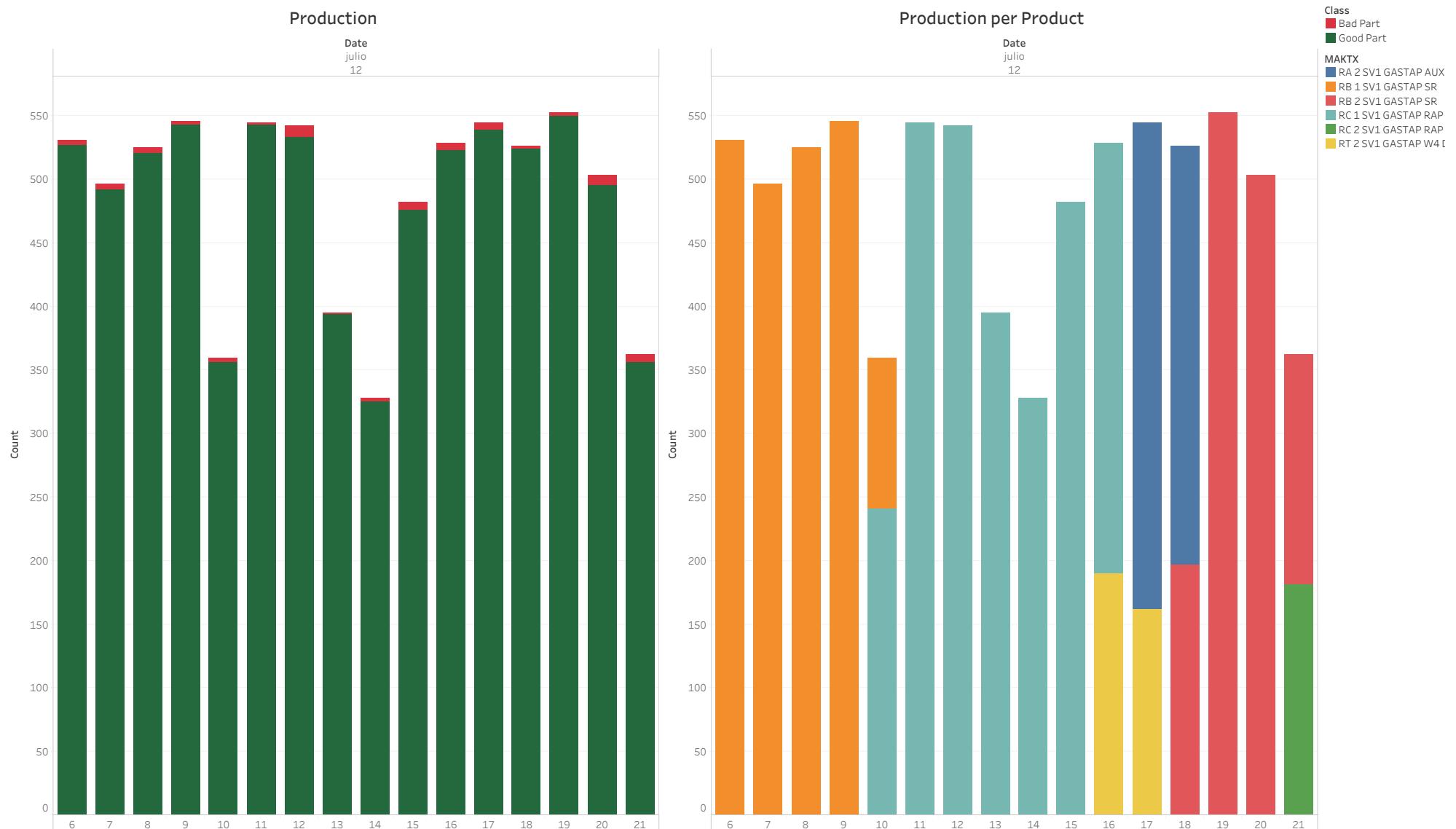


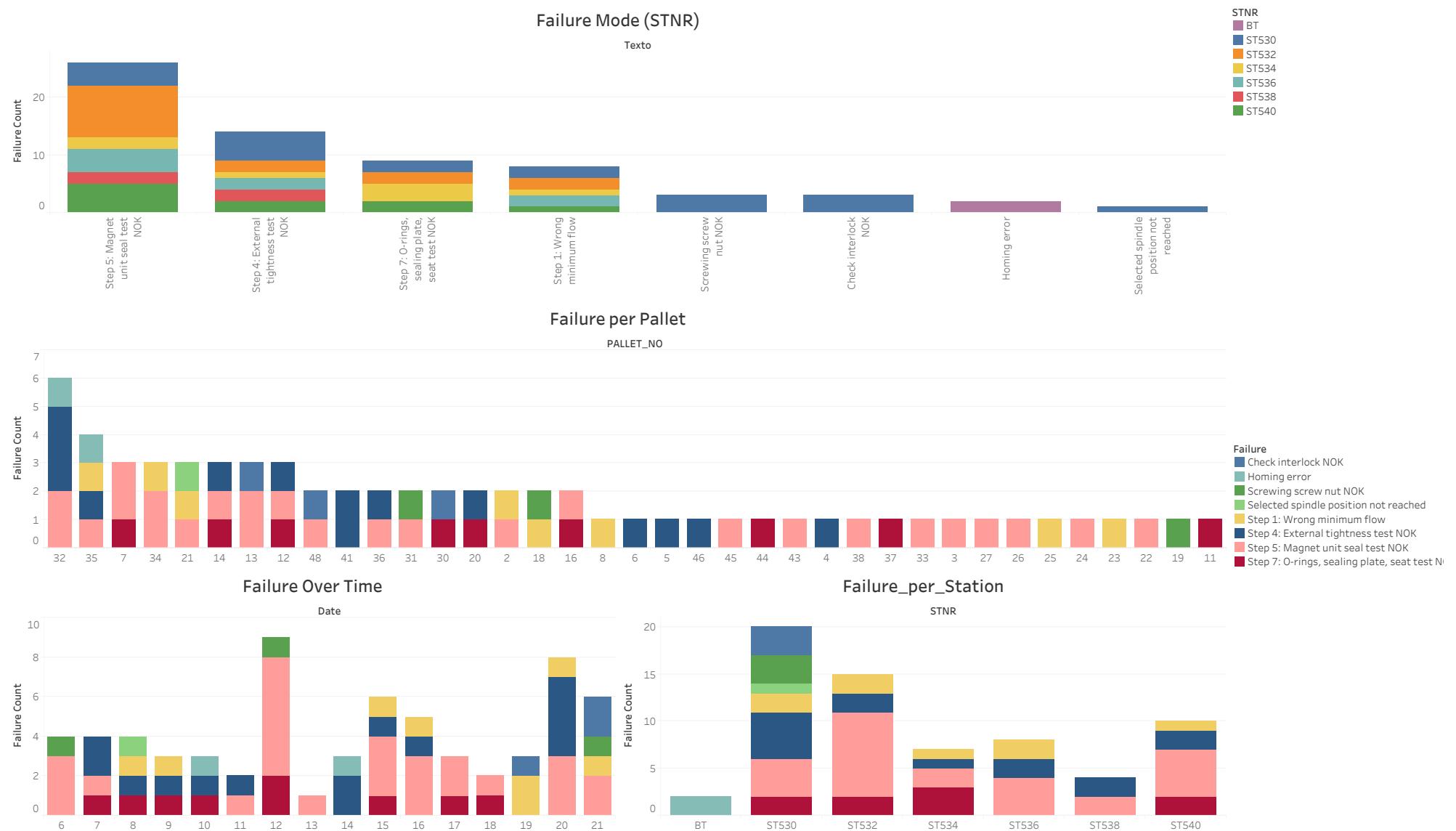
Analysis_July_12

Production	Failure Analysis	ST265_RING_PLA_CLIN	ST265_RING_PLA_CLIN_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC_...	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_...	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB
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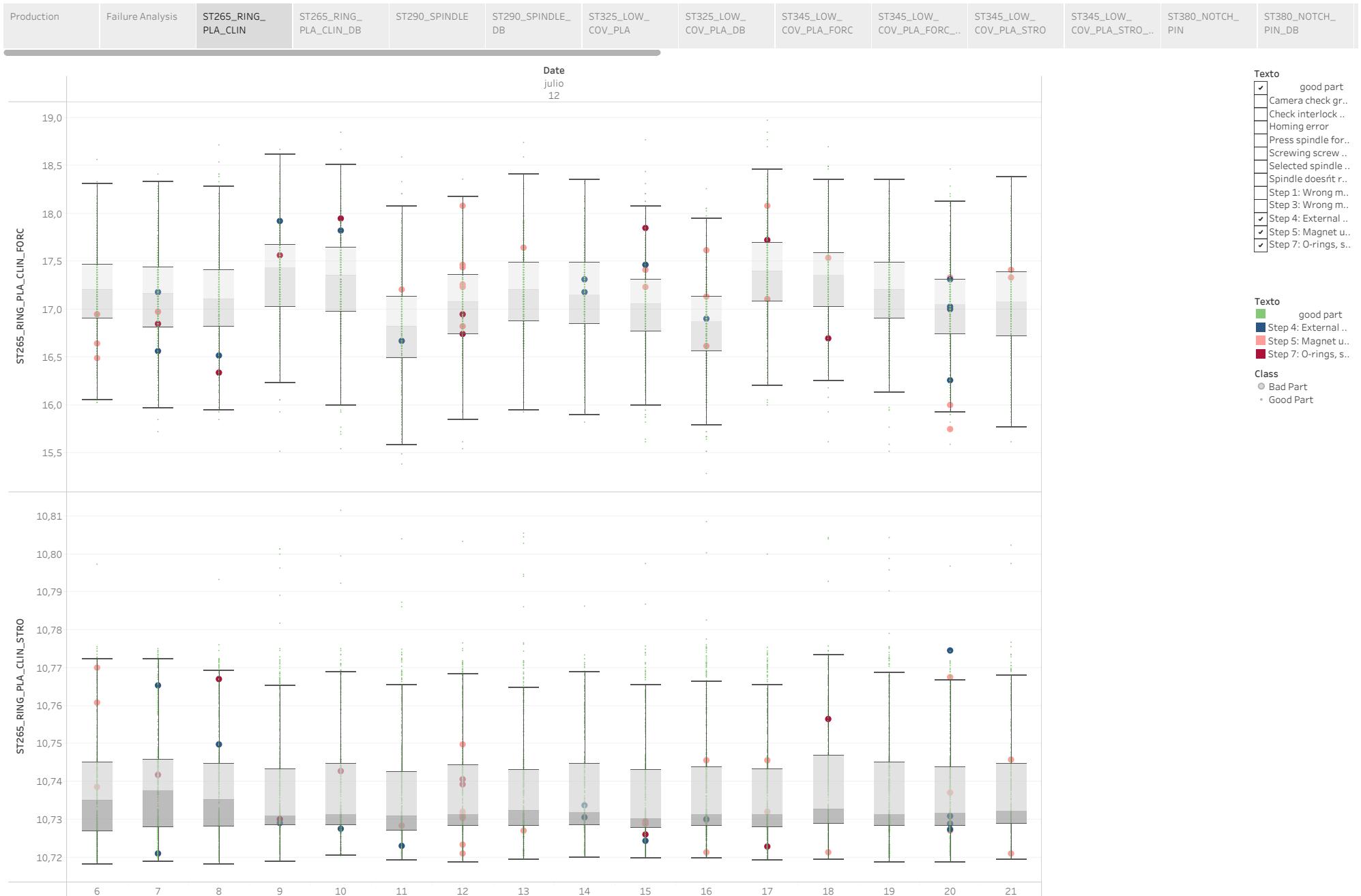


Analysis_July_12

Production	Failure Analysis	ST265_RING_PLA_CLIN	ST265_RING_PLA_CLIN_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC_DB	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_DB	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB
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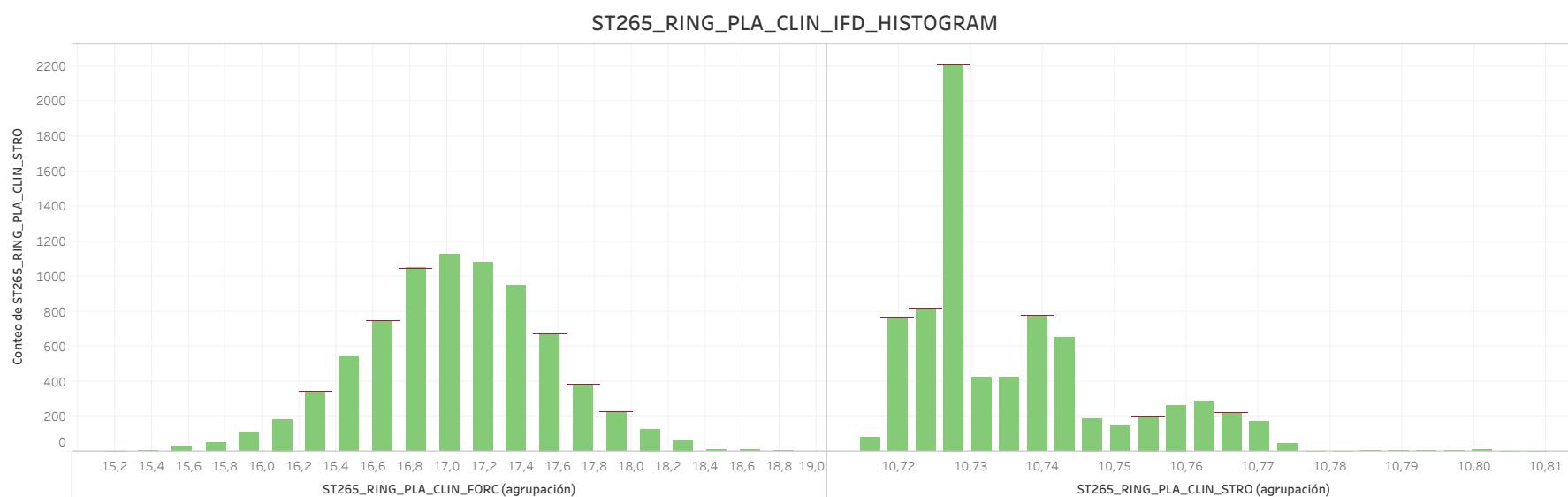
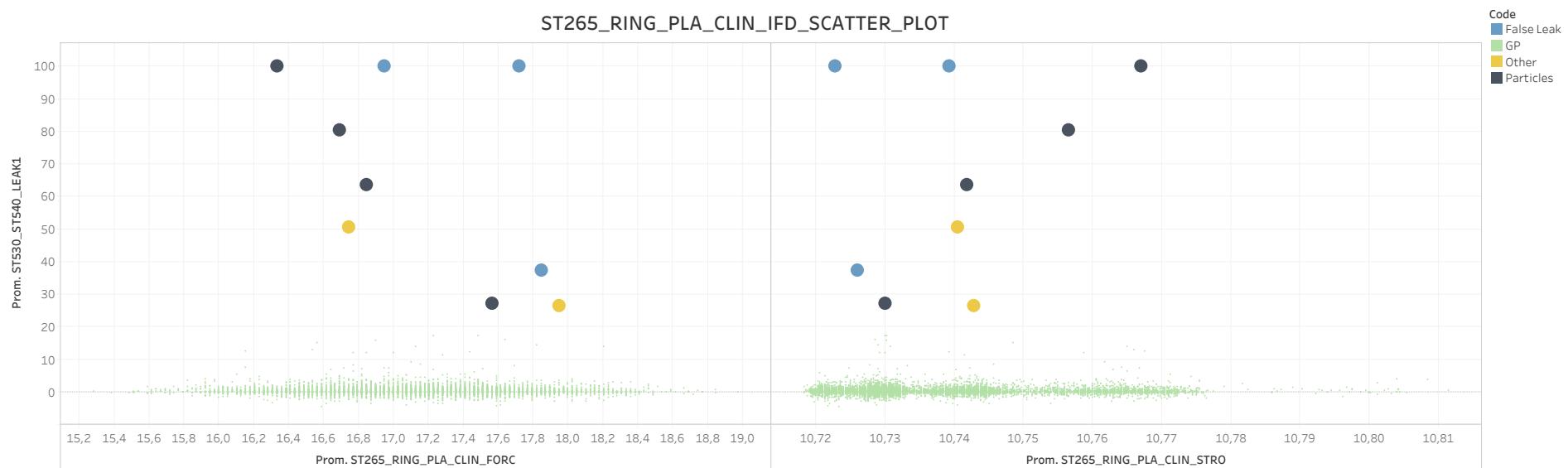


