

Predictive Maintenance with MATLAB

Why perform predictive maintenance?

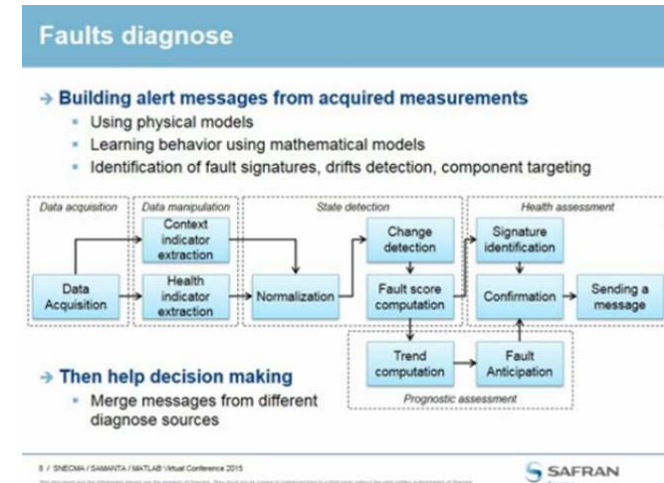
- Increase “up time”
- Minimize maintenance cost
- Optimize supply chain



- Reliability
- Reputation
- Cost of Ownership

What is predictive maintenance?

- Predict and fix failures before they arise
 - Import and analyze historical sensor data
 - Train model to predict when failures will occur
 - Deploy model to run on live sensor data
 - Identify failures in real time
- Snecma: [Presentation of a Platform for the Development of Aircraft Engine Monitoring Algorithms: SAMANTA](#)



CFM56-5B
 Nearly 105 millions of cumulative flight hours
 More than 5 895 engines in service at 198 operators
 Thrust range: 21 600 to 32 000 lb
 Applications : Airbus Family A318, A319, A320, A321

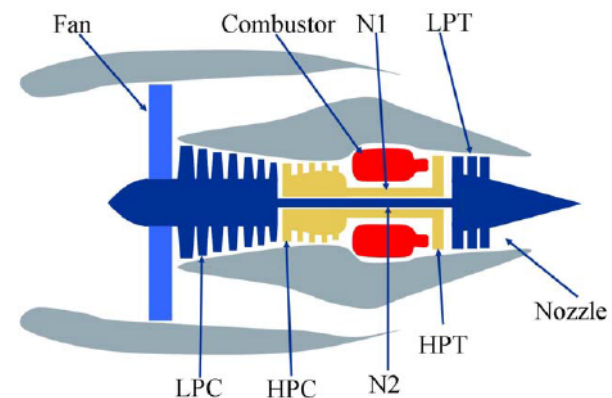


CFM56-7B
 More than 195 millions of cumulative flight hours
 9 801 engines in service at 265 operators
 Thrust range : 19 500 to 27 300 lb
 Applications : Boeing Family 737-600, 737-700, 737-800, 737-900



