PULOON TECH	DOC NO	MODEL	NAME	REV.	PAGE
	PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	1 of 29

Interface Specification

MODEL: ECDM-400

REV. : 1.0

DATE : 2006. 11. 07



	D
PULOON	TECH

DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	2 of 29

Revision History

Ver.	DATE	Title	Details	Name
1.0	2006.11.07.	Released		H. H. SO



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	3 of 29

Contents

1.	PREFACE	.4
2.	COMMUNICATION INTEREFACE	.4
	2.1 MESSAGE TRANSMISSION	.4
	2.2 TRANSMISSION CHARACTERISTICS	.5
	2.3 MAIN TIMING	.5
3.	MESSAGE PROTOCOL	.6
	3.1 RESET	.6
	3.2 STATUS	.7
	3.3 PURGE	.9
	3.4 DISPENSE (Multi-Cassette Dispense)	.10
	3.5 TEST DISPENSE	.12
	3.6 LAST STATUS	.13
	3.7 SENSOR DIAGNOSTICS	.15
	3.8 SET BILL OPACITIES	.15
	3.9 GET BILL OPACITIES	.17
	3.10 SET BILL DISPENSE TYPE	.17
	3.11 GET BILL DISPENSE TYPE	.18
	3.12 SET BILL LENGTHS	.19
	3.13 GET BILL LENGTHS	.20
	3.15 Go Loader	.21
	3.16 Program Write	.22
	3.17 Program Verify	.23
	3.18 ROM Version	.24
	3.19 Get Cash Cassette Dip S/W	.25
4	FRROR CODES	26

PULOON TECH

DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	4 of 29

1. PREFACE

The document is related to the communication protocol of ECDM-400, which is made by Puloon Technology. Communication interface, message protocol and testing program are included.

2. COMMUNICATION INTEREFACE

ECDM-400 supports the serial interface based on RS-232C with upper level device. The series of the texts, which are transferred to counterpart, are called "Message". The message from upper level device to cash dispenser will be called "Command" and the message from cash dispenser to upper level will be called "Response".

2.1 MESSAGE TRANSMISSION

Cash dispenser is operated by the command from upper level device (host) and sends the response for that. When cash dispenser receives a command, the response should be sent before the next command is received. If a command sends during the processing the response, cash dispenser would not react and respond to the command at all. Also cash dispenser doesn't give any response before a command is arrived.

When a message (command or response) has been sent, a response is sent to indicate whether the message has been successfully received.

- > ACK (0x06): to indicate that message has been accepted.
- > NAK (0x15): to indicate that the message has been rejected and that the message should be resent.

The re-sending of one message will be tried up to 3 times and, in case all of the trials fail, the message will be canceled and new transmission mode be ready. All the texts except ACK would be considered as NAK. (Exceptionally. EOT (0x04) is the newly sent character set from upper level and it is recognized as EOT which enables to be ready for new communication transferring mode.)

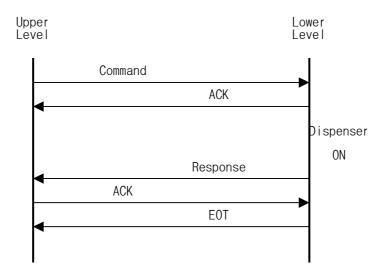
Every message has Block Check Character (BCC), which shows whether the message is normal or abnormal. Therefore, in case of right BCC, the message is known as normal state (Sending ACK). Otherwise, NAK is sent and notice the failure of message transmission.

The character set of EOT is used in the head and the end of the message. If it is not located on BCC Check, all the transmission order is ignored and new communication mode is set up.



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	5 of 29

The basic order in message is displayed like below.



2.2 TRANSMISSION CHARACTERISTICS

Transmission method is half duplex mode (HDM). When the dispenser is operated, the message from upper level is ignored. The major transmitted characters are like below.

Transmission Rate	9600 bps
Character Length	8 bits
Parity bits	None
Stop bits	1 stop bit
Flow Control	None

In case of transmission, physical handshake is not used. Only RXD and TXD defined in RS-232C specification is observed.

2.3 MAIN TIMING

Timing	Min.	Max.
Delay to send ACK after Command	0	50 ms
Timeout for waiting for ACK	5000 ms	5050 ms
Delay to send Response after Command	0	60 sec



DOC NO	MODEL	NAME	REV.	PAGE	
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	6 of 29	

3. MESSAGE PROTOCOL

Message protocol is dependent on Command and Response of message and has a little difference up to the function with specific format.

Command Format

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
CMD		Command Code		
PARA		Command PARAmeter (Variable Length)		
ETX	0x03	End of Text		
BCC		Block Check Character		

Response Format

. teoperior i erriat				
Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP		Command Code		
PARA		Response PARAmeter (Variable Length)		
ETX	0x03	End of Text		
BCC		Block Check Character		

BCC can be gotten through Exclusive-OR (XOR) from the start of each message to ETX except BCC.

