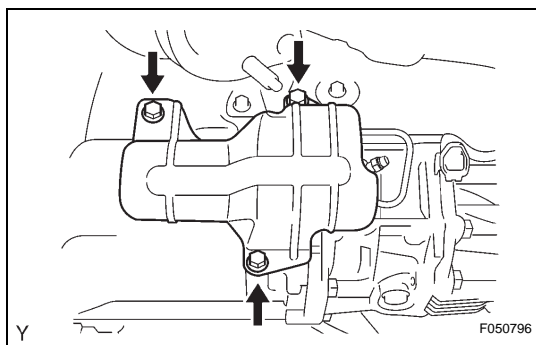


CL

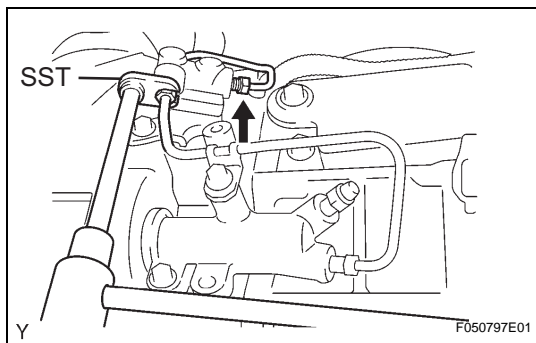


## CLUTCH ACCUMULATOR (for RA60)

### REMOVAL

#### 1. REMOVE NO. 1 CLUTCH HOUSING COVER

- (a) Remove the 3 bolts and clutch housing cover No. 1.



#### 2. REMOVE CLUTCH ACCUMULATOR ASSEMBLY

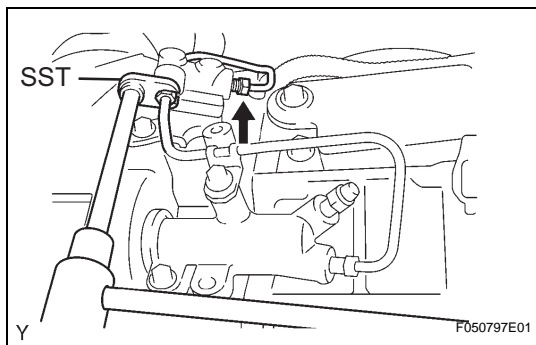
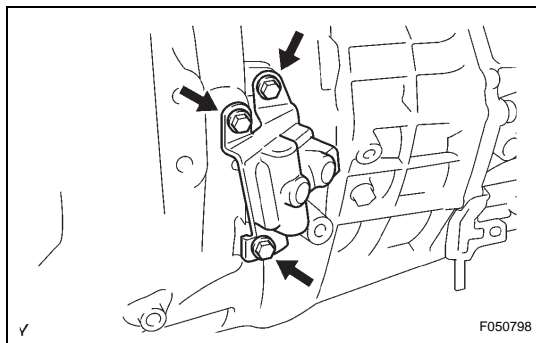
- (a) Using SST, disconnect the 2 flexible hose tubes from the clutch accumulator.

**SST 09023-00101**

**HINT:**

Use a container to catch the fluid.

- (b) Remove the 3 bolts and clutch accumulator.



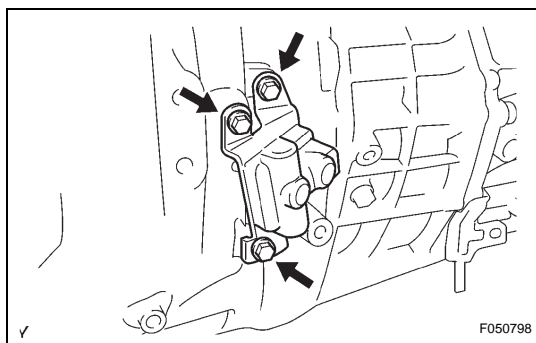
### INSTALLATION

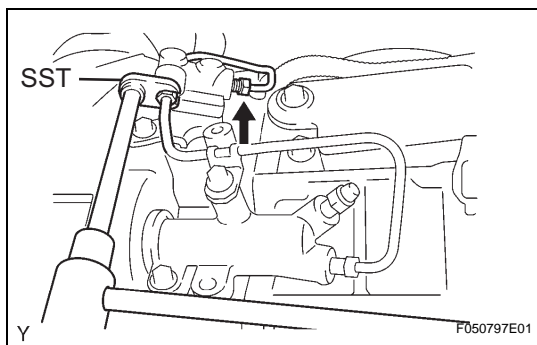
#### 1. INSTALL CLUTCH ACCUMULATOR ASSEMBLY

- (a) Using SST, connect the 2 flexible hose tubes to the clutch accumulator.

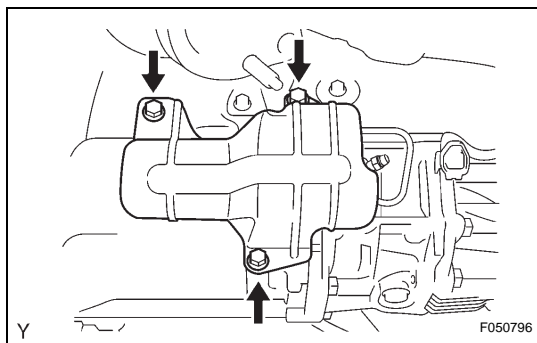
**SST 09023-00101**

- (b) Install the clutch accumulator with the 3 bolts.  
**Torque: 12 N\*m (120 kgf\*cm, 8.7 ft.\*lbf)**





- (c) Using SST, tighten the 2 flexible hose tubes.  
**SST 09023-00101**  
**Torque: 15 N\*m (155 kgf\*cm, 11 ft.\*lbf)**



**2. INSTALL NO. 1 CLUTCH HOUSING COVER**

- (a) Install the clutch housing cover No. 1 with the 3 bolts.  
**Torque: 12 N\*m (120 kgf\*cm, 8.7 ft.\*lbf)**

**3. BLEED CLUTCH PIPE LINE**

- (a) Fill the brake reservoir tank with the brake fluid and bleed the clutch system.  
**Torque: 11 N\*m (110 kgf\*cm, 8.0 ft.\*lbf)**

**4. CHECK FOR CLUTCH FLUID LEAKAGE**