Predictive maintenance of turbofan engine

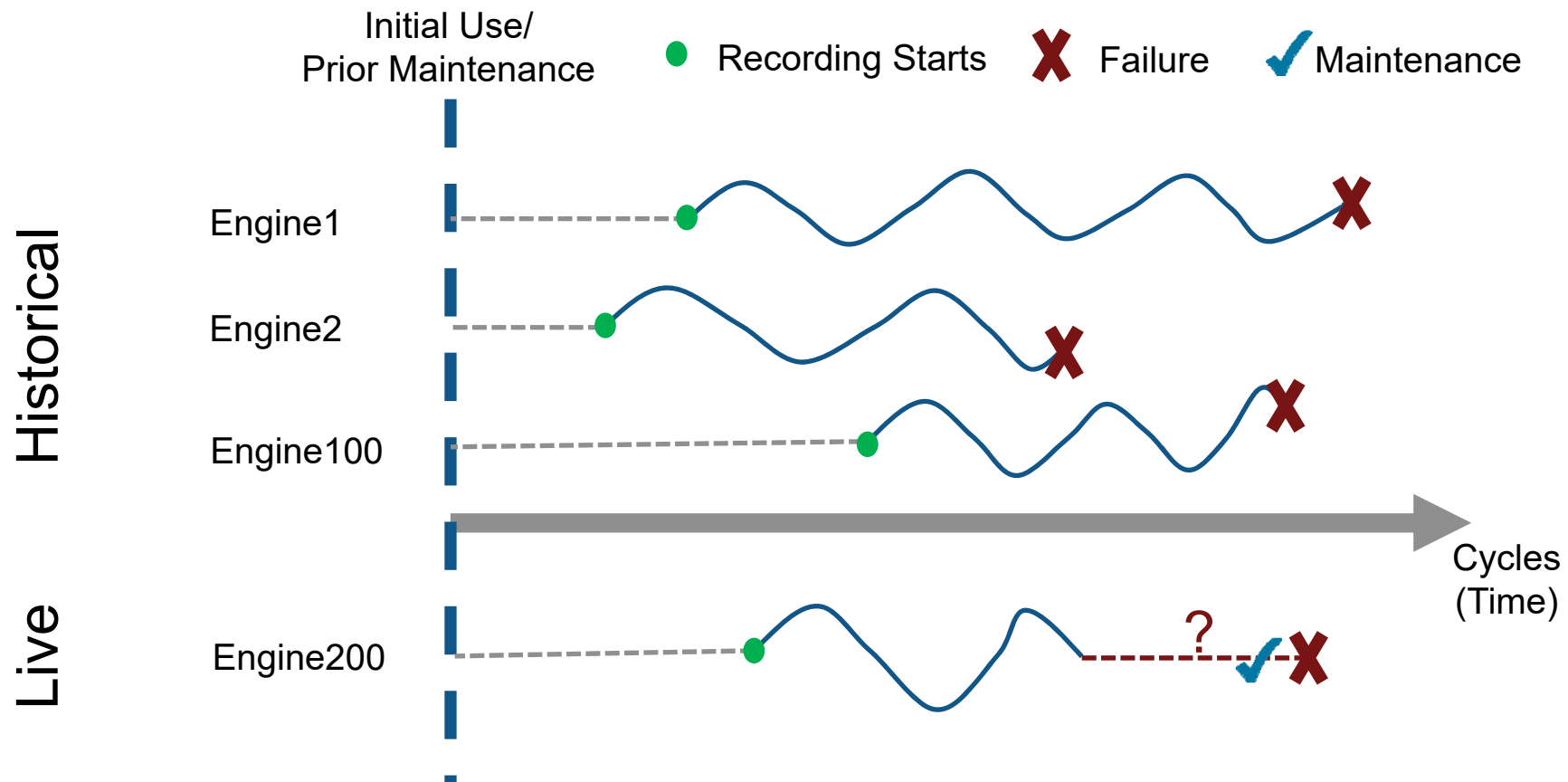
- Sensor data from 100 different engines of the same model
- Goal: predict when failures will occur on engines based on their live sensor data



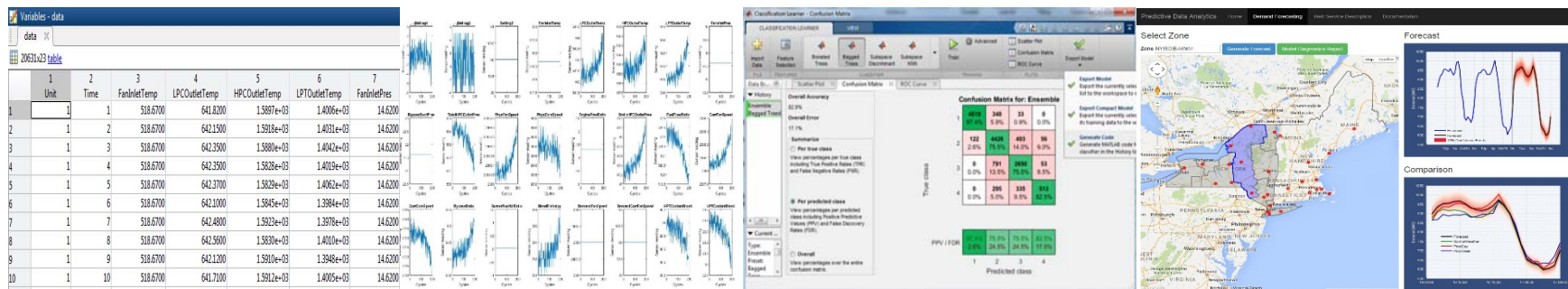
Data provided by NASA PCoE

<http://ti.arc.nasa.gov/tech/dash/pcoe/prognostic-data-repository/>

Use historical data to predict when failures will occur



Data analytics workflow



Access and
Explore Data

Preprocess Data

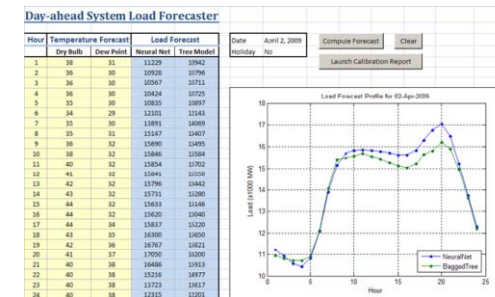
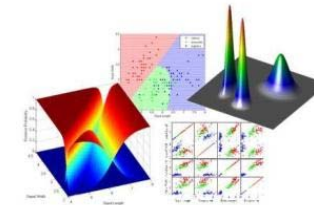
Develop Predictive
Models