3.1 RESET

The reset will cause the dispenser reset by software.

Command Format

Name	Code	Description			
EOT	0x04	Start of Transmission			
ID	0x30	Communication ID			
STX	0x02	Start of Text			
CMD	0x44	Reset Command			
ETX	0x03	End of Text			
BCC	0x71	Block Check Character			

(Cf.) When RESET is transmitted, it would take 2 seconds for dispenser to initialize



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	7 of 29

all status. Therefore, the next command would be sent after the initialization.

Response Format

Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
RSP	0x44	Reset Command (CMD)	
ERROR	0x30	Error Status for Operation	
ETX	0x03	End of Text	
BCC		Block Check Character	

3.2 STATUS

This command shows the current sensor status and the configuration of cassette in the top position.

Command Format

Name	Code	Description		
EOT	0x04	Start of Transmission		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
CMD	0x50	Status Command		
ETX	0x03	End of Text		
BCC		Block Check Character		

Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP	0x50	Status Command		
ERROR		Error Status for Operation		
DISP0		Status for Dispenser		
DISP1		Status for Dispenser		
STAT1		Status of Cassette in Top Pick Position		
TYPE1	0x31 ~	Type of Cassette in Top Pick Position		
	0x34			
OPAC1	Value	Thickness Reference Value of Bills in Cassette in Top		
	+0x20	Pick Position		
LENG1	Value	Length Reference Value of Bills in Cassette in Top Pick		
	+0x20	Position		



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	8 of 29

	Status of Cassette in Second Top Pick Position
0x31 ~	Type of Cassette in the Second Top Pick Position
0x34	
Value	Thickness Reference Value of Bills in Cassette in the
+0x20	Second Top Pick Position
Value	Length Reference Value of Bills in Cassette in the
+0x20	Second Top Pick Position
	Status of Cassette in Third Top Pick Position
0x31 ~	Type of Cassette in the Third Top Pick Position
0x34	
Value	Thickness Reference Value of Bills in Cassette in the
+0x20	Third Top Pick Position
Value	Length Reference Value of Bills in Cassette in the Third
+0x20	Top Pick Position
	Status of Cassette in Bottom Pick Position
0x31 ~	Type of Cassette in Bottom Pick Position
0x34	
Value	Thickness Reference Value of Bills in Cassette in Bottom
+0x20	Pick Position
Value	Length Reference Value of Bills in Cassette in Bottom
+0x20	Pick Position
0x03	End of Text
	Block Check Character
	0x34 Value +0x20 Value +0x20 0x31 ~ 0x34 Value +0x20 Value +0x20 0x31 ~ 0x34 Value +0x20 Value +0x20 Value +0x20 Value +0x20 Value

DISP0 Description

bit	Meaning		
0	Sensor DIV-L is Blocked and Off.		
1	Sensor DIV-R is Blocked and Off.		
2	Sensor EJT is Blocked and Off.		
3	Sensor EXT is Blocked and Off.		
4	Sensor RJT is Blocked and Off.		
5	Sensor SOL is Blocked and Off.		
6	Always 1		
7	Always 0		

DISP1 Description

bit	Meaning
0	Sensor RVST-L is Blocked and Off.
1	Sensor RVST-R is Blocked and Off.
2	Always 0
3	Always 0



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	9 of 29

4	Always 0
5	Always 0
6	Always 1
7	Always 0

STAT1 to 4 Description

bit	Meaning		
0	Sensor CHK-L is Blocked and Off.		
1	Sensor CHK-R is Blocked and Off.		
2	Cassette exists in the postion.		
3	Cassette is under Near-end Status.		
4	Senser CB is Blocked and Off.		
5	Always 0		
6	Always 1		
7	Always 0		

3.3 PURGE

PURGE will cause the dispenser to purge the transport of all bills from four cassettes and to move the bills in the path to the reject tray. This command will not be required for normal operation. However, in case of abnormal termination such as sudden power-off by external cause, the command will be useful to remove the notes. A successful PURGE operation will move any bills in the transport to the reject tray but if the note would be left in the EXIT area, it may be dispensed.

PURGE will perform the repetitive routine of FORWARD/BACKWARD FEED itself and cause the damage of notes. It will not recover errors completely by JAM or already terminated DISP (dispense) command. Therefore, it is recommended to use carefully.

