

NDT Request form



Request number : R02201
Intern prj. no. : 100716
Extern prj. no. :
Project description : NESTE RNP06 piping project

ALFA PIPING & MECHANICAL B.V.
Bohrweg 5
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| ISO No | Weld no. | Welder | Material 1 | Material 2 | Dia | WT | Schedule | NDT location |
|--|---|--------|-----------------|--------------|------------|--------|----------|---------------------|
| 2305-C40-DW-C-P40025-0 sh 1 ITP No: 25500 ITP No 2: Asset tag: C40 NDT norm: | SW 05 GTAW -CS ALFA-002 | KM3 | A/SA420 WPL6 | A333 Gr 6 | 10 | 9.27mm | STD STD | Mistras Spijkenisse |
| #1 | NDT process: RT - Procedure: NMS 22894475 / Acceptance: ASME B 31.3 | | Description: RT | | Method: RT | | | |
| 2305-C40-DW-C-P40025-0 sh 1 ITP No: 25500 ITP No 2: Asset tag: C40 NDT norm: | SW 06 GTAW -CS ALFA-002 | KM3 | A333 Gr 6 | A/SA420 WPL6 | 10 | | STD STD | Mistras Spijkenisse |
| #1 | NDT process: RT - Procedure: NMS 22894475 / Acceptance: ASME B 31.3 | | Description: RT | | Method: RT | | | |

Note: