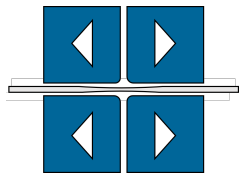
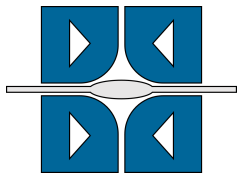


Stretching



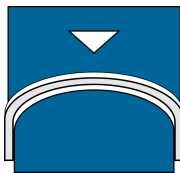
(a)

Shrinking



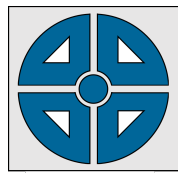
(b)

Finish Forming

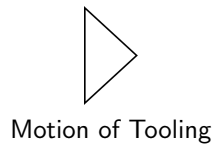


(c)

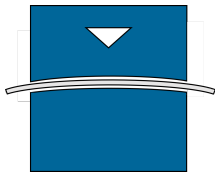
Flattening



(d)

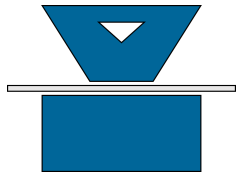


Doming



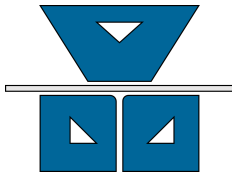
(e)

Planishing



(f)

Straightening



(g)

Edging



(h)