

A Hybrid Scatter Search for the RCPSP

M. Ranjbar^{1,*} and F. Kianfar²

Abstract. In this paper, a new hybrid metaheuristic algorithm based on the scatter search approach is developed to solve the well-known resource-constrained project scheduling problem. This algorithm combines two solutions from scatter search to build a set of precedence feasible activity lists and select some of them as children for the new population. We use the idea presented in the iN forward/backward improvement technique to define two types of schedule, direct and reverse, and the members of the sequential populations change alternately between these two types of schedule. Extensive computational tests were performed on standard benchmark datasets and the results are compared with the best available results. Comparative computational tests indicate that our procedure is a very effective metaheuristic algorithm.

Keywords: Project scheduling; Metaheuristic; Scatter search.

INTRODUCTION

The Resource-Constrained Project Scheduling Problem (RCPSP) is one of the most intractable optimization problems in operations research. Also, Blazewicz et al. [1] proved that the RCPSP, as a generalization of the job shop scheduling problem, is strongly NP-hard such that the computation times for obtaining the optimal solution using exact algorithms can be extremely high for more than 30 activities [2].

During previous decades, numerous exact, heuristic and metaheuristic algorithms have been developed for this problem. There are several survey papers on the RCPSP and we mention here only some of the most recent ones. Herroelen et al. [3] surveyed the various branch-and-bound algorithms for the RCPSP. Kolisch and Hartmann [4] presented a classification and performance evaluation of different heuristic and metaheuristic algorithms, including the recent advances in this field. For an excellent survey and introduction of the RCPSP, we refer the readers to Demeulemeester and Herroelen [1].

Several exact solution approaches have been proposed for this problem: The linear programming based

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approach of Mingozzi et al. [5], the depth-first branchand-bound with dominance rules of Demeulemeester and Herroelen [6,7] and also the branch-and-bound algorithm of Brucker et al. [8], whose branching scheme uses a set of conjunctions and disjunctions to pairs of activities, are among some of the more effective exact procedures. In the heuristic approaches category, there are many different solution procedures, such as X-path methods [4], insertion techniques, based on the parallel scheduling generation scheme, and the worst case slack priority rule of Artigues et al. [9], the heuristic of Möhring et al. [10], based on Lagrangian relaxation and minimum cut computations, the network decomposition technique of Sprecher [11], which incorporates exact methodologies into a heuristic search, and the forward-backward improvement method of Tormos and Lova [12]. The metaheuristics include the genetic algorithm, simulated annealing, ant colony optimization, the tabu search, the scatter search, path relinking and hybrid algorithms. The algorithm of Valls et al. [13], which incorporates the genetic algorithm with the forward-backward-improvement method, is ranked the best hybrid metaheuristic algorithm to date. The genetic algorithm had been also used by Alcarez and Maroto [14], Hartmann [15,16] and Coelho and Tavares [17]. Bouleimen and Lecocq [18] tackle the RCPSP by means of simulated annealing, whereas Merkle et al. [19] use ant colony optimization. Nonobe and Ibaraki [20] suggest a tabu search for a generalized variant of the RCPSP. Also, Debels et al. [21] develop a hybrid metaheuristic, in which two elements from scat-

Faculty of Engineering, Ferdowsi University of Mashhad, Mashhad, P.O. Box 91775-1111, Iran.

^{2.} Department of Industrial Engineering, Sharif University of Technology, Tehran, Iran.

 $^{*.\} Corresponding\ author.\ E-mail:\ m_ranjbar@um.ac.ir$

ter search are combined with a heuristic optimization method that simulates the electromagnetism theory of physics.

