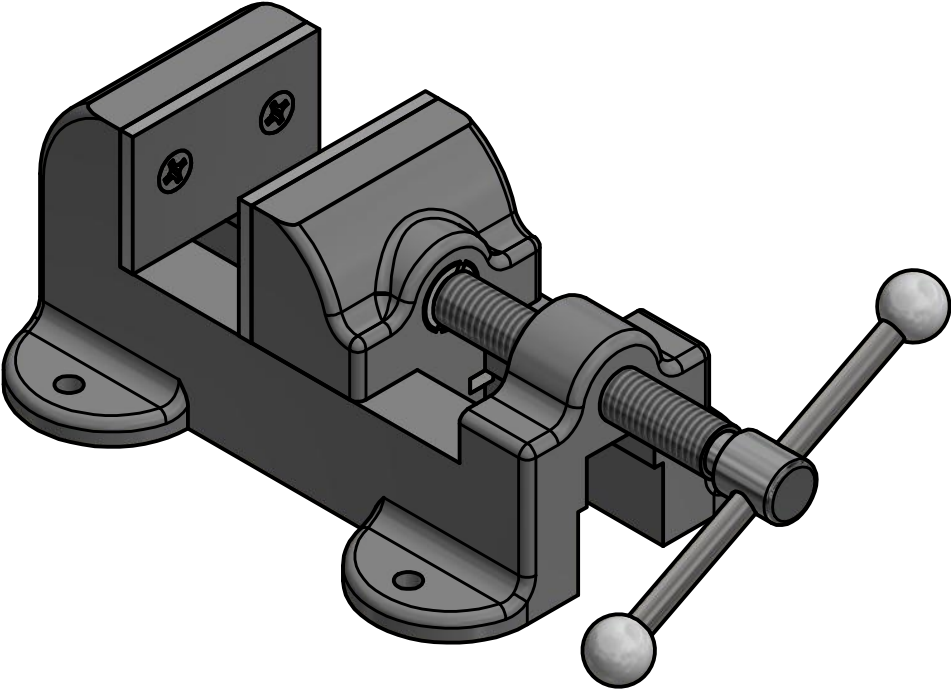
