

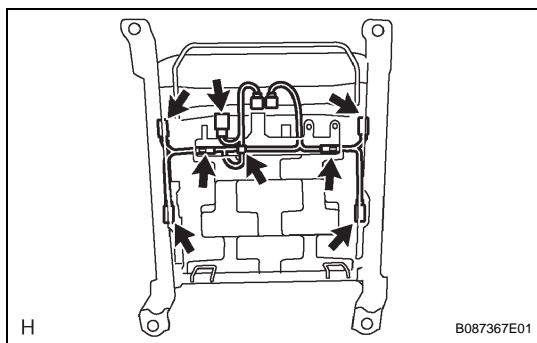
REASSEMBLY

CAUTION:

Wear protective gloves. Sharp surface on the front seat with adjuster frame could cause injuries to your hands.

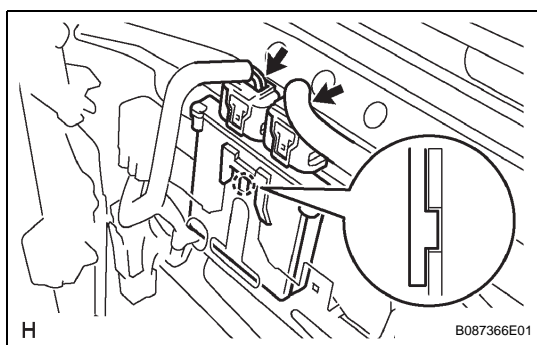
1. INSTALL SEAT WIRE

- (a) Install the 3 wire harness clamps and connector clamp.
- (b) Connect the 4 connectors.



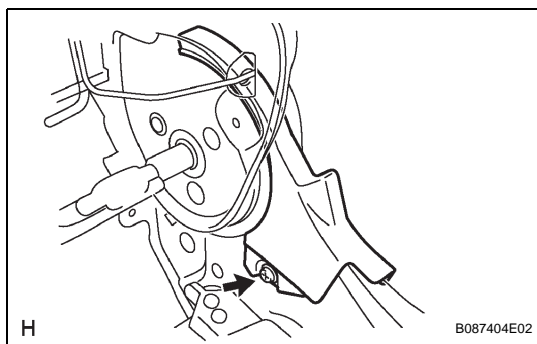
2. INSTALL OCCUPANT CLASSIFICATION ECU

- (a) Engage the claw and install the occupant classification ECU.
- (b) Connect the 2 connectors.



3. INSTALL RECLINING ADJUSTER OUTSIDE COVER LH

- (a) Install the reclining adjuster outside cover with the screw.



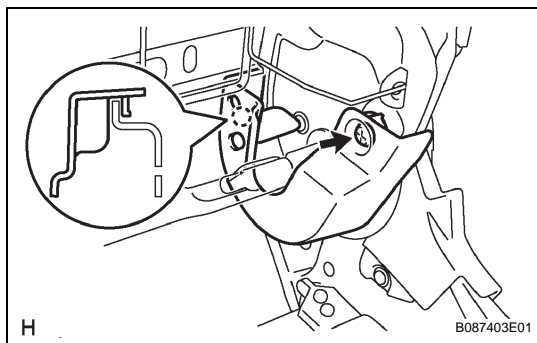
4. INSTALL RECLINING ADJUSTER OUTSIDE COVER RH

HINT:

Follow the same procedures as for the reclining adjuster outside cover LH.

5. INSTALL RECLINING ADJUSTER INSIDE COVER LH

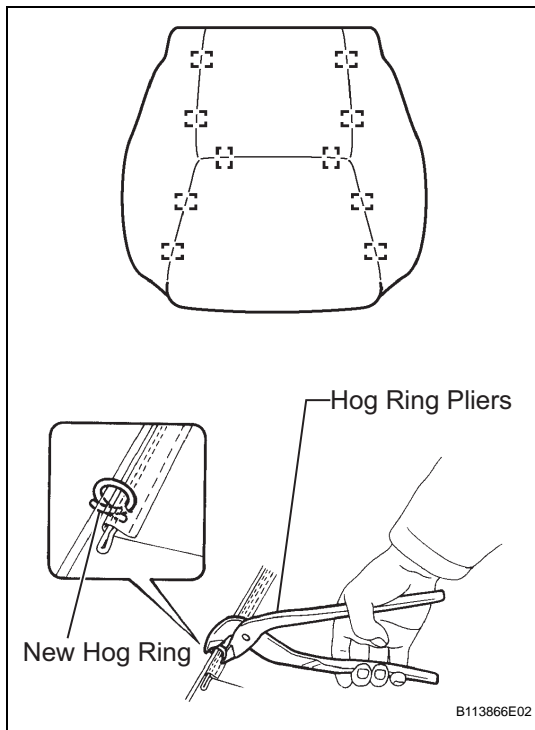
- (a) Engage the claw and install the reclining adjuster inside cover.
- (b) Tighten the screw.



