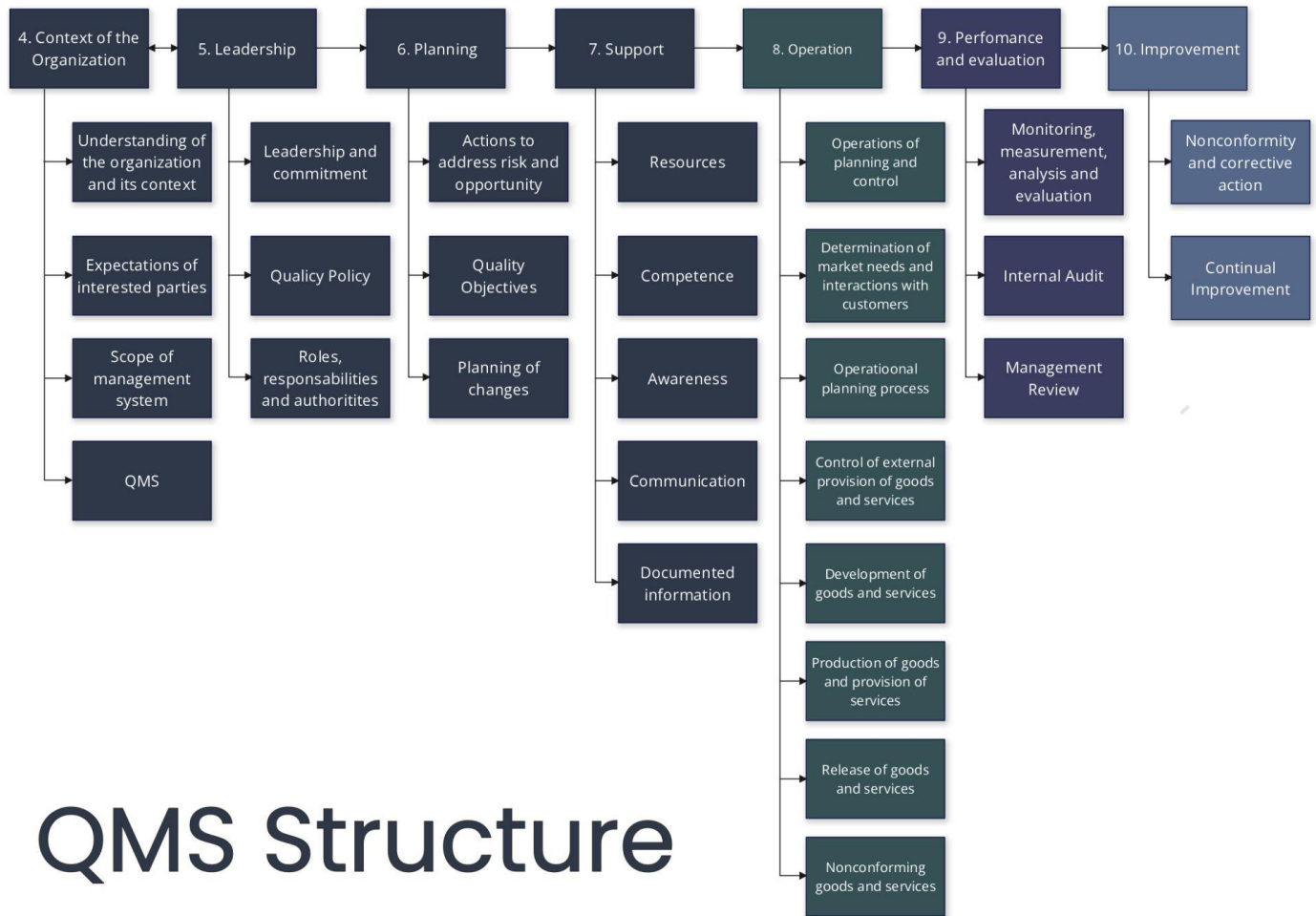


# HASTEN APPLIED CNC

## AS9100D: 2016. Quality Management System



## QMS Structure

### 1.0 SCOPE: Contained within this QMS Document includes

Hasten Applied CNC is a manufacturer of precision machine parts for aerospace and commercial applications. This manual covers the requirements for compliance with the AS9100D standard, Quality Management Systems – Requirements for Aviation, Space and Defense Organizations.

