

1 Bayesian–MILP Model for Multi-Tier Supply Chains  
2 Integrating Structural Equation Modeling and Customer Satisfaction  
3 Optimization

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6 **Abstract**

7 This paper proposes a Bayesian–MILP model that integrates structural equation  
8 modeling (SEM), Bayesian optimization (BO), and mixed-integer linear programming  
9 (MILP) for multi-tier supply chains oriented to customer value maximization.

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## 28 1 Introduction

29 Traditional supply chain optimization focuses primarily on cost minimization or efficiency  
 30 maximization. However, in multi-tier supply networks, upstream process decisions may  
 31 strongly influence downstream customer satisfaction through latent quality constructs.

## 32 2 Structural Equation Model Specification

33 The hierarchical SEM is defined as follows:

$$\eta_i = \mathbf{x}_i^\top \beta + \zeta_i \quad (1)$$

$$Y_{ik} = \lambda_k \eta_i + \varepsilon_{ik} \quad (2)$$

34 where:

- 35 •  $\mathbf{x}_i$  is the vector of process variables,
- 36 •  $\beta$  are structural coefficients,
- 37 •  $\lambda_k$  are measurement loadings,
- 38 •  $\zeta_i \sim \mathcal{N}(0, \sigma_\zeta^2)$ ,
- 39 •  $\varepsilon_{ik} \sim \mathcal{N}(0, \sigma_{\varepsilon_k}^2)$ .

40 As shown in Eq. Equation 1 and Eq. Equation 2,

41 Como se muestra en la Figura Figure 1, el modelo integra la red multi-eslabón con la capa  
 42 Bayesiana y la capa de optimización.

## 43 3 Simulated SEM Results

```
import numpy as np
import pandas as pd
import matplotlib.pyplot as plt
from pathlib import Path

np.random.seed(42)
```



Figure 1

```
out_fig = Path("results/figures")
out_tab = Path("results/tables")
out_fig.mkdir(parents=True, exist_ok=True)
out_tab.mkdir(parents=True, exist_ok=True)

n_products = 200
n_attributes = 3
n_process_vars = 5

beta_true = np.random.normal(0, 0.8, n_process_vars)
lambda_true = np.array([0.9, 1.1, 0.8])
sigma_zeta_true = 0.5
sigma_eps_true = np.array([0.4, 0.3, 0.5])

X = np.random.normal(0, 1, (n_products, n_process_vars))
zeta = np.random.normal(0, sigma_zeta_true, n_products)
eta = X @ beta_true + zeta

Y = np.zeros((n_products, n_attributes))
for k in range(n_attributes):
    eps = np.random.normal(0, sigma_eps_true[k], n_products)
    Y[:, k] = lambda_true[k] * eta + eps

dfY = pd.DataFrame(Y, columns=["Durability", "Appearance", "Comfort"])
corr = dfY.corr()
```

```

corr.to_csv(out_tab / "corr_attributes.csv", index=True)

plt.figure()
plt.hist(eta, bins=30)
plt.title("Simulated latent quality ")
plt.tight_layout()
plt.savefig(out_fig / "eta_hist.png", dpi=200)
plt.show()

corr.round(3)

