

	<h1>ARTHE METAL</h1>	SCHEDA TECNICA
		Rev. 0 – Ed. 1

SPECIFICATIONS AND FIELDS OF EMPLOYMENT

Decorative metal effect finish (gold, silver and derivatives) silky to the touch.

METAL ARTHE is used as a finish for walls gilding (gold leaf effect), as a special finish for columns or cornices in plaster, as walls of finishing effect with very visible metal (polished steel effect).

METAL ARTHE is inflammable, it becomes completely washable after about three weeks of the application.

COMPOSITION

Special acrylic emulsion, metallic pigments inalterability, UV resistant, inorganic and organic pigments, additives

METHODS OF APPLICATION

Surface preparation

Sandpaper any imperfections with STUCCOMURO and apply 1 coat of FISSATIVO UNIVERSALE correctly diluted with water at a ratio of 1:5 up to 1:10 depending on the surface absorption. Leave to dry for at least 4 hours and apply 2 coats of GENYUS SPECIAL, which is a special silk paint, either white or slightly colored, correctly diluted leaving 4 to 5 hours between each coat.

COLOURING

Each article in our color chart has been divided into 4 different grades, In order to obtain the desired color you must add in each pack of ARTHE METAL SILVER o ARTHE METAL GOLD of Lt 2.5 , the quantity of ARTHE toner as indicated in the chart below:

Art. ... E	Art. ... F	Art. ... G	Art. ... H
3 x 70 ml.	1 x 70 ml.	22 ml.	8 ml.

Application

There are 3 methods of application for ArtheMETAL:

Pennellato Effect: spread a layer of ArtheMETAL with a special SPALTER DECORA tool by using irregular movements, criss crossing with brush marks the surface . After drying about 12 hours, repeat the same procedure as the first coat in order to obtain the desired brush finish and an excellent coverage of the surface.

Gold Leaf Effect:

spread a layer of ArtheMETAL with a SPALTER DECORA tool covering about 1 square meter at a time and immediately with the help of our special ArtheMETAL TOOL you can obtain the Gold Leaf finish .

After drying about 12 hours, repeat the same procedure as the first coat in order to obtain the desired Gold Leaf finish and an excellent coverage of the surface .

Frisè Effect:

spread a layer of ArtheMETAL with a SPALTER DECORA tool covering about 1 square meter at a time and immediately with the help of our special ArtheMETAL TOOL go over the surface using circular movements; continue until the entire surface has been covered. After drying about 12 hours, repeat the same procedure as the first coat in order to obtain the desired brush finish and an excellent coverage of the surface.

The ArtheMETAL finish can be clearly seen when the entire surface has completely dried about 4 to 5 hours after the application.

TECHNICAL DATA

SPECIFIC WEIGHT:	1,094 +/- 5% Kg./Lt.
VISCOSITY BROOKFIELD:	4300 cps ± 5% G6 RPM 100 a 25°C
COLOUR:	to be chosen in the catalogue
DRYING:	1 hour to touch – completely dry in 24 hours at 20°C
YIELD:	10 m²/Lt. Per coat
PACKAGE:	Lt. 2,5 polyethylene-containers
DILUTION :	Ready to use.
APPLICATION :	roller or brush
PRESERVATION:	24 months in the intact packages away from temperature changes

ITEM OF SPECIFICATIONS

Decoration and protection of external and internal wall with an acrylic washable finish with a sandy metallic effect like ARTHE METAL Spiver srl , applied and finished with a special brush like the SPALTER FOR DECORA' of Spiver S.r.l.. Price includes materials but doesn't include scaffolding per sqm. €

NB The above-mentioned data are susceptible of variations. Spiver Ltd. is not responsible for any negative result depending on the application of the product out of the Company's control and on the agents unrelated to the product quality.