Integrate Analytics
with Systems

Machine Learning

Characteristics and Examples

- Characteristics
 - Too many variables
 - System too complex to know the governing equation
(e.g., black-box modeling)
- Examples
 - Pattern recognition (*speech, images*)
 - Financial algorithms (*credit scoring, algo trading*)
 - Energy forecasting (*load, price*)
 - Biology (*tumor detection, drug discovery*)

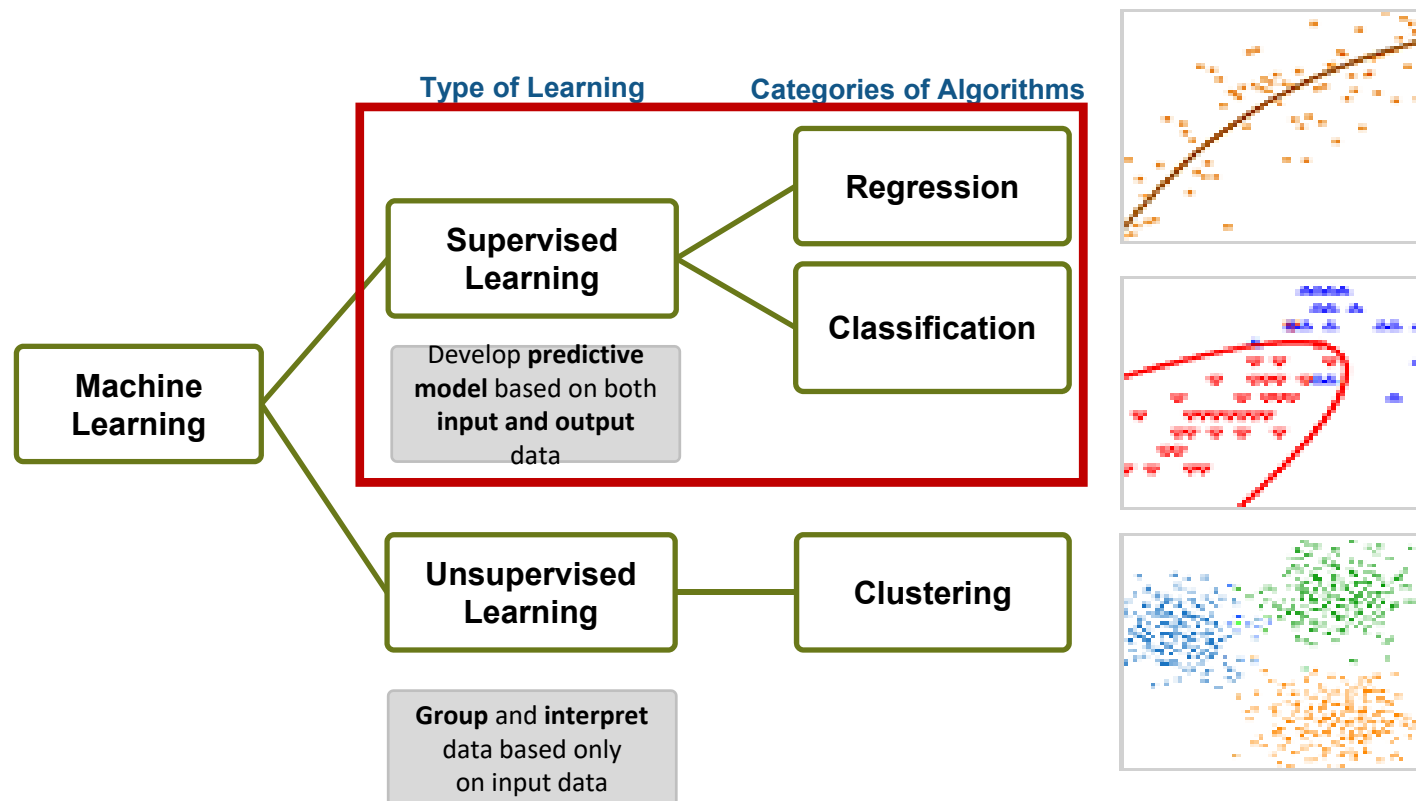


AAA	93.68%	5.55%	0.59%	0.18%	0.00%	0.00%	0.00%	0.00%
AA	2.44%	92.60%	4.03%	0.73%	0.15%	0.00%	0.00%	0.06%
