### REMOVAL

- 1. REMOVE REAR SEAT BACK HINGE COVER (for Double Cab)
  - (a) for RH Side:
    - (1) Remove the rear seat back hinge cover (see page SE-82).
  - (b) for LH Side:
    - (1) Remove the rear seat back hinge cover (see page SE-71).
- 2. REMOVE REAR SEATBACK ASSEMBLY LH (for Double Cab) (See page SE-71)
- 3. REMOVE REAR SEATBACK ASSEMBLY RH (for Double Cab) (See page SE-82)
- 4. REMOVE REAR SEAT BACK HINGE SUB-ASSEMBLY LH (for Double Cab) (See page SE-71)
- 5. REMOVE REAR SEAT BACK HINGE SUB-ASSEMBLY RH (for Double Cab) (See page SE-82)
- 6. REMOVE FRONT DOOR SCUFF PLATE LH (for Regular Cab) (See page IR-40)
- 7. REMOVE FRONT DOOR SCUFF PLATE LH (for Access Cab) (See page IR-61)
- 8. REMOVE FRONT DOOR SCUFF PLATE RH (for Regular Cab)

HINT:

Follow the same procedures as for the front door scuff plate LH.

9. REMOVE FRONT DOOR SCUFF PLATE RH (for Access Cab)

HINT:

Follow the same procedures as for the front door scuff plate LH.

- 10. REMOVE REAR DOOR SCUFF PLATE LH (for Access Cab) (See page IR-61)
- 11. REMOVE REAR DOOR SCUFF PLATE LH (for Double Cab) (See page IR-13)
- 12. REMOVE REAR DOOR SCUFF PLATE RH (for Access Cab)

HINT:

Follow the same procedures as for the rear door scuff plate LH.

13. REMOVE REAR DOOR SCUFF PLATE RH (for Double Cab)

HINT:

Follow the same procedures as for the rear door scuff plate LH.

14. REMOVE ROOF SIDE INNER GARNISH CAP LH (for Access Cab) (See page IR-62)





15. REMOVE ROOF SIDE INNER GARNISH CAP RH (for Access Cab)

HINT:

Follow the same procedures as for the roof side inner garnish LH.

- 16. REMOVE FRONT DOOR OPENING TRIM
  WEATHERSTRIP LH (for Regular Cab) (See page IR40)
- 17. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH (for Access Cab) (See page IR-62)
- 18. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH (for Regular Cab) HINT:

Follow the same procedures as for the front door opening trim weatherstrip LH.

19. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH (for Access Cab)

Follow the same procedures as for the front door opening trim weatherstrip LH.

- 20. REMOVE REAR DOOR OPENING TRIM
  WEATHERSTRIP LH (for Double Cab) (See page IR13)
- 21. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH (for Double Cab) HINT:

Follow the same procedures as for the rear door opening trim weatherstrip LH.

- 22. REMOVE BACK PANEL TRIM COVER (for Regular Cab) (See page IR-42)
- 23. REMOVE BACK PANEL TRIM COVER (for Access Cab) (See page IR-64)
- 24. REMOVE BACK PANEL TRIM COVER (for Regular Cab on Bench Seat Type) (See page IR-42)
- 25. REMOVE BACK PANEL UPPER GARNISH (for Regular Cab) (See page IR-43)
- 26. REMOVE JACK ASSEMBLY (for Regular Cab on Separate Seat Type)
- 27. REMOVE BACK PANEL TRIM COVER (for Regular Cab on Separate Seat Type) (See page IR-43)
- 28. REMOVE BACK PANEL TRIM (for Regular Cab on Separate Seat Type) (See page IR-43)
- 29. REMOVE BACK PANEL TRIM (for Access Cab on Separate Seat Type) (See page IR-64)
- 30. REMOVE LUGGAGE COMPARTMENT SIDE TRAY (for Double Cab) (See page IR-16)

- 31. REMOVE REAR SEAT BACK CENTER HINGE SUB-ASSEMBLY (for Double Cab) (See page SE-71)
- 32. REMOVE LUGGAGE COMPARTMENT SIDE TRAY (for Double Cab) (See page IR-16)
- 33. REMOVE QUARTER TRIM LOWER PANEL LH (for Regular Cab) (See page IR-43)
- 34. REMOVE QUARTER TRIM LOWER PANEL LH (for Access Cab) (See page IR-65)
- 35. REMOVE QUARTER TRIM LOWER PANEL LH (for Double Cab) (See page IR-17)
- 36. REMOVE QUARTER TRIM LOWER PANEL RH (for Regular Cab)

HINT:

Follow the same procedures as for the quarter trim panel lower I H

37. REMOVE QUARTER TRIM LOWER PANEL RH (for Access Cab)

HINT:

Follow the same procedures as for the quarter trim panel lower LH.

