

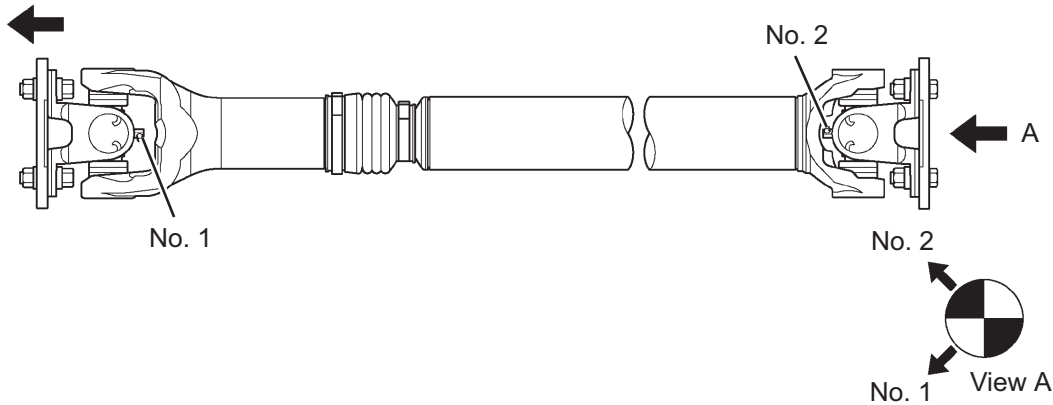
INSTALLATION

1. INSPECT FRONT PROPELLER SHAFT ASSEMBLY

HINT:

When replacing the spider bearing, make sure that the grease fitting assembly hole is facing in the direction shown in the illustration.

Front Side

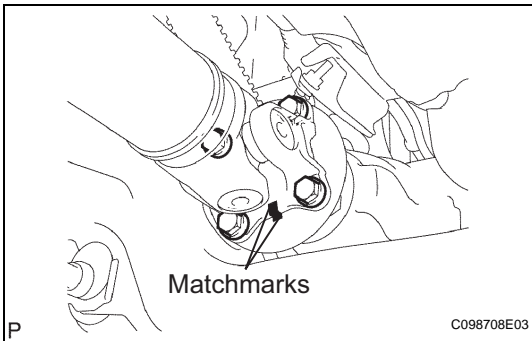


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2. INSTALL FRONT PROPELLER SHAFT ASSEMBLY

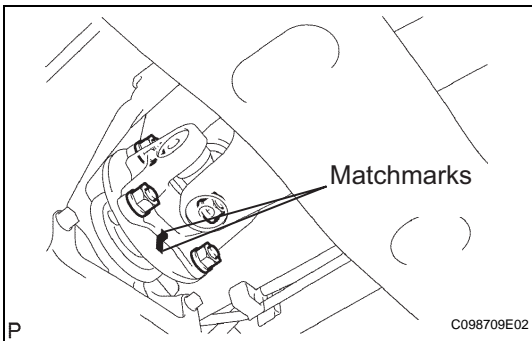
- Align the matchmarks on the yoke and differential flange.
- Install the propeller shaft with the 4 bolts, 4 nuts and 4 washers.

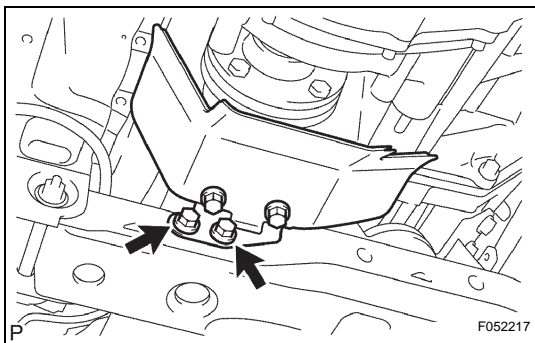
Torque: 88 N*m (899 kgf*cm, 65 ft.*lbf)



- Align the matchmarks on the yoke and transfer flange.
- Install the propeller shaft with the 4 nuts and 4 washers.

Torque: 88 N*m (899 kgf*cm, 65 ft.*lbf)





3. **REMOVE PROPELLER SHAFT HEAT INSULATOR BRACKET SUB-ASSEMBLY**
 - (a) Install the propeller shaft heat insulator bracket with the 2 bolts.
Torque: 16 N*m (160 kgf*cm, 12 ft.*lbf)
4. **REMOVE EXHAUST FRONT PIPE ASSEMBLY NO. 2 (for 1GR-FE) (See page [EX-3](#))**