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD	0x51	PURGE Command
ETX	0x03	End of Text
BCC		Block Check Character

Name Code	Description
-----------	-------------



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	10 of 29

SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP	0x51	PURGE Command (CMD)		
ERROR		Error Status for Operation		
MISS	0x30	RESERVED		
EXIT1	Count	The Number of the Dispensed Items during Purge		
	+0x20	Command		
REJECT1	Count	The Number of the Reject Events during Purge		
	+0x20	Command		
CASSETTE1	0x31	The Type of Cash Cassette Loaded on the 1 st High (Top)		
	~0x34			
EXIT2	0x20	Default value : 0x20		
REJECT2	0x20	Default value : 0x20		
CASSETTE2	0x31	The Type of Cash Cassette Loaded on the 2 nd High		
	~0x34			
EXIT3	0x20	Default value : 0x20		
REJECT3	0x20	Default value : 0x20		
CASSETTE3	0x31	The Type of Cash Cassette Loaded on the 3 rd High		
	~0x34			
EXIT4	0x20	Default value : 0x20		
REJECT4	0x20	Default value : 0x20		
CASSETTE4	0x31	The Type of Cash Cassette Loaded on the 4th High		
	~0x34	(Bottom)		
ETX	0x03	End of Text		
BCC		Block Check Character		

3.4 DISPENSE (Multi-Cassette Dispense)

The command will cause to dispenser the requested number of notes from the requested Type cassette. It will check thickness and length of notes, which are individually referred to the specified OPACITY and LENGTH, and then decide whether the notes are dispensed or rejected. During the process, other parameters such as the required distance between notes and the skew of notes will give influence on dispensing and rejecting.

The number of the requested notes for dispensing should not be over 100 sheets at maximum.

Name	Code	Description
EOT	0x04	Start of Transmission



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	11 of 29

ID	0x30	Communication ID		
	07100	Communication ID		
STX	0x02	Start of Text		
CMD	0x52	DISPENSE Command		
QTY1	0x20~	The Requested Numbers for Dispensing from Cash		
		Cassettes of Type1 + 0x20		
QTY2	0x20~	The Requested Numbers for Dispensing from Cash		
		Cassettes of Type2 + 0x20		
QTY3	0x20~	The Requested Numbers for Dispensing from Cash		
		Cassettes of Type3 + 0x20		
QTY4	0x20~	The Requested Numbers for Dispensing from Cash		
		Cassettes of Type4 + 0x20		
TO1	0x20	Default Status: Fixed as 0x20		
TO2	0x20	Default Status: Fixed as 0x20		
RSV	0x20	Reserved (1 byte)		
ETX	0x03	End of Text		
BCC		Block Check Character		

Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communication ID		
STX	0x02	Start of Text		
RSP	0x52	DISPENSE Command		
ERROR		Error Status for Operation		
MISS	0x30	RESERVED		
EXIT1	Count	The Number of the Dispensed Items from Type1 Cash		
	+0x20	Cassettes		
REJECT1	Count	The Number of Reject Events from Type1 Cash		
	+0x20	Cassettes		
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1 st High		
	~0x34			
EXIT2	Count	The Number of of the Dispensed Items from the Type2		
	+0x20	Cash Cassettes		
REJECT2	Count	The Number of Reject Events from the Type2 Cash		
	+0x20	Cassettes		
CASSETTE2	0x31	The Type of the Cash Cassette Loaded on the 2 nd High		
	~0x34			
EXIT3	Count	The Number of the Dispensed Items from the Type3		
	+0x20	Cash Cassettes		
REJECT3	Count	The Number of Reject Events from the Type3 Cash		
	+0x20	Cassettes		



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	12 of 29

CASSETTE3	0x31 ~0x34	The Type of the Cash Cassette Loaded on the 3 rd High
EXIT4	Count +0x20	The Number of Items Dispensed from the Type4 Cash Cassettes
REJECT4	Count	The Number of Reject Events from the Type4 Cash
	+0x20	Cassettes
CASSETTE4	0x31	The Type of the Cash Cassette Loaded on the 4 th High
	~0x34	
RSV	0x20	Reserved (9bytes)
ETX	0x03	End of Text
BCC		Block Check Character

3.5 TEST DISPENSE

The command will cause to reject the specified number of notes from the cassette to the reject tray. All the specified notes will move into the reject tray.

The requested dispensing number of notes at maximum should not be over 50 sheets with Test Dispense Command.

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communication ID
STX	0x02	Start of Text
CMD	0x53	TEST DISPENSE Command
QTY1	0x20~	The Number of the Dispensed Banknotes from the 1 st
		High Cash Cassette + 0x20
QTY2	0x20~	The number of bills to be dispensed from the Second
		Top Cassette + 0x20 (limit 50's Bill)
QTY3	0x20~	The number of bills to be dispensed from the Third Top
		Cassette + 0x20 (limit 50's Bill)
QTY4	0x20~	The number of bills to be dispensed from Bottom
		Cassette + 0x20 (limit 50's Bill)
TO1	0x20	Default Status: Fixed as 0x20
TO2	0x20	Default Status: Fixed as 0x20
RSV	0x20	Reserved (1 byte)
ETX	0x03	End of Text
BCC		Block Check Character



