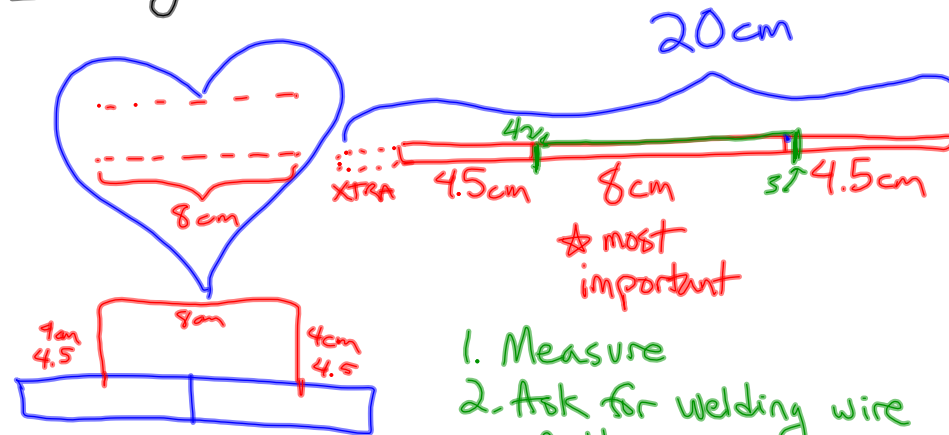


Welding wire:

1. Measure
2. Ask for welding wire of the right length
3. Measure, mark, and bend one leg
4. Measure, mark, and bend center length
5. Cut legs to length
6. DON'T DRILL!
(until your wire is ready...)