38. REMOVE QUARTER TRIM LOWER PANEL RH (for Double Cab)

HINT:

Follow the same procedures as for the quarter trim panel lower LH.

- 39. REMOVE ROOF SIDE INNER GARNISH LH (for Access Cab) (See page IR-65)
- 40. REMOVE ROOF SIDE INNER GARNISH RH (for Access Cab)

HINT:

Follow the same procedures as for the roof side garnish inner LH.

- 41. REMOVE QUARTER INSIDE TRIM BOARD LH (for Regular Cab) (See page IR-44)
- 42. REMOVE QUARTER INSIDE TRIM BOARD LH (for Access Cab) (See page IR-65)
- 43. REMOVE QUARTER INSIDE TRIM BOARD LH (for Double Cab) (See page IR-17)
- 44. REMOVE QUARTER INSIDE TRIM BOARD RH (for Regular Cab)

HINT:

Follow the same procedures as for the quarter inside trim board LH.

45. REMOVE QUARTER INSIDE TRIM BOARD RH (for Access Cab)

HINT:

Follow the same procedures as for the quarter inside trim board LH.





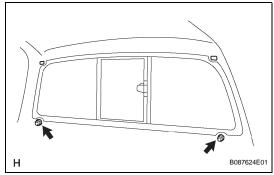
HINT:

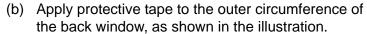
Follow the same procedures as for the quarter inside trim board LH.

- 47. REMOVE COAT HOOK (for Regular Cab) (See page IR-45)
- 48. REMOVE COAT HOOK (for Access Cab) (See page IR-67)
- 49. REMOVE COAT HOOK (for Double Cab) (See page IR-20)



(a) Remove the 2 nuts.



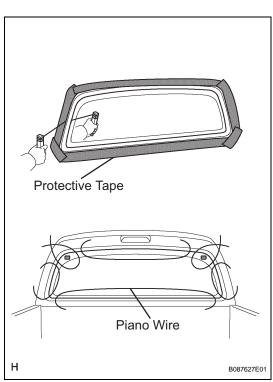


- (c) From the interior, insert piano wires between the vehicle body and back window, as shown in the illustration.
- (d) Tie objects that can serve as handles (for example, wooden blocks) to all wire ends.

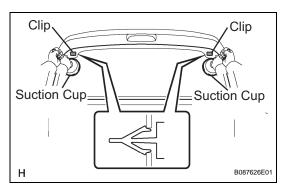
#### NOTICE:

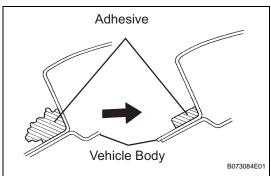
When separating the back window from the vehicle, be careful not to damage the vehicle's paint or exterior/interior ornaments.

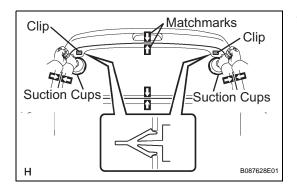
(e) Cut through the adhesive by pulling the piano wire around the back window.











- (f) Disengage the 2 clips.
- (g) Using suction cups, remove the back window.

#### NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the back window.

# INSTALLATION

# 1. CLEAN VEHICLE BODY

- (a) Clean and shape the contact surface of the vehicle body.
  - (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

#### NOTICE:

Be careful not to damage the vehicle body. HINT:

Leave as much adhesive on the vehicle body as possible.

(2) Clean the contact surface of the vehicle body with a shop rag saturated with cleaner. HINT:

Even if all the adhesive has been removed, clean the vehicle body.

# 2. INSTALL BACK WINDOW ASSEMBLY

- (a) Position the windshield glass.
  - (1) Using suction cups, place the back window in the correct position.
  - (2) Check that the whole contact surface of the back window rim is perfectly even.
  - (3) Place matchmarks over the back window and vehicle body.

#### NOTICE:

Check that the stoppers are attached to the vehicle body correctly.

HINT:

When reusing the back window, check and correct the matchmark positions.

(4) Using suction cups, remove the back window.

