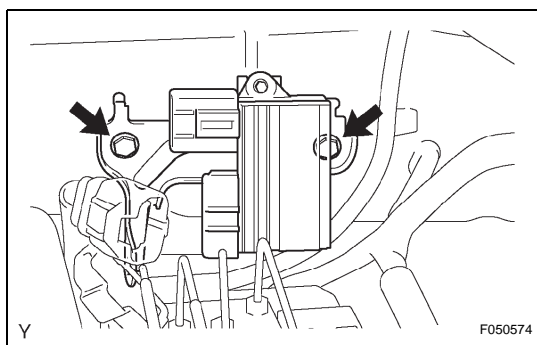
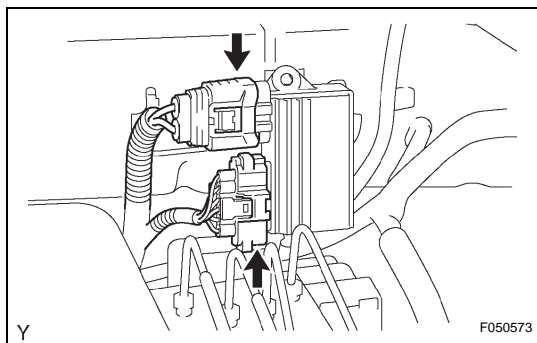
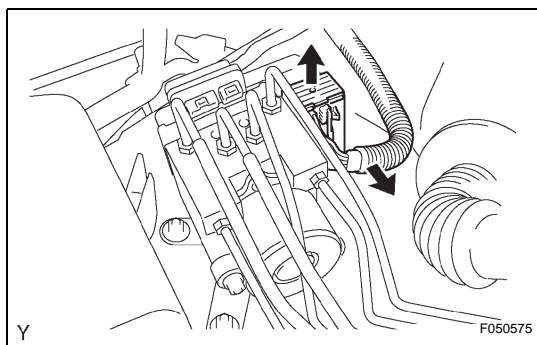


REMOVAL

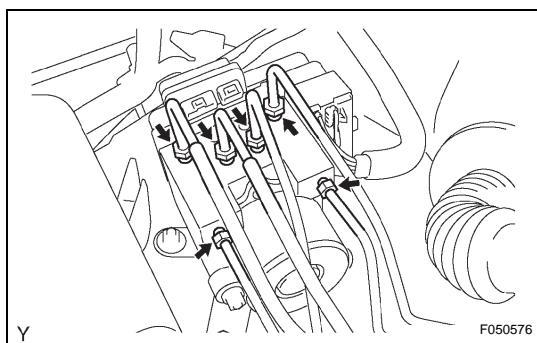
1. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
2. **DRAIN BRAKE FLUID**
NOTICE:
Immediately wash off any brake fluid that comes into contact with any painted surfaces.
3. **REMOVE AIR INJECTION CONTROL DRIVER (for 2TR-FE)**
 - (a) Disconnect the 2 connectors.



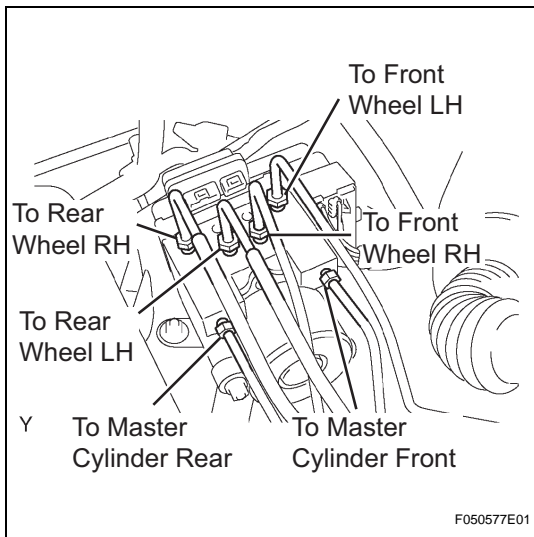
- (b) Remove the 2 bolts and air injection control driver.



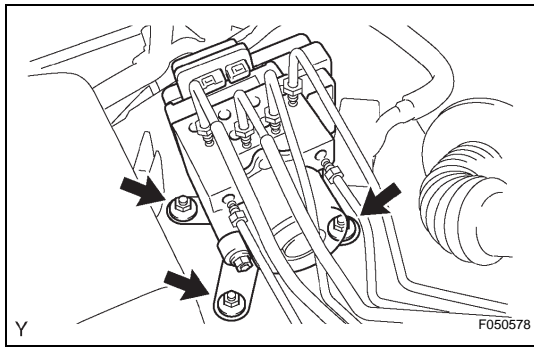
4. **REMOVE BRAKE ACTUATOR**
 - (a) Release the connector lock lever.
 - (b) Disconnect the brake actuator connector.



- (c) Using SST, disconnect the brake tubes from the brake actuator.
SST 09023-00101

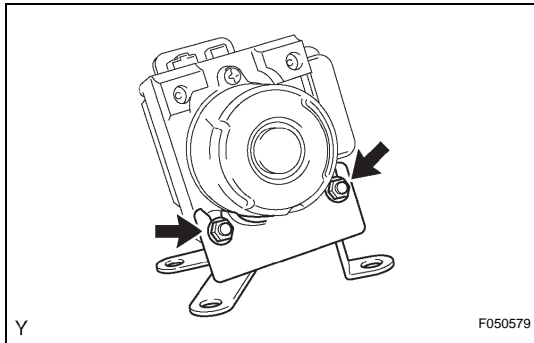


- (d) Use tags or labels to identify the place to reconnect each line.



- (e) Remove the 3 nuts and brake actuator with bracket.

BC



5. REMOVE BRAKE ACTUATOR BRACKET ASSEMBLY

- (a) Remove the 2 nuts and bracket.