```

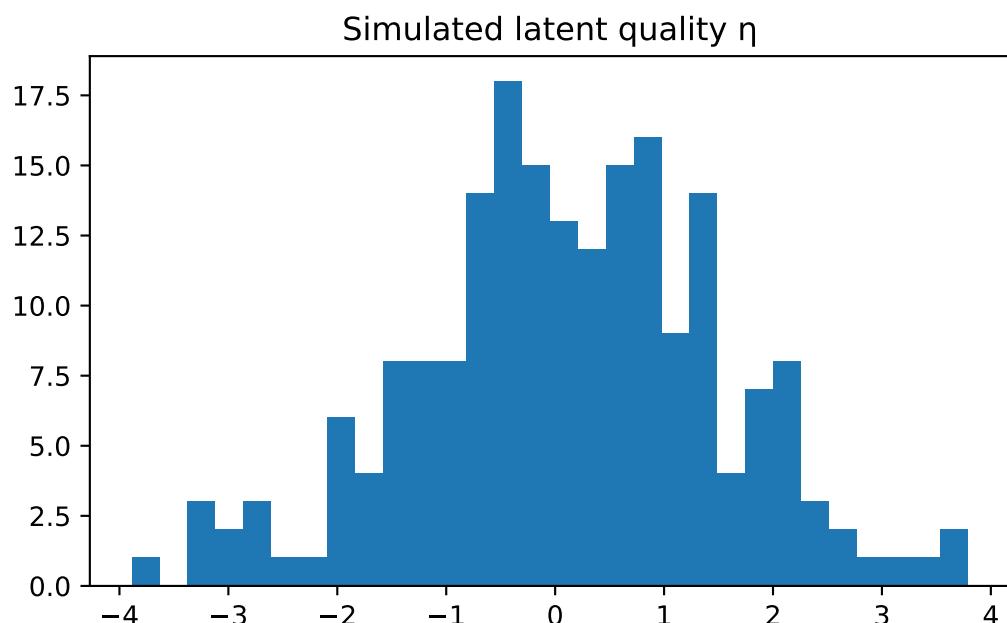


Figure 2: Distribution of simulated latent quality ( $\eta$ ).

	Durability	Appearance	Comfort
Durability	1.000	0.934	0.869
Appearance	0.934	1.000	0.899
Comfort	0.869	0.899	1.000

## 4 Bayesian SEM Estimation (PyMC)

```

import pymc as pm
import pytensor.tensor as pt
import arviz as az

```

```

Y_obs = dfY.values
X_obs = X

n, J = X_obs.shape
K = Y_obs.shape[1]

with pm.Model() as sem_model:
    beta = pm.Normal("beta", mu=0.0, sigma=1.0, shape=J)
    sigma_zeta = pm.HalfNormal("sigma_zeta", sigma=1.0)

    lam = pm.Normal("lambda", mu=1.0, sigma=0.5, shape=K)
    sigma_eps = pm.HalfNormal("sigma_eps", sigma=1.0, shape=K)

    eta_latent = pm.Normal(
        "eta",
        mu=pt.dot(X_obs, beta),
        sigma=sigma_zeta,
        shape=n
    )

    muY = eta_latent[:, None] * lam[None, :]

    pm.Normal("Y", mu=muY, sigma=sigma_eps, observed=Y_obs)

    idata = pm.sample(
        draws=800,
        tune=800,
        chains=2,
        target_accept=0.9,
        random_seed=42,
        progressbar=False
    )

az.summary(idata, var_names=["beta", "lambda", "sigma_zeta", "sigma_eps"], round_to=3)

```

	mean	sd	hdi_3%	hdi_97%	mcse_mean	mcse_sd	ess_bulk	ess_tail	r_hat
beta[0]	0.485	0.099	0.306	0.666	0.025	0.007	14.622	85.950	1.098
beta[1]	-0.124	0.053	-0.220	-0.020	0.005	0.002	109.609	410.665	1.018
beta[2]	0.570	0.111	0.368	0.766	0.026	0.008	17.392	72.167	1.097
beta[3]	1.386	0.240	0.934	1.808	0.067	0.022	13.269	45.011	1.127
beta[4]	-0.165	0.055	-0.263	-0.061	0.008	0.001	46.888	464.406	1.036
lambda[0]	0.776	0.143	0.563	1.053	0.043	0.017	14.097	45.235	1.124
lambda[1]	0.968	0.178	0.694	1.301	0.053	0.021	14.190	41.852	1.127
lambda[2]	0.709	0.132	0.499	0.957	0.039	0.015	14.669	47.337	1.121

	mean	sd	hdi_3%	hdi_97%	mcse_mean	mcse_sd	ess_bulk	ess_tail	r_hat
sigma_zeta	0.627	0.117	0.418	0.828	0.031	0.010	14.858	72.299	1.113
sigma_eps[0]	0.403	0.028	0.352	0.454	0.001	0.001	695.670	1067.204	1.006
sigma_eps[1]	0.311	0.039	0.236	0.385	0.003	0.001	156.141	200.884	1.023
sigma_eps[2]	0.504	0.029	0.454	0.559	0.001	0.001	951.830	1221.667	1.002

