

## INSTALLATION

### 1. INSTALL STARTER ASSEMBLY

- (a) Install the starter assembly with the 2 bolts.

**Torque:**

**37 N\*m (377 kgf\*cm, 27 ft.\*lbf)**

- (b) Install the wire harness with the nut to terminal 30.

**Torque: 9.8 N\*m (100 kgf\*cm, 7 ft.\*lbf)**

- (c) Connect terminal 50 to the starter assy.

### 2. INSTALL WIRE HARNESS

- (a) Install the earth wire harness onto the cylinder block with the bolt.

**Torque: 13 N\*m (133 kgf\*cm, 10 ft.\*lbf)**

### 3. INSTALL NO.2 MANIFOLD STAY

- (a) Install the manifold stay No. 2 with the 3 bolts.

**Torque: 40 N\*m (408 kgf\*cm, 30 ft.\*lbf)**

### 4. INSTALL NO.1 ENGINE UNDER COVER SUB-ASSEMBLY (for Off Road Package)

- (a) Install the engine under cover with the 4 bolts.

**Torque: 30 N\*m (306 kgf\*cm, 22 ft.\*lbf)**

### 5. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

**Torque: 3.9 N\*m (40 kgf\*cm, 35 in.\*lbf)**