

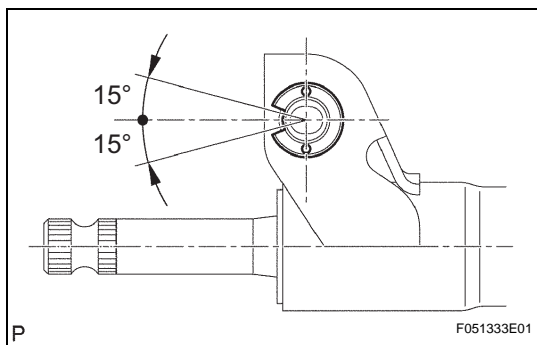
## REASSEMBLY

### 1. INSTALL NO.1 TILT STEERING SUPPORT COLLAR

- Install the No. 1 tilt steering support collar from the steering column tube lower.
- Using a hammer and vise, install the steering column bracket spacer.

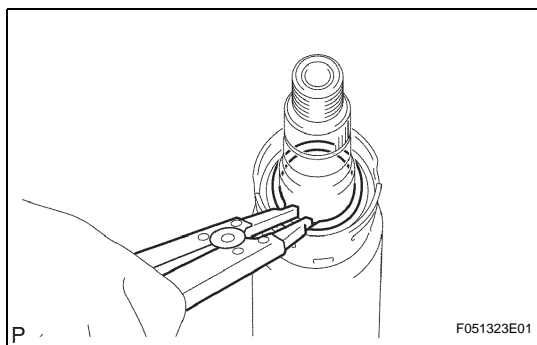
**NOTICE:**

- The inclination of the steering column bracket spacer should be within  $\pm 15^\circ$  when installing, as shown in the illustration.
- The turning angle of the No. 1 tilt steering support collar should be within  $\pm 15^\circ$  when installing.



### 2. INSTALL STEERING MAIN SHAFT ASSEMBLY

- Install the steering main shaft onto the steering column tube upper and steering column tube lower.
- Using a snap ring expander, install a new snap ring onto the main shaft.



- Install the steering column No. 1 ring onto the steering main shaft.

### 3. INSTALL KEY INTER LOCK SOLENOID (for Automatic Transmission)

- Install the key inter lock solenoid onto the steering column bracket assembly upper with 2 screws.

### 4. INSTALL IGNITION OR STARTER SWITCH ASSEMBLY

- Engage the ignition starter switch assembly into the steering column bracket assembly upper with the 2 claws.

### 5. INSTALL UN-LOCK WARNING SWITCH ASSEMBLY

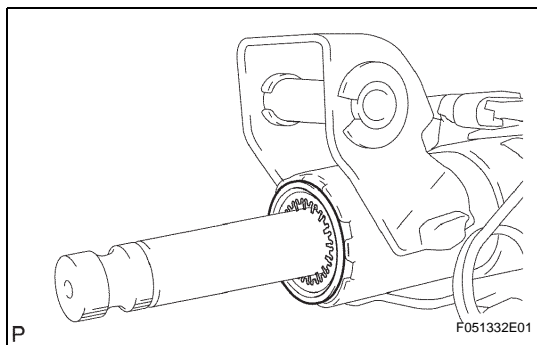
- Install the un-lock warning switch assembly onto the steering column bracket assembly upper.
- Connect the un-lock warning switch assembly connector to the ignition switch assembly.

### 6. INSTALL IGNITION SWITCH LOCK CYLINDER & KEY SET

- Make sure that the ignition switch lock cylinder assembly is in the accessory position.
- Install the ignition switch lock cylinder assembly.

**HINT:**

When the ignition lock cylinder assembly engages, a click sound is heard.

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**7. INSTALL TRANSPONDER KEY AMPLIFIER****NOTICE:**

**Take care not to push the amplifier up forcibly to prevent it from being damaged.**

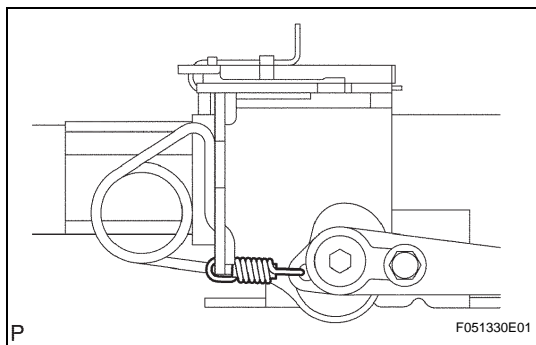
- (a) Align the transponder key amplifier with the installation position of the upper bracket with the amplifier inclined.
- (b) Push up the transponder key amplifier and connect it to the upper bracket.

**8. INSPECT STEERING LOCK OPERATION**

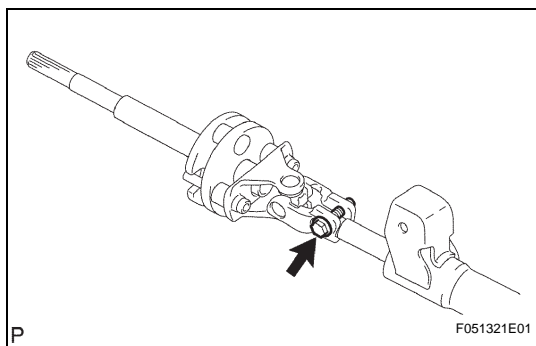
- (a) Check that the steering mechanism is activated when removing the key.
- (b) Check that the steering mechanism is deactivated when inserting the key and turning it to ACC position.

**9. INSTALL UPPER STEERING COLUMN CLAMP**

- (a) Provisionally install the steering column bracket assembly upper and steering column upper clamp with the 2 new tapered-head bolts.
- (b) Tighten the 2 tapered-head bolts until the bolt heads break off.

**10. INSTALL TILT LEVER RETURN SPRING**

- (a) Install the tilt lever return spring onto the bracket and steering tilt lever.

**SR****11. INSTALL STEERING INTERMEDIATE SHAFT ASSEMBLY**

- (a) Align the matchmarks on the steering intermediate shaft sub-assembly and steering main shaft assembly.
- (b) Temporarily install the steering intermediate shaft sub- assembly with the bolt.

**Torque: 35 N\*m (357 kgf\*cm, 26 ft.\*lbf)**