## 45 5 Posterior Diagnostics

```
az.plot_trace(idata, var_names=["beta", "lambda", "sigma_zeta", "sigma_eps"])
plt.tight_layout()
plt.show()
```

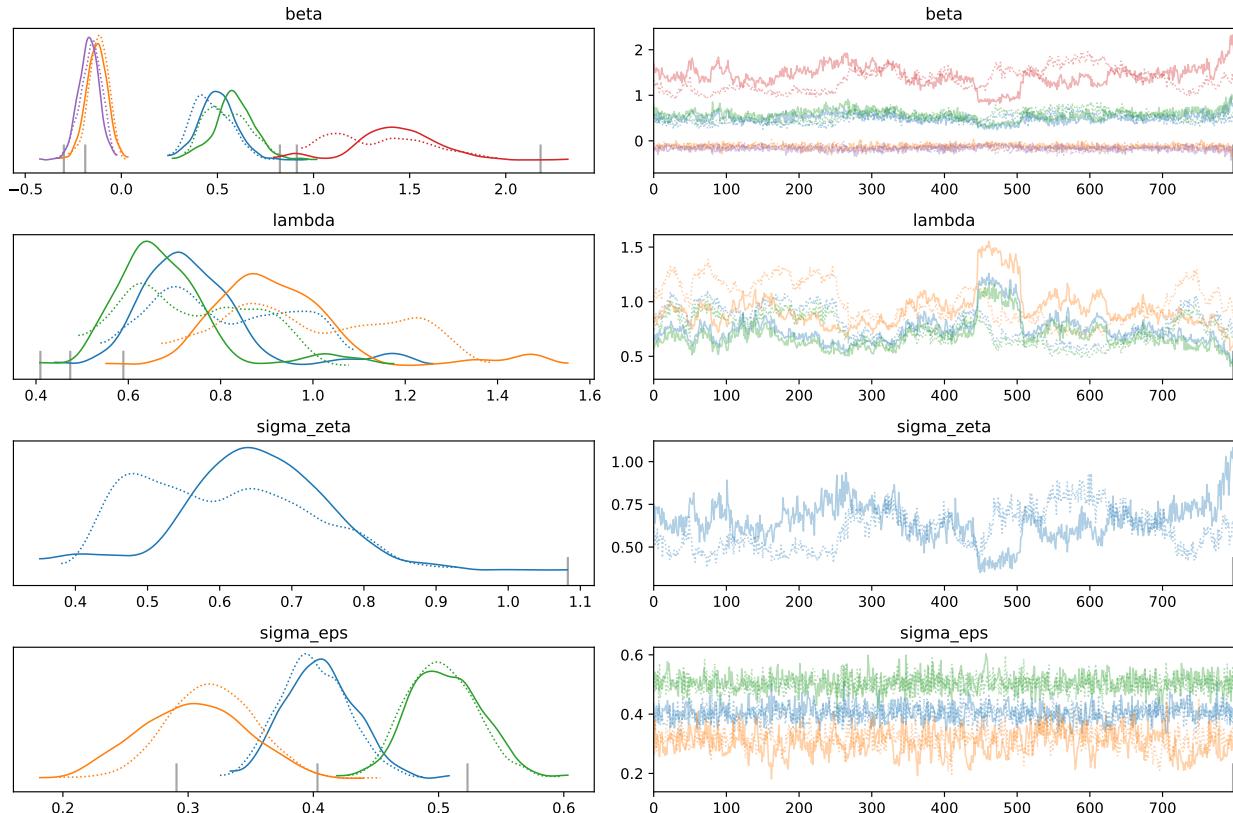


Figure 3: MCMC trace diagnostics.