In this paper, we present a new hybrid metaheuristic algorithm for the RCPSP based on the scatter search, further referred to as the Hybrid Scatter Search (HSS). Although it is a little similar to the scatter search presented in [21], it differs, particularly in terms of a combination method, the core of the scatter search and, also, in the use of the forward-backward-improvement method. In [21], a solution combination method is used based on the electromagnetism theory of physics, but we develop a solution combination method based on path relinking, in which a set of precedence feasible activity lists is generated, a number of which are selected as children by a specified procedure, as explained in the following sections. Furthermore, Debels et al. [21] use directly the forward/backward improvement technique as a local search (intensification method), but we use it in a different approach. We define two kinds of schedule, direct and reverse schedules, using the idea introduced by Li and Willis [22], to employ some of the benefits of their forward-backward improvement local search, but without performing a local search. In our HSS algorithm, the populations alternate sequentially between direct and reverse schedules.

The remainder of the paper is organized as follows. First, definitions are provided. Then, the scatter search and the combination method for the RCPSP are presented. After that, the detailed and comparative performance tests on the benchmark datasets are described, and finally, the conclusions of this study are given.

DEFINITIONS

Problem Definition

The RCPSP can be stated as follows. A single project consisting of a set, N, of activities, including n real activities and two dummy activities as the start and finish of the project, numbered from 0 to n+1, has to be scheduled on a set, R, of constrained renewable resource types subject to finish-start-type precedence constraints with a time lag of zero. While being processed, activity i requires $r_{ik} \in \mathbf{IN}$ units of resource type $k \in R$ in every time unit of its deterministic and non-preemptive duration, $d_i \in \mathbf{IN}$. The capacity of resource k is constant throughout the project horizon and limited to R_k . The dummy start and finish activities have zero duration and resource usage, while the real activities have positive duration and nonnegative resource usage subject to $r_{ik} \leq R_k$, $i \in N$, $k \in R$. The objective of RCPSP is to find a precedence and resource feasible schedule, S, defined by a finish time vector, $\mathbf{f} = (f_0, \dots, f_{n+1})$, such that the project makespan, f_{n+1} , is minimized.

Schedule Representation

Our constructive heuristic algorithm relies on a Schedule Generation Scheme (SGS) and schedule representation. The schedule generation scheme determines the way in which a feasible schedule is constructed by assigning starting or finishing times to the different activities and the schedule representation is a representation of a relative priority rule determining the activity that is selected next during the scheduling process.

We work with the serial SGS, since it generates active schedules [23]. Active schedules contain optimal schedules if the measure of performance is regular and the makespan is a regular measure of performance. In each iteration of the serial SGS, the activity with the highest priority is chosen and assigned the first possible starting time, such that no precedence or resource constraint is violated. Also, we choose to use the Activity List (AL) representations, since it is one of the most commonly used schedule representations in the development of heuristics for the RCPSP [24]. Each AL is a sequence of activities, in which the position of each activity in the sequence determines its relative priority versus the other activities.

Direct and Reverse Schedule

For defining direct and reverse schedules, we first define a direct and reverse project network. The direct project network is a network in which the arrows show the original precedence relations. If the directions of all the arrows are reversed, the resulting network is defined as the reverse project network. Now, any feasible schedule for the direct network is called a direct schedule and any feasible schedule for the reverse project network is called a reverse schedule.

Precedence Feasible and Topologically Ordered Activity List

As defined, AL may not be precedence feasible. If an AL is precedence feasible, we call it the Precedence Feasible Activity List (PFAL), in which every activity is positioned after all of its predecessors. To obtain the precedence feasible activity list, which has a Topological Order-condition (TO-condition), we have to schedule the activities and then order them based on their topological position, called topological ordering. In the original definition of the TO-condition introduced by Valls et al. [25] for direct schedules, for all i and j, if the start time of activity i is smaller than the start time of activity j, activity i should have a higher

priority than activity j. We adapted the TO-condition to our settings for two types of schedule; direct and reverse. More precisely, HSS uses direct schedules to generate reverse children and reverse schedules to generate direct children. To embed the TO-condition in the AL-representation, we first schedule the activities using the serial SGS and a given AL and, then, we sort the activities based on the non-increasing order of their finish times, i.e. for all i and j, if $f_i(\mathbf{S}) > f_i(\mathbf{S})$, activity i should have a higher priority than activity j. The result of applying the TO-condition on an arbitrary AL is a Topologically Ordered Activity List shown as TOAL. The difference between the definition of the TO-condition in our settings and the original one is due to the use of two types of schedule; direct and reverse schedules, in our algorithm.

THE HYBRID SCATTER SEARCH ALGORITHM

Our algorithm is based on scatter search, an evolutionary method that constructs new solutions by combining existing ones in a systematic way. For details of SS, we refer the readers to Marti et al. [26]. The steps of our HSS are depicted in Figure 1 and explained below.

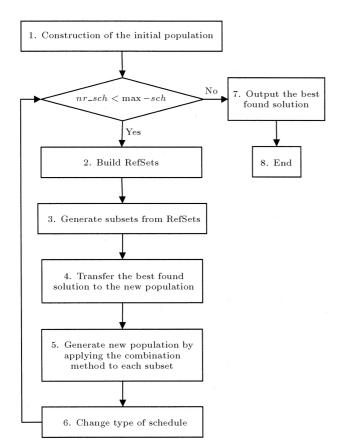


Figure 1. Flowchart of the hybrid scatter search algorithm.

Construction of the Initial Population

In the first step, we generate an initial population (P) of TOALs with size |P|. Each TOAL in the initial population is obtained from a direct schedule applied on a randomly generated AL using the serial SGS.

Construction of the New Population

Steps 2, 3, 4, 5 and 6 of the algorithm, shown in Figure 1, are used to generate the new population. In the second step, we build a reference set (RefSet) consisting of RefSet₁ and RefSet₂. RefSet₁ is a set of size b_1 of TOALs with the least makespans, selected from the current population. Every TOAL of RefSet₁ should have a distance more than t_1 with other TOALs of RefSet₁. The distance of two TOALs, say TOAL₁ and TOAL₂, is computed as follows [21]:

distance $(TOAL_1, TOAL_2)$

$$= \frac{1}{n} \sum_{i=1}^{n} |\text{position of activity } i \text{ in TOAL}_1$$

- position of activity i in TOAL₂|.

Due to distance threshold t_1 , there may not be enough TOAL in the current population to make a complete $RefSet_1$. In this case, the rest of the needed TOALs for RefSet₁ are generated randomly, as explained for the initial population, and they are not tested for having minimum distance t_1 with other elements of RefSet₁. RefSet₂ has the size of b_2 TOALs selected from $P \setminus$ $RefSet_1$, in the same way as explained for $RefSet_1$, but the distance of each selected element should be more than $t_2, t_2 > t_1$, from each element of RefSet₁ and other elements of RefSet₂. If needed, random generation of TOALs is used for RefSet₂ too. The distance thresholds, t_1 and t_2 , are imposed to RefSet₁ and RefSet₂, respectively, in order to avoid homogeneous solutions and keep diversity in each population. The solutions in the RefSet₁ and RefSet₂ are ordered, according to their quality.

In Step 3, we select solutions from RefSet₁ and RefSet₂ to be combined. For this purpose, we generate two-element subsets of either two solutions in RefSet₁ or one from RefSet₁ and one from RefSet₂, respectively, resulting in $\binom{b_1}{2} + b_1 * b_2$ subsets. Before starting the combination phase, we add the best found solution to the new population in Step 4. Next, the elements of each subset are combined using the combination method, which will be described later, in order to generate the new population. From each combination, a set of PFALs is generated and then nrc of them are selected by a systematic random selection as the

combination children. These children are incorporated with the TO-condition and then added to the new population. Based on our definition of the TO-condition, the direct schedules generate reverse children and the reverse schedules generate direct children. By applying the combination method to the elements of all subsets and adding the best so far solution, we obtain a new $\binom{b_1}{2} + b_1 * b_2 * nrc + 1$ that population with size (remains constant for all populations. In Step 6, we change the type of schedule from direct to reverse or vice versa. The termination criterion is considered as the maximum number of generated schedules and denoted as $\max -sch$, which is in line with the existing literature on the RCPSP heuristics. Steps 2 to 6 are repeated until the number of generated schedules (nr_sch) is smaller than max -sch. Step 7 selects the best solution in the population as the output of the algorithm.

Combination Method

In Step 5 of Figure 1, we use our combination method to generate nrc children from each subset generated in Step 3 of the scatter search algorithm. In our combination method, we make use of the path relinking idea, originally proposed by Glover and Laguna [27]. This method explores a set of PFALs obtained by moving between the two elements of each subset. Since each TOAL is also a PFAL, and we consider only the precedence feasibility in the combination method, we call these two elements the guiding and initial PFAL, denoted as PFAL₁ and PFAL₂, respectively. The PFAL₁ and PFAL₂ are specified, such that the makespan of PFAL₁ is not worse than the makespan of PFAL₂ and the move direction is always from PFAL₂ towards PFAL₁. To explain the combination method, we first consider the following process. Suppose we have a precedence feasible activity list denoted as $PFAL = (0, [1], \dots, [n], n + 1)$, in which [p] represents the activity located at position p in \overline{PFAL} . If we exchange activities [p] and [q], q > p, we get a new activity list, which may not be precedence feasible. Suppose we know that activity [q] in position p is precedence feasible and we are looking for a PFAL which has activity [q] in position p. For this purpose, we start from position p + 1 and move to the right of PFAL and, at each position, say position y, if the activity at position q of the current list is the predecessor of activity [y], we exchange the activities in positions y and q. This move is continued till y = qand we get the desired PFAL.

Now, the combination method can be explained. Let the guiding PFAL be PFAL₁ = $(0, [1]_1, \dots, [n]_1, n + 1)$ and the initial PFAL be PFAL₂ = $(0, [1]_2, \dots, [n]_2, n + 1)$. First, we make a

set, C, of precedence feasible activity lists as follows: we find the smallest p, for which $[p]_1 \neq [p]_2$ and assume activity $[p]_1$ is located at position q of PFAL₂, i.e. $[q]_2 = [p]_1$. Note that q is larger than p. Now, in order to have the same activity at position p in both PFAL₁ and PFAL₂, we exchange the activities in position pand q of PFAL₂ and call the resulting list AL. If AL is precedence feasible, it is added to set C; otherwise, we change it to a PFAL, as explained above, and then add it to set C. Note that the added PFAL has the same activities as PFAL₁ in positions 1 to p. Now, consider this PFAL as the PFAL₂ and repeat the process till p = n. At this point, we have |C| precedence feasible activity lists, whose characteristics changed progressively from the characteristics of the initial PFAL to that of the guiding PFAL. The combination of PFAL₁ and PFAL₂ terminates by selecting nrc of PFALs from set C, using a systematic random sampling, as the children of them. To select nrc children from set C, we number its members from 1 to |C| and divide them as equally as possible to |C|/nrc| subsets. Then, we select one member from each subset randomly. The selected children are incorporated with the TO-condition and then added to the new population.

A Numerical Example

Figure 2 represents an example project and Figure 3 illustrates the combination method. In this project, there is only one constrained renewable resource with 4 available units.

In the example shown in Figure 2, we have considered PFAL₁ = (0,3,5,1,2,6,8,10,4,7,9,11) and PFAL₂ = (0,1,2,4,7,5,3,6,9,8,10,11). In the first step, we have p=1, where $[1]_1 \neq [1]_2$ and, therefore, activities $[1]_2 = 1$ and $[1]_1 = 3$ of PFAL₂ should be exchanged. The successor of activity 1 with the lowest position in the new activity list, AL, is activity 6 located at position 7; therefore, this new activity list is precedence feasible and is added to set C. Note

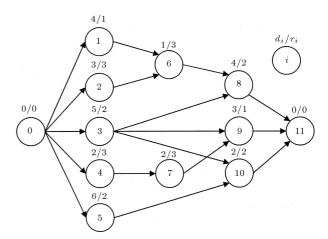


Figure 2. Example project.

