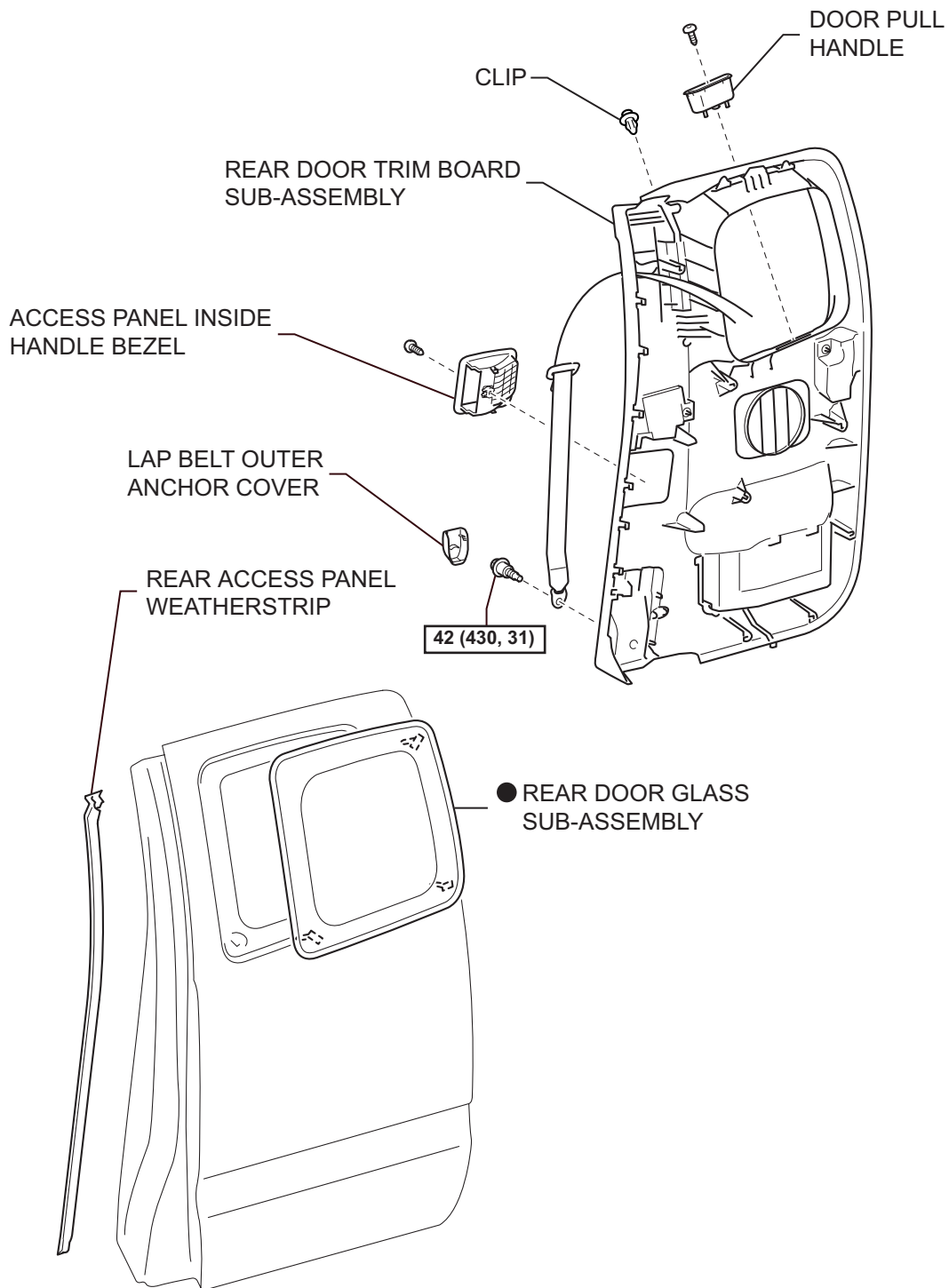


# QUARTER WINDOW GLASS (for Access Cab)

## COMPONENTS



$\boxed{\text{N*m (kgf*cm, ft*lb)}} : \text{Specified torque}$

● Non-reusable part

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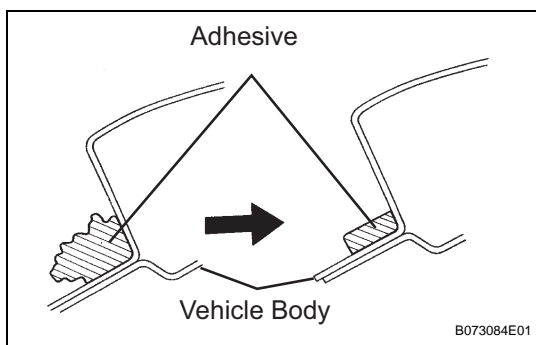
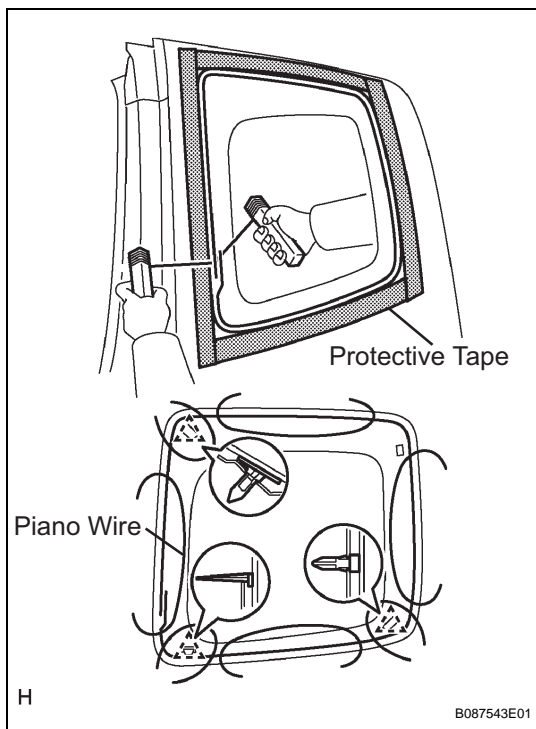
## REMOVAL

1. REMOVE REAR ACCESS PANEL WEATHERSTRIP (See page ED-53)
2. REMOVE LAP BELT OUTER ANCHOR COVER (See page ED-53)
3. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY (See page ED-53)
4. REMOVE REAR DOOR GLASS SUB-ASSEMBLY
  - (a) Apply protective tape to the outer circumference of the quarter window, as shown in the illustration.
  - (b) From the interior, insert piano wires between the vehicle body and quarter window, as shown in the illustration.
