### **REMOVAL**

#### **CAUTION:**

Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing (w/ Front Seat Side Airbag) (See page RS-1).

## 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Wait for at least 90 seconds after disconnecting the cable to prevent the airbag from working (w/ Front Seat Side Airbag).

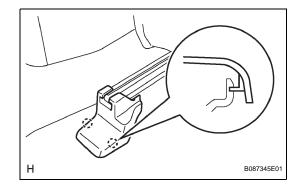
#### 2. REMOVE SEAT TRACK COVER

HINT:

Follow the same procedures as for the opposite side.

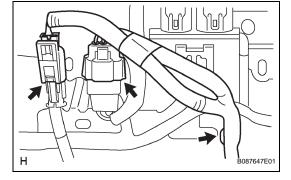
(a) Disengage the 2 claws and remove the seat track cover.



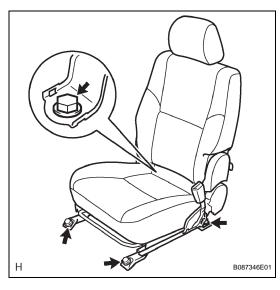


#### 3. REMOVE FRONT SEAT ASSEMBLY

- (a) Disconnect the connector.
- (b) w/ Front Seat Side Airbag:
  - (1) Disconnect the connector.
- (c) Using a clip remover, remove the wire harness clamp.



(d) Remove the 4 bolts and front seat.



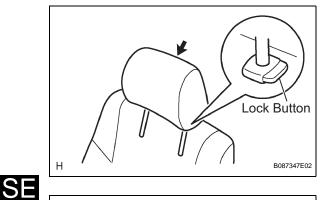
### **DISASSEMBLY**

#### **CAUTION:**

Wear protective gloves. Sharp surfaces on the front seat back spring and front seat with adjuster frame could cause injuries to your hands.

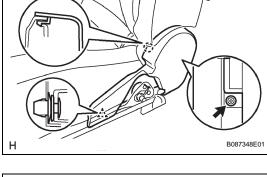


- (a) Disengage the lock button of the front seat headrest support and remove the front seat headrest.
- 2. REMOVE FRONT SEAT INNER BELT ASSEMBLY (See page SE-39)



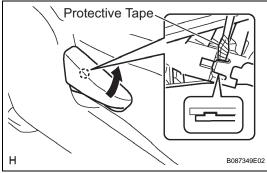
#### 3. REMOVE FRONT SEAT CUSHION INNER SHIELD

- (a) Remove the screw.
- (b) Disengage the claw and clip, and remove the front seat cushion shield inner.



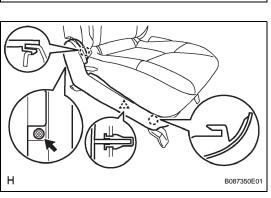
# 4. REMOVE RECLINING ADJUSTER RELEASE HANDLE

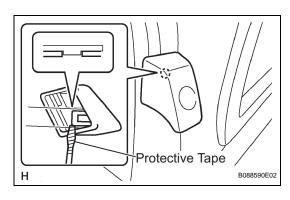
(a) Using a screwdriver with its tip taped in protective tape, disengage the claw and remove the reclining adjuster release handle.

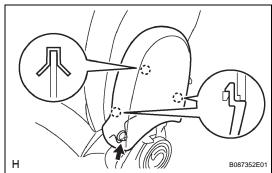


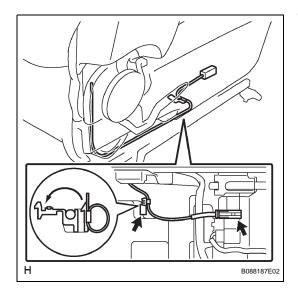
#### 5. REMOVE FRONT SEAT CUSHION SHIELD

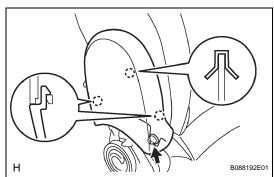
- (a) Remove the screw.
- (b) Disengage the 2 claws and clip, and remove the front seat cushion shield.