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	13 of 29

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x53	TEST DISPENSE Command
ERROR		Error Status for Operation
MISS	0x30	RESERVED
EXIT1	Count +0x20	Number of Items Dispensed from the Top cassette.
EXIT1	Count +0x20	The Number of the Dispensed Items from Type1 Cash Cassettes
REJECT1	Count +0x20	The Number of Reject Events from Type1 Cash Cassettes
CASSETTE1	0x31 ~0x34	The Type of the Cash Cassette Loaded on the 1st High
EXIT2	Count +0x20	The Number of of the Dispensed Items from the Type2 Cash Cassettes
REJECT2	Count +0x20	The Number of Reject Events from the Type2 Cash Cassettes
CASSETTE2	0x31 ~0x34	The Type of the Cash Cassette Loaded on the 2 nd High
EXIT3	Count +0x20	The Number of the Dispensed Items from the Type3 Cash Cassettes
REJECT3	Count +0x20	The Number of Reject Events from the Type3 Cash Cassettes
CASSETTE3	0x31 ~0x34	The Type of the Cash Cassette Loaded on the 3 rd High
EXIT4	Count +0x20	The Number of Items Dispensed from the Type4 Cash Cassettes
REJECT4	Count +0x20	The Number of Reject Events from the Type4 Cash Cassettes
RSV	0x20	Reserved (9bytes)
ETX	0x03	End of Text
BCC		Block Check Character

3.6 LAST STATUS

The command will request to resend the results to the last operation commands such as PURGE, DISPENSE and TEST DISPENSE. Therefore, it is effective only when the prior operation was performed.

Name Code Description





DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	14 of 29

EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x55	Last Status Command
ETX	0x03	End of Text
BCC		Block Check Character

Response Form		Deceription		
Name	Code	Description		
SOH	0x01	Start of Header		
ID	0x30	Communications ID		
STX	0x02	Start of Text		
RSP	0x55	Last Status Command		
LAST CMD		Prior Operation Command Code		
ERROR		Error Status for Operation		
MISS	0x30	RESERVED		
EXIT1	Count	The Number of the Dispensed Items from Type1 Cash		
	+0x20	Cassettes		
REJECT1	Count	The Number of Reject Events from Type1 Cash		
	+0x20	Cassettes		
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1st High		
	~0x34			
EXIT2	Count	The Number of of the Dispensed Items from the Type2		
	+0x20	Cash Cassettes		
REJECT2	Count	The Number of Reject Events from the Type2 Cash		
	+0x20	Cassettes		
CASSETTE2	0x31	The Type of the Cash Cassette Loaded on the 2 nd High		
	~0x34			
EXIT3	Count	The Number of the Dispensed Items from the Type3		
	+0x20	Cash Cassettes		
REJECT3	Count	The Number of Reject Events from the Type3 Cash		
	+0x20	Cassettes		
CASSETTE3	0x31	The Type of the Cash Cassette Loaded on the 3 rd High		
	~0x34			
EXIT4	Count	The Number of Items Dispensed from the Type4 Cash		
	+0x20	Cassettes		
REJECT4	Count	The Number of Reject Events from the Type4 Cash		
	+0x20	Cassettes		
CASSETTE4	0x31	The Type of the Cash Cassette Loaded on the 4 th High		
	~0x34	<u> </u>		
RSV		Reserved (9bytes)		
ETX	0x03	End of Text		
_=:				



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	15 of 29

BCC	Block Check Character	
-----	-----------------------	--

3.7 SENSOR DIAGNOSTICS

The command will cause to dispense 5 notes from the designated cassette as if "TEST DISPENSE" will do. The notes are moved to reject tray and the measured OPACITY, LENGTH and SOLENOID TIME of the last note is returned.

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x58	SENSOR DIAGNOSTICS Command
POS	0x31~	The Designated Cassette for Dispensing
	0x34	(0x31: Top, 0x34: Bottom)
ETX	0x03	End of Text
BCC		Block Check Character

Response Format

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x58	SENSOR DIAGNOSTICS Command Code (CMD)
ERROR		Error Status for Operation
OPAC.	Value	OPACITY of the Last Picked Bill
	+0x20	
LENG.	Count	LENGTH of the Last Picked Bill
	+0x20	
DIVERT	Time	The Solenoid Operation Time for Enabling the Diverter
	+0x20	(Unit: ms)
REJECT	0x20~	Number of Reject Event
ETX	0x03	End of Text
BCC		Block Check Character

3.8 SET BILL OPACITIES

The command is used to save the reference value in order to detect double notes. Each opacity value can be saved from 0x00 to 0xFF. The value, 0x00 means to maintain current data. When the



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	16 of 29

data is changed, it will be saved in the memory of EEPROM and then efficient for the next transaction. In case of power on/off, the value continues to be used. However, when the electricity trouble causes the saved data damaged (wrong check sum on EEPROM), the criterion is set to initial value again. Therefore, it is recommended for user to check the value of the saved value of OPACITY when it is turned on. In general, the opacity range is between 0x4A and 0x58.