A	0.14%	4.18%	91.02%	3.90%	0.60%	0.08%	0.00%	0.08%
BBB	0.03%	0.23%	7.49%	87.86%	3.78%	0.39%	0.06%	0.16%
BB	0.03%	0.12%	0.73%	8.27%	86.74%	3.28%	0.18%	0.64%
B	0.00%	0.00%	0.11%	0.82%	9.64%	85.37%	2.41%	1.64%
CCC	0.00%	0.00%	0.00%	0.37%	1.84%	6.24%	81.88%	9.67%
D	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%
	AAA	AA	A	BBB	BB	B	CCC	D

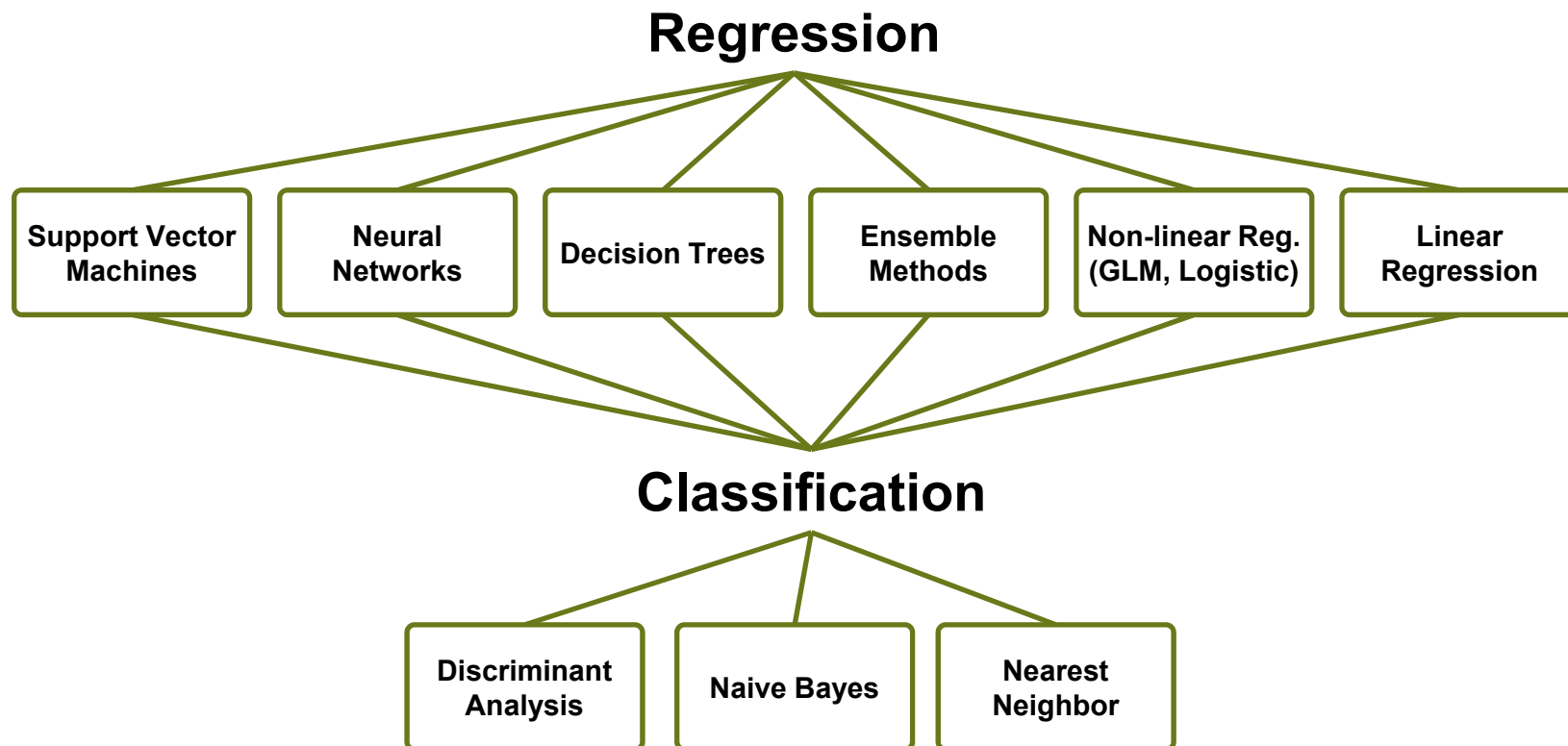
Challenges – Machine Learning

- Significant technical expertise required
- No “one size fits all” solution
- Locked into Black Box solutions
- Time required to conduct the analysis