## 6. REMOVE RECLINING ADJUSTER RELEASE KNOB LH

(a) Using a screwdriver with its tip taped in protective tape, disengage the claw and remove the reclining adjuster release knob.

# 7. REMOVE RECLINING ADJUSTER RELEASE KNOB RH

HINT:

Follow the same procedures as for the reclining adjuster release handle LH.

#### 8. REMOVE FRONT SEAT BACK SHIELD LH

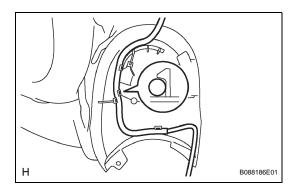
- (a) Remove the screw.
- (b) Disengage the 3 claws and remove the front seat back shield.



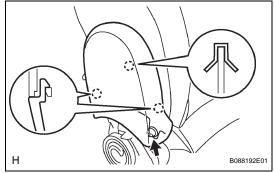
#### 9. REMOVE FRONT SEAT BACK SHIELD RH

- (a) w/ Front Seat Side Airbag:
  - (1) Using a clip remover, remove the connector clamp.
  - (2) Remove the wire harness clamp.

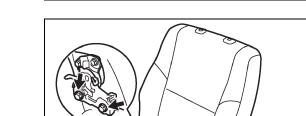
- (3) Remove the screw.
- (4) Disengage the 3 claws and remove the front seat back shield.



(5) Disengage the 4 claws and remove the front seat side air bag wire.

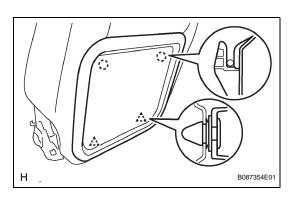


- (b) w/o Front Seat Side Airbag:
  - (1) Remove the screw.
  - (2) Disengage the 3 claws and remove the front seat back shield.



#### 10. REMOVE FRONT SEAT BACK ASSEMBLY

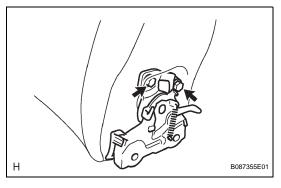
(a) Remove the 4 bolts and front seat back.



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#### 11. REMOVE FRONT SEAT BACK BOARD

(a) Disengage the 2 claws and 2 clips, and remove the front seat back board.

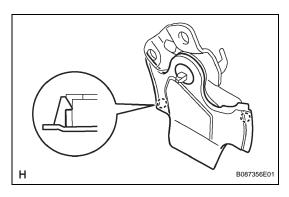


#### 12. REMOVE FRONT SEAT BACK LOCK SUB-ASSEMBLY LH

- (a) Remove the 2 bolts and front seat back lock.
- 13. REMOVE FRONT SEAT BACK LOCK SUB-ASSEMBLY RH

HINT:

Follow the same procedures as for the front seat back lock sub-assembly LH.

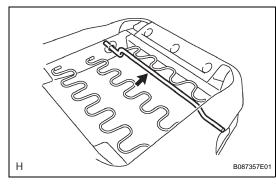


#### 14. REMOVE FRONT SEAT HINGE COVER LH

(a) Remove the seat hinge cover.

# 15. REMOVE FRONT SEAT HINGE COVER RH HINT:

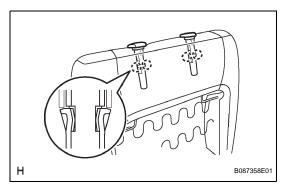
Follow the same procedures as for the seat hinge cover LH.



#### 16. REMOVE FRONT SEAT BACK LOCK HANDLE ROD

(a) Remove the front seat back lock handle rod.

