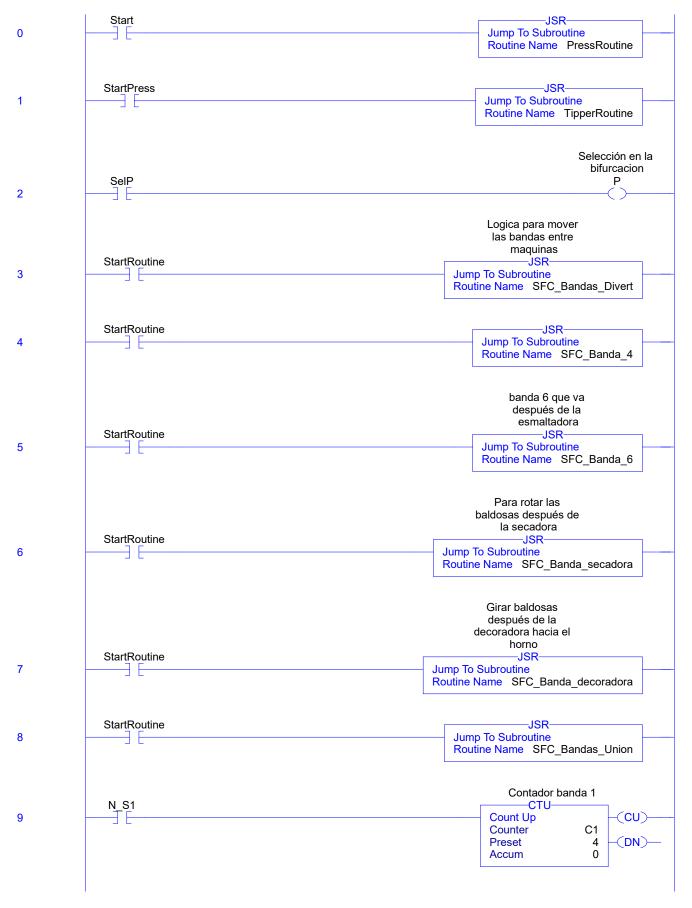
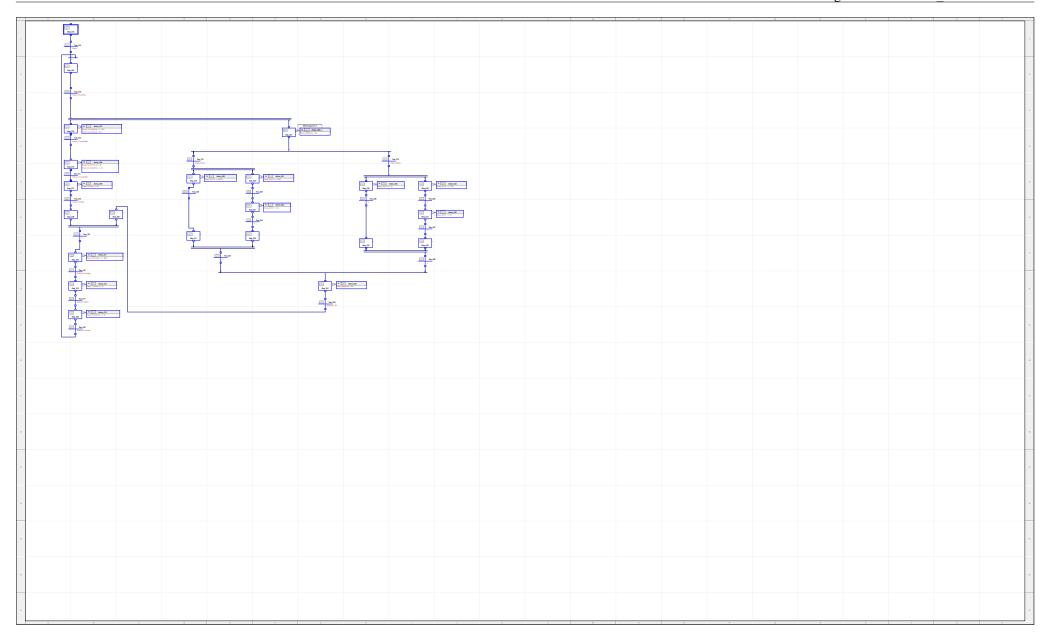
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