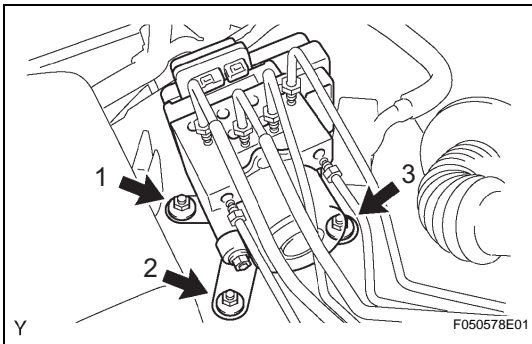


INSTALLATION

1. INSTALL BRAKE ACTUATOR BRACKET ASSEMBLY

- (a) Install the bracket with the 2 nuts.

Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)



2. INSTALL BRAKE ACTUATOR

- (a) Install the actuator with bracket with the 3 nuts.

Torque: 19 N*m (194 kgf*cm, 14 ft.*lbf)

NOTICE:

- Be careful not to damage the brake tubes and wire harness.
- Tighten the bolts in order, from 1 to 3 as shown.

- (b) Using SST, connect each brake line to the correct position of the brake actuator, as shown in the illustration.

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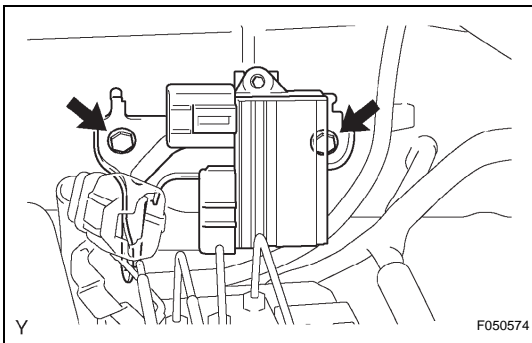
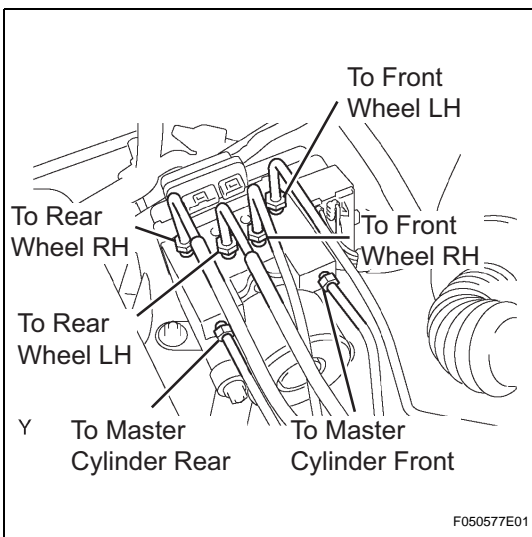
Torque: 15.2 N*m (155 kgf*cm, 11 ft.*lbf)

- (c) Connect the brake actuator connector.

- (d) Lock the connector lock lever.

NOTICE:

Make sure that the lever is locked securely.



3. INSTALL AIR INJECTION CONTROL DRIVER (for 2TR-FE)

- (a) Install the air injection control driver with the 2 bolts.

Torque: 10 N*m (102 kgf*cm, 7 ft.*lbf)

- (b) Connect the 2 connectors.

4. FILL RESERVOIR WITH BRAKE FLUID (See page [BR-7](#))

5. BLEED MASTER CYLINDER (See page [BR-7](#))

6. BLEED BRAKE LINE (See page [BR-7](#))

7. CHECK FLUID LEVEL IN RESERVOIR (See page [BR-8](#))

8. CHECK FOR BRAKE FLUID LEAKAGE

9. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)

(See page [IN-5](#))

10. CHECK BRAKE ACTUATOR WITH INTELLIGENT TESTER

(See page [BC-299](#))