D	DOC NO	MODEL	NAME	REV.	PAGE
PULOON TECH	PL-VCDM0000-003	VCDM	Interface Specification	2.7	1 of 39

# **Interface Specification**

MODEL : VCDM

REV. : 2.7

DATE : 2010. 11. 16





DOC NO	MODEL	NAME	REV.	PAGE	
PL-VCDM0000-003	VCDM	Interface Specification	2.7	2 of 39	

## **Revision History**

		Item		
Ver.	DATE	Title	Details	Name
1.0	2008.03.13.	Released		H. H. SO
1.1	2008.04.30	Rom Version Command	Modify the Rom Version Command	H. H. SO
			frame. (page 22)	
1.2	2009.04.09	Dispense & Test Disepense	Modify the Dispense & Test Dispense	H. H. SO
		Command	Command frame. (page 10-13)	
		Last Status Command	Modify the Last Status Command	
			frame. (page 14)	
		Error Code	Add Error Code (0x1D, 0x60~0x63,	
			0x80~0x83) (page 24-25)	
1.3	2009.05.18	Status Response	Modify Status Response (page 9)	H. H. SO
		Sensor	Modify Sensor Description (page 27)	
		Error Code	Add Error Code (0x84) (page 24)	
		Command	Add Loader Version Command	
			(page 21)	
			Add FW Version Command (page 22)	
			Add Read Debug Command (page 23)	
1.4	2009.06.09	Error Code	Modify Error Code (page 20-21)	H. H. SO
		Command	Add Command Code (page 24)	
			Modify Commnad Code (page 27-29)	
1.5	2009.06.10	Error Code	Modify Error Code(page 28)	H. H. SO
1.6	2009.06.22	Command	Modify Commnad Code (page 25)	H. H. SO
1.61	2009.06.23	Correction of Editiing	Removal of wrong description of EXIT1	H. H. SO
			(page 13)	
1.7	2009.07.24	Command	Add Clear/Get/Set Tallies Command	Y.H.KIM
		Error Code	Code (page 25)	
			Add Error Code (page 33)	
1.80	2009.07.31	Command	Add Get Device Serial Number	Y.M.KIM
			(page 31)	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	3 of 39

1.91	2009.08.14	Response	Modify FW Version Response	Y.M.KIM
			DATA2~DATA3(Year part)	
			(page 25)	
		Response	Correct FW Version Response	
			DATA0~DATA1(day, month field)	
			(page 25)	
		Correction of Sensor	Correct Sonar Sensor Type	
		Description	DVT Actuator Type and Spelling of	
			"Ultrasonic" (page 39)	
		Correct Error Code	Correct Error Code of Divert, Exit,	
			Reject,and Sonar Sensor error	
			(page 36)	
		Command	Add Get Dispense Serial Command	
			Code (page 34)	
2.0	2009.08.25	Response	Modify Loader Version Response	Y.M.KIM
			DATA2~DATA3(Year part)	
			(page 23)	
		Response	Correct Loader Version Response	
			DATA0~DATA1(day, month field)	
			(page 23)	
		Response	Modify Get Dispense Serial Response	
			(page 33)	
2.1	2009.09.10	Add Error Code	Add Error Code for JAM at Reject	Y.H.KIM
			Sensor : 0x2F (page 34)	
2.2	2009.10.16	Add Error Code	Add Error Code for Note in Exit Sensor	Y.H.KIM
			at Purge : 0x3F (page 35)	
			Add Error Code : Detect Note in	
			Path Sensor before pick up (page	
			37)	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	4 of 39

2.3	2009.10.28	Correct Wrong Description	Correct Define of Parity Bits (page 7)	Y.H.KIM
			Correct STAT1 to 4 Description	
			(page11)	
			Correct Error of Serial Dispense	
			Number (page 13, 14, 16)	
			Delete Wrong Note Limited (page 15)	
			Correct Description of SENSOR	
			DIAGNOSTICS and it's Response	
			(page 17, 18)	
			Correct Description of General Opacity	
			Range in SET BILL OPACITIES (page	
			18)	
			Correct Description of Default value in	
			GET BILL OPACITIES (page 19)	
			Correct Description of General Length	
			Range in SET BILL LENGTHS (page	
			20)	
2.4	2010.01.28	Add Command	Add Auto-Calibration Command (page	Y.H.KIM
			35)	
		Add Error Code	Add Error Code : Failure of Auto-	
			Calibration for Sonar Sensor (page 36)	
2.5	2010.09.13	Erase Command	Erase Dispense2 (p.25)	S.W.KIM
		Erase Error Code	Erase Error Code : Detect note in	
			Cashout	
2.6	2010.09.28	Add Error Code	Add Error Code 0x26 (p.36)	Y.H.KIM
			Correct Error Code (p.36)	
2.7	2010.11.16	Add Error Code Discription	Add Error Code Discription : Error	Y.H.KIM
		2 2 2 1 2 2 2 2 3 3 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5	Code + 0x20 (p.8)	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	5 of 39

### **Contents**

1. PREFACE	6
2. COMMUNICATION INTEREFACE	6
2.1 MESSAGE TRANSMISSION	6
2.2 TRANSMISSION CHARACTERISTICS	7
2.3 MAIN TIMING	7
3. MESSAGE PROTOCOL	8
3.1 RESET	
3.2 STATUS	9
3.3 PURGE	11
3.4 DISPENSE (Multi-Cassette Dispense)	12
3.5 TEST DISPENSE	14
3.6 LAST STATUS	16
3.7 SENSOR DIAGNOSTICS	17
3.8 SET BILL OPACITIES	18
3.9 GET BILL OPACITIES	19
3.10 SET BILL LENGTHS	20
3.11 GET BILL LENGTHS	
3.12 GO LOADER	22
3.13 LOADER VERSION	
3.14 FW VERSION	24
3.15 CLEAR TALLIES	
3.16 GET TALLIES	
3.17 SET TALLIES	
3.18 GET DEVICE SERIAL NUMBER	31
3.19 GET SERIAL DATA OF DISPENSE COMMAND	32
3.20 AUTO-CALIBRATION FOR SONAR SENSOR	33
4. ERROR CODES	34
4.1 ERROR CODES	34
4.2 SENSOR LAYOUT	37
4.3 SENSOR DESCRIPTION	38

D	DOC NO	MODEL	NAME	REV.	PAGE
PULOON TECH	PL-VCDM0000-003	VCDM	Interface Specification	2.7	6 of 39

#### 1. PREFACE

The document is related to the communication protocol of VCDM, which is made by Puloon Technology. Communication interface, message protocol and testing program are included.

#### 2. COMMUNICATION INTEREFACE

VCDM supports the serial interface based on RS-232C with upper level device. The series of the texts, which are transferred to counterpart, are called "Message". The message from upper level device to cash dispenser will be called "Command" and the message from cash dispenser to upper level will be called "Response".

#### 2.1 MESSAGE TRANSMISSION

Cash dispenser is operated by the command from upper level device (host) and sends the response for that. When cash dispenser receives a command, the response should be sent before the next command is received. If a command sends during the processing the response, cash dispenser would not react and respond to the command at all. Also cash dispenser doesn't give any response before a command is arrived.