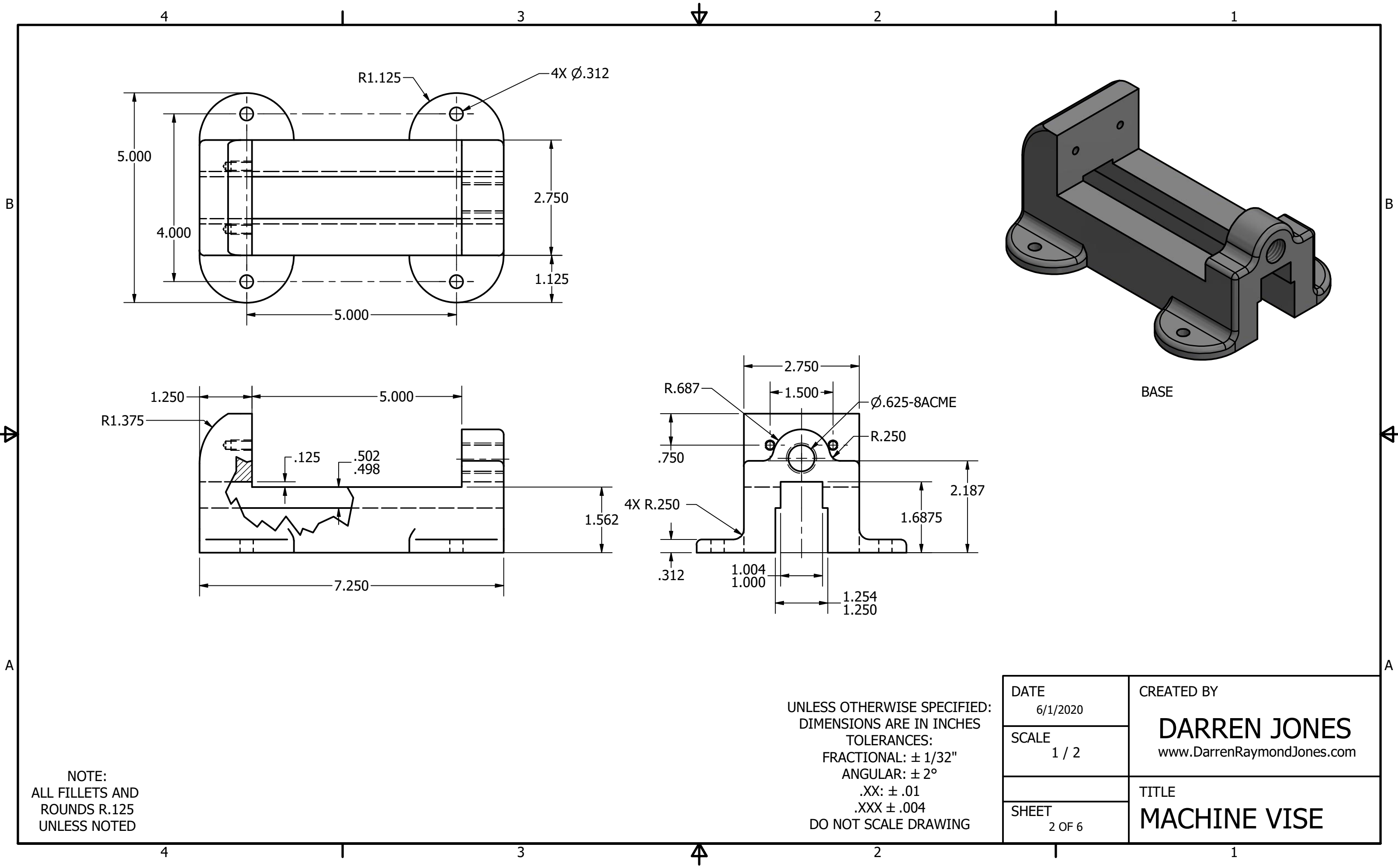


