

Here's some math:  $\eta_w = \frac{\eta_a}{\eta_1^2 * \eta_2^2 * \eta_3} = \frac{0.83287}{0.99^2 * 0.99^2 * 0.96} = 0.9031610663$   $\eta_a = 0.83287$

$$\eta_w$$

$$P_w = 4.2\text{kW}$$

$$P' = \frac{P_w}{\eta_a} = 5.042797748\text{kW}$$

$$n_w = 59.447983\text{r/min}$$

| 中心高 H | 外形尺寸 L×HD | 安装尺寸 A×B | 地脚螺栓孔直径 K | 轴伸尺寸 D×E | 键部位尺寸 F×G | | :—: | :———: | :———: | :———: | :———: | | 132 | 515\*315 | 216\*178 | 12 | 38\*80 | 10\*33 | + 确定传动装置的总传动比和分配传动比 + 总传动比

$$i_a = \frac{n_m}{n_w} = \frac{960}{59.447983} = 16.14857$$

+ 分配传动比

$$\text{取箱外传动比 } i_k = 5.0464$$

$$\text{减速器传动比为 } i_1 = \frac{i_a}{i_k} = \frac{16.14857}{5.0464} = 3.2000178345 \approx 3.2$$

+ 传动装置运动及动力参数计算

+ 计算各轴转速

$$\text{高速轴: } n_1 = n_m = 960 = 960\text{r/min}$$

$$n_2 = \frac{n_1}{i_1} = \frac{960}{3.2000178345} = 300\text{r/min}$$

$$n_3 = \frac{n_2}{i_k} = 59.4483\text{r/min}$$

+ 计算各轴输入功率

$$\text{高速轴: } P_1 = P_d \eta_1 = 5.04279775 \times 0.99 = 4.9923697728 \approx 4.99\text{KW}$$

$$P_2 = P_1 \eta_2 \eta_3 = 4.99 \times 0.99 \times 0.96 = 4.742496 \approx 4.74\text{KW}$$

$$P_3 = P_2 \eta_2 \eta_1 \eta_w = 4.74 \times 0.99 \times 0.99 \times 0.90 = 4.1811066 \approx 4.2\text{KW}$$

+ 计算各轴输入转矩

$$\text{高速轴: } T_1 = 9550 P_1 / n_1 = (9550 \times 4.99 / 960) N \cdot m = 49.640 N \cdot m$$

$$T_2 = 9550 P_2 / n_2 = (9550 \times 4.74 / 300) N \cdot m = 150.89 N \cdot m$$

$$T_3 = 9550 P_3 / n_3 = (9550 \times 4.2 / 59.4483) N \cdot m = 674.704 N \cdot m$$

传动零件 减速器内部传动零件设计——齿轮传动设计 选定齿轮类型、精度等级、材料及齿数 1. 根据传动方案, 选用斜齿圆柱齿轮传动, 压力角取为  $\alpha = 20^\circ$  2. 参考表 3-5 选用 8 级精度 3. 选用软齿面齿轮。材料选择小

齿轮 45 钢（调质处理），硬度为 230 255HBS，大齿轮 45 钢（正火处理），硬度为 190 217HBS 4. 选小齿轮齿数  $z_1 = 26$   $z_2 = z_1 \times u = 26 \times 3.2 =$

83 1.  $3 - 16$

$$d_{1t} \geq \sqrt[3]{\frac{2K_{Ht}T}{\Phi_d} \frac{u+1}{u} \left( \frac{Z_H Z_E Z_\epsilon Z_\beta}{[\sigma_H]} \right)^2}$$

+ 确定公式中的各参数值 + 计算小齿轮传递的扭矩

$$T = 49640 \text{ N} \cdot \text{mm}$$

+ 选取齿宽系数  $\Phi_d = 0.9 + 3 - 11$   $Z_H = 2.45 + 3 - 2$   $Z_E =$

$$189.8 \sqrt{\text{MPa}} + Z_\epsilon = 0.8 + Z_\beta = \sqrt{\cos \beta} = 0.969 \quad 3 - 16$$

$$\sigma_{Hlim1} = 580 \text{ MPa}, \sigma_{Hlim2} = 550 \text{ MPa}$$

计算应力循环次数

$$N_1 = 60nat = 60 \times 1 \times 960 \times 16 \times 300 \times 10 = 2.765 \times 10^9$$

$$N_2 = \frac{N_1}{u} = \frac{2.765 \times 10^9}{3.2} = 8.641 \times 10^8$$

插曲寿命系数  $emsp$ ; 由图 3-18 得  $Z_{N1} = Z_{N2} = 1 \quad 3 - 4$   $S = 1.2$

$$[\sigma_{H1}] = \frac{\sigma_{Hlim1} Z_{N1}}{S_H} = \frac{580 \times 1}{1.2} = 483.33 \text{ MPa}$$

$$= \frac{\sigma_{Hlim2} Z_{N2}}{S_H} = \frac{550 \times 1}{1.2} = 458.33 \text{ MPa}$$

取  $[\sigma_{H1}]$   $[\sigma_{H2}]$

$$[\sigma_H] = 458.33\text{MPa}$$

由图 3-17 查得小齿轮和大齿轮的齿根弯曲疲劳极限分别为

$$\sigma_{Flim1} = 220\text{MPa} \quad \sigma_{Flim2} = 210\text{MPa}$$

由图 3-19 查取弯曲疲劳系数

$$Y_{N1} = Y_{N2} = 1$$

取弯曲疲劳安全系数  $S=1.5$ ，由式 (10-14) 得

$$[\sigma_{F1}] = \frac{\sigma_{Flim1} Y_{ST} Y_{N1}}{S} = \frac{220 \times 2 \times 1}{1.5} = 293.33\text{MPa}$$

$$F2 \\ = \frac{\sigma_{Flim2} Y_{ST} Y_{N2}}{S} = \frac{210 \times 2 \times 1}{1.5} = 280\text{MPa}$$

+ 计算实际载荷系数  $K_H + 3 - 1$   $K_A = 1 +$   $K_V = 1.05 +$   
 $K_\alpha = 1.2 +$   $K_\beta = 1.15$

由此，得到实际载荷系数

$$K_H = K_A K_V K_\alpha K_\beta = 1 \times 1.05 \times 1.2 \times 1.1 = 1.449$$

+ 试算小齿轮分度圆直径

$$d_1 \geq \sqrt[3]{\frac{z K_H T}{\Phi_d} \frac{u+1}{u} \left( \frac{Z_H Z_E Z_\epsilon Z_\beta}{[\sigma]_H} \right)^2}$$

$$= \sqrt[3]{\frac{2 \times 1.449 \times 49640}{0.9} \frac{3.2+1}{3.2} \left( \frac{2.45 \times 189.8 \times 0.8 \times 0.969}{458.33} \right)^2} = 50.628mm$$

$$m = \frac{d_1 \times \cos \beta}{Z_1} = \frac{50.628 \times \cos 20^\circ}{26} = 1.830mm$$

按表 3-7, 取标准模数  $m=2mm$ , 则

$$a = (Z_1 + Z_2) \times m = \frac{(26+83) \times 2}{2 \times \cos \beta} = 115.99mm \quad 115mm$$

修改螺旋角:

$$\beta = \arccos \frac{m \times (Z_1 + Z_2)}{2a} = \arccos \frac{2 \times (26+83)}{2 \times 115} = 18^\circ 35' 23''$$

$$d_1 = \frac{m Z_1}{\cos \beta} = \frac{2 \times 26}{\cos 18^\circ 35' 23''} = 54.862mm$$

$$d_2 = \frac{m Z_2}{\cos \beta} = \frac{2 \times 83}{\cos 18^\circ 35' 23''} = 175.138mm$$

$$v = \frac{\pi d_1 n}{60 \times 1000} = \frac{\pi \times 54.862 \times 960}{60 \times 1000} = 2.749m/s$$

$$b = \Phi_d d_1 = 0.9 \times 54.862 = 49.3758mm$$

$$\text{取 } b_2 = 52mm, b_1 = b_2 + (510) = (52 + 5)mm = 57mm$$

$$Z_{v1} = \frac{Z_1}{\cos^3 \beta} = \frac{26}{\cos^3 18^\circ 35' 23''} = 28.94$$

$$Z_{v1} = \frac{Z_1}{\cos^3 \beta} = \frac{83}{\cos^3 18^\circ 35' 23''} = 92.39$$

$20^\circ$

$$Y_{Fa} Y_{Sa} Y_{Fa1} = 2.6, Y_{Fa2} = 2.2$$

$$Y_{Sa1} = 1.62, Y_{Sa2} = 1.81$$