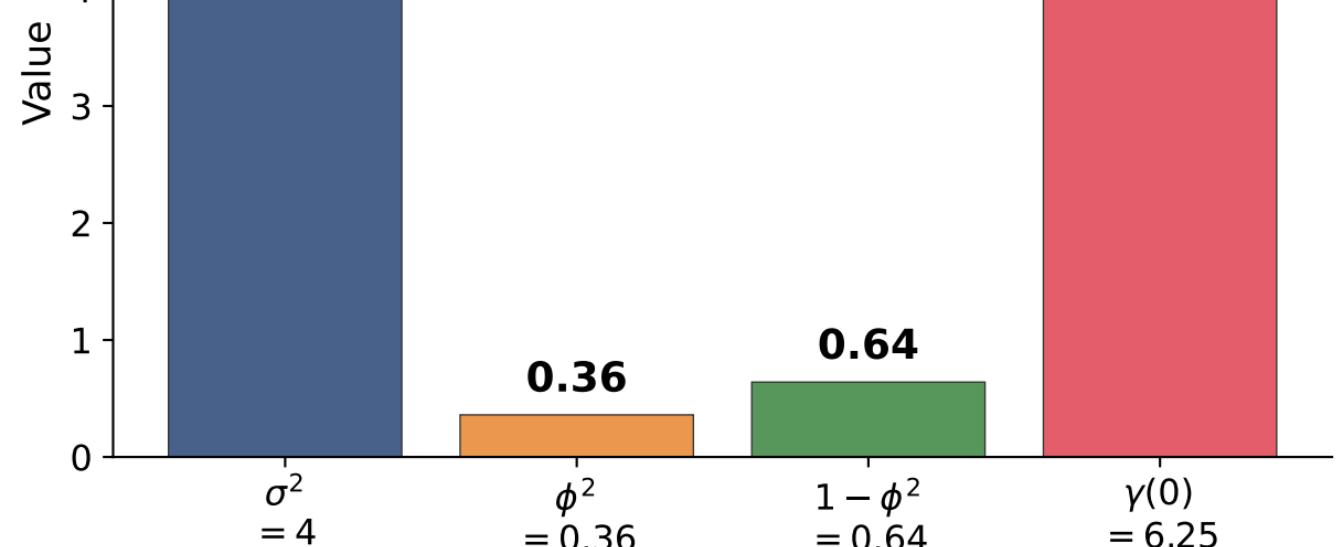


$$\gamma(0) = \frac{\sigma^2}{1 - \phi^2}$$



Variance grows as $|\phi| \rightarrow 1$