$PFAL_1 = (0, 3, 5, 1, 2, 6, 8, 10, 4, 7, 9, 11)$						
PFAL_2	Precedence Feasibility	p	$[p]_2$	$[p]_1$	[y]	C
(0, 1 , 2, 4, 7, 5, 3 , 6, 9, 8, 10, 11)	Feasible	1	1	3	-	0
(0,3, 2 ,4,7, 5 ,1,6,9,8,10,11)	Feasible	2	2	5	-	1
(0,3,5, 4 ,7,2, 1 ,6,9,8,10,11)	Feasible	3	4	1	-	2
(0,3,5,1,7,2,4,6,9,8,10,11)	Infeasible	-	-	-	7	2
(0,3,5,1, 4 , 2 ,7,6,9,8,10,11)	Feasible	4	4	2	-	3
(0,3,5,1,2,4,7,6,9,8,10,11)	Feasible	5	4	6	-	4
(0,3,5,1,2,6, 7,4 ,9,8,10,11)	Infeasible	-	-	-	7	4
(0,3,5,1,2,6,4,7,9,8,10,11)	Feasible	6	4	8	-	5
(0,3,5,1,2,6,8,7,9,4,10,11)	Infeasible	-	-	-	7	5
(0,3,5,1,2,6,8,4,9,7,10,11)	Infeasible	-	-	-	9	5
(0,3,5,1,2,6,8,4,7,9, 10 , 11)	Feasible	7	4	10	-	6
(0,3,5,1,2,6,8,10,7,9,4,11)	Infeasible	-	-	-	7	6
(0,3,5,1,2,6,8,10,4,9,7,11)	Infeasible	-	-	-	9	6
(0,3,5,1,2,6,8,10,4,7,9,11)	Feasible	-	-	-	-	6

Figure 3. Illustration of the combination method.

that we consider this added list as the PFAL₂ for the next step. Follow the similar process in Step 2 for activities 2 and 5 in the new $PFAL_2$. In the third step, where activities 4 and 1 are exchanged, we obtain a precedence infeasible activity list, because the successor of activity 4 with the lowest position, activity 7, is located before activity 4, therefore, it should be exchanged with activity 4. As the successor of activity 7, with the lowest position in the new activity list, activity 9, which is located after activity 7, we have found a new PFAL, called PFAL₂. By following the combination procedure, set C will contain 6 new precedence feasible activity lists. Note that the first and the last precedence feasible activity lists in Figure 3 are the PFAL₂ and PFAL₁, respectively, and are not eligible to be considered as the members of set C. If we assume nrc = 2, we have to divide C to two subsets, C_1 and C_2 , including the first three and the last three members of C. $r_1 = 2$ and $r_2 = 1$ are two random numbers between 1 to 3, as the selected members from subsets C_1 and C_2 , respectively, which have been specified with the gray color in Figure 3.

PERFORMANCE TESTS

We tested the performance of our HSS algorithm as explained below. The HSS procedure was coded in Visual C++6.0 and the computer used was a PC Pentium IV 3GHz processor with 1024 Mbytes of RAM. The problem set was taken from PSPLIB datasets [28]. The dataset consists of four test sets J30, J60, J90and J120 that contain problem instances of 30, 60, 90 and 120 activities, respectively, and have been constructed by the instance generator ProGen [29]. In this study, the maximum number of generated schedules $(\max - sch)$ was considered as the termination criterion, in order to be able to compare the results of the proposed procedure with the results reported in the literature and be independent of the computer platform, compilers and implementation skills. This criterion holds, in particular, for methods which apply the serial or parallel SGS; one pass of an SGS, with one start time assignment per activity, counts as one schedule.