PARTS LIST			
ITEM	QTY	DESCRIPTION	MATERIAL
1	1	BASE	C1-1
2	2	JAW PLATE	SAE #3140
3	4	.25 FL HD MACH SCR	Stainless Steel
4	1	SLIDING JAW	C1-1
5	1	COLLAR	SAE #1020
6	1	WISE SCREW	SAE #3140
7	1	HANDLE ROD	CRS
8	2	HANDLE BALL	SAE #1020
9	2	#0000 TAPER PIN	Stainless Steel
10	1	SPECIAL KEY	SAE #1020
11	2	SLIDE KEY	SAE #1020
12	2	SET SCREW	SAE #1016



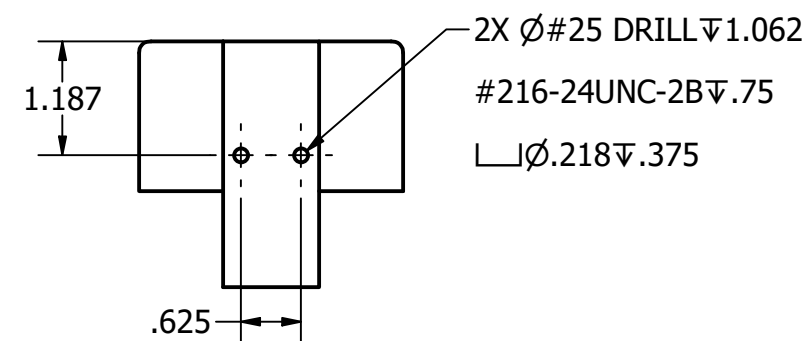
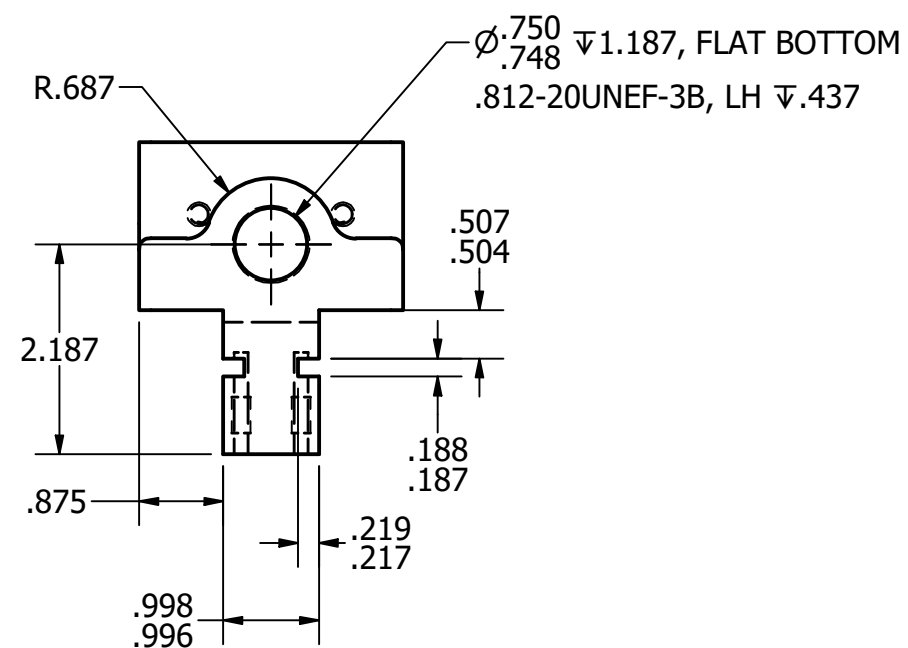
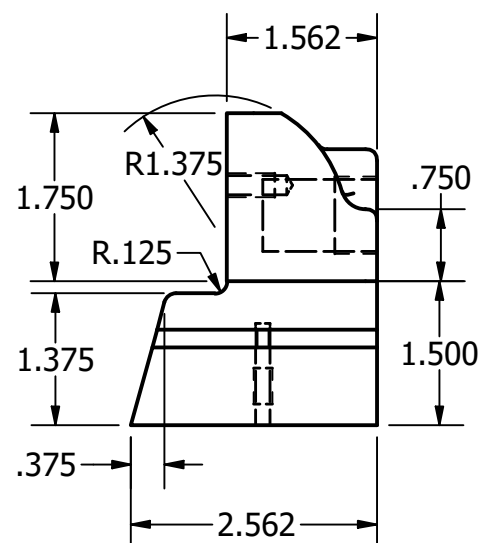
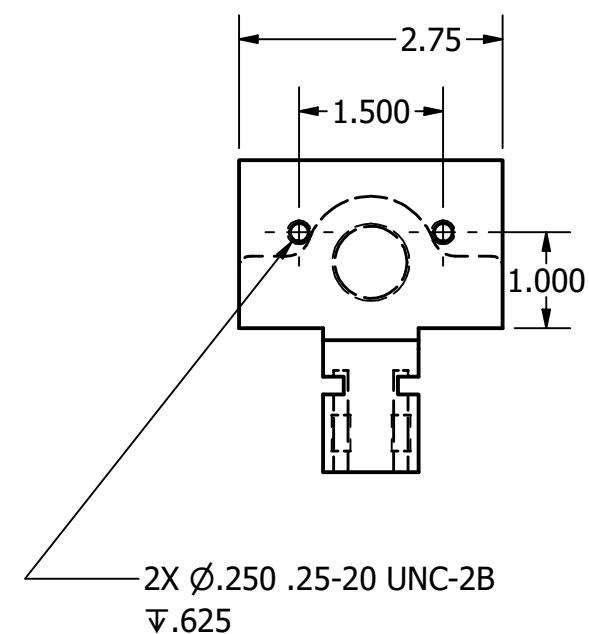
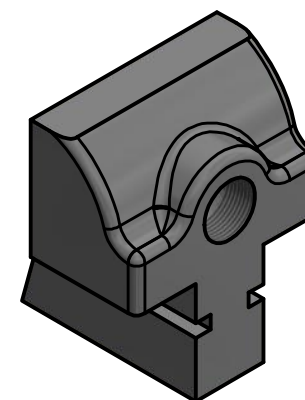
DATE 6/1/2020	CREATED BY DARREN JONES www.DarrenRaymondJones.com
SCALE 1 / 2	
	TITLE MACHINE VISE
SHEET 1 OF 6	



