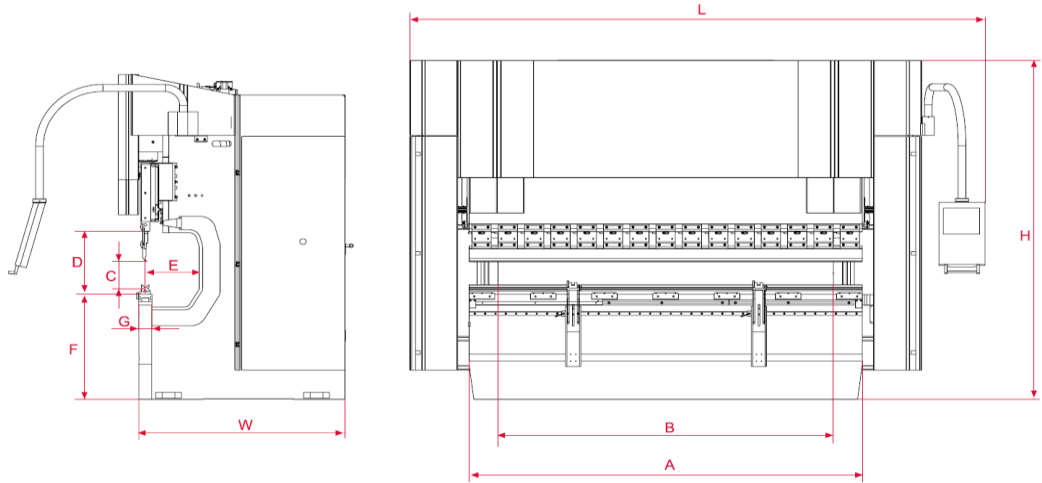


				Y-Axis Speeds (Inches per Minute)													Gauging Axes <i>Standard</i>							Overall Dimensions			
AD-S SERIES Model	Bending Length [A]	Bending Force (Tons)	Between Frames [B]	Y-Axis Rapid Speed	Y-Axis Working Speed	Y-Axis Return Speed	CNC Crowning <i>Standard</i>	Daylight [D]	Bed Cap Width [G]	Bed Height [F]	Depth of Pit	Stroke [C]	Throat Depth [E]	Sliding Support Arms	B.G. Finger Blocks	X-Axis Speed (IPM)	X-Axis Travel	Gaugeable with 3rd Positon	R Max. Speed (IPM)	R-Axis Travel	Motor Power (HP)	Oil Tank Capacity (Gallons)	Length [L]	Width [W]	Height [H]	Weight (Approx. Lbs.)	
AD-S 1260	4' 1"	66	3' 5"	472	23	260	Motorized	15.75"	4"	35.4"	—	6.3"	13.75"	2	2	1200	25.6"	39.6"	827	9.85"	10	27	7' 7"	4'	7' 9"	6,840	
AD-S 2060	6' 8"	66	5' 7"	472	23	260	Motorized	15.75"	4"	35.4"	—	6.3"	13.75"	2	2	1200	25.6"	39.6"	827	9.85"	10	27	10' 6"	4'	7' 9"	7,830	
AD-S 25100	8' 4"	110	7' 2"	425	23	283	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	15	27	12' 6"	5' 6"	9'	19,580	
AD-S 30100	10'	110	8' 6"	425	23	283	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	15	27	13' 10"	5' 6"	9'	20,900	
AD-S 30135	10'	150	8' 6"	378	23	283	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	20	40	13' 10"	5' 6"	9'	23,100	
AD-S 30175	10'	192	8' 6"	283	23	236	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	25	66	14'	5' 7"	9'	25,300	
AD-S 30220	10'	242	8' 6"	283	23	236	Motorized	20.87"	6"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	30	66	14'	5' 10"	9' 6"	27,500	
AD-S 30320	10'	352	8' 6"	236	23	236	Motorized	24.8"	4"	35.4"	—	14.4	16"	2	2	1200	25.6"	39.6"	827	9.85"	50	66	14' 2"	6'	10' 8"	38,500	
AD-S 37175	12' 1"	192	10' 2"	283	23	236	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	25	66	16' 3"	5' 7"	9' 6"	28,600	
AD-S 37220	12' 1"	242	10' 2"	283	23	236	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	30	66	16' 3"	5' 10"	9' 6"	31,592	
AD-S 40175	13' 3"	192	11' 9"	283	23	236	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	25	66	17' 3"	5' 7"	9'	28,820	
AD-S 40220	13' 3"	242	11' 9"	283	23	236	Motorized	20.87"	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	30	66	17' 3"	5' 10"	9' 6"	33,000	
AD-S 40320	13' 3"	352	11' 9"	236	23	236	Motorized	24.8"	6"	35.4"	—	14.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	50	66	17' 5"	6' 4"	10' 8"	46,200	
AD-S 40400	13' 3"	440	11' 1"	236	19	189	Motorized	24.8"	12"	40.9"	—	14.4"	20"	2	2	827	29.5"	43.5"	709	9.85"	50	120	18' 11"	6' 11"	11' 7"	59,400	
AD-S 40600	13' 3"	660	10' 2"	189	16	189	Motorized	27.56"	12"	39"	4'	14.4"	20"	2	2	827	29.5"	43.5"	709	9.85"	60	132	18' 7"	10' 8"	12' 7"	89,100	
AD-S 43175	14'	192	12' 2"	283	23	236	Motorized	20.87	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	25	66	18' 3"	5' 7"	9' 6"	30,320	