Before using the coded HSS for performance tests, we tuned the parameters of HSS. For nrc, we tested the values of 1, 2, 3, 4 and 5 and noted that nrc=2 gives the best results and is not sensitive to the values of the other parameters, hence, it was fixed at 2. The other parameters of HSS were tuned for each test set. The tuned values of the other parameters that have been obtained by fine tuning are presented in Table 1. This table reveals that the tuned values of the size of the initial population, |P|, and the size of RefSet₁ and RefSet₂, b_1 and b_2 , are positively related to $\max -sch$, while the tuned values of threshold distances, t_1 and t_2 , are positively related to the number of activities.

The details of the computational results are shown in Table 2. The rows labeled "Sum" give the sum of the makespans of all problem instances in each test set. The rows, labeled "Avg. Dev. CPM", represent the average percent deviation from the critical-path lower bound. The two next rows, labeled "Avg. Dev. Hrs" and "Avg. Dev. LB", indicate the average percent

Table 1. Tuned values of the parameters.

Parameter	$\max -sch$	Data Set				
		J 30	J60	J90	J120	
t_1		1	1	1	1.1	
t_2		1.9	2.1	2.2	2.3	
	1000	4	4	3	4	
b ₁	5000	7	6	8	7	
	50,000	21	22	18	21	
	1000	2	4	2	2	
b_2	5000	7	5	4	5	
	50,000	13	15	17	14	
	1000	50				
P	5000	100				
	50,000	500				

Problem Set	$\max -sch$	Data Set			
		J30	J60	J90	J120
	1000	28352	38722	46297	76664
Sum	5000	28326	38541	46030	75612
	50,000	28316	38395	45802	74620
	1000	13.53%	11.59%	11.24%	35.08%
Avg. Dev. CPM	5000	13.41%	11.07%	10.60%	33.24%
	50,000	13.37%	10.64%	10.04%	31.49%
	1000	0.10%	0.83%	1.21%	3.55%
Avg. Dev. Hrs	5000	0.03%	0.47%	0.75%	2.36%
	50,000	0.00%	0.17%	0.37%	1.24%
	1000	0.10%	2.75%	3.06%	7.94%
Avg. Dev. LB	5000	0.03%	2.37%	2.58%	6.66%
	50,000	0.00%	2.05%	2.16%	5.46%
Num. Test Problem		480	480	480	600
	1000	453	362	361	194
\mathbf{Best}	5000	471	384	369	215
	50,000	480	416	389	252
Improved	50,000	-	0	5	18
	1000	0.03	0.07	0.12	0.24
Avg. CPU (seconds)	5000	0.14	0.34	0.58	1.18
	50,000	1.67	4.07	6.54	13.58

Table 2. Detailed computational results.

deviation from the currently best known solutions and best known lower bounds, respectively, based on PSPLIB results from January 1, 2007. The row labeled "Num. Test Problem" indicates the number of problem instances in each test set and the rows labeled "Best" show the number of instances for which our HSS algorithm reports a makespan not worse than the currently best known solution. The row labeled "Improved" reports the number of problem instances for which we have been able to improve the best known solution (it can be seen at PSPLIB) and the last rows labeled "Avg. CPU" indicate the average computation time per instance.

Comparative results are available for sets J30, J60 and J120 in the literature. Tables 3 to 5 display the rank of HSS among ten best heuristics, up to the current date for the test sets J30, J60, and J120, respectively, based on the results presented in the literature survey paper [4] and the new developed research paper [13]. The comparison is made for values of 1000, 5000 and 50000, as the limits of the maximum number of schedules. For the J30 set, the results are given in terms of average percent deviation from the makespan of the optimal solution. For the other sets, the average percent deviation from the

Table 3. Comparative results for J30.