When a message (command or response) has been sent, a response is sent to indicate whether the message has been successfully received.

- ➤ ACK (0x06): to indicate that message has been accepted.
- ➤ NAK (0x15): to indicate that the message has been rejected and that the message should be resent.

The re-sending of one message will be tried up to 3 times and, in case all of the trials fail, the message will be canceled and new transmission mode be ready. All the texts except ACK would be considered as NAK. (Exceptionally. EOT (0x04) is the newly sent character set from upper level and it is recognized as EOT which enables to be ready for new communication transferring mode.)

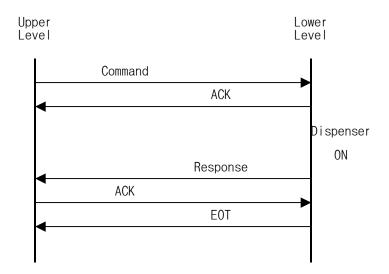
Every message has Block Check Character (BCC), which shows whether the message is normal or abnormal. Therefore, in case of right BCC, the message is known as normal state (Sending ACK). Otherwise, NAK is sent and notice the failure of message transmission.

The character set of EOT is used in the head and the end of the message. If it is not located on BCC Check, all the transmission order is ignored and new communication mode is set up.

The basic order in message is displayed like below.



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	7 of 39



#### 2.2 TRANSMISSION CHARACTERISTICS

Transmission method is half duplex mode (HDM). When the dispenser is operated, the message from upper level is ignored. The major transmitted characters are like below.

Transmission Rate	9600 bps
Character Length	8 bits
Parity bits	Even
Stop bits	1 stop bit
Flow Control	None

In case of transmission, physical handshake is not used. Only RXD and TXD defined in RS-232C specification is observed.

#### 2.3 MAIN TIMING

Timing	Min.	Max.
Delay to send ACK after Command	0	50 ms
Delay to send EOT after ACK	0	50 ms
Timeout for waiting for ACK	5000 ms	5050 ms
Delay to send Response after Command	0	90 sec



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	8 of 39

### 3. MESSAGE PROTOCOL

Message protocol is dependent on Command and Response of message and has a little difference up to the function with specific format.

### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD		Command Code
PARA		Command PARAmeter (Variable Length)
ETX	0x03	End of Text
BCC		Block Check Character

### Response Format

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP		Command Code
ERROR		Error Code + 0x20
PARA		Response PARAmeter (Variable Length)
ETX	0x03	End of Text
BCC		Block Check Character

BCC can be gotten through Exclusive-OR (XOR) from the start of each message to ETX except BCC.

#### 3.1 RESET

The reset will cause the dispenser reset by software.

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
CMD	0x44	RESET Command		
ETX	0x03	End of Text		
BCC	0x71	Block Check Character		



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	9 of 39

(Cf.) When RESET is transmitted, it would take 2 seconds for dispenser to initialize all status. Therefore, the next command would be sent after the initialization.

### Response Format

Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP	0x44	RESET Command (CMD)		
ERROR		Error Status for Operation		
ETX	0x03	End of Text		
BCC		Block Check Character		

### **3.2 STATUS**

This command shows the current sensor status and the configuration of cassette in the top position.

#### **Command Format**

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
CMD	0x50	STATUS Command		
ETX	0x03	End of Text		
BCC		Block Check Character		

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x50	STATUS Command
ERROR		Error Status for Operation
DISP0		Status for Dispenser
DISP1		Status for Dispenser
STAT1		Status of Cassette in Top Pick Position
TYPE1	0x31 ~	Type of Cassette in Top Pick Position
	0x34	
OPAC1	Value	Thickness Reference Value of Bills in Cassette in Top
	+0x20	Pick Position



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	10 of 39

	1			
LENG1	Value	Length Reference Value of Bills in Cassette in Top Pick		
	+0x20	Position		
STAT2		Status of Cassette in Second Top Pick Position		
TYPE2	0x31 ~	Type of Cassette in the Second Top Pick Position		
	0x34			
OPAC2	Value	Thickness Reference Value of Bills in Cassette in the		
	+0x20	Second Top Pick Position		
LENG2	Value	Length Reference Value of Bills in Cassette in the		
	+0x20	Second Top Pick Position		
STAT3		Status of Cassette in Third Top Pick Position		
TYPE3	0x31 ~	Type of Cassette in the Third Top Pick Position		
	0x34			
OPAC3	Value	Thickness Reference Value of Bills in Cassette in the		
	+0x20	Third Top Pick Position		
LENG3	Value	Length Reference Value of Bills in Cassette in the Third		
	+0x20	Top Pick Position		
STAT4		Status of Cassette in Bottom Pick Position		
TYPE4	0x31 ~	Type of Cassette in Bottom Pick Position		
	0x34			
OPAC4	Value	Thickness Reference Value of Bills in Cassette in Bottom		
	+0x20	Pick Position		
LENG4	Value	Length Reference Value of Bills in Cassette in Bottom		
	+0x20	Pick Position		
ETX	0x03	End of Text		
BCC		Block Check Character		

### **DISP0** Description

bit	Meaning
0	Sensor DIVERT is blocked and Off.
1	Sensor SONAR is blocked and Off.
2	Sensor REJECT is blocked and Off.
3	Sensor EXIT is blocked and Off.
4	REJECT_TRAY exist.
5	Always 0
6	Always 1
7	Always 0

### DISP1 Description

bit	Meaning				
0	Sensor PATH1 is blocked and Off.				
1	Sensor PATH2 is blocked and Off.				



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	11 of 39

2	Sensor PATH3 is blocked and Off.
3	Sensor PATH4 is blocked and Off.
4	Always 0
5	Always 0
6	Always 1
7	Always 0

### STAT1 to 4 Description

bit	Meaning			
0	Sensor CST_IN is blocked and Off.			
1	Sensor CHECK is blocked and Off.			
2	Cassette exists in the position.			
3	Cassette is under Near-end Status.			
4	Always 0			
5	Cassette PickUp is End.			
6 Always 1				
7	Always 0			

### 3.3 PURGE

PURGE will cause the dispenser to purge the transport of all bills from four cassettes and to move the bills in the path to the reject tray. This command will not be required for normal operation. However, in case of abnormal termination such as sudden power-off by external cause, the command will be useful to remove the notes. A successful PURGE operation will move any bills in the transport to the reject tray but if the note would be left in the EXIT area, it may be dispensed.

PURGE will perform the repetitive routine of FORWARD/BACKWARD FEED itself and cause the damage of notes. It will not recover errors completely by JAM or already terminated DISP (dispense) command. Therefore, it is recommended to use carefully.

