

REMOVAL

CAUTION:

Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing (See page [RS-1](#)).

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Wait for at least 90 seconds after disconnecting the cable to prevent the airbag from working.

2. REMOVE FRONT DOOR SCUFF PLATE (See page [IR-40](#))

3. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP

(a) Separate the front door opening trim weatherstrip to the extent which allows the removal of the quarter trim lower panel and quarter inside trim board.

4. REMOVE BACK PANEL TRIM COVER (See page [IR-42](#))

5. REMOVE BACK PANEL UPPER GARNISH (See page [IR-43](#))

6. REMOVE JACK ASSEMBLY (for Separate Seat Type)

7. REMOVE BACK PANEL TRIM COVER (for Separate Seat Type) (See page [IR-43](#))

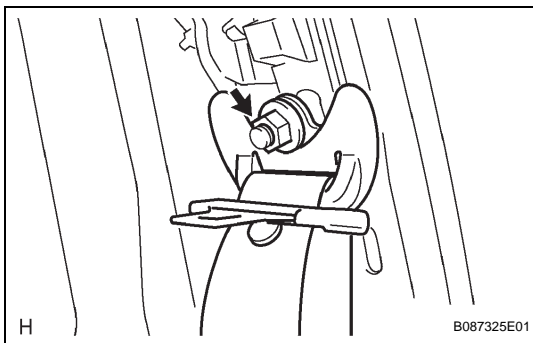
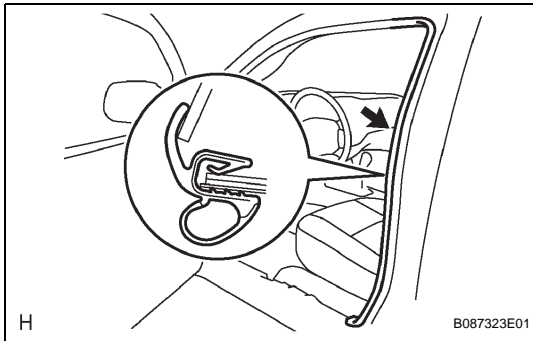
8. REMOVE BACK PANEL TRIM (for Separate Seat Type) (See page [IR-43](#))

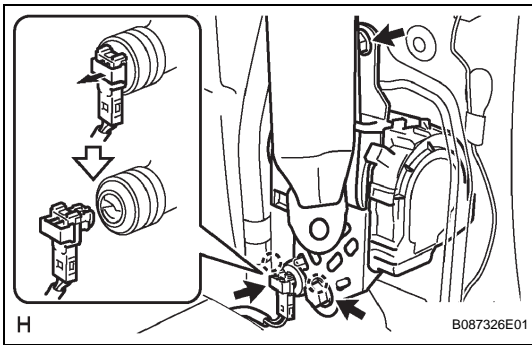
9. REMOVE QUARTER TRIM LOWER PANEL (See page [IR-43](#))

10. REMOVE QUARTER INSIDE TRIM BOARD (See page [IR-44](#))

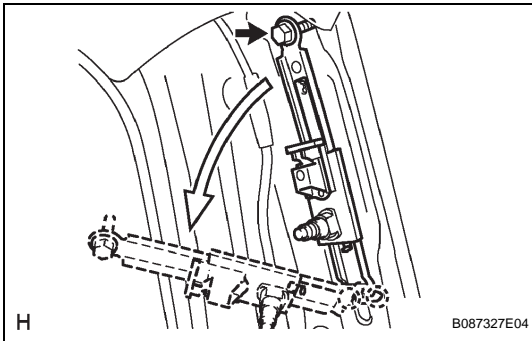
11. REMOVE FRONT SEAT OUTER BELT ASSEMBLY

(a) Remove the bolt and shoulder anchor.



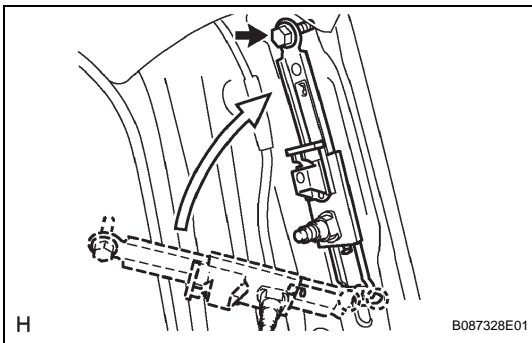


- (b) Disconnect the pretensioner connector as shown in the illustration.
- (c) Remove the 2 bolts and retractor.