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x5A	SET BULL OPACITIES Command
OPAC1_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in top
	0x3F	cassette
OPAC1_LOW	0x30~	The low hexadecimal digit for the opacity of bills in top
	0x3F	cassette
OPAC2_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	second top cassette
OPAC2_LOW	0x30~	The low hexadecimal digit for the opacity of bills in
	0x3F	second top cassette
OPAC3_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	third top cassette
OPAC3_LOW	0x30~	The low hexadecimal digit for the opacity of bills in third
	0x3F	top cassette
OPAC4_HIGH	0x30~	The high hexadecimal digit for the opacity of bills in
	0x3F	bottom cassette
OPAC4_LOW	0x30~	The low hexadecimal digit for the opacity of bills in
	0x3F	bottom cassette
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x5A	SET BILL OPACITIES Code (CMD)
ERROR		Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	17 of 29

3.9 GET BILL OPACITIES

The command will get the OPACITY data from each cassette. (Default Value is 0x55)

Command Format

Name	Code	Description	
EOT	0x04	Start of Transmission	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
CMD	0x5B	GET BILL OPACITIES Command	
ETX	0x03	End of Text	
BCC		Block Check Character	

Response Format

Response Format			
Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
RSP	0x5B	GET BILL OPACITIES Command Code (CMD)	
ERROR		Error Status for Operation	
OPAC1_HIGH	0x30~ 0x3F	The high hexadecimal digit for the opacity of bills in top cassette	
OPAC1_LOW	0x30~ 0x3F	The low hexadecimal digit for the opacity of bills in top cassette	
OPAC2_HIGH	0x30~ 0x3F	The high hexadecimal digit for the opacity of bills in second top cassette	
OPAC2_LOW	0x30~ 0x3F	The low hexadecimal digit for the opacity of bills in second top cassette	
OPAC3_HIGH	0x30~ 0x3F	The high hexadecimal digit for the opacity of bills in third top cassette	
OPAC3_LOW	0x30~ 0x3F	The low hexadecimal digit for the opacity of bills in third top cassette	
OPAC4_HIGH	0x30~ 0x3F	The high hexadecimal digit for the opacity of bills in bottom cassette	
OPAC4_LOW	0x30~ 0x3F	The low hexadecimal digit for the opacity of bills in bottom cassette	
ETX	0x03	End of Text	
BCC		Block Check Character	

3.10 SET BILL DISPENSE TYPE

The command is used to save the types of cassettes on the memory of Electronic Board (Main Body). When the data are changed, it will be saved on the memory of EEPROM and then



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	18 of 29

effective from the next transaction. In case of power on/off, the value can be kept and used. However, when the electricity trouble causes the saved data damaged (wrong check sum on EEPROM), the criterion is set to initial value again. Therefore, it is recommended for user to check the value of the saved cassette type when it is turned on.

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x60	SET BILL DISPENSE TYPE Command
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1st High
	~0x34	
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 2 nd High
	~0x34	
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 3 rd High
	~0x34	
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 4 th High
	~0x34	
ETX	0x03	End of Text
BCC		Block Check Character

Response Format

Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
RSP	0x60	SET BILL DISPENSE TYPE Command Code (CMD)	
ERROR		Error Status for Operation	
ETX	0x03	End of Text	
BCC		Block Check Character	

3.11 GET BILL DISPENSE TYPE

The command will get the current Cassette Types. The default value on output from factory is Type1(0X31), Type2(0X32), Type3(0X33) and Type4(0X34) from the top to the bottom cassette.

0	
PULOON	

DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	19 of 29

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x61	GET BILL DISPENSE TYPE Command
ETX	0x03	End of Text
BCC		Block Check Character

Response Format

Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
RSP	0x61	GET BILL DISPENSE TYPE Command (CMD)	
ERROR		Error Status for Operation	
CASSETTE1	0x31	The Type of the Cash Cassette Loaded on the 1st High	
	~0x34		
CASSETTE2	0x31	The Type of the Cash Cassette Loaded on the 2 nd High	
	~0x34		
CASSETTE3	0x31	The Type of the Cash Cassette Loaded on the 3 rd High	
	~0x34		
CASSETTE4	0x31	The Type of the Cash Cassette Loaded on the 4 th High	
	~0x34		
ETX	0x03	End of Text	
BCC	_	Block Check Character	

3.12 SET BILL LENGTHS

The command is used to save the reference value in order to detect double notes. Each length value can be saved from 0x00 to 0xFF. The value, 0x00 means to maintain current data. When the data is changed, it will be saved in the memory of EEPROM and then efficient for the next transaction. In case of power on/off, the value continues to be used. However, when the electricity trouble causes the saved data damaged (wrong check sum on EEPROM), the criterion is set to initial value again. Therefore, it is recommended for user to check the value of the saved value of LENGTH when it is turned on. In general, the bill length range is between 0x30 and 0x3C