Name	Code	Description	
EOT	0x04	Start of Transmission	
ID	0x30	Communication ID	
STX	0x02	Start of Text	
CMD	0x51	PURGE Command	
ETX	0x03	End of Text	
BCC		Block Check Character	

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DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	12 of 39

Name	Code	Description				
SOH	0x01	Start of Header				
ID	0x30	Communications ID				
STX	0x02	Start of Text				
RSP	0x51	PURGE Command (CMD)				
ERROR		Error Status for Operation				
MISS	0x30	RESERVED				
EXIT1	Count	The Number of the Dispensed Items during Purge				
	+0x20	Command				
REJECT1	Count	The Number of the Reject Events during Purge				
	+0x20	Command				
CASSETTE1	0x31	The Type of Cash Cassette Loaded on the 1 <sup>st</sup> High (Top)				
	~0x34					
EXIT2	0x20	Default value : 0x20				
REJECT2	0x20	Default value : 0x20				
CASSETTE2	The Type of Cash Cassette Loaded on the 2 <sup>nd</sup> High					
	~0x34					
EXIT3	0x20	Default value : 0x20				
REJECT3	0x20	Default value : 0x20				
CASSETTE3	0x31	The Type of Cash Cassette Loaded on the 3 <sup>rd</sup> High				
	~0x34					
EXIT4	0x20	Default value : 0x20				
REJECT4	0x20	Default value : 0x20				
CASSETTE4	0x31	The Type of Cash Cassette Loaded on the 4 <sup>th</sup> High				
	~0x34	(Bottom)				
RSV	0x20	Reserved (9bytes)				
ETX	0x03	End of Text				
BCC		Block Check Character				

### 3.4 DISPENSE (Multi-Cassette Dispense)

The command will cause to dispenser the requested number of notes from the requested Type cassette. It will check thickness and length of notes, which are individually referred to the specified OPACITY and LENGTH, and then decide whether the notes are dispensed or rejected. During the process, other parameters such as the required distance between notes and the skew of notes will give influence on dispensing and rejecting.

The number of the requested notes for dispensing should not be over 20 sheets at maximum.

The SERIAL field is for the sequential count and takes a role of identification of the



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	13 of 39

Dispenser command. If current SERIAL has the same as that of the prior command, 0x3D error will be occurred. In order to avoid the unexpected confusin of Dispense command, the host should send different number or sequential number every time on SERIAL when it sends Disapnese command to VCDM.

#### **Command Format**

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
CMD	0x52	DISPENSE Command		
QTY1	0x20~	The number of bills to be dispensed from Top Cassette + 0x20		
QTY2	0x20~	The number of bills to be dispensed from the Second Top Cassette + 0x20		
QTY3	0x20~	The number of bills to be dispensed from the Third Top Cassette + 0x20		
QTY4	0x20~	The number of bills to be dispensed from Bottom Cassette + 0x20		
TO1	0x20	Default Status: Fixed as 0x20		
TO2	0x20	Default Status: Fixed as 0x20		
SERIAL	0x21~	Dispense Serial Number or Identifiaction Number of		
	0x7F	Dispense Command		
ETX	0x03	End of Text		
BCC		Block Check Character		

Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communication ID	
STX	0x02	Start of Text	
RSP	0x52	DISPENSE Command	
ERROR		Error Status for Operation	
SERIAL	0x21~	Dispense Serial Number or Identifiaction Number of	
	0x7F	Dispense Command	
EXIT1	Count	Number of Items Dispensed from the Top Cassette.	
	+0x20		
REJECT1 Count		Number of Reject Events from the Top Cassette	
	+0x20		
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1st High	
	~0x34	(Reserved.) Default is 0x31	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	14 of 39

EVITO	0	Nonether of Renewald from the Oceand Ton
EXIT2	Count	Number of Items Dispensed from the Second Top
	+0x20	Cassette.
REJECT2	Count	Number of Reject Events from the Second Top
	+0x20	Cassette
CASSETTE2	0x31	The Type of the Cash Cassette Loaded on the 2 <sup>nd</sup> High
	~0x34	(Reserved.) Default is 0x32
EXIT3	Count	Number of Items Dispensed from the Third Top
	+0x20	Cassette.
REJECT3	Count	Number of Reject Events from the Third Top Cassette
	+0x20	
CASSETTE3	0x31	The Type of the Cash Cassette Loaded on the 3 <sup>rd</sup> High
	~0x34	(Reserved.) Default is 0x33
EXIT4	Count	Number of Items Dispensed from the Bottom Cassette.
	+0x20	
REJECT4	Count	Number of Reject Events from the Bottom Cassette.
	+0x20	
CASSETTE4	0x31	The Type of the Cash Cassette Loaded on the 4 <sup>th</sup> High
	~0x34	(Reserved.) Default is 0x34
RSV	0x20	Reserved (9bytes)
ETX	0x03	End of Text
BCC		Block Check Character

#### 3.5 TEST DISPENSE

The command will cause to reject the specified number of notes from the cassette to the reject tray. All the specified notes will move into the reject tray.

The requested dispensing number of notes at maximum should not be over 20 sheets with Test Dispense Command.

The SERIAL field is for the sequential count and takes a role of identification of the Dispenser command. If current SERIAL has the same as that of the prior command, 0x3D error will be occurred. In order to avoid the unexpected confusin of Dispense command, the host should send different number or sequential number every time on SERIAL when it sends Disapnese command to VCDM.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD	0x53	TEST DISPENSE Command



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	15 of 39

QTY1	0x20~	The Number of the Dispensed Banknotes from the 1 <sup>st</sup>
		High Cash Cassette + 0x20
QTY2	0x20~	The number of bills to be dispensed from the Second
		Top Cassette + 0x20
QTY3	0x20~	The number of bills to be dispensed from the Third Top
		Cassette + 0x20
QTY4	0x20~	The number of bills to be dispensed from Bottom
		Cassette + 0x20
TO1	0x20	Default Status: Fixed as 0x20
TO2	0x20	Default Status: Fixed as 0x20
SERIAL	0x21~	Dispense Serial Number or Identifiaction Number of
	0x7F	Dispense Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP	0x53	TEST DISPENSE Command		
ERROR		Error Status for Operation		
SERIAL	0x21~	Dispense Serial Number or Identifiaction Number of		
	0x7F	Dispense Command		
EXIT1	Count	The Number of the Dispensed Items from Type1 Cash		
	+0x20	Cassettes		
REJECT1	Count	The Number of Reject Events from Type1 Cash		
	+0x20	Cassettes		
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1 <sup>st</sup> High		
	~0x34			
EXIT2	Count	The Number of of the Dispensed Items from the Type2		
	+0x20	Cash Cassettes		
REJECT2	Count	The Number of Reject Events from the Type2 Cash		
	+0x20	Cassettes		
CASSETTE2	0x31	The Type of the Cash Cassette Loaded on the 2 <sup>nd</sup> High		
	~0x34			
EXIT3	Count	The Number of the Dispensed Items from the Type3		
	+0x20	Cash Cassettes		
REJECT3	Count	The Number of Reject Events from the Type3 Cash		
	+0x20	Cassettes		
CASSETTE3	0x31	The Type of the Cash Cassette Loaded on the 3 <sup>rd</sup> High		
	~0x34			



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	16 of 39

EXIT4	Count	The Number of Items Dispensed from the Type4 Cash
	+0x20	Cassettes
REJECT4	Count	The Number of Reject Events from the Type4 Cash
	+0x20	Cassettes
RSV	0x20	Reserved (9bytes)
ETX	0x03	End of Text
BCC		Block Check Character

#### 3.6 LAST STATUS

The command will request to resend the results to the last operation commands such as PURGE, DISPENSE and TEST DISPENSE. Therefore, it is effective only when the prior operation was performed.

