

**Delta Laboratories**  
**Preventative Maintenance Task**

Department	Equipment	Equipment No
Validation	Big Ass Oven	OV-234

Task Title	Task No
5 Yearly replacement of sand filter media	MTDL-142

Task Procedure	Result
1 Check main structure for damage and fractures and ensure castor wheel	_____ kPa
2 Check main structure for damage and fractures and ensure castor wheels are turning freely and grease if necessary. Also ensure castor wheel locks are operating correctly.	_____ kPa
3 Visually inspect recirculation system for defect	
4 Check pipes and fittings for leaks	
5 Verify recirculation pump (PU105) is operating correctly.	
6 Verify recirculation pump (PU106) is operating correctly	
7 From the HMI, record the pre-filter pressure	PT101_____ kPa
8 Record Post Filter Pressure	PT102_____ kPa
9 Record recirculation line pressure	PT103_____ kPa
10 Change filters if the pressure difference between PT101 and PT102 is more than 200 kPa	

**Comments**

<div>Maintenance Work Conducted by (Sign)_____ (Date)_____</div>
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