6. INSTALL RECLINING ADJUSTER INSIDE COVER RH

HINT:

Follow the same procedures as for the reclining adjuster inside cover LH.

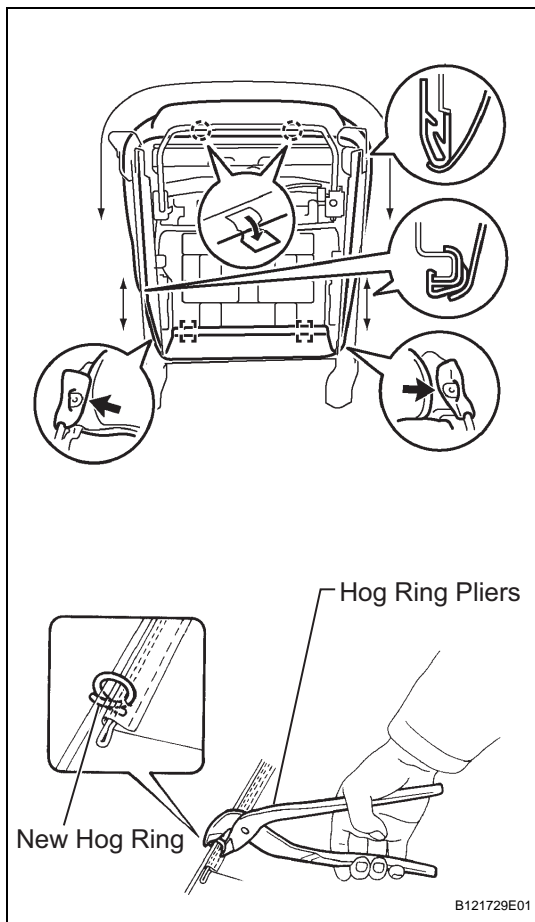


7. INSTALL FRONT SEAT CUSHION COVER

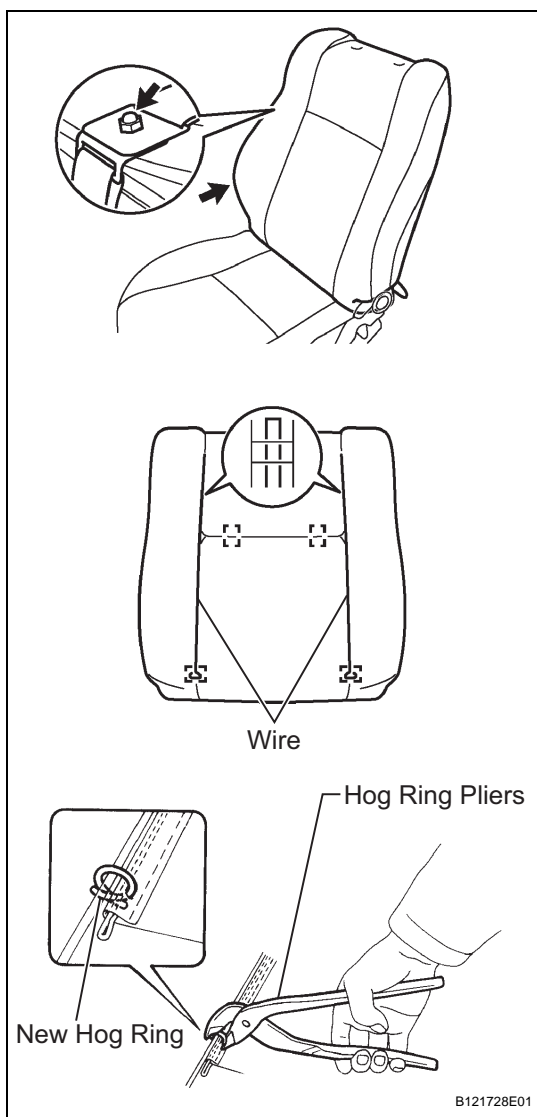
- (a) Using hog ring pliers, install the front seat cushion cover with new hog rings.

NOTICE:

- Do not contaminate or scratch the front seat cushion cover.
- When installing the hog rings, minimize wrinkles as far as possible.



- (b) Engage the 3 hooks and 2 claws, and install the front seat cushion pad together with the front seat cushion cover.
- (c) Using hog ring pliers, install new hog rings.
- (d) Hook the front seat cushion cover to the front seat frame adjuster.



8. INSTALL FRONT SEAT BACK COVER

- Install the front seat back pad onto the front seat frame adjuster.
- Using hog ring pliers, install the front seat back cover with new hog rings.

NOTICE:

- Do not contaminate or scratch the front seat back cover.
- When installing the hog rings, minimize wrinkles as far as possible.

- w/ Front Seat Side Airbag:

- Attach straps and tighten the nut.

Torque: 5.5 N*m (55 kgf*cm, 49 in.*lbf)

NOTICE:

- For vehicles with side air bag, the front seat back cover must be securely installed. Otherwise, the side air bag may not deploy properly.
- Make sure that the strap is not twisted after installing the inner hook.
- Install the inner hook securely.

- Roll the front seat back cover down and install the 2 wires.
- Using hog ring pliers, install new hog rings.

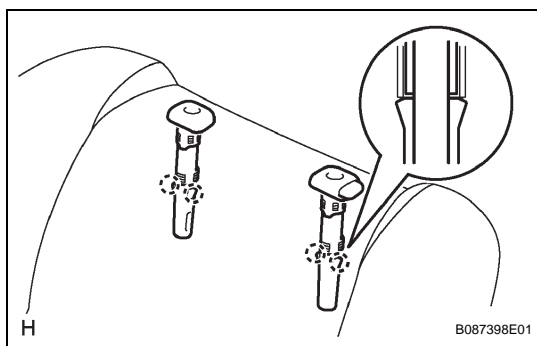
SE

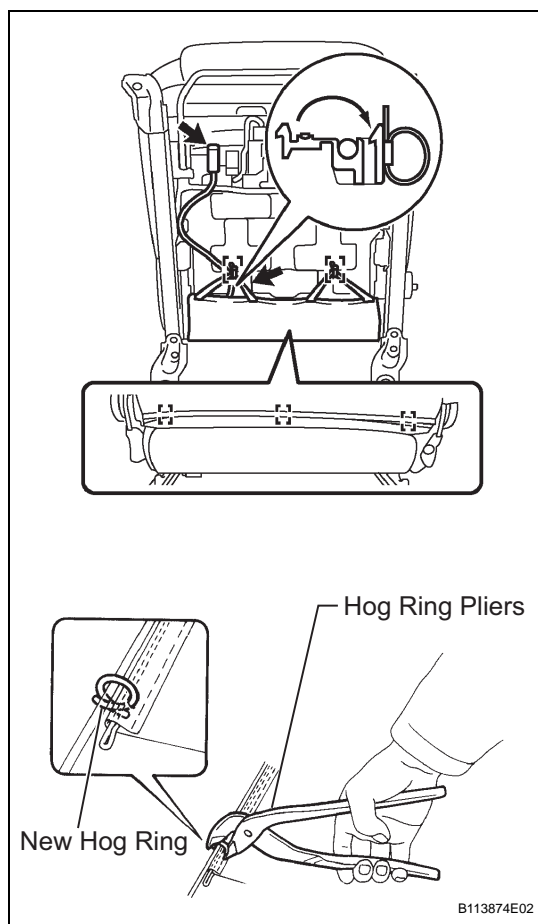
9. INSTALL FRONT SEAT HEADREST SUPPORT

- Engage the 2 claws and install the front seat headrest support.

HINT:

Follow the same procedures as for the opposite side.



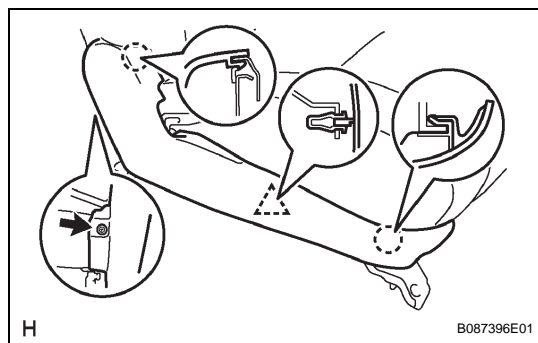


- (b) Using hog ring pliers, install the new hog rings.
- (c) Install the wire harness clamp and connector clamp.

SE

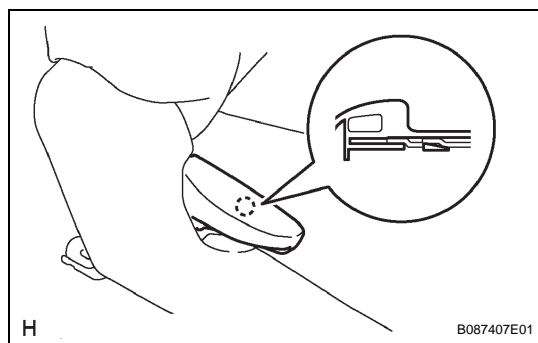
10. INSTALL FRONT SEAT CUSHION SHIELD

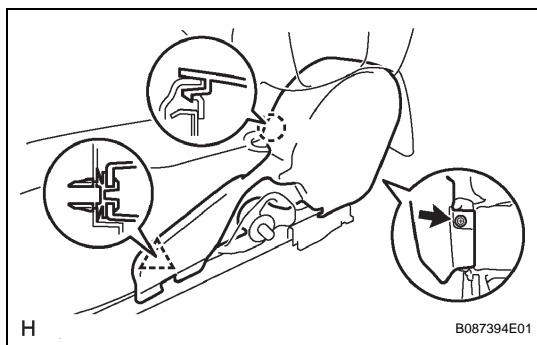
- (a) Engage the 2 claws and clip, and install the front seat cushion shield.
- (b) Tighten the screw.



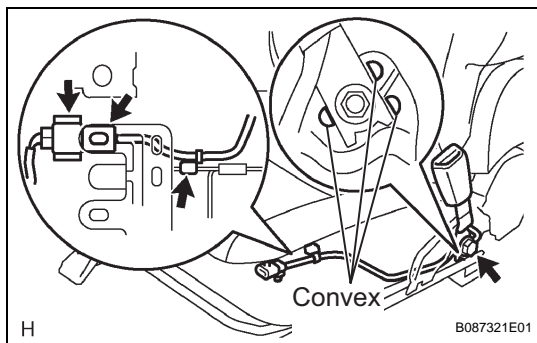
11. INSTALL RECLINING ADJUSTER RELEASE HANDLE

- (a) Engage the claw and install the reclining adjuster release handle.



**12. INSTALL FRONT SEAT CUSHION INNER SHIELD**

- (a) Engage the claw and clip, and install the front seat cushion inner shield.
- (b) Tighten the screw.

**13. INSTALL FRONT SEAT INNER BELT ASSEMBLY**

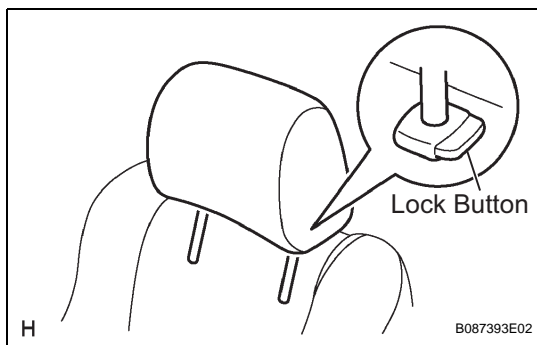
- (a) Install the front seat inner belt with the nut.

Torque: 42 N*m (430 kgf*cm, 31 ft.*lbf)

NOTICE:

Be careful not to place the front seat inner belt over the convex areas of the front seat with adjuster frame.

- (b) Check that the front seat inner belt rotates smoothly.
- (c) Install the wire harness clamp and connector clamp.
- (d) Connect the seat wire No. 1 connector.

**14. INSTALL FRONT SEAT HEADREST ASSEMBLY**

- (a) Disengage the lock button of the front seat headrest support and install the front seat headrest.