NOTE:
ALL FILLETS AND
ROUNDS R.125
UNLESS NOTED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/32$ "
ANGULAR: $\pm 2^\circ$
.XX: $\pm .01$
.XXX: $\pm .004$
DO NOT SCALE DRAWING

DATE 6/1/2020	CREATED BY DARREN JONES www.DarrenRaymondJones.com
SCALE 1 / 2	
	TITLE MACHINE VISE
SHEET 2 OF 6	

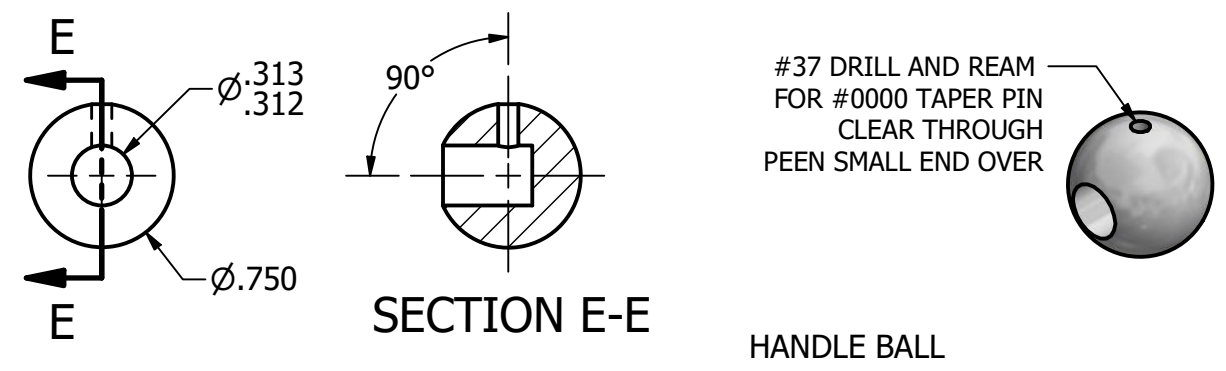
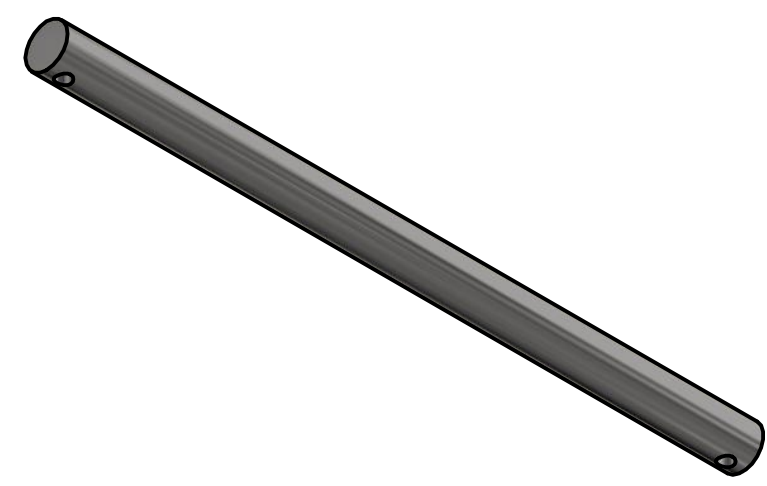
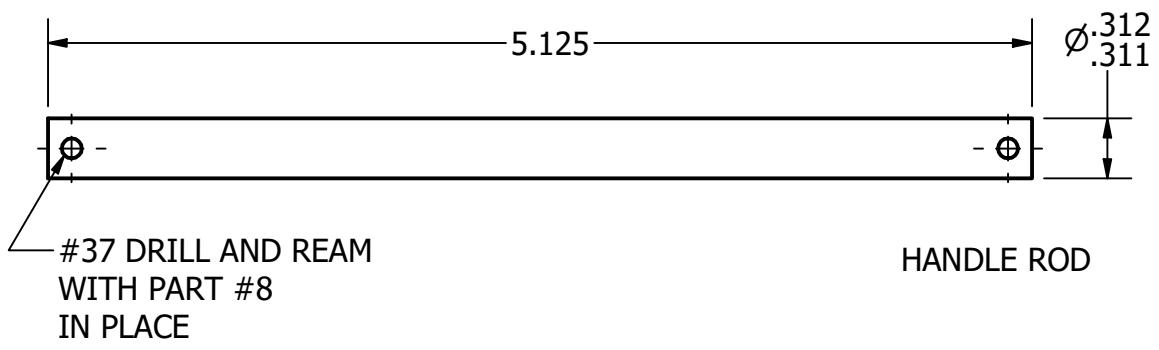
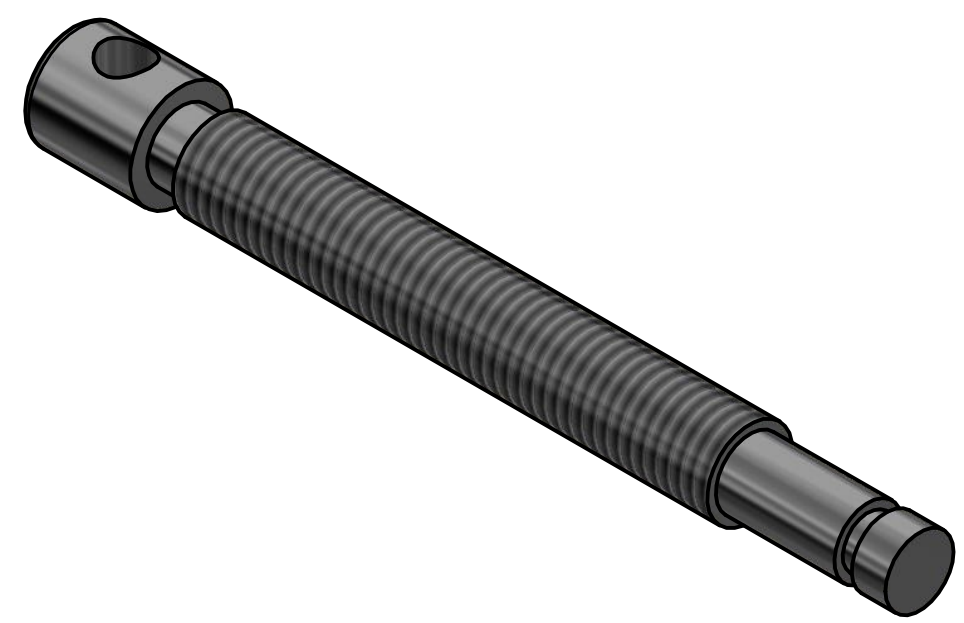
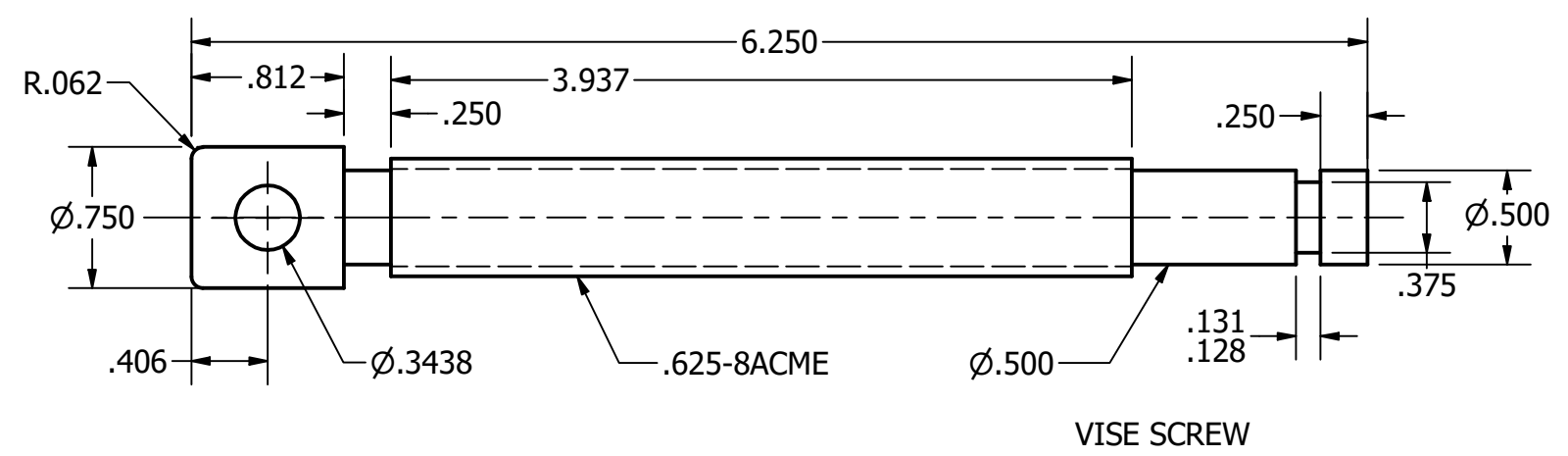