## 46 6 Parameter Recovery Check

```
post = az.summary(idata, var_names=["beta", "lambda"], round_to=3)

post_mean_beta = post.loc[[f"beta[{j}]" for j in range(J)], "mean"].to_numpy()
```

```

post_mean_lam = post.loc[[f"lambda[{k}]" for k in range(K)], "mean"].to_numpy()

comparison = pd.DataFrame({
    "true": np.concatenate([beta_true, lambda_true]),
    "posterior_mean": np.concatenate([post_mean_beta, post_mean_lam])
})

comparison

```

	true	posterior_mean
0	0.397371	0.485
1	-0.110611	-0.124
2	0.518151	0.570
3	1.218424	1.386
4	-0.187323	-0.165
5	0.900000	0.776
6	1.100000	0.968
7	0.800000	0.709

```

plt.figure()
plt.scatter(comparison["true"], comparison["posterior_mean"])
plt.xlabel("True value")
plt.ylabel("Posterior mean")
plt.plot(
    [comparison["true"].min(), comparison["true"].max()],
    [comparison["true"].min(), comparison["true"].max()]
)
plt.tight_layout()
plt.show()

```

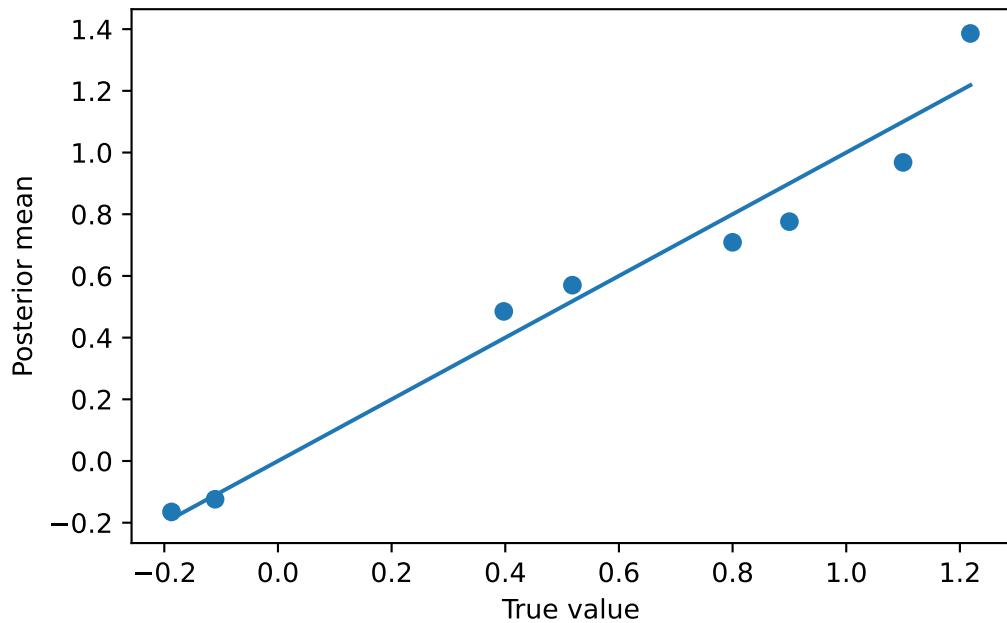


Figure 4: Posterior mean vs true parameter values.

