

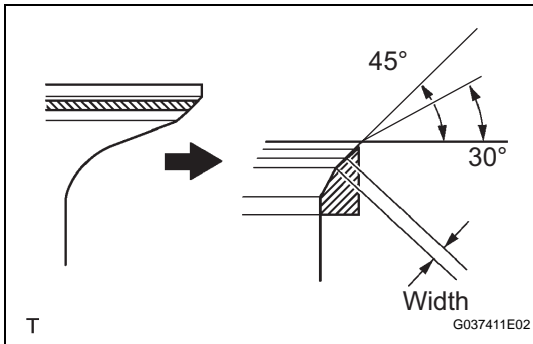
REPAIR

1. REPAIR INTAKE VALVE SEAT

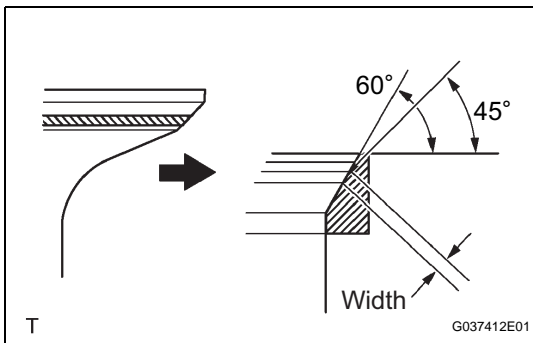
NOTICE:

Keep the lip free from foreign matter.

- (a) If the seating is too high on the valve face, use 30° and 45° cutters to correct the seat.



- (b) If the seating is too low on the valve face, use 60° and 45° cutters to correct the seat.
- (c) Handrub the valve and valve seat with an abrasive compound.
- (d) Check the valve seating position.

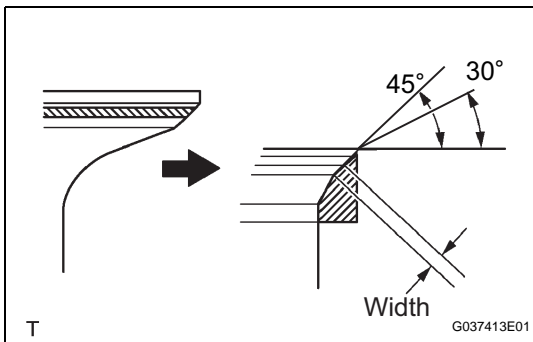


2. REPAIR EXHAUST VALVE SEAT

NOTICE:

Keep the lip free from foreign matter.

- (a) If the seating is too high on the valve face, use 30° and 45° cutters to correct the seat.



- (b) If the seating is too low on the valve face, use 60° and 45° cutters to correct the seat.
- (c) Handrub the valve and valve seat with an abrasive compound.
- (d) Check the valve seating position.