Analysis_July_12

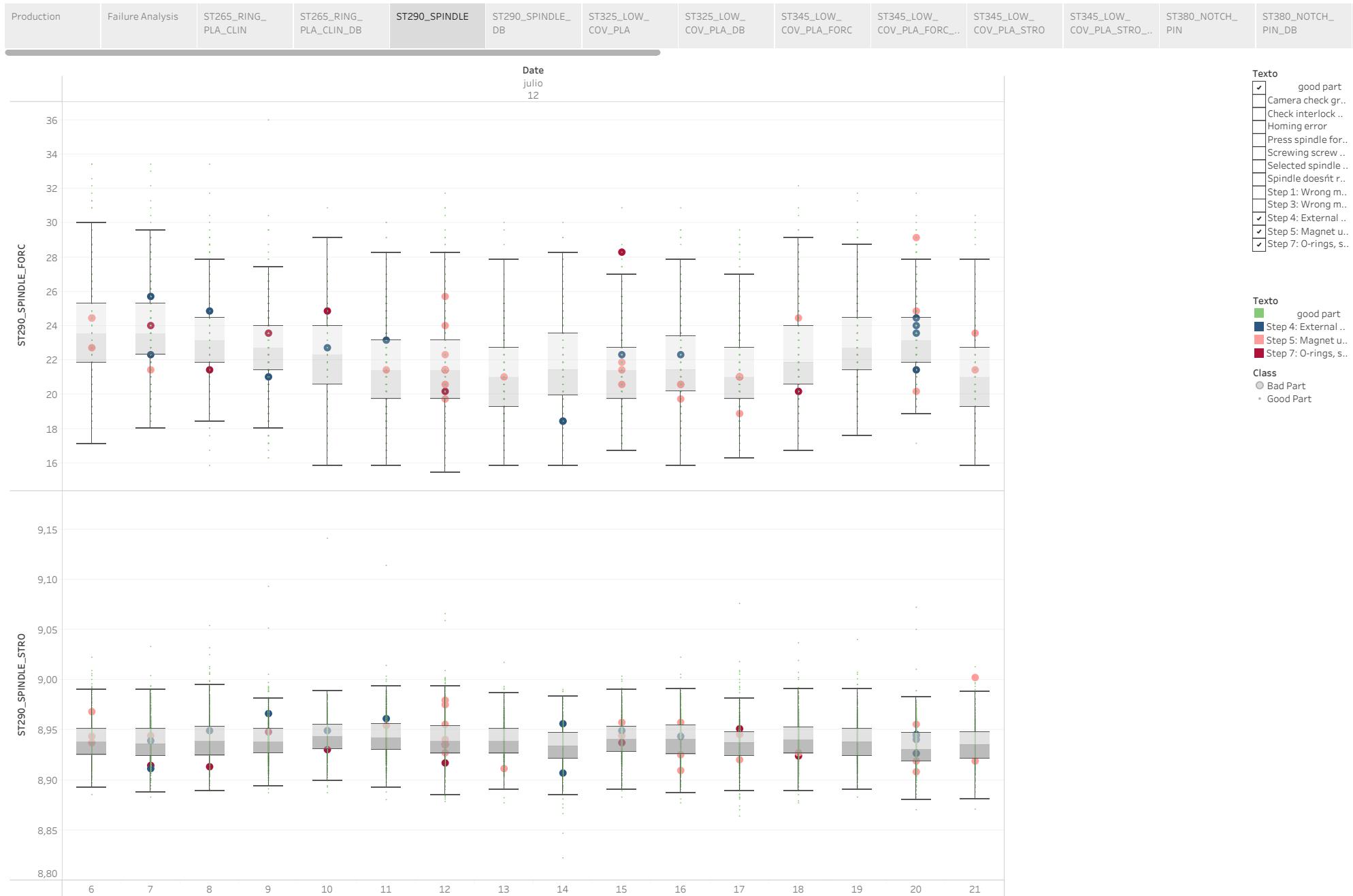


Analysis_July_12

Production	Failure Analysis	ST265_RING_PLA_CLIN	ST265_RING_PLA_CLIN_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC_DB	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_DB	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB
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Analysis_July_12



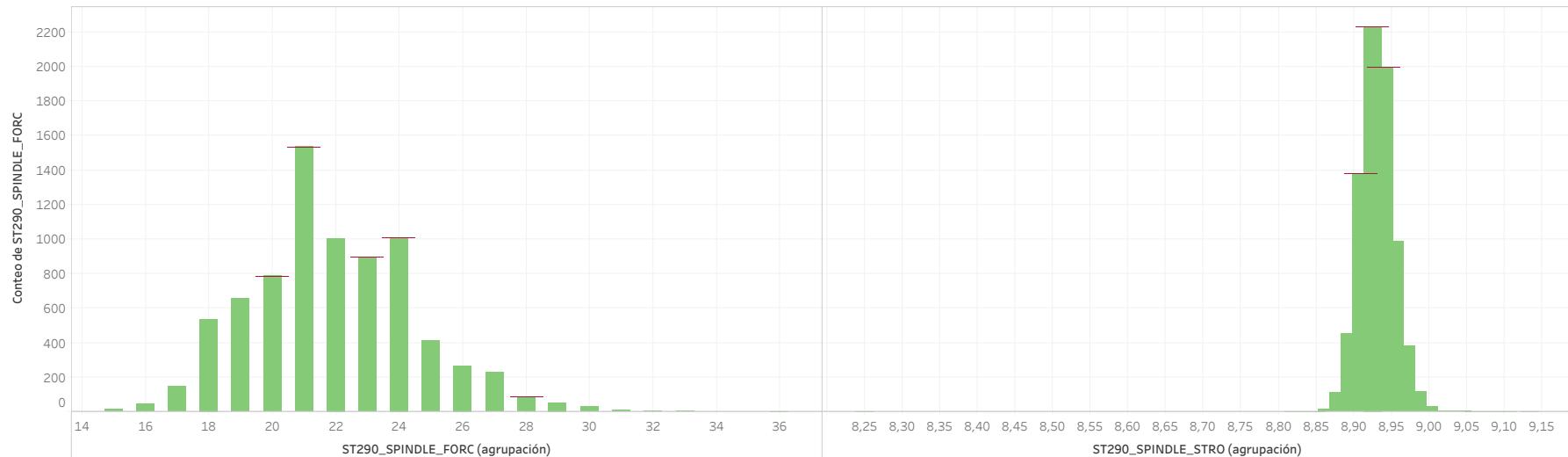
Analysis_July_12

Production	Failure Analysis	ST265_RING_PLA_CLIN	ST265_RING_PLA_CLIN_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC_DB	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_DB	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB
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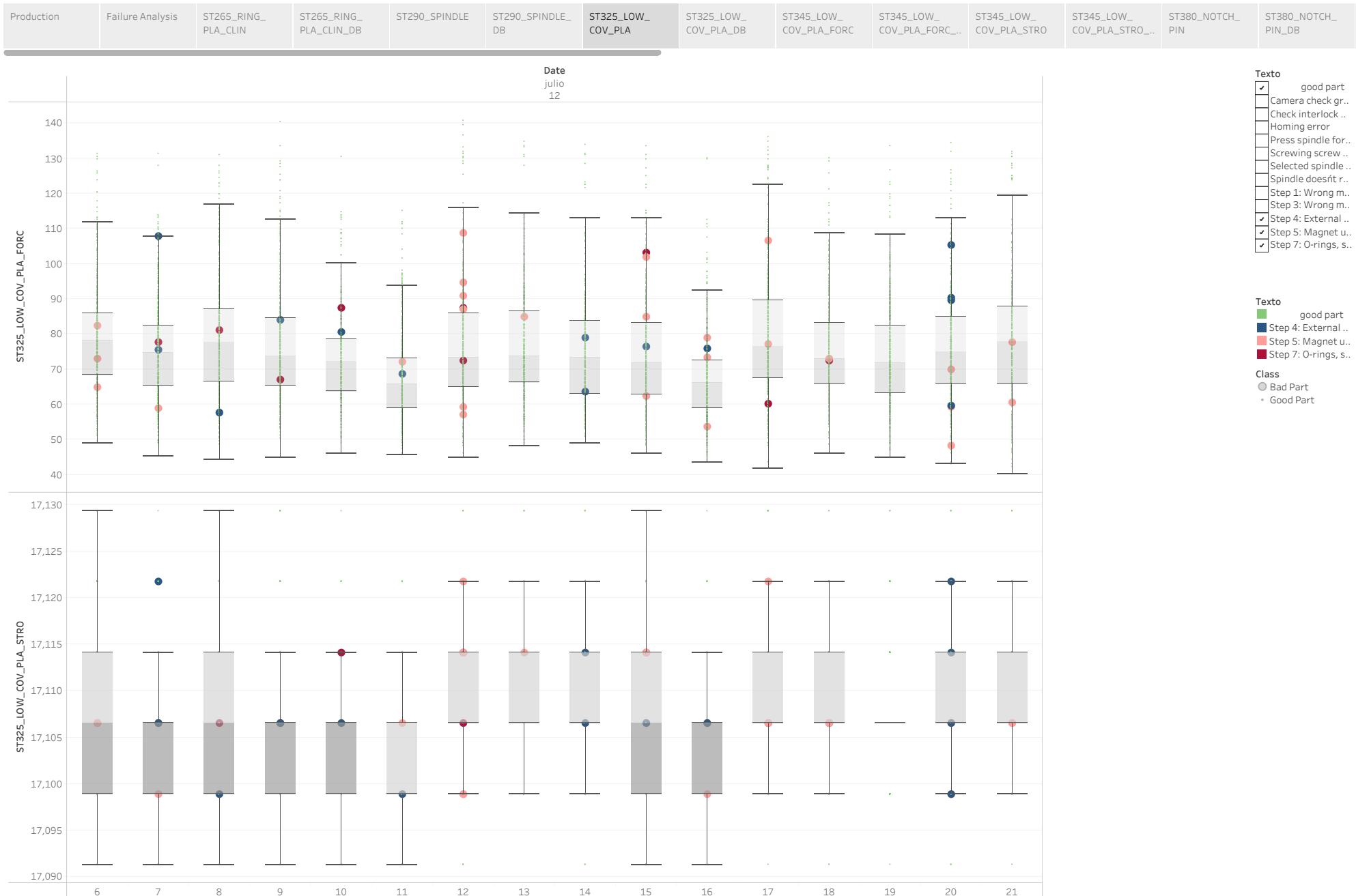
ST290_SPINDLE_IFD_SCATTER_PLOT