Name	Code	Description
EOT	0x04	Start of Transmission



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	20 of 29

ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x5E	SET BILL LENGTHS Command
LENG1_HIGH	0x30~	The high hexadecimal digit for the length of bills in top
	0x3F	cassette
LENG1_LOW	0x30~	The low hexadecimal digit for the length of bills in top
	0x3F	cassette
LENG2_HIGH	0x30~	The high hexadecimal digit for the length of bills in
	0x3F	second top cassette
LENG2_LOW	0x30~	The low hexadecimal digit for the length of bills in
	0x3F	second top cassette
LENG3_HIGH	0x30~	The high hexadecimal digit for the length of bills in third
	0x3F	top cassette
LENG3_LOW	0x30~	The low hexadecimal digit for the length of bills in third
	0x3F	top cassette
LENG4_HIGH	0x30~	The high hexadecimal digit for the length of bills in
	0x3F	bottom cassette
LENG4_LOW	0x30~	The low hexadecimal digit for the length of bills in
	0x3F	bottom cassette
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x5E	SET BILL LENGTHS Command Code (CMD)
ERROR		Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character

3.13 GET BILL LENGTHS

The command gets to saved length data for each cassette.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	21 of 29

STX	0x02	Start of Text
CMD	0x5F	GET BILL LENGTHS Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description	
SOH	0x01	Start of Header	
ID	0x30	Communications ID	
STX	0x02	Start of Text	
RSP	0x5B	GET BILL LENGTHS Command Code (CMD)	
ERROR		Error Status for Operation	
LENG1_HIGH	0x30~	The high hexadecimal digit for the length of bills in top	
	0x3F	cassette	
LENG1_LOW	0x30~	The low hexadecimal digit for the length of bills in top	
	0x3F	cassette	
LENG2_HIGH	0x30~	The high hexadecimal digit for the length of bills in second	
	0x3F	top cassette	
LENG2_LOW	0x30~	The low hexadecimal digit for the length of bills in second	
	0x3F	top cassette	
LENG3_HIGH	0x30~	The high hexadecimal digit for the length of bills in third top	
	0x3F	cassette	
LENG3_LOW	0x30~	The low hexadecimal digit for the length of bills in third top	
	0x3F	cassette	
LENG4_HIGH	0x30~	The high hexadecimal digit for the length of bills in bottom	
	0x3F	cassette	
LENG4_LOW	0x30~	The low hexadecimal digit for the length of bills in bottom	
	0x3F	cassette	
ETX	0x03	End of Text	
BCC		Block Check Character	

3.15 Go Loader

The command duplicates and calls Flash Write Loader from RAM area. For the Flash Write, the command should be done with the highest priority.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	22 of 29

CMD	0x72	Load Command
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x72	GOLOADER Command Code(CMD)
ERROR	0x20	Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character

3.16 Program Write

The command writes data on Flash ROM and transmits **128** bytes of sequential starting addresses and data onto the Parameter.

Program Write repeats to write on all the Write Area.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x73	Program Write Command
Start	0x30	The hexadecimal digit of the 1st nibble among the 1st
Address0	~0x3F	Starting Address byte
Start	0x30	The hexadecimal digit of the 2nd nibble among the 1st
Address1	~0x3F	Starting Address byte
Start	0x30	The hexadecimal digit of the 1st nibble among the 2nd
Address2	~0x3F	Starting Address byte
Start	0x30	The hexadecimal digit of the 2nd nibble among the 2nd
Address3	~0x3F	Starting Address byte
PARA0	0x30	The hexadecimal digit of the 1st nibble among the
	~0x3F	transmitted data 0
PARA1	0x30	The hexadecimal digit of the 2nd nibble among the
	~0x3F	transmitted data 0
:	:	<u> </u>



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	23 of 29

PARA254	0x30	The hexadecimal digit of the 1st nibble among the
	~0x3F	transmitted data 127
PARA255	0x30	The hexadecimal digit of the 2nd nibble among the
	~0x3F	transmitted data 127
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x73	PROGRAM WRITE Command Code(CMD)
ERROR		Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character

3.17 Program Verify

The command verifies the operation of writing on FlashROM. The data of Check Sum are written transmitted on Parameters.

Then, the reset of system is required to complete the downloading of the program.

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x74	Verify Command
PARA0	0x30	The hexadecimal digit of the 1 st nibble of the 1 st Check Sum
	~0x3F	byte (The hexadecimal digit from the 1 st 4 bits among Check
		Sum bytes)
PARA1	0x30	The hexadecimal digit of the 2 nd nibble of the 1 st Check Sum
	~0x3F	byte (The hexadecimal digit from the 2 nd 4 bits among Check
		Sum bytes
PARA2	0x30	The hexadecimal digit of the 1 st nibble of the 2 nd Check Sum
	~0x3F	byte (The hexadecimal digit from the 3 rd 4 bits among Check
		Sum bytes



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	24 of 29

PARA3	0x30 ~0x3F	The hexadecimal digit of the 2 nd nibble of the 2 nd Check Sum byte (The hexadecimal digit from the 4 th 4 bits among Check Sum bytes
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
SOH	0x01	Start of Header
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x74	Verify Code(CMD)
ERROR		Error Status for Operation
ETX	0x03	End of Text
BCC		Block Check Character

3.18 ROM Version

The command is used to check version and checksum.