NOTE:
ALL FILLETS AND
ROUNDS R.125
UNLESS NOTED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/32"$
ANGULAR: $\pm 2^\circ$
.XX: $\pm .01$
.XXX $\pm .004$
DO NOT SCALE DRAWING

DATE 6/1/2020	CREATED BY DARREN JONES www.DarrenRaymondJones.com
SCALE 1 / 2	
	TITLE MACHINE VISE
SHEET 3 OF 6	

4 3 2 1

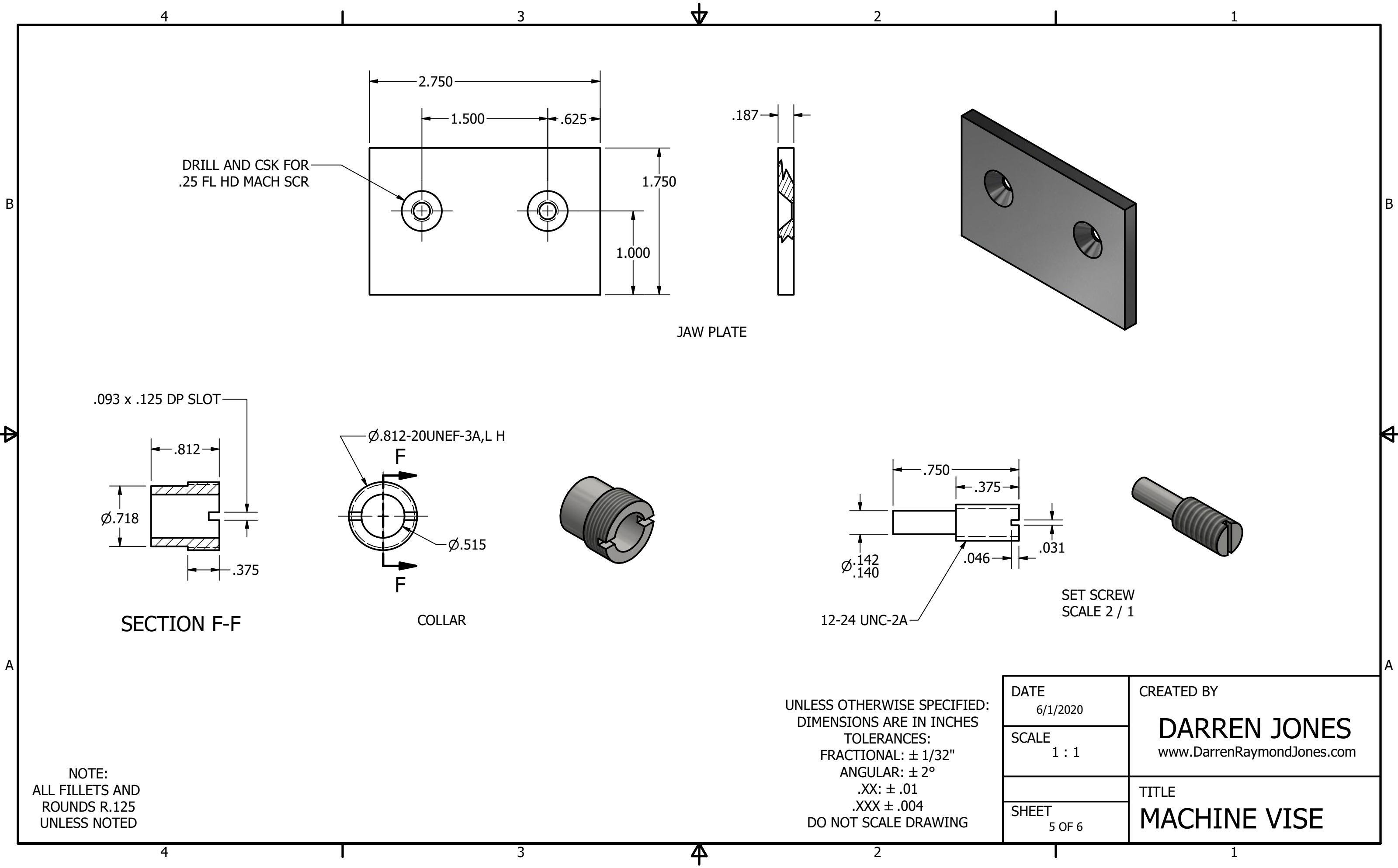


NOTE:
ALL FILLETS AND
ROUNDS R.125
UNLESS NOTED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/32$ "
ANGULAR: $\pm 2^\circ$
.XX: $\pm .01$
.XXX: $\pm .004$
DO NOT SCALE DRAWING

DATE 6/1/2020	CREATED BY DARREN JONES www.DarrenRaymondJones.com
SCALE 1 : 1	
SHEET 4 OF 6	TITLE MACHINE VISE