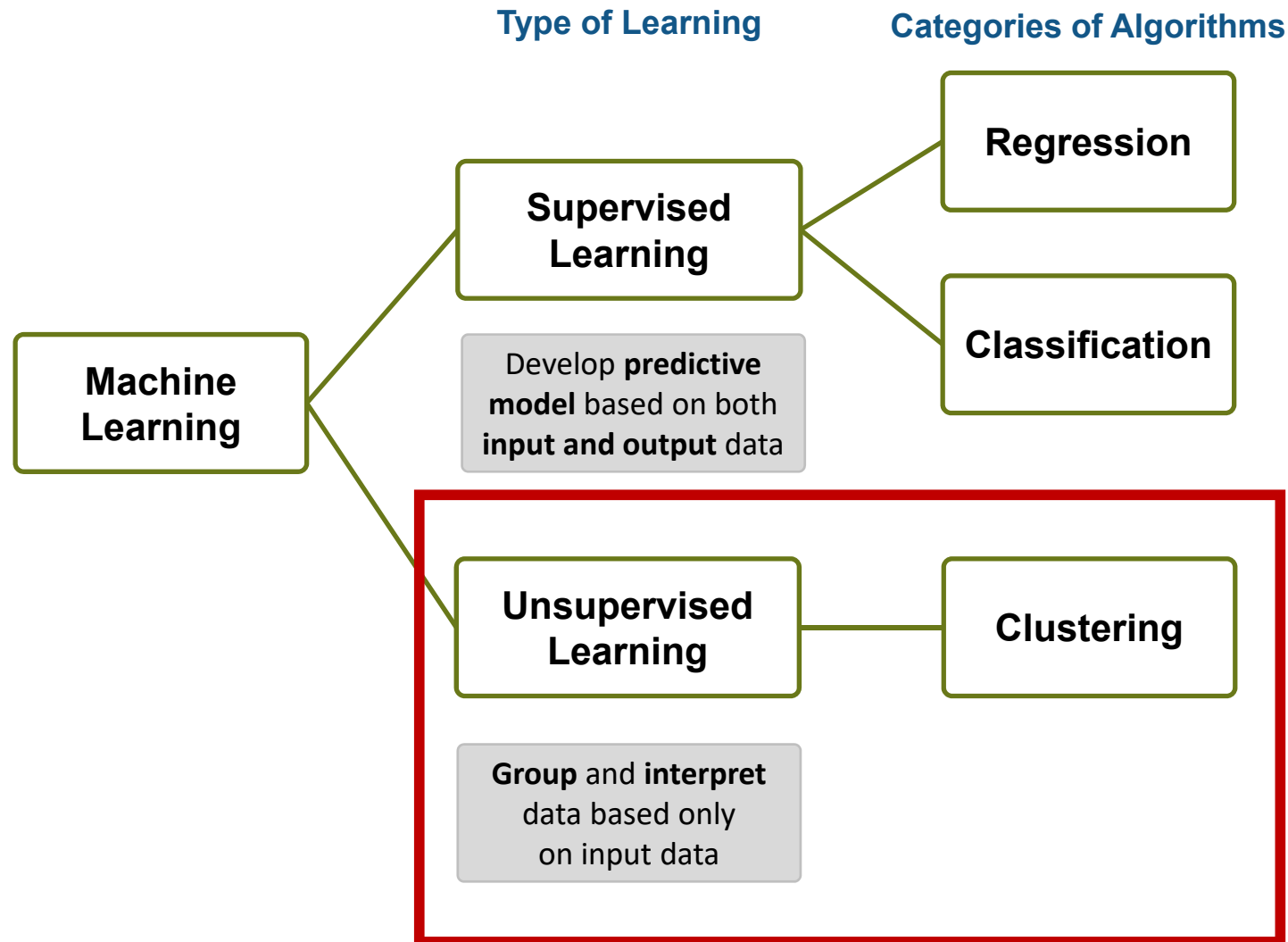
Overview – Machine Learning



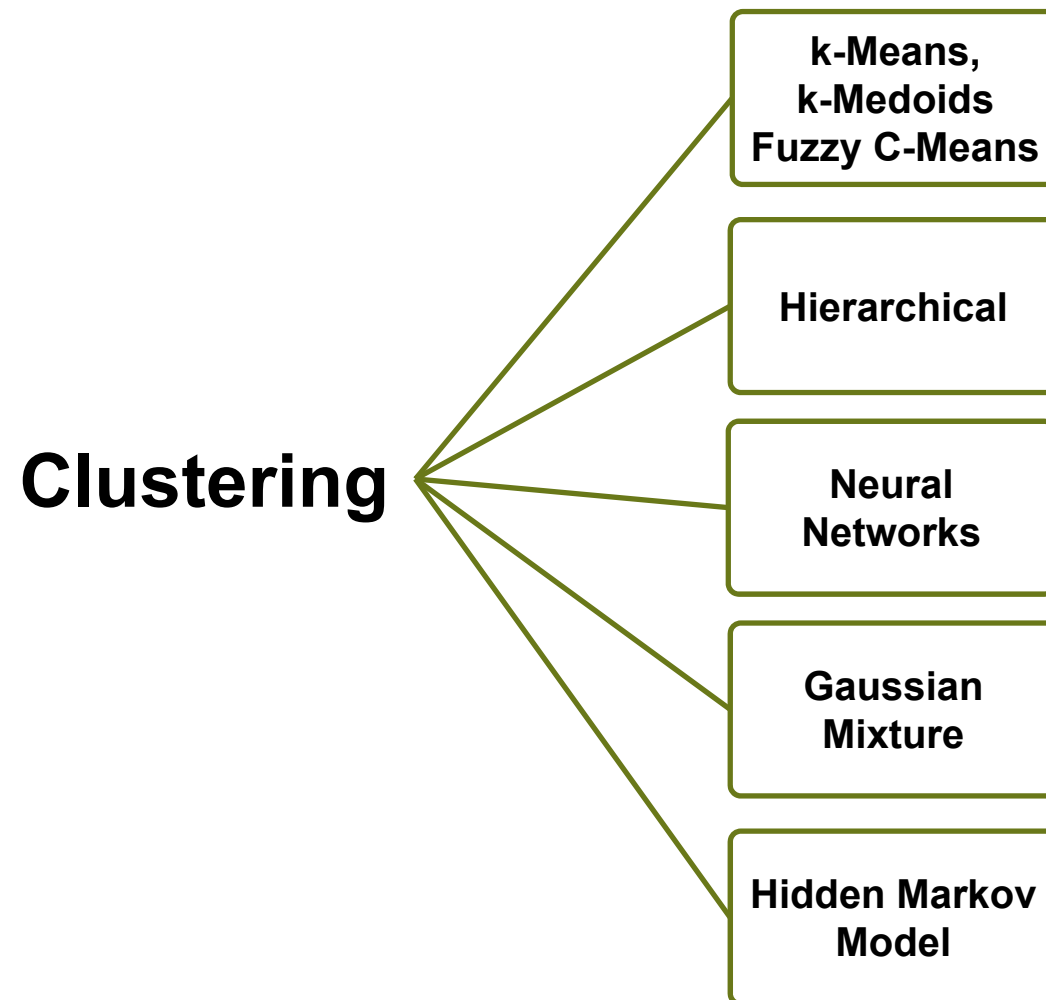
Supervised Learning