Command Format

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x71	Special Extend Command
PARA0	0x30	Version Check Command (Sub-Command)
ETX	0x03	End of Text
BCC		Block Check Character

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x71	Special Extend Command
ERROR		Error Status for Operation
SUB	0x30	Version Check Command (Sub-Command)
VER0	ASCII	Denomination of Machine



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	25 of 29

VED4	020	Major Davisian
VER1	0x30	Major Revision
	~0x39	
VER2	0x30	Minor Revision
	~0x39	
VER3	ASCII	Type of Firmware. Default is 'N'.
CHKS0	0x30	The hexadecimal digit of the 1 st nibble of the 1 st Check
	~0x3F	Sum byte (The hexadecimal digit from the 1 st 4 bits among
		Check Sum bytes)
CHKS1	0x30	The hexadecimal digit of the 2 nd nibble of the 1 st Check
	~0x3F	Sum byte (The hexadecimal digit from the 2 nd 4 bits
		among Check Sum bytes
CHKS2	0x30	The hexadecimal digit of the 1 st nibble of the 2 nd Check
	~0x3F	Sum byte (The hexadecimal digit from the 3 rd 4 bits among
		Check Sum bytes
CHKS3	0x30	The hexadecimal digit of the 2 nd nibble of the 2 nd Check
	~0x3F	Sum byte (The hexadecimal digit from the 4 th 4 bits among
		Check Sum bytes
ETX	0x03	End of Text
BCC		Block Check Character

* Denomination of Machine

ASCII	Description
Α	ECDM 100
В	ECDM 200
С	ECDM 300
D	ECDM 400

3.19 Get Cash Cassette Dip S/W

The command is used to check Dip S/W in cassette. How to set type of cassette refer to Product-Specification document. (Ch. 4.5)

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
CMD	0x71	Special Extend Command
PARA0	0x24	DIP S/W Check Command (Sub-Command)
ETX	0x03	End of Text



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	26 of 29

BCC	Block Check Character	
-----	-----------------------	--

Name	Code	Description
EOT	0x04	Start of Transmission
ID	0x30	Communications ID
STX	0x02	Start of Text
RSP	0x71	Special Extend Command
ERROR		Error Status for Operation
SUB	0x24	DIP S/W Command (Sub-Command)
PARA0	0x30	Dip S/W Setting Value of the Cash Cassette Loaded on
	~0x3F	the 1 st High (Top) + 0x30
PARA1	0x30	Dip S/W Setting Value of the Cash Cassette Loaded on
	~0x3F	the 2 nd High + 0x30
PARA2	0x30	Dip S/W Setting Value of the Cash Cassette Loaded on
	~0x3F	the 3 rd High + 0x30
PARA3	0x30	Dip S/W Setting Value of the Cash Cassette Loaded on
	~0x3F	the 4 th High (Bottom) + 0x30
PARA4	0x30	Reserved.
PARA5	0x30	Reserved.
PARA6	0x30	Reserved.
PARA7	0x30	Reserved.
ETX	0x03	End of Text
BCC		Block Check Character

4. ERROR CODES

The error code in response can be calculated by the below code digit adding to 0x20.

CODE	Description
0x01	Feeding Time-out between CHK Sensor and RVDT Start Sensor
0x02	Feeding Time-out between RVDT Start Sensor and DIV Sensor
0x03	Feeding Time-out between DIV Sensor and EJT Sensor
0x04	Feeding Time-out between EJT Sensor and EXIT Sensor
0x05	A Note Is Staying at EXT Sensor
0x06	Ejecting the Note Suspected as Rejected
0x07	Abnormal Note Management (Flow Processing Error)
0x08	Abnormal Note Management (Flow Processing Error)
0x09	Jamming on EJT Sensor



