RESPONSIBLE	DEADLINE		
Compiling the document		Carmen and Daniel	Sunday Night		
Buddy ratings		All team members	Thursday		
Introduction and executive summary		Carmen	Sunday night		

#### STRATEGY FOR THE NEXT BIDDING ROUND

DISCUSSION The team discussed the strategy that will be used for the next round of bidding. The team discussed the possibility of hiring as much as possible resources per category and then see how many of the will except the offer and then fire the unnecessary resources.



Figure 24: Minutes 27 Feb

### Overview



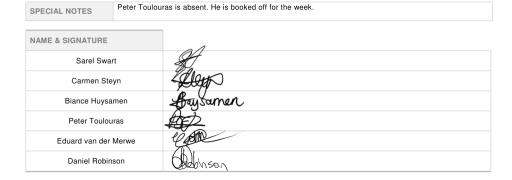


Figure 25: Minutes 2 March

# References

Anon., n.d. Stellenbrau. [Online] Available at: http://stellenbrau.co.za/pages/our-beers.php [Accessed 20 02 2017].

M.Nicholas, J. & Steyn, H., 2008. Project Managment for Engineering. In: Business and Technology. New York: Routledge, pp. 43, 347.