Author (year)	$\max -sch$		
	1000	5000	50,000
Ranjbar and Kianfar (this work)	0.10	0.03	0.00
Kochetov and Stolyar (2003) [4]	0.10	0.04	0.00
Debels et al. (2006) [21]	0.27	0.11	0.01
Valls et al. (2007) [13]	0.27	0.06	0.02
Valls et al. (2005) [4]	0.34	0.20	0.02
Alcaraz et al. (2004) [4]	0.25	0.06	0.03
Alcaraz and Maroto (2001) [14]	0.33	0.12	-
Tormos and Lova (2003) [4]	0.25	0.13	0.05
Nonobe and Ibaraki (2002) [20]	0.46	0.16	0.05
Tormos and Lova (2001) [12]	0.30	0.16	0.07

critical path-based lower bound is used as a measure of performance, since many optimal solutions are unknown. In all tables, the heuristics are sorted for the case of $\max -sch = 50000$. As a tie-breaker, the results for 5000 and then 1000 schedules are used in sorting. Tables 3 to 5 reveal that HSS outperforms other heuristic for J30 and J60 and is ranked second for J120.

Table 4. Comparative results for J60.

Author (year)	$\max -sch$		
	1000	5000	50,000
Ranjbar and Kianfar (this work)	11.59	11.07	10.64
Debels et al. (2006) [21]	11.73	11.10	10.71
Valls et al. (2007) [13]	11.56	11.10	10.73
Kochetov and Stolyar (2003) [4]	11.71	11.17	10.74
Valls et al. (2005) [4]	12.21	11.27	10.74
Alcaraz et al. (2004) [4]	11.89	11.19	10.84
Hartmann (2002) [16]	12.21	11.70	11.21
Hartmann (1998) [15]	12.68	11.89	11.23
Tormos and Lova (2003) [4]	11.88	11.62	11.36
Alcaraz and Maroto (2001) [14]	12.57	11.86	-

Table 5. Comparative results for J120.

Author (year)	$\max -sch$		
	1000	5000	50,000
Valls et al. (2007) [13]	34.07	32.54	31.24
Ranjbar and Kianfar (this work)	35.08	33.24	31.49
Alcaraz et al. (2004) [4]	36.53	33.91	31.49
Debels et al. (2006) [21]	35.22	33.10	31.57
Valls et al. (2005) [4]	35.39	33.24	31.58
Kochetov and Stolyar (2003) [4]	34.74	33.36	32.06
Valls et al. (2005) [4]	35.18	34.02	32.18
Hartmann (2002) [16]	37.19	35.39	33.21
Tormos and Lova (2003) [4]	35.01	34.41	33.71
Merkle et al. (2002) [19]	_	35.43	_

SUMMARY AND CONCLUSIONS

In this paper, we presented a hybrid metaheuristic algorithm for solving the resource-constrained project scheduling problem. This algorithm contains a scatter search skeleton and uses a special solution combination method for making children. The performance of the algorithm has been tested on test sets J30, J60, J90 and J120 from PSPLIB. The comparative computational results show that our procedure outperforms other state-of-the art heuristics in the literature for J30 and J60 and is the second-best for test set J120. We think that three factors are the cause of the high performance of our algorithm, namely the structure of our scatter search, the solution combination method and the generation of reverse schedules from direct schedules and vice versa. We chose the general structure of a scatter search but with a new solution combination method. In this method, we move in the space of the precedence feasible activity lists, which is much smaller than the space of all possible activity lists. We move between promising solutions and try as much as possible to have the benefits of explorations in the solution space. Furthermore, the forward-backward improvement technique, introduced by [22], has recently been used as a local search in many developed metaheuristics, but we used it in a different manner. We changed the population of solutions alternately from direct schedules to reverse schedules and vice versa, to exploit the benefit of the forward-backward improvement technique.

For further research, we recommend the idea of this hybrid scatter search for solving other combinatorial optimization problems.

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