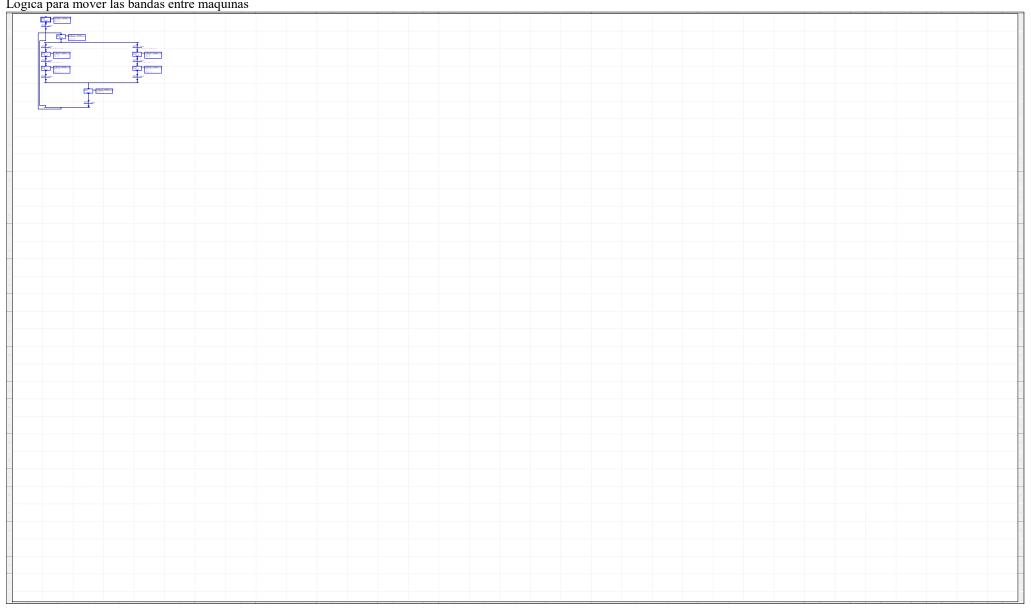
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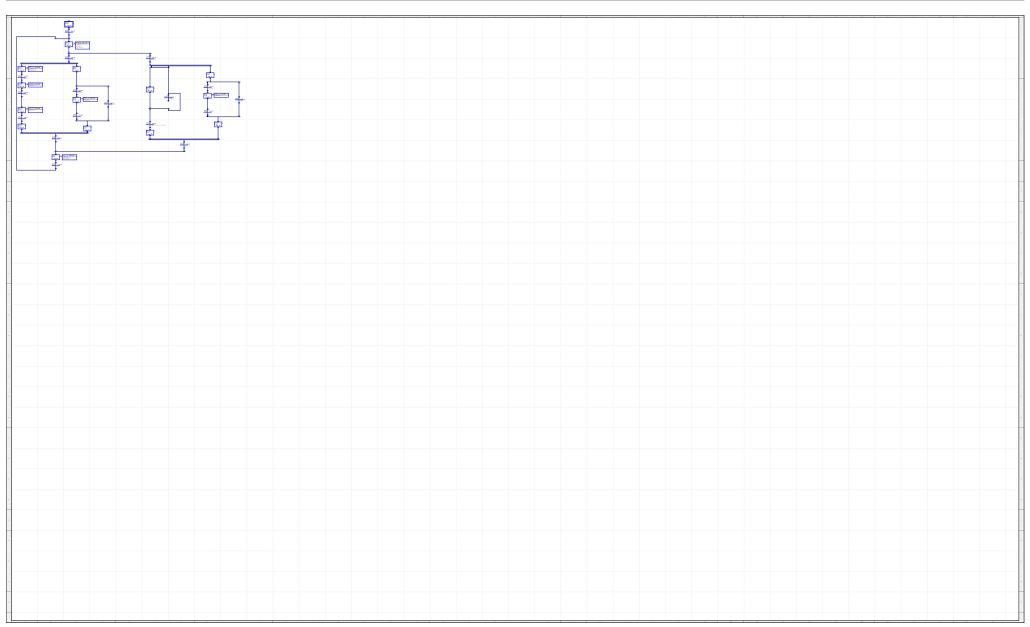