  - (c) When separating the quarter window from the vehicle, be careful not to damage the vehicle's paint or exterior/interior ornaments.

**NOTICE:**

**When separating the quarter window from the vehicle, be careful not to damage the vehicle's paint or exterior/interior ornaments.**

- (d) Cut through the adhesive by pulling the piano wire around the quarter window.



## INSTALLATION

1. CLEAN VEHICLE BODY
  - (a) Clean and shape the contact surface of the vehicle body.
    - (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

**NOTICE:**  
Be careful not to damage the vehicle body.

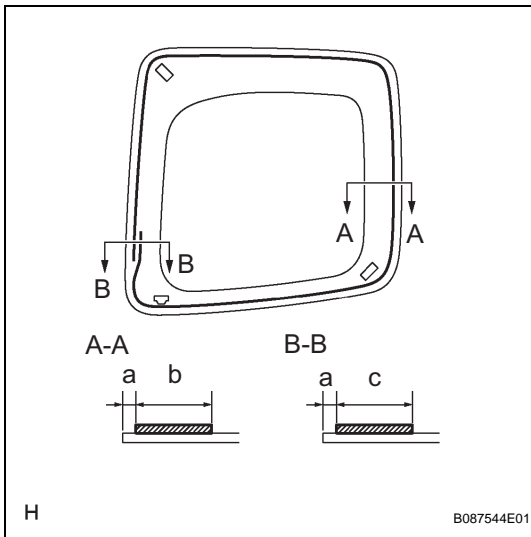
**HINT:**  
Leave as much adhesive on the vehicle body as possible.