The SERIAL field is for the sequential count and takes a role of identification of the Dispenser command. If current SERIAL has the same as that of the prior command, 0x3D error will be occurred. In order to avoid the unexpected confusin of Dispense command, the host should send different number or sequential number every time on SERIAL when it sends Disapnese command to VCDM.

In case the SERIAL is 0x20, the Dispense was perfomed by "SENSOR DIAGNOSTICS" command and if the SERIAL has the value between 0x21 and 0x7F, the Dispense is done by t DISPENSE or TEST DISPENSE command.

#### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x55	LAST STATUS Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x55	LAST STATUS Command
LAST CMD		Prior Operation Command Code



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	17 of 39

ERROR		Error Status for Operation
SERIAL	0x21~	Dispense Serial Number or Identifiaction Number of
SERIAL	_	·
E)/IT/	0x7F	Dispense Command
EXIT1	Count	Number of Items Dispensed from the Top Cassette.
	+0x20	
REJECT1	Count	Number of Reject Events from the Top Cassette
	+0x20	
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1 <sup>st</sup> High
	~0x34	(Reserved.) Default is 0x31
EXIT2	Count	Number of Items Dispensed from the Second Top
	+0x20	Cassette.
REJECT2	Count	Number of Reject Events from the Second Top
	+0x20	Cassette
CASSETTE2	0x31	The Type of the Cash Cassette Loaded on the 2 <sup>nd</sup> High
	~0x34	(Reserved.) Default is 0x32
EXIT3	Count	Number of Items Dispensed from the Third Top
	+0x20	Cassette.
REJECT3	Count	Number of Reject Events from the Third Top Cassette
	+0x20	
CASSETTE3	0x31	The Type of the Cash Cassette Loaded on the 3 <sup>rd</sup> High
	~0x34	(Reserved.) Default is 0x33
EXIT4	Count	Number of Items Dispensed from the Bottom Cassette.
	+0x20	·
REJECT4	Count	Number of Reject Events from the Bottom Cassette.
	+0x20	·
CASSETTE4	0x31	The Type of the Cash Cassette Loaded on the 4 <sup>th</sup> High
	~0x34	(Reserved.) Default is 0x34
RSV		Reserved (9bytes)
ETX	0x03	End of Text
BCC		Block Check Character

#### **3.7 SENSOR DIAGNOSTICS**

The command will cause to dispense 5 notes from the designated cassette as if "TEST DISPENSE" will do. The notes are moved to reject tray and the measured OPACITY, LENGTH and SOLENOID TIME of the average 5 note is returned.

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communications ID		



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	18 of 39

STX	0x02	Start of Text
CMD	0x58	SENSOR DIAGNOSTICS Command
POS	0x31~	The Designated Cassette for Dispensing
	0x34	(0x31: Top, 0x34: Bottom)
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x58	SENSOR DIAGNOSTICS Command Code (CMD)
ERROR		Error Status for Operation
OPAC.	Value	OPACITY of the Average 5 Picked Bill
	+0x20	
LENG.	Value	LENGTH of the Average 5 Picked Bill
	+0x20	
DIVERT	0x20	Reserved.
REJECT	0x20~	Number of Reject Event
ETX	0x03	End of Text
BCC		Block Check Character

#### 3.8 SET BILL OPACITIES

The command is used to save the reference value in order to detect double notes. Each opacity value can be saved from 0x00 to 0xDF. The value, 0x00 means to maintain current data. When the data is changed, it will be saved in the memory of EEPROM and then efficient for the next transaction. In case of power on/off, the value continues to be used. However, when the electricity trouble causes the saved data damaged (wrong check sum on EEPROM), the criterion is set to initial value again. Therefore, it is recommended for user to check the value of the saved value of OPACITY when it is turned on. In general, the opacity range is between 0x30 and 0x50.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x5A	SET BULL OPACITIES Command



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	19 of 39

		Ţ
OPAC1_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in top
	0x3F	cassette
OPAC1_LOW	0x30~	The low hexadecimal digit for the opacity of bills in top
	0x3F	cassette
OPAC2_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	second top cassette
OPAC2_LOW	0x30~	The low hexadecimal digit for the opacity of bills in
	0x3F	second top cassette
OPAC3_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	third top cassette
OPAC3_LOW	0x30~	The low hexadecimal digit for the opacity of bills in third
	0x3F	top cassette
OPAC4_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	bottom cassette
OPAC4_LOW	0x30~	The low hexadecimal digit for the opacity of bills in
	0x3F	bottom cassette
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
RSP	0x5A	SET BILL OPACITIES Code (CMD)	
ERROR		Error Status for Operation	
ETX	0x03	End of Text	
BCC		Block Check Character	

### 3.9 GET BILL OPACITIES

The command will get the OPACITY data from each cassette. (Default Value is 0x30)

Name	Code	Description	
EOT	0x04	Start of Transmission	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
CMD	0x5B	GET BILL OPACITIES Command	
ETX	0x03	End of Text	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	20 of 39

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x5B	GET BILL OPACITIES Command Code (CMD)
ERROR		Error Status for Operation
OPAC1_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in top
	0x3F	cassette
OPAC1_LOW	0x30~	The low hexadecimal digit for the opacity of bills in top
	0x3F	cassette
OPAC2_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	second top cassette
OPAC2_LOW	0x30~	The low hexadecimal digit for the opacity of bills in
	0x3F	second top cassette
OPAC3_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	third top cassette
OPAC3_LOW	0x30~	The low hexadecimal digit for the opacity of bills in third
	0x3F	top cassette
OPAC4_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	bottom cassette
OPAC4_LOW	0x30~	The low hexadecimal digit for the opacity of bills in
	0x3F	bottom cassette
ETX	0x03	End of Text
BCC		Block Check Character

#### 3.10 SET BILL LENGTHS

The command is used to save the reference value in order to detect double notes. Each length value can be saved from 0x00 to 0xFF. The value, 0x00 means to maintain current data. When the data is changed, it will be saved in the memory of EEPROM and then efficient for the next transaction. In case of power on/off, the value continues to be used. However, when the electricity trouble causes the saved data damaged (wrong check sum on EEPROM), the criterion is set to initial value again. Therefore, it is recommended for user to check the value of the saved value of LENGTH when it is turned on. In general, the bill length range is between 0x92 and 0xD1

Name Code	Description
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DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	21 of 39

EOT 0x04 Start of Transmission  ID 0x30 Communications ID	
ID 0x30 Communications ID	
one of the control	
STX 0x02 Start of Text	
CMD 0x5E SET BILL LENGTHS Command	
LENG1_HIGH 0x30~ The high hexadecimal digit for the length of bills	in top
0x3F cassette	
LENG1_LOW 0x30~ The low hexadecimal digit for the length of bills	in top
0x3F cassette	
LENG2_HIGH 0x30~ The high hexadecimal digit for the length of b	oills in
0x3F second top cassette	
LENG2_LOW 0x30~ The low hexadecimal digit for the length of b	oills in
0x3F second top cassette	
LENG3_HIGH 0x30~ The high hexadecimal digit for the length of bills in	n third
0x3F top cassette	
LENG3_LOW 0x30~ The low hexadecimal digit for the length of bills in	n third
0x3F top cassette	
LENG4_HIGH 0x30~ The high hexadecimal digit for the length of b	oills in
0x3F bottom cassette	
LENG4_LOW 0x30~ The low hexadecimal digit for the length of b	oills in
0x3F bottom cassette	
ETX 0x03 End of Text	
BCC Block Check Character	

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x5E	SET BILL LENGTHS Command Code (CMD)
ERROR		Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character

### 3.11 GET BILL LENGTHS

The command gets to saved length data for each cassette.