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Sheet Overview

Logica para mover las bandas entre maquinas





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banda 6 que va después de la esmaltadora

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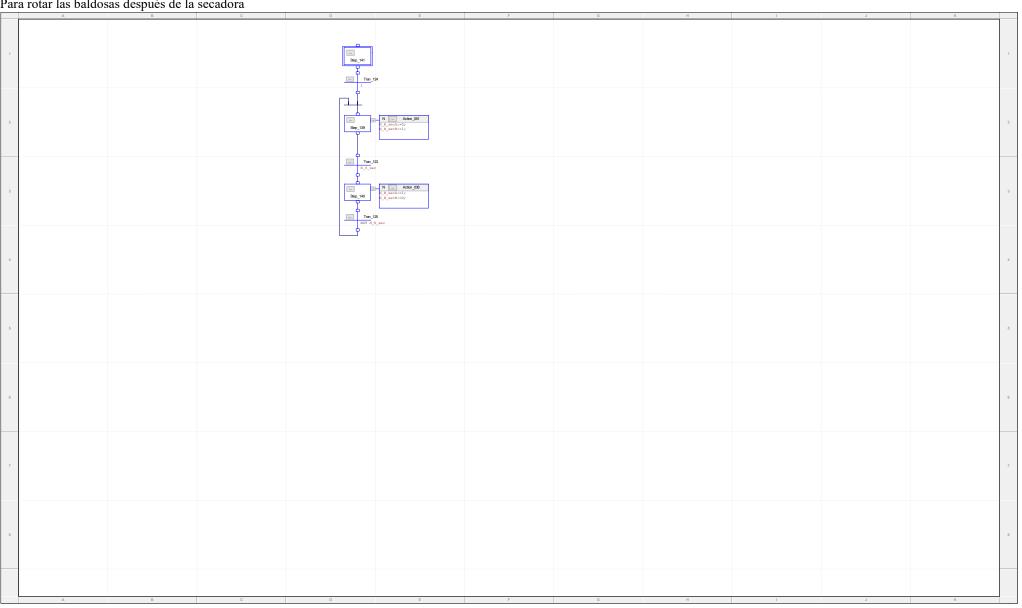
Girar baldosas después de la decoradora hacia el horno

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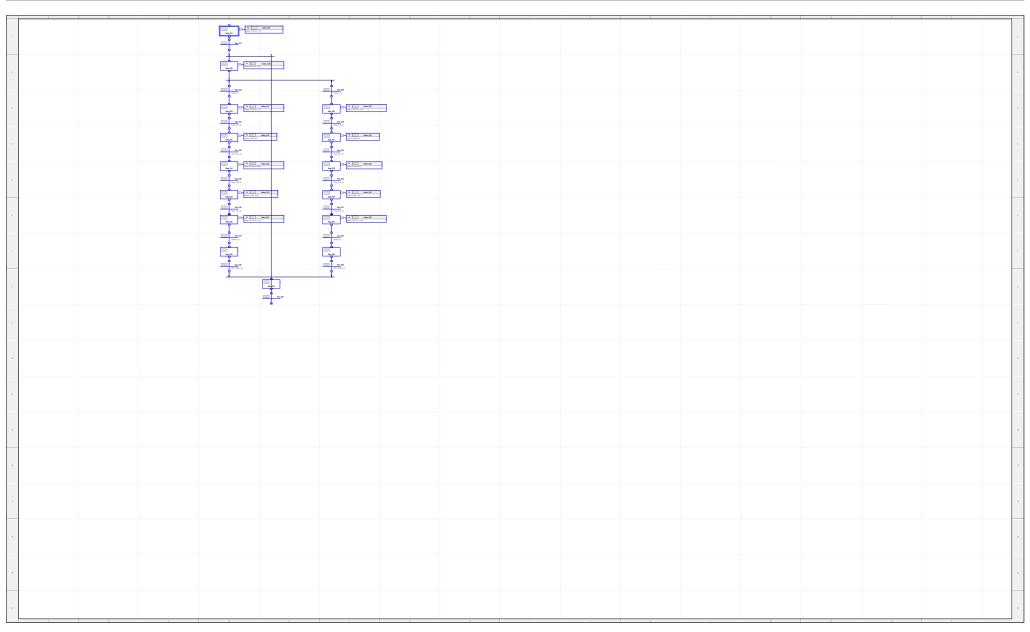
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Para rotar las baldosas después de la secadora



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Sheet Overview



CeramicPress MainTask MainProgram MainRoutine Ladder Diagram ______1 **PressRoutine** Sequential Function Chart3 SFC Bandas Divert Sequential Function Chart SFC Bandas Union Sequential Function Chart5 SFC Banda 4 Sequential Function Chart6 SFC Banda 6 Sequential Function Chart SFC Banda decoradora Sequential Function Chart8 SFC Banda secadora Sequential Function Chart9 **TipperRoutine** Sequential Function Chart