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	27 of 29

0x0A	Jamming on EXT Sensor
0x0B	Detecting Notes on the Path Before Start of Pick-up
0x0C	Too Many Pick-up Events During Dispensing from One Cash Cassette
	(Limits of Total Pickup : 120 Notes Including all the Rejected)
0x0D	Too Many Rejects During Dispensing from One Cash Cassette
	(Limit: 20 notes)
0x0E	Abnormal Termination During Purge Execution
0x10	Detecting Trouble of Solenoid Operation Before Dispensing
0x11	Detecting Trouble in Motor or Slit Sensor Before Dispensing
0x12	Not Detecting Reject Tray before Start or for Operation
0x13	Failed to Calibrate Sensors
0x14	More Banknotes than the Requested are Dispensed.
0x15	Dispensing is Not Terminated within 90 Seconds.
0x16	Recogniging Abnormal Command
0x17	Recognizing Abnormal Parameters on the Command
0x18	Failure of Writing on Program Area
0x19	Failure of Verify
0x1A	Not to Give Verify command on Reset after Downloading Program
0x1B	Failure of Writing EEPROM
0x1C	Mismatches Checksum of EEPROM on Writing EEPROM
0x20	RVST_Left Sensor is Always On.
0x21	RVST_Right Sensor is Always On.
0x22	Divert_Left Sensor is Always On.
0x23	Divert_Right Sensor is Always On.
0x24	Eject Sensor is Always On.
0x25	Exit Sensor is Always On.
0x28	RVST_Left Sensor is Always Off.
0x29	RVST_Right Sensor is Always Off.
0x2A	Divert_Left Sensor is Always Off.
0x2B	Divert_Right Sensor is Always Off.
0x2C	Eject Sensor is Always Off.
0x2D	Exit Sensor is Always Off.
0x30	Check1_Left Sensor is Always On.
0x31	Check1_Right Sensor is Always On.
0x32	Cassette1 Sensor is Always On.
0x33	Check2_Left Sensor is Always On.
0x34	Check2_Right Sensor is Always On.
0x35	Cassette2 Sensor is Always On.
0x36	Check3_Left Sensor is Always On.
0x37	Check3_Right Sensor is Always On.
0x38	Cassette3 Sensor is Always On.
0x39	Check4_Left Sensor is Always On.
0x3A	Check4_Right Sensor is Always On.



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	28 of 29

Cassette4 Sensor is Always On.
Check1_Left Sensor is Always Off.
Check1_Right Sensor is Always Off.
Cassette1 Sensor is Always Off.
Check2_Left Sensor is Always Off.
Check2_Right Sensor is Always Off.
Cassette2 Sensor is Always Off.
Check3_Left Sensor is Always Off.
Check3_Right Sensor is Always Off.
Cassette3 Sensor is Always Off.
Check4_Left Sensor is Always Off.
Check4_Right Sensor is Always Off.
Cassette4 Sensor is Always Off.
Banknote Pick Up Error in the Cassette1 on NEAREND State
Banknote Pick Up Error in the Cassette2 on NEAREND State
Banknote Pick Up Error in the Cassette3 on NEAREND State
Banknote Pick Up Error in the Cassette4 on NEAREND State
Jamming or sensor failure in the Cash Cassette1
Jamming or sensor failure in the Cash Cassette2
Jamming or sensor failure in the Cash Cassette3
Jamming or sensor failure in the Cash Cassette4
Not Detecting Cash Cassette1 before Start or for Operation
Not Detecting Cash Cassette2 before Start or for Operation
Not Detecting Cash Cassette3 before Start or for Operation
Not Detecting Cash Cassette4 before start or for operation
Cash Cassette1 is Near-End (In Case of Near End Detection Mode)
Cash-Cassette2 is Near-End (In Case of Near End Detection Mode)
Cash-Cassette3 is Near-End (In Case of Near End Detection Mode)
Cash-Cassette4 is Near-End (In Case of Near End Detection Mode)
Pick-up Error in Cassette1 (Banknotes exist in Cash Cassette1)
Pick-up Error in Cassette2 (Banknotes exist in Cash Cassette2)
Pick-up Error in Cassette3 (Banknotes exist in Cash Cassette3)
Pick-up Error in Cassette4 (Banknotes exist in Cash Cassette4)
Different between Type of Cassette1 Set to Main Body (Contol Board)
and Type of Cash Cassette1 by Dip Switches
Different between Type of Cassette2 Set to Main Body (Contol Board)
and Type of Cash Cassette2 by Dip Switches
Different between Type of Cassette3 Set to Main Body (Contol Board)
and Type of Cash Cassette3 by Dip Switches
Different between Type of Cassette4 Set to Main Body (Contol Board)
and Type of Cash Cassette4 by Dip Switches
Cannot Find Type1 Cassette on Request of Dispensing Type1
Cannot Find Type2 Cassette on Request of Dispensing Type2



DOC NO	MODEL	NAME	REV.	PAGE
PL-ECDM0400-03	ECDM-400	Interface Specification	1.0	29 of 29

0x6A	Cannot Find Type3 Cassette on Request of Dispensing Type3
0x6B	Cannot Find Type4 Cassette on Request of Dispensing Type4
0x6C	All Type1 Cassettes are under Bill End Status on Request of
	Dispensing Type1
0x6D	All Type2 Cassettes are under Bill End Status on Request of
	Dispensing Type2
0x6E	All Type3 Cassettes are under Bill End Status on Request of
	Dispensing Type3
0x6F	All Type4 Cassettes are under Bill End Status on Request of
	Dispensing Type4