### 2.0 Non-Applicable Requirements

**1. Non-Applicable Requirement:** AS9100D, Section 8.3, Exclusion for “Design and development of product and services.”

**Justification:** Hasten Applied CNC currently does not design products. Our customers specify all principal product characteristics and the Contracts/P.O.’s clearly set forth those specifications.

### 3.0 MAINTAINED DOCUMENTED PROCEDURES

QP-04: Context of the organization

QP-05: Leadership

QP-06: Planning

QP-07: Support

QP-08: Operation

QP-09: Performance evaluation

QP-10: Improvement

### 4.0 QUALITY POLICY

***Hasten Applied CNC is dedicated to achieving its Strategic Plan by providing the highest quality products possible, delivering them on time, fulfilling all customer requirements and continuously improving the Quality Management System.***

### 5.0 QUALITY OBJECTIVES

To enhance this policy, Hasten Applied CNC. will obtain measurements of the following:

- a) Quality Performance
- b) On Time Delivery
- c) Customer Returns
- d) Scrap Rates

Measured values and related objectives will be included in pertinent reports of the above and provided in the Management Review Meeting Minutes.

### 6.0 PROCESS INTERACTIONS

6.1 Appendix A Business Process Map.

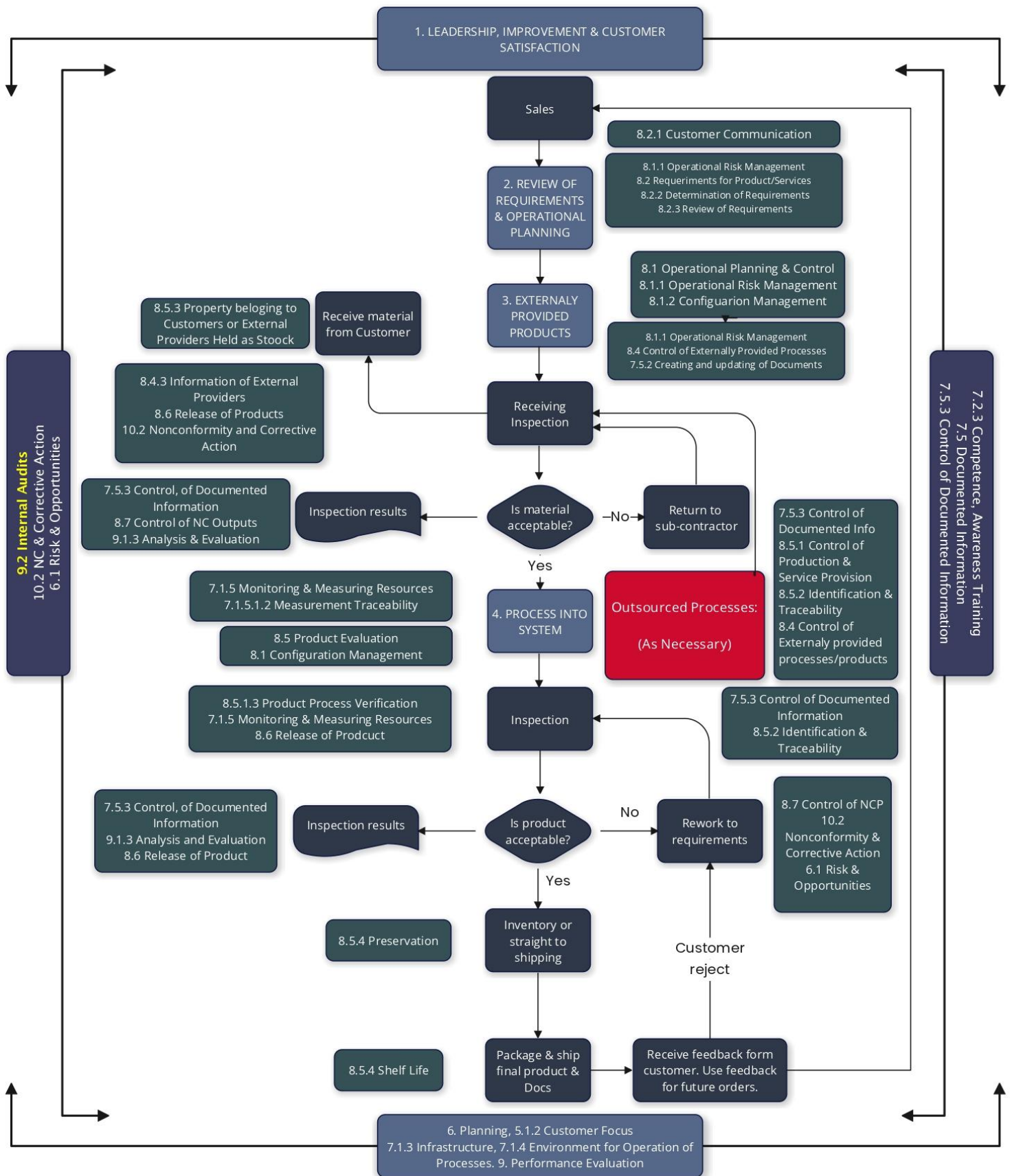
6.2 Appendix B Interaction of Processes.