ST290_SPINDLE_IFD_HISTOGRAM

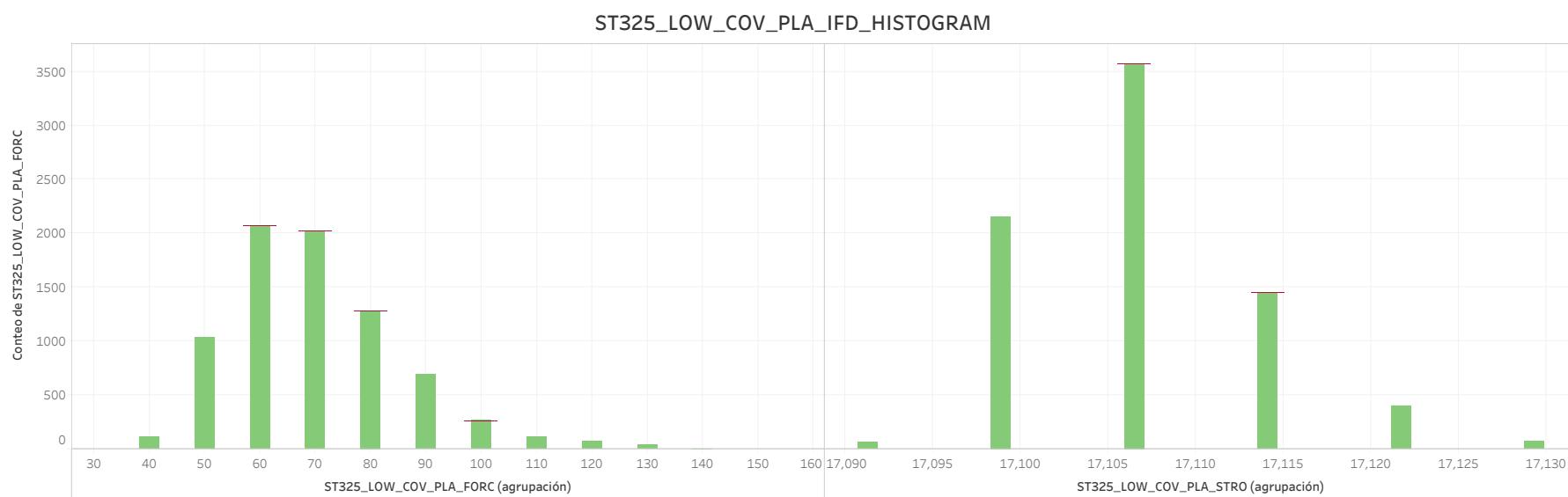


Analysis_July_12



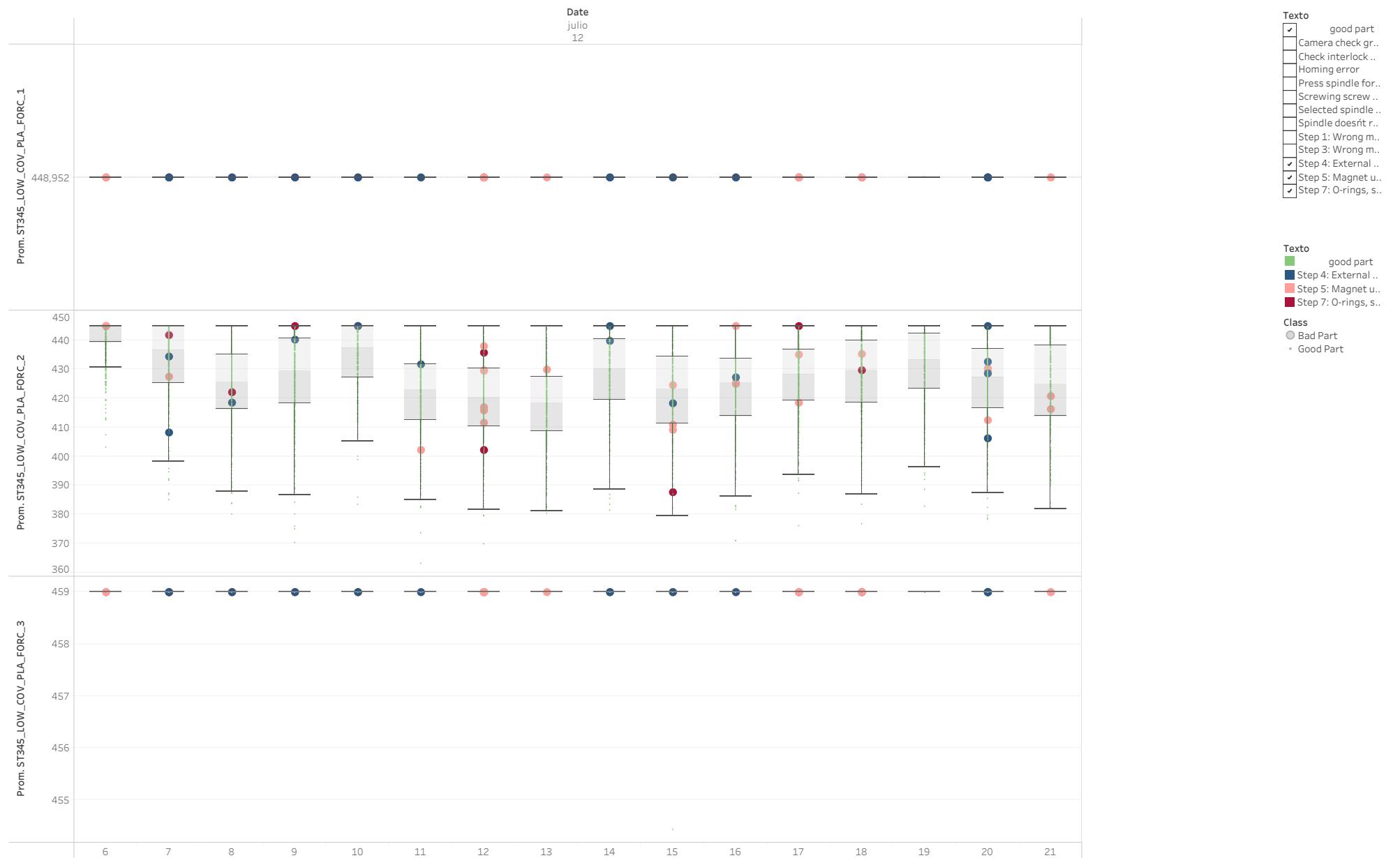
Analysis_July_12

Product on	Failure Analysis	ST265_RING_PLA_CLIN	ST265_RING_PLA_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC..	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO...	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_D..
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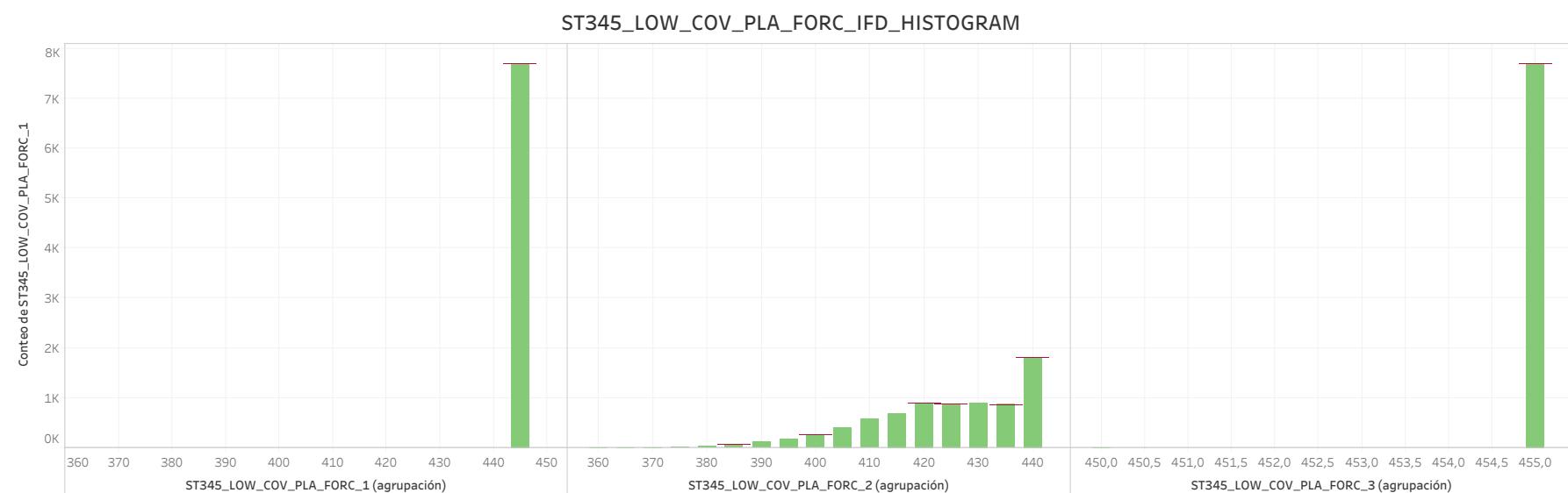
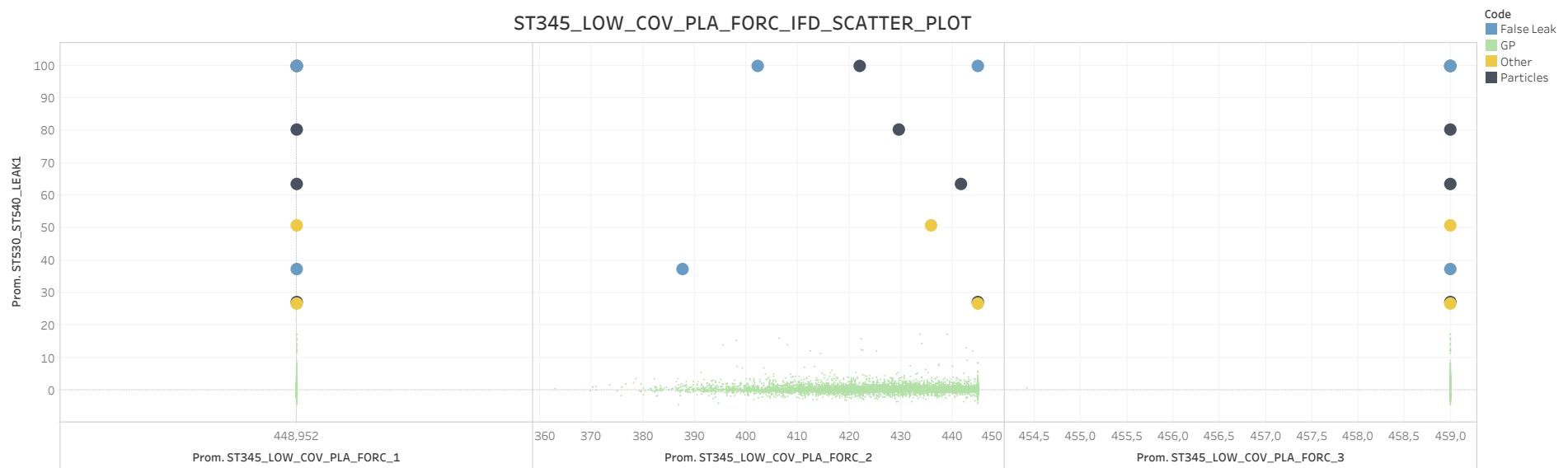
Analysis_July_12

Failure Analysis	ST265_RING_PLA_CLIN	ST265_RING_PLA_CLIN_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC_DB	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_DB	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_D...
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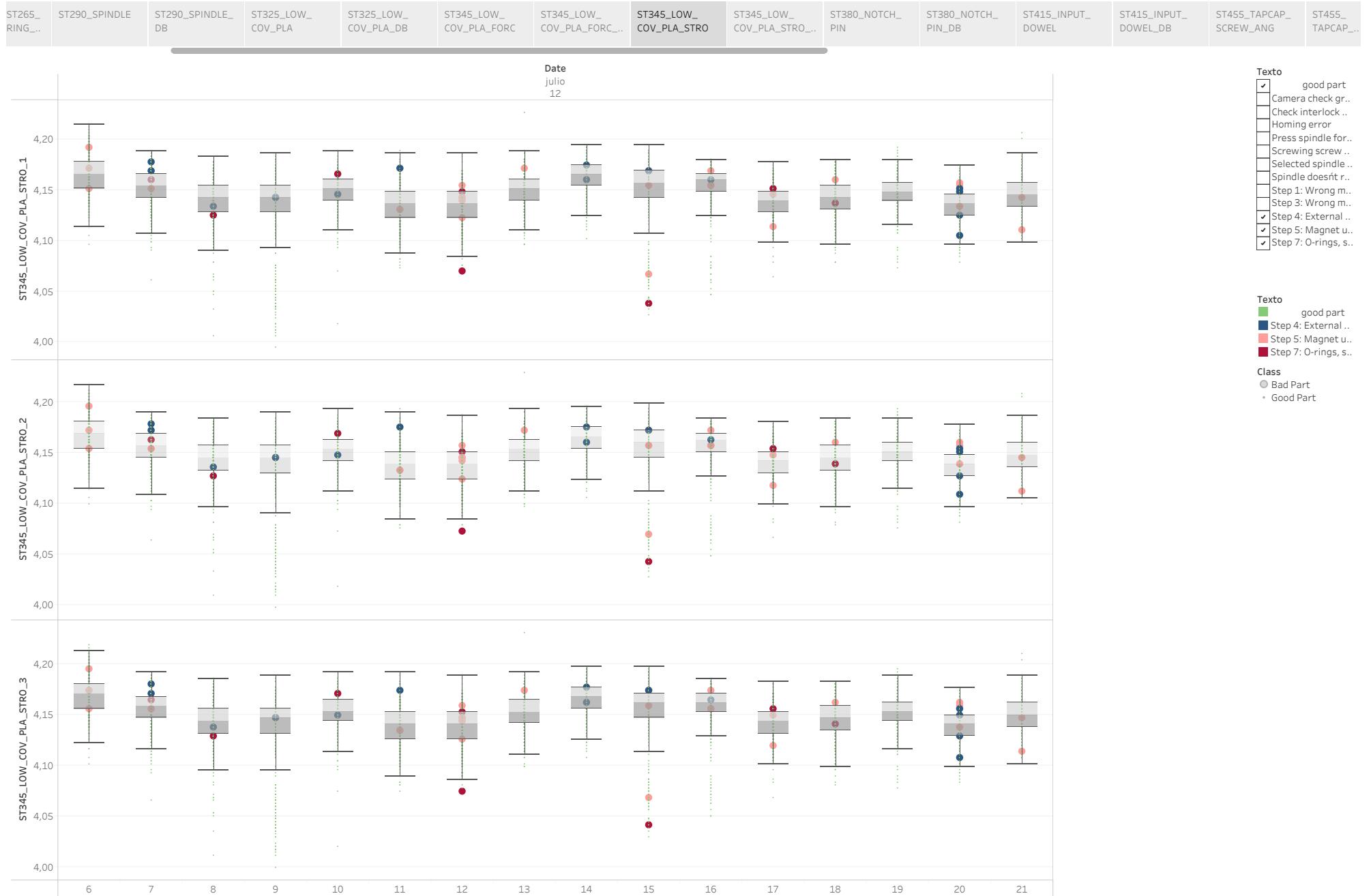


Analysis_July_12

ST265_RING_..	ST265_RING_PLA_CLIN_DB	ST290_SPINDLE	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC_..	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_..	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_...
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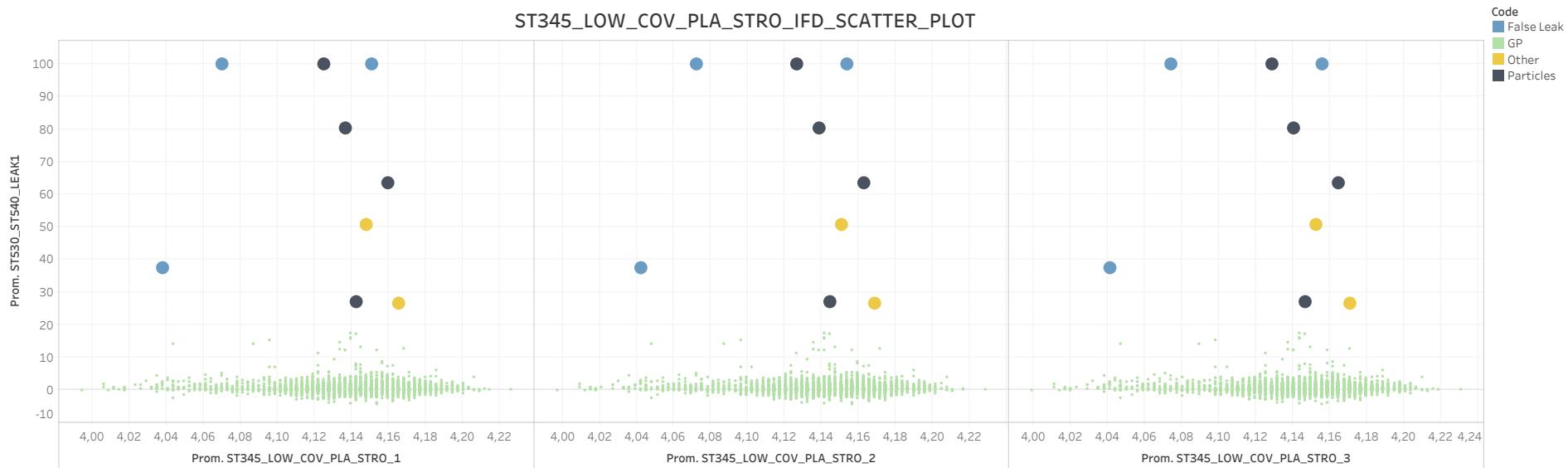
Analysis_July_12