AD-S 43220	14'	242	12' 2"	283	23	236	Motorized	20.87	4"	35.4"	—	10.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	30	66	19' 4"	5' 10"	9' 6"	37,835	
AD-S 43320	14'	352	12' 2"	236	23	236	Motorized	24.8	6"	35.4"	—	14.4"	16"	2	2	1200	25.6"	39.6"	827	9.85"	50	66	19' 11"	6' 4"	10' 8"	47,900	
AD-S 43400	14'	440	12' 2"	236	19	189	Motorized	24.8	12"	40.9"	—	14.4"	20"	2	2	827	29.5"	43.5"	709	9.85"	50	120	20'	7' 10"	11' 7"	65,480	
AD-S 60220	20'	242	16' 8"	189	23	236	Motorized	20.87	6"	43.3"	—	10.4"	16"	4	4	827	29.5"	43.5"	709	9.85"	30	66	24' 8"	7' 9"	10' 8"	45,848	
AD-S 60320	20'	350	16' 8"	236	23	236	Motorized	24.8	6"	43.3"	—	14.4"	16"	4	4	827	29.5"	43.5"	709	9.85"	50	66	24' 8"	6' 4"	11' 4"	62,700	
AD-S 60400	20'	440	16' 8"	236	19	189	Motorized	24.8	12"	48"	—	14.4"	20"	4	4	827	29.5"	43.5"	709	9.85"	50	132	24' 8"	6' 11"	12' 2"	79,200	
AD-S 60600	20'	660	16' 8"	189	16	189	Motorized	27.56"	12"	39"	4'	14.4"	20"	4	4	827	29.5"	43.5"	709	9.85"	60	132	25'	8' 9"	12' 8"	118,800	
AD-S 60800	20'	880	16' 8"	165	14	189	Hydro-Mech	27.56"	16"	31.5"	4' 4"	15.75"	24"	4	4	827	29.5"	43.5"	709	9.85"	75	200	26' 5"	10' 6"	12' 11"	158,400	
AD-S 70800	23' 1.5"	880	16' 8"	189	16	165	Hydro-Mech	27.56"	16"	31.5"	4' 4"	15.75"	24"	4	4	827	29.5"	43.5"	709	9.85"	75	200	28' 7"	10' 6"	12' 11"	174,900	
AD-S 701000	23' 1.5"	1100	16' 8"	165	11	141	Hydro-Mech	31.5"	16"	31.5"	5'	19.68"	24"	4	4	709	39.4"	53.4"	591	9.85"	75	264	28' 11"	10' 8"	19' 4"	210,100	
AD-S 701250	23' 1.5"	1375	16' 8"	165	16	165	Hydro-Mech	31.5"	16"	35.4"	5' 7"	23.62"	24"	4	4	709	39.4"	53.4"	591	9.85"	120	330	28' 11"	10' 8"	21'	242,000	
AD-S 80800	26' 5"	880	21'	189	16	165	Hydro-Mech	27.56"	16"	31.5"	4' 4"	15.75"	24"	4	6	709	29.5"	43.5"	709	9.85"	75	200	32' 2"	10' 6"	12' 11"	187,000	
AD-S 801000	26' 5"	1100	21'	165	11	141	Hydro-Mech	31.5"	16"	31.5"	5' 3"	19.68"	24"	4	6	709	39.4"	53.4"	591	9.85"	75	264	32' 10"	10' 8"	19' 4"	224,400	
AD-S 801250	26' 5"	1375	21'	165	16	165	Hydro-Mech	31.5"	20"	35.4"	5' 11"	19.68"	24"	4	6	709	39.4"	53.4"	591	9.85"	120	330	32' 10"	10' 8"	21'	297,000	
AD-S 801600	26' 5"	1760	21'	165	14	165	Hydro-Mech	39.37	20"	35.4"	5' 11"	23.62"	24"	4	6	709	39.4"	53.4"	591	9.85"	120	330	33' 2"	11' 6"	23'	358,600	
AD-S 802000	26' 5"	2200	21'	165	14	141	Hydro-Mech	39.37	28"	37.4"	6' 11"	23.62"	29"	4	6	709	49.25"	63.25"	591	9.85"	150	530	34' 6"	14' 4"	26' 7"	547,800	



The above are standard specifications.*

Please contact us for *other sizes* and *options* :

- Bed lengths to your specifications
- Custom distance between frames
- Extra throat depth (up to 60")
- Extra open height
- Extra stroke
- Longer back gauge travel
- Tandem/Triple/Quad machine configurations for increased bending length

All readily available.

*Due to ongoing product development, specifications are subject to change.