### 7.0 ORGANIZATIONAL CHART

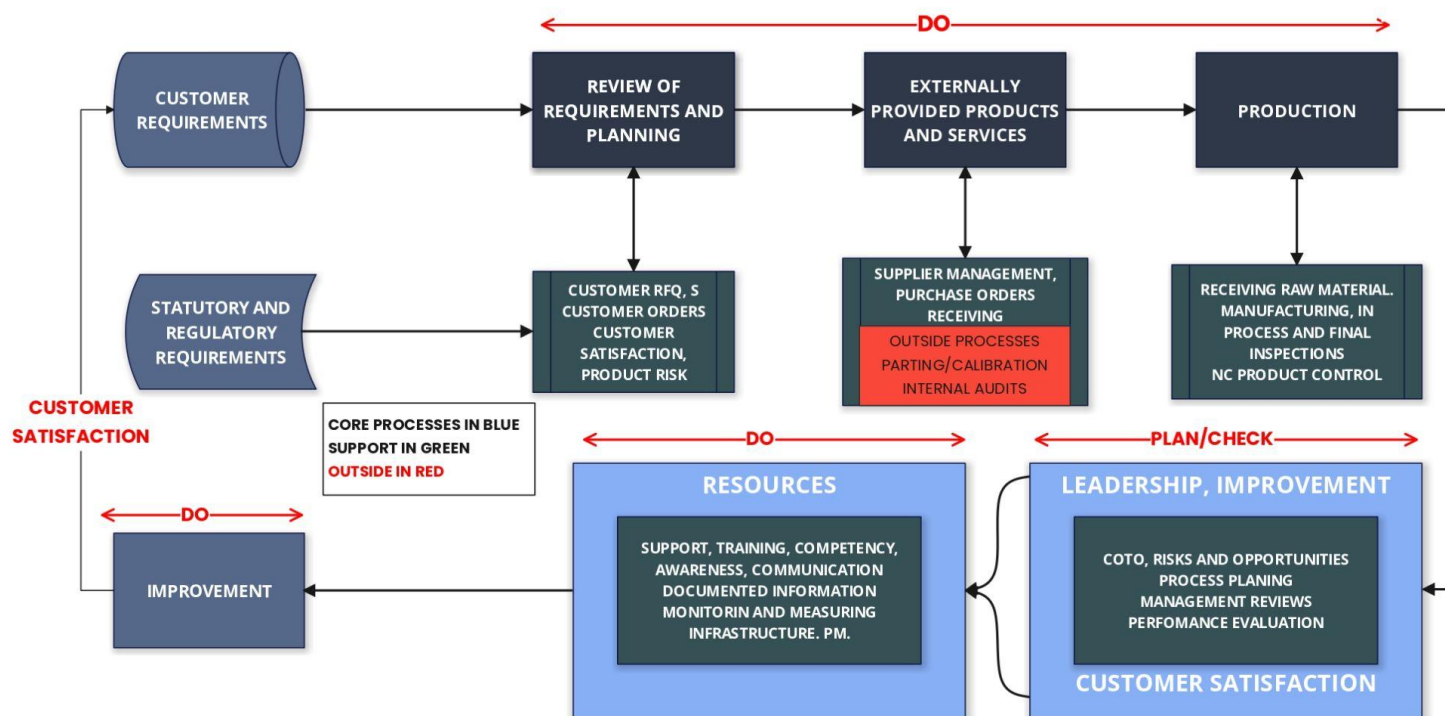
7.1 Appendix C

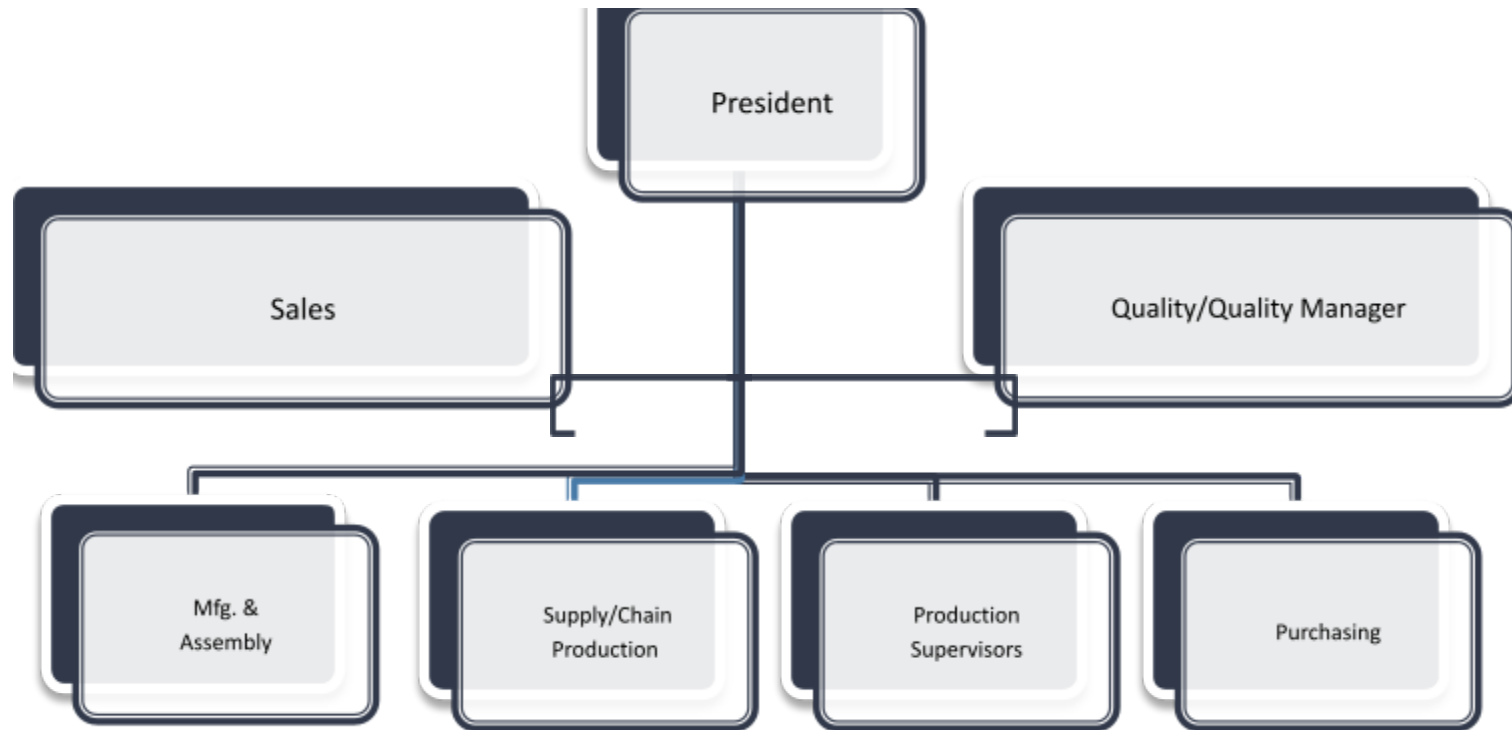
### 8.0 DOCUMENT HISTORY AND APPROVALS

Rev	Date	Originator	Description	Approval
-	04/14/2021	QA	QMS	R.H.



## Appendix B. Interaction of Processes





**APPENDIX C- ORGANIZATION CHART - SEE QP-05 LEADERSHIP SECTION 5.3 FOR RESPONSIBILITIES AND AUTHORITIES**