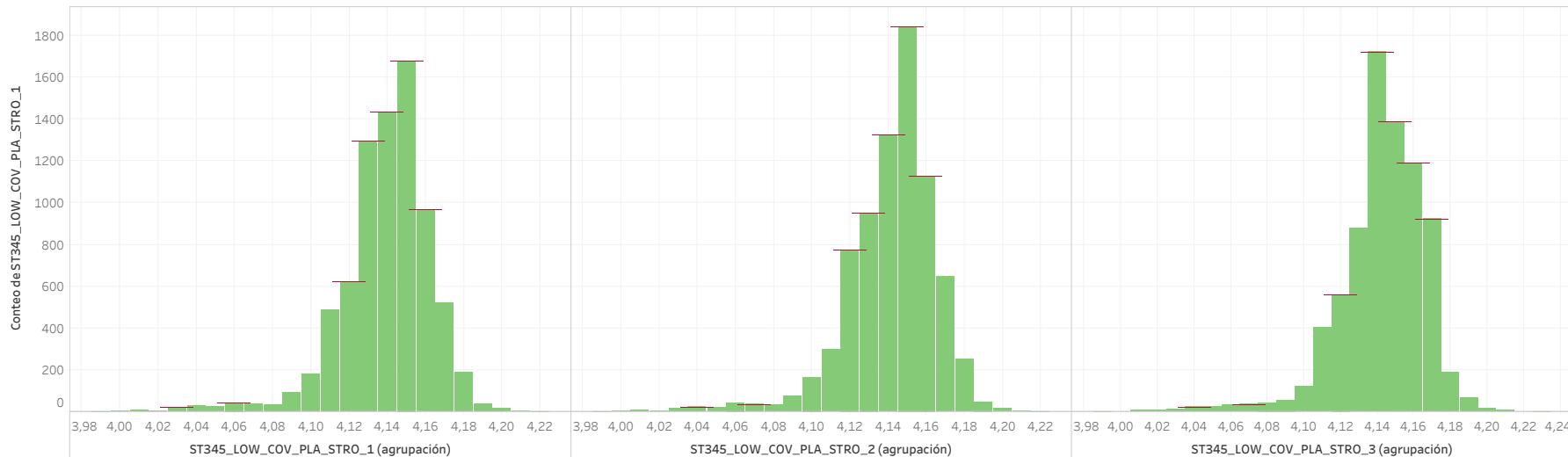
Analysis_July_12

ST290_SPIND..	ST290_SPINDLE_DB	ST325_LOW_COV_PLA	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC...	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO_..	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_AN...	ST455_TAPCAP_SCREW_AN...	ST455_TAPCAP_SCREW_AN...
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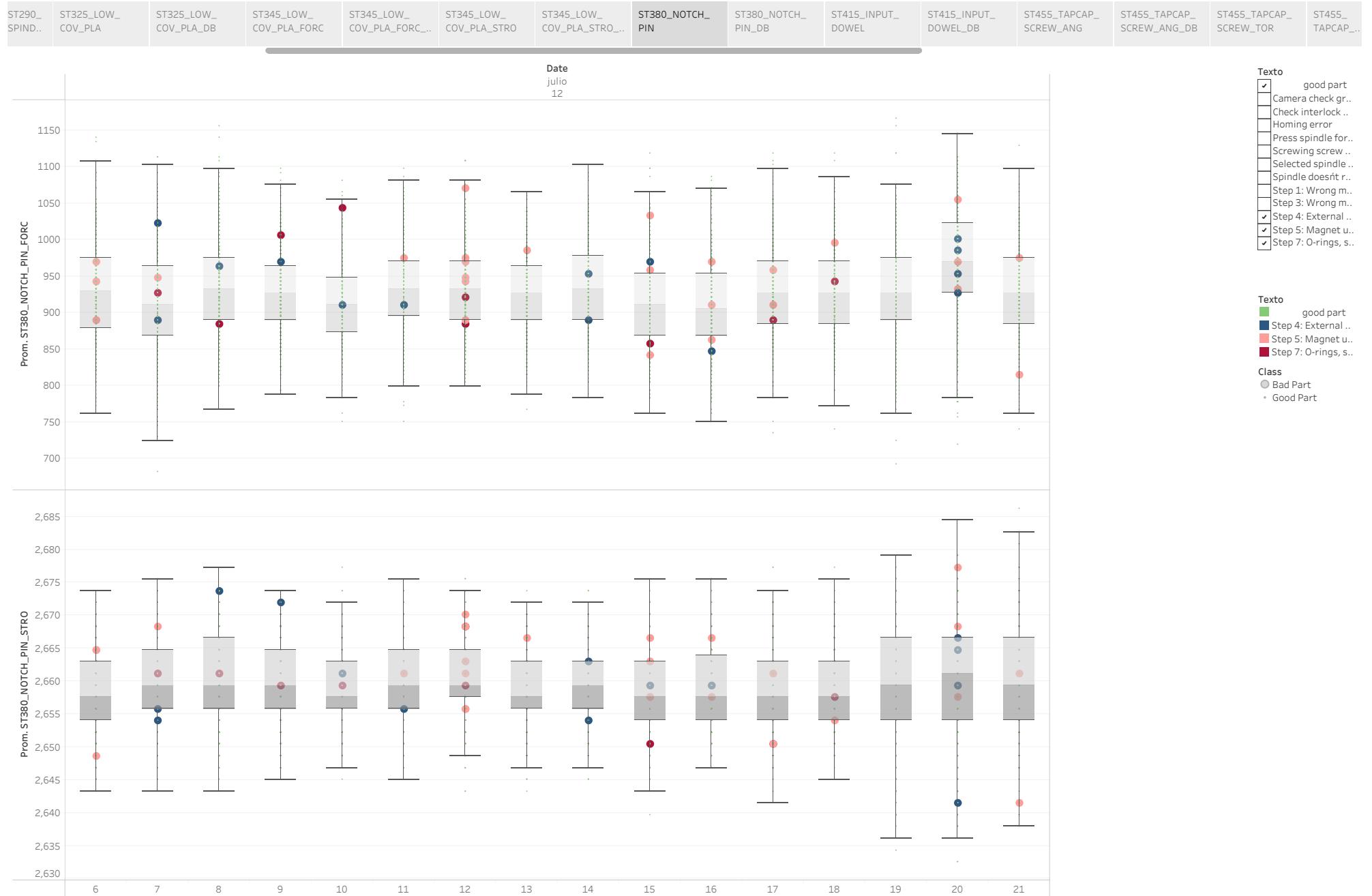
ST345_LOW_COV_PLA_STRO_IFD_SCATTER_PLOT



ST345_LOW_COV_PLA_STRO_IFD_HISTOGRAM



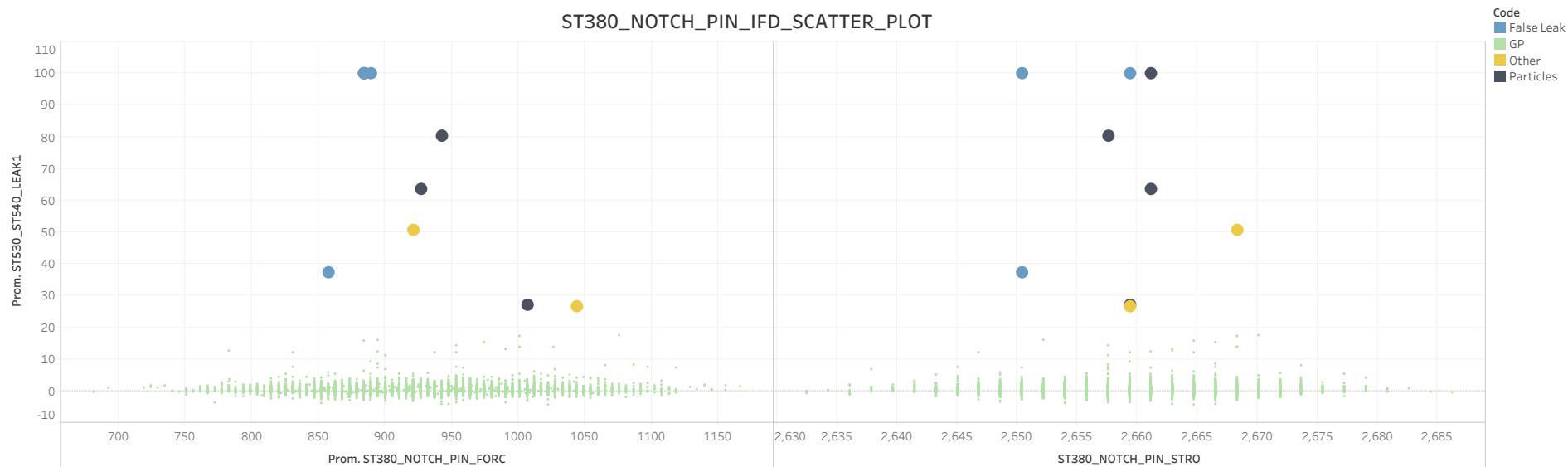
Analysis_July_12



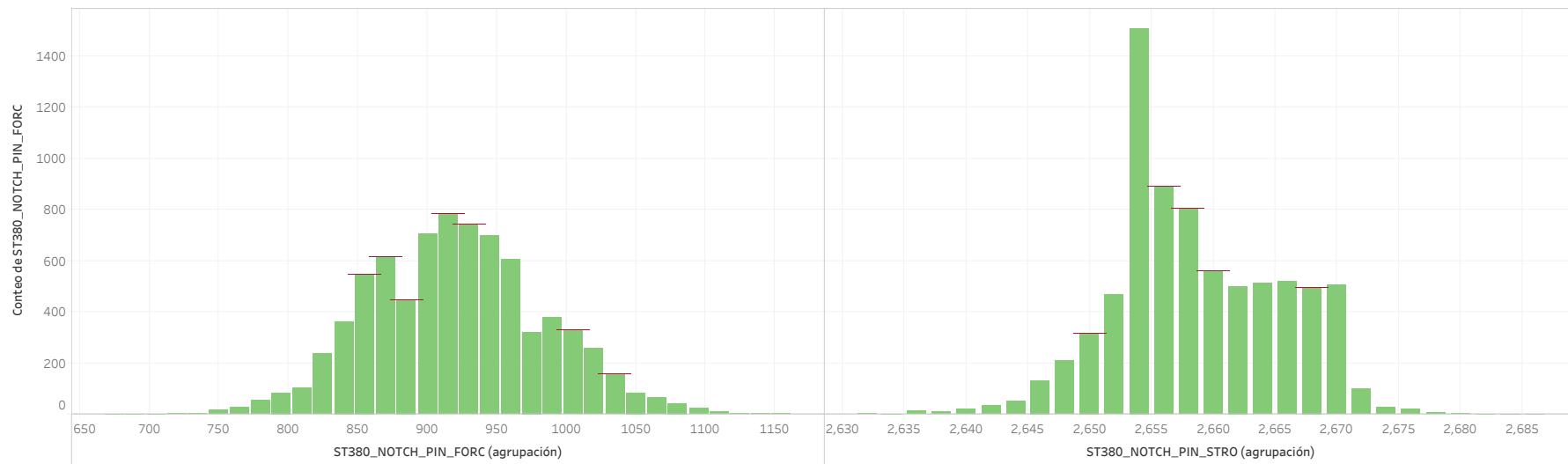
Analysis_July_12

ST325_LOW_C..	ST325_LOW_COV_PLA_DB	ST345_LOW_COV_PLA_FORC	ST345_LOW_COV_PLA_FORC...	ST345_LOW_COV_PLA_STRO	ST345_LOW_COV_PLA_STRO...	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_AN	ST455_TAPCAP_SCREW_AN	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT
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ST380_NOTCH_PIN_IFD_SCATTER_PLOT

