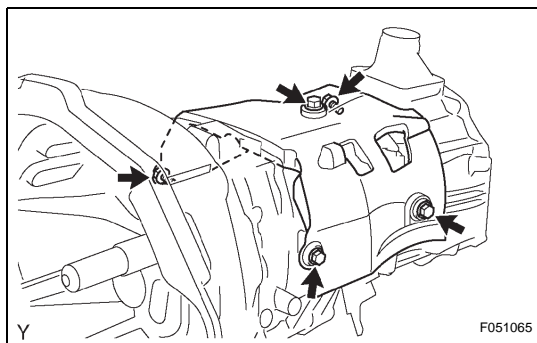


INSTALLATION

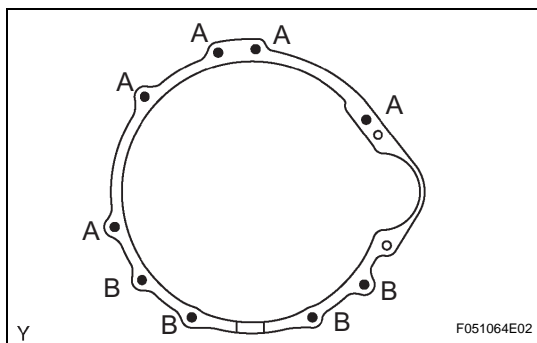
1. INSTALL TRANSFER ASSEMBLY (See page [TF-38](#))



2. INSTALL MANUAL TRANSMISSION CASE COVER SUB-ASSEMBLY

- (a) Install the manual transmission case cover with the 5 bolts.

Torque: 12 N*m (117 kgf*cm, 8.5 ft.*lbf)

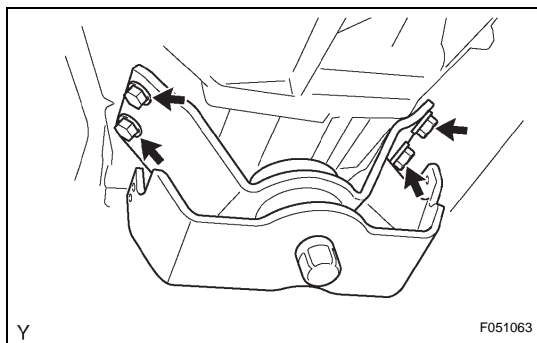


3. INSTALL MANUAL TRANSMISSION WITH TRANSFER

- (a) Install the manual transmission with transfer with the 9 bolts.

Torque: 72 N*m (730 kgf*cm, 53 ft.*lbf) for bolt A
37 N*m (380 kgf*cm, 28 ft.*lbf) for bolt B

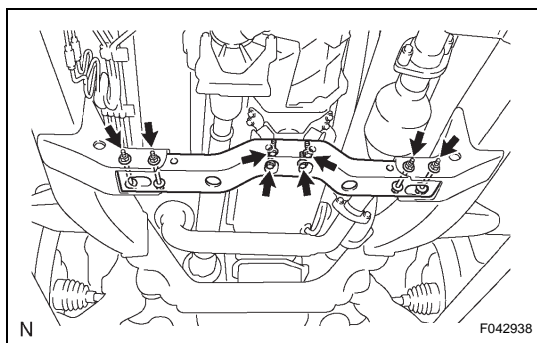
4. CONNECT WIRE HARNESS



5. INSTALL NO. 1 ENGINE MOUNTING INSULATOR REAR

- (a) Install the engine mounting insulator rear No. 1 with the 4 bolts.

Torque: 65 N*m (663 kgf*cm, 48 ft.*lbf)



6. INSTALL NO. 3 FRAME CROSSMEMBER SUB-ASSEMBLY

- (a) Install the frame crossmember sub-assembly No. 3 with the 4 bolts and 4 nuts.

Torque: 40 N*m (408 kgf*cm, 30 ft.*lbf)

- (b) Install the frame crossmember sub-assembly No. 3 with the 4 bolts.

