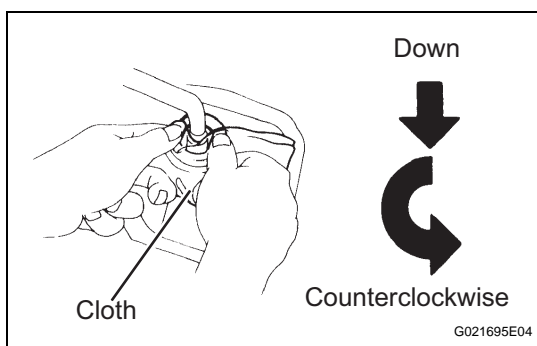
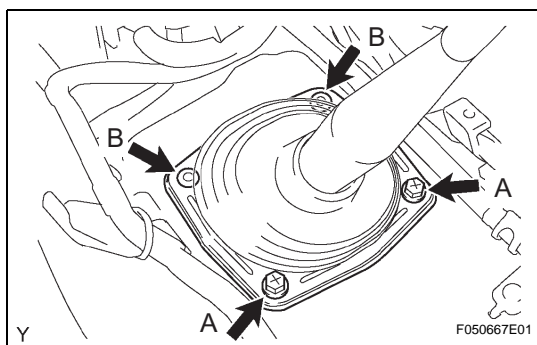
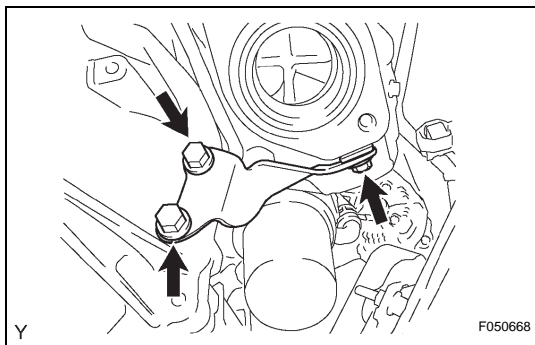


## REMOVAL

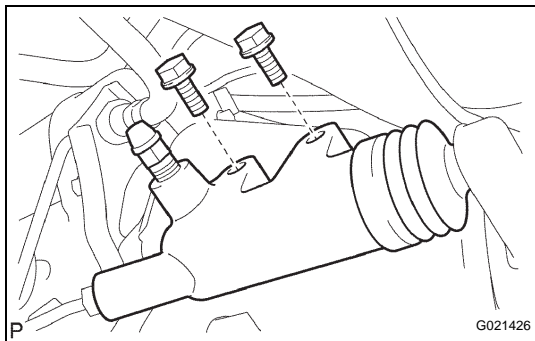
1. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
2. **REMOVE CONSOLE UPPER REAR PANEL SUB-ASSEMBLY** (for Separate Seat Type) (See page [IP-9](#))
3. **REMOVE REAR CONSOLE BOX ASSEMBLY** (for Separate Seat Type) (See page [IP-10](#))
4. **REMOVE FRONT CONSOLE BOX** (for Separate Seat Type) (See page [IP-11](#))
5. **REMOVE FRONT CONSOLE BOX** (for Bench Seat Type) (See page [IP-11](#))
6. **REMOVE SHIFT LEVER BOOT ASSEMBLY**
  - (a) Remove the 2 screws A, 2 clips B and floor shift lever assembly.



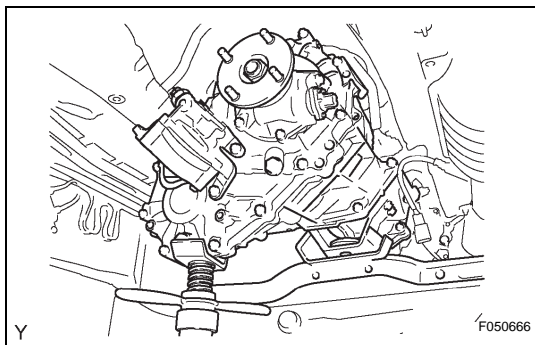
7. **REMOVE FLOOR SHIFT LEVER ASSEMBLY**
  - (a) Cover the shift lever cap with a cloth.
  - (b) While pressing down on the shift lever cap, turn it counterclockwise to remove.
  - (c) Pull out the shift lever.
8. **REMOVE NO. 2 ENGINE UNDER COVER SUB-ASSEMBLY**
  - (a) Remove the 4 bolts and engine under cover No. 2.
9. **DRAIN MANUAL TRANSMISSION OIL**  
Torque: 37 N\*m (377 kgf\*cm, 27 ft.\*lbf)
10. **REMOVE FRONT EXHAUST PIPE ASSEMBLY** (See page [EX-2](#))
11. **REMOVE FRONT PROPELLER SHAFT ASSEMBLY** (See page [PR-16](#))
12. **REMOVE PROPELLER WITH CENTER BEARING SHAFT ASSEMBLY** (for Access Cab) (See page [PR-27](#))
13. **REMOVE PROPELLER SHAFT ASSEMBLY** (for Regular Cab) (See page [PR-22](#))
14. **REMOVE STARTER ASSEMBLY** (See page [ST-5](#))