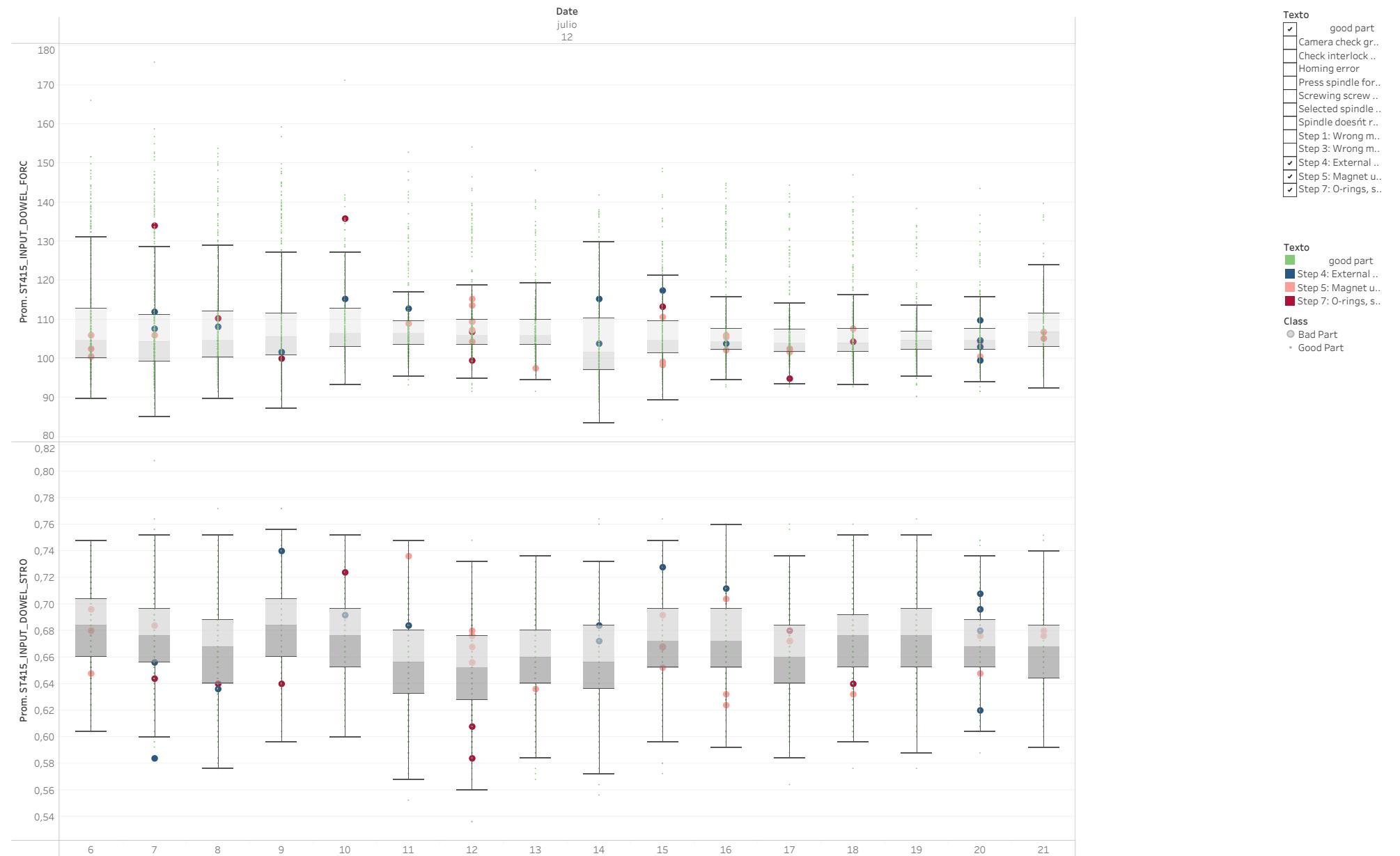


ST380_NOTCH_PIN_IFD_HISTOGRAM



Analysis_July_12

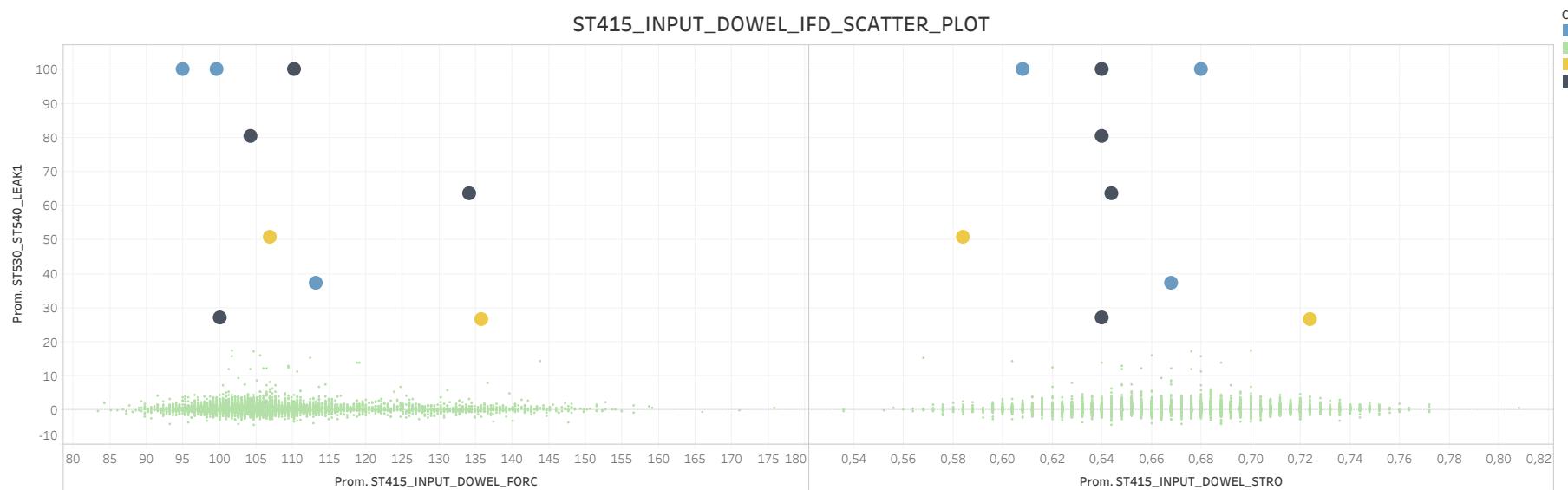
ST325_Low_C..	ST345_Low_COV_PLA_FORC	ST345_Low_COV_PLA_STRO	ST345_Low_COV_PLA_STRO...	ST345_Low_COV_PLA_STRO...	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_AN...	ST455_TAPCAP_SCREW_AN...	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT..
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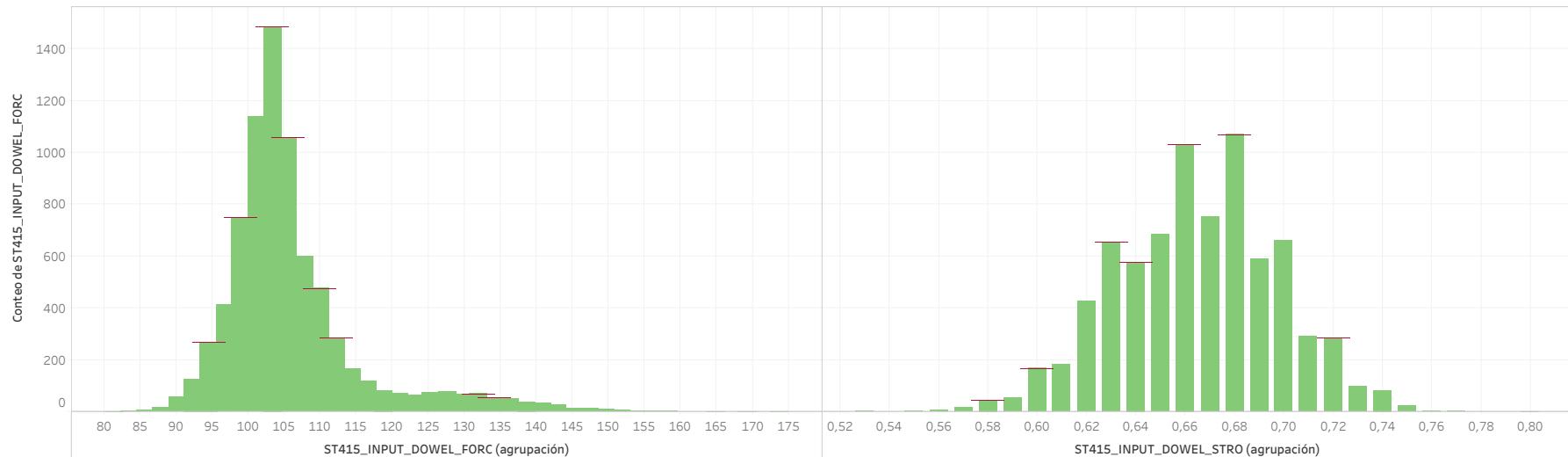
Analysis_July_12

ST345_LOW_C..	ST345_LOW_COV_PLA_FORC_...	ST345_LOW_COV_PLA_STRO...	ST345_LOW_COV_PLA_STRO...	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External..
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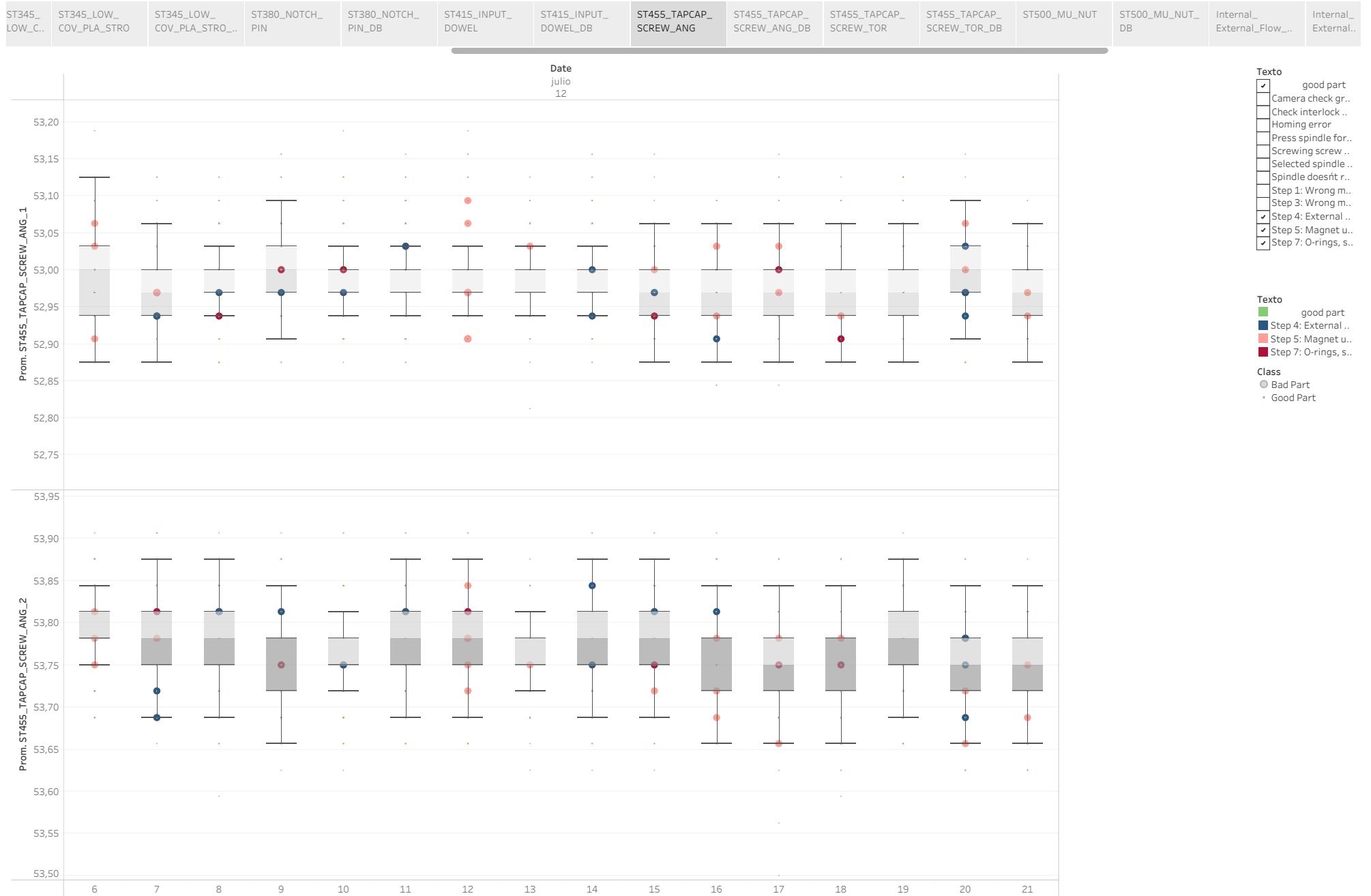
ST415_INPUT_DOWEL_IFD_SCATTER_PLOT



ST415_INPUT_DOWEL_IFD_HISTOGRAM

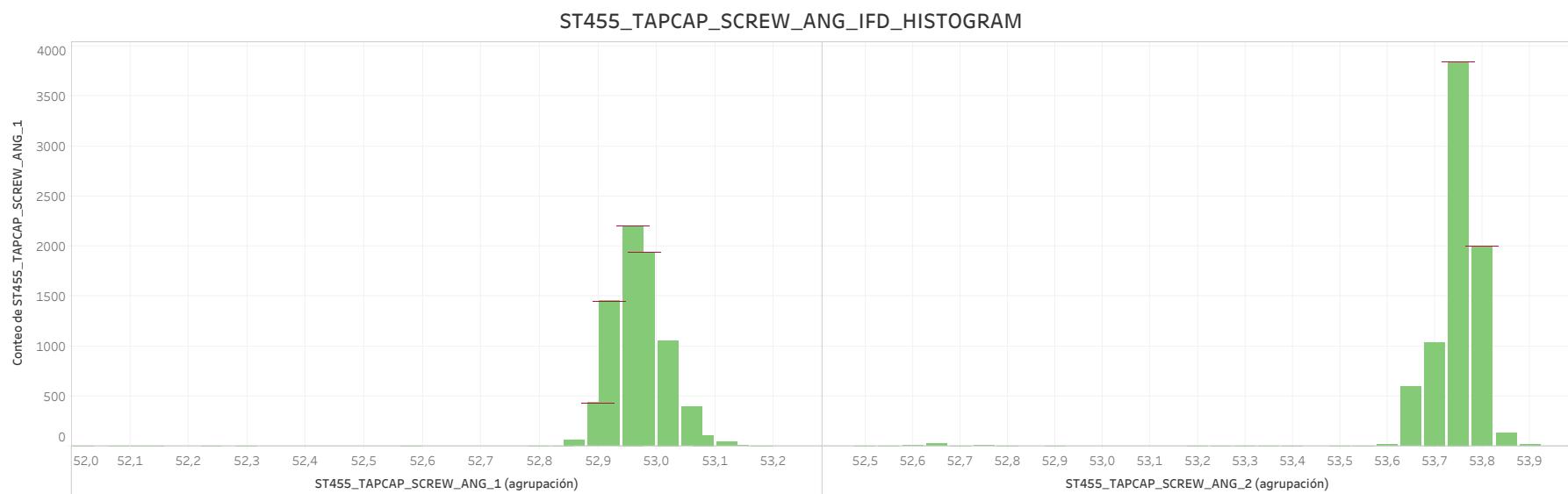
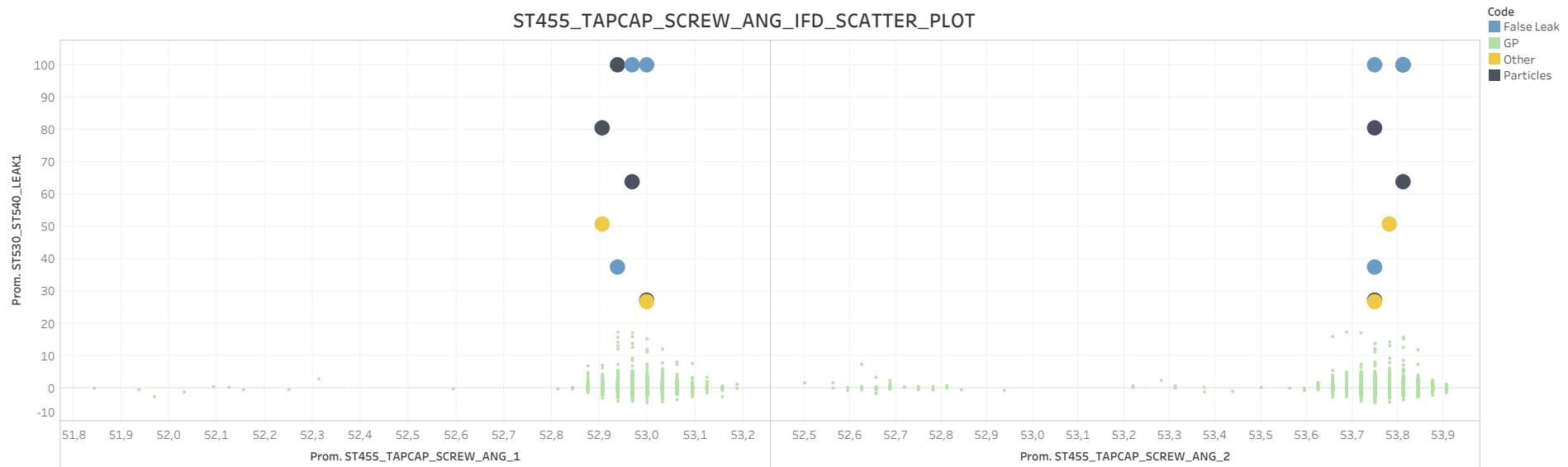