Name	Code	Description	
EOT	0x04	Start of Transmission	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	22 of 39

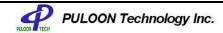
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x5F	GET BILL LENGTHS Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x5F	GET BILL LENGTHS Command Code (CMD)
ERROR		Error Status for Operation
LENG1_HIGH	0x30~	The high hexadecimal digit for the length of bills in top
	0x3F	cassette
LENG1_LOW	0x30~	The low hexadecimal digit for the length of bills in top
	0x3F	cassette
LENG2_HIGH	0x30~	The high hexadecimal digit for the length of bills in second
	0x3F	top cassette
LENG2_LOW	0x30~	The low hexadecimal digit for the length of bills in second
	0x3F	top cassette
LENG3_HIGH	0x30~	The high hexadecimal digit for the length of bills in third top
	0x3F	cassette
LENG3_LOW	0x30~	The low hexadecimal digit for the length of bills in third top
	0x3F	cassette
LENG4_HIGH	0x30~	The high hexadecimal digit for the length of bills in bottom
	0x3F	cassette
LENG4_LOW	0x30~	The low hexadecimal digit for the length of bills in bottom
	0x3F	cassette
ETX	0x03	End of Text
BCC	-	Block Check Character

#### **3.12 GO LOADER**

The command duplicates and calls Flash Write Loader from RAM area. For the Flash Write, the command should be done with the highest priority.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID





DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	23 of 39

STX	0x02	Start of Text
CMD	0x73	GO LOADER Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x73	GO LOADER Command Code(CMD)
ERROR	0x20	Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character

### 3.13 LOADER VERSION

The command is used to check Loader version

### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD	0x75	LOADER VERSION Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x75	LOADER VERSION Command (CMD)
ERROR	0x20	Error Status for Operation
TYPE0	ASCII	Type of Firmware. Default is 'V'.
TYPE 1	ASCII	Type of Firmware.
		'D' is the Downloader Firmware.
		'F' is the Application Firmware.
TYPE 2	ASCII	Default is '0'.



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	24 of 39

TYPE 3	ASCII	Default is '0'.
VER0	0x30	Major Revision 0
	~0x39	
VER1	0x30	Major Revision 1
	~0x39	
VER2	0x30	Minor Revision 0
	~0x39	
VER3	0x30	Minor Revision 1
	~0x39	
DATE0	0x21 ~	Day + 0x20
DATE 1	0x21 ~	Month + 0x20
DATE 2	0x20	The hexadecimal digit of the 1 <sup>st</sup> nibble of (Year-2000) +
	~0x2F	0x20
DATE 3	0x20	The hexadecimal digit of the 2 <sup>nd</sup> nibble of (Year-2000) +
	~0x2F	0x20
ETX	0x03	End of Text
BCC		Block Check Character

### 3.14 FW VERSION

The command is used to check F/W version

### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD	0x76	FW VERSION Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x76	FW VERSION Command Code(CMD)
ERROR	0x20	Error Status for Operation
TYPE0	ASCII	Type of Firmware. Default is 'V'.



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	25 of 39

	ı	
TYPE1	ASCII	Type of Firmware.
		'D' is the Downloader Firmware.
		'F' is the Application Firmware.
TYPE2	ASCII	Default is '0'.
TYPE3	ASCII	Default is '0'.
VER0	0x30	Major Revision 0
	~0x39	
VER1	0x30	Major Revision 1
	~0x39	
VER2	0x30	Minor Revision 0
	~0x39	
VER3	0x30	Minor Revision 1
	~0x39	
DATE0	0x21 ~	Day + 0x20
DATE1	0x21 ~	Month + 0x20
DATE2	0x20	The hexadecimal digit of the 1 <sup>st</sup> nibble of (Year-2000) +
	~0x2F	0x20
DATE3	0x20	The hexadecimal digit of the 2 <sup>nd</sup> nibble of (Year-2000) +
	~0x2F	0x20
ETX	0x03	End of Text
BCC		Block Check Character

### 3.15 CLEAR TALLIES

This command is used to clear tallies.

### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD0	0x64	CLEAR TALLIES Command
CMD1		Sub-Command1
CMD2		Sub-Command2
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communications ID		



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	26 of 39

	ı	
STX	0x02	Start of Text
RSP0	0x64	CLEAR TALLIES Command Code(CMD)
RSP1		Sub-Command1
RSP2		Sub-Command2
ERROR		Error Status for Operation
DATA0	0x20	The hexadecimal digit of the 1 <sup>st</sup> nibble of data
	~0x2F	
DATA 1	0x20	The hexadecimal digit of the 2 <sup>nd</sup> nibble of data
	~0x2F	
DATA 2	0x20	The hexadecimal digit of the 3 <sup>rd</sup> nibble of data
	~0x2F	
DATA 3	0x20	The hexadecimal digit of the 4 <sup>th</sup> nibble of data
	~0x2F	
DATA 4	0x20	The hexadecimal digit of the 5 <sup>th</sup> nibble of data
	~0x2F	
DATA 5	0x20	The hexadecimal digit of the 6 <sup>th</sup> nibble of data
	~0x2F	
DATA 6	0x20	The hexadecimal digit of the 7 <sup>th</sup> nibble of data
	~0x2F	
DATA 7	0x20	The hexadecimal digit of the 8 <sup>th</sup> nibble of data
	~0x2F	
ETX	0x03	End of Text
BCC		Block Check Character

### 3.16 GET TALLIES

This command is used to get tallies.

### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD0	0x65	GET TALLIES Command
CMD1		Sub-Command1
CMD2		Sub-Command2
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
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DOC NO MODEL		NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	27 of 39

	ı			
SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP0	0x65	GET TALLIES Command		
RSP1		Sub-Command1		
RSP2		Sub-Command2		
ERROR		Error Status for Operation		
DATA0	0x20	The hexadecimal digit of the 1 <sup>st</sup> nibble of data		
	~0x2F			
DATA 1	0x20	The hexadecimal digit of the 2 <sup>nd</sup> nibble of data		
	~0x2F			
DATA 2	0x20	The hexadecimal digit of the 3 <sup>rd</sup> nibble of data		
	~0x2F			
DATA 3	0x20	The hexadecimal digit of the 4 <sup>th</sup> nibble of data		
	~0x2F			
DATA 4	0x20	The hexadecimal digit of the 5 <sup>th</sup> nibble of data		
	~0x2F			
DATA 5	0x20	The hexadecimal digit of the 6 <sup>th</sup> nibble of data		
	~0x2F			
DATA 6	0x20	The hexadecimal digit of the 7 <sup>th</sup> nibble of data		
	~0x2F			
DATA 7	0x20	The hexadecimal digit of the 8 <sup>th</sup> nibble of data		
	~0x2F			
ETX	0x03	End of Text		
BCC		Block Check Character		

### 3.17 SET TALLIES

This command is used to get tallies.