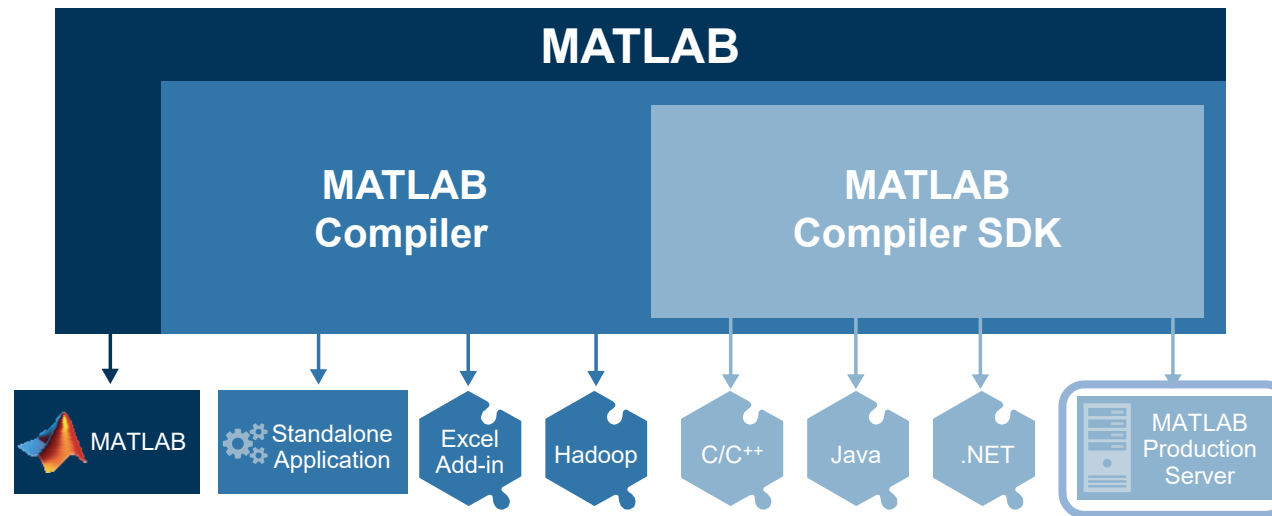
Overview – Machine Learning



Unsupervised Learning

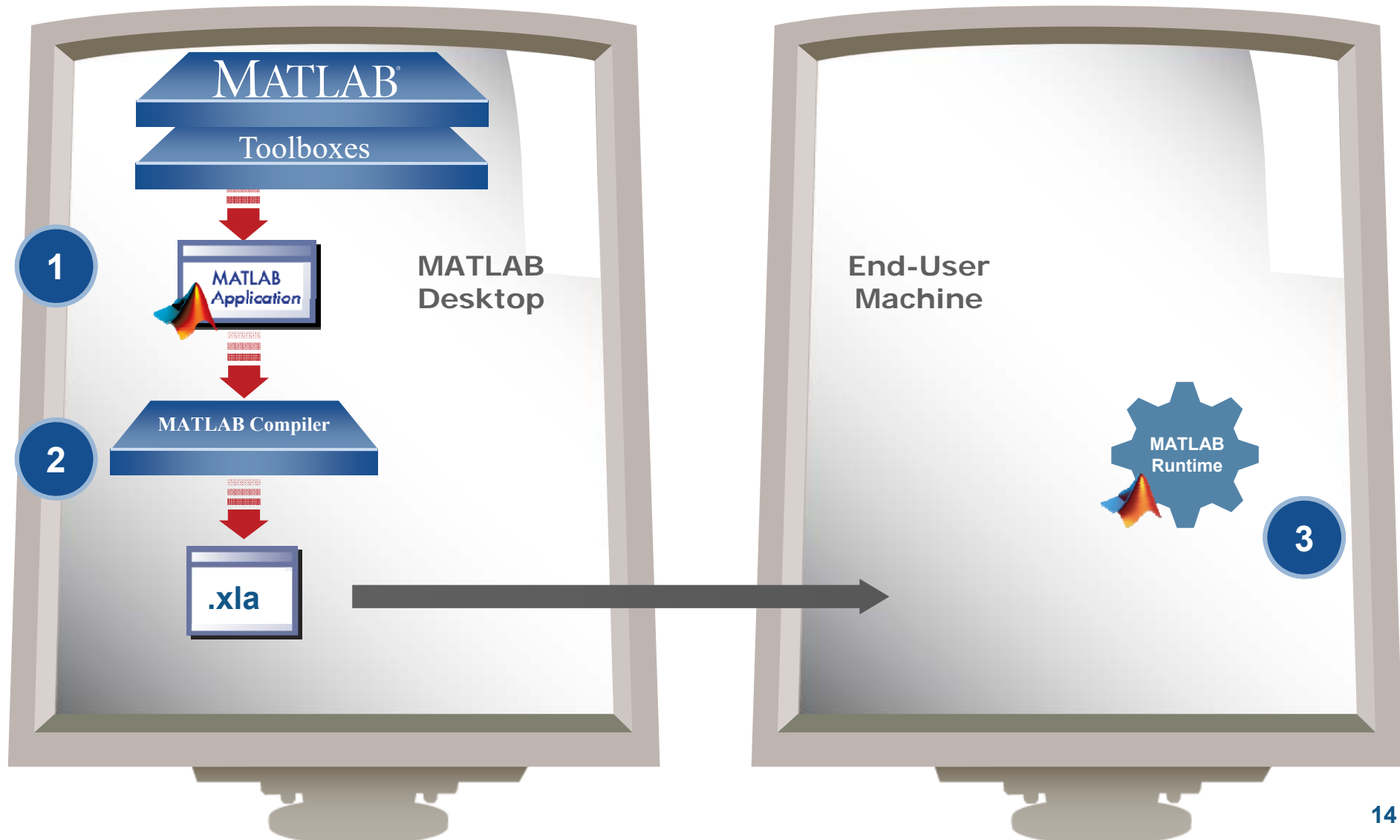


Sharing MATLAB Applications