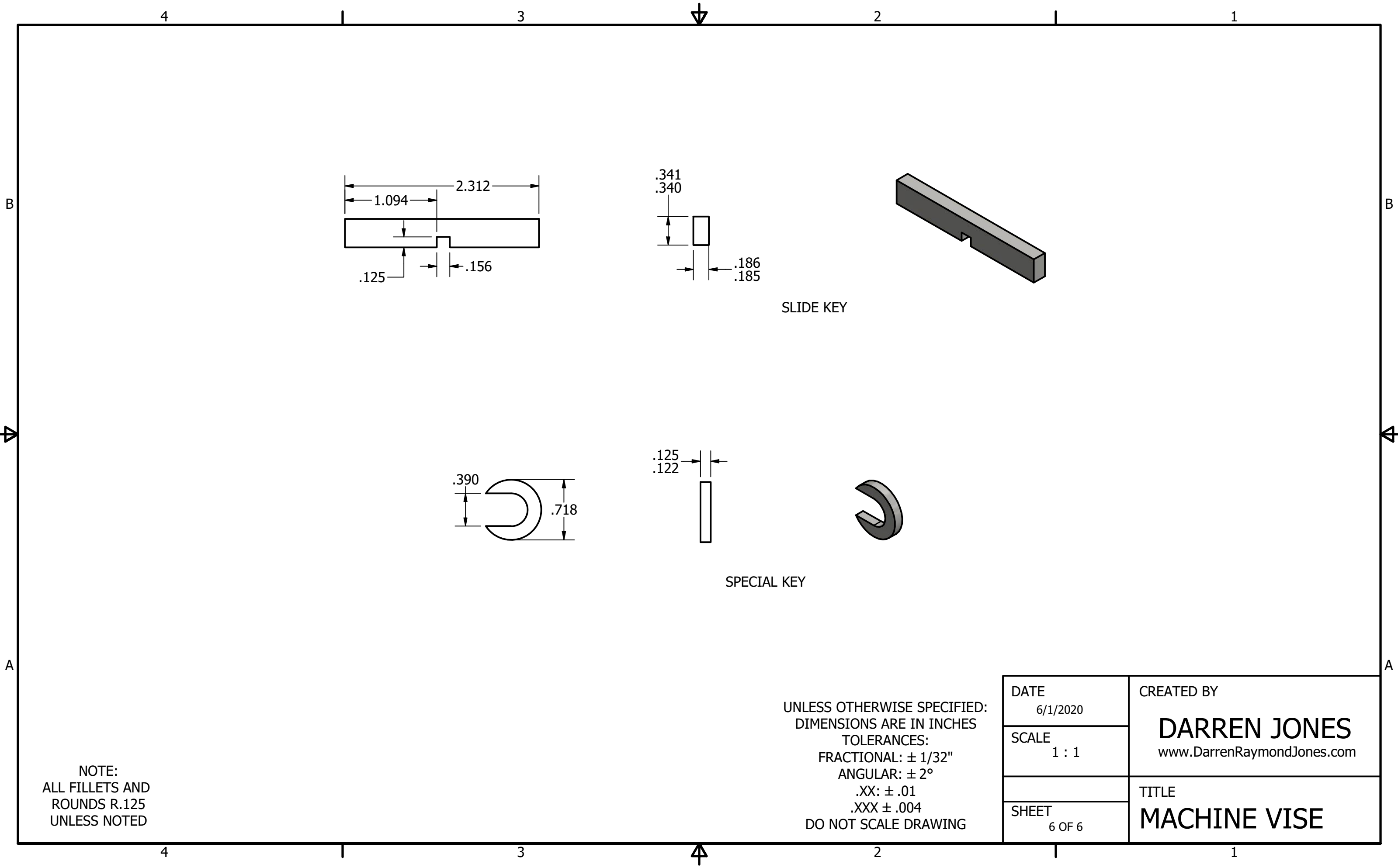
4 3 2 1



NOTE:
ALL FILLETS AND
ROUNDS R.125
UNLESS NOTED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/32"$
ANGULAR: $\pm 2^\circ$
.XX: $\pm .01$
.XXX $\pm .004$
DO NOT SCALE DRAWING

DATE 6/1/2020	CREATED BY DARREN JONES www.DarrenRaymondJones.com
SCALE 1 : 1	
	TITLE MACHINE VISE
SHEET 5 OF 6	



NOTE:
ALL FILLETS AND
ROUNDS R.125
UNLESS NOTED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/32"$
ANGULAR: $\pm 2^\circ$
.XX: $\pm .01$
.XXX: $\pm .004$
DO NOT SCALE DRAWING

DATE 6/1/2020	CREATED BY DARREN JONES www.DarrenRaymondJones.com
SCALE 1 : 1	
	TITLE MACHINE VISE
SHEET 6 OF 6	