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
CMD0	0x66	SET TALLIES Command		
CMD1		Sub-Command1		
CMD2		Sub-Command2		
DATA0	0x20	The hexadecimal digit of the 1 <sup>st</sup> nibble of data		
	~0x2F			



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	28 of 39

DATA 1	0x20	The hexadecimal digit of the 2 <sup>nd</sup> nibble of data
	~0x2F	
DATA 2	0x20	The hexadecimal digit of the 3 <sup>rd</sup> nibble of data
	~0x2F	
DATA 3	0x20	The hexadecimal digit of the 4 <sup>th</sup> nibble of data
	~0x2F	
DATA 4	0x20	The hexadecimal digit of the 5 <sup>th</sup> nibble of data
	~0x2F	
DATA 5	0x20	The hexadecimal digit of the 6 <sup>th</sup> nibble of data
	~0x2F	
DATA 6	0x20	The hexadecimal digit of the 7 <sup>th</sup> nibble of data
	~0x2F	
DATA 7	0x20	The hexadecimal digit of the 8 <sup>th</sup> nibble of data
	~0x2F	
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
		Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP0	0x66	SET TALLIES Command
RSP1		Sub-Command1
RSP2		Sub-Command2
ERROR		Error Status for Operation
DATA0	0x20	The hexadecimal digit of the 1 <sup>st</sup> nibble of data
	~0x2F	
DATA 1	0x20	The hexadecimal digit of the 2 <sup>nd</sup> nibble of data
	~0x2F	
DATA 2	0x20	The hexadecimal digit of the 3 <sup>rd</sup> nibble of data
	~0x2F	
DATA 3	0x20	The hexadecimal digit of the 4 <sup>th</sup> nibble of data
	~0x2F	
DATA 4	0x20	The hexadecimal digit of the 5 <sup>th</sup> nibble of data
	~0x2F	
DATA 5	0x20	The hexadecimal digit of the 6 <sup>th</sup> nibble of data
	~0x2F	
DATA 6	0x20	The hexadecimal digit of the 7 <sup>th</sup> nibble of data
	~0x2F	-
DATA 7	0x20	The hexadecimal digit of the 8 <sup>th</sup> nibble of data
	~0x2F	-
ETX	0x03	End of Text

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DOC NO MODEL		NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	29 of 39

BCC	Block Check Character

### Sub-Command List

CMD1	CMD2	Description
0x20	0x20	# Power Ups
0x21	0x20	# Dispense Operation
(# Operate	0x21	# Purge Operation
Function)	0x22	# Test Dispense Operation
	0x23	# Zigzag Operation
0x22	0x20	# BLDC Motor Start
(# Each Motor	0x21	# STEP1 Motor Start
Start)	0x22	# STEP2 Motor Start
	0x23	# STEP3 Motor Start
	0x24	# STEP4 Motor Start
0x23	0x20	# Total Motor Failure
0x24	0x20	# BLDC Motor Failure
(# Each Motor	0x21	# STEP1 Motor Failure
Failure)	0x22	# STEP2 Motor Failure
	0x23	# STEP3 Motor Failure
	0x24	# STEP4 Motor Failure
0x25	0x20	# Jams with Cassette1
(# Jams with	0x21	# Jams with Cassette2
Each Cassette)	0x22	# Jams with Cassette3
	0x23	# Jams with Cassette4
0x26	0x20	# Total Jams
0x27	0x20	# Jams at Cassette1
(# Jams at	0x21	# Jams at Cassette2
Location)	0x22	# Jams at Cassette3
	0x23	# Jams at Cassette4
	0x24	# Jams at Check
	0x25	# Jams at Sonar
	0x26	# Jams at Diverter to Exit
	0x27	# Jams at Diverter to Reject
	0x28	# Jams at Exit
	0x29	# Jams at Reject
0x28	0x20	# Used Jam Recovery
(# Jam Recovery)	0x21	# Successful Jam Recovery
0x29	0x20	# Total Pick Failures
0x2A	0x20	# Pick Failure on Cassette1
(# Each Pick	0x21	# Pick Failure on Cassette2
Failures)	0x22	# Pick Failure on Cassette3
	0x23	# Pick Failure on Cassette4



DOC NO MODEL		NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	30 of 39

0x2B	0x20	# Total Notes Dispensed
0x2B	0x20 0x20	·
(# Each Notes	0x20 0x21	# Notes Dispensed on Cassette1
Dispensed)	0x21 0x22	# Notes Dispensed on Cassette2
Disperised)		# Notes Dispensed on Cassette3
0.42D	0x23	# Notes Dispensed on Cassette4
0x2D	0x20	# Total Notes Rejected
0x2E	0x20	# Notes Rejected on Cassette1
(# Each Notes	0x21	# Notes Rejected on Cassette2
Rejected)	0x22	# Notes Rejected on Cassette3
2.25	0x23	# Notes Rejected on Cassette4
0x2F	0x20	# Notes Rejected by Length
(# Cause of Notes	0x21	# Notes Rejected by Distance
Rejected)	0x22	# Notes Rejected by Opacity
	0x23	# Notes Rejected by Bad Note
0x30	0x20	# Communication Failures
0x31	0x20	# Removed Cassette1
(# Removed	0x21	# Removed Cassette2
Cassette)	0x22	# Removed Cassette3
	0x23	# Removed Cassette4
0x32	0x20	# F/W Update
0x33	0x20	# Extracted Tallies of # Power Ups
(# Extracted	0x21	# Extracted Tallies of # Operate Function
Tallies)	0x22	# Extracted Tallies of # Each Motor Start
	0x23	# Extracted Tallies of # Total Motor Failure
	0x24	# Extracted Tallies of # Each Motor Failure
	0x25	# Extracted Tallies of # Jams with Each Cassette
	0x26	# Extracted Tallies of # Total Jams
	0x27	# Extracted Tallies of # Jams at Location
	0x28	# Extracted Tallies of # Jam Recovery
	0x29	# Extracted Tallies of # Total Pick Failures
	0x2A	# Extracted Tallies of # Each Pick Failures
	0x2B	# Extracted Tallies of # Total Notes Dispensed
	0x2C	# Extracted Tallies of # Each Notes Dispensed
	0x2D	# Extracted Tallies of # Total Notes Rejected
	0x2E	# Extracted Tallies of # Each Notes Rejected
	0x2F	# Extracted Tallies of # Cause of Notes Rejected
	0x30	# Extracted Tallies of # Communication Failures
	0x31	# Extracted Tallies of # Removed Cassette
	0x32	# Extracted Tallies of # F/W Update
	0x33	# Extracted Tallies of # Extracted Tallies
	0x34	# Extracted Tallies of # Clear Tallies
0x34	0x20	# Clear Tallies of # Power Ups
(# Clear Tallies)	0x21	# Clear Tallies of # Operate Function
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DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	31 of 39