Analysis_July_12

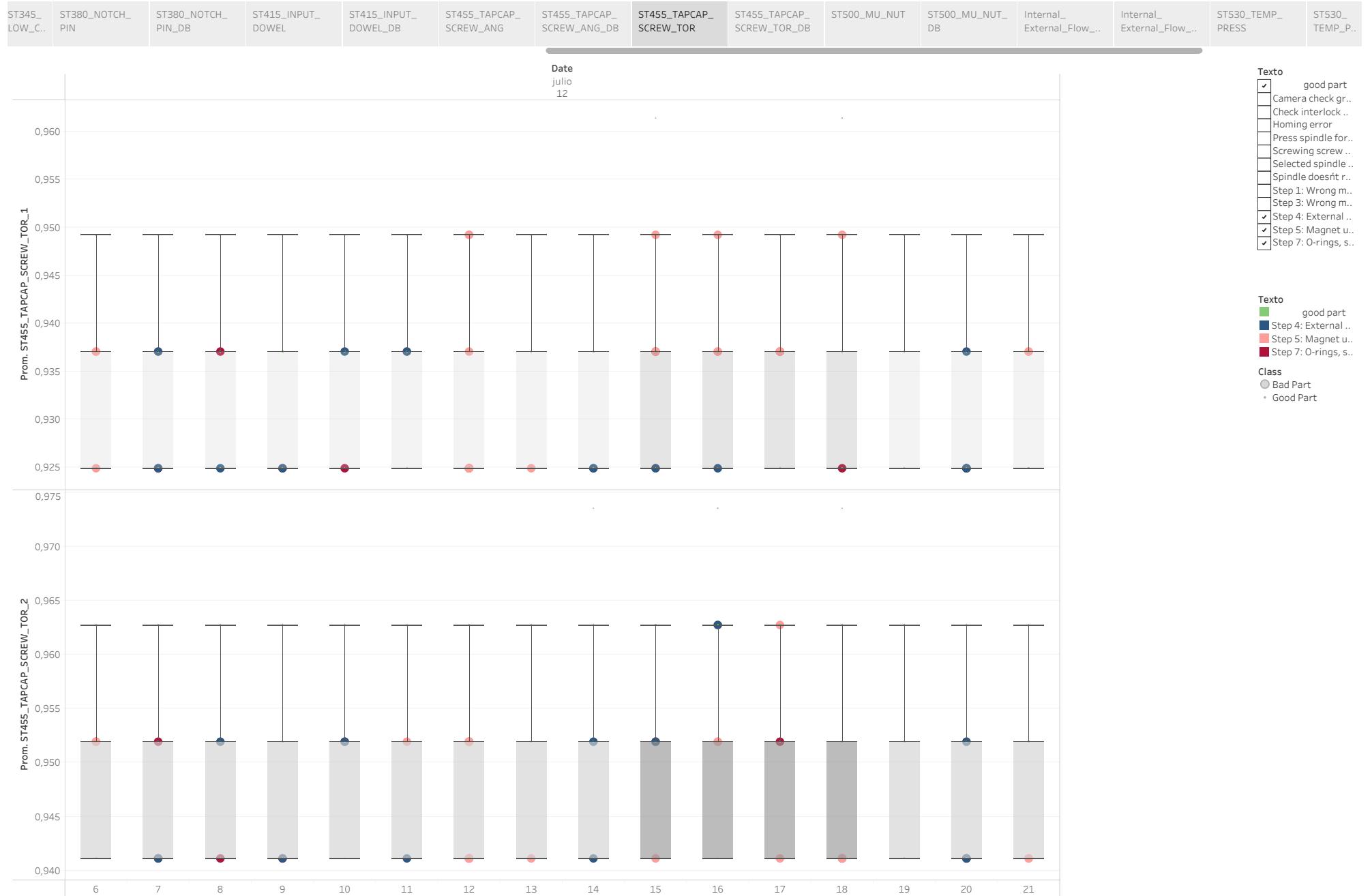


Analysis_July_12

ST345_Low_C..	ST345_Low_COV_PLA_STRO_..	ST380_NOTCH_PIN	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External_Flow_...	Internal_External_Flow_...	ST530_TEMP_P..
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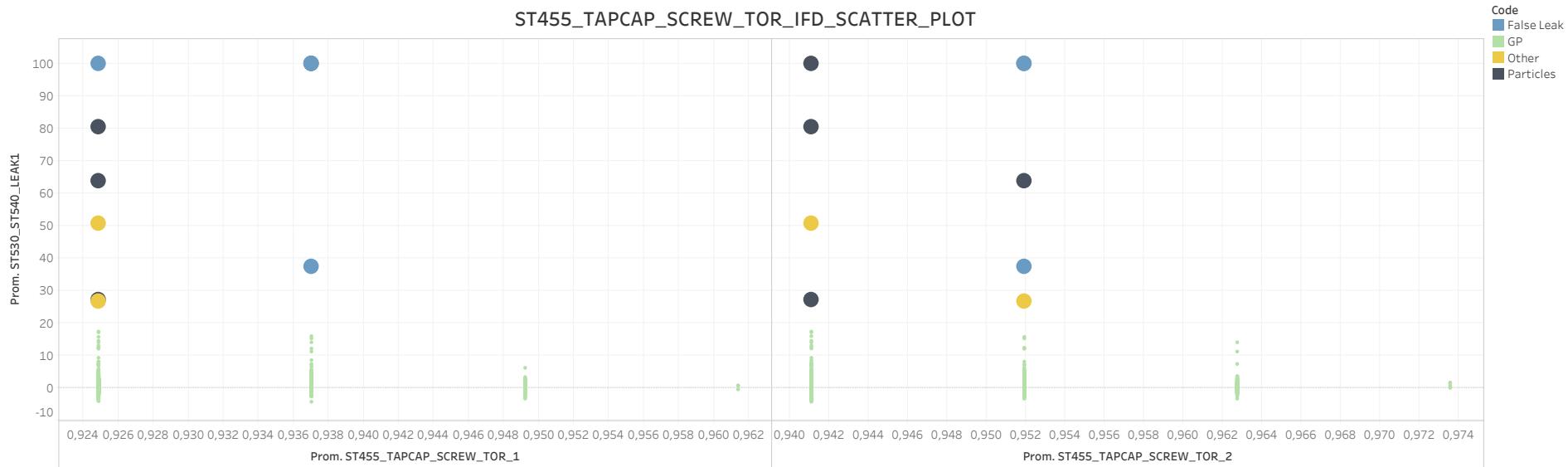
Analysis_July_12



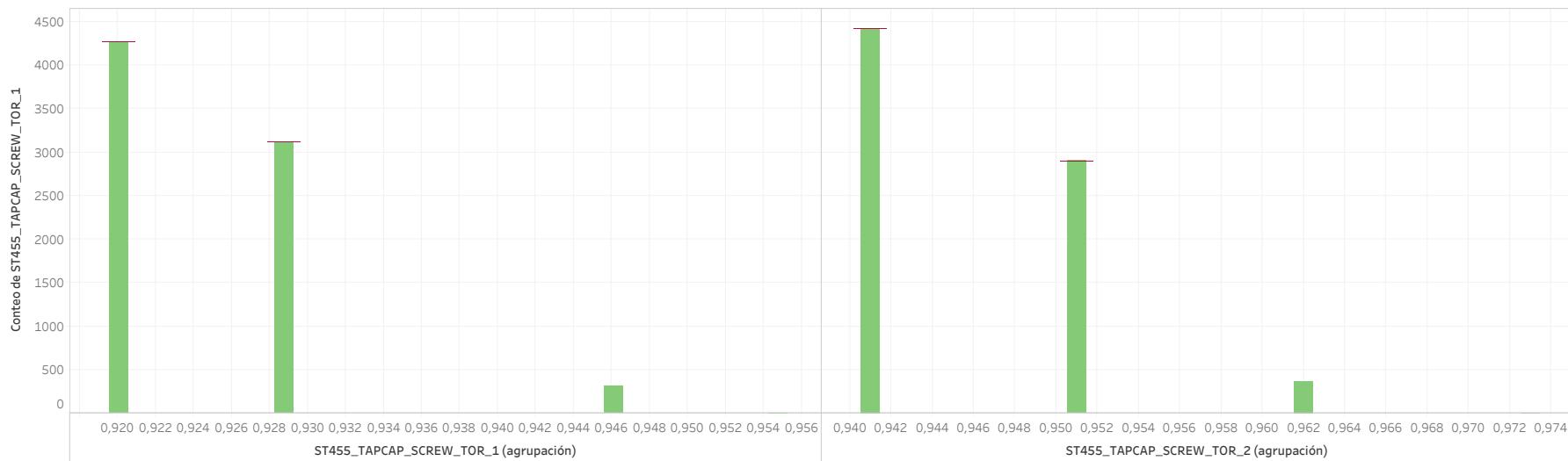
Analysis_July_12

ST380_NOTCH..	ST380_NOTCH_PIN_DB	ST415_INPUT_DOWEL	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External_Flow...	Internal_External_Flow...	ST530_TEMP_PRES	ST530_TEMP_PRESS_DB	ST635_RIVET_N..
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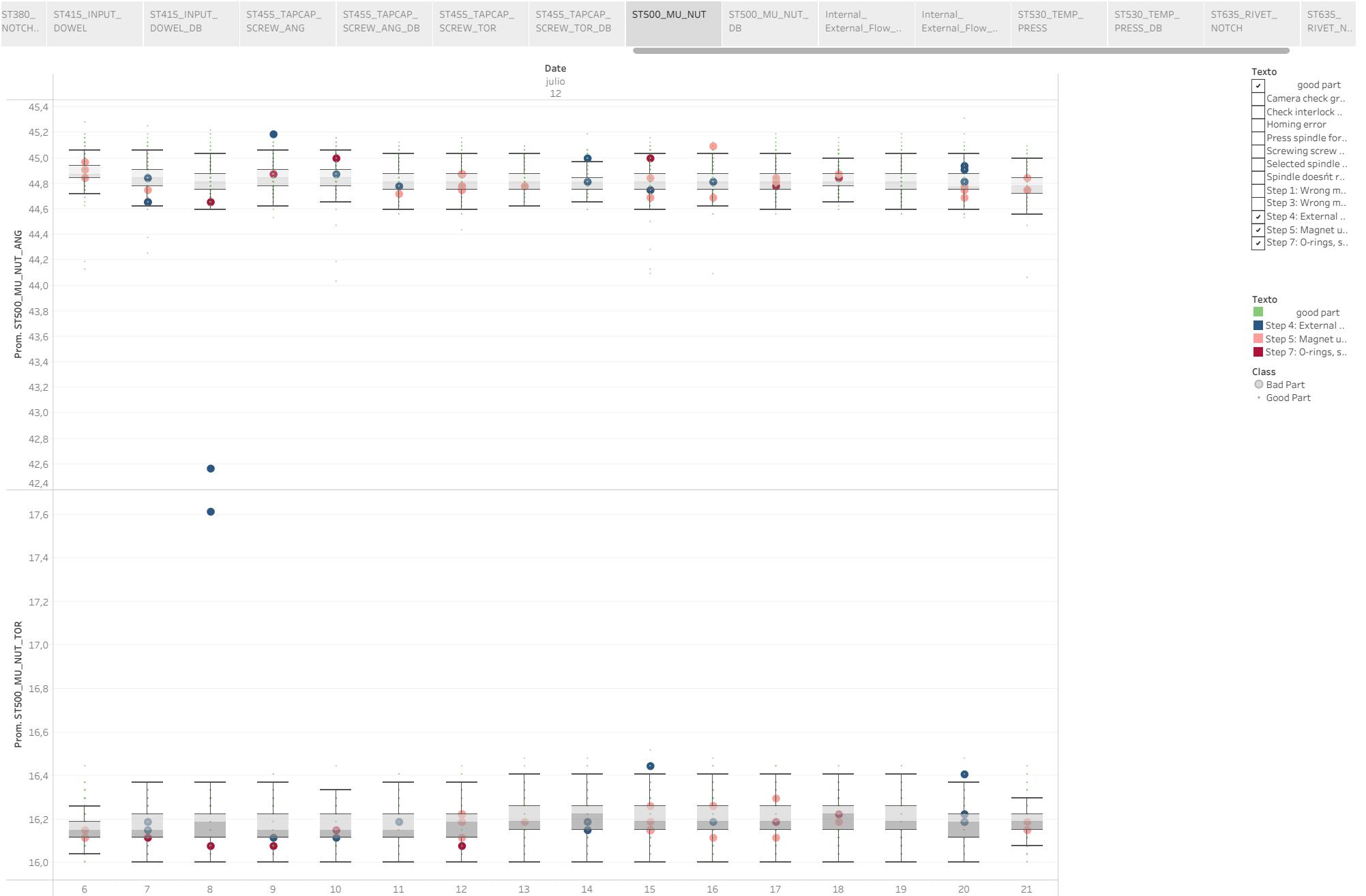
ST455_TAPCAP_SCREW_TOR_IFD_SCATTER_PLOT



ST455_TAPCAP_SCREW_TOR_IFD_HISTOGRAM

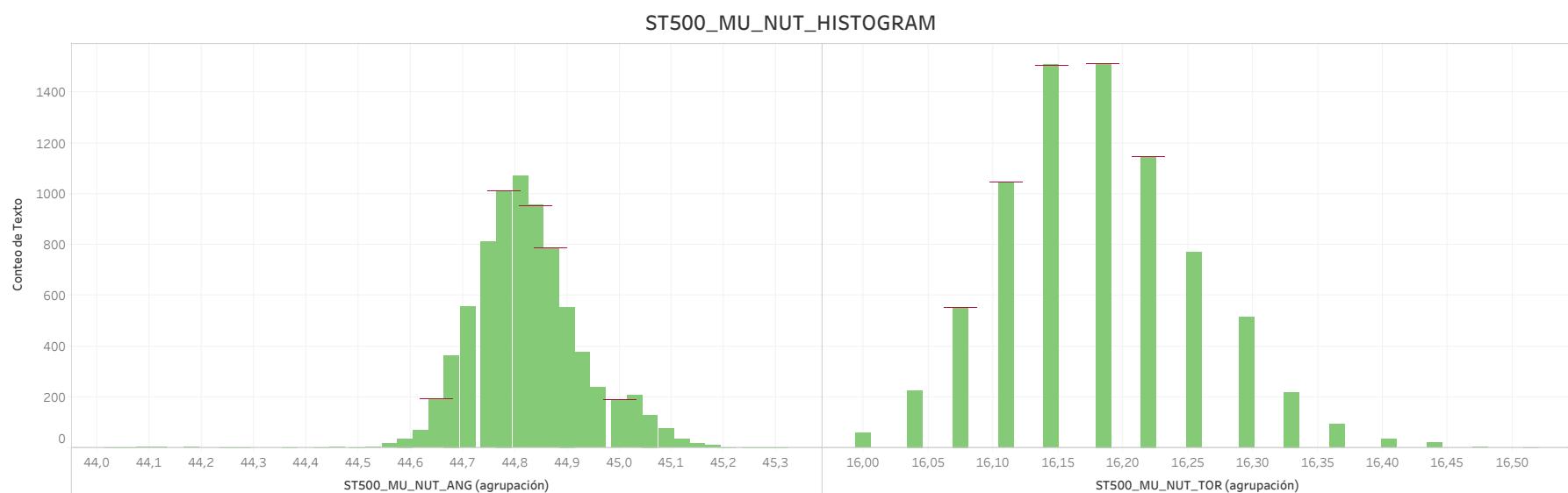
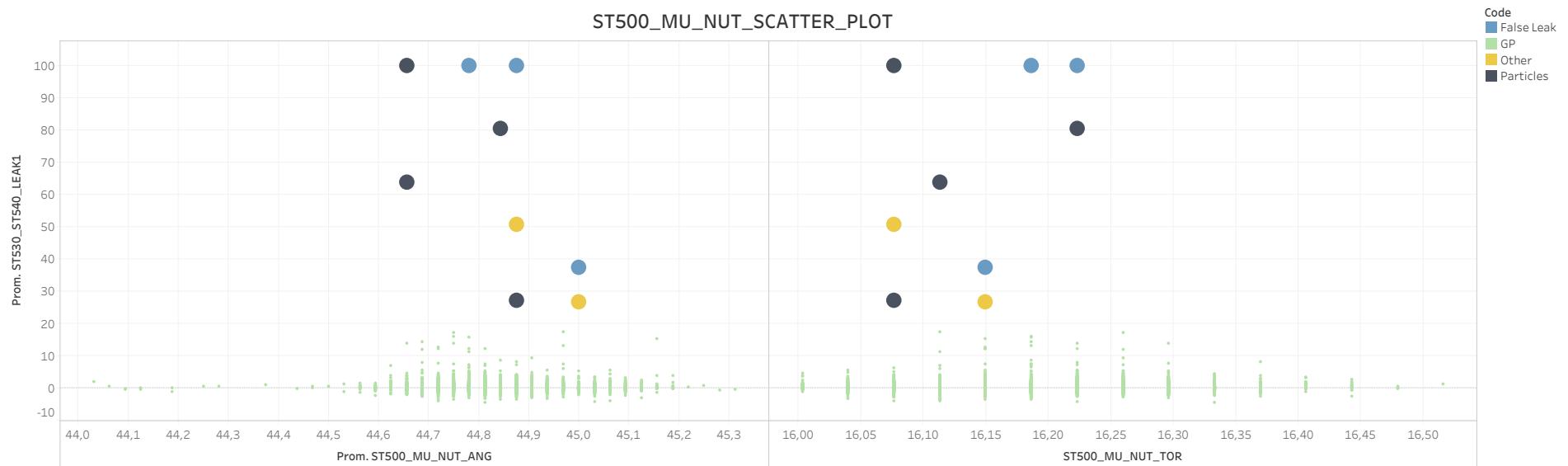