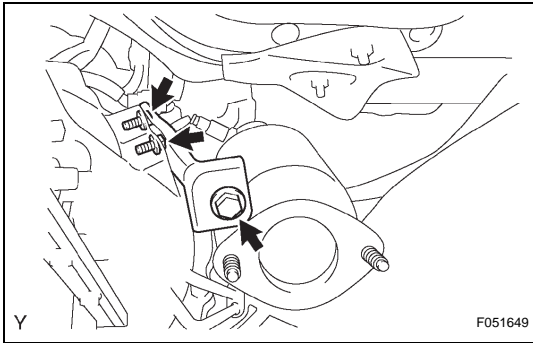
Torque: 19 N*m (189 kgf*cm, 14 ft.*lbf)

7. INSTALL CLUTCH ACCUMULATOR ASSEMBLY (See page [CL-28](#))

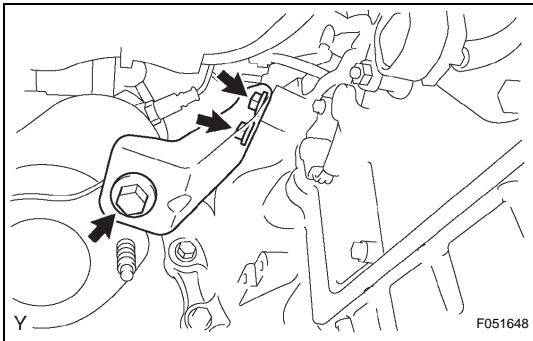
8. INSTALL CLUTCH RELEASE CYLINDER ASSEMBLY (See page [CL-25](#))

9. INSTALL NO. 1 CLUTCH HOUSING COVER (See page [CL-25](#))

10. INSTALL STARTER ASSEMBLY (See page [ST-19](#))

**11. INSTALL MANIFOLD STAY**

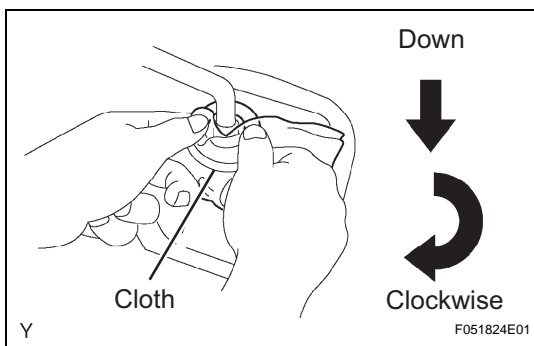
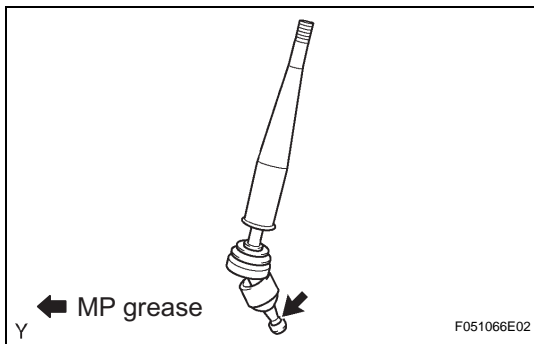
- (a) Install the manifold stay with the 3 bolts.
Torque: 40 N*m (408 kgf*cm, 30 ft.*lbf)

**12. INSTALL NO. 2 MANIFOLD STAY**

- (a) Install the manifold stay No. 2 with the 3 bolts.
Torque: 40 N*m (408 kgf*cm, 30 ft.*lbf)

13. INSTALL PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY (See page PR-32)**14. INSTALL FRONT PROPELLER SHAFT ASSEMBLY (See page PR-19)****15. INSTALL EXHAUST PIPE ASSEMBLY (See page EX-3)****16. ADD MANUAL TRANSMISSION OIL****17. ADJUST MANUAL TRANSMISSION OIL (See page MT-2)****18. INSTALL NO. 2 ENGINE UNDER COVER****19. INSTALL FLOOR SHIFT SHIFT LEVER ASSEMBLY**

- (a) Apply MP grease to the tip of the shift lever.



- (b) Cover the shift lever cap with a cloth.
(c) Pressing down on the shift lever cap, turn it clockwise to install the shift lever.

20. INSTALL SHIFT LEVER BOOT ASSEMBLY

- (a) Install the shift lever boot with the 2 screws and 2 clips.

21. INSTALL FRONT CONSOLE BOX (See page IP-23)**22. INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY****23. INSTALL REAR CONSOLE BOX ASSEMBLY (See page IP-24)****24. INSTALL CONSOLE UPPER REAR PANEL SUB-ASSEMBLY (See page IP-25)**

**25. CONNECT CABLE TO NEGATIVE BATTERY
TERMINAL**

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)