	0x22	# Clear Tallies of # Each Motor Start
	0x23	# Clear Tallies of # Total Motor Failure
	0x24	# Clear Tallies of # Each Motor Failure
	0x25	# Clear Tallies of # Jams with Each Cassette
	0x26	# Clear Tallies of # Total Jams
	0x27	# Clear Tallies of # Jams at Location
	0x28	# Clear Tallies of # Jam Recovery
	0x29	# Clear Tallies of # Total Pick Failures
	0x2A	# Clear Tallies of # Each Pick Failures
	0x2B	# Clear Tallies of # Total Notes Dispensed
	0x2C	# Clear Tallies of # Each Notes Dispensed
	0x2D	# Clear Tallies of # Total Notes Rejected
	0x2E	# Clear Tallies of # Each Notes Rejected
	0x2F	# Clear Tallies of # Cause of Notes Rejected
	0x30	# Clear Tallies of # Communication Failures
	0x31	# Clear Tallies of # Removed Cassette
	0x32	# Clear Tallies of # F/W Update
	0x33	# Clear Tallies of # Extracted Tallies
	0x34	# Clear Tallies of # Clear Tallies
0xFF	Don't	Clear All Tallies (Use Clear Tallies Only)
	Care	

### 3.18 GET DEVICE SERIAL NUMBER

The command will get the Device Serial Number data

### **Command Format**

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x63	GET DEVICE SERIAL NUMBER Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x63	GET DEVICE SERIAL NUMBER Command(CMD)
ERROR		Error Status for Operation



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	32 of 39

DATA0	0x30~	The 1'th ascii code for Device Serial Number
	0x5A	
DATA1	0x30~	The 2'nd ascii code for Device Serial Number
	0x5A	
DATA2	0x2D	Delimiter
DATA	0x30~	The 3'rd ascii code for Device Serial Number
	0x5A	
DATA4	0x30~	The 4'th ascii code for Device Serial Number
	0x5A	
DATA5	0x30~	The 5'th ascii code for Device Serial Number
	0x5A	
DATA6	0x30~	The 6'th ascii code for Device Serial Number
	0x5A	
DATA7	0x2D	Delimiter
DATA8	0x30~	The 7'th ascii code for Device Serial Number
	0x5A	
DATA9	0x30~	The 8'th ascii code for Device Serial Number
	0x5A	
DATA10	0x30~	The 9'th ascii code for Device Serial Number
	0x5A	
DATA11	0x30~	The 10'th ascii code for Device Serial Number
	0x5A	
ETX	0x03	End of Text
BCC		Block Check Character

### 3.19 GET SERIAL DATA OF DISPENSE COMMAND

The command will get the SERIAL Data of DISPENSE command to distinguish each command. It is effective for all kinds of DISPENSE commands of VCDM, i.e, a) DISPENSE(0x52), b) TEST DISPENSE(0x53) and c) DISPENSE\_2(0x54).

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
CMD	0x67	GET SERIAL DATA OF DISPENSE COMMAND		
		Command Code		
ETX	0x03	End of Text		
BCC		Block Check Character		

	D
PULOON	TECH

DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	33 of 39

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x67	GET SERIAL DATA OF DISPENSE COMMAND
		Command Code(CMD)
ERROR		Error Status for Operation
SERIAL	0x21~	The Value that will be valid for next Dispense
	0x7F	Command without 0x3D(Dispense Serial Number
		Error) is Dispense Serial Number or Identifiaction
		Number
ETX	0x03	End of Text
BCC		Block Check Character

### 3.20 AUTO-CALIBRATION FOR SONAR SENSOR

The command will automatically calibrate the untrasonic sensor through normalization of response signal level to standard media.

### Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x57	Auto-Calibration for Sonar Sensor Command Code
POS	0x31~	The Designated Cassette for Auto-Calibration
	0x34	(0x31: Top, 0x34: Bottom)
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x57	Auto-Calibration for Sonar Sensor Command Code (CMD)
ERROR		Error Status for Operation
AMP	Value	Amplicate Parameter for Received Sonar Signal
	+0x20	



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	34 of 39

NOISE	Value	Noise Value of Amplicated Sonar Signal
	+0x20	
RSV	0x20	Reserved
REJECT	0x20~	Number of Reject Event
ETX	0x03	End of Text
BCC		Block Check Character

### 4. ERROR CODES

### **4.1 ERROR CODES**

CODE	Description
0x01	Feeding Time-out between CHECK Sensor and SONAR Sensor
0x02	Feeding Time-out between SONAR Sensor and DIVERT Sensor
0x03	Feeding Time-out between DIVERT Sensor and EXIT Sensor
0x04	Feeding Time-out between DIVERT Sensor and REJECT Sensor
0x05	A Note Is Staying at EXT Sensor
0x06	Ejecting the Note Suspected as Rejected
0x07	Abnormal Note Management (Flow Processing Error)
0x08	Abnormal Note Management (Flow Processing Error)
0x09	Rejecting the Note Suspected as Ejected
0x0B	Detecting Notes on the Path Before Start of Pick-up
0x0C	Too Many Pick-up Events During Dispensing from One Cash Cassette
	(Limits of Total Pickup : 50 Notes Including all the Rejected)
0x0D	Too Many Rejects During Dispensing from One Cash Cassette
	(Limit: 20 notes)
0x0E	Abnormal Termination During Purge Execution
0x0F	A Note Is Staying at REJECT Sensor
0x11	Detecting Trouble in Motor or Slit Sensor Before Dispensing
0x12	Not Detecting Reject Tray before Start or for Operation
0x13	Failed to Calibrate Sensors
0x14	More Banknotes than the Requested are Dispensed.
0x15	Dispensing is Not Terminated within 90 Seconds.
0x16	Recogniging Abnormal Command
0x17	Recognizing Abnormal Parameters on the Command
0x18	Downdoad Sequecne is incorrect.
0x19	Failure of Write
0x1A	Not to Give Verify command on Reset after Downloading Program
0x1B	Failure of Writing EEPROM
0x1C	Mismatches Checksum of EEPROM on Writing EEPROM
0x1D	Error in Dispense Serial Number or Identifiaction Number of
	Dispense Command (in case of the same value of Serial)
0x1E	ACK message was not return from host after dispenser transmit



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	35 of 39

	response.
0x1F	Detect Notes in Exit Sensor at Purge
0x20	Divert Sensor is Always On
0x21	Exit Sensor is Always On.
0x22	Reject Sensor is Always On.
0x23	Sonar Sensor is Always On.
0x24	Failure of Auto-Calibration for Sonar Sensor
0x26	Back- Feeding Time-out at DIVERT Sensor
0x28	Divert Sensor is Always Off.
0x29	Exit Sensor is Always Off
0x2A	Reject Sensor is Always Off.
0x2B	Sonar Sensor is Always Off.
0x30	Path1 Sensor is Always On.
0x31	Check1 Sensor is Always On.
0x32	CST_IN1 Sensor is Always On.
0x33	Path2 Sensor is Always On.
0x34	Check2 Sensor is Always On.
0x35	CST_IN2 Sensor is Always On.
0x36	Path3 Sensor is Always On.
0x37	Check3 Sensor is Always On.
0x38	CST_IN3 Sensor is Always On.
0x39	Path4 Sensor is Always On.
0x3A	Check4 Sensor is Always On.
0x3B	CST_IN4 Sensor is Always On.
0x40	Path1 Sensor is Always Off.
0x41	Check1 Sensor is Always Off.
0x42	CST_IN1 Sensor is Always Off.
0x43	Path2 Sensor is Always Off.
0x44	Check2 Sensor is Always Off.
0x45	CST_IN2 Sensor is Always Off.
0x46	Path3 Sensor is Always Off.
0x47	Check3 Sensor is Always Off.
0x48	CST_IN3 Sensor is Always Off.
0x49	Path4 Sensor is Always Off.
0x4A	Check4 Sensor is Always Off.
0x4B	CST_IN4 Sensor is Always Off.
0x50	Banknote Pick Up Error in the Cassette1 on NEAREND State
0x51	Banknote Pick Up Error in the Cassette2 on NEAREND State
0x52	Banknote Pick Up Error in the Cassette3 on NEAREND State
0x53	Banknote Pick Up Error in the Cassette4 on NEAREND State
0x54	Jamming or sensor failure in the Cash Cassette1
0x55	Jamming or sensor failure in the Cash Cassette2
0x56	Jamming or sensor failure in the Cash Cassette3