Analysis_July_12



Analysis_July_12

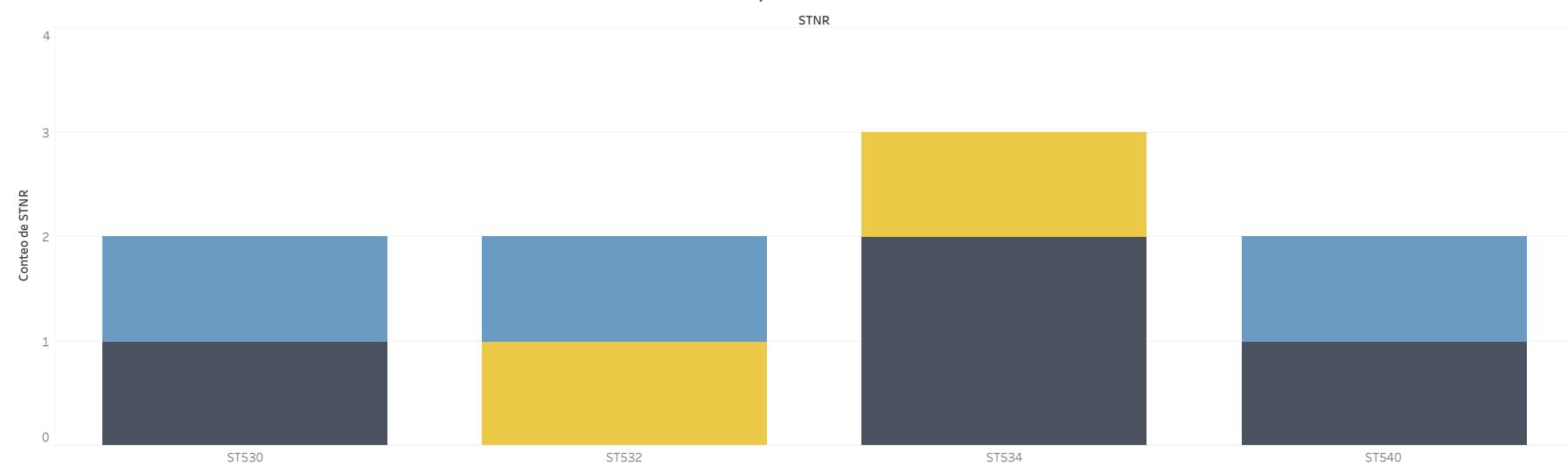
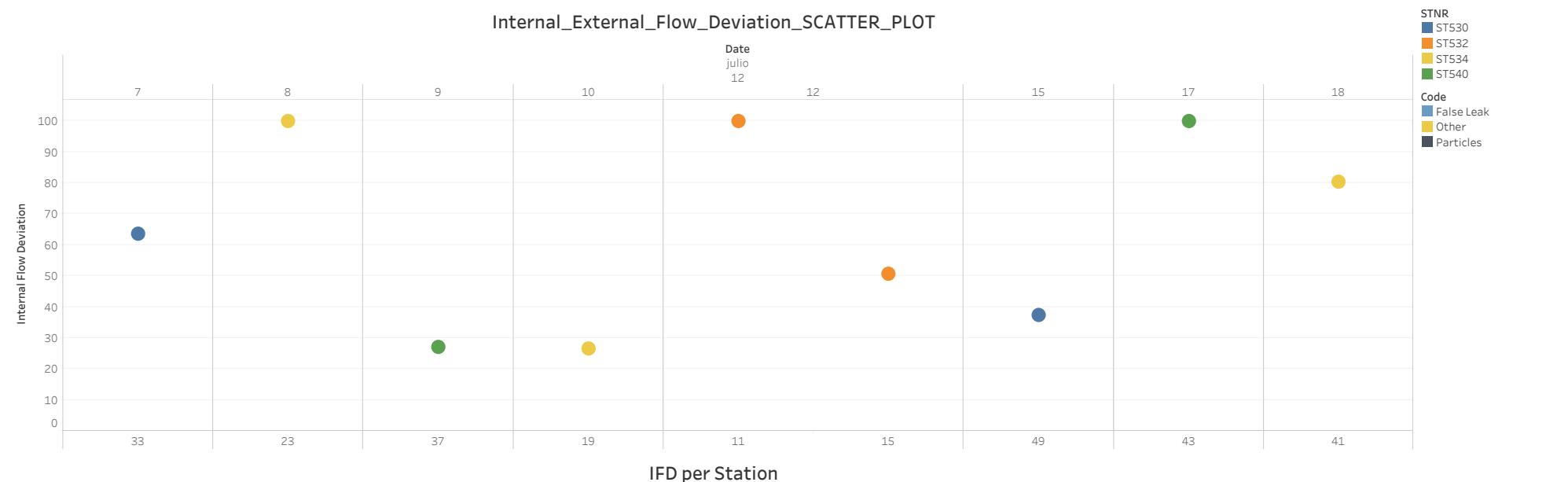
ST415_INPUT..	ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External_Flow_...	Internal_External_Flow_...	ST530_TEMP_PRESS	ST530_TEMP_PRESS_DB	ST635_RIVET_NOTCH	ST635_RIVET_NOTCH_DB	ST685_TAP_CAP..
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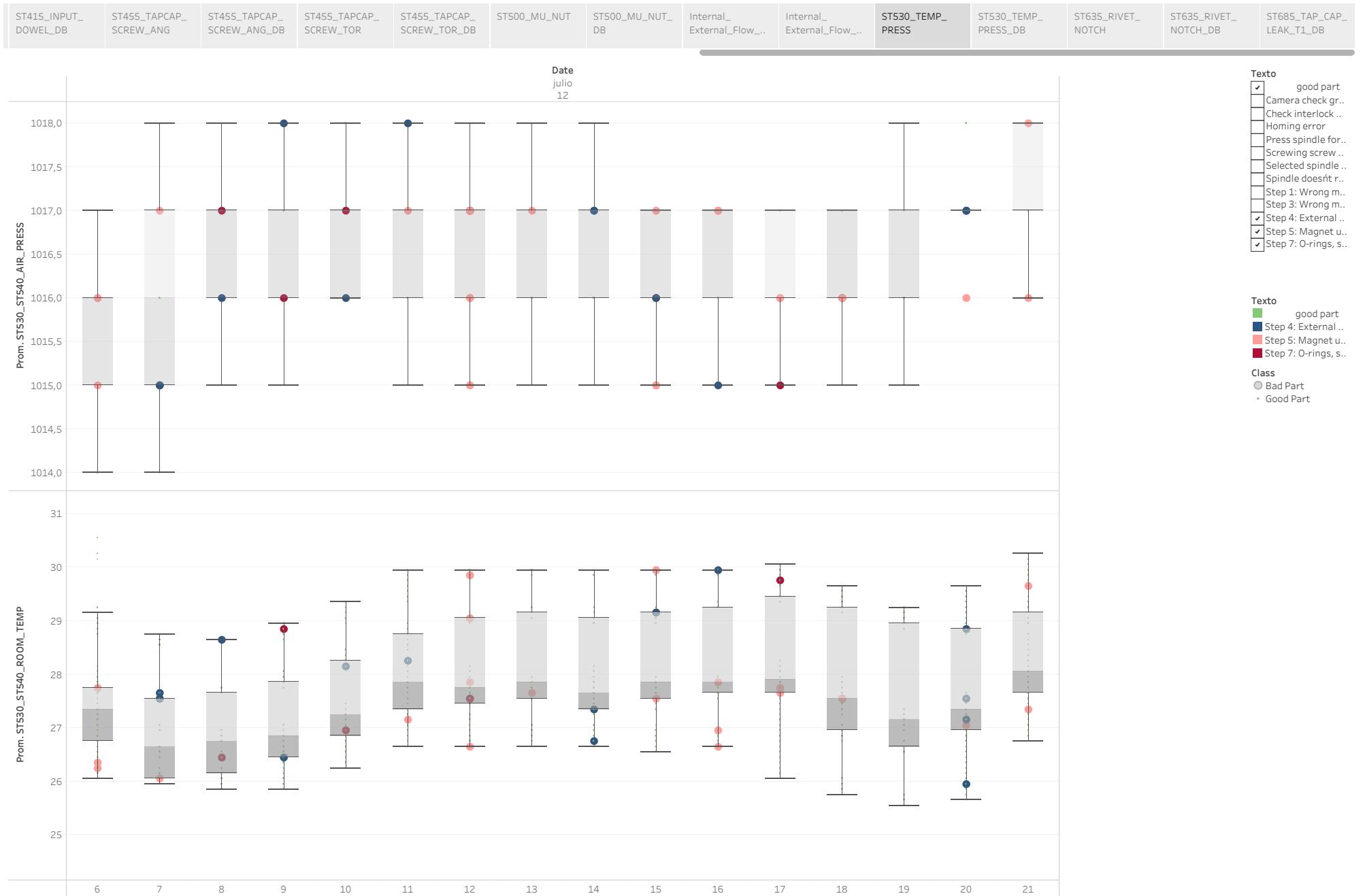
Analysis_July_12



Analysis_July_12

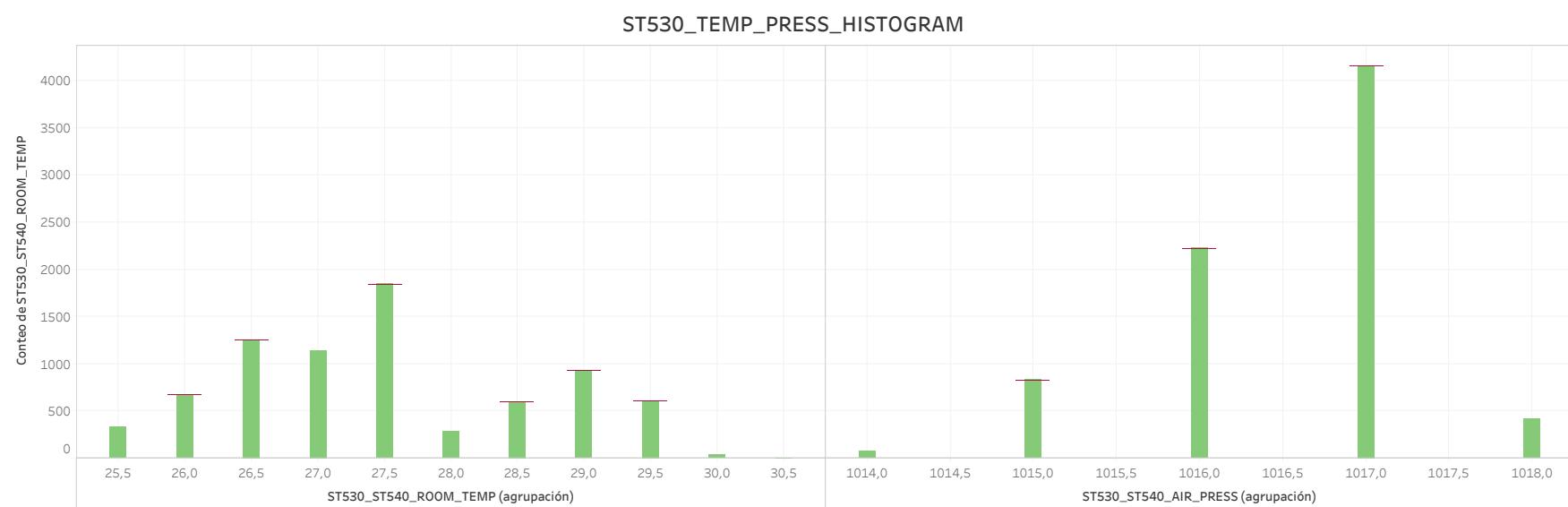
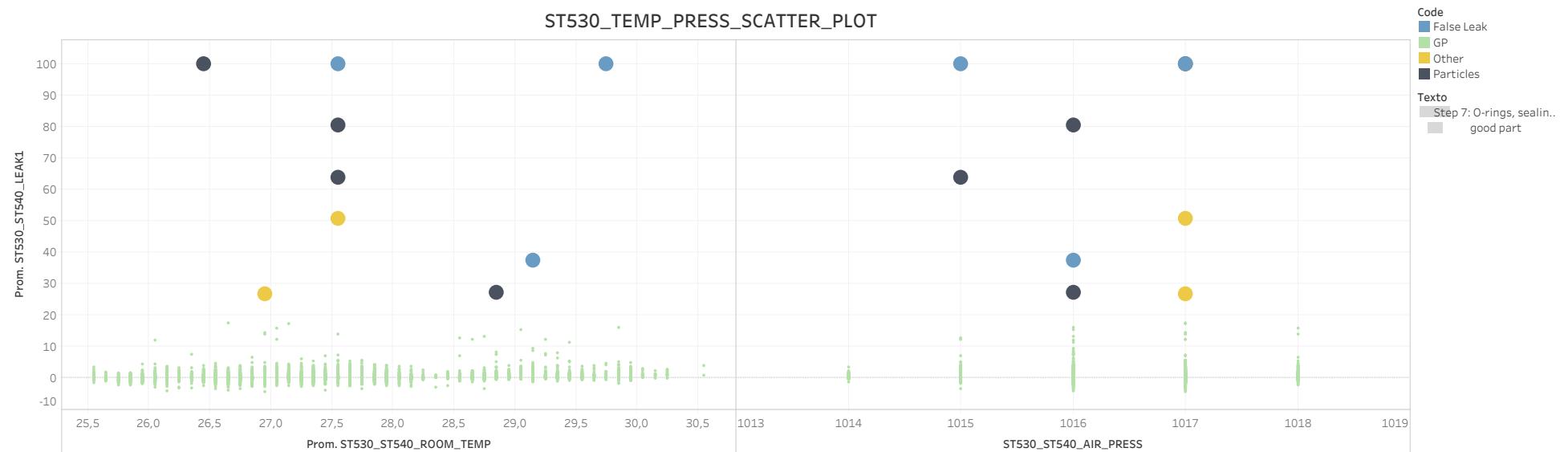