**15. REMOVE MANIFOLD STAY**

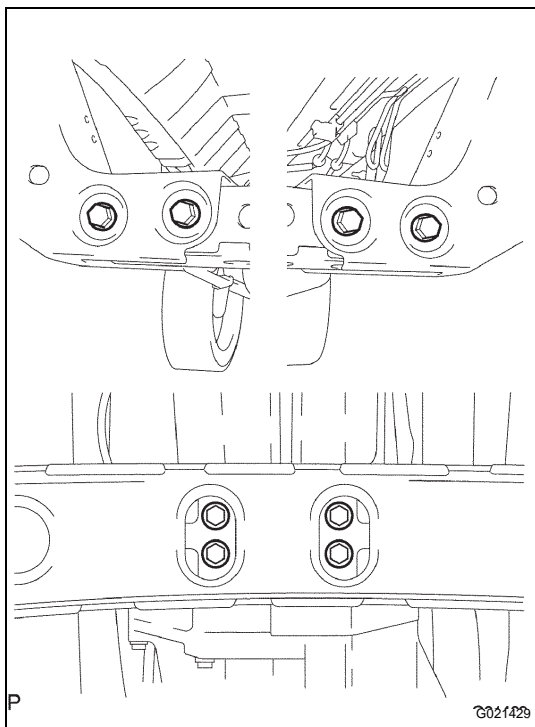
- (a) Remove the 3 bolts and manifold stay.

**16. SEPARATE CLUTCH RELEASE CYLINDER ASSEMBLY**

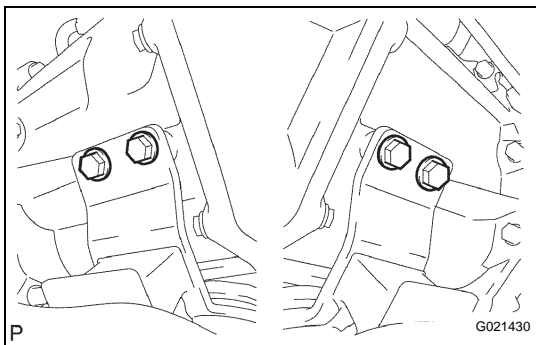
- (a) Remove the 2 bolts and separate the clutch release cylinder assembly.

**17. REMOVE NO. 3 FRAME CROSSMEMBER SUB-ASSEMBLY**

- (a) Support the transfer with a support stand.



- (b) Remove the 4 bolts from the engine rear mounting.  
 (c) Remove the 4 bolts, nuts and frame crossmember sub- assembly No. 3.



## 18. REMOVE NO. 1 ENGINE MOUNTING INSULATOR REAR

- Remove the 4 bolts and engine mounting insulator rear No. 1.
- Using a transmission jack, support the transmission unit assembly.
- Remove the support stand from the rear side of the transfer.

## 19. DISCONNECT WIRE HARNESS

- Tilt the transmission assembly downward.

### NOTICE:

**Make sure that the cooling fan does not come in contact with the fan shroud.**

- Disconnect the back-up lamp switch connector.
- Disconnect the speed sensor connector.
- Disconnect the 2 transfer indicator switch connectors.
- Disconnect the transfer shift actuator motor connector.
- Disconnect the wire harness clamp from the transmission w/ transfer assembly.

## 20. REMOVE MANUAL TRANSMISSION WITH TRANSFER

- Remove the 7 bolts and remove the transmission assembly.

## 21. REMOVE TRANSFER ASSEMBLY (See page [TF-14](#))

