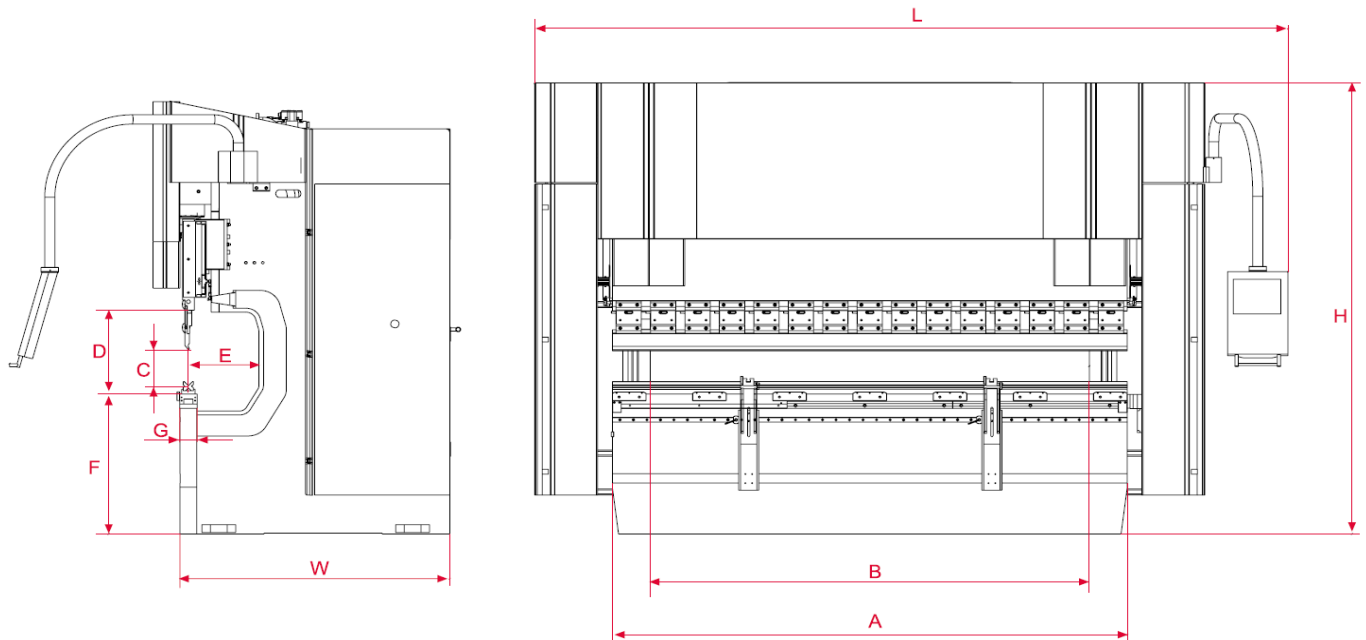


JMT AD-SERVO SERIES

TECHNICAL DIMENSIONS

AD-SERVO Series		25100	30100	30135	30175
Bending Length [A]		8' 4"	10'	10'	10'
Bending Force		110 Tons	110 Tons	150 Tons	192 Tons
Distance between Frames [B]		7' 2"	8' 6"	8' 6"	8' 6"
Y-Axis Speeds	Y-Axis Rapid Speed (Inches per Minute)	473	473	473	425
	Y-Axis Working Speed (Inches per Minute)	24	24	24	24
	Y-Axis Return Speed (Inches per Minute)	473	473	425	378
	CNC Crowning <i>Standard</i>	Motorized	Motorized	Motorized	Motorized
Daylight [D]		20¾"	20¾"	20¾"	20¾"
Bed Cap Width [G]		4"	4"	4"	4"
Bed Height [F]		35½"	35½"	35½"	35½"
Depth of Pit		—	—	—	—
Stroke [C]		10½"	10½"	10½"	10½"
Throat Depth [E]		16"	16"	16"	16"
Sliding Support Arms (Quantity)		2	2	2	2
Back Gauge Finger Blocks (Quantity)		2	2	2	2
Gauging Axes <i>Standard</i>	Speed of Travel in X-Axis (Inches per Minute)	1200	1200	1200	1200
	Travel in X-Axis	25½"	25½"	25½"	25½"
	Gaugable with 3rd Position	39.6"	39.6"	39.6"	39.6"
	Speed of R-Axis (Maximum Inches per Minute)	826	826	826	826
	Travel in R-Axis	10"	10"	10"	10"
Motor Power		2 x 28 HP	2 x 28 HP	2 x 30 HP	2 x 40 HP
Oil Tank Capacity		21 Gallons	21 Gallons	21 Gallons	31 Gallons
Overall Dimensions	Length [L]	12' 6"	13' 10"	13' 10"	14'
	Width [W]	5' 6"	5' 6"	5' 7"	5' 7"
	Height [H]	9'	9'	9'	9'
	Weight (Approx.)	19,625 Lbs.	20,945 Lbs.	23,150 Lbs.	25,355 Lbs.



The above are standard specifications.* Please contact us for *other sizes* and *options*.

*Due to ongoing product development, specifications are subject to change.