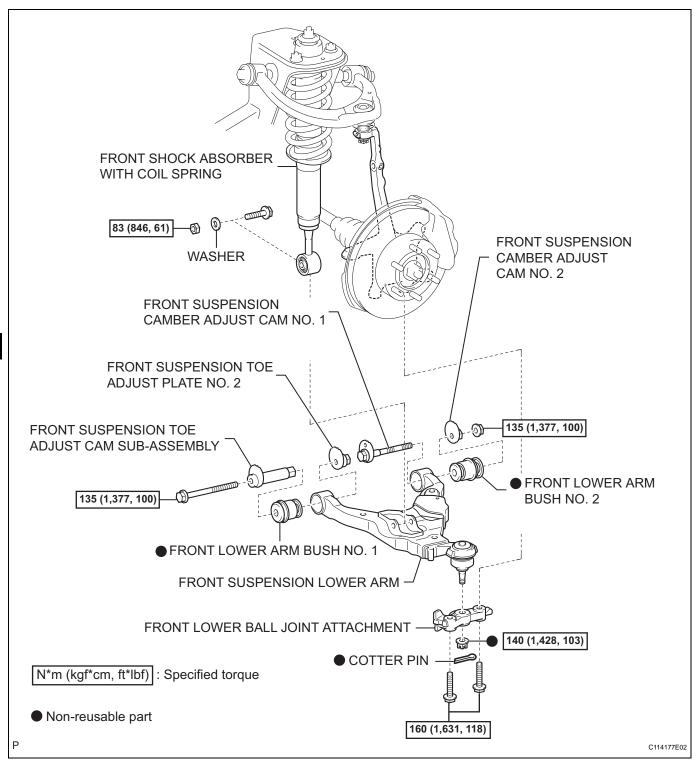
FRONT LOWER SUSPENSION ARM (for 4WD and Pre-Runner)

COMPONENTS





REMOVAL

1. REMOVE FRONT WHEEL

2. INSPECT FRONT SUSPENSION LOWER ARM

- (a) Install the hub nuts onto the disc.
- (b) Using a dial indicator, check the lower ball joint for excessive play when you push the hub nuts up and down with a force of 294 N (30 kgf, 66 lbf).

Maximum:

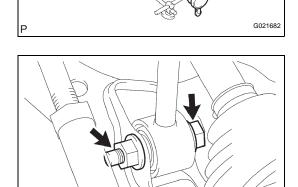
0.5 mm (0.020 in.)

HINT:

If it is not within the specification, replace the lower arm.

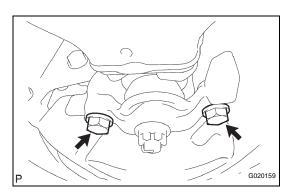
3. SEPARATE FRONT SHOCK ABSORBER WITH COIL SPRING

- (a) Remove the bolt, nut and washer.
- (b) Separate the front shock absorber with coil spring from the suspension lower arm.



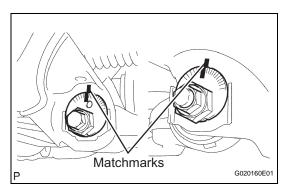
4. REMOVE FRONT SUSPENSION LOWER ARM

(a) Remove the 2 bolts, and separate the front lower ball joint attachment from the front axle.

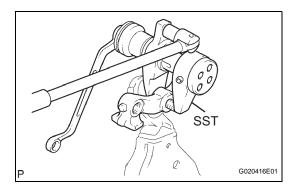


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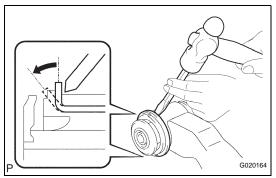
- (b) Place matchmarks on the camber adjust cam No. 2 and toe adjust cam.
- (c) Remove the nut, camber adjust cam No. 2, camber adjust cam No. 1, bolt, toe adjust cam, toe adjust plate No. 2 and front suspension lower arm.





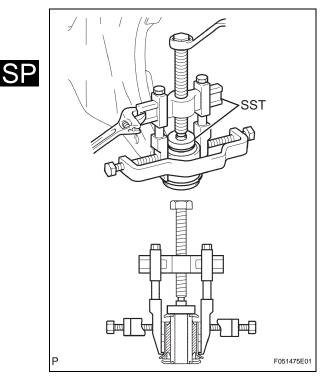


- (d) Remove the cotter pin and the nut.
- (e) Using SST, remove the front lower ball joint attachment LH.
 - SST 09628-00011



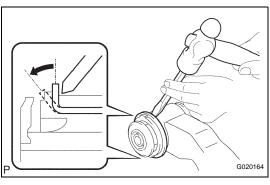
DISASSEMBLY

- 1. REMOVE FRONT LOWER ARM BUSH NO. 1
 - (a) Using a hammer and chisel, raise the flange of the bush diagonally as shown in the illustration.



(b) Using SST, remove the lower arm bush.

SST 09950-40011 (09951-04010, 09952-04010, 09953-04020, 09954-04010, 09955-04011, 09957-04010, 09958-04011), 09950-60010 (09951-00470)



2. REMOVE FRONT LOWER ARM BUSH NO. 2

(a) Using a hammer and chisel, raise the flange of the bush diagonally as shown in the illustration.