12. REMOVE FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY

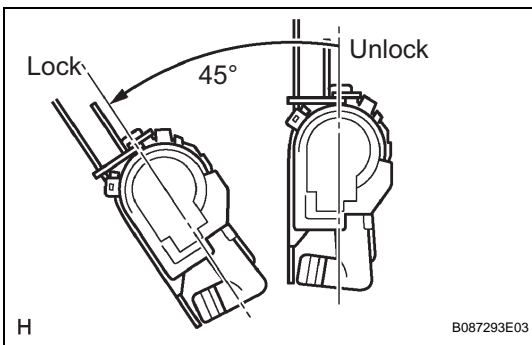
- (a) Remove the bolt.
- (b) Disengage the 2 claws and remove the front shoulder belt anchor adjuster.



INSTALLATION

1. INSTALL FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY

- (a) Insert the 2 claws of the front shoulder belt anchor adjuster into the hole in body and mount the bolt.
Torque: 42 N*m (430 kgf*cm, 31 ft.*lbf)



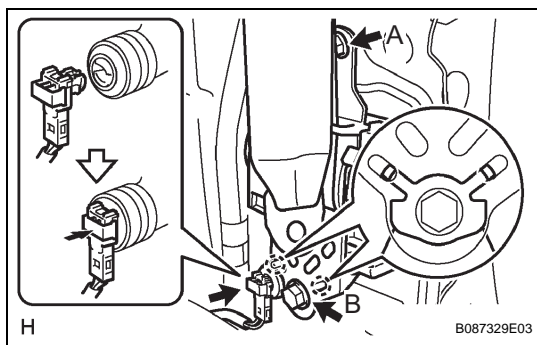
2. INSTALL FRONT SEAT OUTER BELT ASSEMBLY

- (a) Check the amount of inclination required to lock the retractor.
 - (1) Gently incline the retractor from its initial position. Check that belt does not lock when the retractor is inclined 15° or less in any directions. Also check that the belt locks when the inclination of the retractor is 45° or more.

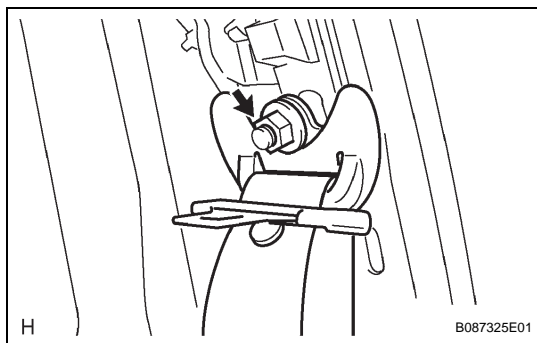
NOTICE:

Do not disassemble the retractor.

If operation is not as specified, replace the front seat outer belt.



- (b) Hook the lower stay of the retractor onto the 2 body hooks.
- (c) Tighten bolt A, and then tighten bolt B.
Torque: 8.5 N*m (85 kgf*cm, 75 in.*lbf) for bolt A
42 N*m (430 kgf*cm, 31 ft.*lbf) for bolt B
- (d) Connect the pretensioner connector as shown in the illustration.



- (e) Install the shoulder anchor with the nut.
Torque: 42 N*m (430 kgf*cm, 31 ft.*lbf)
- (f) Check that the shoulder anchor rotates smoothly.
- (g) Check the ELR lock.
NOTICE:
 - The check should be performed with the front seat outer belt installed.
 - Do not allow the anchor part of the front seat belt outer and the protruding parts of the floor panel to overlap.
- (1) With the belt installed, check that the belt locks when it is pulled out quickly.
If operation is not as specified, replace the front seat outer belt.

3. **INSTALL QUARTER INSIDE TRIM BOARD** (See page [IR-48](#))
4. **INSTALL QUARTER TRIM LOWER PANEL** (See page [IR-49](#))
5. **INSTALL BACK PANEL TRIM** (for Separate Seat Type) (See page [IR-49](#))
6. **INSTALL JACK ASSEMBLY** (for Separate Seat Type)
7. **INSTALL BACK PANEL UPPER GARNISH** (See page [IR-50](#))
8. **INSTALL BACK PANEL TRIM COVER** (See page [IR-50](#))
9. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP**
 - (a) Install the front door opening trim weatherstrip.
10. **INSTALL FRONT DOOR SCUFF PLATE** (See page [IR-52](#))
11. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)
12. **INSPECT SRS WARNING LIGHT**
(See page [RS-28](#))