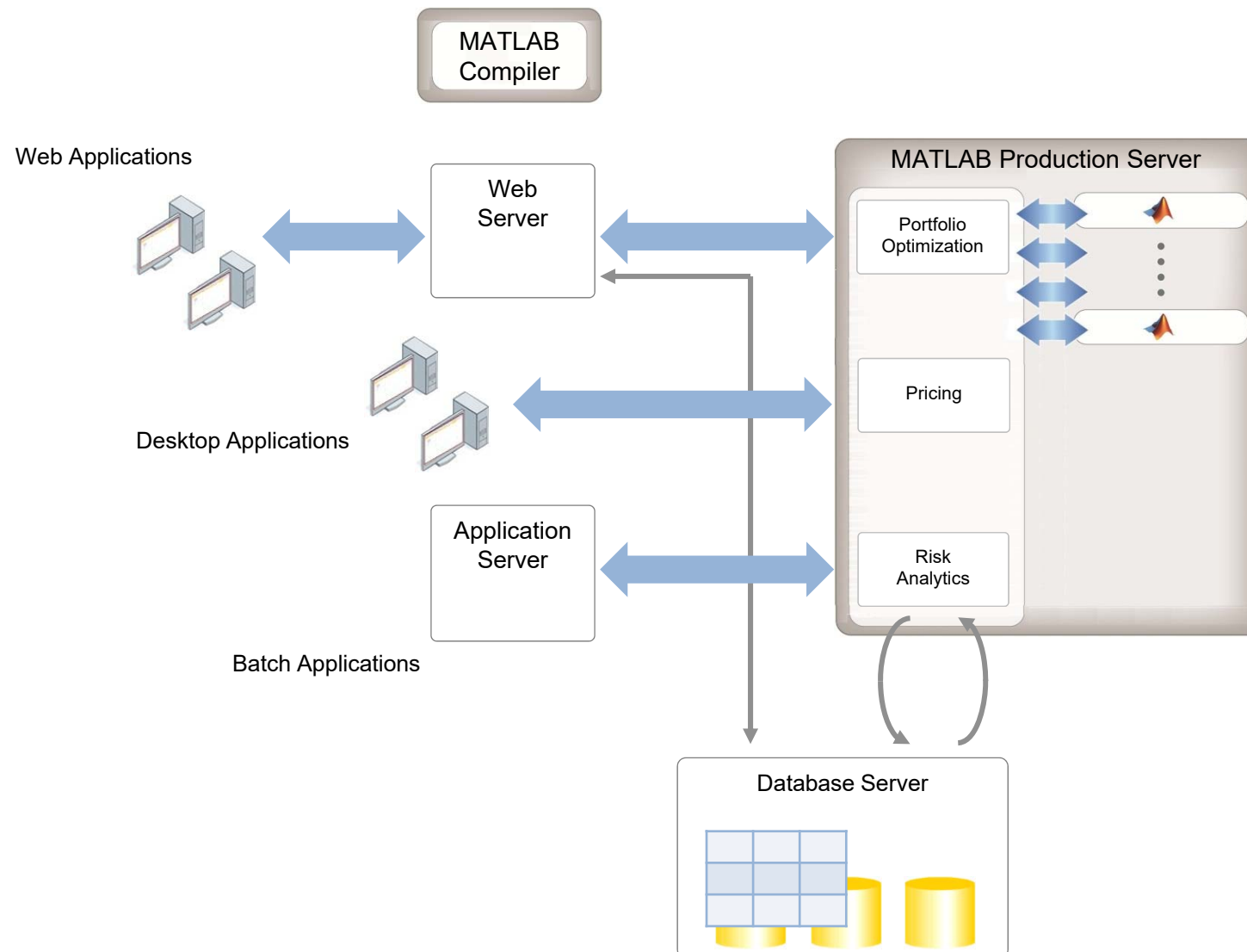


- Share applications with those who do not need MATLAB
- Royalty free
- **MATLAB Production Server** provides most efficient path for secure and scalable enterprise applications

Deploying Applications with MATLAB



Integration with IT systems



Questions?