## <sup>47</sup> 7 Integrated Architecture (Conceptual Diagram)

```

%%{init: {
  "theme": "base",
  "themeVariables": {
    "background": "#ffffff",
    "primaryColor": "#ffffff",
    "primaryTextColor": "#111111",
    "primaryBorderColor": "#111111",
    "lineColor": "#111111",
    "fontSize": "12px"
  },
  "flowchart": { "curve": "linear" }
}}%%

flowchart TB

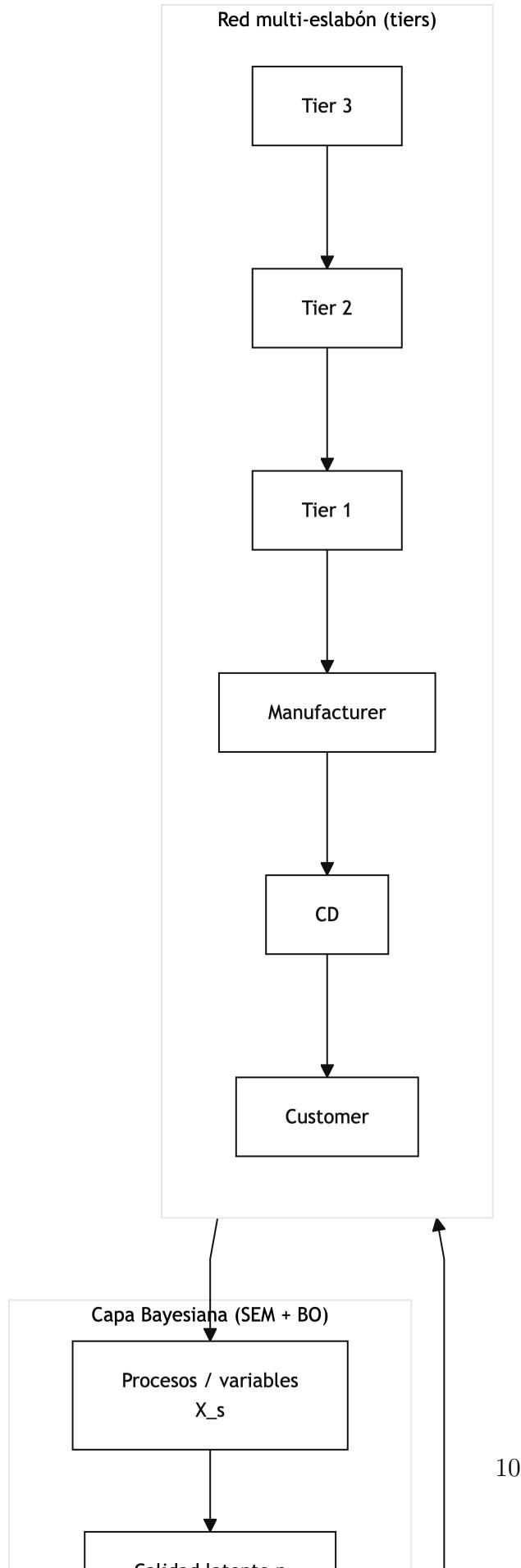
subgraph S ["Red multi-eslabón (tiers)"]
  direction TB
  T3["Tier 3"] --> T2["Tier 2"] --> T1["Tier 1"] --> M["Manufacturer"] --> D["CD"] --> C["Customer"]
end

subgraph B ["Capa Bayesiana (SEM + BO)"]
  direction TB

```

```
X["Procesos / variables<br/>X_s"] --> ETA["Calidad latente "]
ETA --> Y["Criterios Y_{c,k}"]
Y --> SC["Satisfacción S_c"]
SC --> U["Utilidad económica U"]
end

S --> X
U --> MILP["MILP: selección de enlaces z<br/>y flujos q"]
MILP --> S
```



10

## 49 8 Customer Satisfaction and Endogenous Demand

50 Customer satisfaction for product  $p$  and customer  $c$  is defined as:

$$52 \quad S_{c,p} = \sum_{k=1}^K w_{c,k} \mathbb{E}[Y_{c,p,k}] \quad (3)$$

51 where:

- 52 •  $w_{c,k}$  represents the importance weight of criterion  $k$  for customer  $c$ ,  
53 •  $\sum_k w_{c,k} = 1$ .