Analysis_July_12

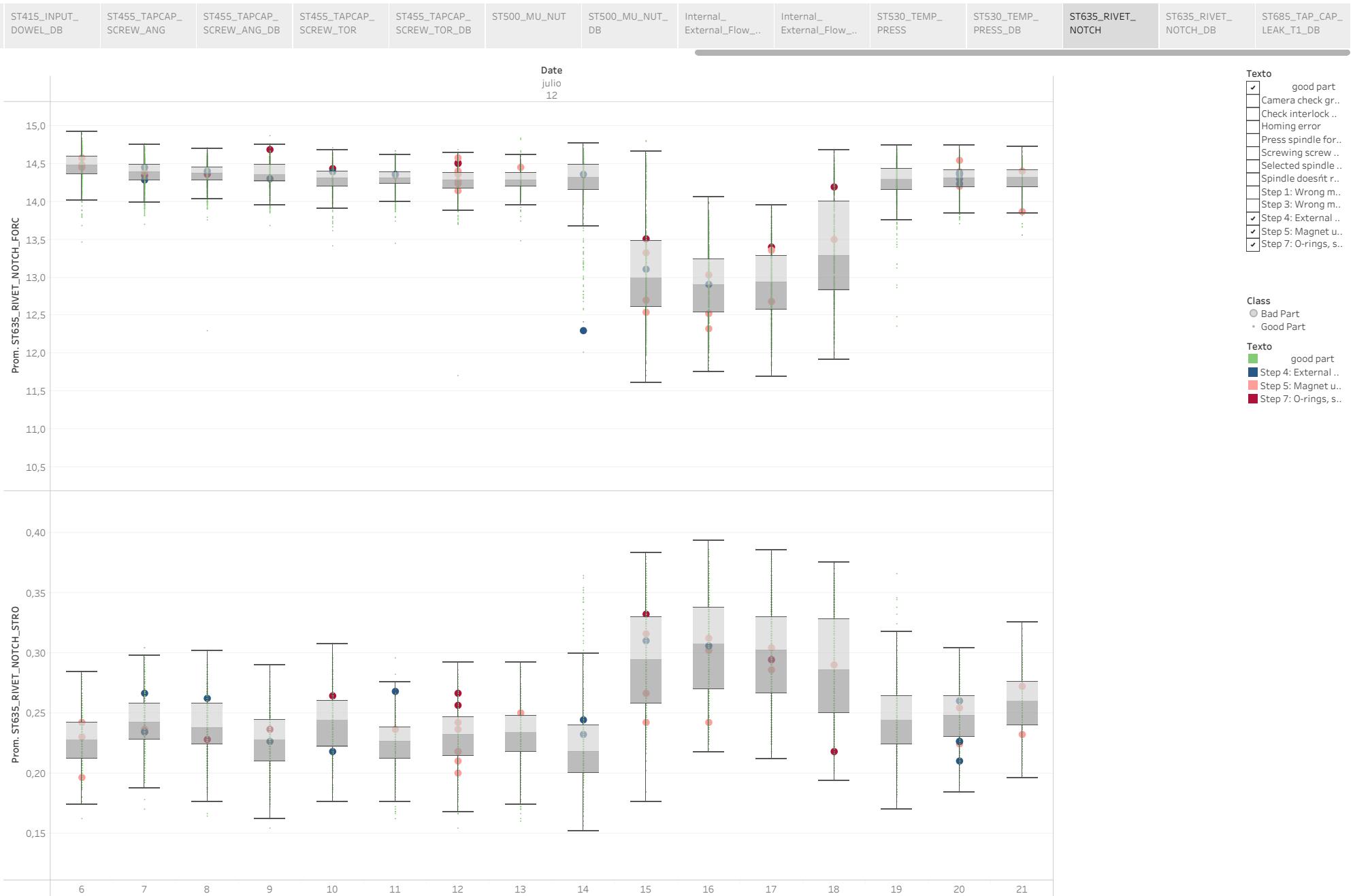


Analysis_July_12

ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External_Flow...	Internal_External_Flow...	ST530_TEMP_PRESS	ST530_TEMP_PRESS_DB	ST635_RIVET_NOTCH	ST635_RIVET_NOTCH_DB	ST685_TAP_CAP_LEAK_T1_DB
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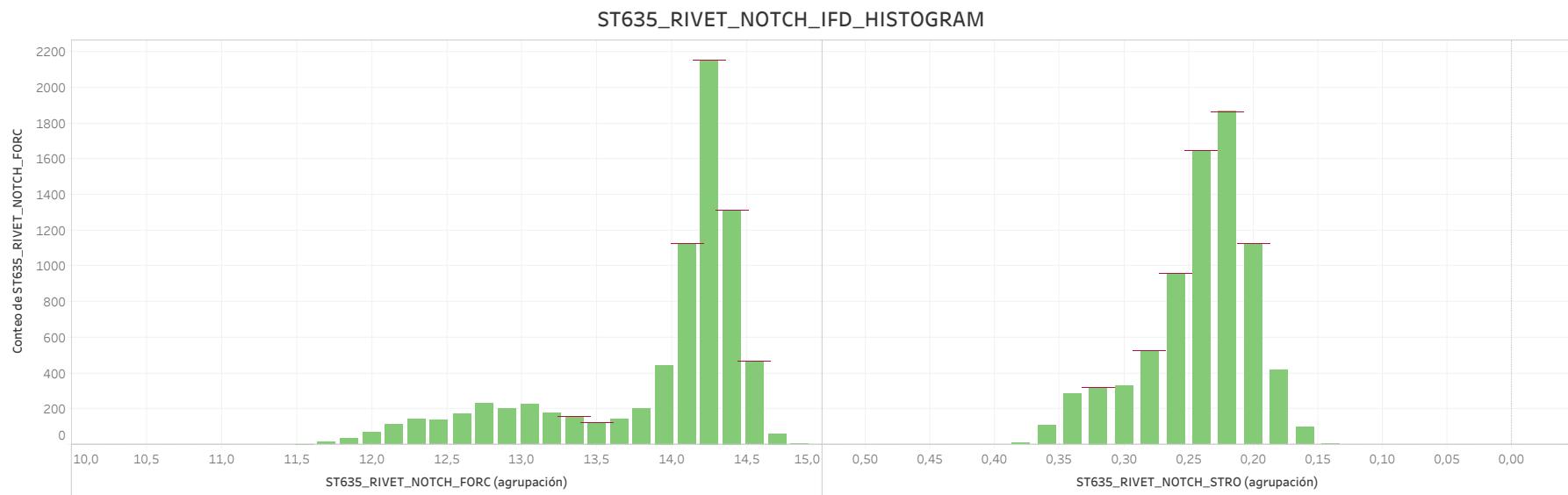
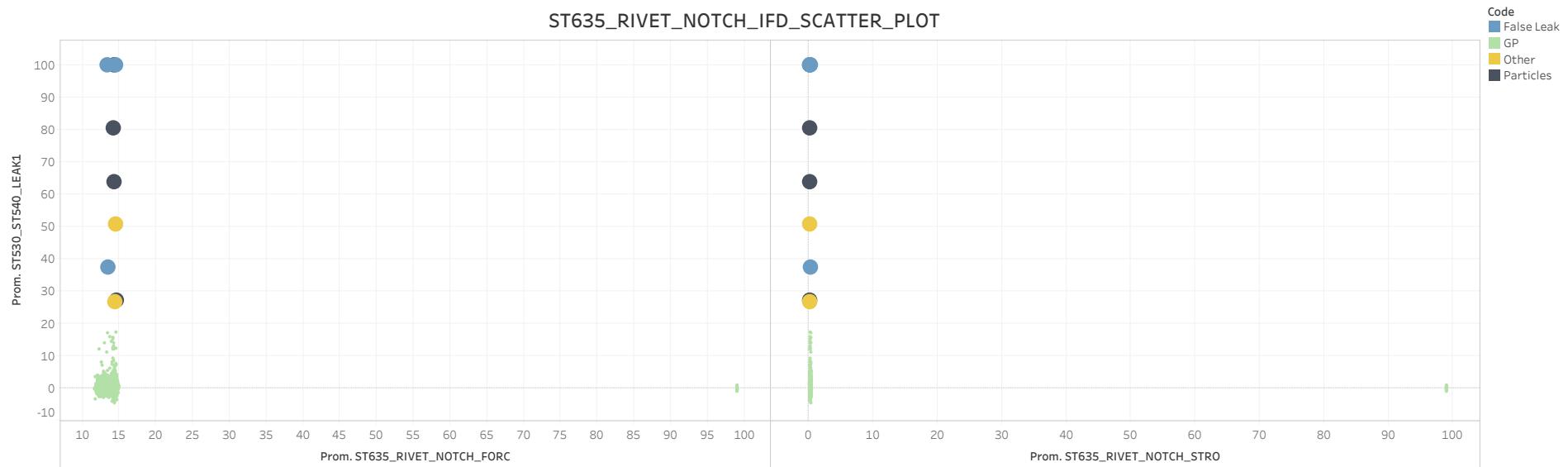


Analysis_July_12



Analysis_July_12

ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External_Flow...	Internal_External_Flow...	ST530_TEMP_PRESS	ST530_TEMP_PRESS_DB	ST635_RIVET_NOTCH	ST635_RIVET_NOTCH_DB	ST685_TAP_CAP_LEAK_T1_DB
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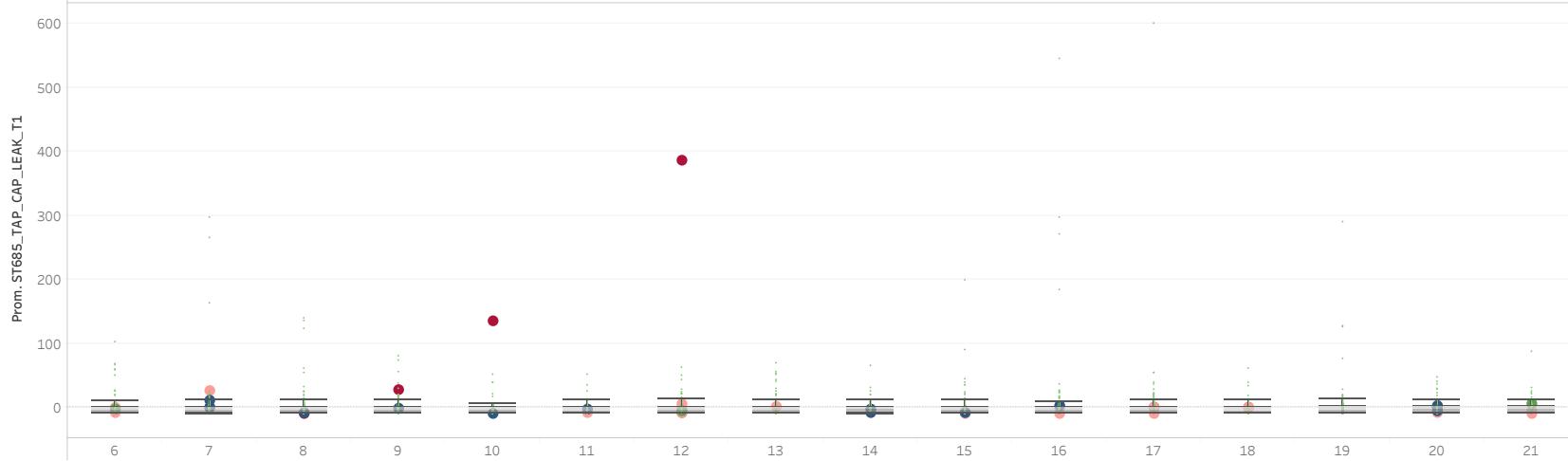


Analysis_July_12

ST415_INPUT_DOWEL_DB	ST455_TAPCAP_SCREW_ANG	ST455_TAPCAP_SCREW_ANG_DB	ST455_TAPCAP_SCREW_TOR	ST455_TAPCAP_SCREW_TOR_DB	ST500_MU_NUT	ST500_MU_NUT_DB	Internal_External_Flow...	Internal_External_Flow...	ST530_TEMP_PRESS	ST530_TEMP_PRESS_DB	ST635_RIVET_NOTCH	ST635_RIVET_NOTCH_DB	ST685_TAP_CAP_LEAK_T1_DB
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ST685_TAP_CAP_LEAK_T1

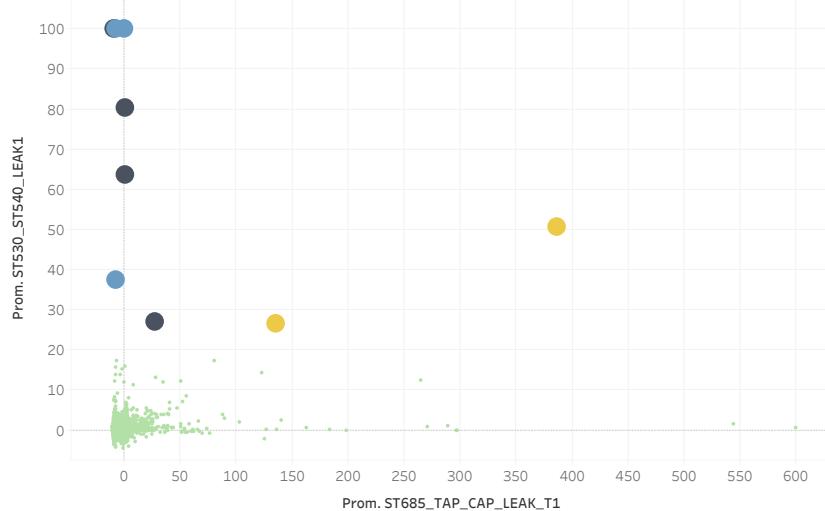
Date
12



Texto
█ good part
█ Screwing screw nut NOK
█ Step 4: External tightness test NOK
█ Step 5: Magnet unit seal test NOK
█ Step 7: O-rings, sealing plate, seat t..

Class
● Bad Part
● Good Part

ST685_TAP_CAP_LEAK_T1_SCATTER_PLOT



ST685_TAP_CAP_LEAK_T1_HISTOGRAM