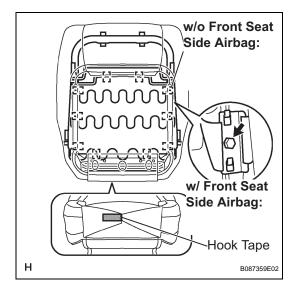




### 17. REMOVE FRONT SEAT HEADREST SUPPORT

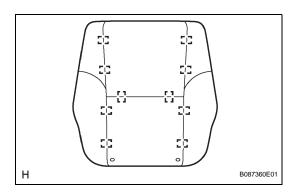
Follow the same procedures as for the opposite side.

(a) Disengage the 2 claws and remove the front seat headrest support.



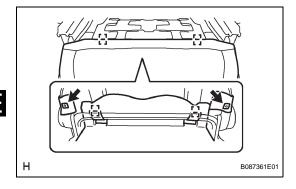
#### 18. REMOVE FRONT SEAT BACK SPRING ASSEMBLY

- (a) w/ Front Seat Side Airbag:
  - (1) Remove the bolt and inner hook.
  - (2) Remove the 9 hog rings.
  - (3) Remove the hook tape.
  - (4) Remove the front seat back spring from the front seat back pad.
- (b) w/o Front Seat Side Airbag:
  - (1) Remove the 10 hog rings.
  - (2) Remove the hook tape.
  - (3) Remove the front seat back spring from the front seat back pad.



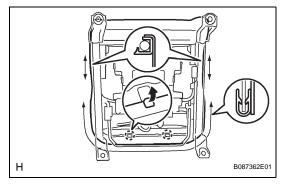
#### 19. REMOVE FRONT SEAT BACK COVER

(a) Remove the 10 hog rings and front seat back cover.

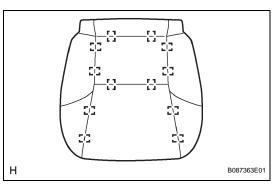


#### 20. REMOVE FRONT SEAT CUSHION ASSEMBLY

- (a) Remove the 4 hog rings.
- (b) Remove the front seat cushion cover from the front seat frame adjuster.

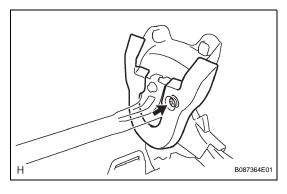


(c) Disengage the 2 claws and 3 hooks, and remove the front seat cushion pad together with the front seat cushion cover.



#### 21. REMOVE FRONT SEAT CUSHION COVER

(a) Remove the 12 hog rings and front seat cushion cover.

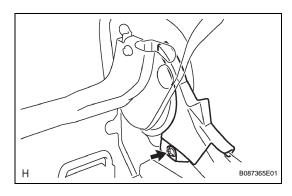


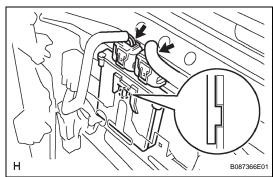
### 22. REMOVE RECLINING ADJUSTER INSIDE COVER LH

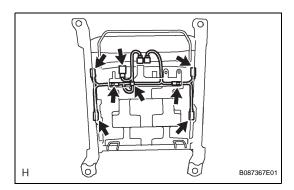
(a) Remove the screw and reclining adjuster inside cover.

# 23. REMOVE RECLINING ADJUSTER INSIDE COVER RH HINT:

Follow the same procedures as for the reclining adjuster inside cover LH.







## 24. REMOVE RECLINING ADJUSTER OUTSIDE COVER LH

(a) Remove the screw and reclining adjuster outside cover.

# 25. REMOVE RECLINING ADJUSTER OUTSIDE COVER RH

HINT:

Follow the same procedures as for the reclining adjuster outside cover LH.

#### 26. REMOVE OCCUPANT CLASSIFICATION ECU

- (a) Disconnect the 2 connectors.
- (b) Disengage the claw and remove the occupant classification ECU.



#### 27. REMOVE SEAT WIRE

- (a) Disconnect the 4 connectors.
- (b) Using a clip remover, remove the 3 wire harness clamps and connector clamp.