54 Demand is assumed to be endogenous and driven by satisfaction:

$$d_{c,p} = d_{c,p}^0 + \alpha_{c,p} S_{c,p} \quad (4)$$

55 where:

- 56 •  $d_{c,p}^0$  is the baseline demand,  
57 •  $\alpha_{c,p}$  measures sensitivity of demand to satisfaction.

## 58 9 Economic Utility Function

59 Total economic utility is defined as:

$$U = \sum_{c,p} (price_{c,p} \cdot q_{c,p}) + \gamma \sum_{c,p} S_{c,p} q_{c,p} - C \quad (5)$$

60 where:

- 61 •  $q_{c,p}$  is the quantity delivered to customer  $c$ ,  
62 •  $\gamma$  represents the economic impact of satisfaction,  
63 •  $C$  is total supply chain cost.

## 64 10 Cost Structure

65 Total cost is composed of:

$$C = C^{var} + C^{struct} \quad (6)$$

66 Variable cost:

$$C^{var} = \sum_{(i,j),p} c_{i,j,p}^{arc} q_{i,j,p} \quad (7)$$

67 Structural cost:

$$C^{struct} = \sum_{(i,j),p} f_{i,j} z_{i,j,p} \quad (8)$$

## 68 11 MILP Formulation

69 The optimization problem is:

$$\max U$$

70 Subject to:

71 Flow conservation:

$$\sum_i q_{i,j,p} = \sum_k q_{j,k,p}$$

72 Capacity constraints:

$$\sum_{j,p} q_{i,j,p} \leq Cap_i$$

73 Link activation constraints:

$$q_{i,j,p} \leq M z_{i,j,p}$$

74 Binary structure:

$$z_{i,j,p} \in \{0, 1\}$$

## 75 12 Bayesian Optimization Layer (GP + Expected Im- 76 provement)

77 This section formalizes the Bayesian Optimization (BO) layer used to learn or adapt decision  
78 parameters (e.g., customer weights, process targets, or policy parameters) that affect satis-  
79 faction and the downstream MILP objective. Let  $\theta \in \Theta \subset \mathbb{R}^d$  denote the vector of tunable  
80 parameters. Examples include:

- 81 • preference weights  $\theta = \{w_{c,k}\}$ ,
- 82 • process-control targets  $\theta = \{x_{s,j}^*\}$ ,
- 83 • economic trade-off parameters  $\theta = \{\gamma, \alpha_{c,p}\}$ ,
- 84 • or any calibration vector that impacts expected satisfaction and utility.

<sup>85</sup> We define the (black-box) BO objective as the **expected economic utility** induced by  $\theta$ :

$$f(\theta) = \mathbb{E} \left[ U(q^*(\theta), z^*(\theta); \theta) \right], \quad (9)$$

<sup>86</sup> where  $(q^*(\theta), z^*(\theta))$  is the MILP optimal solution under parameterization  $\theta$ , and the expectation  
<sup>87</sup> is taken with respect to the Bayesian layer uncertainty (SEM posterior and any stochastic  
<sup>88</sup> components).

## 89 12.1 Gaussian Process Surrogate

<sup>90</sup> At iteration  $n$ , we have evaluated  $f$  at  $\mathcal{D}_n = \{(\theta_i, y_i)\}_{i=1}^n$ , where:

$$y_i = f(\theta_i) + \epsilon_i, \quad \epsilon_i \sim \mathcal{N}(0, \sigma_\epsilon^2). \quad (10)$$

<sup>91</sup> We place a Gaussian Process prior on  $f$ :

$$f(\theta) \sim \mathcal{GP}(m(\theta), k(\theta, \theta')), \quad (11)$$

<sup>92</sup> commonly using a constant mean  $m(\theta) = m_0$  and an RBF kernel:

$$k(\theta, \theta') = \sigma_f^2 \exp \left( -\frac{1}{2} \sum_{\ell=1}^d \frac{(\theta_\ell - \theta'_\ell)^2}{\rho_\ell^2} \right). \quad (12)$$