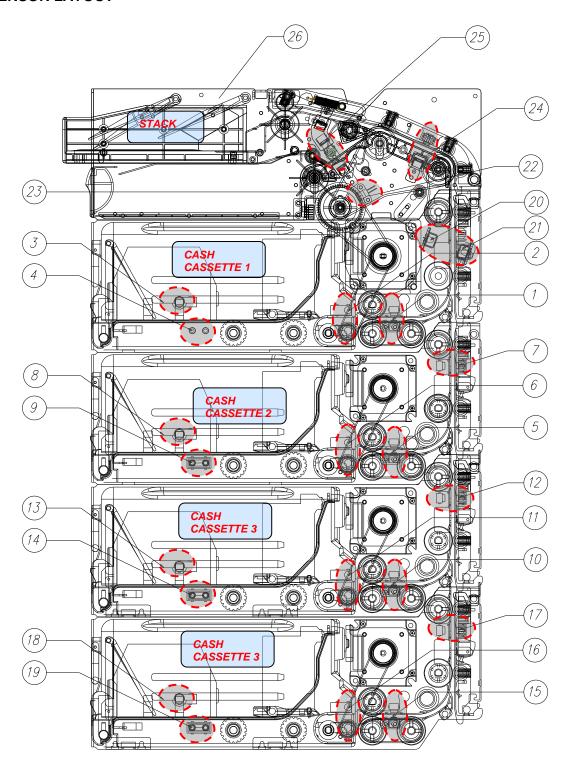
DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	36 of 39

0x57	Jamming or sensor failure in the Cash Cassette4
0x58	Not Detecting Cash Cassette1 before Start or for Operation
0x59	Not Detecting Cash Cassette2 before Start or for Operation
0x5A	Not Detecting Cash Cassette3 before Start or for Operation
0x5B	Not Detecting Cash Cassette4 before Start or for Operation
0x5C	Cash Cassette1 is Near-End (In Case of Near End Detection Mode)
0x5D	Cash-Cassette2 is Near-End (In Case of Near End Detection Mode)
0x5E	Cash-Cassette3 is Near-End (In Case of Near End Detection Mode)
0x5F	Cash-Cassette4 is Near-End (In Case of Near End Detection Mode)
0x60	Pick-up Error in Cassette1 (Banknotes exist in Cash Cassette1)
0x61	Pick-up Error in Cassette2 (Banknotes exist in Cash Cassette2)
0x62	Pick-up Error in Cassette3 (Banknotes exist in Cash Cassette3)
0x63	Pick-up Error in Cassette4 (Banknotes exist in Cash Cassette4)
0x80	Detect Note in Cassette 1 Check Sensor
0x81	Detect Note in Cassette 2 Check Sensor or Path 2
0x82	Detect Note in Cassette 3 Check Sensor or Path 3
0x83	Detect Note in Cassette 4 Check Sensor or Path 4
0x89	Detect Note in Sonar Sensor before pick up
0x8A	Detect Note in Diverter Sensor before pick up
0x8B	Detect Note in Exit Sensor before pick up
0x8C	Detect Note in Reject Sensor before pick up

	D
PULOON	TECH

DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	37 of 39

#### **4.2 SENSOR LAYOUT**





DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	38 of 39

### **4.3 SENSOR DESCRIPTION**

NO	NAME	DESCRIPTION	TYPE
1	CHK 1 SENSOR	Sensor to detect the length of the banknote picked from Top Cassette and to measure distance between bankotes	Optical
2	CST_IN 1 SENSOR	Sensor to check banknote on the path of Top Cassette	Optical
3	NEAREND 1 SENSOR	Sensor to check the remaining banknote on the path of Top Cassette	Optical
4	CST 1 SENSOR	Sensor to detect existence of Top Cassette	Optical
5	CHK 2 SENSOR	Sensor to detect the length of the banknote picked from the 2nd Cassette from Top and to measure distance between bankotes	Optical
6	CST_IN 2 SENSOR	Sensor to check banknote on the path of the 2nd Cassette from Top	Optical
7	PATH 2 SENSOR	Sensor to check banknote on the Path 2	Optical
8	NEAREND 2 SENSOR	Sensor to check the remaining banknote on the path of the 2nd Cassette from Top	Optical
9	CST 2 SENSOR	Sensor to detect existence of the 2nd Cassette from Top	Optical
10	CHK 3 SENSOR	Sensor to detect the length of the banknote picked from the 3rd Cassette from Top and to measure distance between bankotes	Optical
11	CST_IN 3 SENSOR	Sensor to check banknote on the path of the 3rd Cassette from Top	Optical
12	PATH 3 SENSOR	Sensor to check banknote on the Path 3	Optical
13	NEAREND 3 SENSOR	Sensor to check the remaining banknote on the path of the 3rd Cassette from Top	Optical
14	CST 3 SENSOR	Sensor to detect existence of the 3rd Cassette from Top	Optical
15	CHK 4 SENSOR	Sensor to detect the length of the banknote picked from the Bottom Cassette and to measure distance between bankotes	Optical
16	CST_IN 4 SENSOR	Sensor to check banknote on the path of the Bottom Cassette	Optical
17	PATH 4 SENSOR	Sensor to check banknote on the Path 4	Optical
18	NEAREND 4 SENSOR	Sensor to check the remaining banknote on the path of the Bottom Cassette	Optical
19	CST 4 SENSOR	Sensor to detect existence of the Bottom Cassette	Optical
20	SONAR_IN SENSOR	Sensor to detect start of sampling of Ultransonic Sensor	Optical
21	SONAR SENSOR	Ultransonic Sensor for doubled notes	Ultransonic
22	WHEEL SENSOR	Wheel Count Sensor	Interrupt
23	RJT_TRAY SENSOR	Sensor to check existence of Reject Tray	Limit S/W
24	DVT SENSOR	Swing Selector Control Sensor for Diverter Operation	Optical
25	RJT SENSOR	Sensor to detect rejected banknotes	Optical



DOC NO	MODEL	NAME	REV.	PAGE
PL-VCDM0000-003	VCDM	Interface Specification	2.7	39 of 39

26	EXIT SENSOR	Sensor to detect banknotes on Exit	Optical