  - (2) Clean the contact surface of the vehicle body with a shop rag saturated with cleaner.

**HINT:**  
Even if all the adhesive has been removed, clean the vehicle body.
2. INSTALL REAR DOOR GLASS SUB-ASSEMBLY LH
  - (a) Using a brush, apply Primer M to the exposed part of the vehicle body.

**NOTICE:**

  - Allow the primer to dry for 3 minutes or more.
  - Do not apply Primer M to the adhesive.



- **Throw away any leftover Primer M.**
- **Do not apply too much Primer M.**

- (b) Using a brush or sponge, apply Primer G to the edge of the quarter window and contact surface.

#### Specification

Area	Measurement
a	5 mm (0.197 in.)
b	20 mm (0.787 in.)
c	26 mm (1.023 in.)

#### NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Throw away any leftover Primer G.**
- **Do not apply too much Primer G.**

#### HINT:

If Primer G is applied to any areas other than that which is specified, wipe off the primer with a clean shop rag before it dries.

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- (c) Apply adhesive.

#### Adhesive:

##### Part No. 08850-00801 or equivalent

- (1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

#### HINT:

After cutting off the tip, use all adhesive within the time indicated in the table below.

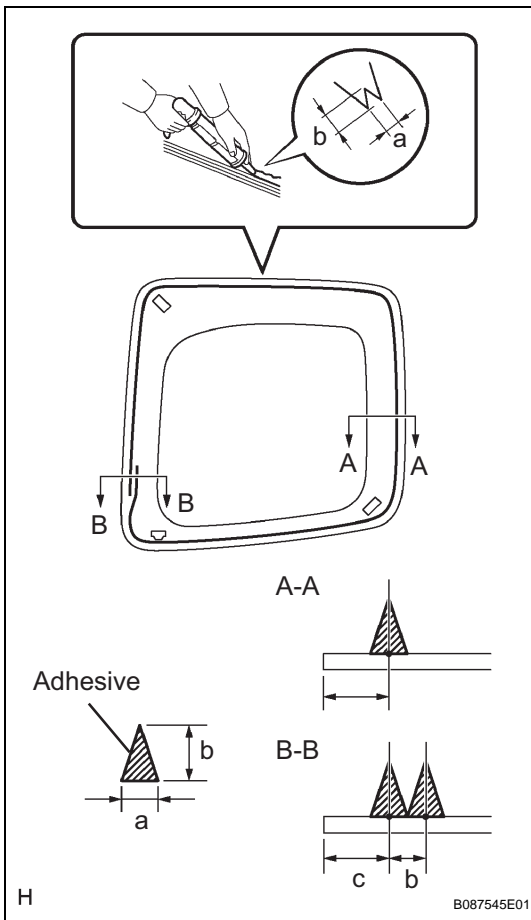
#### Usage time frame

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

- (2) Load the sealer gun with the cartridge.  
 (3) Apply adhesive to the quarter window as shown in the illustration.

#### Specification

Area	Measurement
a	8 mm (0.315 in.)
b	12 mm (0.472 in.)
c	13 mm (0.512 in.)



### 3. CHECK FOR LEAKAGE AND REPAIR

- (a) Conduct a leak test after the adhesive has completely hardened.  
 (b) Seal any leakage with auto glass sealer.

### 4. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY (See page ED-63)

### 5. INSTALL LAP BELT OUTER ANCHOR COVER (See page ED-63)

### 6. INSTALL REAR ACCESS PANEL WEATHERSTRIP (See page ED-64)