<sup>93</sup> Given  $\mathcal{D}_n$ , the GP posterior at a candidate  $\theta$  is Gaussian:

$$f(\theta) \mid \mathcal{D}_n \sim \mathcal{N}(\mu_n(\theta), \sigma_n^2(\theta)), \quad (13)$$

<sup>94</sup> with standard expressions:

$$\mu_n(\theta) = m(\theta) + \mathbf{k}_n(\theta)^\top (\mathbf{K}_n + \sigma_\epsilon^2 \mathbf{I})^{-1} (\mathbf{y} - \mathbf{m}_n), \quad (14)$$

$$\sigma_n^2(\theta) = k(\theta, \theta) - \mathbf{k}_n(\theta)^\top (\mathbf{K}_n + \sigma_\epsilon^2 \mathbf{I})^{-1} \mathbf{k}_n(\theta), \quad (15)$$

<sup>95</sup> where  $\mathbf{K}_n = [k(\theta_i, \theta_j)]_{i,j}$ ,  $\mathbf{k}_n(\theta) = [k(\theta_1, \theta), \dots, k(\theta_n, \theta)]^\top$ ,  $\mathbf{y} = [y_1, \dots, y_n]^\top$ , and  $\mathbf{m}_n = [m(\theta_1), \dots, m(\theta_n)]^\top$ .

97 **12.2 Expected Improvement Acquisition**

98 Let  $f_n^{\max} = \max_{i \leq n} y_i$  be the best observed value so far. The Expected Improvement (EI)  
 99 acquisition for maximization is:

$$\text{EI}_n(\theta) = \mathbb{E} \left[ \max(0, f(\theta) - f_n^{\max} - \xi) \mid \mathcal{D}_n \right], \quad (16)$$

100 where  $\xi \geq 0$  controls exploration. Under the GP posterior @eq-gp-post, EI has closed form.  
 101 Define:

$$Z(\theta) = \frac{\mu_n(\theta) - f_n^{\max} - \xi}{\sigma_n(\theta)}, \quad (17)$$

102 then:

$$\text{EI}_n(\theta) = (\mu_n(\theta) - f_n^{\max} - \xi)\Phi(Z(\theta)) + \sigma_n(\theta)\phi(Z(\theta)), \quad (18)$$

103 with  $\Phi(\cdot)$  and  $\phi(\cdot)$  the standard normal CDF and PDF.

104 The BO iteration selects the next evaluation point by:

$$\theta_{n+1} = \arg \max_{\theta \in \Theta} \text{EI}_n(\theta). \quad (19)$$

105 **12.3 Coupling with the Bayesian SEM and MILP**

106 For each candidate  $\theta$  evaluated during BO, the workflow is:

- 107 1. **SEM posterior propagation:** draw  $(\beta, \lambda, \sigma) \sim p(\cdot \mid \text{data})$  and compute  $\mathbb{E}[Y_{c,p,k} \mid X, \theta]$  (or Monte Carlo estimates).
- 108 2. **Satisfaction / demand update:** compute  $S_{c,p}(\theta)$  and any derived demand parameters.
- 109 3. **MILP solve:** solve the MILP to obtain  $(q^*(\theta), z^*(\theta))$ .
- 110 4. **Utility evaluation:** compute  $y = f(\theta)$  as the expected (or Monte Carlo averaged) utility.

111 This closes the Bayesian loop: BO learns  $\theta$  that maximizes the satisfaction-driven expected  
 112 utility under uncertainty.

116 **13 Conclusion**

117 The proposed framework integrates:

- 118 • Bayesian Structural Equation Modeling
- 119 • Multi-tier supply chain structure
- 120 • Endogenous satisfaction-driven demand

- <sub>121</sub>        • Mixed-integer network optimization  
<sub>122</sub> forming a unified architecture for economic utility maximization.  
<sub>123</sub> ::contentReferenceoaicite:0